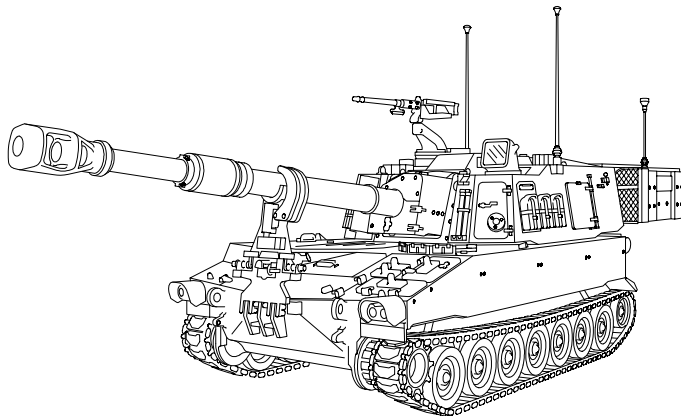


**UNIT MAINTENANCE MANUAL
FOR
CAB SYSTEMS
AND
COMPONENTS**



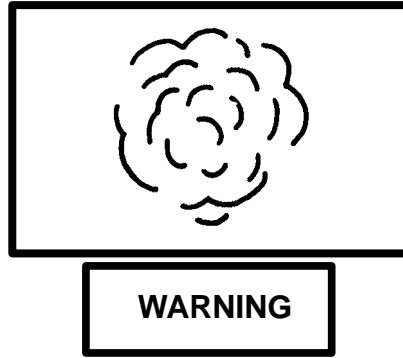
**HOWITZER, MEDIUM,
SELF-PROPELLED:
155MM, M109A6
(NSN 2350-01-305-0028)
(EIC:3FC)**

| | | |
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CARBON MONOXIDE POISONING CAN BE DEADLY

Carbon monoxide is a colorless, odorless, deadly poisonous gas, which, when breathed, deprives the body of oxygen and causes suffocation. Exposure to air contaminated with carbon monoxide produces symptoms of headache, dizziness, loss of muscular control, apparent drowsiness, coma, permanent brain damage or death can result from severe exposure.

Carbon monoxide occurs in the exhaust fumes of fuel-burning heaters and internal-combustion engines and becomes dangerously concentrated under conditions of inadequate ventilation. The following precautions must be observed to insure the safety of personnel whenever the personnel heater, main or auxiliary engine of any vehicle is operated for maintenance purposes or tactical use.

Do not operate heater or engine of vehicle in an enclosed area unless the area is adequately ventilated.

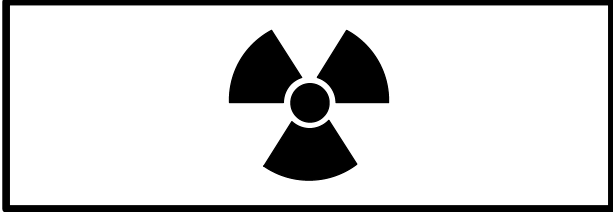
Do not drive any vehicle with inspection plates, cover plates, engine compartment doors removed unless necessary for maintenance purposes.

Be alert at all times during vehicle operation for exhaust odors and exposure symptoms. If either are present, immediately ventilate personnel compartments. If symptoms persist, remove affected personnel from vehicle and treat as follows: expose to fresh air; keep warm; do not permit physical exercise; if necessary, administer artificial respiration.

THE BEST DEFENSE AGAINST CARBON MONOXIDE POISONING IS ADEQUATE VENTILATION

WARNING

RADIOACTIVE MATERIAL(S)



TRITIUM (HYDROGEN-3) GAS

This item contains radioactive material. Control of this radioactive material is mandated by federal law. Immediately report any suspected lost or damaged items to your Radiation Safety Officer (RSO). If your RSO cannot be reached, contact the TACOM-RI safety office.

Handle with care. In the event the radioluminous source is broken, cracked, or there is no illumination, immediately wrap device in plastic bag (item 17, Appendix D) and notify the local RSO. Contact the base safety office for the name and telephone number of your local RSO:

LOCAL RSO: _____ TELEPHONE: _____

**SAFETY PROCEDURES FOR NUCLEAR REGULATORY COMMISSION
(NRC) TRITIUM FIRE CONTROL DEVICES**

1. Purpose: To implement mandatory license requirements for use and maintenance of tritium radioluminous fire control devices used on howitzers, mortars, tanks, and rifles.
2. Scope: This procedure is applicable to all personnel working with tritium devices, including unit, direct support and general support maintenance, and operator's levels.
3. Radiological hazard: The beta radiation emitted by tritium presents no external radiation hazard. However, if taken internally, it can damage soft tissue. If a capsule is broken, the tritium gas will dissipate into the surrounding air and surfaces near the vicinity of the break may become contaminated. Tritium can be taken into the body by inhalation, ingestion, or skin absorption/injection.
4. Safety precautions:
 - a. Check for illumination prior to use or service in low light or darkroom. If not illuminated, do not repair. Wrap the entire device in plastic bag (item 17, Appendix C) and notify the local RSO.
 - b. No eating, drinking, or smoking will be allowed in tritium device work areas.
5. Emergency procedures: If a tritium source breaks, inform other personnel to vacate the area or move upwind. If skin contact is made with any area contaminated with tritium, wash immediately with nonabrasive soap and water. Report the incident to the local RSO. Actions below will be taken under supervision or direction of the local RSO.

- a. Personnel handling the device should wear rubber or latex gloves (item 51, Appendix C). Device must be immediately double wrapped in plastic, sealed at all seams with tape (item 90, Appendix C) and marked as "Broken Tritium Device — Do Not Open" per RSO direction. Dispose of used gloves as radioactive waste, per instructions from local RSO, and wash hands well.
- b. Personnel who may have handled the broken tritium should report to health clinic for tritium bioassay. Optimum bioassay sample is at least 4 hours after exposure.
- c. Broken tritium sources indoors may result in tritium contamination in the area, such as work bench or table. The area must be cordoned off and restricted until wipe tests indicate no contamination.

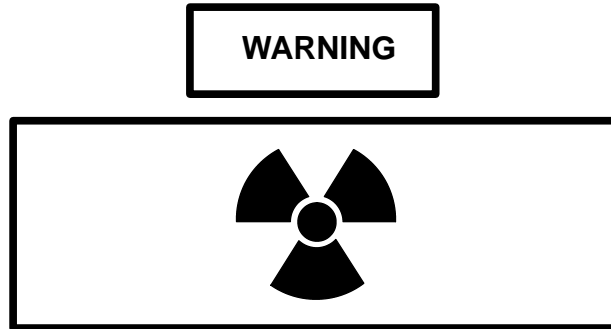
6. Further information:

- a. Requirements for safe handling and maintenance are located in TM 9-254, General Maintenance Procedures for Fire Control Materiel.
- b. If assistance is needed, contact your local or major command (MACOM) safety office(s) for information on safe handling, shipping, storage, maintenance, or disposal of radioactive devices.
- c. The TACOM-RI RSO/licensee may be contacted by calling: DSN 793-2965/2969/2995, Commercial (309) 782-2965/2969/2995. After duty hours contact the Staff Duty Office through the operator at DSN 793-6001, Commercial (309) 782-6001. The following rules and regulations are available from TACOM-RI, ATTN: AMSTA-LC-SF, 1 Rock Island Arsenal, Rock Island, IL 61299-7630. Copies may be requested, or further information obtained by contacting the TACOM-RI Radiation Safety Office (RSO).
 - (1) Title 10 CFR Part 19 - Notices, Instructions, and Reports to Workers.
 - (2) Title 10 CFR Part 20 - Standards for Protection Against Radiation.
 - (3) Title 10 CFR Part 21 - Reporting of Defects and Noncompliance.
 - (4) NRC License, License Conditions, and License Application.

7. Safety, Care, and Handling:



- Nuclear, Biological, and Chemical (NBC) agents can kill you. If NBC exposure is suspected, all air filter media must be handled by personnel wearing full NBC protective equipment (FM 21-11).
- Make sure MCS enclosure and air duct system is properly decontaminated after being exposed to an NBC environment before maintenance is performed. Failure to do this could result in personnel injury due to residual contamination.



RADIATION HAZARD

Fire control instruments containing Tritium are used as a part of a backup system for manual firing. Loss of illumination may indicate that leakage has occurred. Do not attempt to repair a non-illuminated device.

Pre-Maintenance Check:

- a. Prior to taking any maintenance action on fire control devices (e.g., purging or charging M1A1 Collimator), check for broken/cracked reticle or loss of illumination as follows:
 - (1) Place device in the dark for at least four hours to prevent exterior light from activating the phosphor.
 - (2) Check for cracks/illumination in a low light environment after allowing sufficient time to accustom eyes to the dark.
- b. If illumination is not observed, or illuminated but cracks are observed, take following actions:
 - (1) Personnel handling the device should wear rubber or plastic gloves (item 51, Appendix C).
 - (2) Seal entire device in two plastic bags (item 17, Appendix C).
 - (3) Mark the outer bag as "Broken Tritium Device - Do Not Open."
 - (4) Dispose of used gloves as radioactive waste as per instructions from local Radiation Safety Officer (RSO). Wash well with nonabrasive soap and water.
- c. If illumination is observed, maintenance actions may proceed.

WARNING

- Do not purge and charge any instrument containing a radioluminous source if there is no illumination in the assembly. The local Radiation Safety Officer (RSO) must be notified, and the defective unit will be replaced by a serviceable one.
- Do not use mineral spirits or paint thinner to clean the howitzer. Mineral spirits and paint thinners are highly toxic and combustible. Prolonged breathing can cause dizziness, nausea, and even death. Do not use these materials.
- Avoid prolonged contact with cleaning solvents and adhesives. To prevent damage to eyes, skin, and lungs:
- Always use cleaning solvents and adhesives in a well-ventilated area. Do not permit smoking. Do not use near open flame. Avoid contact with skin. Wear gloves and eye protection.
- When removing and installing heavy items, make sure to have sufficient personnel and adequate lifting equipment. Equipment can cause serious injury if dropped.
- Ensure traverse area is clear prior to turning on hydraulic power.

WARNING

- Never torque hydraulic lines or fittings when hydraulic system is pressurized. Damage to tubes and fittings could result in injury to personnel.
- Do not drop tank of compressed nitrogen gas. Do not tap nitrogen tank. Tank can explode when tapped or dropped. When using in confined areas, use extreme care; gas could cause suffocation.
- High pressure gas is used in charging the accumulators and fire control equipment. Do not exceed recommended psi when charging these components. Keep face and body clear of release valves. Failure to observe safety precautions may result in injury or death.
- Failure to align reticle of alignment device M140/M140A1 with reticles of M117A2 using boresighting procedure could result in projectiles landing outside target area. Injury or death of friendly forces can result from firing with misaligned fire control equipment.
- Failure to align the Dynamic Reference Unit Hybrid (DRUH) to the gun tube using the AFCS/PDFCS fire control alignment procedures could result in a projectile landing outside the target area. Injury or death of friendly forces can result from firing with improper boresight angle offsets.
- Refer to FM 21-11, First Aid For Soldiers, for correct procedures to be taken if personnel are injured.
- Always wear safety glasses when working on hydraulic system. If fluid gets in eyes, flush immediately with water and notify medical personnel.

WARNING

- Fire extinguisher cylinders can discharge and cause frostbite or eye injury. Wear protective clothing and goggles to avoid contact.
- Fire extinguisher cylinders are under high pressure (750 psi at 70° F) and can explode if dropped, struck, or exposed to open flame.

WARNING

High levels of radio frequency radiation can be damaging. Stay at least 2 feet away from the antenna of any operating radio transmitter.

WARNING

Adhesive burns easily and gives off harmful vapors. To avoid injury, keep away from open fire and use in a well ventilated space.

CHANGE
NO. 4

TM 9-2350-314-20-2-2
C4
HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 1 July, 2005

**TECHNICAL MANUAL
UNIT MAINTENANCE MANUAL
FOR
CAB SYSTEMS AND COMPONENTS
HOWITZER, MEDIUM,
SELF-PROPELLED: 155MM M109A6
(NSN 2350-01-305-0028) (EIC: 3FC)**

TM 9-2350-314-20-2-2, 8 February 1999, is changed as follows:

1. The purpose of this change is to update TM 9-2350-314-20-2-2.
2. New or changed material is indicated by a vertical bar in the outside margin of text changes and by a hand symbol beside illustration changes.
3. Remove the old page and insert the new page as indicated below:

Remove Pages

A through C/D blank
i and ii
22-13 and 22-14
A-1 and A-2
B-27 and B-28
Measurement page/Back cover (PIN)

Insert Pages


A through C/D blank
i and ii
22-13 and 22-14
A-1 and A-2
B-27 and B-28
Measurement page/Back cover (PIN)

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By Order of the Secretary of the Army:

Official:


SANDRA R. RILEY
*Administrative Assistant to the
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0506708

PETER J. SCHOOMAKER
*General, United States Army
Chief of Staff*

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CHANGE
NO. 3

TM 9-2350-314-20-2-2
C3
HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 30 September, 2004

**TECHNICAL MANUAL
UNIT MAINTENANCE MANUAL
FOR
CAB SYSTEMS AND COMPONENTS
HOWITZER, MEDIUM,
SELF-PROPELLED: 155MM M109A6
(NSN 2350-01-305-0028) (EIC: 3FC)**

TM 9-2350-314-20-2-2, February 1999, is changed as follows:

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Remove Pages

e and f

A through C/D blank

12-1 through 12-6

12-25 and 12-26

13-31 through 13-34

13-81 through 13-84

14-1 and 14-2

15-1 and 15-2

none

16-1 and 16-2

16-15/(16-16 blank)

21-15 through 21-20

22-7 through 22-14

22-17 and 22-18

22-20.1 and 22-20.2

23-25 through 23-30

29-13 and 29-14

A-1 through A-3/(A-4 blank)

B-9 and B-10

B-13 and B-14

Insert Pages

e and f

A through C/D blank

12-1 through 12-6

12-25 through 12-26

13-31 through 13-34

13-81 through 13-84

14-1 and 14-2

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15-17 through 15-46

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21-15 through 21-20

22-7 through 22-14

22-17 and 22-18

22-20.1 and 22-20.2

23-25 through 23-30

29-13 and 29-14

A-1 through A-3/(A-4 blank)

B-9 and B-10

B-13 and B-14

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TM 9-2350-314-20-2-2

B-17 through B-24
B-27 and B-28
C-3 and C-4
none
D-1 and D-2
none
F-7 and F-8
G-3/(G-4 blank)
Index-1 through Index-7/(Index-8 blank)

FP-11/ (FP-12 blank)
Measurement Page and Back Cover

B17 through B-24
B-27 and B-28
C-3 and C-4
C-5/(C-6 blank)
D-1 and D-2
D-3 and D-4
F-7 and F-8
G-3/(G-4 blank)
Index-1 through Index-7/(Index-8
blank)
FP-11/(FP-12 blank)
Measurement Page and Back
Cover

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Official:



JOEL B. HUDSON

*Administrative Assistant to the
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PETER J. SCHOOMAKER
*General, United States Army
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CHANGE
NO. 2

TM 9-2350-314-20-2-2
C2
HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 1 SEPTEMBER, 2002

**TECHNICAL MANUAL
UNIT MAINTENANCE MANUAL
FOR
CAB SYSTEMS AND COMPONENTS
HOWITZER, MEDIUM,
SELF-PROPELLED: 155MM M109A6
(NSN 2350-01-305-0028) (EIC: 3FC)**

TM 9-2350-314-20-2-2, 8 February 1999, is changed as follows:

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Remove Pages

a through f
A and B
i and ii
14-1 and 14-2
14-7 and 14-8
none
17-1 through 17-4
17-7 through 17-11/(17-12 blank)
18-73 and 18-74
18-119 and 18-120
18-125 and 18-126
19-1 and 19-2
19-19 through 19-23/(19-24 blank)
21-9 and 21-10
21-15 through 21-22
22-17 through 22-19/(22-20 blank)
23-23 through 23-30
26-13 and 26-14
27-23 through 27-28
28-1 and 28-2
28-7 and 28-8

Insert Pages

a through f
A thru C/D blank
i and ii
14-1 and 14-2
14-7 and 14-8
14-8.1 through 14-8.7/(14-8.8 blank)
17-1 through 17-4
17-7 through 17-11/(17-12 blank)
18-73 and 18-74
18-119 and 18-120
18-125 and 18-126
19-1 and 19-2
19-19 through 19-23/(19-24 blank)
21-9 and 21-10
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22-17 through 22-19/(22-20 blank)
23-23 through 23-30
26-13 and 26-14
27-23 through 27-28
28-1 and 28-2
28-7 and 28-8

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TM 9-2350-314-20-2-2

Remove Pages

28-19/(28-20 blank)

none

A-1 through A-3/(A-4 blank)

B-3 and B-4

B-9 and B-10

B-23 through B-27/(B-28 blank)

C-1 through C-4

F-7 and F-8

Index-3 through Index-7/(Index-8 blank)

FP-1 through FP-5/(FP-6 blank)

None

FP-11/(FP-12 blank)

none

Insert Pages

28-19 through 28-21/(28-22 blank)

30-1 through 30-9/(30-10 blank)

A-1 through A-3/(A-4 blank)

B-3 and B-4

B-9 and B-10

B-23 through B-28

C-1 through C-4

F-7 and F-8

Index-3 through Index-7/(Index-8 blank)

FP-1 through FP-5/(FP-6 blank)

FP-6.1/(FP-6.2 blank)

FP-11/(FP-12 blank)

FP-13/(FP-14 blank)

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Official:



JOEL B. HUDSON

*Administrative Assistant to the
Secretary of the Army*

0213004

ERIC K. SHINSEKI
*General, United States Army
Chief of Staff*

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CHANGE
NO.1

**TECHNICAL MANUAL
UNIT MAINTENANCE MANUAL
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CAB SYSTEMS AND COMPONENTS
HOWITZER, MEDIUM,
SELF-PROPELLED: 155MM M109A6
(NSN 2350-01-305-0028) (EIC: 3FC)**

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Remove Pages

Insert Pages

none

A and B

i and ii

i and ii

9-5 through 9-8

9-5 through 9-8

9-13 through 9-16

9-13 through 9-16

11-1 through 11-4

11-1 through 11-4

11-11 and 11-12

11-11 and 11-12

12-11 and 12-12

12-11 and 12-12

13-5 and 13-6

13-5 and 13-6

13-11 and 13-12

13-11 and 13-12

13-25 and 13-26

13-25 and 13-26

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13-77 through 13-82

14-1 through 14-4

14-1 through 14-4

14-7 and 14-8

14-7 and 14-8

16-5 and 16-6

16-5 and 16-6

16-11 through 16-14

16-11 through 16-14

17-7 through 17-11/(17-12 Blank)

17-7 through 17-11/(17-12 Blank)

18-67 and 18-68

18-67 and 18-68

18-85 and 18-86

18-85 and 18-86

18-115 through 18-122

18-115 through 18-122

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TM 9-2350-314-20-2-2

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B-21 through B-27/(B-28 Blank)
C-1 through C-4
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G-1 through G-3/(G-4 blank)
H-1 and H-2
Index-1 through Index-7/(Index-8 blank)
DA2028-2 sample form
DA2028-2 form (3)
FP-1 through FP-3/(FP-4 blank)
FP-11/(FP-12 blank)
Cover/blank

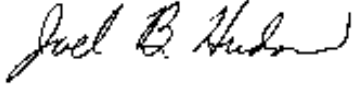
Insert Pages

18-125 through 18-128
18-135 and 18-136
19-1 and 19-2
19-9 through 19-23/(19-24 Blank)
21-3 through 21-6
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B-21 through B-27/(B-28 Blank)
C-1 through C-4
D-1 and D-2
F-1 through F-4
G-1 through G-3/(G-4 blank)
H-1 and H-2
Index-1 through Index-7/(Index-8 blank)
DA2028-2 sample form
DA2028-2 form (3)
FP-1 through FP-3/(FP-4 blank)
FP-11 / (FP-12 blank)
Cover/blank

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INSERT LATEST CHANGED PAGES.
DESTROY SUPERSEDED PAGES

LIST OF EFFECTIVE PAGES

Note: The portion of the text affected by the changes is indicated by a vertical line in the outer margin of the page. Changes to illustrations are indicated by miniature pointing hands. Changes to wiring diagrams are indicated by shaded areas.

Date of issue for original and changed pages are:

Original 0 8 February, 1999
 Change 1 1 April, 2001
 Change 2 1 September, 2002
 Change 3 30 September, 2004
 Change 4 1 July, 2005

TOTAL NUMBER OF PAGES IN THIS PUBLICATION IS 774, CONSISTING OF THE FOLLOWING:

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| Blank | 0 | 12-3 | 3 | 14-3 | 0 |
| Change 4 Errata Added (2) | 4 | 12-4 | 0 | 14-4 | 1 |
| Change 3 Errata (4) | 3 | 12-5 | 0 | 14-5 – 14-6 | 0 |
| Change 2 Errata (2) | 2 | 12-6 | 3 | 14-7 | 1 |
| Change 1 Errata (2) | 1 | 12-7-12-24 | 0 | 14-8 | 0 |
| a | 0 | 12-25 | 3 | 14-8.1 – 14-8.6 Added | 2 |
| b | 2 | 12-26 | 0 | 14-8.7 Added | 2 |
| c – d | 2 | 12-27-12-30 | 0 | 14-8.8 Blank Added | 2 |
| e | 2 | 12-31 | 0 | 14-9 – 14-12 | 0 |
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| 11-3 | 1 | 13-81 | 1 | 17-8 | 2 |
| 11-4 | 0 | 13-82 | 3 | 17-9 – 17-10 | 2 |
| 11-5 – 11-10 | 0 | 13-83 | 0 | 17-11 | 2 |
| 11-11 | 0 | 13-84 | 3 | 17-12 Blank | 0 |
| 11-12 | 1 | 13-85 – 13-88 | 0 | 18-1 – 18-72 | 0 |
| 12-1 | 0 | 14-1 | 2 | 18-73 | 0 |

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| 18-74 | 2 | 21-28 | 1 | 26-16 | 0 |
| 18-75 – 18-84 | 0 | 22-1 | 1 | 26-17 | 0 |
| 18-85 | 1 | 22-2 | 0 | 26-18 Blank | 0 |
| 18-86 | 0 | 22-3 22-6 | 0 | 27-1 – 27-22 | 0 |
| 18-87 – 18-116 | 0 | 22-7 | 3 | 27-23 | 0 |
| 18-117 – 18-118 | 1 | 22-8 | 0 | 27-24 | 2 |
| 18-119 | 1 | 22-9 | 3 | 27-25 – 27-28 | 2 |
| 18-120 | 2 | 22-10 | 0 | 28-1 | 2 |
| 18-121 | 1 | 22-11 | 3 | 28-2 | 0 |
| 18-122 | 0 | 22-12 | 0 | 28-3 – 28-4 | 0 |
| 18-123 – 18-124 | 0 | 22-13 | 0 | 28-5 | 1 |
| 18-125 | 0 | 22-14 | 4 | 28-6 | 0 |
| 18-126 | 2 | 22-15 – 22-16 | 0 | 28-7 | 0 |
| 18-127 – 18-128 | 1 | 22-17 | 1 | 28-8 | 2 |
| 18-129 – 18-170 | 0 | 22-18 | 3 | 28-8 – 28-18 | 0 |
| 19-1 | 2 | 22-19 | 2 | 28-19 | 2 |
| 19-2 | 1 | 22-20 Blank | 1 | 28-20 Added | 2 |
| 19-3 – 19-8 | 0 | 22-20.1 | 3 | 28-21 Added | 2 |
| 19-9 | 1 | 22-20.2 | 1 | 28-22 Blank Added | 2 |
| 19-10 | 0 | 22-21 – 22-24 | 1 | 29-1 | 1 |
| 19-11 | 0 | 23-1 | 1 | 29-2 | 0 |
| 19-12 | 1 | 23-2 | 0 | 29-3 – 29-4 | 0 |
| 19-13 | 0 | 23-3 – 23-22 | 0 | 29-5 | 0 |
| 19-14 | 1 | 23-23 | 2 | 29-6 | 1 |
| 19-15 – 19-18 | 1 | 23-24 | 0 | 29-7 – 29-12 | 0 |
| 19-19 | 1 | 23-25 | 0 | 29-13 | 0 |
| 19-20 | 2 | 23-26 | 3 | 29-14 | 3 |
| 19-21 – 19-22 | 2 | 23-27 – 23-28 | 3 | 29-14.1 – 29-14.2 Added | 1 |
| 19-23 | 2 | 23-29 | 3 | 29-15 – 29-16 | 0 |
| 19-24 Blank | 0 | 23-30 | 0 | 30-1 – 30-8 Added | 2 |
| 20-1 – 20-4 | 0 | 23-31 – 23-36 | 0 | 30-9 Added | 2 |
| 21-1 – 21-2 | 0 | 23-37 | 1 | 30-10 Blank Added | 2 |
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| 21-4 | 1 | 23-39 – 23-40 | 1 | A-2 | 4 |
| 21-5 – 21-6 | 1 | 23-41 | 0 | A-3 | 3 |
| 21-7 – 21-8 | 0 | 23-42 | 1 | A-4 Blank | 0 |
| 21-9 | 0 | 23-42.1 – 23-42.2 Added | 1 | B-1 – B-2 | 0 |
| 21-10 | 2 | 24-1 | 0 | B-3 | 0 |
| 21-11 | 0 | 24-2 | 1 | B-4 | 2 |
| 21-12 | 1 | 24-3 – 24-4 | 0 | B-5 – B-8 | 0 |
| 21-13 – 21-14 | 0 | 24-5 | 0 | B-9 | 0 |
| 21-15 | 2 | 24-6 | 1 | B-10 | 3 |
| 21-16 | 3 | 24-7 – 24-8 | 1 | B-11 – B-12 | 0 |
| 21-17 | 3 | 24-9 – 24-12 | 0 | B-13 | 3 |
| 21-18 | 3 | 25-1 | 0 | B-14 | 0 |
| 21-19 | 3 | 25-2 | 1 | B-15 B-16 | 0 |
| 21-20 | 0 | 25-3 – 25-4 | 1 | B-17- B-24 | 3 |
| 21-21 | 2 | 26-1 – 26-8 | 0 | B-25 – B-26 | 2 |
| 21-22 | 1 | 26-9 | 0 | B-27 | 2 |
| 21-23 | 1 | 26-10 | 1 | B-28 | 4 |
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| 21-26 Deleted | 1 | 26-14 | 1 | C-3 – C-4 | 3 |
| 21-27 Deleted | 1 | 26-15 | 1 | C-5 Added | 3 |

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| D-4 Added..... | 3 | Index-4..... | 3 | FP-12 Blank..... | 1 |
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| E-5 | 0 | Index-6..... | 3 | FP-14 Blank..... | 2 |
| E-6 Blank | 1 | Index-7..... | 3 | DA Form 2028-2 Sample | 1 |
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| F-4 | 1 | FP-3..... | 2 | DA Form 2028-2..... | 1 |
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| F-7..... | 0 | FP-5..... | 2 | DA Form 2028-2..... | 1 |
| F-8..... | 3 | FP-6 Blank | 0 | DA Form 2028-2 Address | 1 |
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| G-4 Blank..... | 0 | FP-7..... | 0 | | |

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**UNIT MAINTENANCE MANUAL
 FOR
 CAB SYSTEMS AND COMPONENTS,
 HOWITZER, MEDIUM, SELF-PROPELLED,
 155MM, M109A6
 (2350-01-305-0028) (EIC: 3FC)**

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CHAPTER 9 COMMANDER'S SEAT

GENERAL

This chapter illustrates and describes maintenance procedures for the commander's seat, stand, and footrest assemblies. Step-by-step procedures are provided for adjustment, removal, repair, and installation as required for unit level maintenance.

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9-1 COMMANDER'S SEAT AND STAND ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Machinist's vise (item 46, Appx G)
Soft-jaw caps (2) (item 12, Appx G)
Torque wrench (item 53, Appx G)

Materials/Parts

Adhesive (item 7, Appx C)
Sealing compound (item 42, Appx C)
Dry-cleaning solvent (item 75, Appx C)
Cotter pin (item 77, Appx F)
Brake washers (2) (item 179, Appx F)
Sleeve spacers (2) (item 180, Appx F)

Materials/Parts - Continued

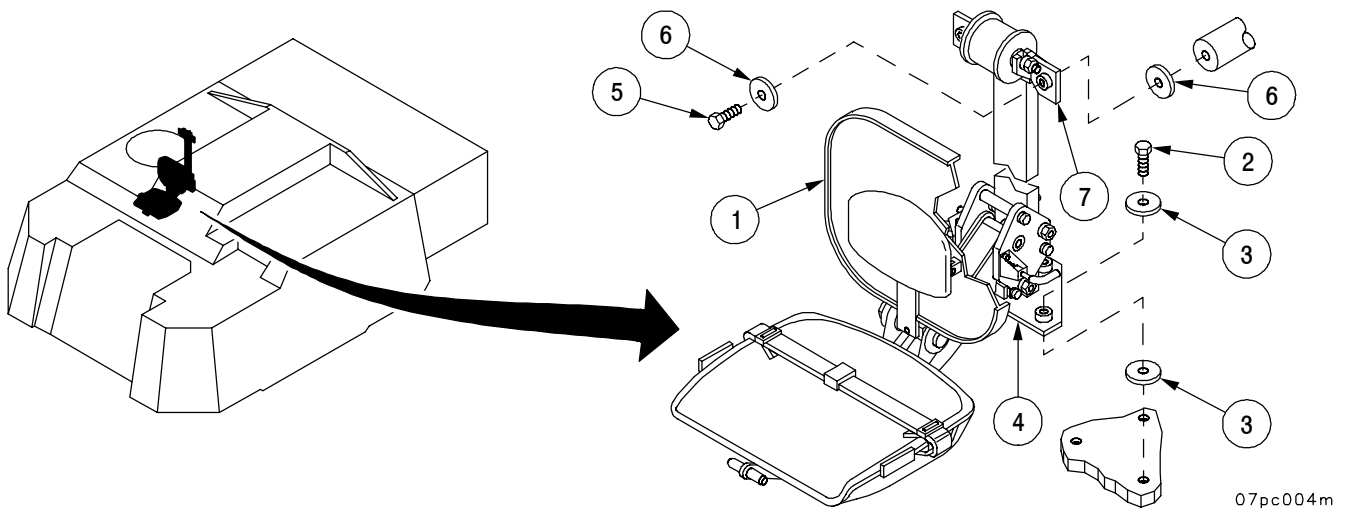
Spring pin (item 30, Appx F)
Spring pin (item 27, Appx F)
Bearing (item 53, Appx F)
Retaining ring (item 39, Appx F)
Spring washers (4) (item 2, Appx F)
Spring pins (2) (item 28, Appx F)
Spring pin (item 26, Appx F)
Bearing (item 52, Appx F)
Bearing (item 55, Appx F)
Bearings (2) (item 54, Appx F)

Personnel Required

Two

a. Removal.

- 1 Raise commander's seat/stand assembly (1) to full up position.
- 2 Remove three screws (2) and six flat washers (3) that secure mounting bracket (4) to cab.
- 3 Remove two screws (5) and four flat washers (6) that secure mounting bracket (7) to cab.
- 4 Remove commander's seat/stand assembly (1) from cab.



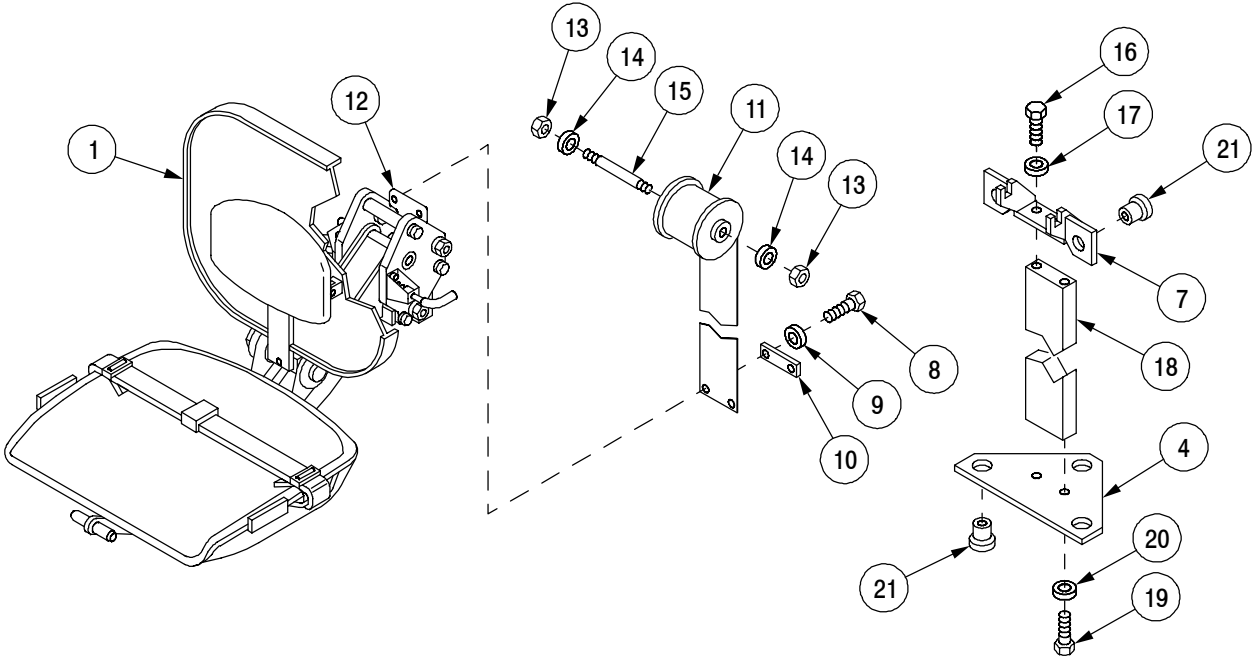
9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

b. Disassembly.

WARNING

The commander's seat spring is under tension. Keep clear while removing screws. Failure to do so will result in personnel injury.

- 1 Remove two screws (8), two flat washers (9), and retaining strap (10) that secure spring assembly (11) to bracket (12).
- 2 Remove two nuts (13) and two flat washers (14) from shaft (15).
- 3 Remove spring assembly (11) from mounting bracket (7). Remove shaft (15) from spool in spring assembly (11).
- 4 Remove two screws (16), two flat washers (17), and mounting bracket (7) from column (18).
- 5 Remove two screws (19), two flat washers (20), and mounting bracket (4) from column (18).
- 6 Remove five rubber bushings (21) from mounting brackets (4 and 7).
- 7 Remove commander's seat (1) from column (18).

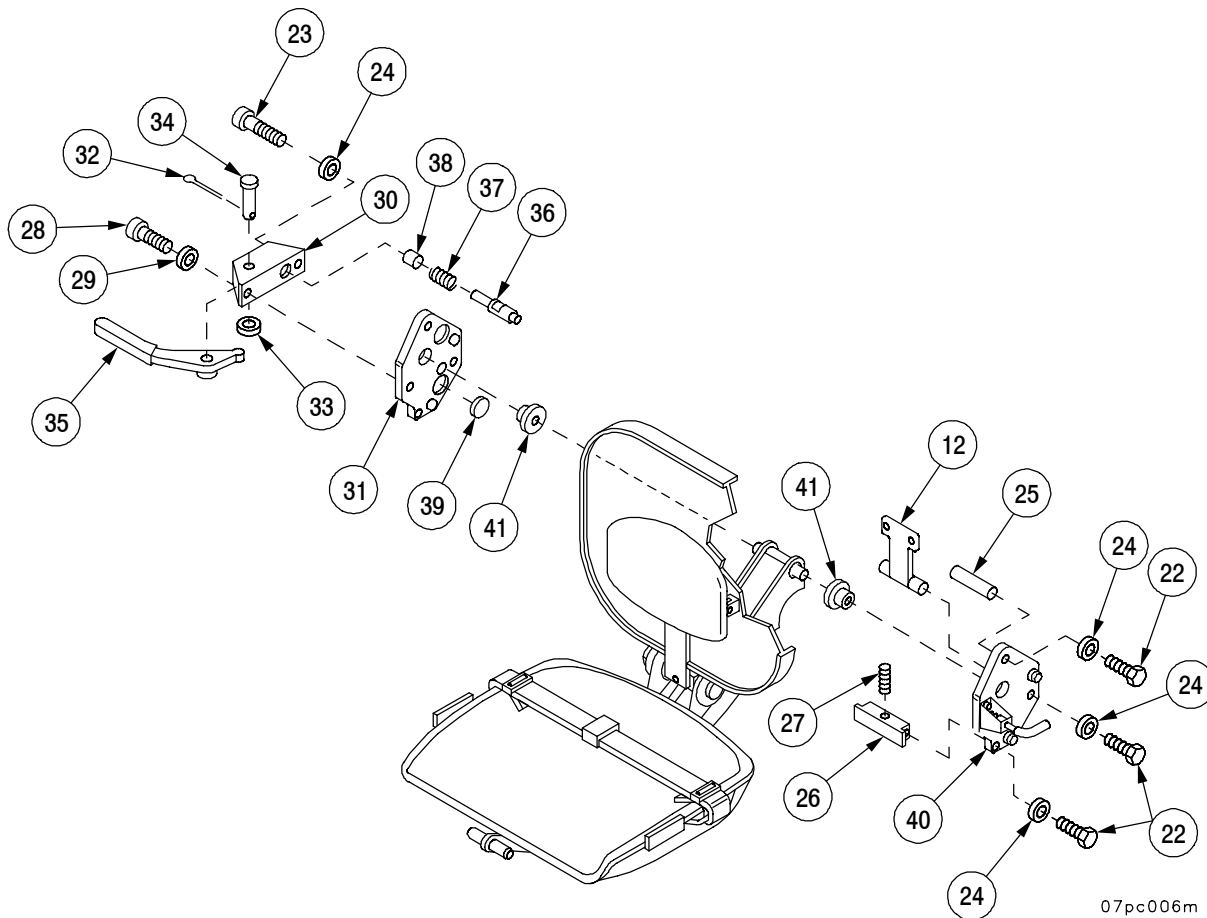


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9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

b. Disassembly - Continued

- 8 Remove five screws (22), hex head screw (23), and six flat washers (24).
- 9 Remove spring bracket (12) and two spacers (25 and 26). Remove setscrews (27) from spacer (26).
- 10 Remove hex head screw (28) and flat washer (29) securing handle bracket (30) to side plate (31).
- 11 Remove cotter pin (32) and flat washer (33) from pin (34). Discard cotter pin.
- 12 Remove pin (34) and handle (35) from handle bracket (30).
- 13 Remove pin (36), spring (37), and sleeve (38) from handle bracket (30).
- 14 Remove four guides (39) from side plates (31 and 40).
- 15 Remove two bearings (41) from side plates (31 and 40). Discard bearings.

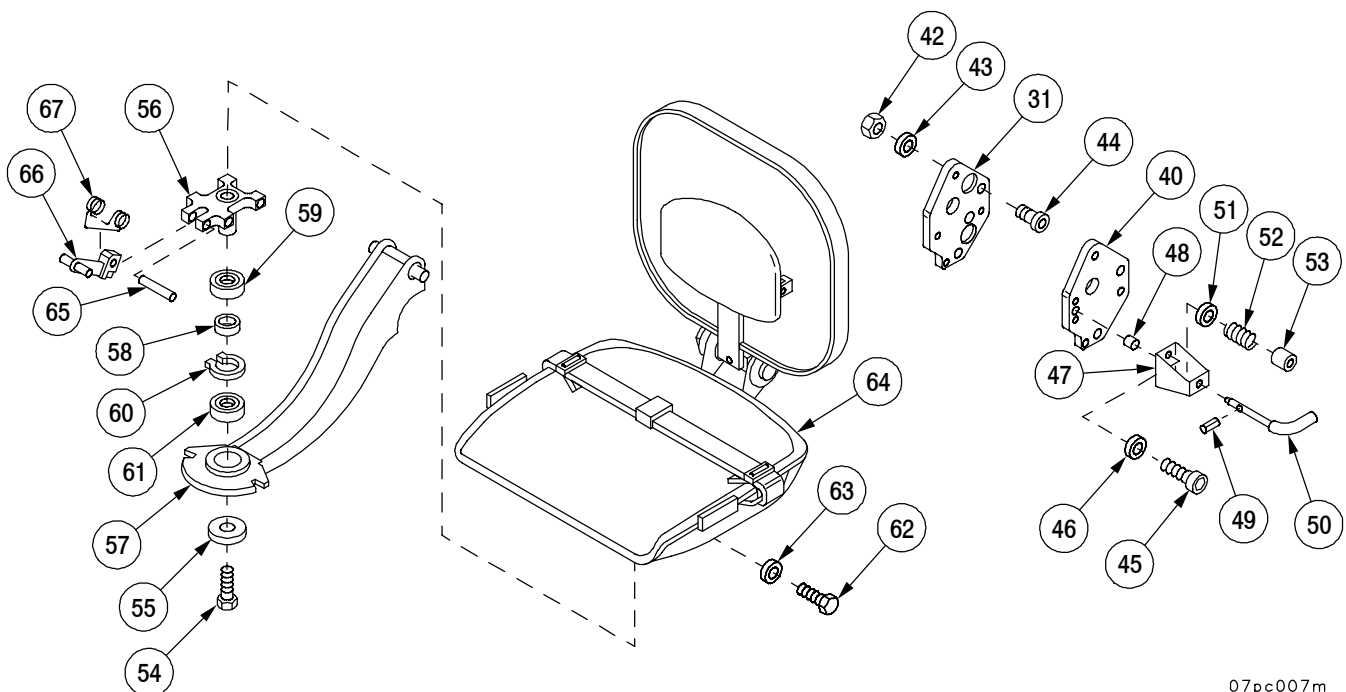


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9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

b. Disassembly - Continued

- 16 Remove four nuts (42), four flat washers (43), and four cam followers (44) from side plates (31 and 40).
- 17 Remove two hex head screws (45) and two flat washers (46) securing latch housing (47) to side plate (40).
- 18 Remove bearing (48) from side plate (40). Discard bearing.
- 19 Remove spring pin (49) from handle (50). Discard spring pin.
- 20 Remove handle (50) from housing (47).
- 21 Remove flat washer (51), spring (52), and sleeve (53) from housing (47).
- 22 Remove screw (54) and flat washer (55) securing shaft (56) to arm (57).
- 23 Remove arm (57) from shaft (56).
- 24 Remove spacer (58) and bearing (59) from shaft (56). Discard spacer.
- 25 Remove retaining ring (60) and bearing (61) from arm (57). Discard retaining ring.
- 26 Remove four screws (62) and four flat washers (63) securing shaft (56) to seat pan (64).
- 27 Secure shaft (56) in vise. Remove pin (65) holding handle (66) and spring (67).

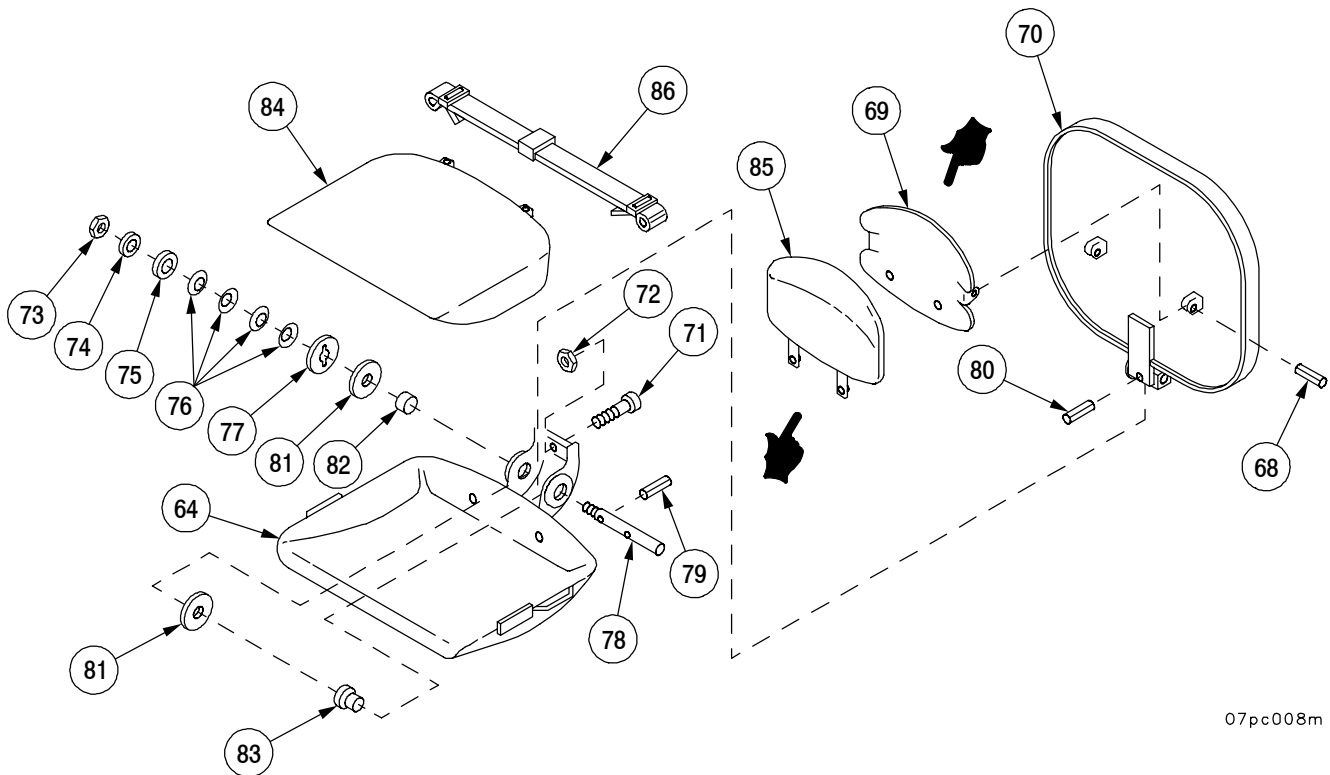


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9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

b. Disassembly - Continued

- 28 Remove two spring pins (68) securing plate (69) to backrest (70). Discard spring pins.
- 29 Remove socket screw (71) and jamnut (72) from seat pan (64).
- 30 Remove nut (73), flat washers (74 and 75), four spring washers (76), and plate (77) from hinge pin (78). Discard spring washers.
- 31 Remove spring pin (79) from hinge pin (78). Discard spring pin.
- 32 Remove spring pin (80) from backrest hinge pin (78). Discard spring pin.
- 33 Remove hinge pin (78) from backrest (70) and seat pan (64).
- 34 Remove two brake washers (81) from seat pan (64). Discard brake washers.
- 35 Remove two bearings (82 and 83) from seat pan (64). Discard bearings.
- 36 Remove seat cushion (84) from seat pan (64), if damaged.
- 37 Remove seat back cushion (85) from plate (69).
- 38 Remove commander's seat belt (86) from retaining loops on side of seat pan (64).



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9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

c. Assembly.

- 1 Install commander's seat belt (86) on side of seat pan (64).
- 2 Install seat back cushion (85) on plate (69).

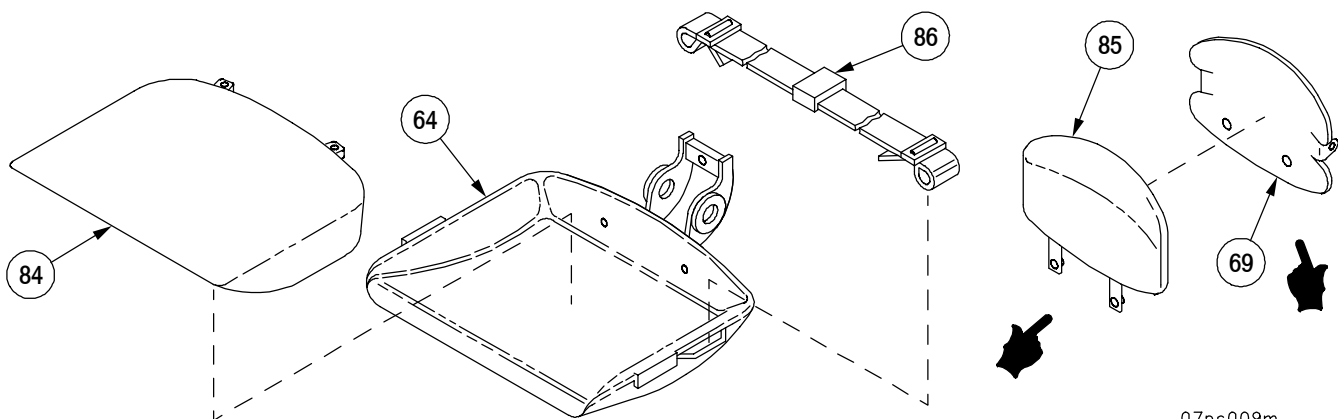
WARNING

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (FM 21-11).

NOTE

Perform steps 3 thru 5 only if seat cushion was removed

- 3 Clean mounting surface of seat pan (64) with dry-cleaning solvent.
- 4 Apply adhesive to seat pan (64) and bottom of seat cushion (84).
- 5 Install seat cushion (84) on seat pan (64).



9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

c. Assembly - Continued

NOTE

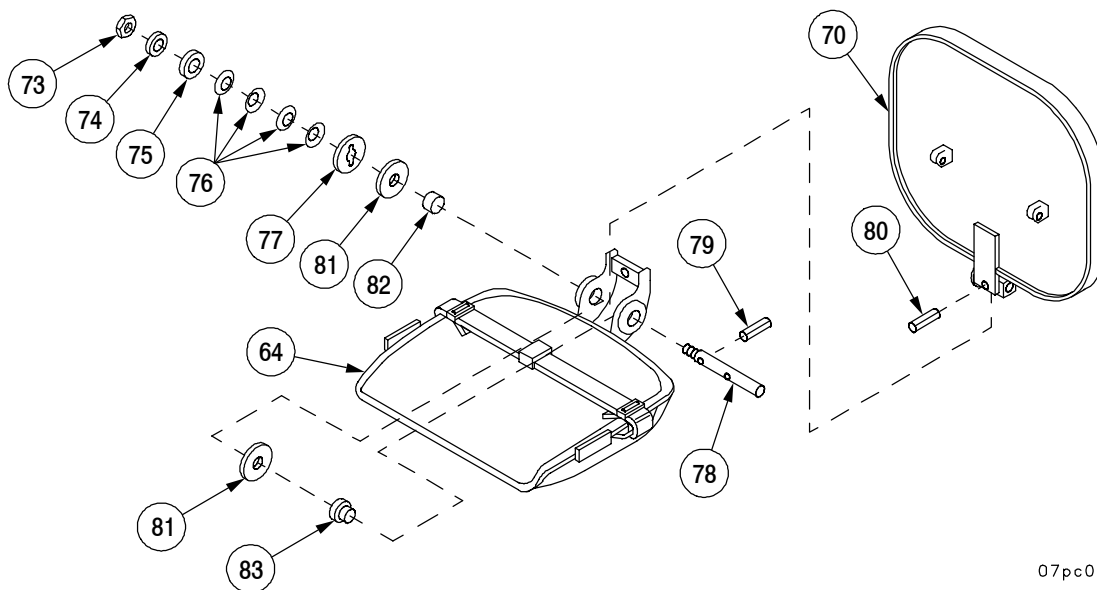
When assembling backrest to seat with hinge pin, large hole in hinge pin must be aligned with hole in backrest.

- 6 Install two new bearings (82 and 83) on seat pan (64).
- 7 Install two new bracket washers (81) on seat pan (64).
- 8 Align backrest (70) mounting lugs with lugs on seat pan (64) and install hinge pin (78).
- 9 Install new spring pin (80) into hinge pin (78).
- 10 Install new spring pin (79) into hinge pin (78).

NOTE

Make sure nut is tightened on hinge pin to prevent backrest from falling when placed in diagonal position.

- 11 Install plate (77), four new spring washers (76), flat washers (74 and 75), and nut (73) on pin (78). Torque nut (73) to 13-26 lb-ft (18-35 N-m).



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9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

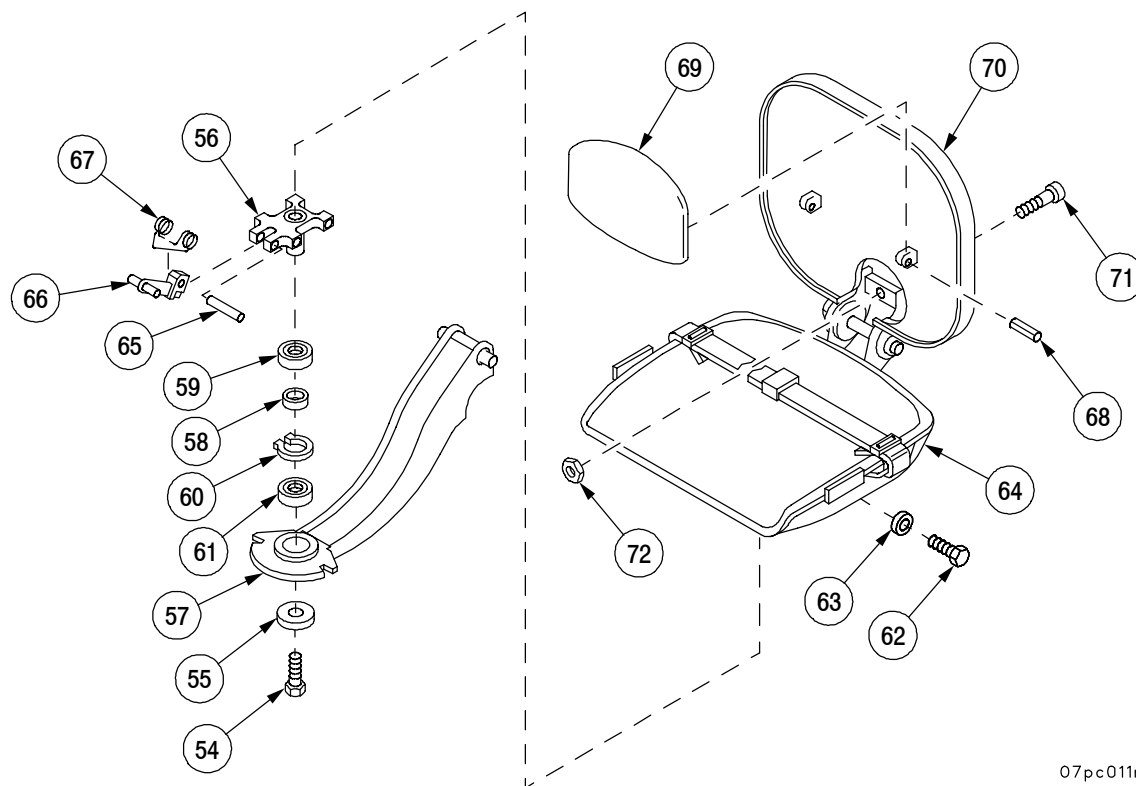
c. Assembly - Continued

- 12 Install socket screw (71) and jamnut (72) in seat pan (64).
- 13 Install two new spring pins (68) to secure plate (69) to backrest (70).
- 14 Place shaft (56) in vise and secure handle (66) and spring (67) in shaft (56) with pin (65).

NOTE

Apply thread lock sealant to all mounting screws, nuts, and threads.

- 15 Install shaft (56) to seat (64) with four flat washers (63) and four screws (62)
- 16 Install bearing (59) and spacer (58) on shaft (56).
- 17 Install bearing (61) and new retaining ring (60) in arm (57).
- 18 Install arm (57) in shaft (56) with flat washer (55) and screw (54).

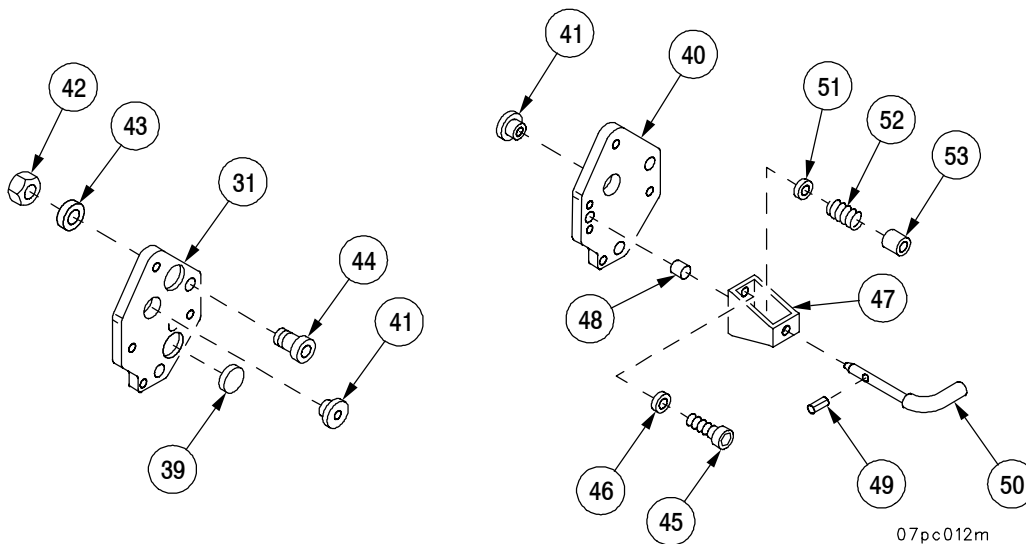


07pc011m

9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

c. Assembly - Continued

- 19 Install handle (50) halfway through housing (47).
- 20 Install sleeve (53), spring (52), and flat washer (51) on handle (50). Push handle (50) completely through housing (47).
- 21 Install new spring pin (49) on handle (50).
- 22 Install new bushing (48) in side plate (40).
- 23 Install latch housing (47) on side plate (40) with two flat washers (46) and two hex head screws (45).
- 24 Install four cam followers (44), four nuts (42), and four flat washers (43) in side plates (31 and 40).
- 25 Install two new bearings (41) on side plates (31 and 40).
- 26 Install four guides (39) on side plates (31 and 40).



9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

c. Assembly - Continued

27 Install spring (37) and sleeve (38) on pin (36).

NOTE

Be sure slot in pin is positioned so that handle engages.

28 Install pin (36), spring (37), and sleeve (38) in handle bracket (30).

29 Install handle (35) and pin (34) in handle bracket (30).

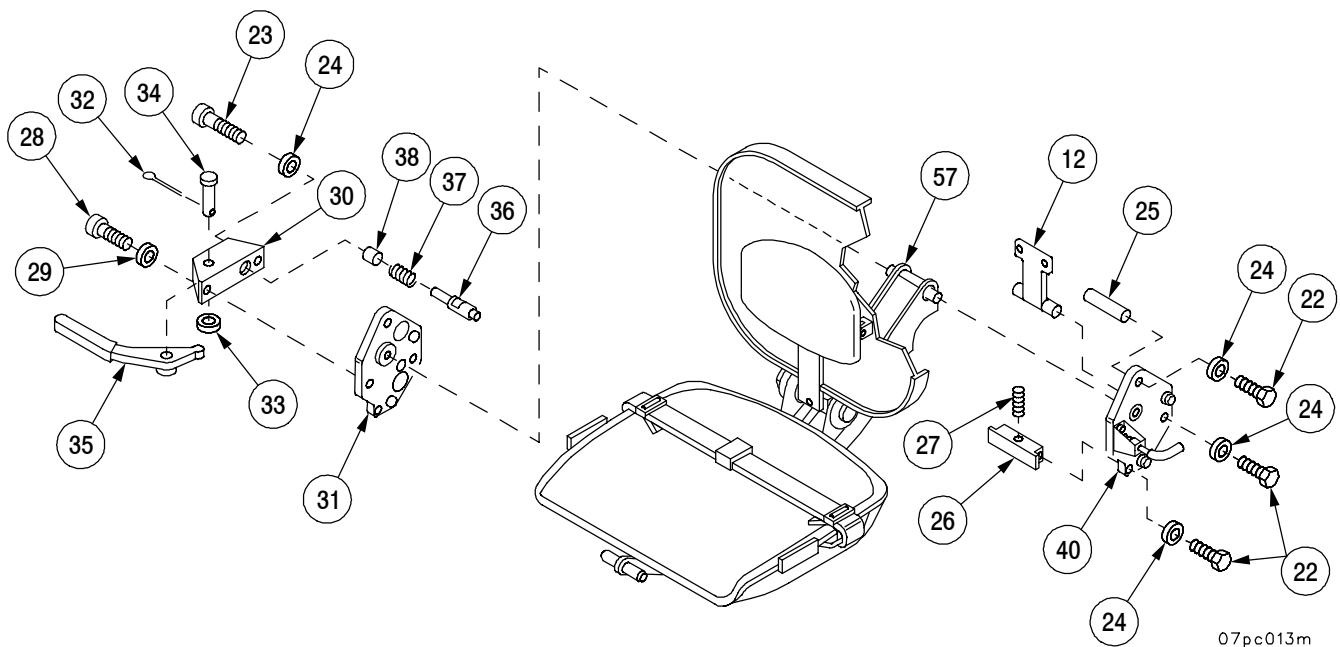
30 Install flat washer (33) and new cotter pin (32) in pin (34).

31 Install handle bracket (30) on side plate (31) with two flat washers (24 and 29) and two hex head screws (23 and 28). Tighten screw (23) hand tight.

32 Install two side plates (31 and 40) in position on arm (57). Install spacer (25), spring bracket (12), and spacer (26).

33 Install five screws (22) and five flat washers (24) to secure side plates (31 and 40).

34 Install setscrew (27) in spacer (26).

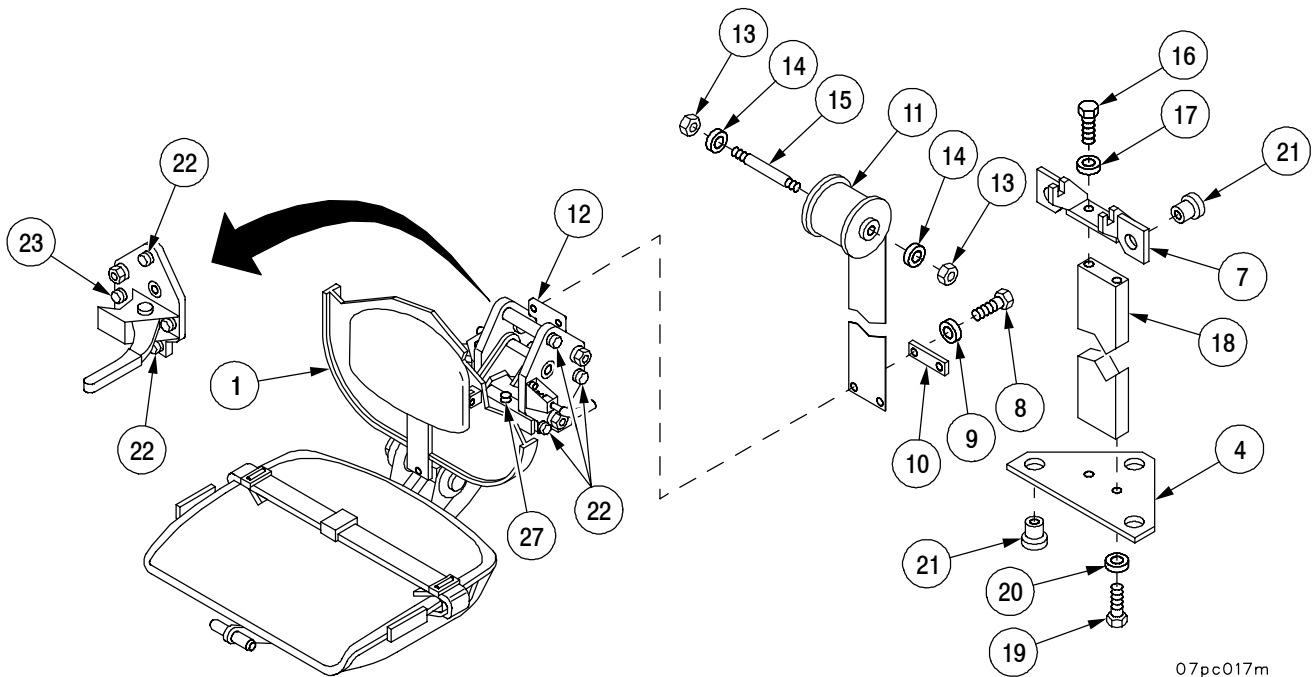


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9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

c. Assembly - Continued

- 35 Install commander's seat (1) on column (18).
- 36 Adjust setscrew (27) to insert pin in column's (18) lowest holes.
- 37 With all four bearings in contact with column (18), tighten screws (22 and 23).
- 38 Install five rubber bushings (21) in mounting brackets (4 and 7).
- 39 Install mounting bracket (4) on column (18) with two flat washers (20) and two screws (19).
- 40 Insert mounting bracket (7) on column (18) with two flat washers (17) and two screws (16).
- 41 Insert shaft (15) in spool on spring assembly (11) and install two flat washers (14) and two nuts (13) on shaft (15).
- 42 Install retaining strap (10), two flat washers (9), and two screws (8) to secure spring assembly (11) to bracket (12).
- 43 Install spring assembly (11) on mounting bracket (7) by pulling up on spool and inserting shaft in slots on bracket (7).



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9-1 COMMANDER'S SEAT AND STAND ASSEMBLY - CONTINUED

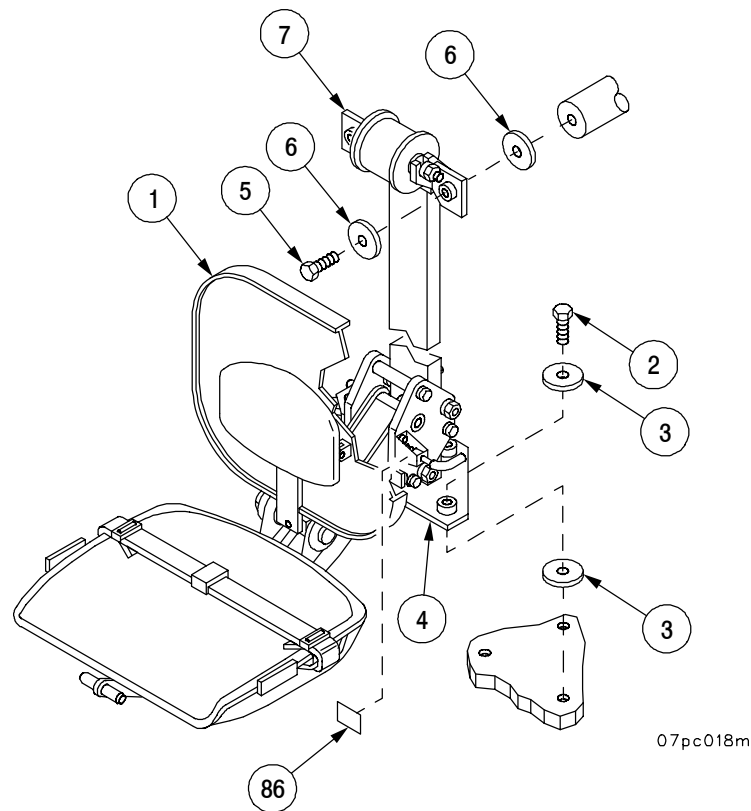
d. Installation.

- 1 Position commander's seat/stand assembly (1) in cab with mounting holes aligned.
- 2 Apply sealing compound on screw threads.
- 3 Secure mounting bracket (7) on cab with two screws (5) and four flat washers (6). Torque screws to 25-35 lb-in. (2.8-3.9 N·m).
- 4 Secure mounting bracket (4) to cab with three screws (2) and six flat washers (3). Torque screws to 25-35 lb-in. (2.8-3.9 N·m.).

NOTE

Install new label only if old label is illegible, or if commander's seat was replaced.

- 5 Install new label (86), if necessary (para 2-8).



9-2 FOOTREST ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

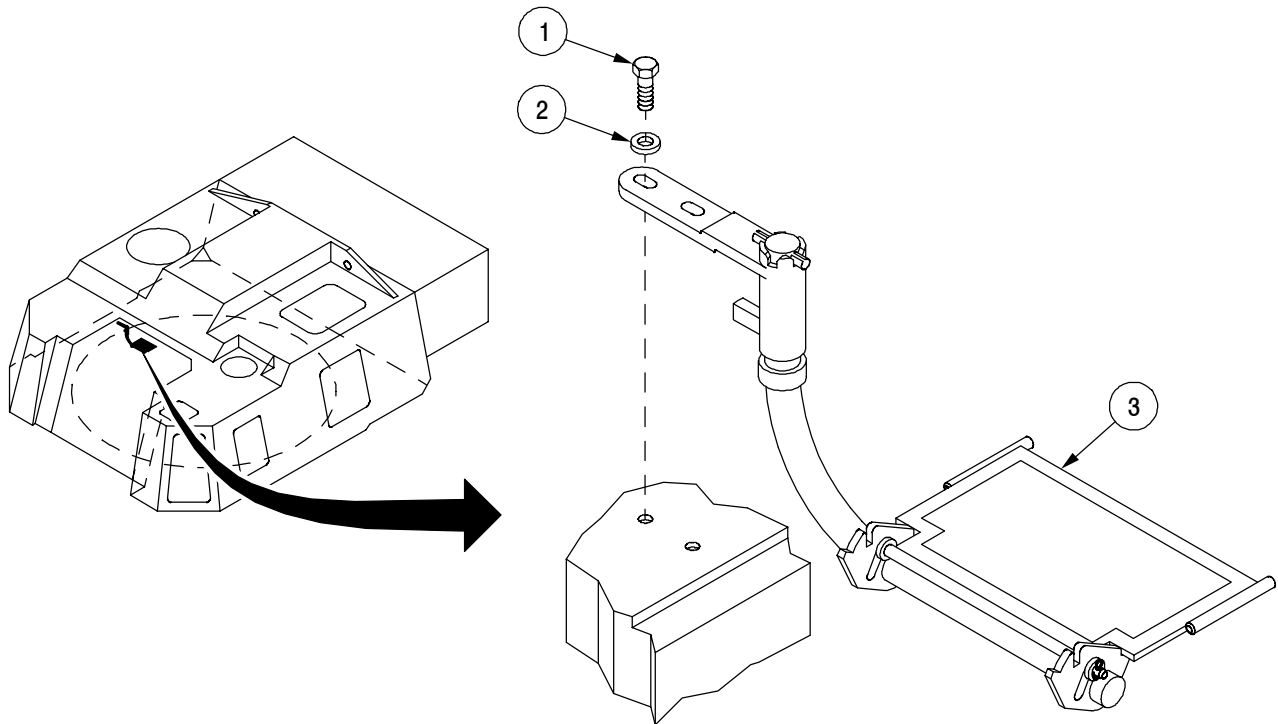
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Cotter pins (2) (item 77, Appx F)
Spring pin (item 32, Appx F)
Automotive grease (item 52, Appx C)
Sealing compound (item 42, Appx C)
Sealing compound (item 46.1, Appx C)

a. Removal.

- 1 Remove two screws (1) and two flat washers (2).
- 2 Remove footrest assembly (3) from its mounting surface.



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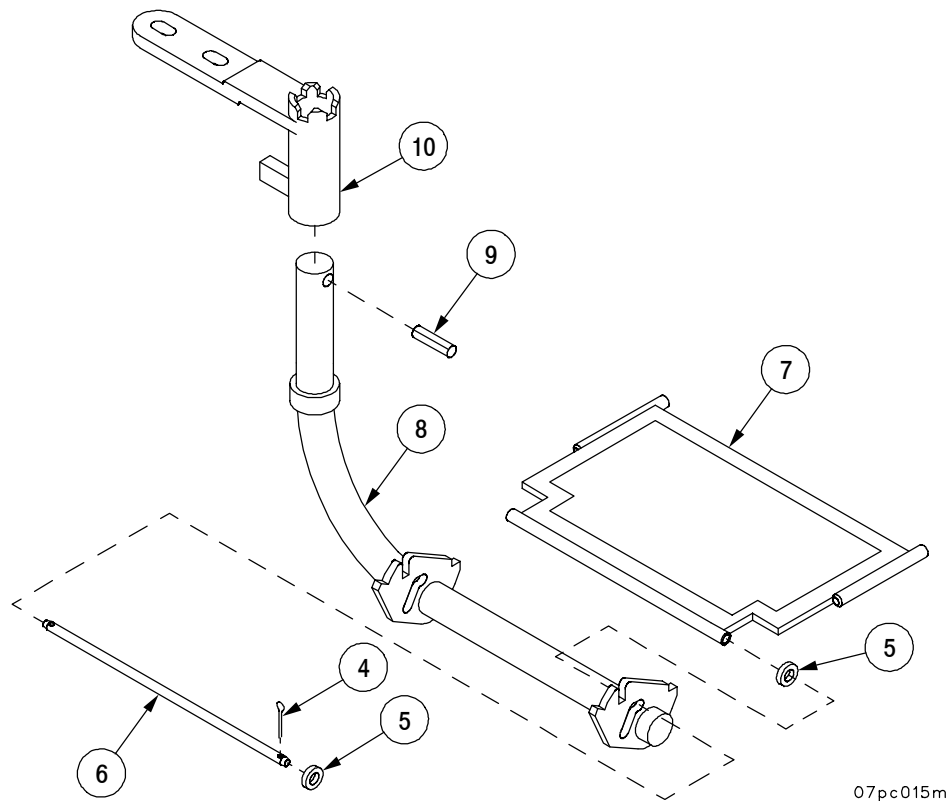
9-2 FOOTREST ASSEMBLY - CONTINUED

b. Disassembly.

- 1 Remove two cotter pins (4) and four flat washers (5) from shaft (6). Discard cotter pins.
- 2 Remove shaft (6) from platform (7) and arm (8). Remove platform (7).
- 3 Remove spring pin (9) from arm (8). Discard spring pin.
- 4 Remove arm (8) from bracket (10).

c. Assembly.

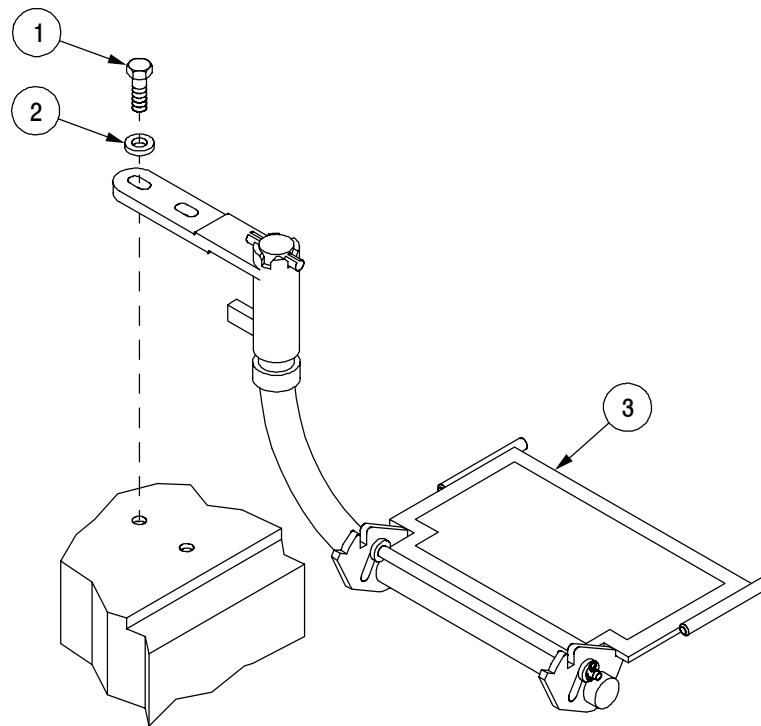
- 1 Lubricate interface between arm (8) and bracket (10).
- 2 Install arm (8) in bracket (10).
- 3 Install new spring pin (9) in arm (8).
- 4 Install platform (7) on arm (8).
- 5 Install shaft (6) in platform (7).
- 6 Install four flat washers (5) and two new cotter pins (4) on shaft (6).



9-2 FOOTREST ASSEMBLY - CONTINUED

d. Installation.

- 1 Apply sealing compound (item 42, Appx C) on two screws (1).
- 2 Apply sealing compound (item 46.1, Appx C) to aluminum/steel interfaces of footrest assembly (3).
- 3 Install footrest assembly (3) on mounting surface with two flat washers (2) and two screws (1). Torque screws to 35-45 lb-in. (3.9-5.0 N·m) while sealant is still wet.



07pc016m

CHAPTER 10 TURRET BEARING TORQUE

GENERAL

This chapter explains how to torque the turret bearing.

CONTENTS

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| 10-1 | TURRET BEARING TORQUE | 10-2 |
|------|-----------------------------|------|

10-1 TURRET BEARING TORQUE.

This task covers: Inspection

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit

(SC 5180-95-A12)

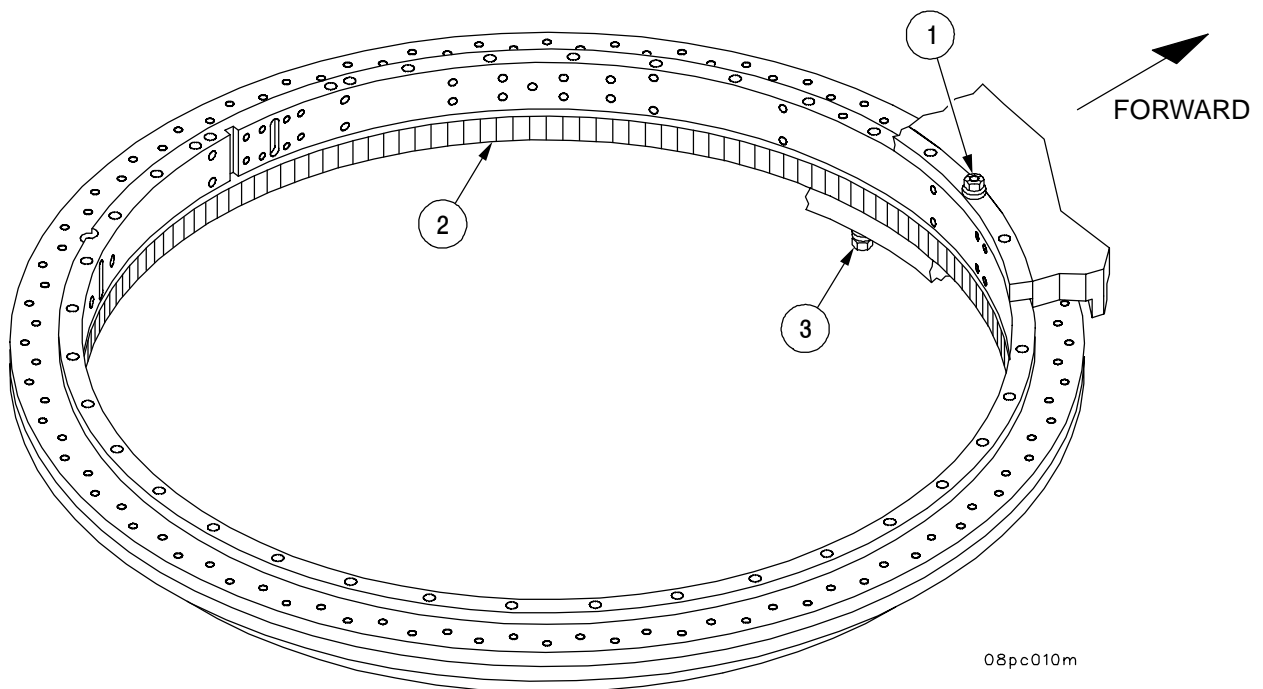
Socket wrench (item 49, Appx G)

Socket extension (item 16, Appx G)

Torque wrench (item 54, Appx G)

Inspection.

- 1 Check torque of 33 cab mounting bolts (1) in top side of turret bearing (2). Torque should be 340-380 lb-ft (461-515 N·m).
- 2 Check torque of 48 turret bearing hull mounting bolts (3). Torque should be 340-380 lb-ft (461-515 N·m).



08pc010m

CHAPTER 11 CREW SEATS

GENERAL

This chapter illustrates and describes maintenance procedure for the crew seat cushion, plate, support, bracket, and safety belt. Step-by-step procedures are provided for removal and installation as required for unit level maintenance.

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| 11-1 | CREW SEAT CUSHION, PLATE, AND SUPPORT | 11-2 |
| 11-2 | CREW SEAT BRACKET | 11-3 |
| 11-3 | CREW SEAT SAFETY BELT | 11-4 |
| 11-4 | CREW SEAT ASSEMBLY | 11-5 |

11-1 CREW SEAT CUSHION, PLATE, AND SUPPORT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Spring pins (2) (item 28, Appx F)
Spring pins (2) (item 29, Appx F)
Sealing compound (item 46.1, Appx C)

NOTE

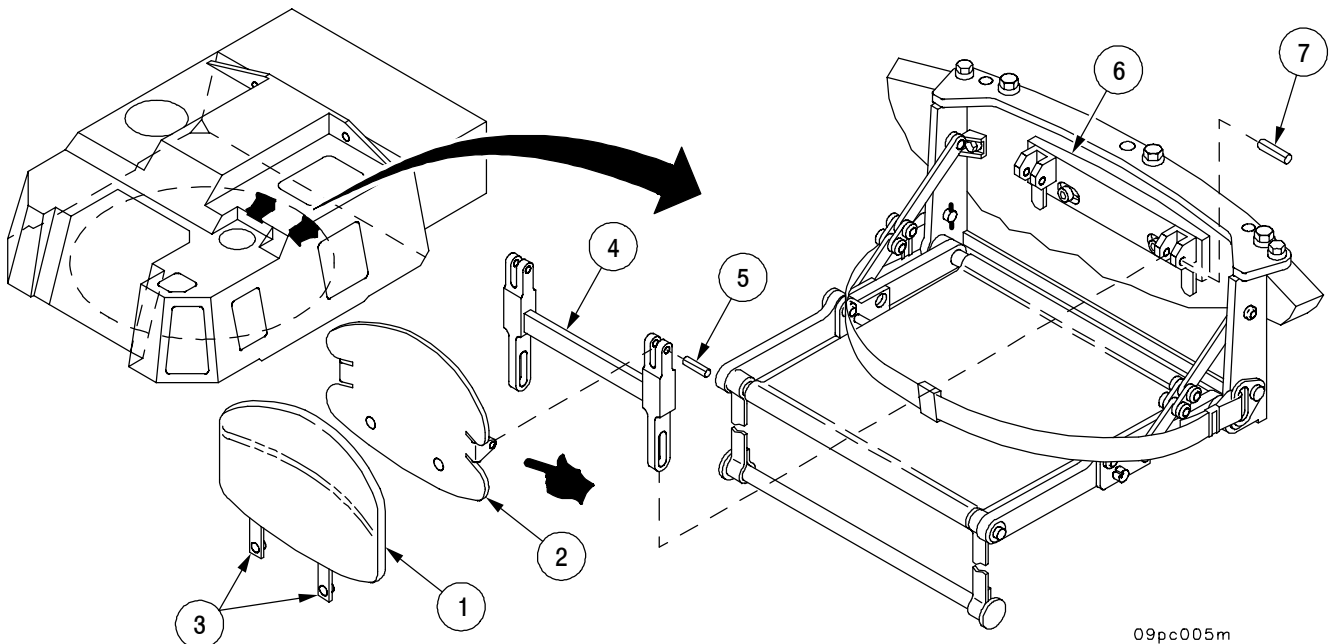
There are two crew seats. The removal and installation procedures for the seat cushions, plates, and support are identical for both. This procedure covers only one set.

a. Removal.

- 1 Remove cushion (1) from plate (2) by unsnapping two buttons (3).
- 2 Remove plate (2) from support (4) by removing two spring pins (5). Discard springs pins.
- 3 Remove support (4) from bracket (6) by removing two spring pins (7). Discard spring pins.

b. Installation.

- 1 Apply sealing compound to all aluminum/steel interfaces of support (4).
- 2 Install support (4) on bracket (6) with two new spring pins (7).
- 3 Install plate (2) on support (4) with two new spring pins (5).
- 4 Install cushion (1) on plate (2) by snapping two buttons (3).



09pc005m

11-2 CREW SEAT BRACKET.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Spring pins (2) (item 29, Appx F)
Sealing compound (item 46.1, Appx C)

NOTE

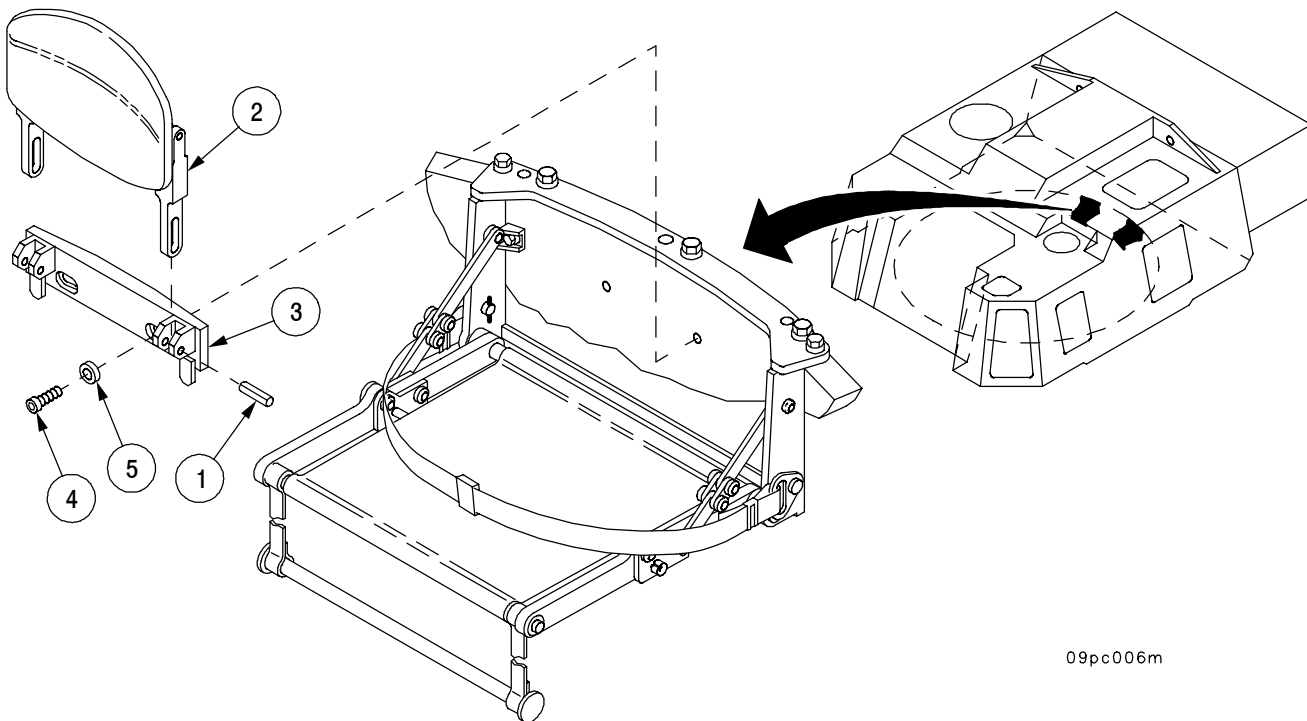
There are two crew seats. The removal and installation procedures for the seat brackets are identical. This procedure covers only one bracket.

a. Removal.

- 1 Remove two spring pins (1) and support/backrest (2) from bracket (3). Discard spring pins.
- 2 Remove two screws (4), two flat washers (5) and bracket (3) from cab.

b. Installation.

- 1 Apply sealing compound to aluminum/steel interface of bracket (3).
- 2 Install bracket (3) on cab with two flat washers (5) and two screws (4). Torque screws to 30-32 lb-ft (40.6-43.3 N·m) while sealant is wet.
- 3 Install support/backrest (2) to bracket (3) with two new spring pins (1).



09pc006m

11-3 CREW SEAT SAFETY BELT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Cotter pins (2) (item 74, Appx F)

NOTE

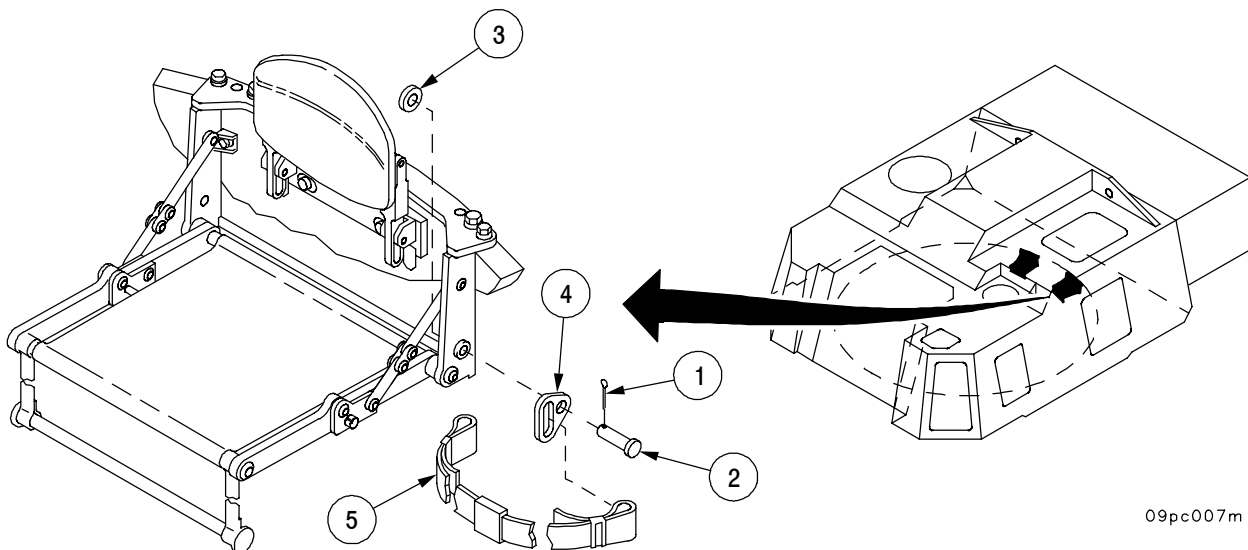
There are two crew seats. The removal and installation procedures for the seat safety belts are identical. This procedure covers only one safety belt.

a. Removal.

- 1 Remove and discard two cotter pins (1).
- 2 Remove two retaining pins (2), two flat washers (3), and two safety belt attaching plates (4) with safety belt (5).
- 3 Remove two safety belt attaching plates (4) from safety belt (5).

b. Installation

- 1 Install safety belt (5) on two safety belt attaching plates (4).
- 2 Install two safety belt attaching plates (4) and safety belt (5) with two flat washers (3) and two retaining pins (2).
- 3 Install two new cotter pins (1). Bend ends of two cotter pins (1) over two retaining pins (2).



09pc007m

11-4 CREW SEAT ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)
Torque wrench (item 54, Appx G)
Socket wrench adapter (item 2, Appx G)

Equipment Conditions

Crew seat bracket removed (para 11-2)
Crew seat belt removed (para 11-3)
Wiring harness guard removed (para 5-15)

Materials/Parts

Elastic cord (item 47, Appx C)
Lockwashers (2) (item 132, Appx F)
Lockwashers (2) (item 130, Appx F)
Retaining rings (20) (item 33, Appx F)
Retaining rings (2) (item 34, Appx F)
Retaining rings (2) (item 35, Appx F)
Self-locking bolts (3) (item 140, Appx F)
Bearings (2) (item 16, Appx F)
Bushings (2) (item 185, Appx F)

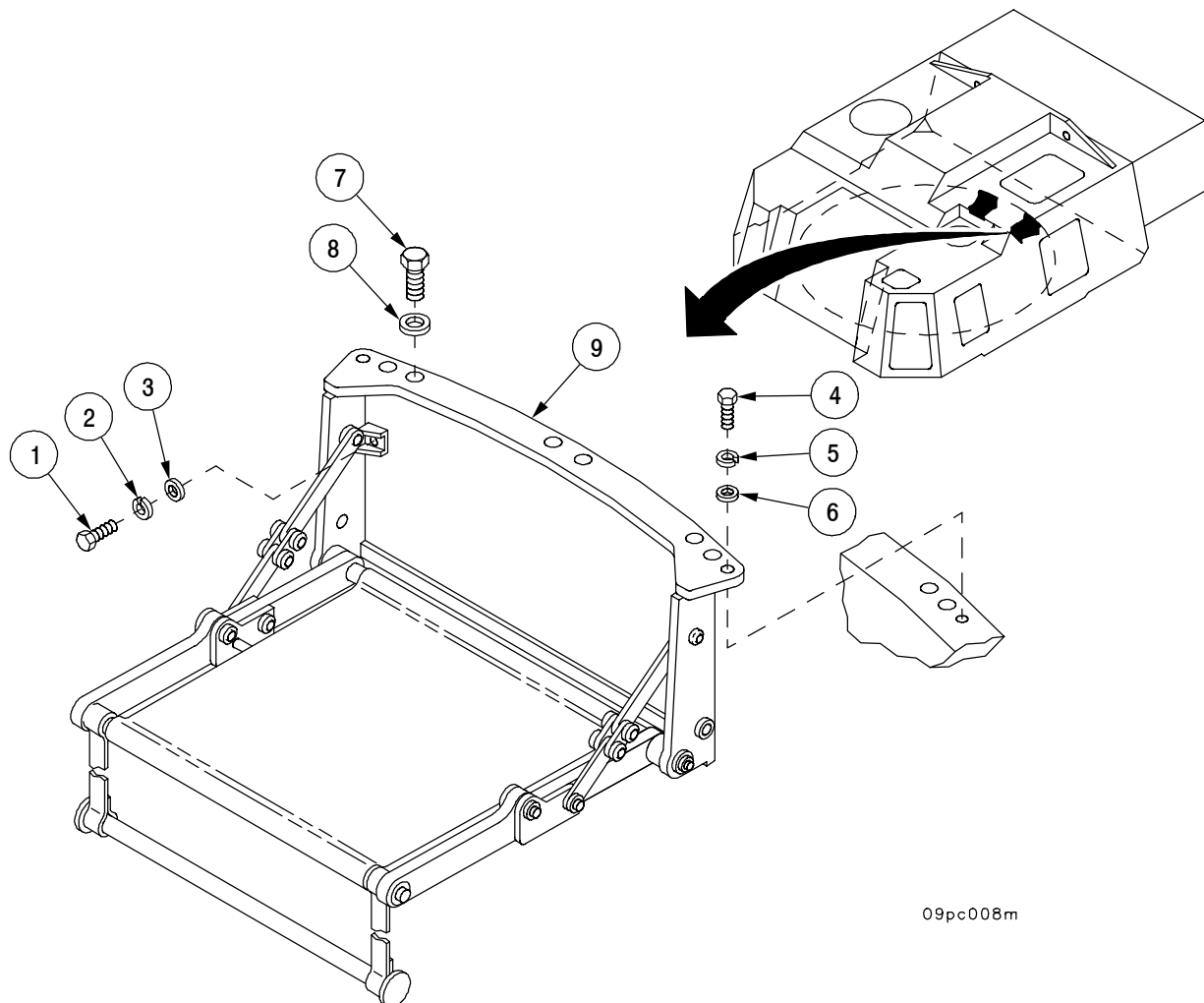
11-4 CREW SEAT ASSEMBLY - CONTINUED

NOTE

There are two crew seats. The removal and installation procedures are identical for both. This procedure covers only one.

a. Removal.

- 1 Remove two screws (1), two lockwashers (2), and two flat washers (3). Discard lockwashers.
- 2 Remove two screws (4), two lockwashers (5), and two flat washers (6). Discard lockwashers.
- 3 Remove three self-locking bolts (7), three flat washers (8), and crew seat (9). Discard self-locking bolts.

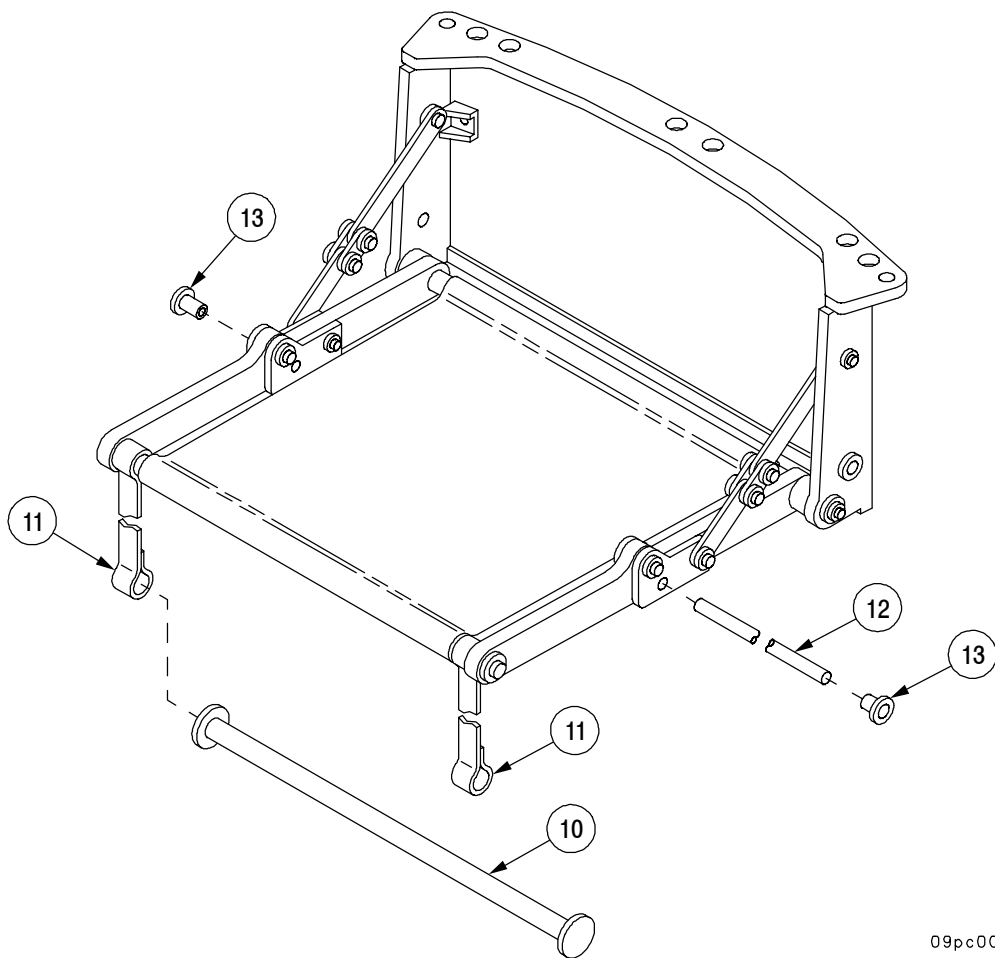


09pc008m

11-4 CREW SEAT ASSEMBLY - CONTINUED

b. Disassembly.

- 1 Remove footrest (10) from two footrest straps (11).
- 2 Remove elastic cord (12) and two bushings (13). Discard cord and bushings.



09pc009m

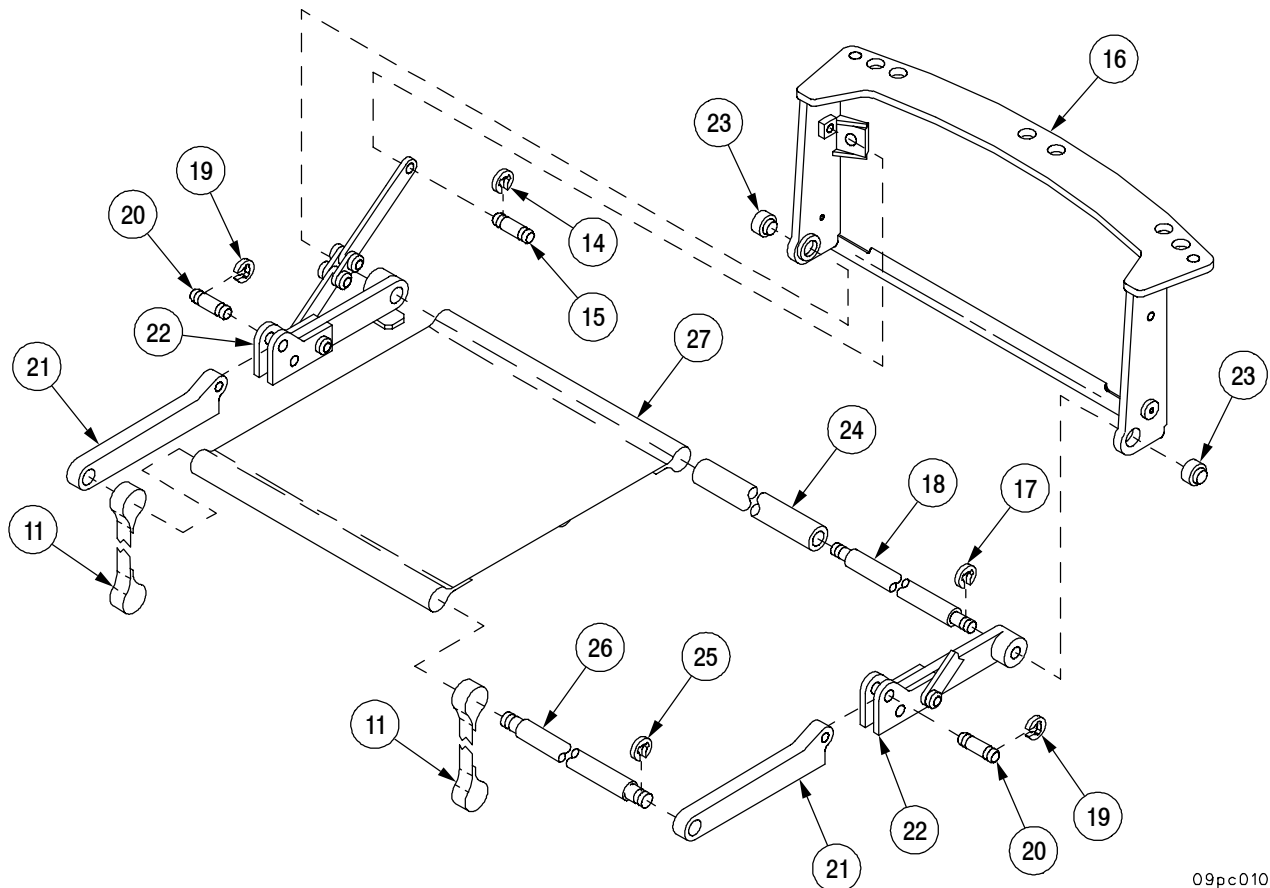
11-4 CREW SEAT ASSEMBLY - CONTINUED

b. Disassembly - Continued

NOTE

When removing pins from seat, arms and/or seat bracket, resistance to removal may occur due to seizing. If this occurs, remove pin by lightly tapping it from components.

- 3 Remove four retaining rings (14) and two pins (15) from seat bracket (16). Discard retaining rings.
- 4 Remove two retaining rings (17) from shaft (18). Discard retaining rings.
- 5 Remove four retaining rings (19), two pins (20), and two seat bottom arms (21) from two seat supports (22). Discard retaining rings.
- 6 Remove four retaining rings (19), two pins (20), and two seat bottom arms (21) from two seat supports (22). Discard retaining rings.
- 7 Remove shaft (18), two bearings (23), and tube (24). Discard bearings.
- 8 Remove two retaining rings (25) from shaft (26). Discard retaining rings.
- 9 Remove two arms (21), seat (27), two footrest straps (11), and shaft (26).



09pc010m

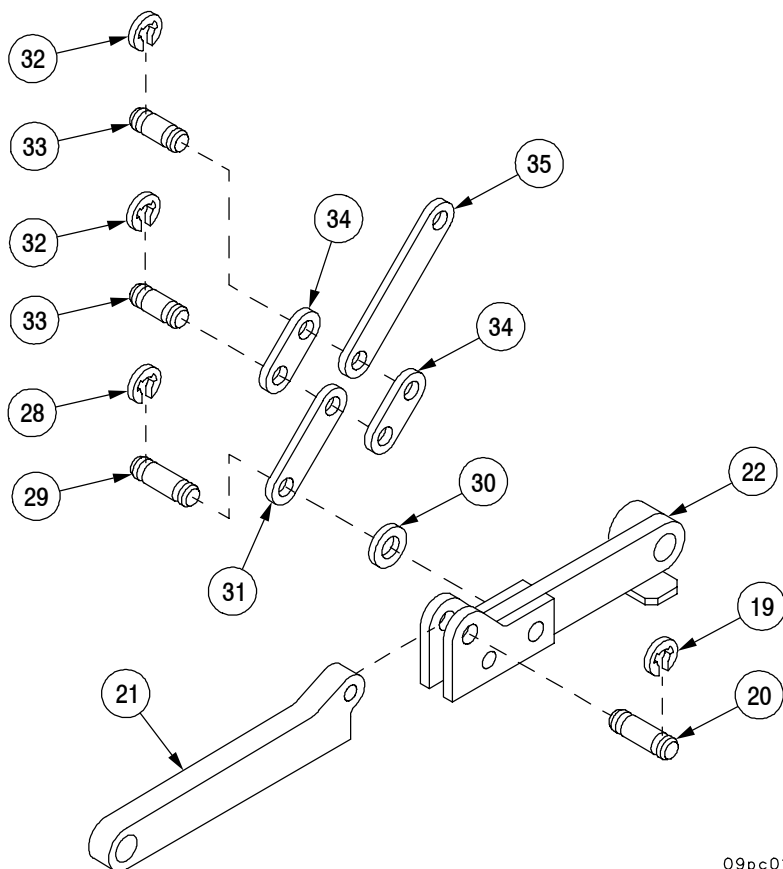
11-4 CREW SEAT ASSEMBLY - CONTINUED

b. Disassembly - Continued

- 10 Remove two retaining rings (28), pin (29), and flat washer (30) securing link (31) to seat support (22). Discard retaining rings.
- 11 Remove four retaining rings (32), two pins (33), and two links (34) from link (35) and link (31). Discard retaining rings.

c. Assembly.

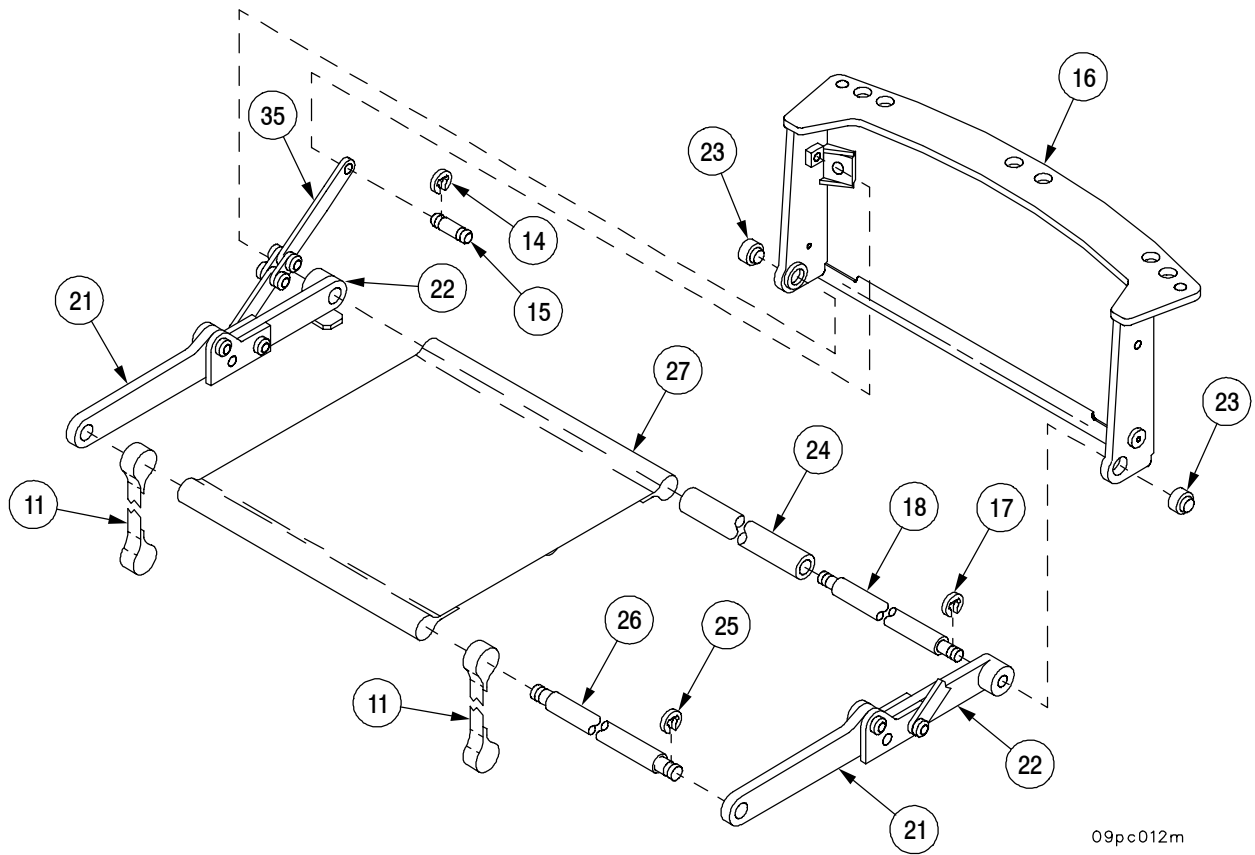
- 1 Install and secure two arms (21) to two seat supports (22) with two pins (20) and four new retaining rings (19).
- 2 Assemble four links (31, 34, 35) with two pins (33) and four new retaining rings (32).
- 3 Install and secure two links (31) on two seat supports (22) with two pins (29), four new retaining rings (28), and two flat washers (30).



11-4 CREW SEAT ASSEMBLY - CONTINUED

c. Assembly - Continued

- 4 Install shaft (26) in seat (27).
- 5 Install and secure two straps (11) and shaft (26) to two arms (21) with two new retaining rings (25).
- 6 Install and secure tube (24), shaft (18), and seat bracket (16) with two bearings (23) to seat (27) and seat supports (22) with two new retaining rings (17).
- 7 Install and secure two links (35) to seat bracket (16) with two pins (15) and four new retaining rings (14).

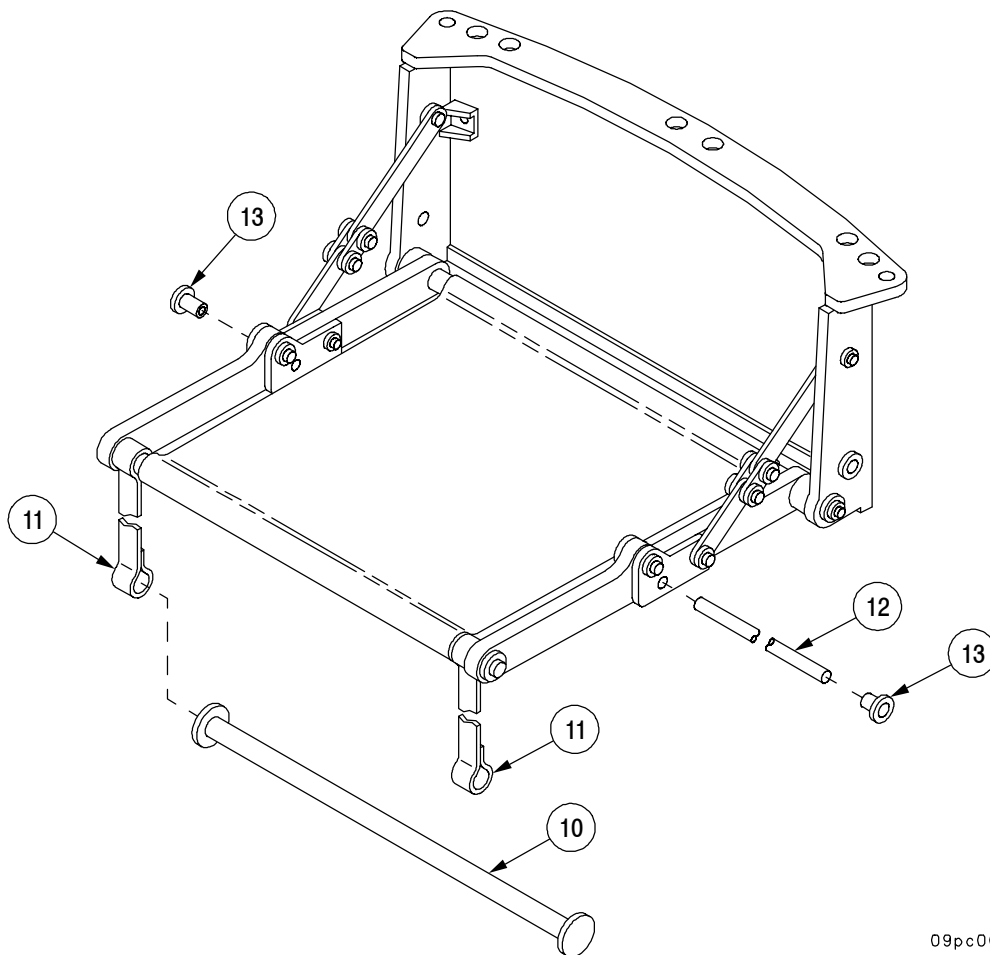


09pc012m

11-4 CREW SEAT ASSEMBLY - CONTINUED

c. Assembly - Continued

- 8 Install and secure new elastic cord (12) with two new bushings (13).
- 9 Install footrest (10) to two footrest straps (11).

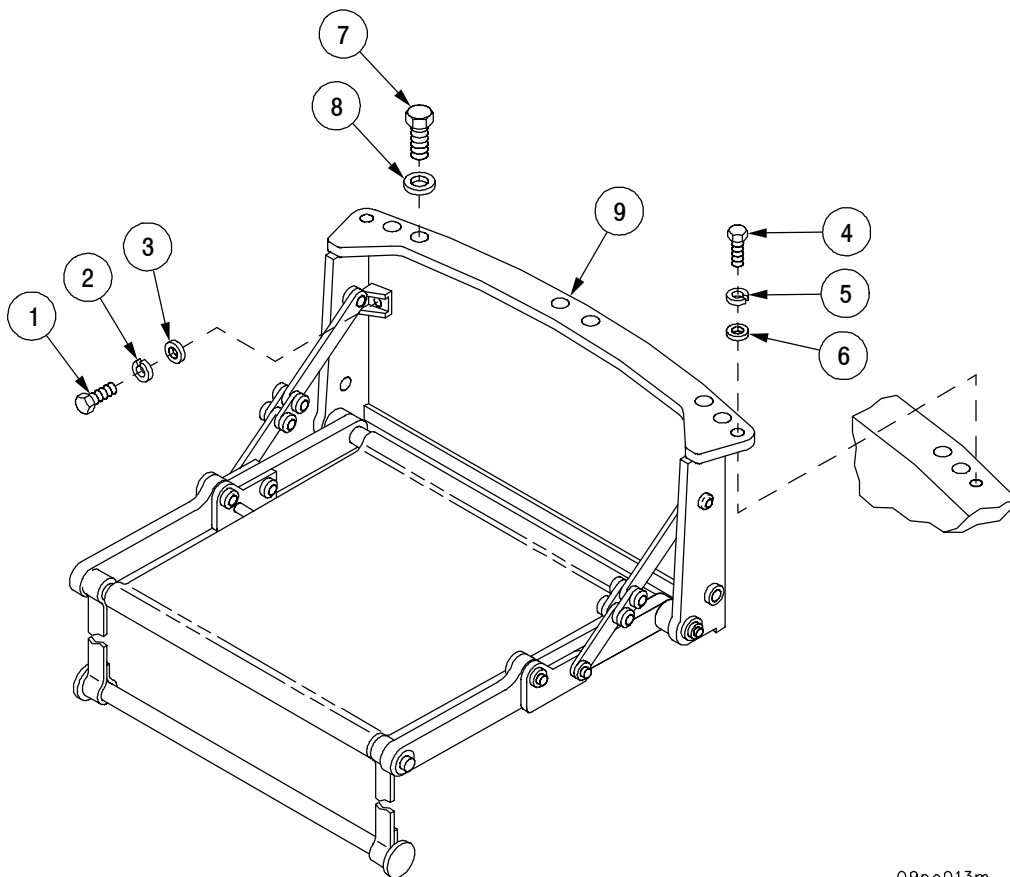


09pc009m

11-4 CREW SEAT ASSEMBLY - CONTINUED

d. Installation.

- 1 Position crew seat (9) on cab and secure with three flat washers (8) and three self-locking bolts (7). Torque self-locking bolts to 340-380 lb-ft (461-515 N·m).
- 2 Install two flat washers (6), two new lockwashers (5), and two screws (4). Torque screws to 105-110 lb-ft (142-149 N·m).
- 3 Install two flat washers (3), two new lockwashers (2), and two screws (1). Torque screws to 40-45 lb-ft (54-61 N·m).



09pc013m

CHAPTER 12 COMPOSITE ARMOR

GENERAL

This chapter illustrates and describes maintenance procedures for the gunner's escape hatch, cab side door and angle composite armor plate. Step-by-step procedures are provided for removal and installation as required by unit level maintenance.

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| 12-19 ARMOR PLATE INSERTS | 12-30 |
| 12-20 ARMOR PLATE SPACERS AND WASHERS | 12-31 |

12-1 PLATE ASSEMBLY, CAB RIGHT SIDE FRONT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
 (SC 5180-95-A12)
 Torque wrench (item 54, Appx G)

Equipment Conditions

ACU removed (para 8-14)
 PDFCS PDCU removed (para 8.1-16)

Materials/Parts

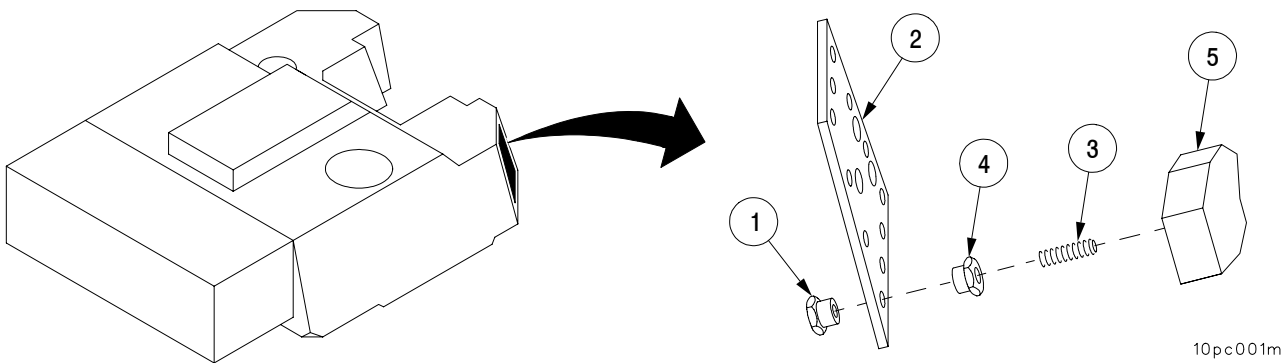
Self-locking studs (11) (item 201, Appx F)
 Sealing compound (item 41, Appx C)

a. Removal.

- 1 Remove 11 nuts (1) and armor plate assembly (2).
- 2 Hold 11 self-locking studs (3) and remove 11 nuts (4) from 11 self-locking studs (3).
- 3 Remove 11 self-locking studs (3) from cab bulkhead (5). Discard self-locking studs.

b. Installation.

- 1 Install 11 new self-locking studs (3) into cab bulkhead (5).
- 2 Apply sealing compound to the threads of 11 nuts (1) and 11 nuts (4).
- 3 Install 11 nuts (4) onto 11 new self-locking studs (3), ensuring 11 nuts (4) are seated against cab bulkhead (5).
- 4 Install armor plate assembly (2) onto 11 new self-locking studs (3).
- 5 Secure armor plate assembly (2) to 11 new self-locking studs (3) with 11 nuts (1).
- 6 Torque 11 nuts (1) to 40-50 lb-ft (54-67 N·m).



12-2 PLATE ASSEMBLY, CAB RIGHT SIDE FORWARD.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

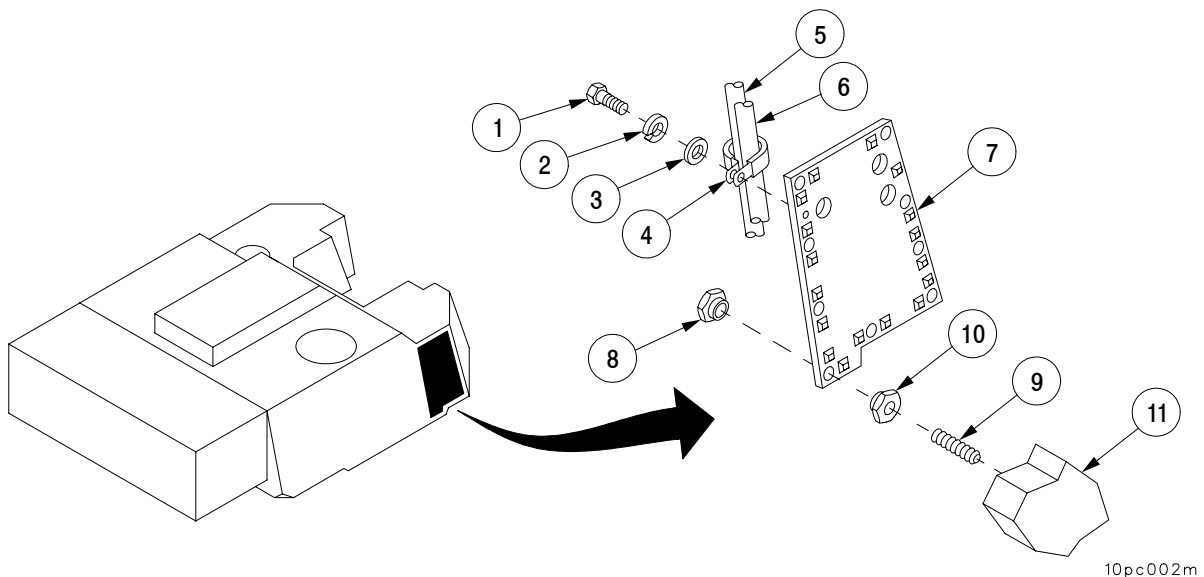
Self-locking studs (9) (item 201, Appx F)
Lockwasher (item 109, Appx F)
Sealing compound (item 41, Appx C)

Equipment Conditions

ACU shock isolation mounting plate assembly removed (para 8-15)
PDFCS PDCU shock isolation plate assembly removed (para 8.1-17)
Radio mounting base removed (para 21-3)
PDFCS EPLRS mounting bracket removed (para 8.1-27)

a. Removal.

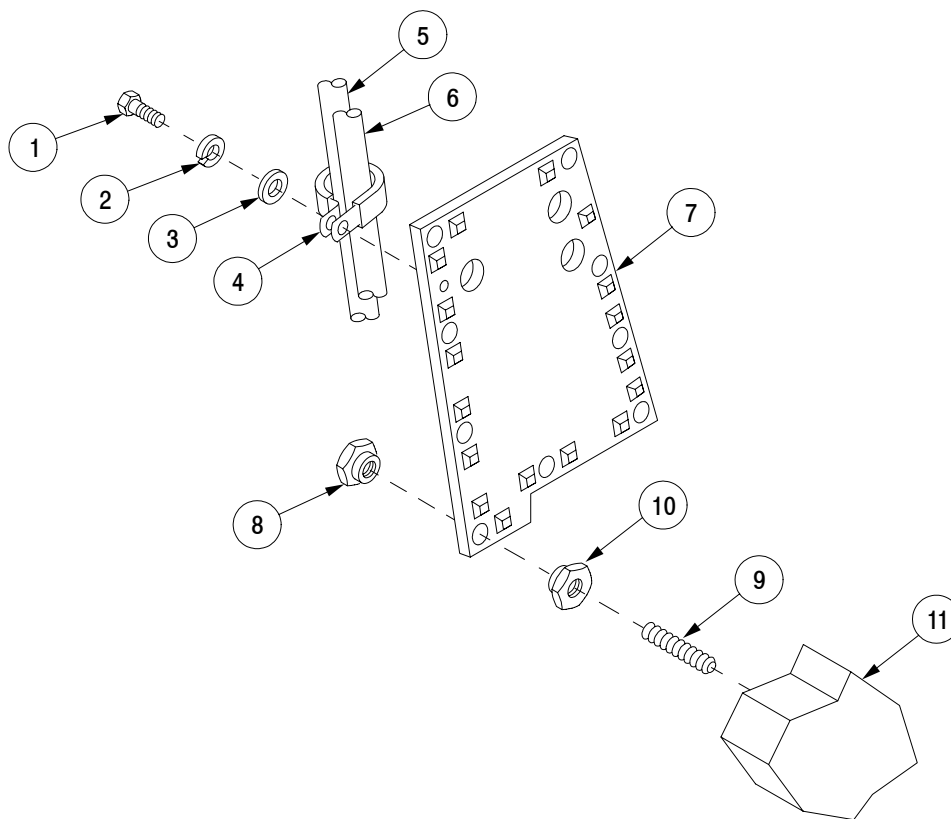
- 1 Remove screw (1), lockwasher (2), flat washer (3), and clamp (4) securing wires W65 (5) and W4 (6) to armor plate assembly (7). Discard lockwasher.
- 2 Remove nine nuts (8) and armor plate assembly (7).
- 3 Hold nine self-locking studs (9) and remove nine nuts (10).
- 4 Remove nine self-locking studs (9) from cab bulkhead (11). Discard self-locking studs.



12-2 PLATE ASSEMBLY, CAB RIGHT SIDE FORWARD - CONTINUED

b. Installation.

- 1 Install nine new self-locking studs (9) into cab bulkhead (11).
- 2 Apply sealing compound to the threads of nine nuts (8) and nine nuts (10).
- 3 Install nine nuts (10) onto nine new self-locking studs (9), making sure that nuts (10) are seated against cab bulkhead (11).
- 4 Install armor plate assembly (7) onto nine new self-locking studs (9).
- 5 Secure armor plate assembly (7) to nine new self-locking studs (9) with nine nuts (8).
- 6 Torque nine nuts (8) to 40–50 lb–ft (54–67 N•m).
- 7 Secure wires W65 (5) and W4 (6) to plate assembly (7) with clamp (4), flat washer (3), new lockwasher (2), and screw (1).



10pc003m

12-3 ANGLE, ARMOR PLATE.

This task covers: a. Removal

b. Installation

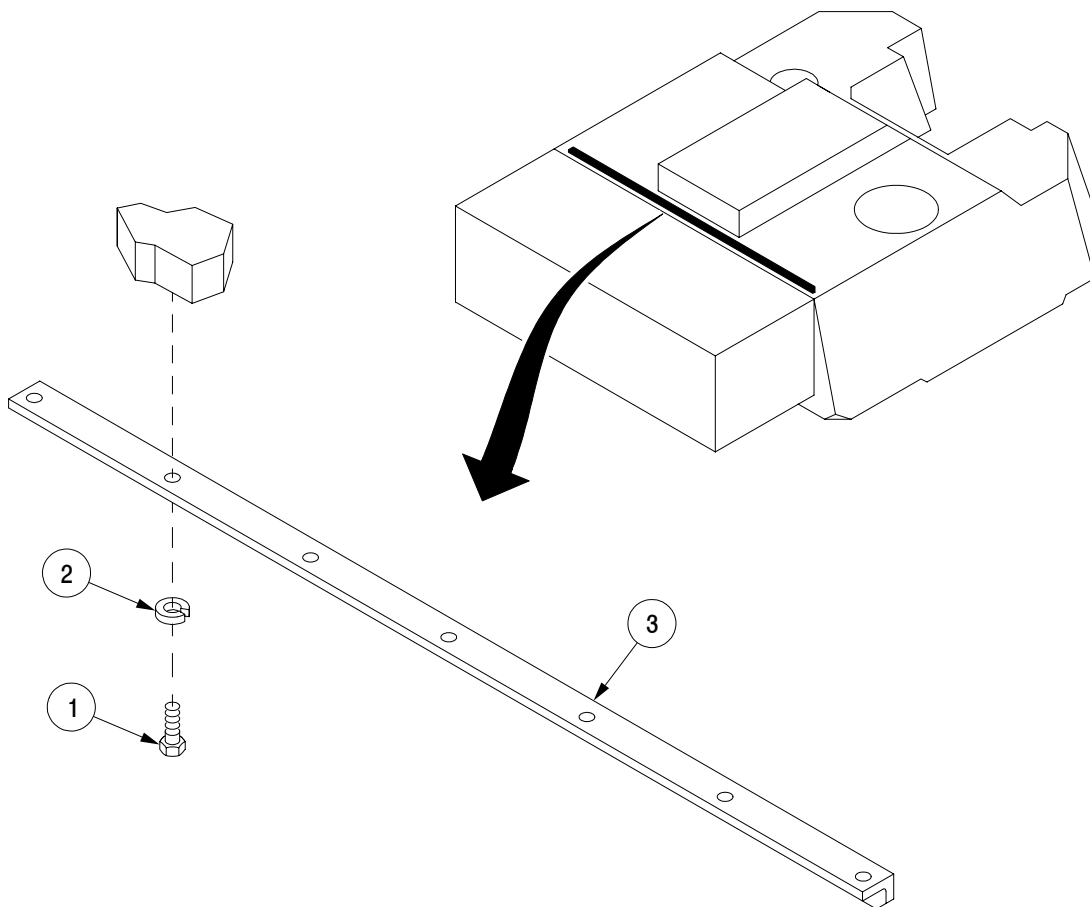
INITIAL SETUPToolsArtillery and turret mechanic's tool kit
(SC 5180-95-A12)Materials/PartsLockwashers (7) (item 128, Appx F)

a. Removal.

Remove seven screws (1) and seven lockwashers (2) from angle (3). Discard lockwashers.

b. Installation.

Position angle (3) on cab roof and install using seven screws (1) and seven new lockwashers (2).



10pc005m

12-4 PLATE ASSEMBLY, CAB RIGHT SIDE CENTER.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit (SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

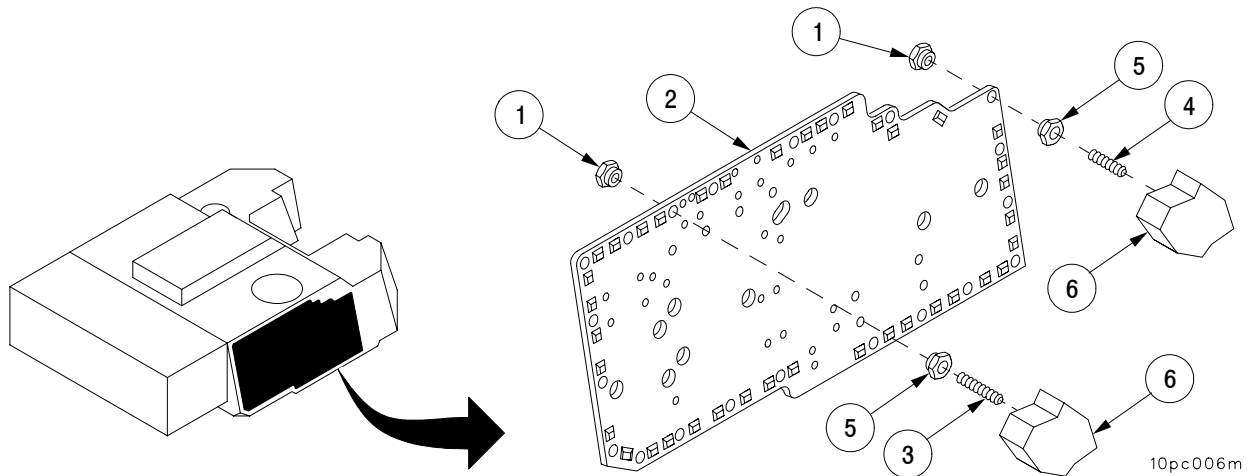
Sealing compound (item 41, Appx C)
Self-locking studs (21) (item 201, Appx F)
Self-locking stud (item 202, Appx F)

Equipment Conditions

Cable lead from gunner's and commander's headsets to amplifier removed (para 21-7)
DU mounting bracket removed (para 8-18)
PCU removed (para 8-16)
PDFCS PCU-2 removed (para 8.1-18)
Commander's seat stand removed (para 9-1)
MCS air orifice connector bracket removed (para 13-3)
M3 heater bracket removed (para 13-33)
AFCS battery box mount removed (para 8-3)
PDFCS battery box mount removed (para 8.1-4)
First aid kit bracket removed (para 16-5)
Flashlight holder removed (para 16-3)
Full function crew station and cable removed (para 21-2)
Master control station removed (para 21-1)
PDIU removed (para 8-19)
Radio mounting base removed (para 21-3)
PDFCS thermal mounting bracket assembly removed (para 8.1-22)

a. Removal.

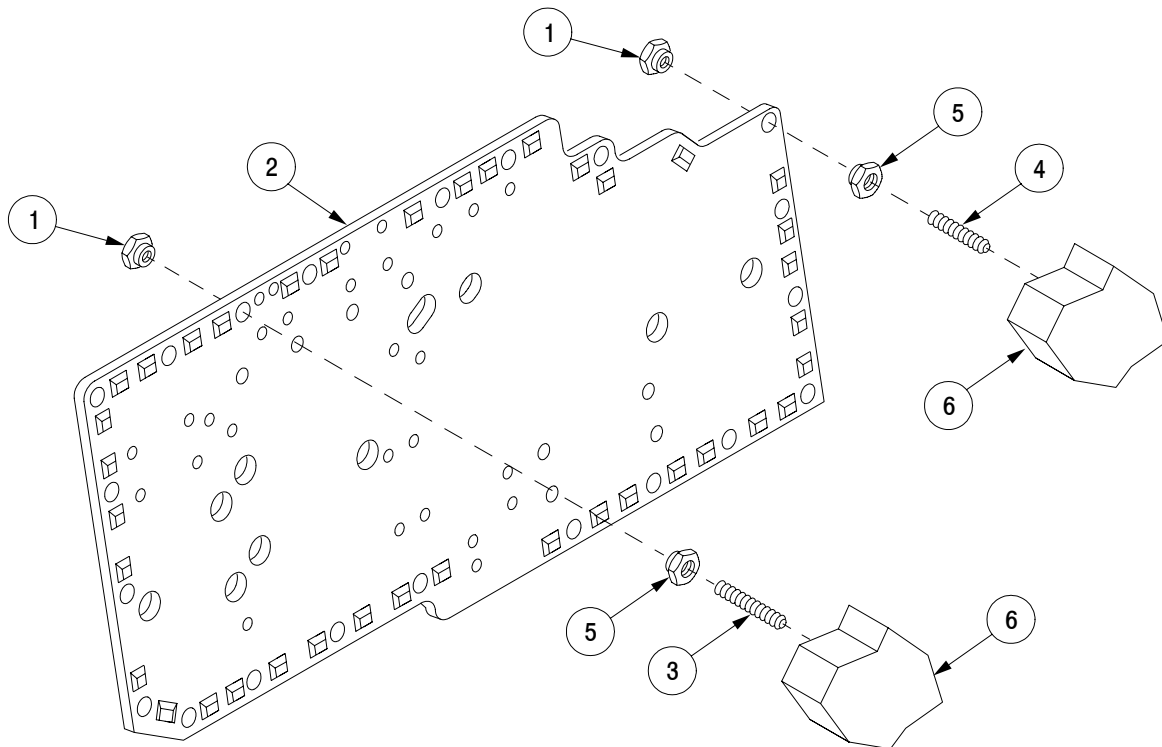
- 1 Remove 22 nuts (1) and armor plate assembly (2) from 21 self-locking studs (3) and self-locking stud (4).
- 2 Hold 21 self-locking studs (3) and self-locking stud (4) and remove 22 nuts (5).
- 3 Remove 21 self-locking studs (3) and self-locking stud (4) from cab wall (6). Discard self-locking studs.



12-4 PLATE ASSEMBLY, CAB RIGHT SIDE CENTER - CONTINUED

b. Installation.

- 1 Install 21 new self-locking studs (3) and new self-locking stud (4) into cab wall (6).
- 2 Apply sealing compound to threads of 22 nuts (1) and 22 nuts (5).
- 3 Install 22 nuts (5) onto 21 new self-locking studs (3) and new self-locking stud (4). Ensure nuts (5) are seated against cab wall.
- 4 Secure armor plate assembly (2) to 21 new self-locking studs (3) and new self-locking stud (4) with 22 nuts (1).
- 5 Torque 22 nuts (1) to 40-50 lb-ft (54-67 N·m).



10pc007m

12-5 PLATE ASSEMBLY, CAB TOP LEFT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Equipment Conditions

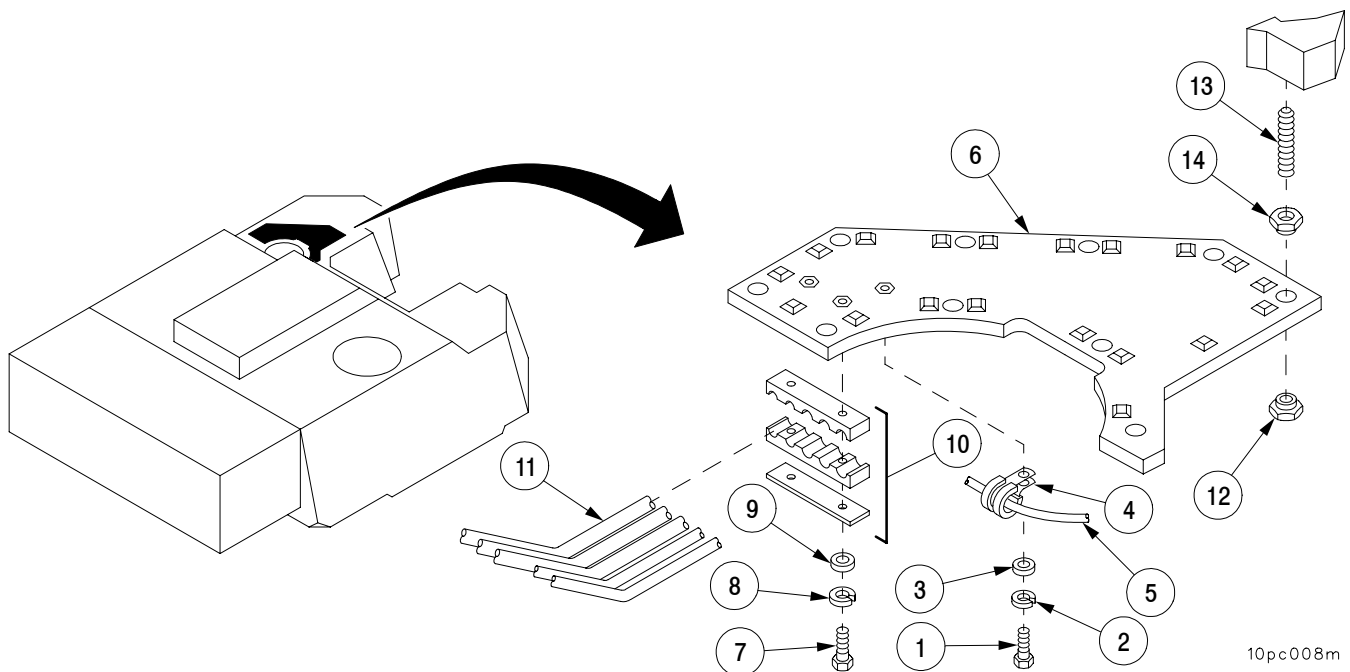
M145A1 mount removed (para 7-2)

Materials/Parts

Lockwashers (2) Item 128, Appx F
Self-locking studs (10) (item 201, Appx F)
Lockwasher (item 144, Appx F)
Sealing compound (item 41, Appx C)

a. Removal.

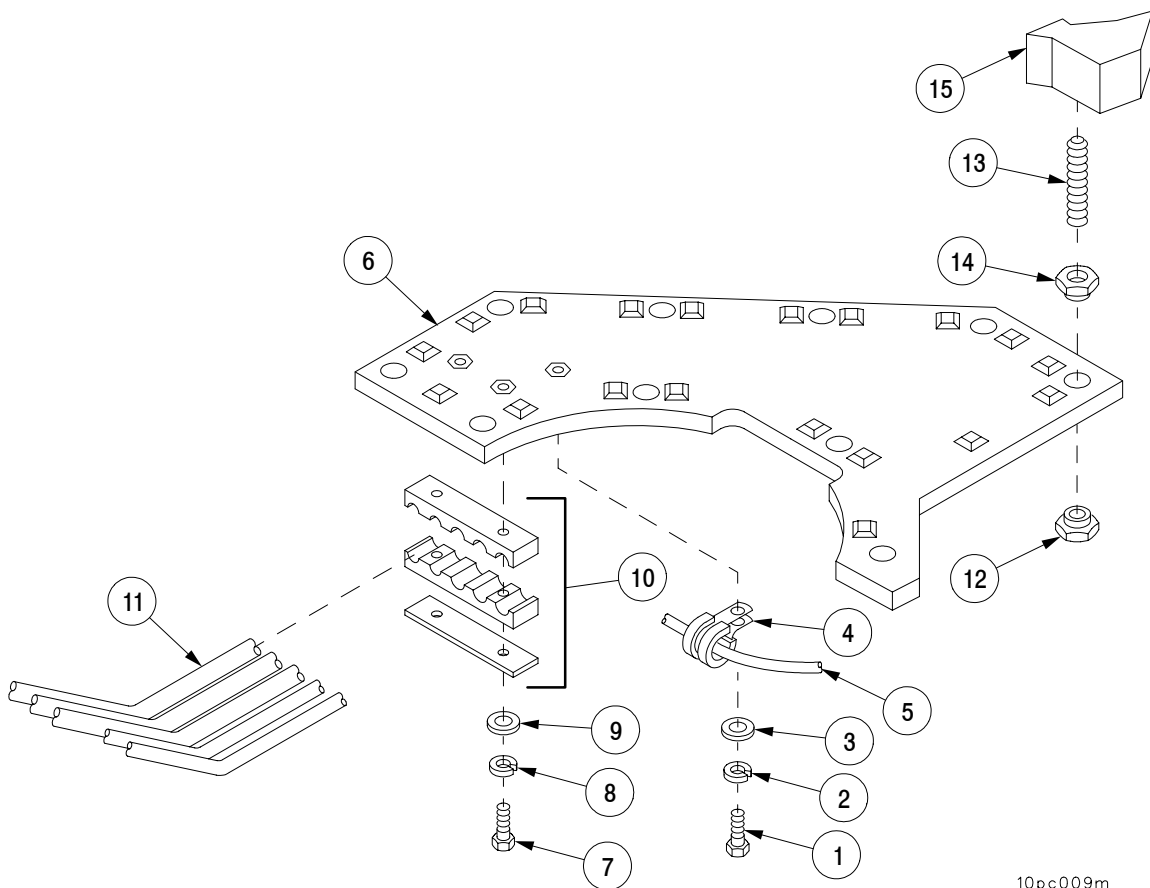
- 1 Remove screw (1), lockwasher (2), flat washer (3), and clamp (4) securing lead 147 (5) to armor plate assembly (6). Discard lockwasher.
- 2 Remove two screws (7), two lockwashers (8), two flat washers (9), and clamp (10) securing five lines (11) to armor plate assembly (6). Discard lockwashers.
- 3 Remove 10 nuts (12) and armor plate assembly (6).
- 4 Hold 10 self-locking studs (13) in place and remove 10 nuts (14).
- 5 Remove 10 self-locking studs (13). Discard self-locking studs.



12-5 PLATE ASSEMBLY, CAB TOP LEFT - CONTINUED

b. Installation.

- 1 Install 10 new self-locking studs (13) in cab wall (15).
- 2 Apply sealing compound to threads of 10 nuts (14) and 10 nuts (12).
- 3 Install 10 nuts (14) onto 10 new self-locking studs (13), making sure nuts are seated against cab wall (15).
- 4 Install and secure armor plate assembly (6) onto 10 new self-locking studs (13) with nuts (12).
- 5 Torque 10 nuts (12) to 40-50 lb-ft (54-67 N·m).
- 6 Secure five lines (11) to armor plate assembly (6) with clamps (10), two flat washers (9), two new lockwashers (8), and two screws (7).
- 7 Secure lead 147 (5) to armor plate assembly (6) with clamp (4), flat washer (3), new lockwasher (2), and two screws (1).



10pc009m

12-6 PLATE ASSEMBLY, CAB TOP RIGHT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Sealing compound (item 41, Appx C)
Self-locking studs (10) (item 201, Appx F)

Equipment Conditions

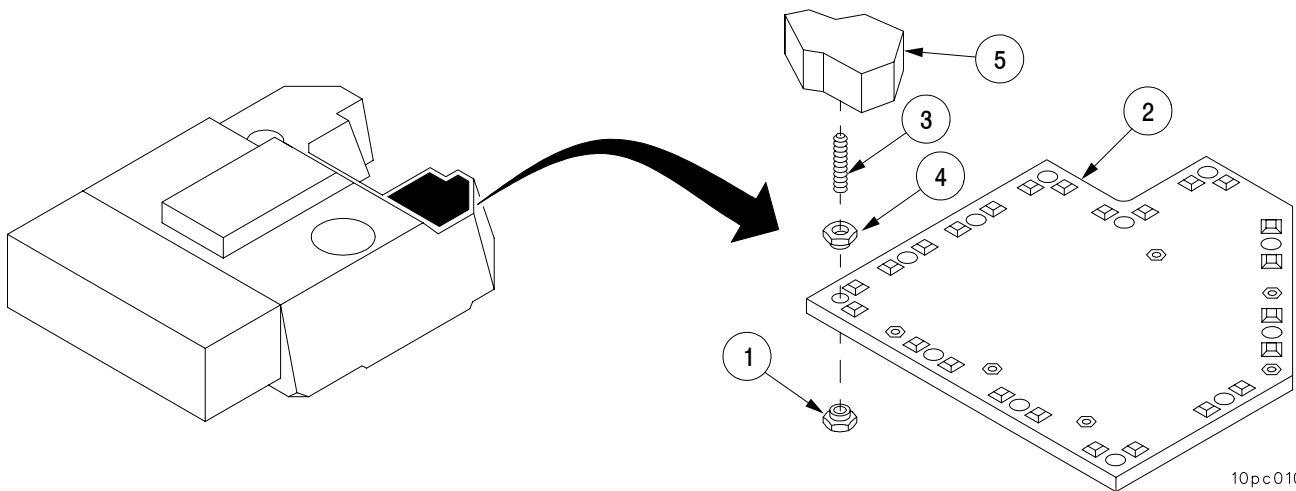
DU mounting bracket removed
(para 8-18)
W64 and W65 harness clamps removed from
armor plate (para 5-17)
Rammer hydraulic lines removed (para 18-20)
Replenisher hose removed (para 4-4)

a. Removal.

- 1 Remove 10 nuts (1) securing armor plate assembly (2) to 10 self-locking studs (3). Remove armor plate assembly (2).
- 2 Hold 10 self-locking studs (3) and remove 10 nuts (4).
- 3 Remove 10 self-locking studs (3) from cab wall (5). Discard self-locking studs.

b. Installation.

- 1 Install 10 new self-locking studs (3) into cab wall (5).
- 2 Apply sealing compound to thread of 10 nuts (4) and 10 nuts (1).
- 3 Install 10 nuts (4) onto 10 new self-locking studs (3).
- 4 Secure armor plate assembly (2) to 10 new self-locking studs (3) with 10 nuts (1).
- 5 Torque 10 nuts (1) to 40-50 lb-ft (54-67 N·m).



10pc010m

12-7 CAB SIDE DOOR ARMOR PLATE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Socket wrench adapter (item 2, Appx G)
Torque wrench (item 53, Appx G)

Equipment Conditions

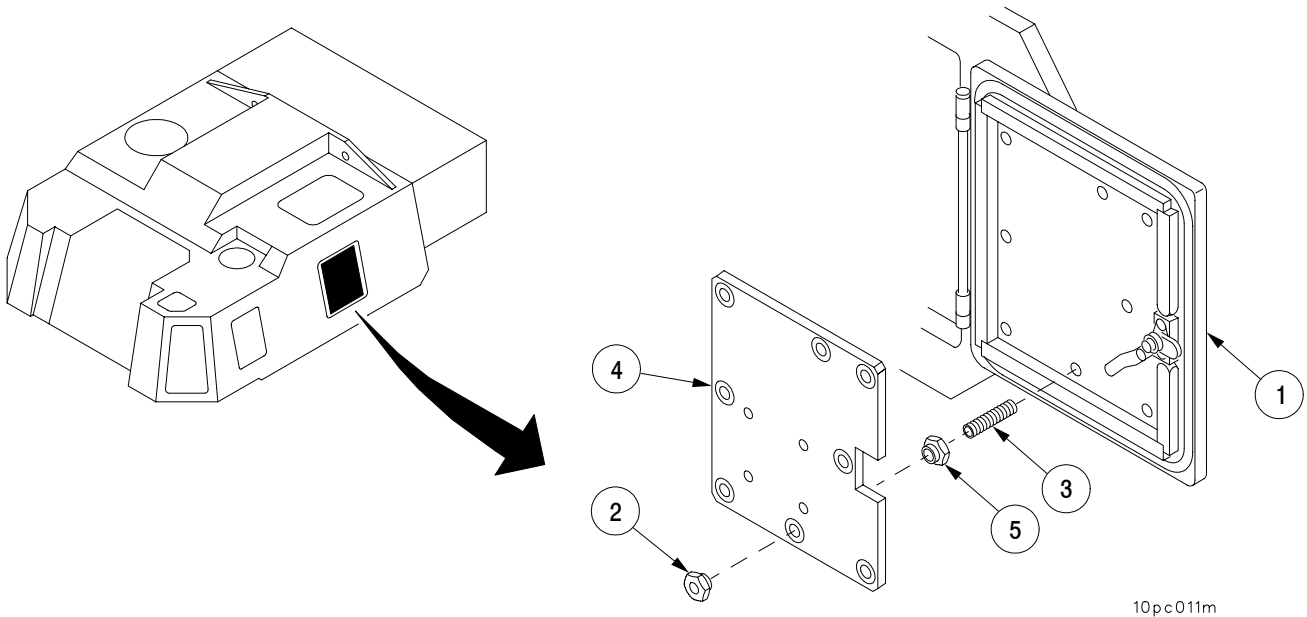
Aiming device stowage bracket
removed (para 16-11)

Materials/Parts

Self-locking studs (8) (item 201, Appx F)
Sealing compound (item 41, Appx C)

a. Removal.

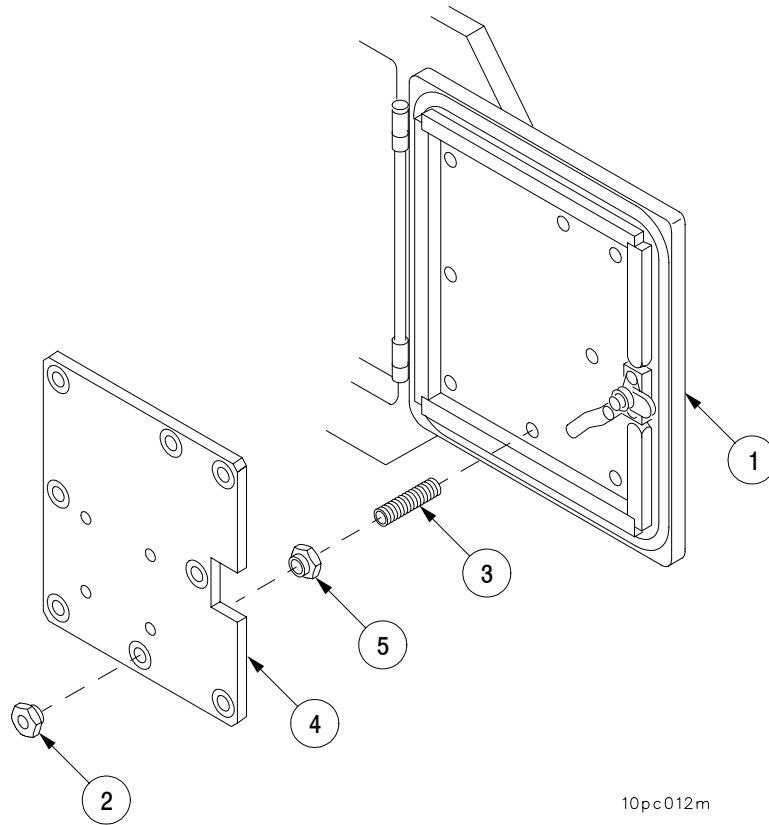
- 1 Open left side door (1) and remove eight nuts (2) from eight self-locking studs (3) securing armor plate (4).
- 2 Remove armor plate (4).
- 3 Remove eight nuts (5) from eight self-locking studs (3).
- 4 Remove eight self-locking studs (3). Discard self-locking studs.



12-7 CAB SIDE DOOR ARMOR PLATE - CONTINUED

b. Installation.

- 1 Install eight new self-locking studs (3) with socket end protruding from the mounting surface.
- 2 Install eight nuts (5) onto eight new self-locking studs (3). Torque nuts to 50-100 lb-ft (68-136 N·m).
- 3 Install armor plate (4) on eight new self-locking studs (3) and over nuts (5).
- 4 Apply sealing compound to threads of eight remaining nuts (2) and install on self-locking studs (3). Torque nuts to 40-50 lb-ft (54-68 N·m).



10pc012m

12-8 GUNNER'S ESCAPE HATCH ARMOR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

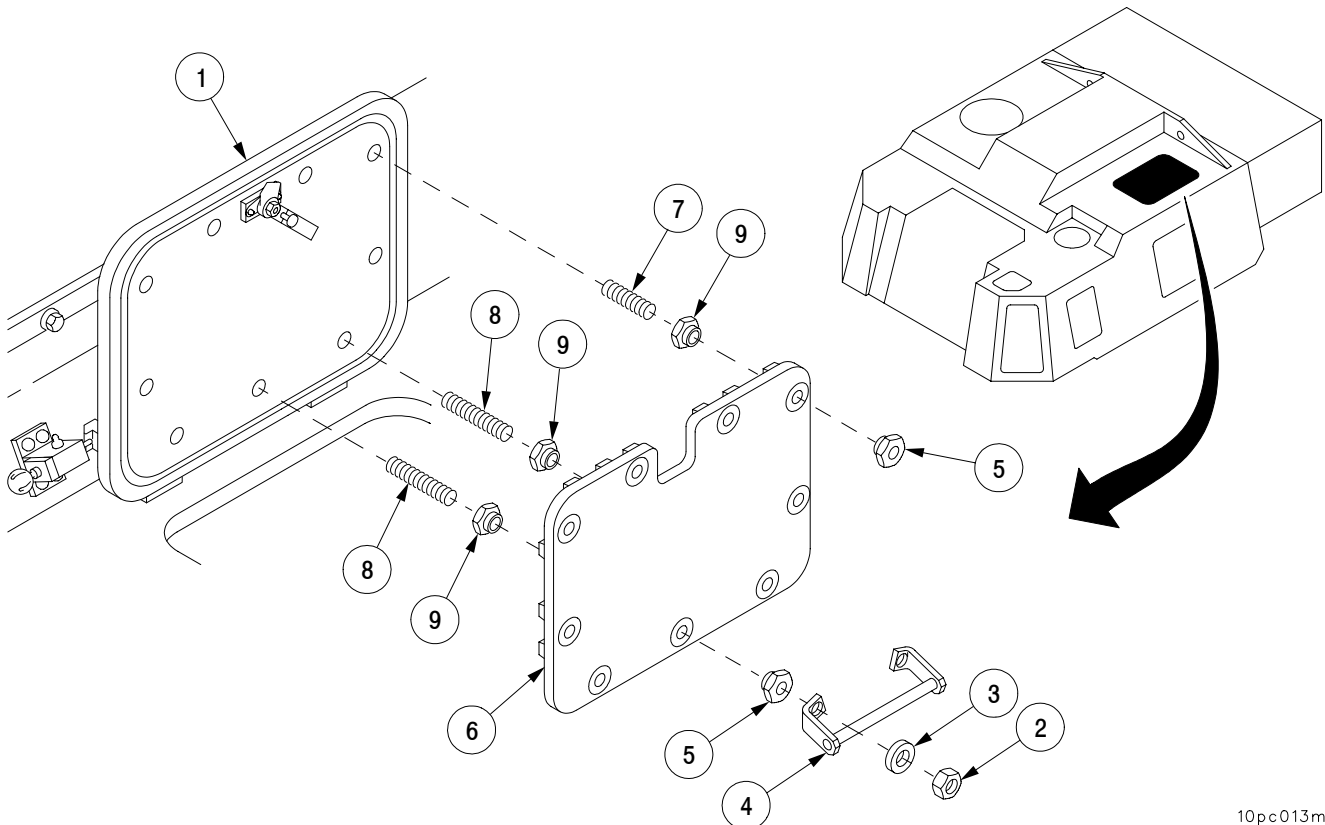
Artillery and turret mechanic's tool kit
 (SC 5180-95-A12)
 Torque wrench (item 53, Appx G)

Materials/Parts

Self-locking studs (2) (item 202, Appx F)
 Self-locking studs (7) (item 201, Appx F)
 Sealing compound (item 41, Appx C)

a. Removal.

- 1 Open gunner's hatch (1) and remove two nuts (2), two washers (3), and handle (4).
- 2 Remove nine nuts (5).
- 3 Remove armor plate (6).
- 4 Hold seven self-locking studs (7) and two self-locking studs (8) and remove nine nuts (9).
- 5 Remove seven self-locking studs (7) and two self-locking studs (8). Discard self-locking studs.

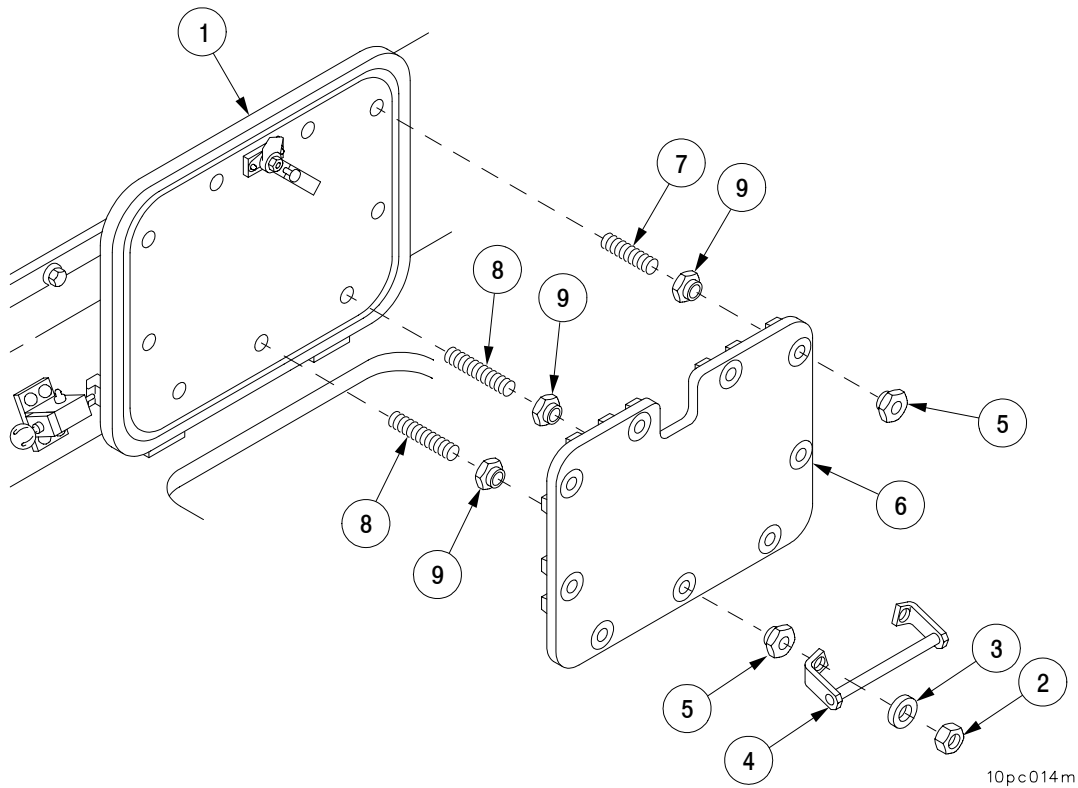


10pc013m

12-8 GUNNER'S ESCAPE HATCH ARMOR - CONTINUED

b. Installation.

- 1 Install two new self-locking studs (8) and seven new self-locking studs (7) into gunner's escape hatch (1).
- 2 Install nine nuts (9), one on each of two new self-locking studs (8) and seven new self-locking studs (7). Torque nine nuts (9) to 40-50 lb-ft (54-68 N·m).
- 3 Install armor plate (6).
- 4 Apply sealing compound to threads of nine nuts (5) and install on seven new self-locking studs (7) and two new self-locking studs (8). Torque nuts to 40-50 lb-ft (54-68 N·m).
- 5 Install handle (4) on two new self-locking studs (8) and secure with two washers (3) and two nuts (2).
- 6 Close and secure gunner's escape hatch (1).



12-9 PLATE ASSEMBLY, CAB LEFT SIDE FRONT.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Self-locking studs (19) (item 202, Appx F)
Self-locking studs (3) (item 201, Appx F)
Sealing compound (item 41, Appx C)

Equipment Conditions

Left side full function crew station removed
(para 21-2)
Left side cable guard door removed
(para 5-16)
Left side handle removed (para 16-1)
Clutch valve lines and fittings removed
(para 18-3)
Elevation manifold lines and check valve
removed (para 18-5)
Equilibrator lines, clamps and brackets removed
(para 18-8)

Equipment Conditions - Continued

Fuse manifold cover removed (para 18-11)
Interconnecting lines removed (para 18-16)
Return lines, fittings and sampling valve
removed (para 18-22)
Selector valve lines and fittings removed
(para 18-23)
Mode selector valve lines and fittings removed
(para 18-24)
Clutch valve removed (para 18-28)
Equilibrator hand pump lines and fittings
removed (para 18-30)
Equilibrator hand pump removed (para 18-30)
Selector valve (elevation and traverse) removed
(para 18-40)
Traverse limit valve removed (para 18-43)
M3 heater circuit breaker mount removed
(para 5-3)
W64 disconnected (para 5-31)
W55 disconnected at hydraulic compartment
bulkhead (para 5-13)
W65 disconnected at hydraulic compartment
bulkhead (para 5-17)
Equilibration manifold removed (para 18-32)

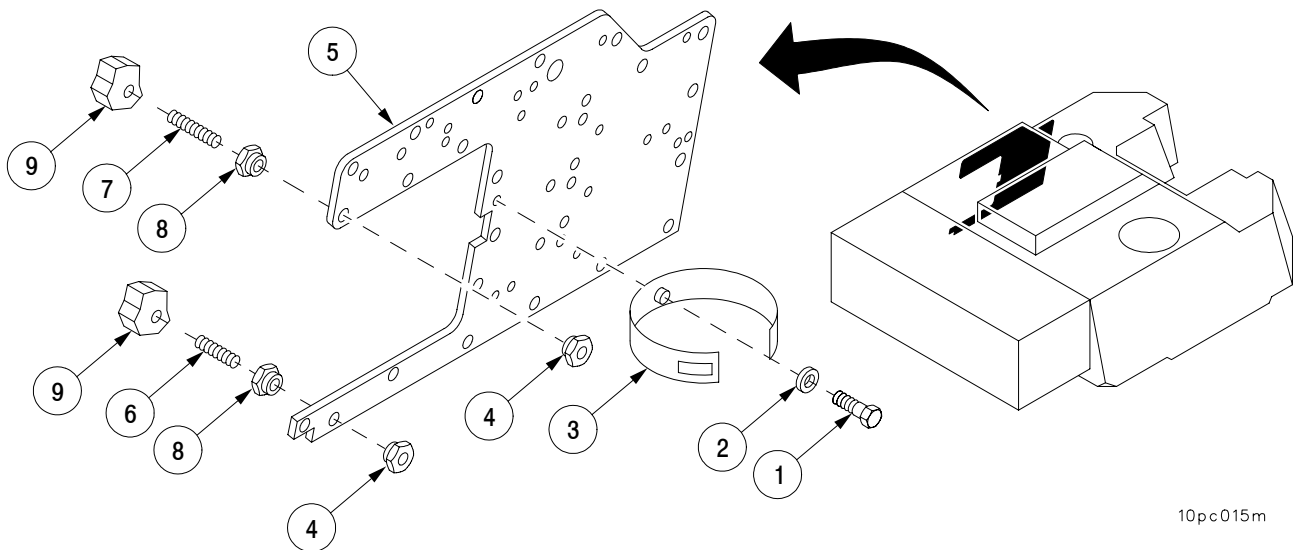
12-9 PLATE ASSEMBLY, CAB LEFT SIDE FRONT - CONTINUED

a. Removal.

- 1 Remove screw (1), flat washer (2), and strap (3) securing equilibrator hand pump handle.
- 2 Remove 22 nuts (4) and armor plate assembly (5) from 19 self-locking studs (6) and three self-locking studs (7).
- 3 Hold 19 self-locking studs (6) and three self-locking studs (7) and remove 22 nuts (8).
- 4 Remove 19 self-locking studs (6) and three self-locking studs (7) from cab wall (9). Discard self-locking studs.

b. Installation.

- 1 Install 19 new self-locking studs (6) and three new self-locking studs (7) into cab wall (9).
- 2 Apply sealing compound to the threads of 22 nuts (4) and 22 nuts (8).
- 3 Install 22 nuts (8) onto 19 new self-locking studs (6) and three new self-locking studs (7). Ensure that 22 nuts (8) are seated against cab wall (9).
- 4 Secure armor plate assembly (5) to 19 new self-locking studs (6) and three new self-locking studs (7) with 22 nuts (4).
- 5 Torque 22 nuts (4) to 40-50 lb-ft (54-68 N·m).
- 6 Install strap (3) to armor plate assembly (5) with flat washer (2) and screw (1).



10pc015m

12-10 PLATE ASSEMBLY, CAB LEFT SIDE REAR.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

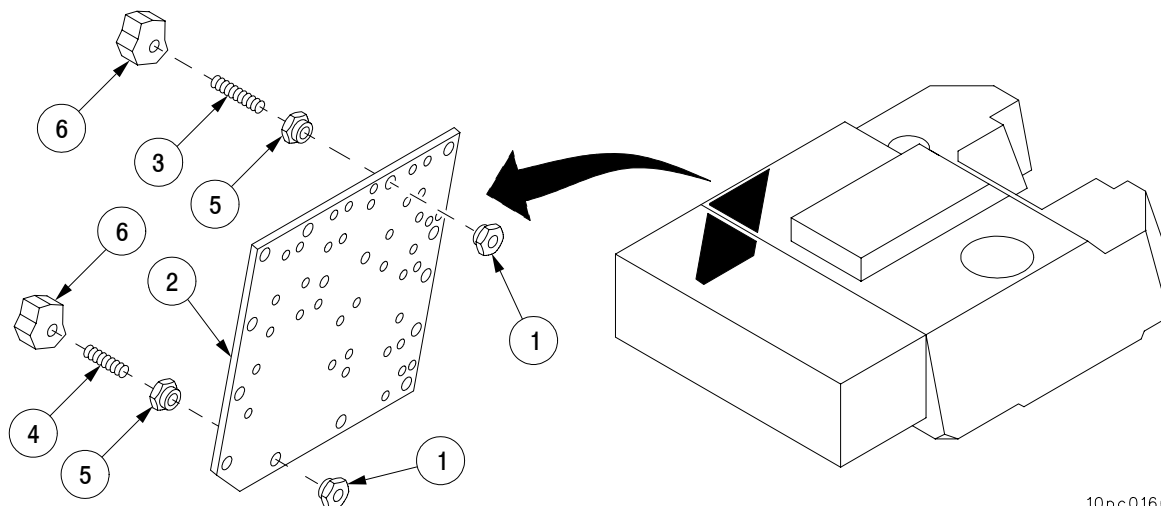
Self-locking studs (12) (item 202, Appx F)
Self-locking stud (item 201, Appx F)
Sealing compound (item 41, Appx C)

Equipment Conditions

Flash light holder removed (para 16-3)
M3 heaters on cab left side removed
(para 13-33)
Dome light removed (para 5-26)
Full function crew station removed (para 21-2)
M27 periscope box removed (para 16-8)
Fuse setter, wrench bracket and oddment box
removed (para 16-4)
MCS control box removed (para 13-35)
MCS hose guard left side removed (para 13-2)
W64 harness clamps removed (para 5-31)

a. Removal.

- 1 Remove 13 nuts (1) and armor plate assembly (2) from 12 self-locking studs (3) and self-locking stud (4).
- 2 Hold 12 self-locking studs (3) and self-locking stud (4) and remove 13 nuts (5).
- 3 Remove 12 self-locking studs (3) and self-locking stud (4) from cab wall (6). Discard self-locking studs.

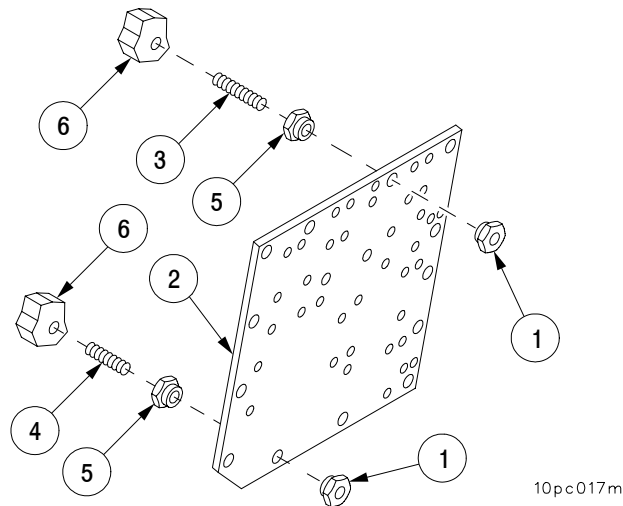


10pc016m

12-10 PLATE ASSEMBLY, CAB LEFT SIDE REAR - CONTINUED

b. Installation.

- 1 Install 12 new self-locking studs (3) and new self-locking stud (4) into cab wall (6).
- 2 Apply sealing compound to the threads of 13 nuts (1) and 13 nuts (5).
- 3 Install 13 nuts (5) onto 12 new self-locking studs (3) and new self-locking stud (4). Ensure that 13 nuts (5) are seated against cab wall (6).
- 4 Secure armor plate assembly (2) to 12 new self-locking studs (3) and new self-locking stud (4) with 13 nuts (5).
- 5 Torque 13 nuts (1) to 40-50 lb-ft (54-67 N·m).



12-11 PLATE ASSEMBLY, CAB TOP RIGHT FORWARD.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Equipment Conditions

Clamps securing W64 to armor plate assembly
removed (para 5-31)
Dome light removed (para 5-26)

Materials/Parts

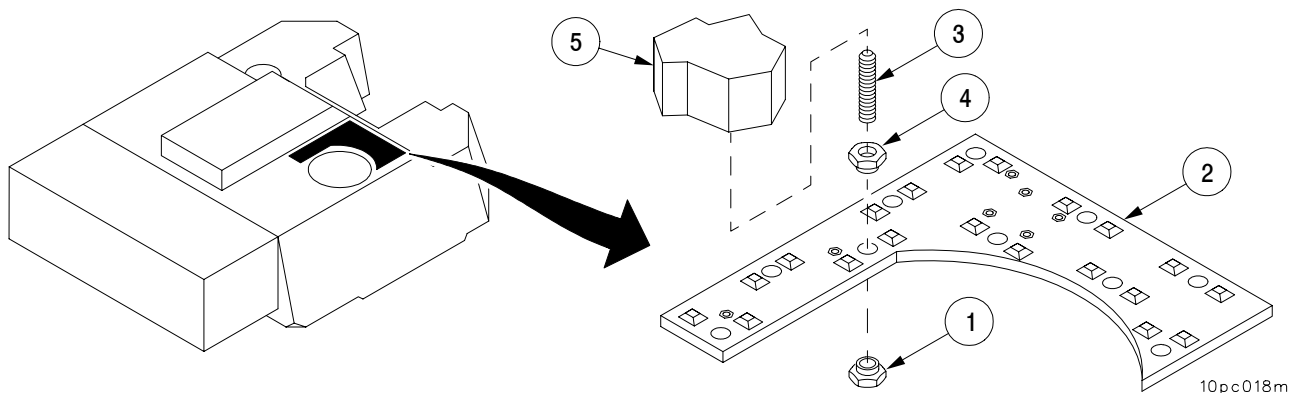
Self-locking studs (10) (item 201, Appx F)
Sealing compound (item 41, Appx C)

a. Removal.

- 1 Remove 10 nuts (1) and armor plate assembly (2) from 10 self-locking studs (3).
- 2 Hold 10 self-locking studs (3) and remove 10 nuts (4).
- 3 Remove 10 self-locking studs (3) from cab wall (5). Discard self-locking studs.

b. Installation.

- 1 Install 10 new self-locking studs (3) into cab wall (5).
- 2 Apply sealing compound to thread of 10 nuts (1) and 10 nuts (4).
- 3 Install 10 nuts (4) onto 10 new self-locking studs (3) and make sure nuts (4) are seated against cab wall (5).
- 4 Install armor plate assembly (2) onto 10 new self-locking studs (3).
- 5 Secure armor plate assembly (2) to 10 new self-locking studs (3) with 10 nuts (1). Torque 10 nuts (1) to 40-50 lb-ft (54-67 N·m).



12-12 PLATE ASSEMBLY, CAB TOP RIGHT REAR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Self-locking studs (12) (item 201, Appx F)
Sealing compound (item 41, Appx C)

Equipment Conditions

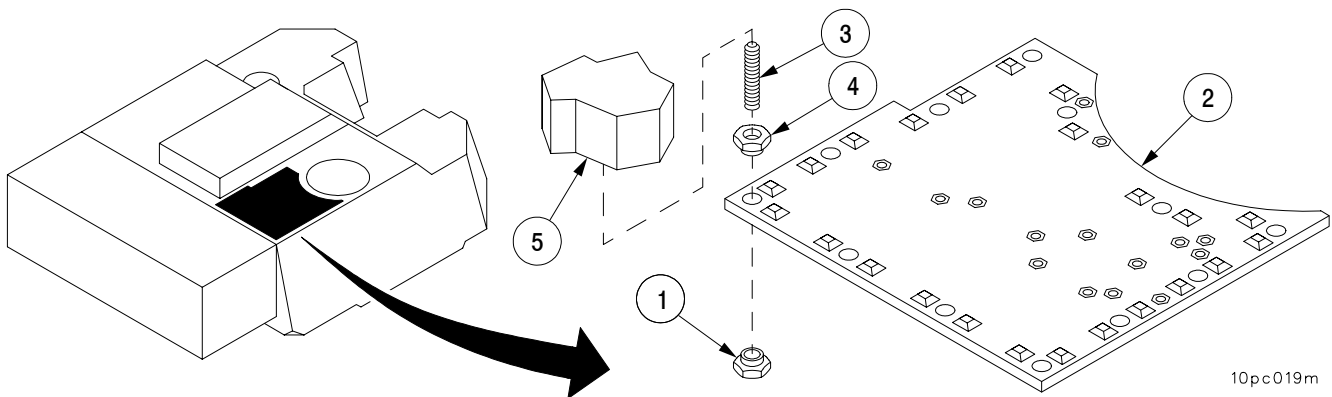
M3 heater removed (para 13-33)
Dome light removed from armor plate
(para 5-26)
Lead 138 of W64 removed from armor plate
(para 5-31)
MCS duct removed (para 13-1)
MCS orifice connector and bracket removed
(para 13-3)
W57 harness clamps removed (para 5-14)

a. Removal.

- 1 Remove 12 nuts (1) and armor plate assembly (2) from 12 self-locking studs (3).
- 2 Hold 12 self-locking studs (3) and remove 12 nuts (4).
- 3 Remove 12 self-locking studs (3) from cab wall (5). Discard self-locking studs.

b. Installation.

- 1 Install 12 new self-locking studs (3) into cab wall (5).
- 2 Apply sealing compound to the threads of 12 nuts (1) and 12 nuts (4).
- 3 Install 12 nuts (4) onto 12 new self-locking studs (3), ensuring 12 nuts (4) are seated against cab wall (5).
- 4 Secure armor plate assembly (2) to 12 new self-locking studs (3) with 12 nuts (1).
- 5 Torque 12 nuts (1) to 40-50 lb-ft (54-67 N·m).



10pc019m

12-13 PLATE ASSEMBLY, CAB TOP LEFT FRONT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Equipment Conditions

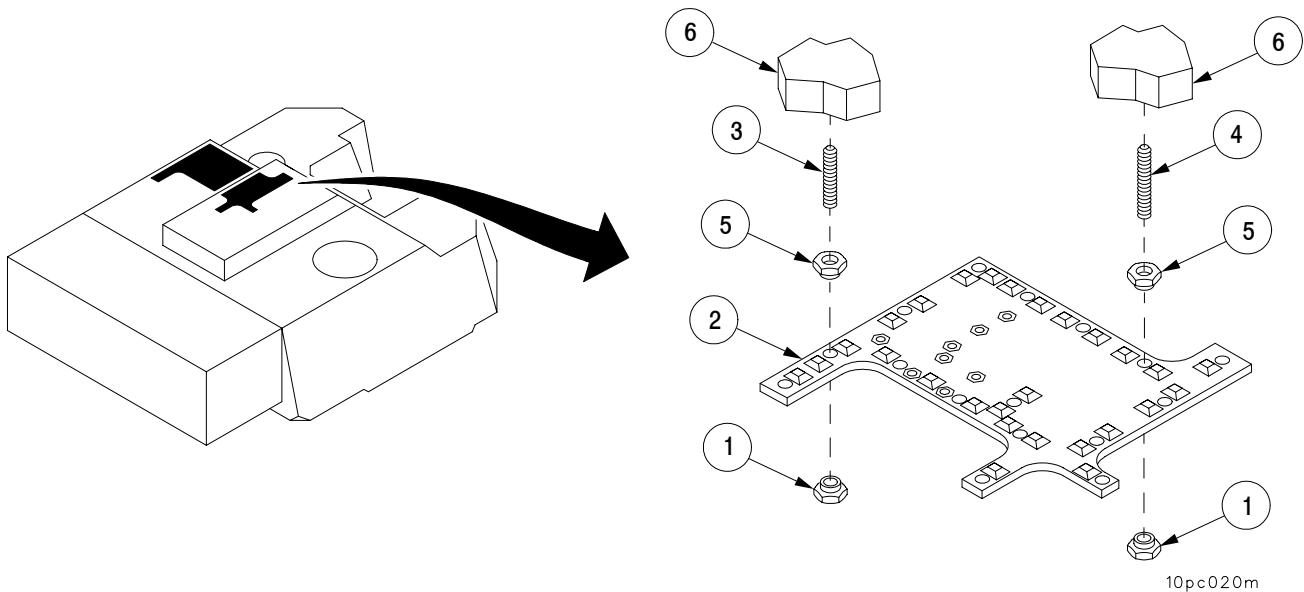
Brackets securing seven hydraulic lines to
elevating cylinder removed (para 18-7)
Dome light removed (para 5-26)

Materials/Parts

Self-locking studs (13) (item 201, Appx F)
Self-locking studs (3) (item 202, Appx F)
Sealing compound (item 41, Appx C)

a. Removal.

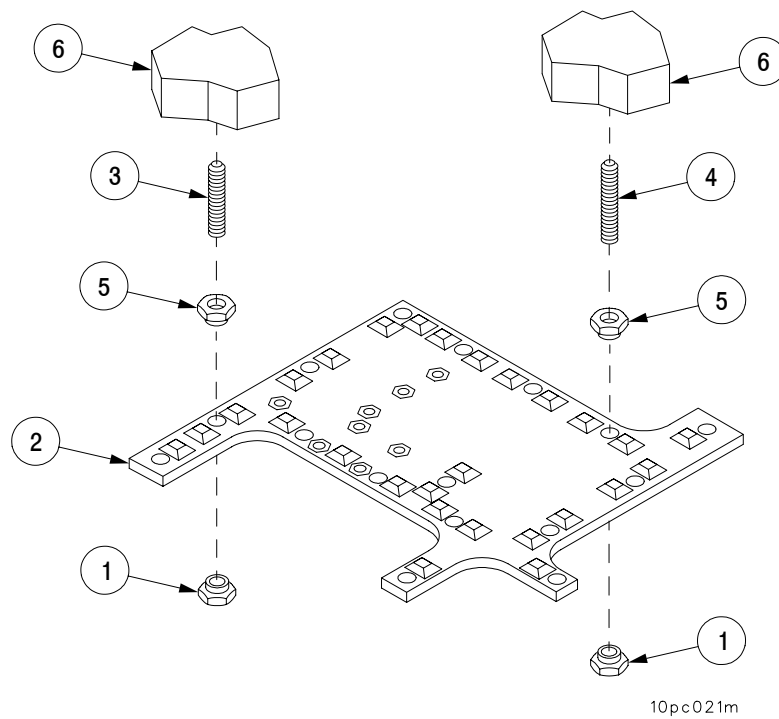
- 1 Remove 16 nuts (1) and armor plate assembly (2) from 13 self-locking studs (3) and three self-locking studs (4).
- 2 Hold 13 self-locking studs (3) and three self-locking studs (4) and remove 16 nuts (5).
- 3 Remove 13 self-locking studs (3) and three self-locking studs (4) from cab wall (6). Discard self-locking studs.



12-13 PLATE ASSEMBLY, CAB TOP LEFT FRONT - CONTINUED

b. Installation.

- 1 Install 13 new self-locking studs (3) and three new self-locking studs (4) into cab wall (6).
- 2 Apply sealing compound to the threads of 16 nuts (1) and 16 nuts (5).
- 3 Install 16 nuts (5) onto 13 new self-locking studs (3) and three new self-locking studs (4). Ensure that 16 nuts (5) are seated against cab wall (6).
- 4 Secure armor plate assembly (2) to 13 new self-locking studs (3) and three new self-locking studs (4) with 16 nuts (5).
- 5 Torque 16 nuts (1) to 40-50 lb-ft (54-67 N·m).



12-14 PLATE ASSEMBLY, CAB TOP REAR LEFT CENTER.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Equipment Conditions

Dome light removed (para 5-26)
MCS duct removed (para 13-1)

Materials/Parts

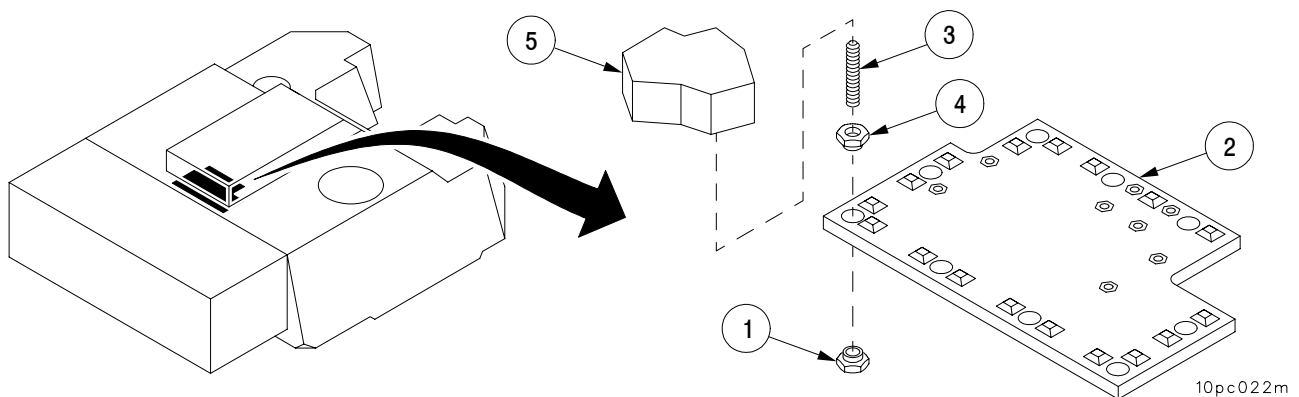
Self-locking studs (9) (item 202, Appx F)
Sealing compound (item 41, Appx C)

a. Removal.

- 1 Remove nine nuts (1) and armor plate assembly (2) from nine self-locking studs (3).
- 2 Hold nine self-locking studs (3) and remove nine nuts (4).
- 3 Remove nine self-locking studs (3) from cab wall (5). Discard self-locking studs.

b. Installation.

- 1 Install nine new self-locking studs (3) into cab wall (5).
- 2 Apply sealing compound to the threads of nine nuts (1) and nine nuts (4).
- 3 Install nine nuts (4) onto nine new self-locking studs (3) and ensure that nine nuts (4) are seated against cab wall (5).
- 4 Secure armor plate assembly (2) to nine new self-locking studs (3) with nine nuts (1).
- 5 Torque nine nuts (4) to 40-50 lb-ft (54-67 N·m).



12-15 PLATE ASSEMBLY, CAB TOP LEFT REAR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Equipment Conditions

MCS duct and hoses left rear removed
(para 13-1)
MCS orifice connector and bracket left
rear removed (para 13-3)

Materials/Parts

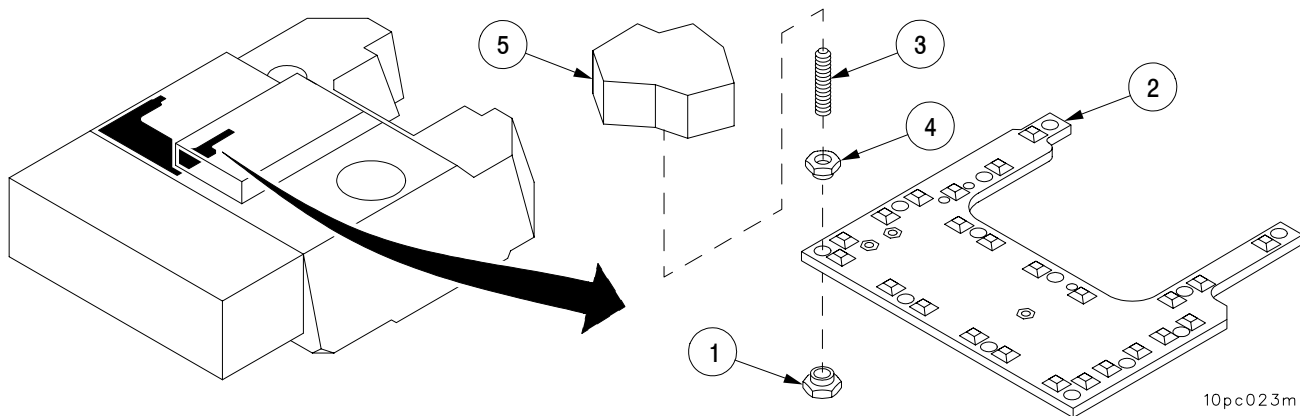
Self-locking studs (13) (item 201, Appx F)
Sealing compound (item 41, Appx C)

a. Removal.

- 1 Remove 13 nuts (1) and armor plate assembly (2) from 13 self-locking studs (3).
- 2 Hold 13 self-locking studs (3) and remove 13 nuts (4).
- 3 Remove 13 self-locking studs (3) from cab wall (5). Discard self-locking studs.

b. Installation.

- 1 Install 13 new self-locking studs (3) into cab wall (5).
- 2 Apply sealing compound to the threads of 13 nuts (1) and 13 nuts (4).
- 3 Install 13 nuts (4) onto 13 new self-locking studs (3), ensuring 13 nuts (4) are seated against cab wall (5).
- 4 Secure armor plate assembly (2) to 13 new self-locking studs (3) with 3 nuts (1).
- 5 Torque 13 nuts (4) to 40-50 lb-ft (54-67 N·m).



10p c 023m

12-16 PLATE ASSEMBLY, CAB TOP RIGHT FRONT.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

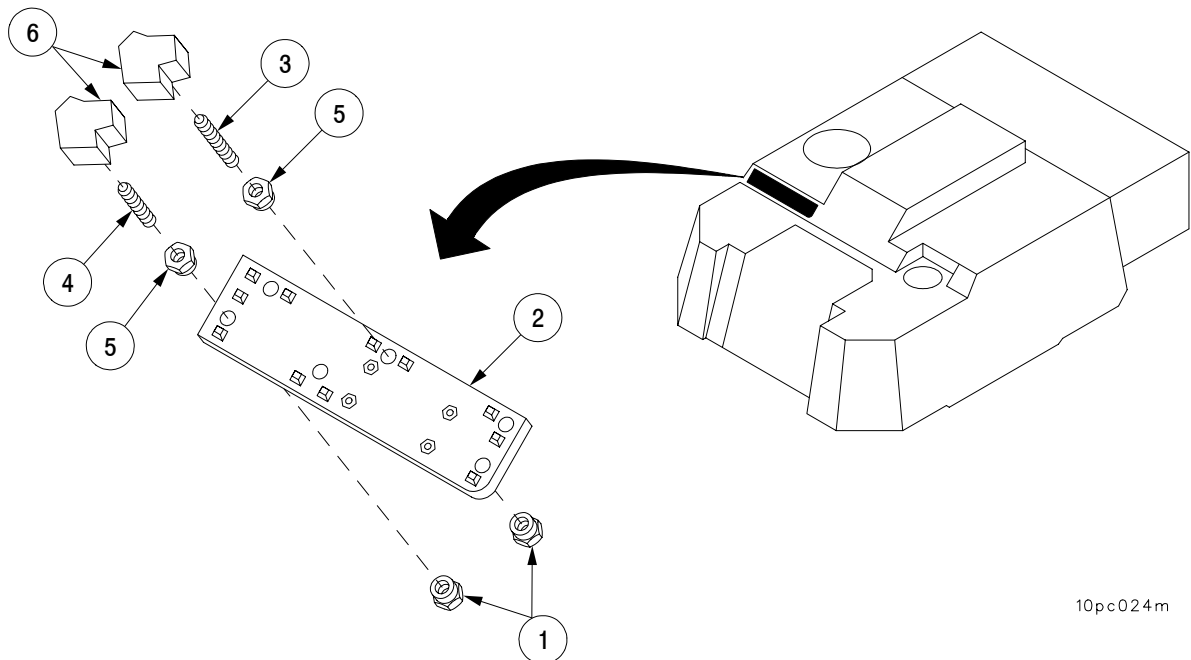
Self-locking studs (5) (item 201, Appx F)
Sealing compound (item 41, Appx C)
Self-locking stud (item 202, Appx F)

Equipment Conditions

Hydraulic control box and ground lead
removed (para 5-20)
Oddment tray removed (para 16-6)
ACU box removed (para 8-14)
PDFCS PDCU removed (para 8.1-16)

a. Removal.

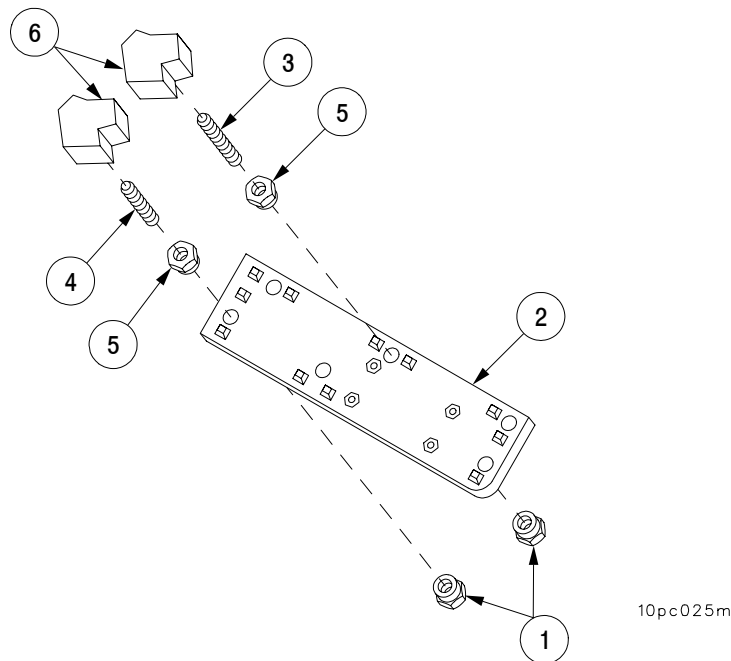
- 1 Remove six nuts (1) and armor plate assembly (2) from five self-locking studs (3) and self-locking stud (4).
- 2 Hold five self-locking studs (3) and self-locking stud (4) and remove six nuts (5).
- 3 Remove five self-locking studs (3) and self-locking stud (4) from cab wall (6). Discard self-locking studs.



12-16 PLATE ASSEMBLY, CAB TOP RIGHT FRONT - CONTINUED

b. Installation.

- 1 Install five new self-locking studs (3) and new self-locking stud (4) into cab wall (6).
- 2 Apply sealing compound to the threads of six nuts (1) and six nuts (5).
- 3 Install six nuts (5) onto five new self-locking studs (3) and new self-locking stud (4). Ensure that six nuts (5) are seated against cab wall (6).
- 4 Install armor plate assembly (2) onto five new self-locking studs (3) and new self-locking stud (4).
- 5 Secure armor plate assembly (2) to five new self-locking studs (3) and new self-locking stud (4) with six nuts (1).
- 6 Torque six nuts (1) to 40-50 lb-ft (54-67 N·m).



12-17 PLATE ASSEMBLY, CAB UPPER LEFT CORNER.

This task covers: a. Removal b. Installation

INITIAL SETUP**Tools**

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Equipment Conditions

Hydraulic lines to elevation manifold removed
(para 18-5)

Materials/Parts

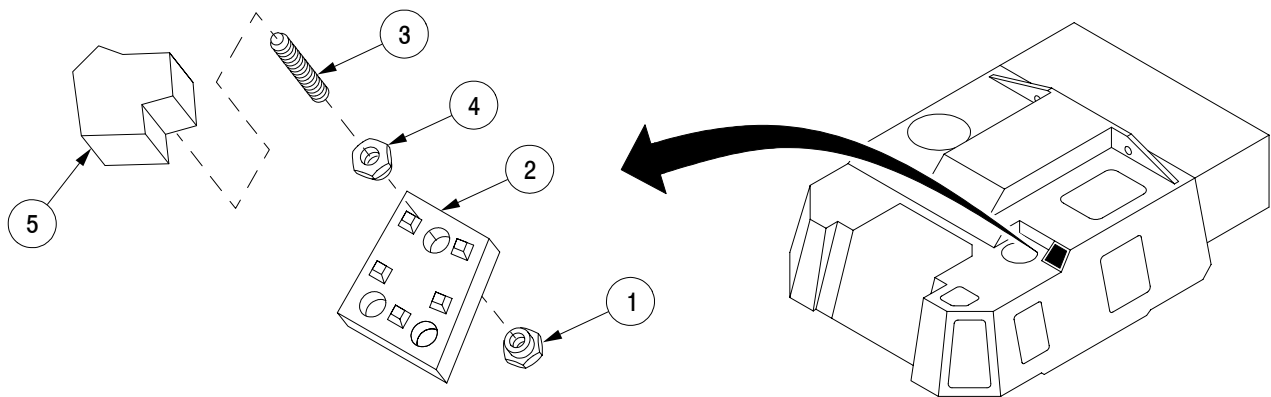
Self-locking studs (3) (item 201, Appx F)
Sealing compound (item 41, Appx C)

a. Removal.

- 1 Remove three nuts (1) and armor plate assembly (2) from three self-locking studs (3).
- 2 Hold three self-locking studs (3) and remove three nuts (4).
- 3 Remove three self-locking studs (3) from cab wall (5). Discard self-locking studs.

b. Installation.

- 1 Install three new self-locking studs (3) into cab wall (5).
- 2 Apply sealing compound to the threads of three nuts (1) and three nuts (4).
- 3 Install three nuts (4) onto three new self-locking studs (3), ensuring that three nuts (4) are seated against cab wall (5).
- 4 Secure armor plate assembly (2) to three new self-locking studs (3) with three nuts (1).
- 5 Torque three nuts (4) to 40-50 lb-ft (54-67 N·m).



10pc026m

12-18 PLATE ASSEMBLY, CAB RIGHT FRONT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

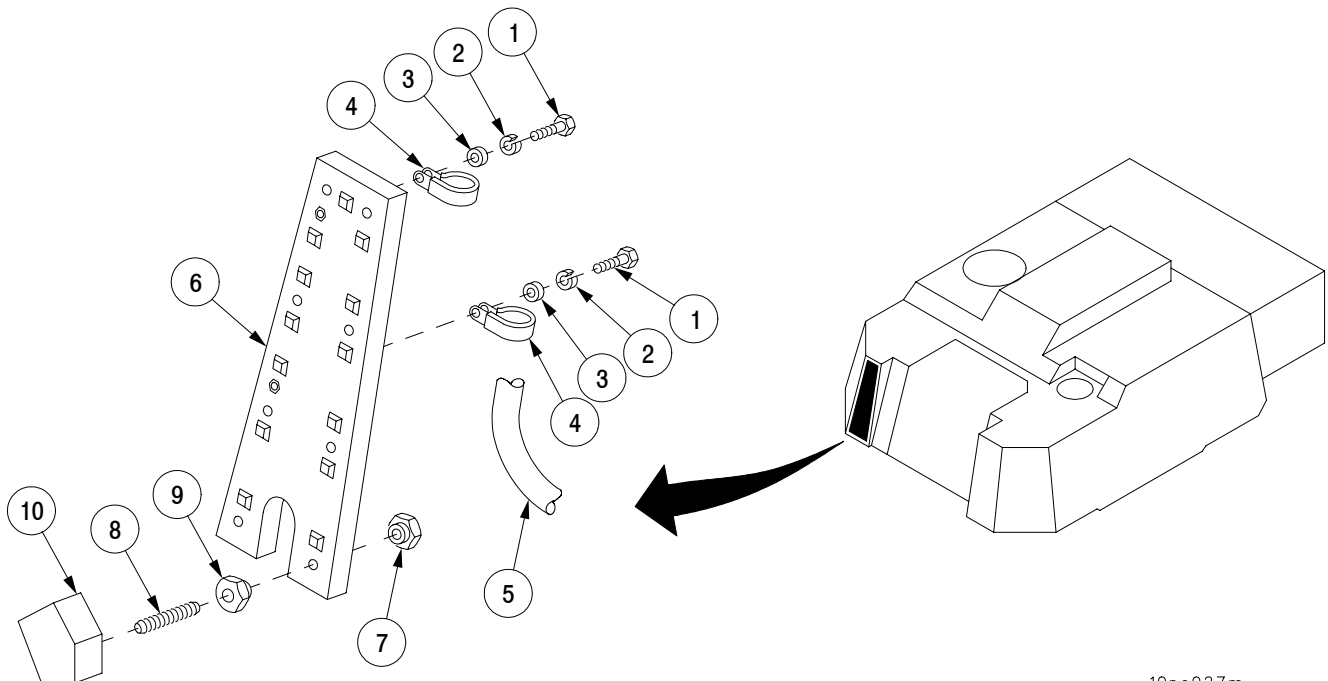
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Lockwashers (2) (item 128, Appx F)
Self-locking studs (8) (item 201, Appx F)
Sealing compound (item 41, Appx C)

a. Removal.

- 1 Remove two screws (1), two lockwashers (2), two flat washers (3), and two clamps (4) securing lead W2 (5) to armor plate assembly (6). Discard lockwashers.
- 2 Remove eight nuts (7) and armor plate assembly (6).
- 3 Hold eight self-locking studs (8) and remove eight nuts (9) from eight self-locking studs (8).
- 4 Remove eight self-locking studs (8) from cab bulkhead (10). Discard self-locking studs.

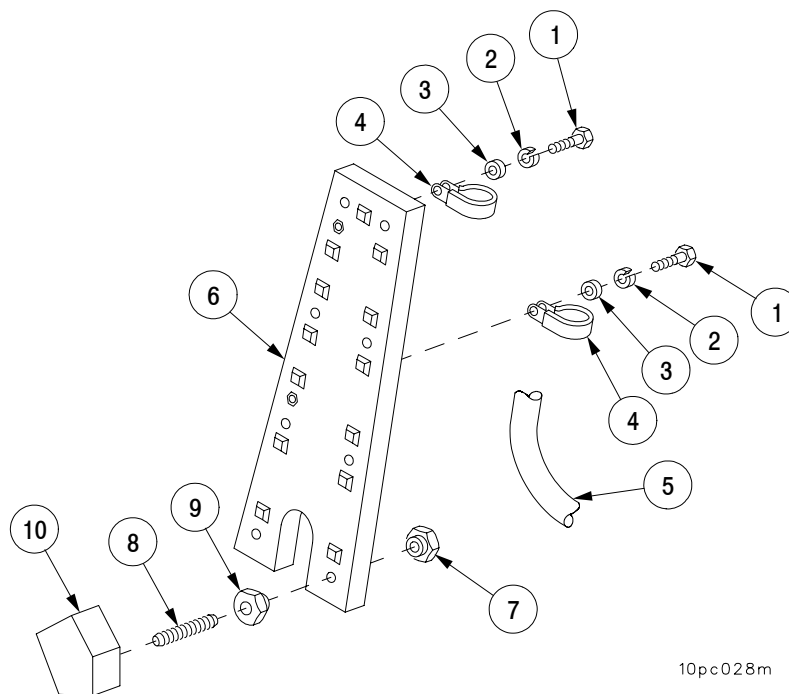


10pc027m

12-18 PLATE ASSEMBLY, CAB RIGHT FRONT - CONTINUED

b. Installation.

- 1 Install eight new self-locking studs (8) into cab bulkhead (10).
- 2 Apply sealing compound to the threads of eight nuts (7) and eight nuts (9).
- 3 Install eight nuts (9) onto eight new self-locking studs (8). Ensure that nuts (9) are seated against cab bulkhead (10).
- 4 Install armor plate assembly (6) onto eight new self-locking studs (8).
- 5 Secure armor plate assembly (6) to eight new self-locking studs (8) with eight nuts (7).
- 6 Torque eight nuts (7) to 40-50 lb-ft (54-67 N-m).
- 7 Secure lead W2 (5) to armor plate assembly (6) with two clamps (4), two flat washers (3), two new lockwashers (2), and two screws (1).



12-19 ARMOR PLATE INSERTS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Inserts (AR) (item 182, Appx F)
Epoxy resin (item 68, Appx C)

a. Removal.

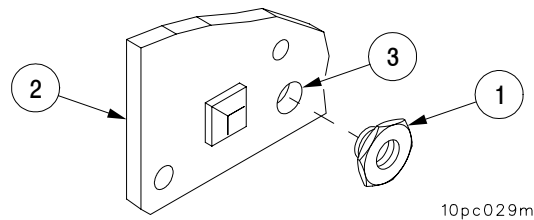
NOTE

When determined feasible by inspection, damaged inserts should be removed and replaced.

Remove insert (1) from armor plate (2).

b. Installation.

- 1 Apply epoxy resin to installation holes (3).
- 2 While epoxy resin is still moist, install inserts (1).
- 3 Immediately tighten inserts (1). See torque values below.
- 4 Ensure internal threads of inserts (1) are free of epoxy resin, primer, or paint.



Insert Sizes and Torque Values.

| PART NO. | THREAD A UNC-2B | HEX B NOM | TORQUE | |
|------------|--------------------|--------------|--------|-----|
| | | | LB-IN | N·m |
| 12553635-1 | .250-20 | .500 | 45-55 | 5-6 |
| 12553635-2 | .3125-18 | .5625 | 70-80 | 8-9 |

12-20 ARMOR PLATE SPACERS AND WASHERS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Equipment Conditions

Armor plates removed (chap 12)

Materials/Parts

Spacers (AR) (item 190, Appx F)
Adhesive washers (AR) (item 191, Appx F)
Isopropyl alcohol (item 14, Appx C)

a. Removal.

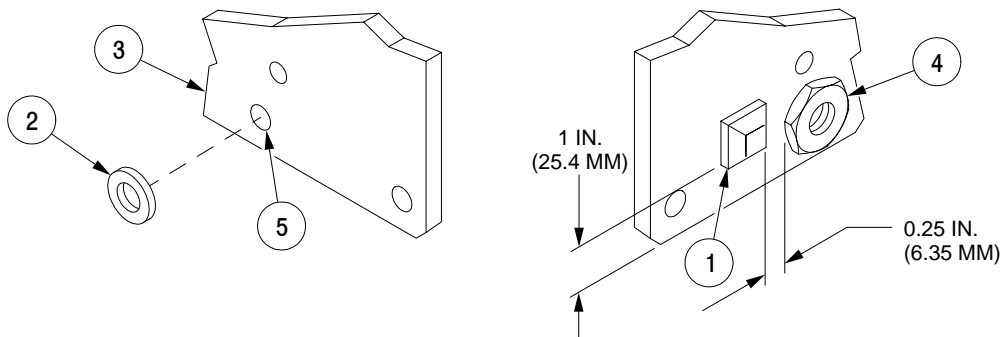
NOTE

There are 17 armor plates inside of the cab. This task covers the removal and installation of spacers and washers from one plate only.

Remove spacer (1) or washer (2) from armor plate (3). Discard spacer or washer.

b. Installation.

- 1 Clean the surface area of plate (3) where spacer (1) or washer (2) will be installed.
- 2 Remove contact paper from spacer (1) and apply spacer (1) to side of armor plate (3) facing outward. Locate spacer 1 in. (25.4 mm) from edge of armor and 0.25 in. (6.35 mm) from nut (4).
- 3 Remove contact paper from new washer (2) and apply washer (2) to armor plate (3). Washer must be centered on holes (5) in plate (3) and wrinkle free.



10pc030m

CHAPTER 13 MICROCLIMATE CONDITIONING SYSTEM

GENERAL

This chapter illustrates and describes maintenance procedures for the microclimate conditioning system (MCS) and the nuclear, biological and chemical (NBC) protection system.

WARNING

Make sure MCS enclosure and air duct system is properly decontaminated after being exposed to an NBC environment before maintenance is performed. Failure to do this could result in personnel injury due to residual contamination.

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|-----------------|--|
| 13-1 | MCS AIR DUCT 13-3 |
| 13-2 | MCS HOSE ASSEMBLIES AND HARDWARE 13-5 |
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13-1 MCS AIR DUCT.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit,
(SC 5180-95-A12)

Equipment Conditions

Electrical power to MCS system off
(TM 9-2350-314-10)

Materials/Parts

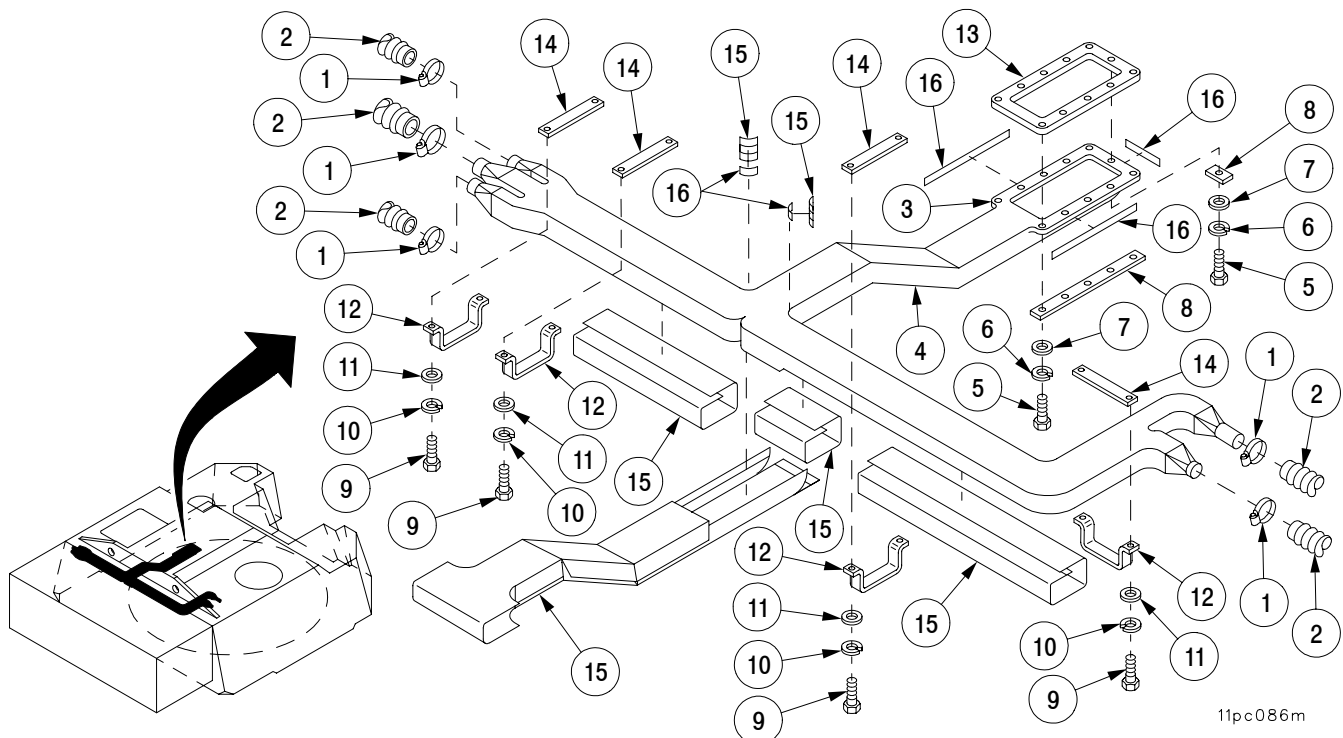
Lockwashers (19) (item 128, Appx F)
Gasket (item 183, Appx F)
Gaskets (4) (item 181, Appx F)
Pressure sensitive tape (item 90, Appx C)

Personnel Required

Two

a. Removal.

- 1 Loosen five clamps (1) and remove five hoses (2) with five clamps (1).
- 2 At flange (3) on ducting (4), remove 11 screws (5), 11 lockwashers (6), 11 flat washers (7), and three mounting strips (8). Discard lockwashers.
- 3 With assistant supporting ducting (4), remove eight screws (9), eight lockwashers (10), eight flat washers (11), and four brackets (12). Discard lockwashers.
- 4 Remove ducting (4) with flange gasket (13) and four bracket gaskets (14). Discard gaskets.
- 5 Remove ducting insulation (15) from ducting (4).
- 6 Remove tape (16) from ducting (4). Discard tape.



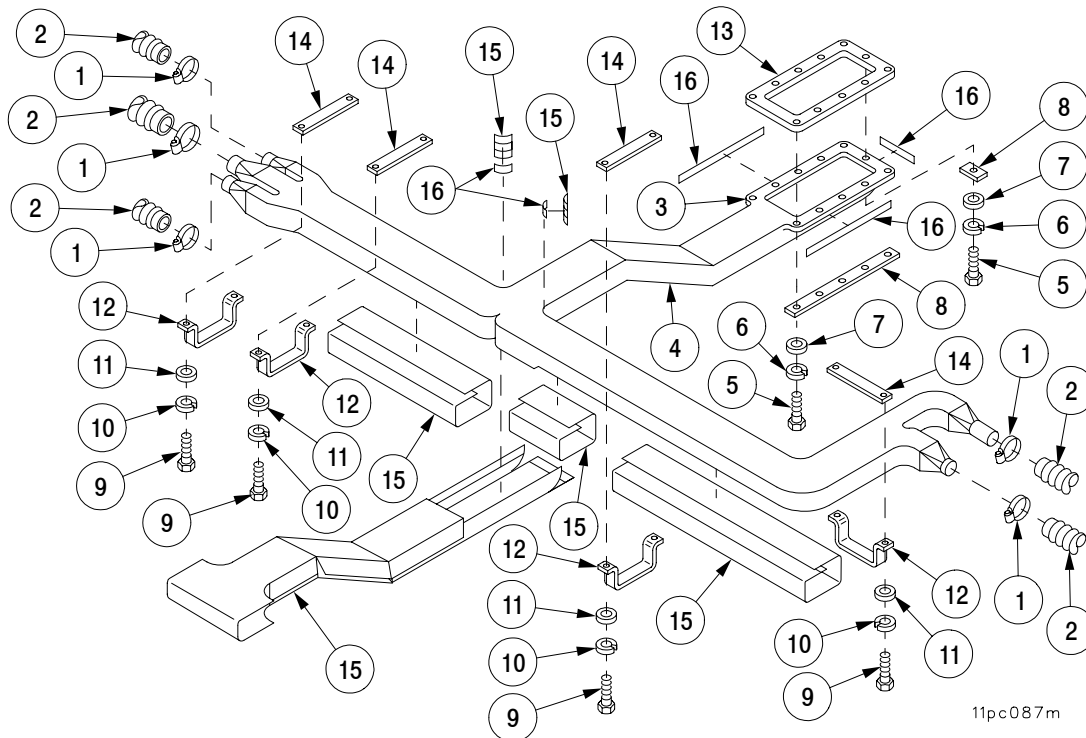
13-1 MCS AIR DUCT - CONTINUED

b. Installation.

- 1 Install new tape (16) onto ducting (4).

NOTE

- Install ducting insulation with vinyl film side surface away from ducting.
 - Insulation must clear ducting mounting brackets.
- 2 Install ducting insulation (15) onto ducting (4).
 - 3 With assistant positioning and supporting ducting (4), install new flange gasket (13) and four new bracket gaskets (14).
 - 4 Secure ducting (4) to roof of cab with four brackets (12), eight screws (9), eight new lockwashers (10), and eight flat washers (11).
 - 5 Secure flange (3) to MCS outlet with 11 screws (5), 11 new lockwashers (6), 11 flat washers (7), and three mounting strips (8).
 - 6 Connect five hoses (2) to ducting (4) and secure with five clamps (1).



13-2 MCS HOSE ASSEMBLIES AND HARDWARE.

This task covers: a. Removal b. Inspection c. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Electrical power to MCS system OFF
(TM 9-2350-314-10)

Materials/Parts

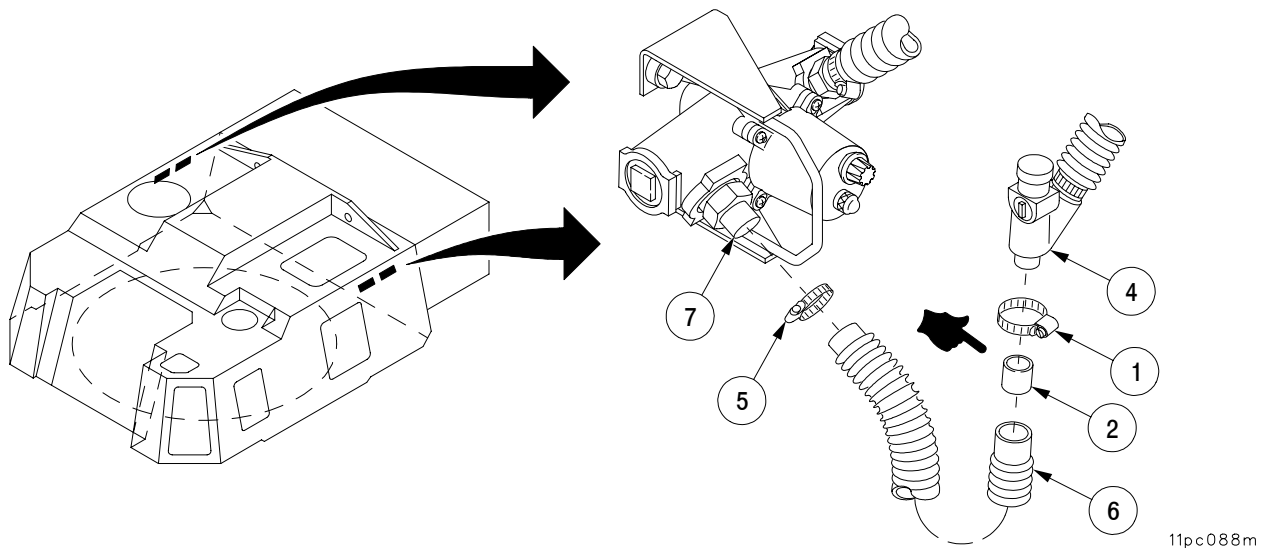
Lockwashers (4) (item 130, Appx F)

a. Removal.

NOTE

There are four flexible hoses from M3 heater and diverter valves. The removal/installation procedures are identical.

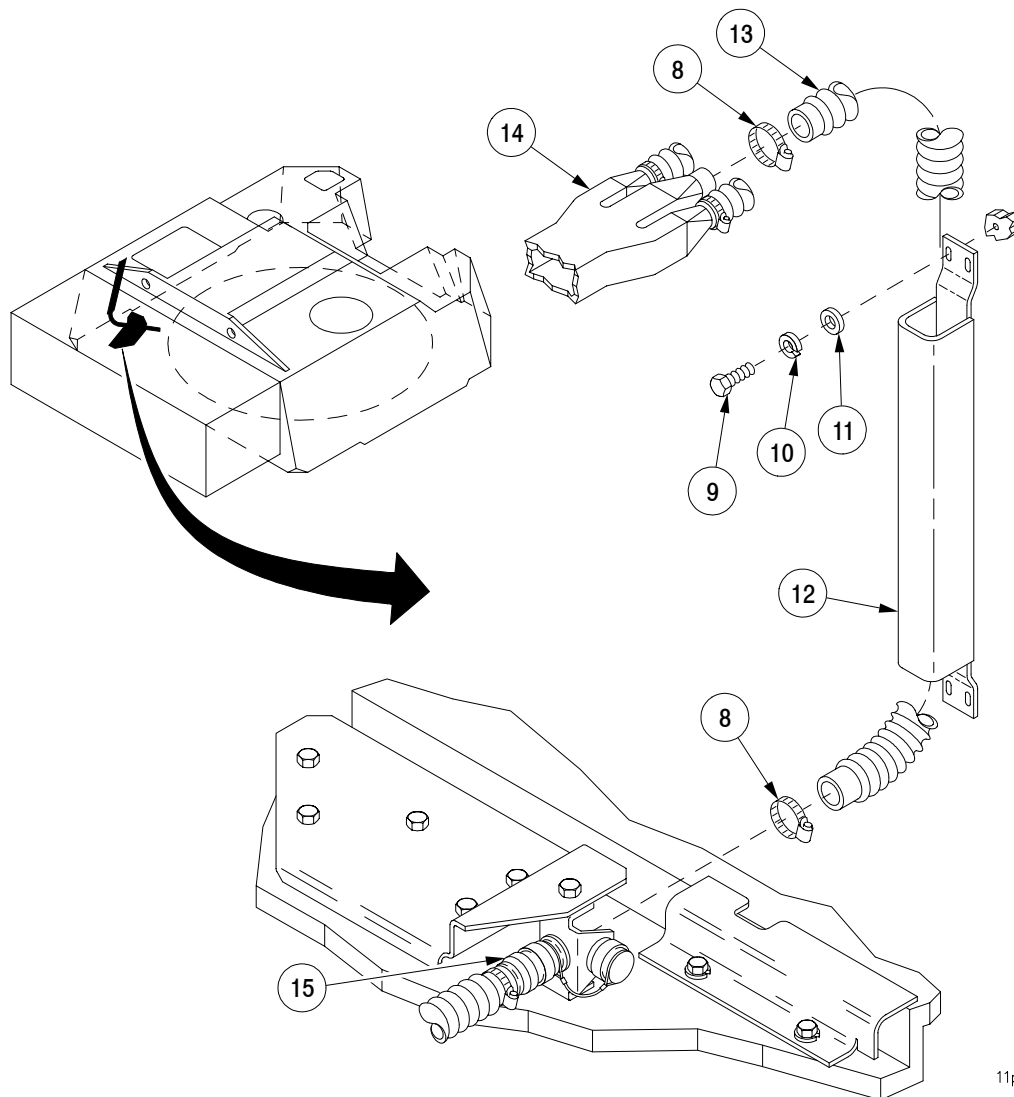
- 1 Remove clamp (1).
- 2 Pull hose (2) loose from connector assembly diverter valve (4) and hose (6). Remove hose (2).
- 3 Remove clamp (5).
- 4 Remove hose (6) from hose (2) and adapter (7).



13-2 MCS HOSE ASSEMBLIES AND HARDWARE - CONTINUED

a. Removal - Continued

- 5 Loosen two clamps (8).
- 6 Remove four screws (9), four lockwashers (10), four flat washers (11), and guard (12). Discard lockwashers.
- 7 Pull hose (13) loose from ducting (14) and coupling assembly (15).

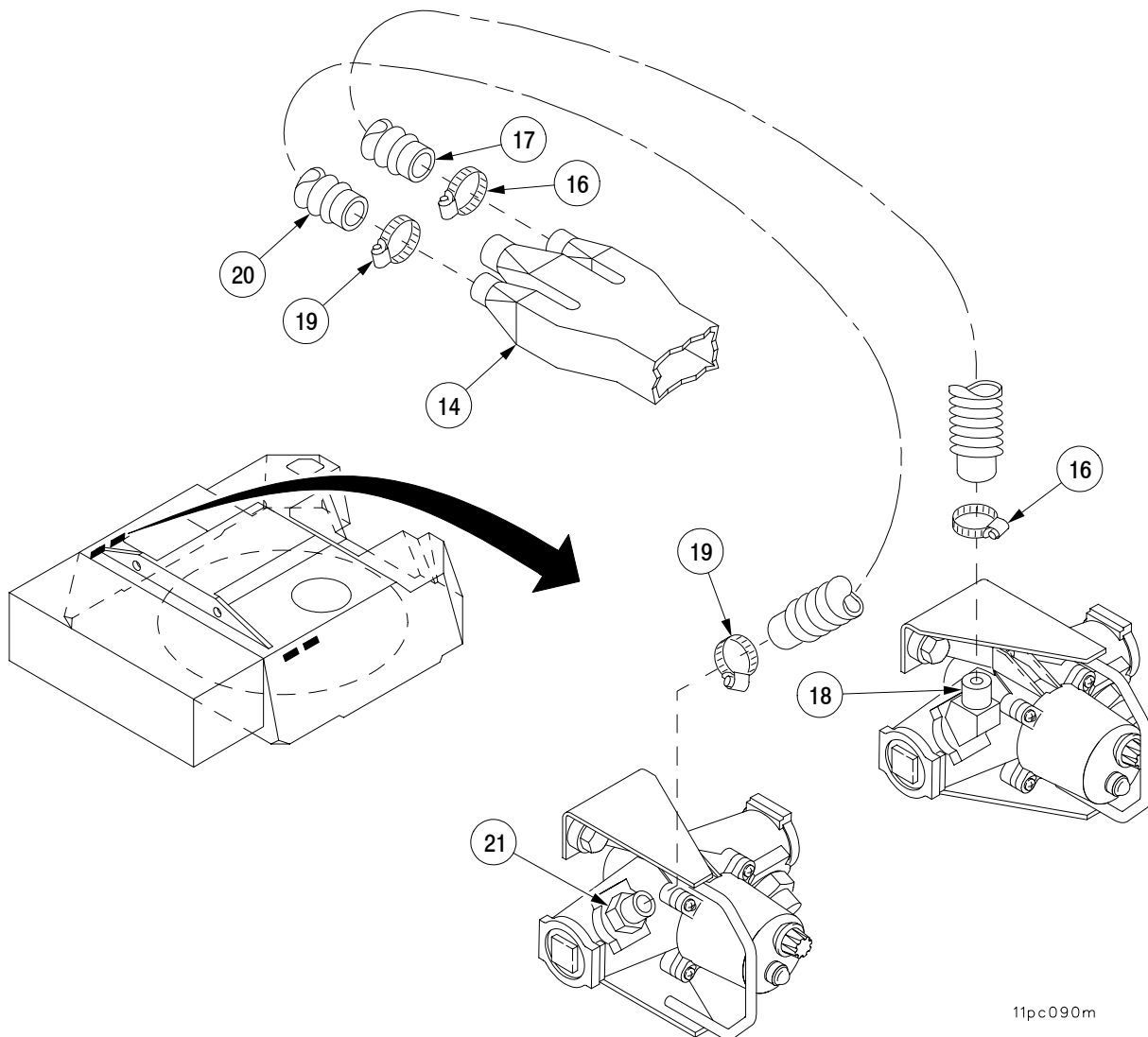


11pc089m

13-2 MCS HOSE ASSEMBLIES AND HARDWARE - CONTINUED

a. Removal - Continued

- 8 Remove two clamps (16).
- 9 Remove hose (17) from ducting (14) and adapter (18).
- 10 Remove two clamps (19).
- 11 Remove hose (20) from ducting (14) and adapter (21).



13-2 MCS HOSE ASSEMBLIES AND HARDWARE - CONTINUED

a. Removal - Continued

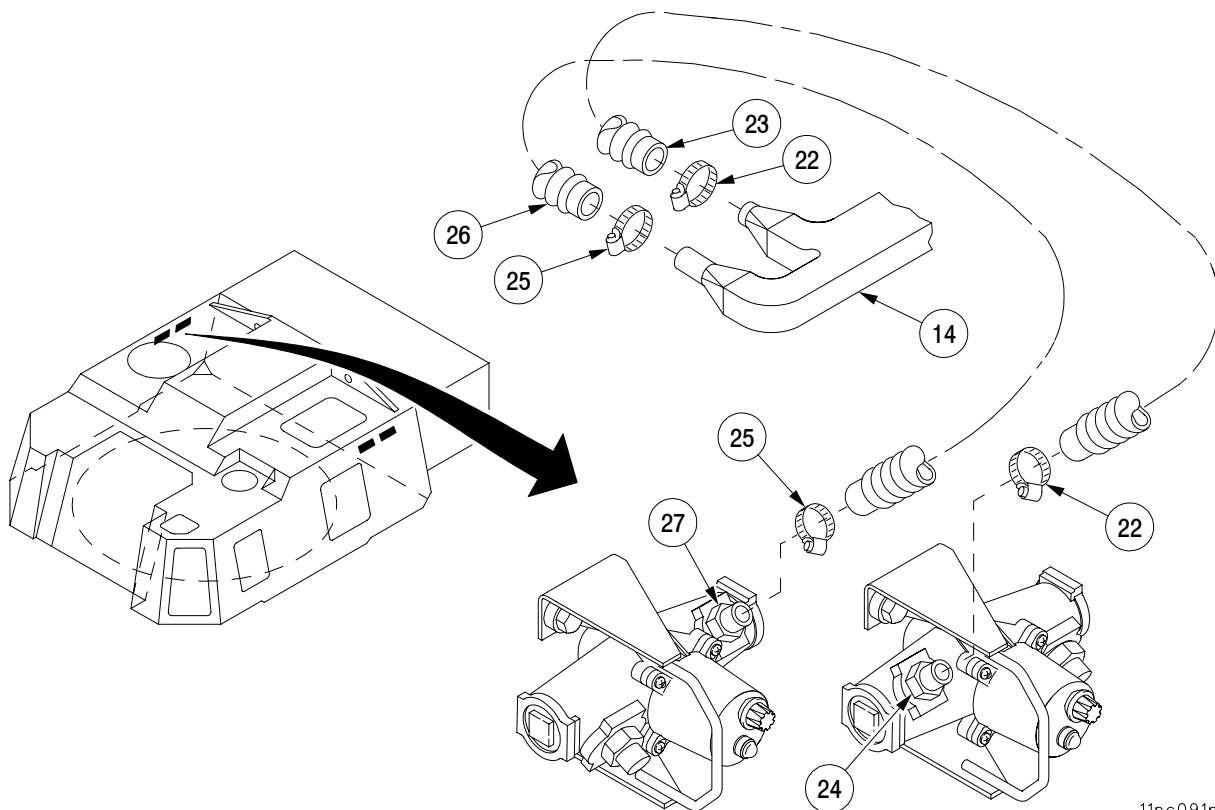
- 12 Remove two clamps (22).
- 13 Remove hose (23) from ducting (14) and adapter (24).
- 14 Remove two clamps (25).
- 15 Remove hose (26) from ducting (14) and adapter (27).

b. Inspection.

- 1 Inspect all hoses for damage and deterioration.
- 2 Inspect all coupling assemblies for wear and damage.
- 3 Inspect all hardware for damage.

c. Installation.

- 1 Position two clamps (25) on hose (26). Position hose (26) on adapter (27) and ducting (14). Secure hose (26) by tightening two clamps (25).
- 2 Position two clamps (22) on hose (23). Position hose (23) on adapter (24) and ducting (14). Secure hose (23) by tightening two clamps (22).

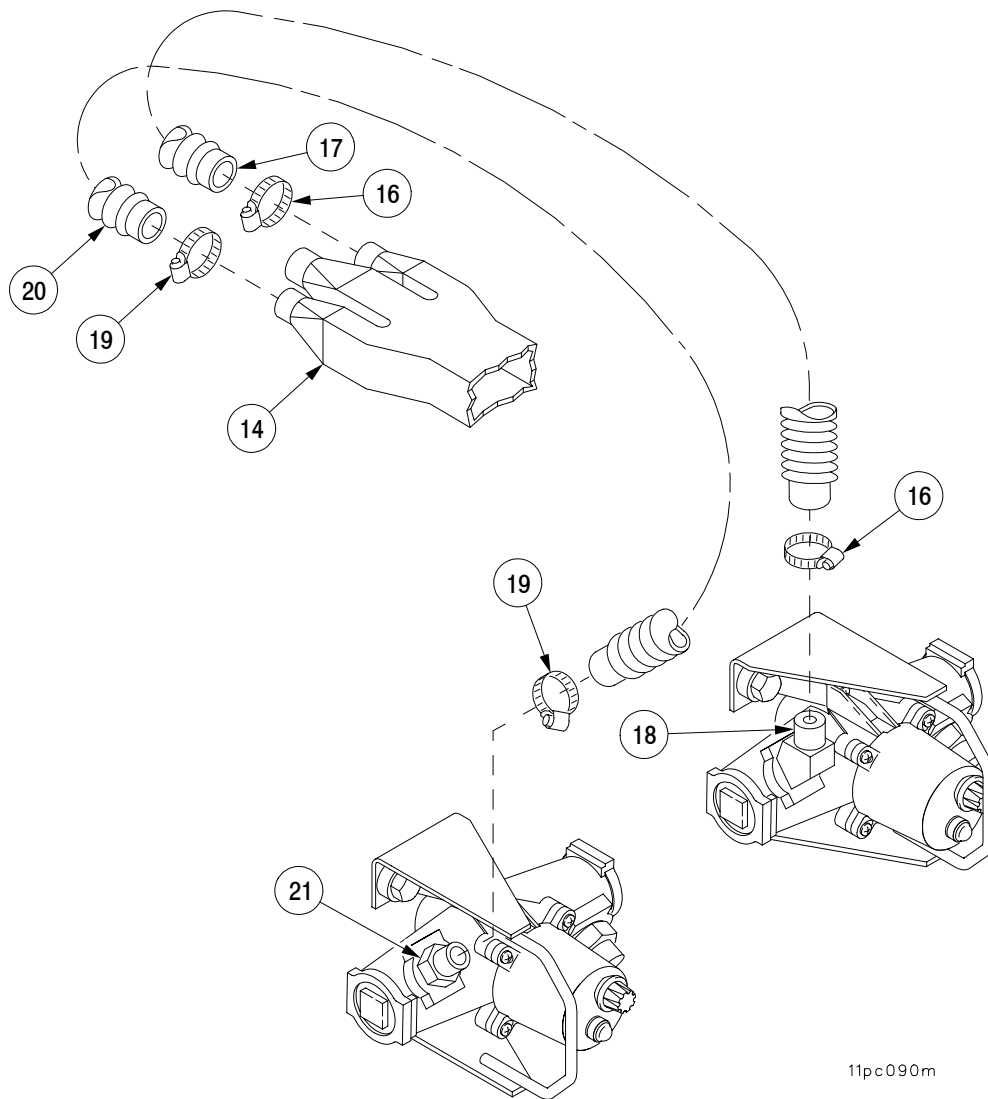


11pc091m

13-2 MCS HOSE ASSEMBLIES AND HARDWARE - CONTINUED

c. Installation - Continued

- 3 Position two clamps (19) on hose (20). Position hose (20) on ducting (14) and adapter (21). Secure hose (20) by tightening two clamps (19).
- 4 Position two clamps (16) on hose (17). Position hose (17) on ducting (14) and adapter (18). Secure hose (17) by tightening two clamps (16).

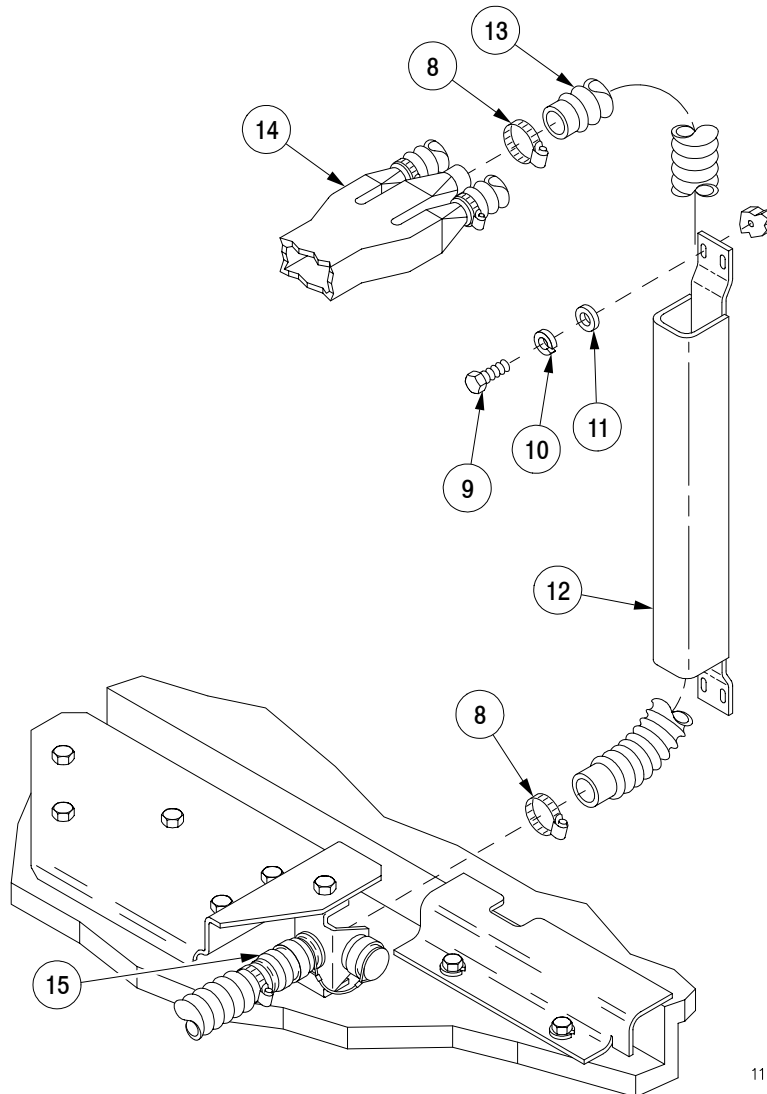


11pc090m

13-2 MCS HOSE ASSEMBLIES AND HARDWARE - CONTINUED

c. Installation - Continued

- 5 Install guard (12) with four washers (11), four new lockwashers (10), and four screws (9).
- 6 Install hose (13) through guard (12).
- 7 Position two clamps (8) on hose (13). Position hose (13) on ducting (14) and coupling assembly (15). Secure hose by tightening two clamps (8).

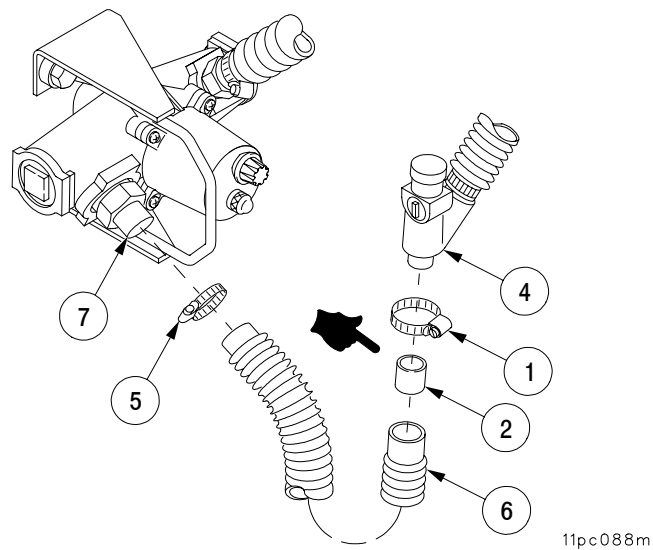


11pc089m

13-2 MCS HOSE ASSEMBLIES AND HARDWARE - CONTINUED

c. Installation - Continued

- 8 Position clamp (5) on hose (6). Position hose (6) on adapter (7) and tighten clamp (5). Install hose (6) on hose coupling (2), install hose (2) on connector assembly diverter valve (4) and secure with clamp (1).



13-3 MCS AIR ORIFICE CONNECTOR, BRACKET, AND COUPLING.

This task covers: a. Removal b. Installation

| |
|----------------------|
| INITIAL SETUP |
|----------------------|

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Electrical power to MCS system off
(TM 9-2350-314-10)

Materials/Parts

Lockwashers (2) (item 128, Appx F)
Retaining ring (item 36, Appx F)

NOTE

There are four MCS orifices. The removal and installation procedures are identical.

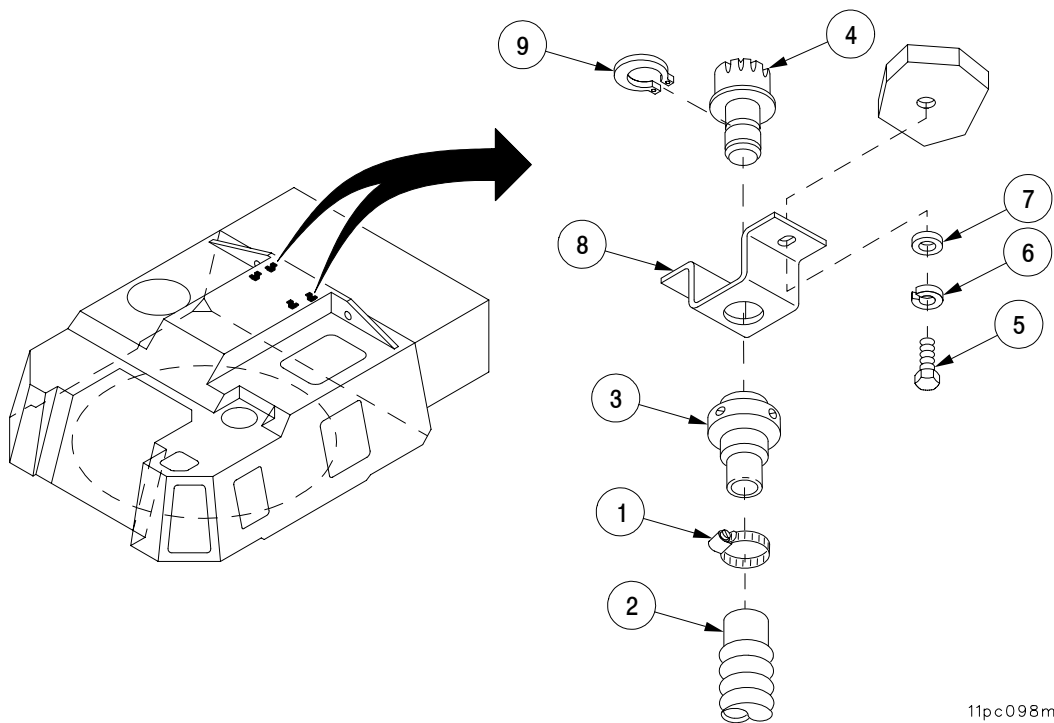
a. Removal.

- 1 Remove clamp (1) from hose (2).
- 2 Remove hose (2) from coupling half (3).
- 3 Disconnect coupling half (3) from orifice connector (4).
- 4 Remove two screws (5), two lockwashers (6), two flat washers (7), and bracket (8) from cab. Discard lockwashers.
- 5 Remove retaining ring (9) from orifice connector (4) and remove orifice connector (4) from bracket (8). Discard retaining ring.

13-3 MCS AIR ORIFICE CONNECTOR, BRACKET, AND COUPLING - CONTINUED

b. Installation.

- 1 Position orifice connector (4) in bracket (8) and secure with new retaining ring (9).
- 2 Install bracket (8) with two screws (5), two new lockwashers (6), and two flat washers (7).
- 3 Connect coupling half (3) to orifice connector (4).
- 4 Position hose (2) on coupling half (3) and secure with clamp (1).



13-4 MCS QUICK COUPLING AND BRACKET.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

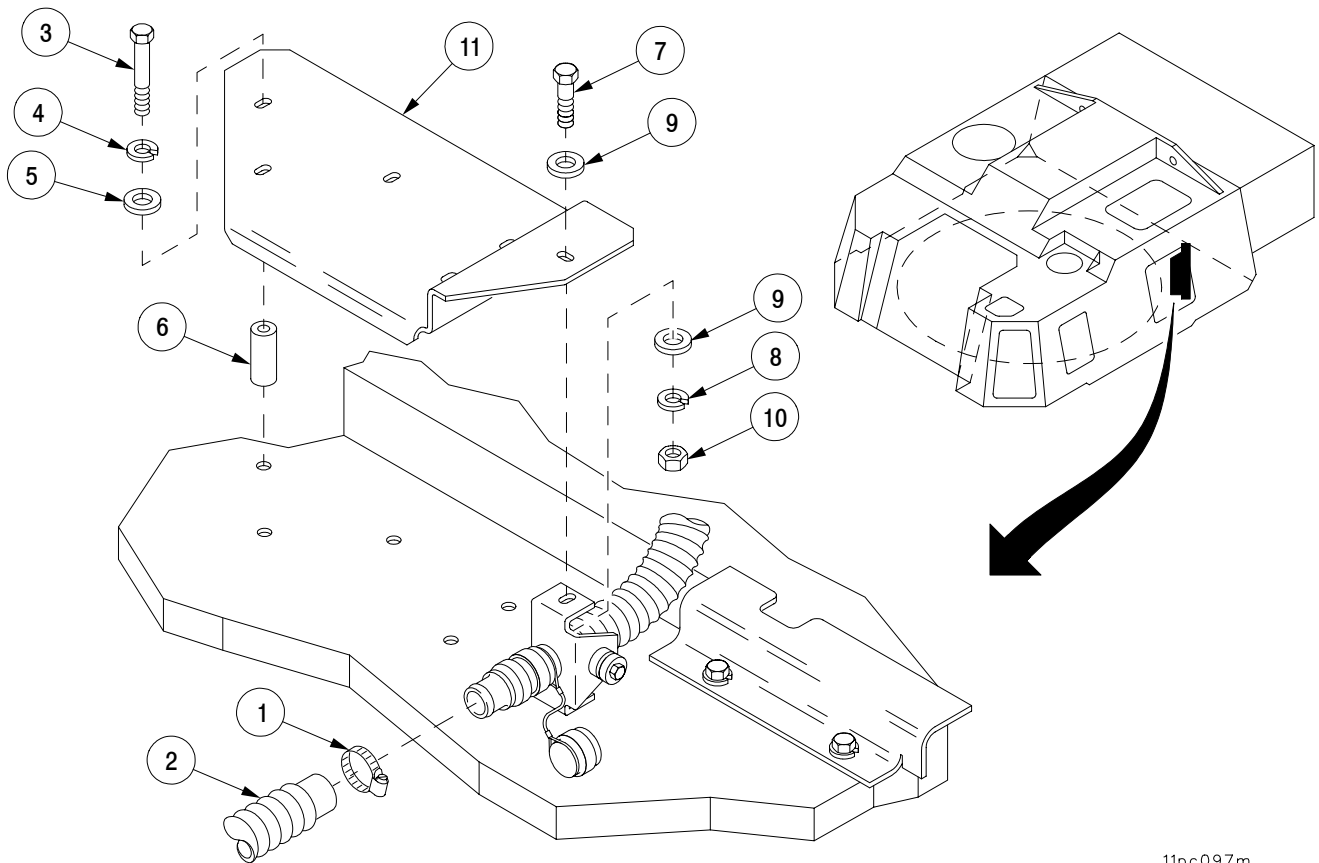
Electrical power to MCS system off
(TM 9-2350-314-10)

Materials/Parts

Lockwashers (7) (item 130, Appx F)
Lockwasher (item 128, Appx F)
Retaining ring (item 37, Appx F)

a. Removal.

- 1 Remove hose clamp (1) and disconnect driver's compartment air hose (2).
- 2 Remove five screws (3), five lockwashers (4), five flat washers (5), five spacers (6), screw (7), lockwasher (8), two flat washers (9), nut (10), and plate (11). Discard lockwashers.

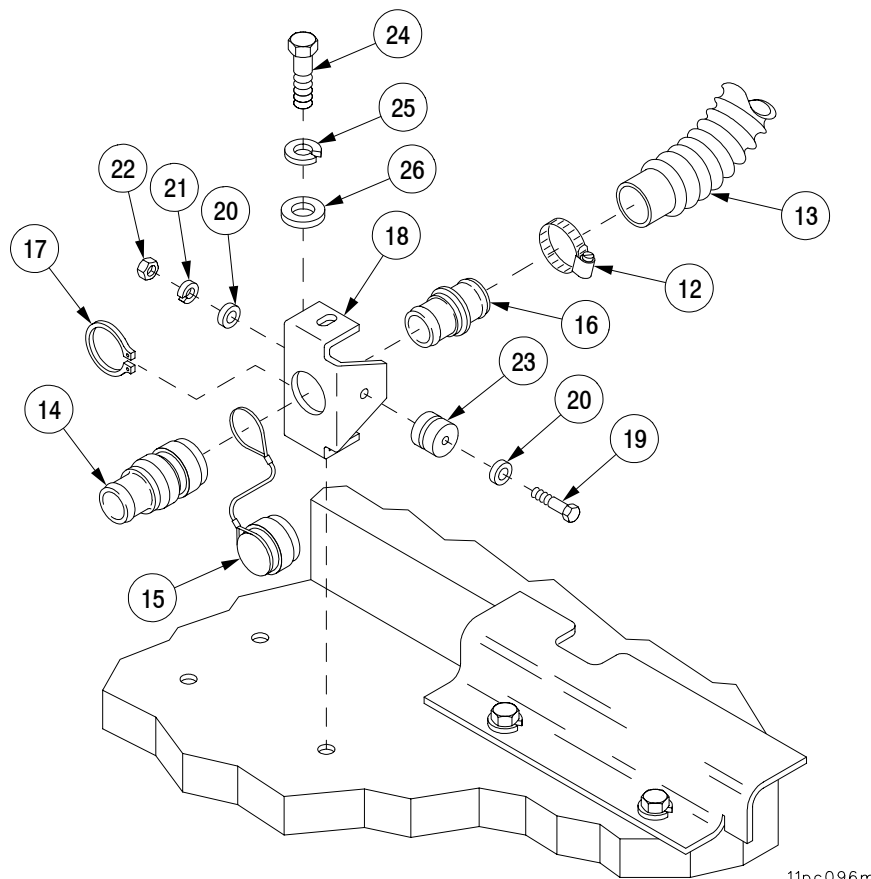


11pc097m

13-4 MCS QUICK COUPLING AND BRACKET - CONTINUED

a. Removal - Continued

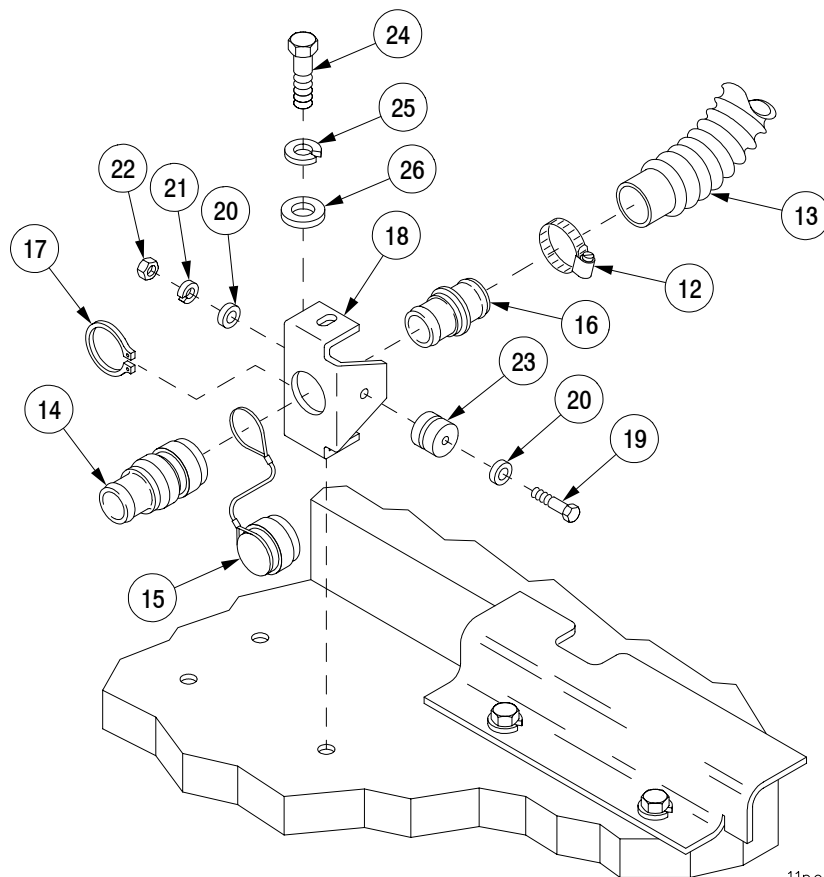
- 3 Remove hose clamp (12) and disconnect hose (13).
- 4 Disconnect and remove driver's hose quick-disconnect (14).
- 5 Remove lanyard and cap (15) from coupling half (16).
- 6 Remove retaining ring (17) from coupling half (16). Discard retaining ring.
- 7 Remove coupling half (16) from bracket (18).
- 8 Remove screw (19), two flat washers (20), lockwasher (21), nut (22), and cap stowage coupling (23) from bracket (18). Discard lockwasher.
- 9 Remove screw (24), lockwasher (25), flat washer (26), and bracket (18). Discard lockwasher.



13-4 MCS QUICK COUPLING AND BRACKET - CONTINUED

b. Installation.

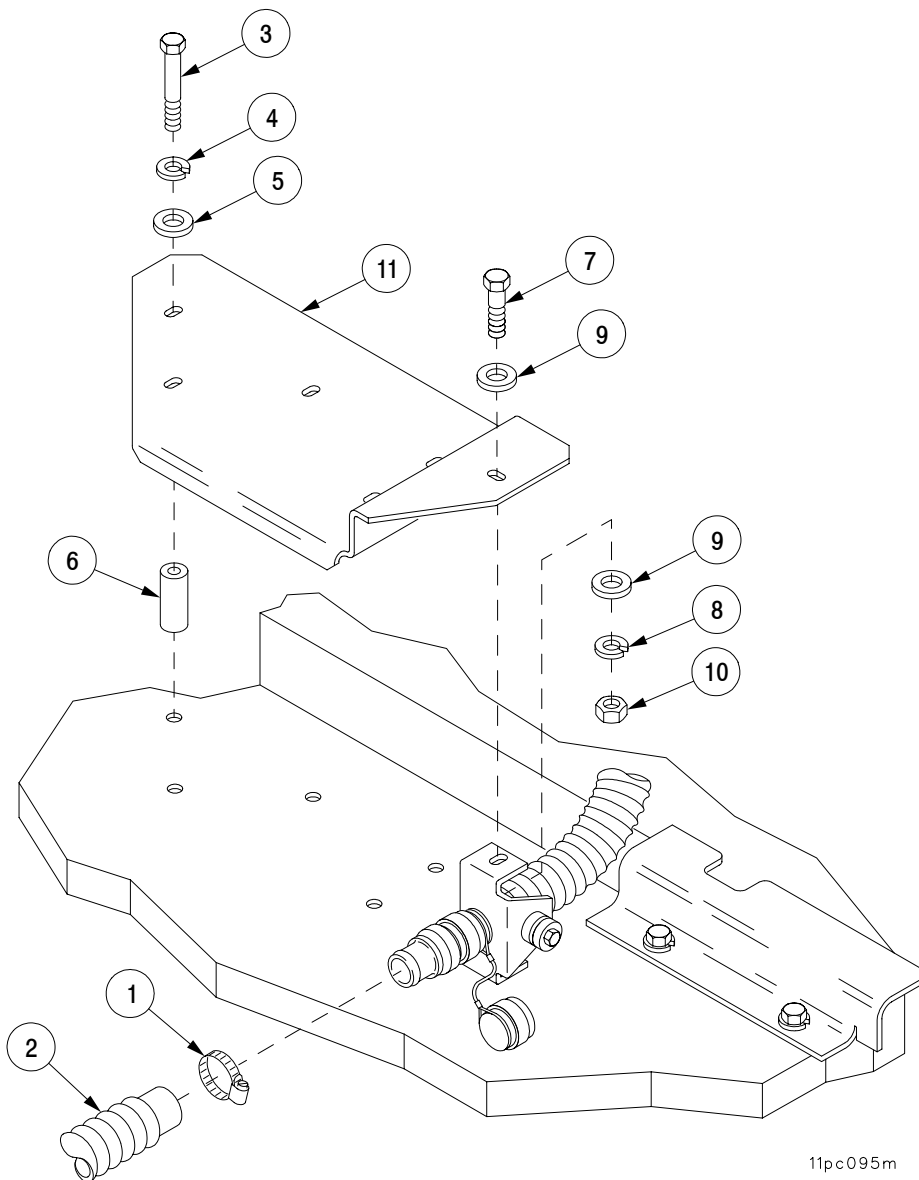
- 1 Install bracket (18) with screw (24), new lockwasher (25), and flat washer (26).
- 2 Install cap stowage coupling (23) on bracket (18) with screw (19), two flat washers (20), new lockwasher (21), and nut (22).
- 3 Install coupling half (16) on bracket (18).
- 4 Install new retaining ring (17) on coupling half (16).
- 5 Install lanyard and cap (15) on coupling half (16).
- 6 Connect driver's hose quick-disconnect (14).
- 7 Connect hose (13) and tighten hose clamp (12).



13-4 MCS QUICK COUPLING AND BRACKET - CONTINUED

b. Installation - Continued

- 8 Install step plate (11) with five screws (3), five new lockwashers (4), five flat washers (5), five spacers (6), screw (7), new lockwasher (8), two flat washers (9), and nut (10).
- 9 Connect driver's compartment air hose (2) and tighten hose clamp (1).



13-5 MCS PACK BUS BAR.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (3) (item 130, Appx F)
Lockwasher (item 132, Appx F)
Marking tags (AR) (item 87, Appx C)

Equipment Conditions

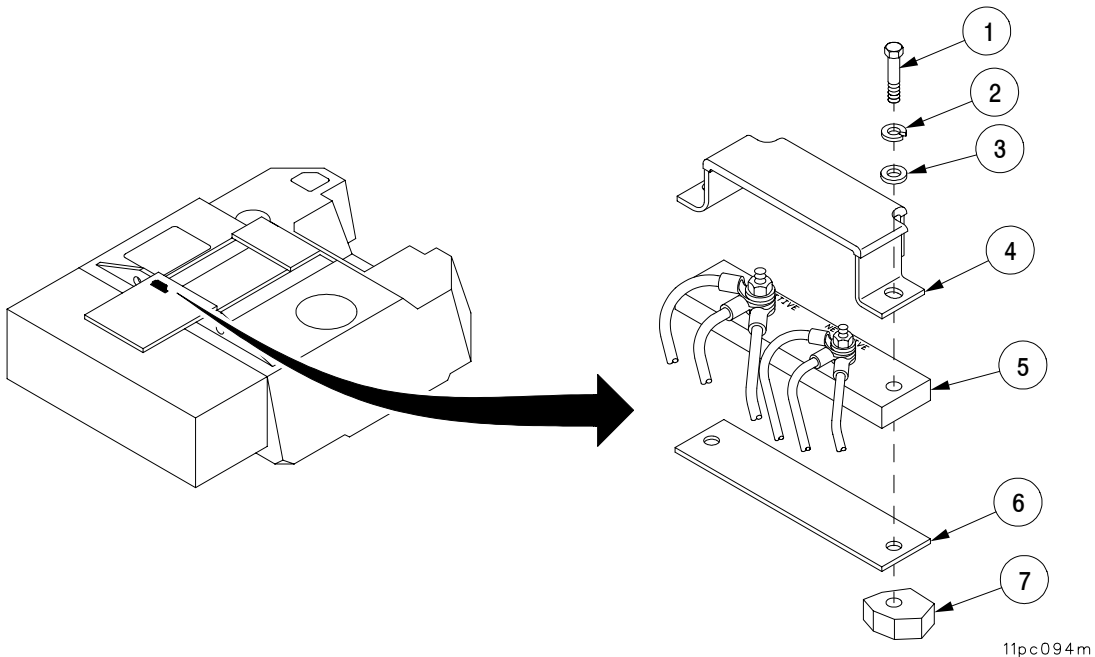
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Ballistic cover open
(TM 9-2350-314-10)

a. Removal.

NOTE

Tag leads before disconnecting to aid in installation.

- 1 Remove two screws (1), two lockwashers (2), two flat washers (3), cover (4), block (5), and plate (6) from MCS door (7). Discard lockwashers.



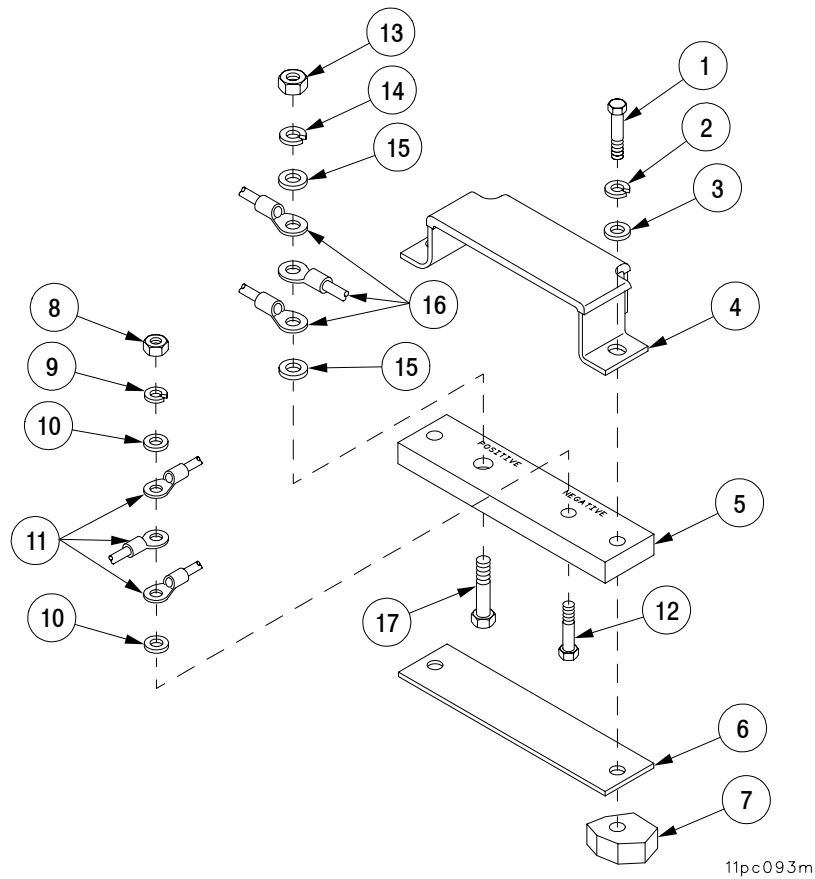
13-5 MCS PACK BUS BAR - CONTINUED

a. Removal - Continued

- 2 Remove nut (8), lockwasher (9), two flat washers (10), three leads (11), and screw (12) from block (5). Discard lockwasher.
- 3 Remove nut (13), lockwasher (14), two flat washers (15), three leads (16), and screw (17) from block (5). Discard lockwasher.

b. Installation.

- 1 Install screw (17) into block (5). Install three leads (16), two flat washers (15), new lockwasher (14), and nut (13) onto screw (17).
- 2 Install screw (12) into block (5). Install three leads (11), two flat washers (10), new lockwasher (9), and nut (8) onto screw (12).
- 3 Secure plate (6), block (5), and cover (4) to MCS door (7) with two flat washers (3), two new lockwashers (2), and two screws (1).



13-6 MCS PACK ASSEMBLY AND GUIDE PINS

This task covers: a. Inspection b. Removal c. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Lifting sling (item 37, Appx G)
Suitable lifting device
Chain shackles (item 32, Appx G)

Materials/Parts

Thread lubricant (item 56, Appx C)
Preformed packings (10) (item 10, Appx F)
Seal (item 186, Appx F)
Marking tags (AR) (item 87, Appx C)
Preformed packings (10) (item 156, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)

Equipment Conditions - Continued

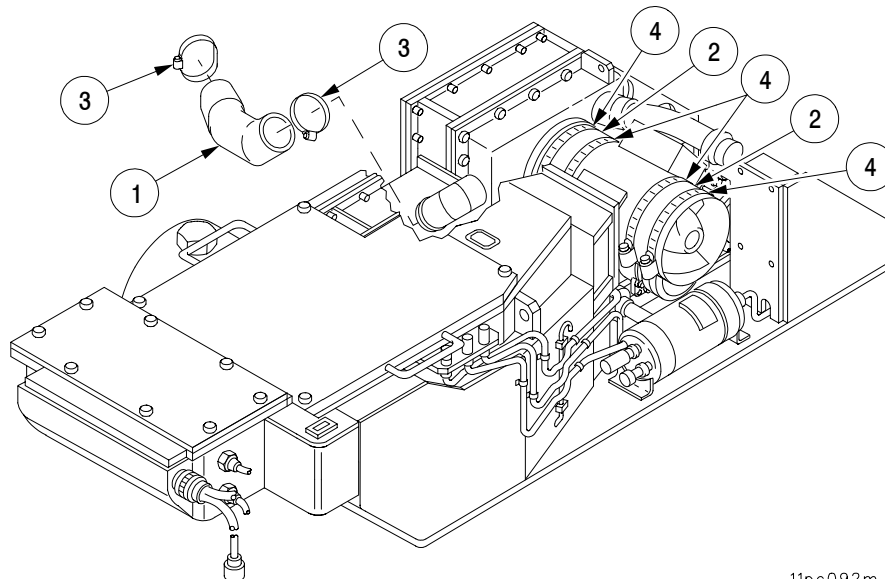
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Ballistic enclosure cover open
(TM 9-2350-314-10)
Air particle separator removed (para 13-8)
MCS power cables disconnected (para 13-5)
Support plate removed (para 26-10)
Air outlet duct removed (para 13-22)

Personnel Required

Two

a. Inspection.

- 1 Inspect area around air duct scavenge hose (1) for excessive dust buildup.
- 2 Inspect air duct scavenge hose (1) to make sure that hose is firm and has no holes or cracks. Replace hose as necessary.
- 3 Inspect two rubber boots (2) for tears, cracks or holes. Replace damaged boots.
- 4 Verify that duct clamps (3 and 4) fit securely and correctly. Replace defective clamps.



11pc092m

13-6 MCS PACK ASSEMBLY AND GUIDE PINS - CONTINUED

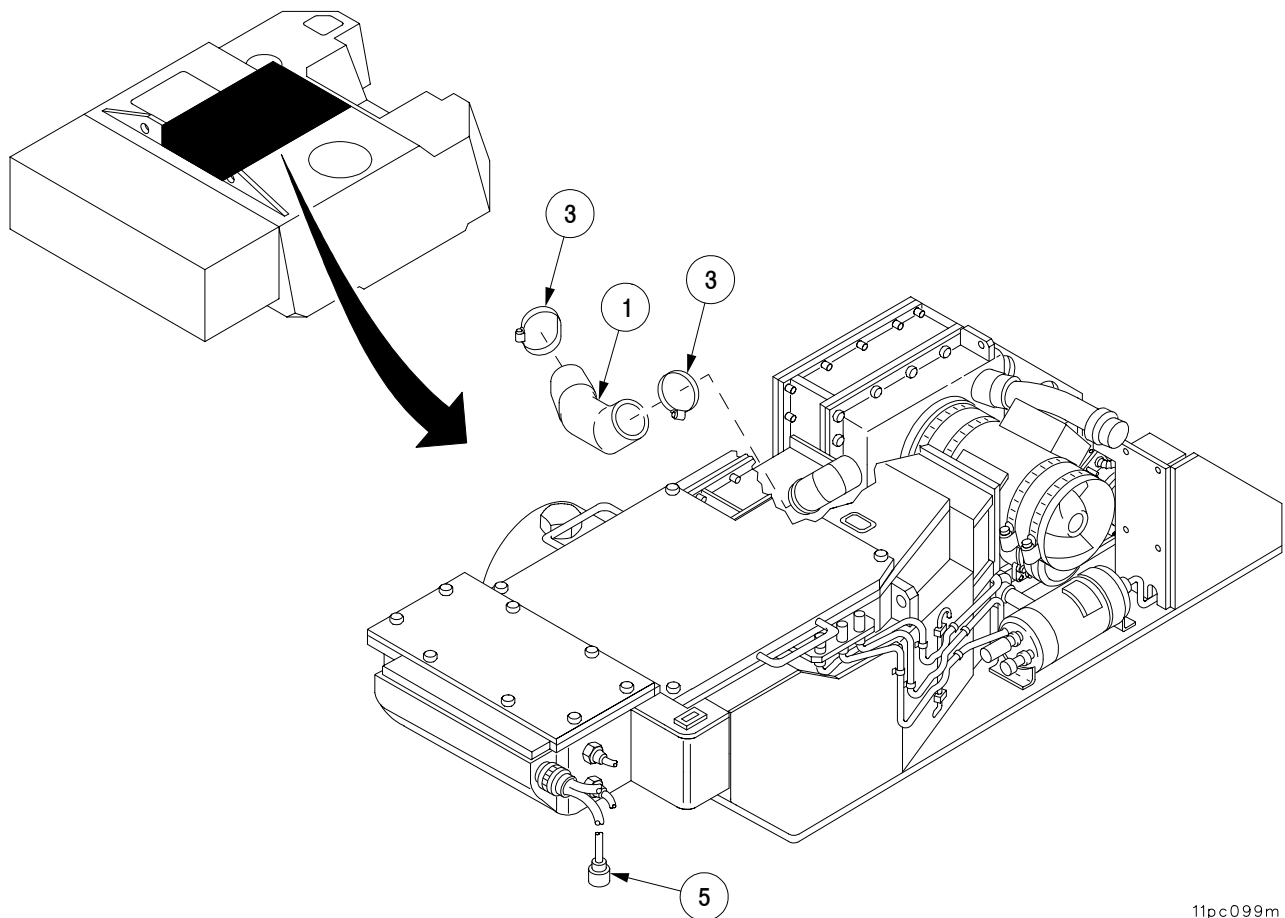
b. Removal.**WARNING**

Make sure cab traverse lock is locked and the cab roof is free of obstruction during removal/installation of the MCS pack. Failure to do so may result in personnel injury.

NOTE

Tag leads before disconnecting to aid in installation.

- 6 Disconnect signal connector (5).
- 7 Remove two clamps (3) and remove air duct scavange hose (1).



11pc099m

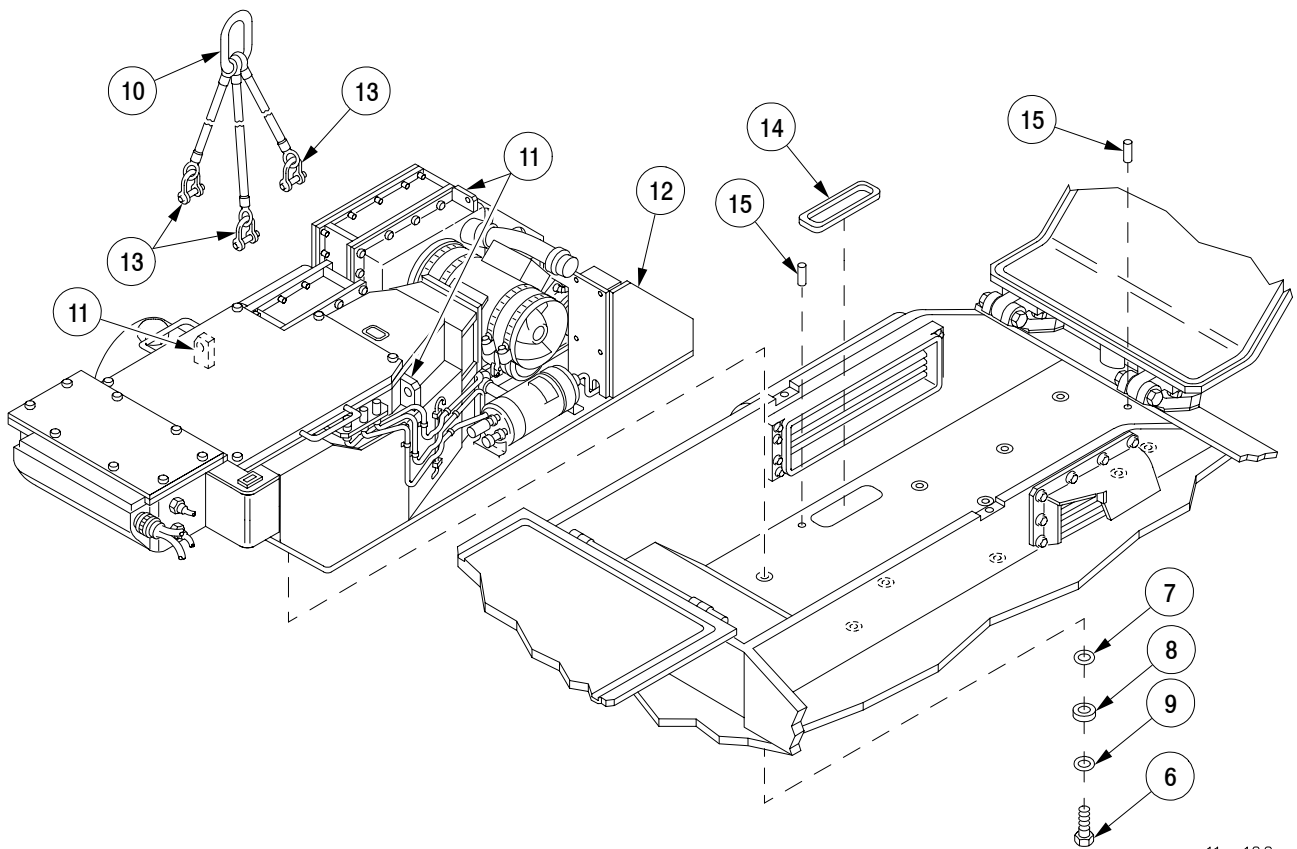
13-6 MCS PACK ASSEMBLY AND GUIDE PINS - CONTINUED

b. Removal - Continued

WARNING

Use care when handling or lifting MCS pack to avoid serious injury or death to personnel.

- 8 From inside cab remove 10 screws (6), 10 preformed packings (7), 10 flat washers (8), and 10 preformed packings (9). Discard preformed packings.
- 9 Attach lifting sling (10) to lifting points (11) on MCS pack (12) with three shackles (13).
- 10 With suitable lifting device, remove MCS pack (12).
- 11 Remove and discard seal (14).
- 12 Remove two guide pins (15).



11pc122m

13-6 MCS PACK ASSEMBLY AND GUIDE PINS - CONTINUED

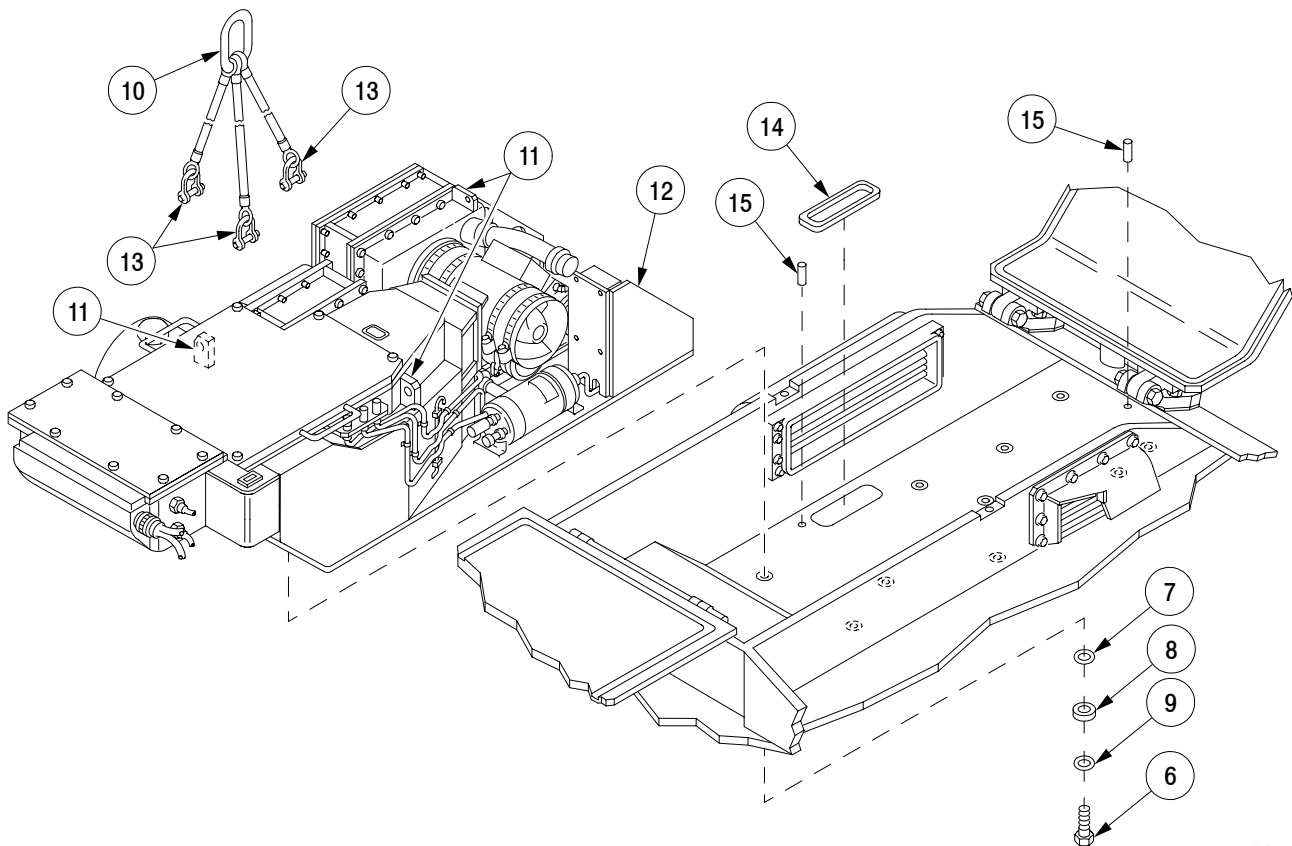
c. Installation.

- 1 Install two guide pins (15).
- 2 Attach lifting sling (10) to lifting points (11) on MCS pack (12) with three shackles (13).
- 3 Inspect ballistic seal recess to insure recess is free of burrs and foreign material.
- 4 Install new seal (14) in ballistic enclosure.

CAUTION

Make sure MCS pack alignment holes are aligned with ballistic enclosure dowel pins during installation to prevent damage to new ballistic enclosure seal.

- 5 Using suitable lifting device, install MCS pack (12) in ballistic enclosure, aligning two dowel pins (15) with two alignment holes.
- 6 Secure MCS pack (12) to ballistic enclosure with 10 screws (6), 10 new preformed packings (7), 10 flat washers (8), and 10 new preformed packings (9).

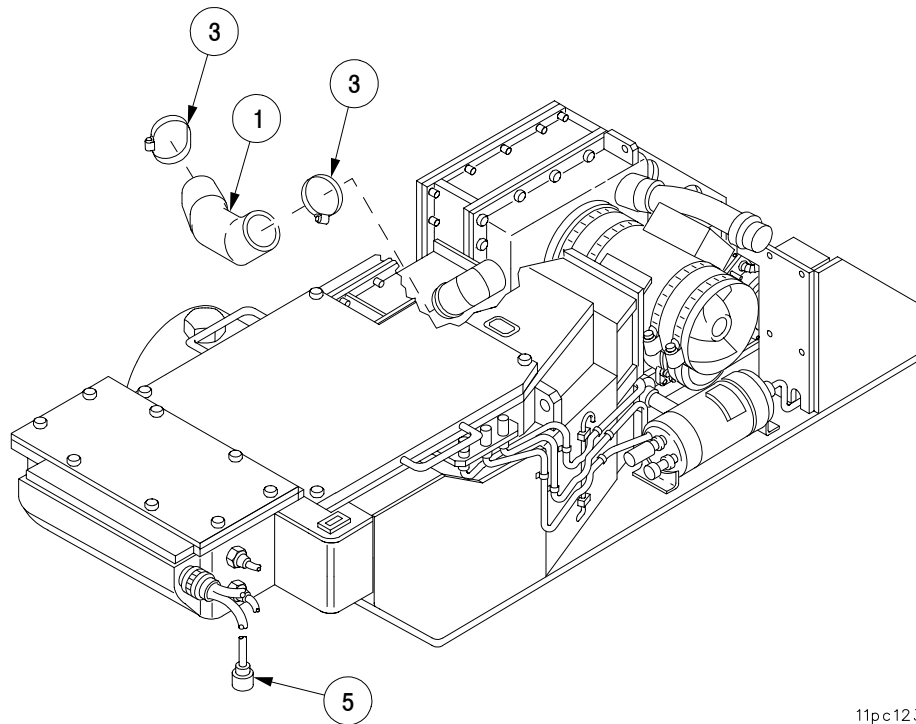


11pc122m

13-6 MCS PACK ASSEMBLY AND GUIDE PINS - CONTINUED

c. Installation - Continued

- 7 Install air duct scavenge hose (1) with hose clamps (3).
- 8 Connect signal connector (5).



11pc123m

13-7 NBC FILTER REPLACEMENT.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Plastic bag (item 15, Appx C)
Disposable wipes (item 95, Appx C)

Equipment Conditions

Ballistic cover open
(TM 9-2350-314-10)
Filter cover assembly removed
(para 13-11)

WARNING

- The MCS may contain a "Training Filter" for use in Peace Time exercises and training missions in non NBC environments. Replace training filter with the M48 NBC filter prior to tactical operations.
- NBC-contaminated air filters must be handled and disposed of only by authorized and trained personnel. The unit commander or senior officer in charge of maintenance personnel must ensure that prescribed protective clothing (FM 3-4) is used and prescribed safety measures and decontamination procedures (FM 3-5) are followed. The local unit SOP is responsible for final disposal of contaminated air filters. Failure to comply may cause severe injury or death to personnel.

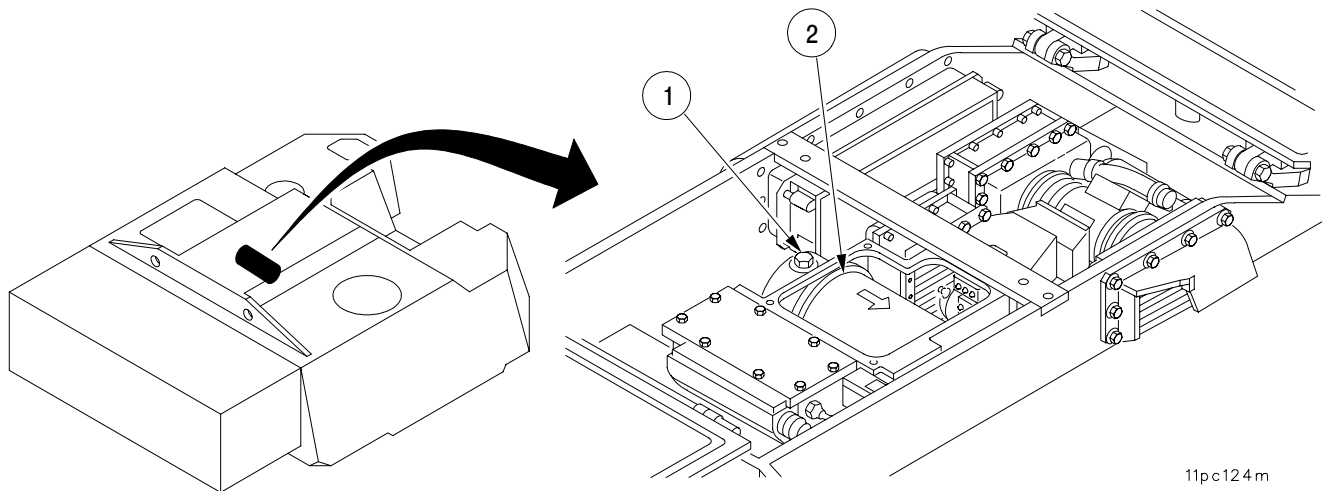
13-7 NBC FILTER REPLACEMENT - CONTINUED

a. Removal

- 1 Set retractable filter inlet support (1) to UNLOCKED position.
- 2 Carefully lift up NBC filter (2), slip disposal bag around filter (2), and remove disposal bag with filter (2).
- 3 Wipe filter cavity with wipes. Place wipes in disposal bag with NBC filter. Dispose of bagged filter (2) and wipes IAW local SOP.

b. Installation

- 1 Install NBC filter (2), aligning holes at both ends of filter (2) with filter inlet supports (1).
- 2 Turn retractable filter inlet support (1) to LOCKED position, making sure that support (1) engages NBC filter (2).



11pc124m

13-8 AIR PARTICLE SEPARATOR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (4) (item 128, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)

Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

Ballistic cover open (TM 9-2350-314-10)

a. Removal.

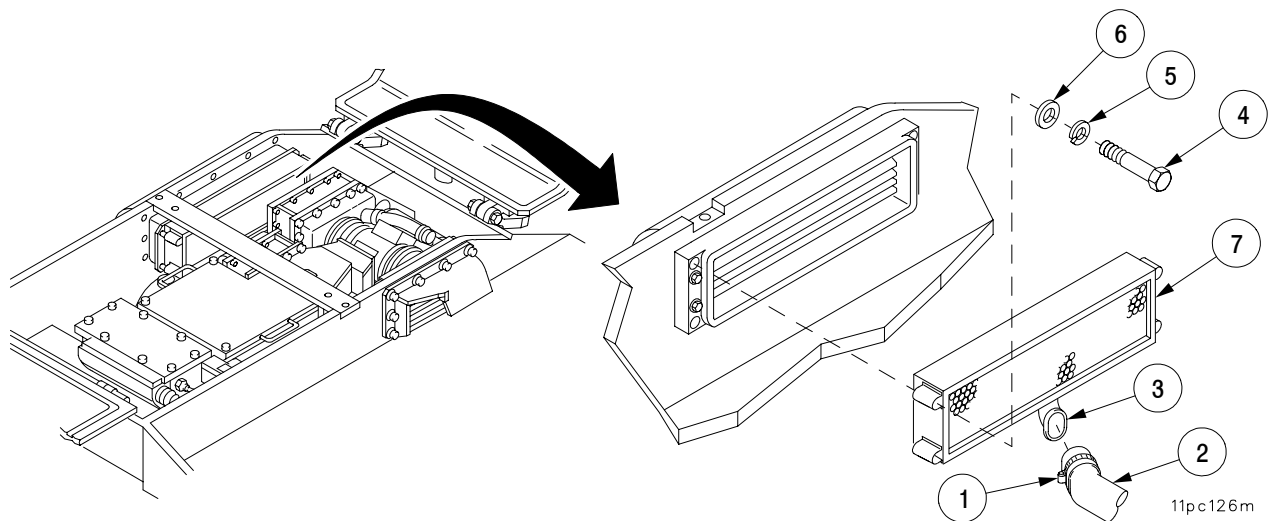
- 1 Loosen hose clamp (1) and remove air duct scavenge hose (2) from air particle separator outlet (3).
- 2 Remove four screws (4), four lockwashers (5), four flat washers (6), and air particle separator (7) Discard lockwashers,

b. Installation.

NOTE

Lower front screw must be installed before separator is positioned on vehicle.

- 1 Install air particle separator (7) with four screws (4), four new lockwashers (5), and four flat washers (6).
- 2 Secure air duct scavenge hose (2) to air particle separator outlet (3) with hose clamp (1).



13-9 SIGHT GAGE AND DRAIN COCKS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Sight gage drained (TM 9-2350-314-10)
Drain cocks opened (TM 9-2350-314-10)

Materials/Parts

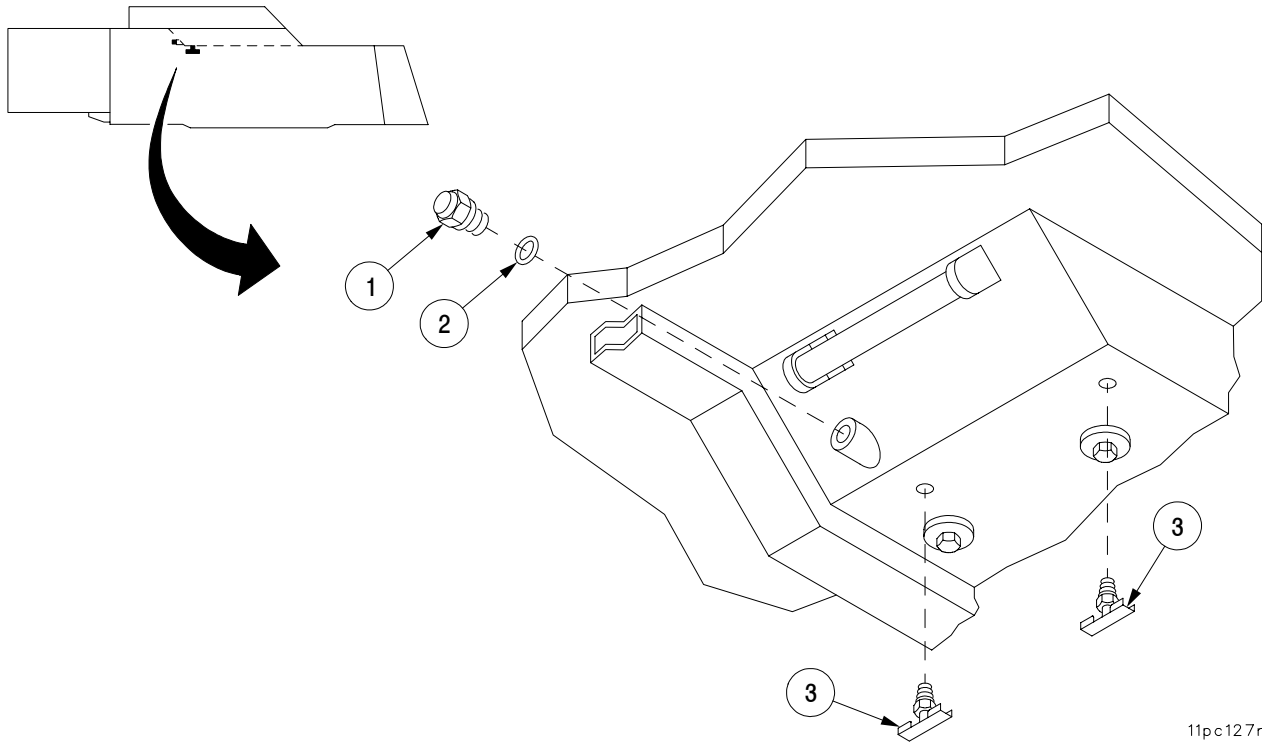
Preformed packing (item 90, Appx F)

a. Removal.

- 1 Remove sight gage (1) and preformed packing (2). Discard preformed packing.
- 2 Remove two drain cocks (3).

b. Installation.

- 1 Install two drain cocks (3).
- 2 Install new preformed packing (2) and sight gage(1).



11pc127m

13-10 FILTER LOCK.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
C-clamps (2) (item 11, Appx G)

Equipment Conditions

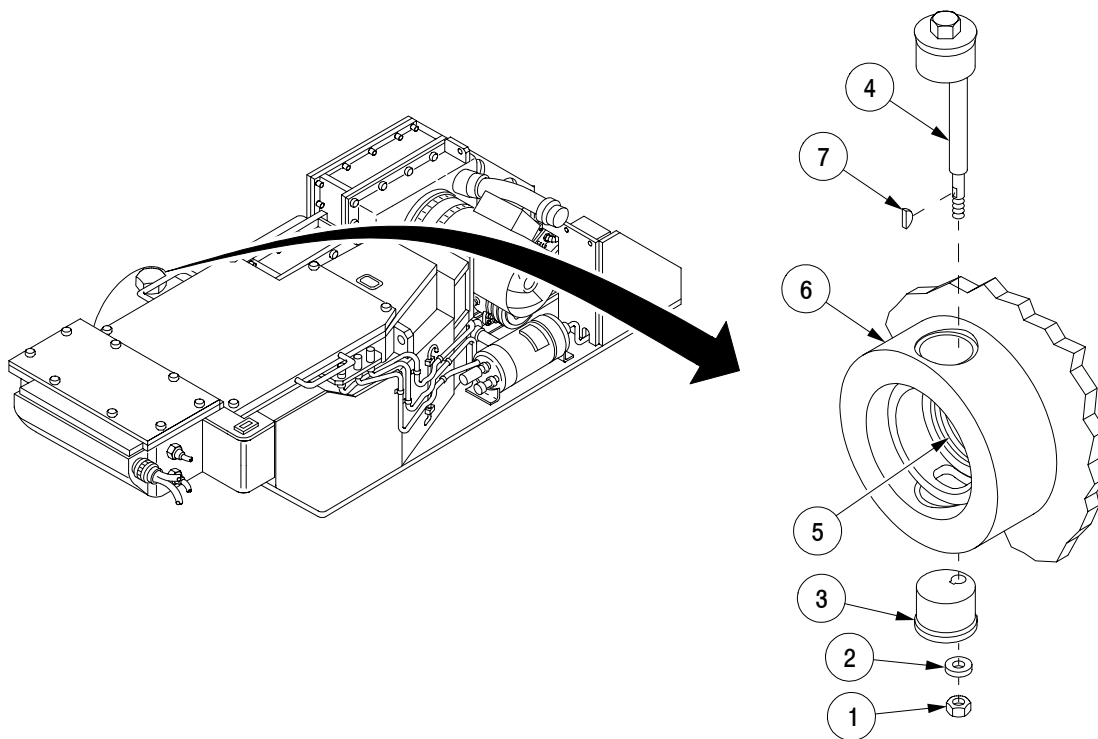
MCS pack removed (para 13-6)

Materials/Parts

Self-locking nut (item 62, Appx F)
Preformed packing (item 157, Appx F)

a. Removal.

- 1 Remove self-locking nut (1), flat washer (2), and cap (3) from shaft (4). Discard self-locking nut.
- 2 Secure spring (5) in MCS (6) using two c-clamps at the 3 o'clock and 9 o'clock positions.
- 3 Remove shaft (4) from MCS.
- 4 Remove woodruff key (7) from shaft (4).



11pc100m

13-10 FILTER LOCK - CONTINUED

a. Removal - Continued

WARNING

Spring is compressed. To prevent injury to personnel, c-clamps must be loosened slowly until compression is relieved.

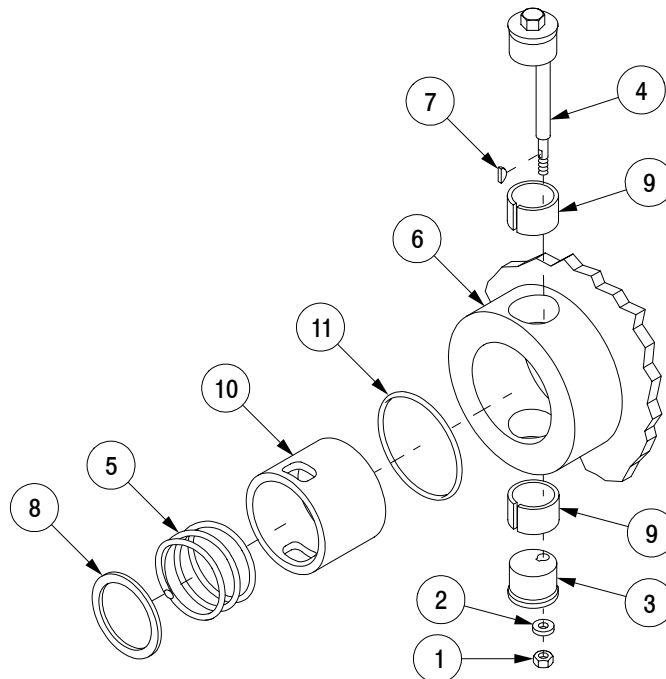
NOTE

Note location of shaft hole offsets to ensure proper installation.

- 5 Remove ring spacer (8), spring (5), two bearings (9), sleeve (10), and preformed packing (11) from MCS (6). Discard preformed packing.

b. Installation.

- 1 Install new preformed packing (11), sleeve (10), two bearings (9), spring (5), and ring spacer (8) in MCS (6).
- 2 Compress spring (5) with two c-clamps at the 3 o'clock and 9 o'clock positions.
- 3 Install woodruff key (7) on shaft (4).
- 4 Install shaft (4) in MCS (6) and secure with cap (3), flat washer (2), and new self-locking nut (1).



11pc101m

13-11 FILTER COVER ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 56, Appx G)

Materials/Parts

Seal (item 187, Appx F)
Swabbing brush (item 20, Appx C)
Curing agent (item 8, Appx C)
Adhesive (item 1, Appx C)
Coating (item 34, Appx C)

Materials/Parts - Continued

Methyl alcohol (item 57, Appx C)
Primer (item 67, Appx C)
Lockwasher (2) (item 132, Appx F)

Equipment Conditions

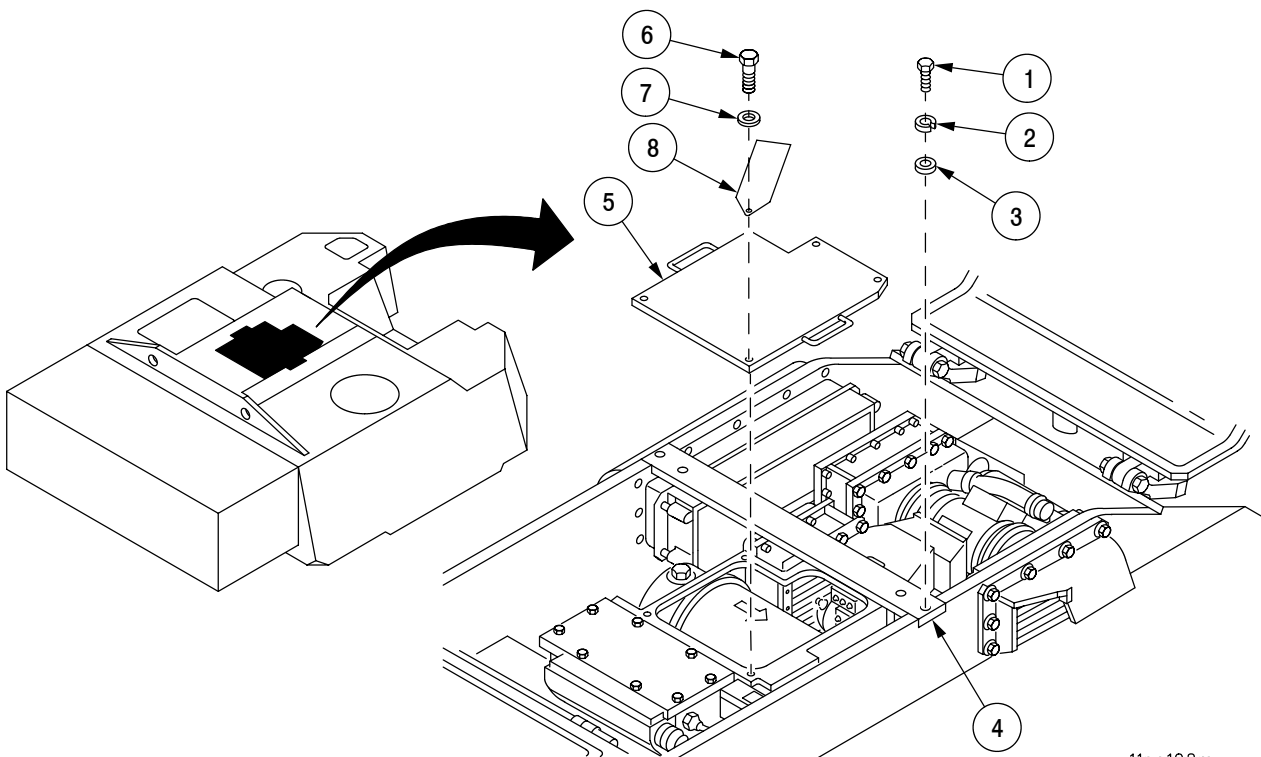
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Ballistic cover open
(TM 9-2350-314-10)

NOTE

Tag should be installed on filter cover assembly only when training filter is installed in lieu of M48 NBC filter.

a. Removal.

- 1 Remove two screws (1), two lockwashers (2), two flat washers (3) and mounting plate (4). Discard lockwashers.
- 2 Remove filter cover assembly (5) by removing five screws (6), five flat washers (7), and tag (8), if installed.

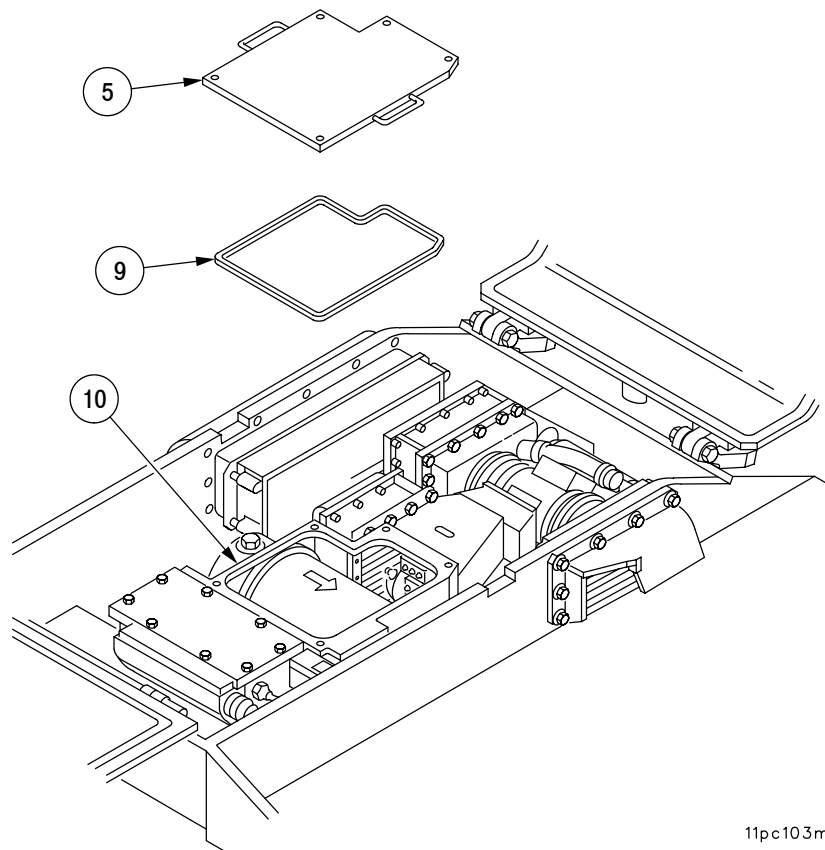


11pc102m

13-11 FILTER COVER ASSEMBLY - CONTINUED

b. Disassembly.

- 1 Remove and discard seal (9).
- 2 Remove residual seal (9) and adhesive material from mating surfaces of filter cover (5) and filter cover mounting area (10) using methyl alcohol.



11pc103m

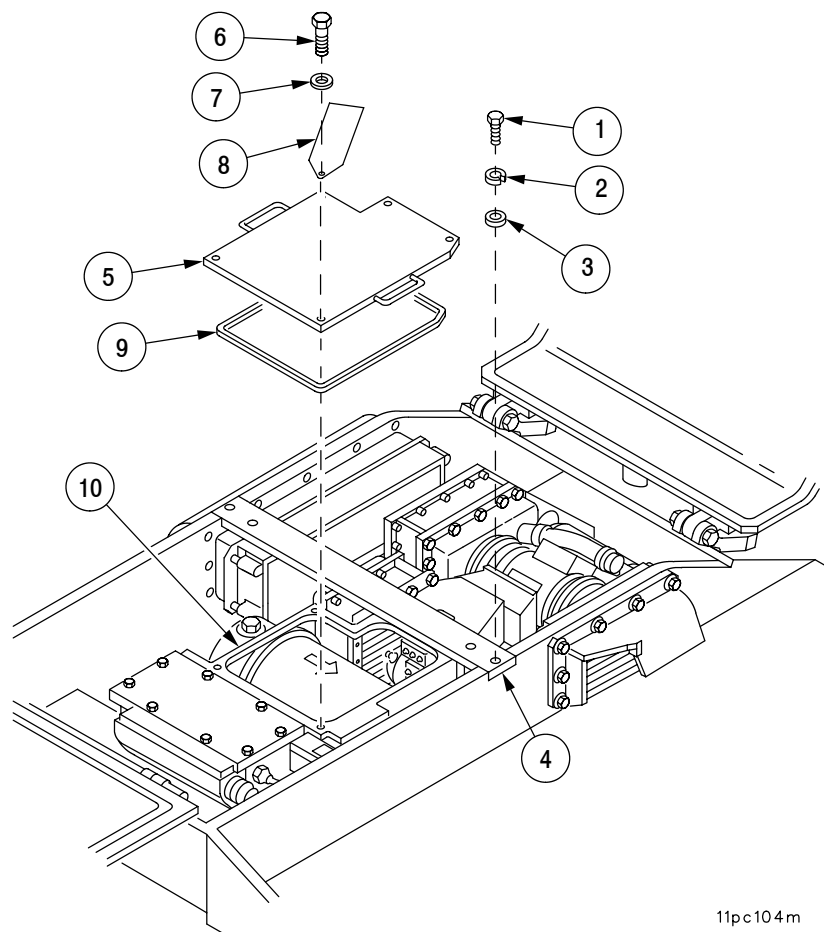
13-11 FILTER COVER ASSEMBLY - CONTINUED

c. Assembly.

- 1 Apply coating to sealing surfaces of filter cover (5) and filter cover mounting area (10). Allow to dry for 1 hour.
- 2 Coat the sealing surfaces, coated in the previous step, with primer. Allow to dry for 1 hour.
- 3 To prepare adhesive mixture, combine seven parts adhesive to one part curing agent. Mix thoroughly.
- 4 Apply a coat of adhesive mixture to the mating surfaces of filter cover (5), filter cover mounting area (10), and seal (4). Allow adhesive to dry for 1 hour.
- 5 Apply a second coat of adhesive to previously coated area. Allow adhesive to set for 30 to 60 minutes.
- 6 Install new seal (9) onto filter cover (5).

d. Installation.

- 1 Install filter cover assembly (5) and tag (8), if removed, with five flat washers (7) and five screws (6).
- 2 Torque screws (2) to $14-18 \pm 4$ lb-in. ($1-2 \pm 0.45$ N-m).
- 3 Place mounting plate (4) in position and install two flat washers (3), two new lockwashers (2), and two screws (1).



11pc104m

13-12 RELAY COVER ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 55, Appx G)

Materials/Parts

Gasket (item 205, Appx F)
Swabbing brush (item 20, Appx C)
Curing agent (item 8, Appx C)
Adhesive (item 1, Appx C)
Primer (item 67, Appx C)
Coating (item 34, Appx C)
Methyl alcohol (item 57, Appx C)

Equipment Conditions

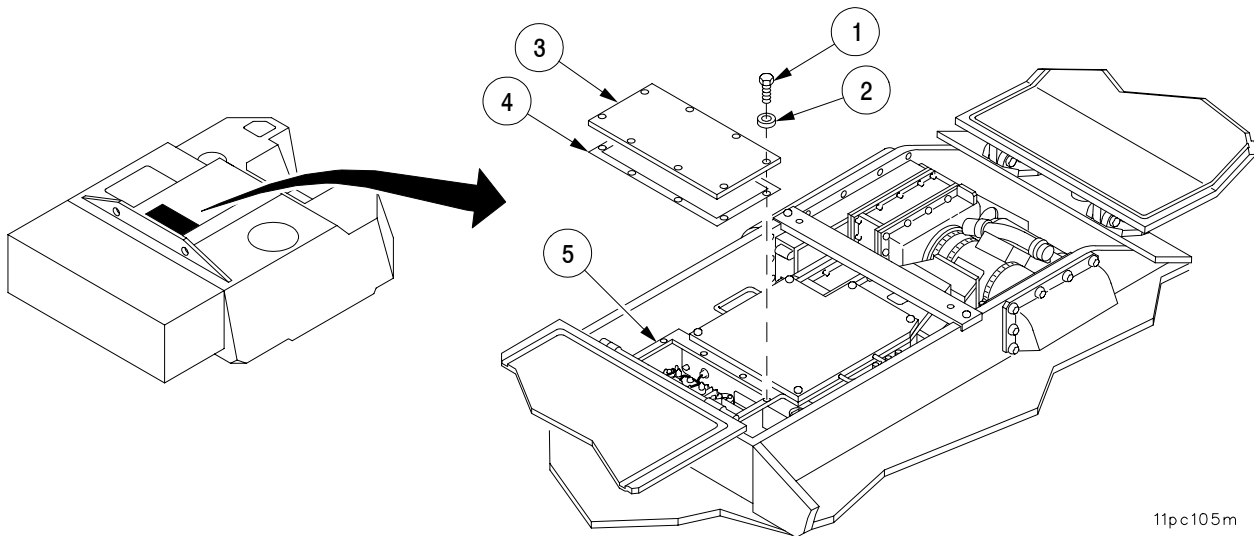
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Ballistic cover open
(TM 9-2350-314-10)

a. Removal.

Remove eight screws (1), eight flat washers (2), and cover assembly (3).

b. Disassembly.

- 1 Remove and discard gasket (4).
- 2 Remove residual gasket (4) and adhesive material from mating surfaces of cover (1) and cover mounting area (5) using methyl alcohol.



11pc105m

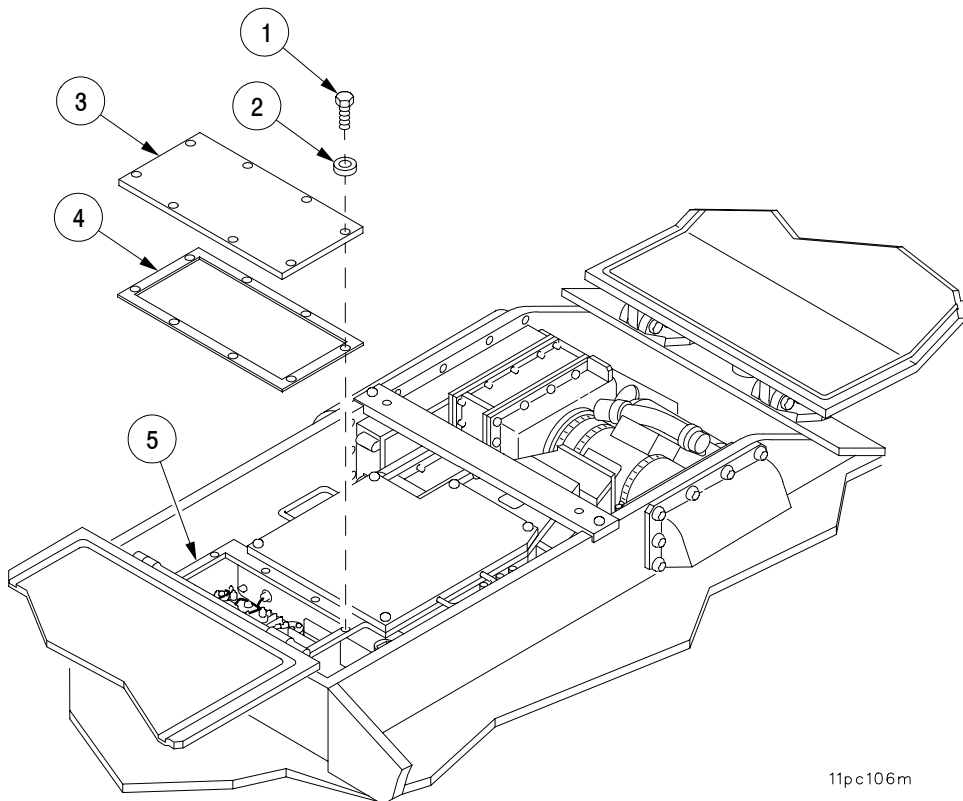
13-12 RELAY COVER ASSEMBLY - CONTINUED

c. Assembly.

- 1 Apply coating to sealing surfaces of cover (3) and cover mounting area (5). Allow to dry for 1 hour.
- 2 Coat sealing surfaces, coated in previous step, with primer. Allow to dry for 1 hour.
- 3 To prepare adhesive mixture, combine seven parts adhesive to one part curing agent. Mix thoroughly.
- 4 Apply a coat of adhesive mixture to mating surfaces of cover (3), cover mounting area (5), and gasket (4). Allow adhesive to dry for 1 hour.
- 5 Apply a second coat of adhesive to previously coated area. Allow adhesive to set for 30 to 60 minutes.
- 6 Install new gasket (4) onto cover (3).

d. Installation.

- 1 Install cover assembly (3) with eight flat washers (2) and eight screws (1).
- 2 Torque screws (2) to $14-18 \pm 4$ lb-in. ($1-2 \pm 0.45$ N·m).



11pc106m

13-13 COMPARTMENT VENTILATION DUCT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Ballistic cover open (TM 9-2350-314-10)

Materials/Parts

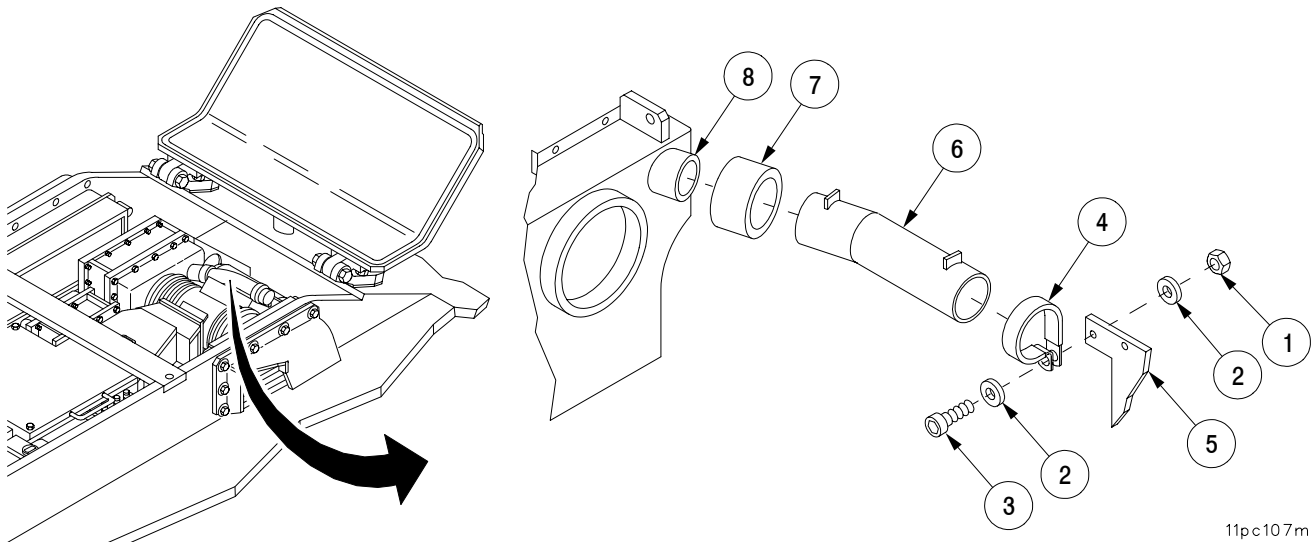
Self-locking nut (item 61, Appx F)

a. Removal.

- 1 Remove self-locking nut (1), two flat washers (2), screw (3), and loop clamp (4) from duct mount (5). Discard self-locking nut.
- 2 Remove bent tube (6) and rubber tube (7) from compartment ventilation duct inlet (8).
- 3 Remove rubber tube (7) from bent tube (6).
- 4 Remove loop clamp (4) from bent tube (6).

b. Installation.

- 1 Install loop clamp (4) and rubber tube (7) on bent tube (6).
- 2 Install rubber tube (7) on compartment ventilation duct inlet (8).
- 3 Secure loop clamp (4) to duct mount (5) with screw (3), two flat washers (2), and new self-locking nut (1).



11pc107m

13-14 AIR DUCT HOSE.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

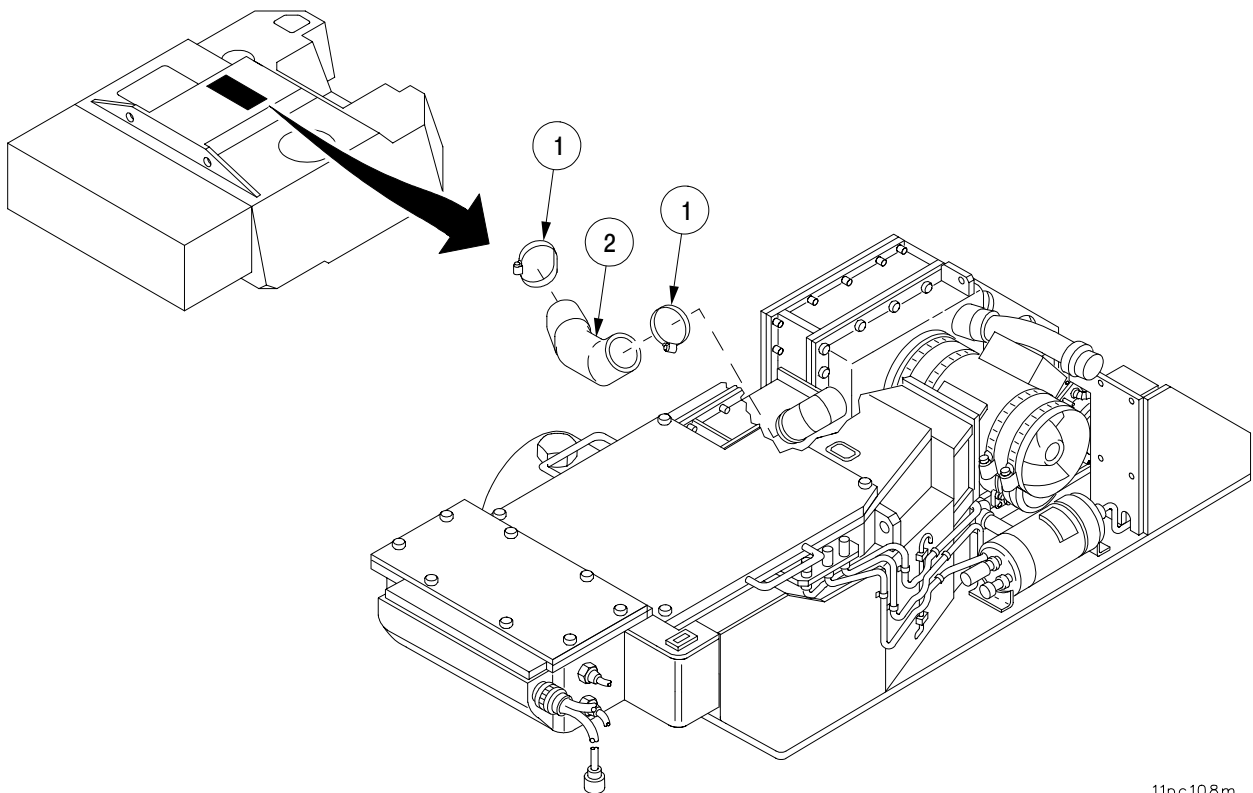
Ballistic cover open (TM 9-2350-314-10)

a. Removal.

Remove two clamps (1) and remove hose (2).

b. Installation.

Install hose (2) and two clamps (1).



11pc108m

13-15 INLET TUBES.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

MCS pack removed (para 13-6)

Materials/Parts

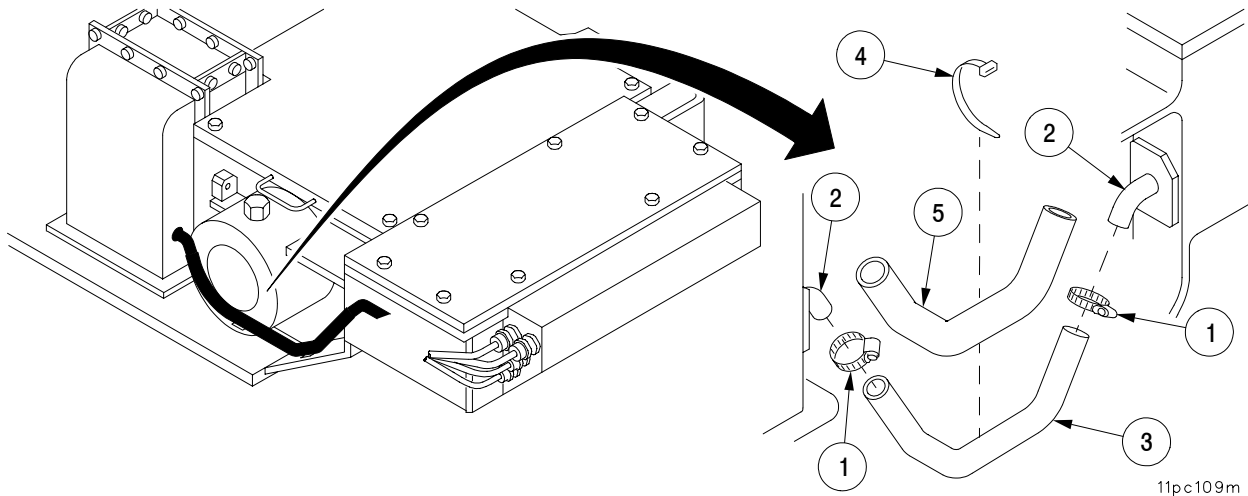
Tiedown straps (AR) (item 77, Appx C)
Tiedown straps (AR) (item 83, Appx C)
Isopropyl alcohol (item 14, Appx C)

a. Removal.

- 1 Remove two clamps (1) from inlet tubes (2) and remove tube (3).
- 2 Remove tiedown straps (4) and insulation (5). Discard tiedown straps.

b. Installation.

- 1 Install insulation (5) over tube (3) and secure with new tiedown straps.
- 2 Place two clamps (1) over ends of tube (3) and install on inlet tubes (2). Tighten two clamps (1).



13-16 NAMEPLATE AND LABEL.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Ballistic cover open (TM 9-2350-314-10)

Materials/Parts

Drive screws (4) (item 70, Appx F)

a. Removal.

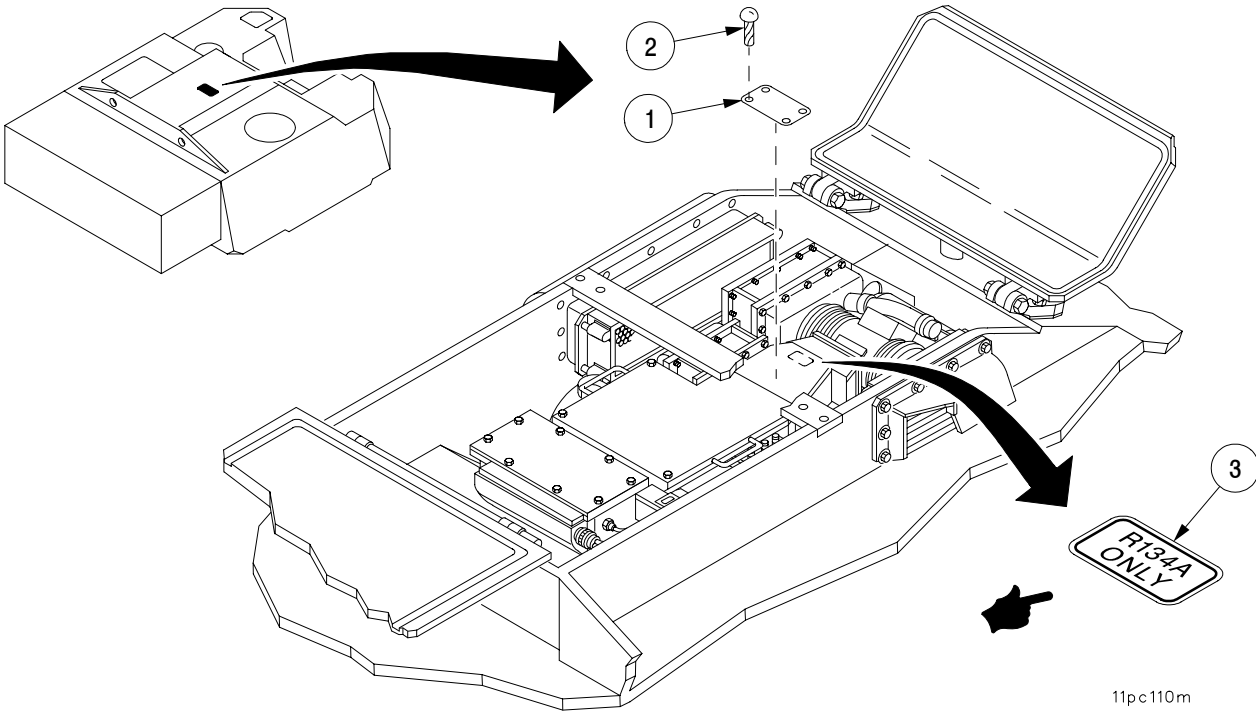
Remove nameplate (1) by removing four drive screws (2). Discard drive screws.

b. Installation.

Install nameplate (1) with four new drive screws (2).

NOTE

Install new label (3) (para 2-8) only if illegible.



13-17 V-BELT.

This task covers: a. Removal b. Inspection c. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Belt tensioning gage (item 19, Appx G)
Torque wrench (item 55, Appx G)

Materials/Parts

Thread lubricant (item 56, Appx C)

Equipment Conditions

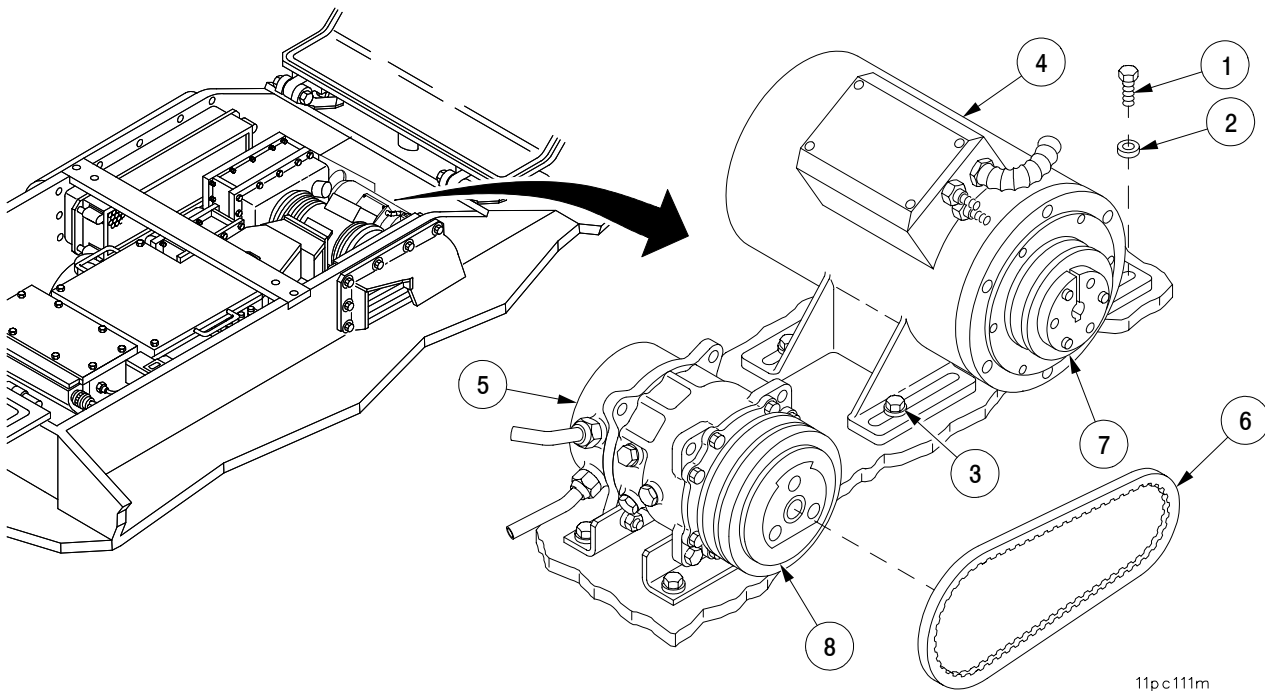
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
MCS control panel switch OFF
(TM 9-2350-314-10)
Ballistic cover open
(TM 9-2350-314-10)
Compartment ventilation duct removed
(para 13-13)

a. Removal.

- 1 Remove two screws (1) and two flat washers (2).
- 2 Loosen four screws (3).
- 3 Move motor (4) toward compressor (5) and remove v-belt (6) from sheave (7) and compressor inner sheave (8).

b. Inspection.

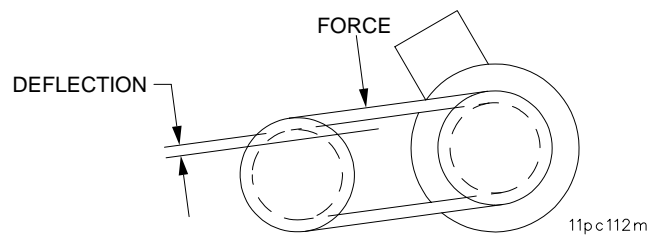
Inspect V-belt for cracks, breaks, or excessive wear. Replace if cracked, broken, or worn excessively.



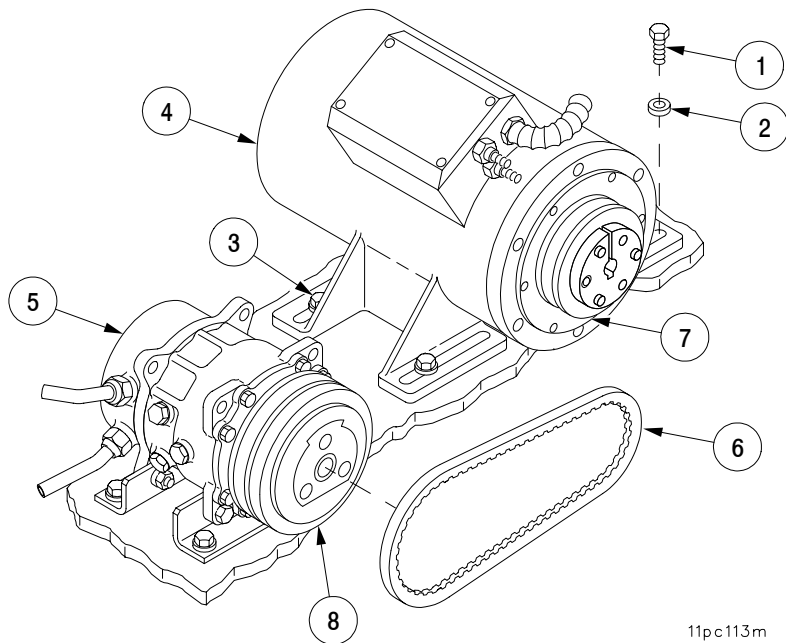
13-17 V-BELT - CONTINUED

c. Installation.

- 1 Install v-belt (6) onto sheave (7) and compressor inner sheave (8). Move motor (4) away from compressor (5).
- 2 Coat threads of two screws (1) with thread lubricant. Install two screws (1) and two flat washers (2). Hand tighten only at this time.
- 3 Using belt tensioning gage, adjust tension of v-belt (6) as follows:
 - (a) Using belt tensioning gage, apply a perpendicular force to v-belt (6) at the center of its span. The force required to attain a $1/8 \pm 1/16$ inch (3.04 ± 1.52 mm) deflection of the v-belt (6) must be more than 9.5 pounds (4.31 kg) and less than 14.5 pounds (6.58 kg).



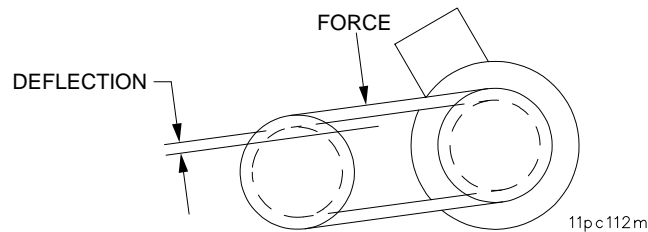
- (b) If the force required for a deflection of $1/8 \pm 1/16$ inch (3.04 ± 1.52 mm) is less than 9.5 pounds (4.31 kg), move motor (4) away from compressor (5). If the force required is more than 14.5 pounds (6.58 kg), move motor (4) closer to compressor (5).
- (c) When the above limits are met, tighten two screws (1) and four screws (3) until firmly seated.
- (d) Turn sheave (7) by hand, four to ten revolutions, to fully seat v-belt (6).



13-17 V-BELT - CONTINUED

c. Installation - Continued

- (e) Using belt tensioning gage, apply a perpendicular force to v-belt (6) at the center of its span. The force required to attain a $1/8 \pm 1/16$ (3.04 ± 1.52 mm) inch deflection of the v-belt (6) must be more than 5.5 pounds (2.49 kg) and less than 7.5 pounds.



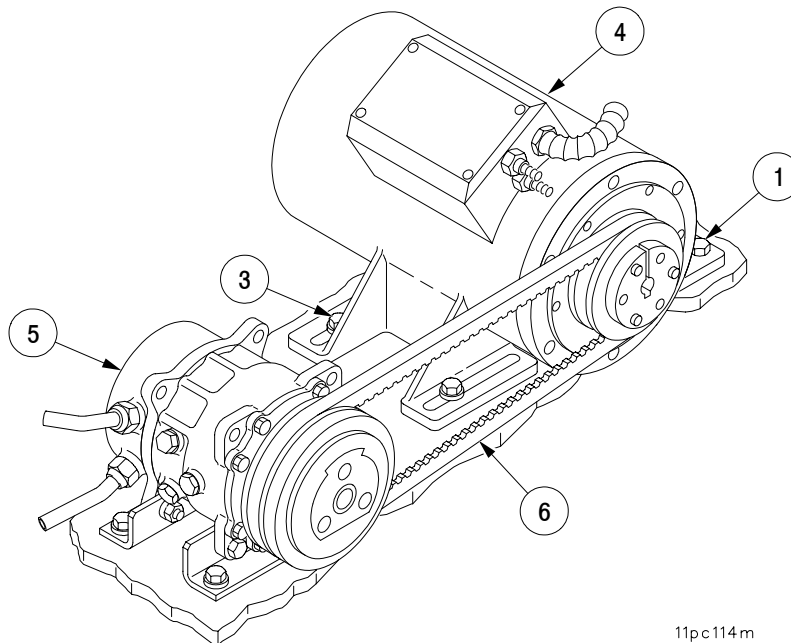
- (f) If the force required for a deflection of $1/8 \pm 1/16$ inch (3.04 ± 1.52 mm) is less than 5.5 pounds (2.49 kg), slightly loosen two screws (1) and four screws (3) and move motor (4) farther away from compressor (5). If the force required is more than 7.5 pounds (3.40 kg), move motor (4) closer to compressor (5).
- (g) When retensioning is complete, torque two screws (1) and four screws (3) to 210-225 lb-in. (23-25 N·m)

- 4 Reconnect battery ground leads (TM 9-2350-314-20-1-2).

13-17 V-BELT - CONTINUED

c. Installation - Continued

- 5 Turn ON vehicle MASTER power switch and start engine (TM 9-2350-314-10).
- 6 Run MCS in COOL mode for 5 to 20 minutes (TM 9-2350-314-10) to ensure proper seating of V-belt.
- 7 Turn OFF engine and set vehicle MASTER power switch to OFF (TM 9-2350-314-10).
- 8 Retension v-belt as follows:
 - (a) Using belt tensioning gage, apply a perpendicular force to v-belt (6) at the center of its span. The force required to attain a $1/8 \pm 1/16$ inch (3.04 ± 1.52 mm) deflection of the v-belt (6) must be more than 3.5 pounds (1.58 kg) and less than 5.5 pounds (2.49 kg).
 - (b) If the force required for a deflection of $1/8 \pm 1/16$ (3.04 ± 1.52 mm) inch is less than 3.5 pounds, slightly loosen two screws (1) and four screws (3) and move motor (4) farther away from compressor (5). If the force required is more than 5.5 pounds (2.49 kg), move motor (4) closer to compressor (5).
 - (c) When retensioning is complete, torque two screws (1) and four screws (3) to 210-225 lb-in (23-25 N·m).



11pc114m

13-18 COMPRESSOR MOTOR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Torque wrench (item 55, Appx G)

Materials/Parts

Thread lubricant (item 56, Appx C)

Self-locking nuts (2) (item 59, Appx F)

Lockwashers (3) (item 119, Appx F)

Marking tags (AR) (item 87, Appx C)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)

Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

Ballistic cover open
(TM 9-2350-314-10)

V-belt removed (para 13-17)

Compartment ventilation duct removed
(para 13-13)

WARNING

Compressor may be hot after MCS operation. Let equipment cool before performing maintenance. Failure to do so could result in personnel injury.

a. Removal.

NOTE

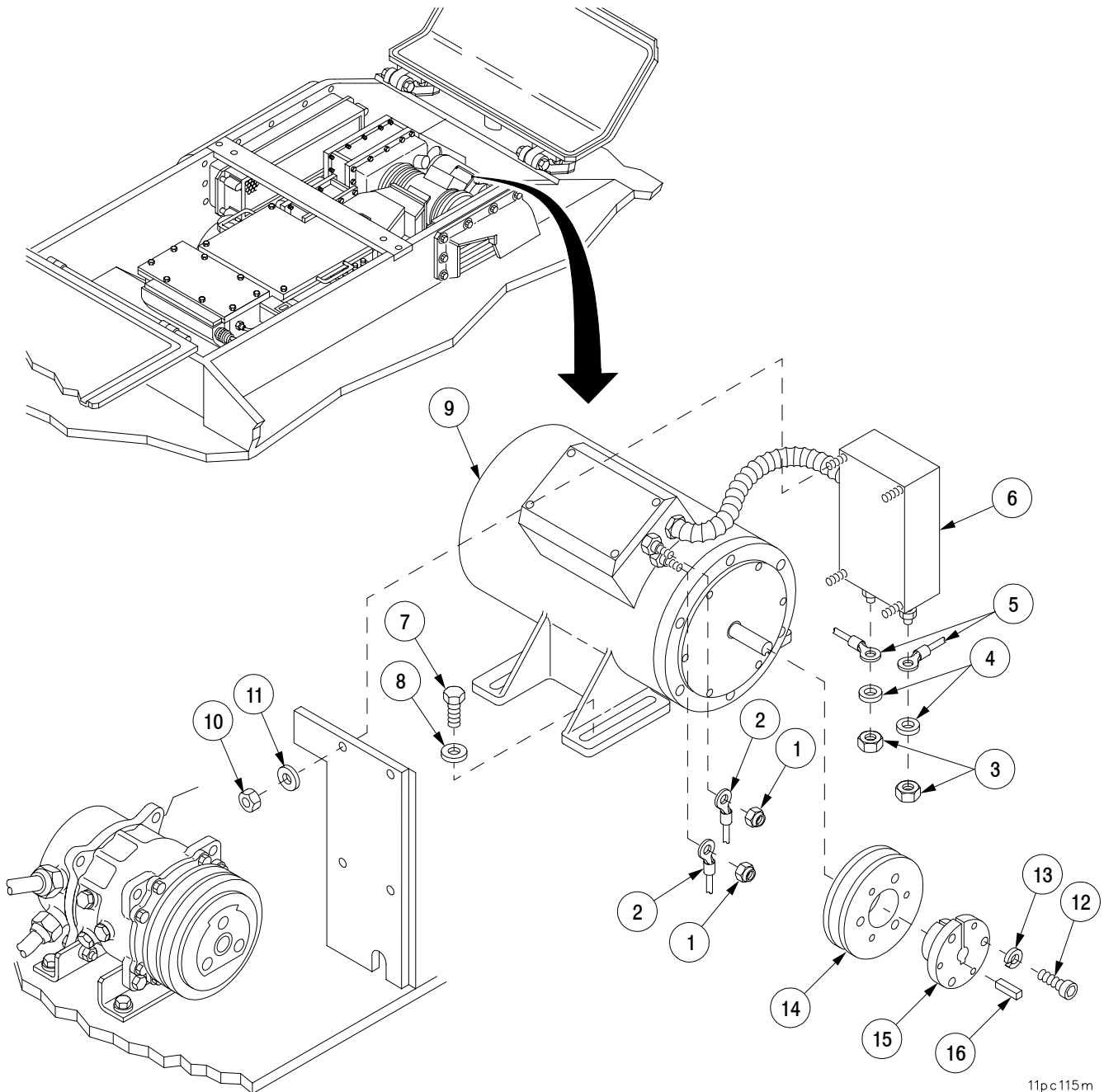
Tag leads before disconnecting to aid in installation.

- 1 Remove two self-locking nuts (1) and two leads (2). Discard self-locking nuts.
- 2 Remove two nuts (3), two flat washers (4), and two leads (5) from EMI filter (6).
- 3 Remove four screws (7) and four flat washers (8) from motor (9).
- 4 Remove four nuts (10) and four flat washers (11) securing EMI filter (6) to frame.
- 5 Remove motor assembly (9) with EMI filter (6) attached.
- 6 Remove three screws (12) and three lockwashers (13) from sheave (14). Discard lockwashers.
- 7 Thread three screws (12) into three tapped holes in sheave bushing (15). Evenly jack the three screws (12) to separate sheave (14) from sheave bushing (15).

13-18 COMPRESSOR MOTOR - CONTINUED

a. Removal - Continued

- 8 Remove woodruff key (16), sheave (14), and sheave bushing (15) from motor (9).
- 9 Remove three screws (12) from sheave bushing (15).

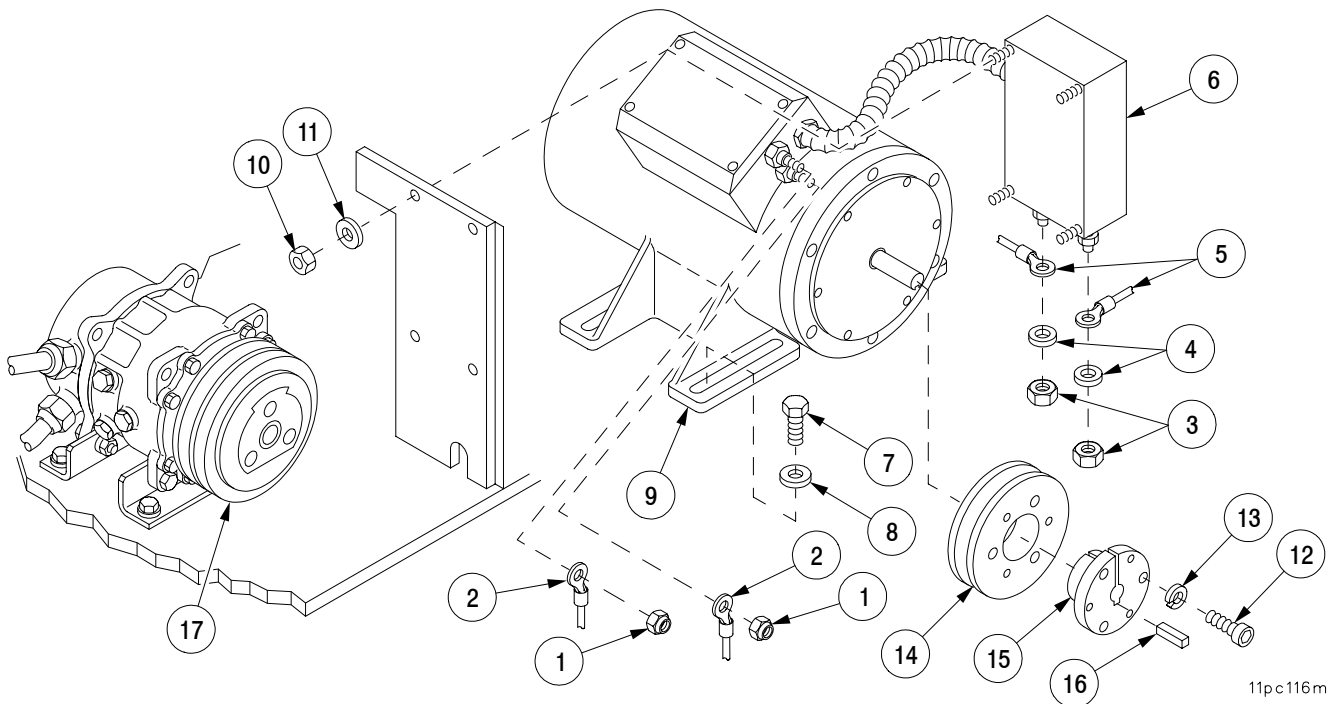


11pc115m

13-18 COMPRESSOR MOTOR - CONTINUED

b. Installation.

- 1 Coat threads of six screws (7) with thread lubricant. Install motor (9) with six screws (7) and six flat washers (8). Hand tighten only at this time.
- 2 Install EMI filter (6) with four nuts (10) and four flat washers (11).
- 3 Install sheave bushing (15) onto shaft of motor (9) aligning keyways for woodruff key (16) and sheave (14) toward motor.
- 4 Align sheave bushing (15) on shaft of motor (9). When sheave (14) is drawn up tightly against sheave bushing (15), sheave (14) will be aligned with compressor inner sheave (17). Install woodruff key (16) to secure sheave bushing.
- 5 Install three screws (12) and three new lockwashers (13) through unthreaded holes in sheave bushing (15) and into threaded holes in sheave (14). Evenly tighten three screws (12) to draw sheave (14) against sheave bushing (15).
- 6 Check alignment of sheave (14) and compressor inner sheave (17). If alignment is correct, tighten screws (12). If alignment is not correct, use three screws (12) to separate sheave (14) from sheave bushing (15) and repeat steps 4 and 5.
- 7 Install two leads (2) with two new self-locking nuts (1) onto motor (9).
- 8 Install two leads (5) with two flat washers (4) and two nuts (3) onto EMI filter (6).
- 9 Torque screws (7) to 210-255 lb.-in. (24-28 N·m).



11pc116m

13-19 CREW BLOWER.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 56, Appx G)

Equipment Conditions

NBC filter removed (para 13-7)
Filter differential pressure switch removed
(para 13-20)

Materials/Parts

Marking tags (AR) (item 87, Appx C)
Self-locking nuts (5) (item 65, Appx F)

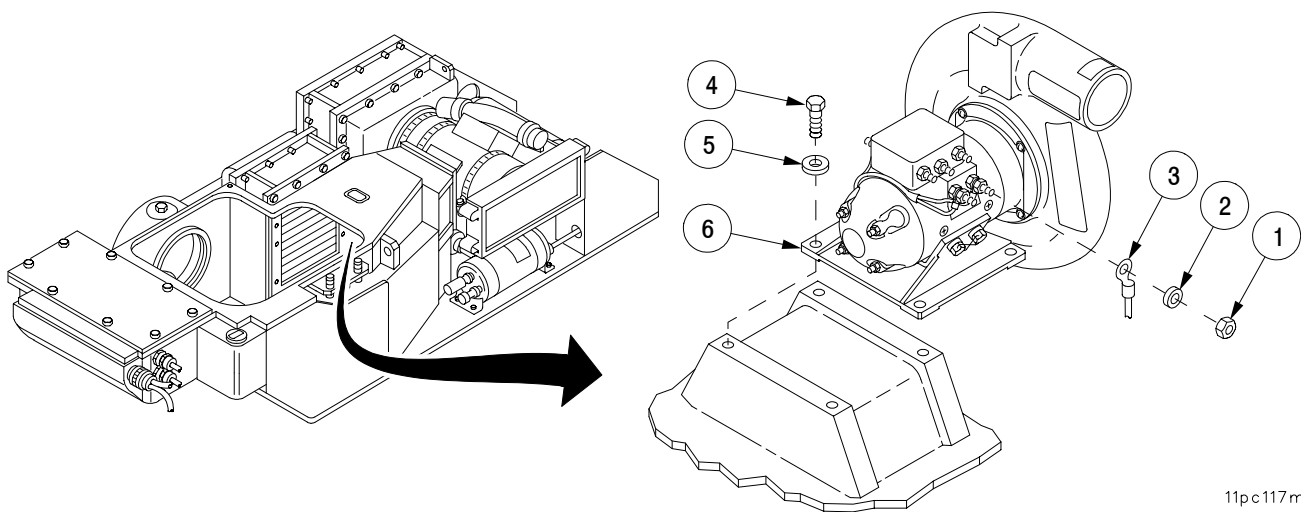
a. Removal.**NOTE**

Tag leads before disconnecting leads to aid in installation.

- 1 Remove five self-locking nuts (1), five flat washers (2), and five leads (3). Discard self-locking nuts.
- 2 Remove four screws (4), four flat washers (5), and crew blower (6).

b. Installation.

- 1 Install crew blower (6) with four screws (4) and four flat washers (5). Torque screws (4) to 22-26 lb-in (2-3 N·m).
- 2 Secure five wire leads (3) to crew blower (6) with five flat washers (2) and five new self-locking nuts (1).



11pc117m

13-20 FILTER DIFFERENTIAL PRESSURE SWITCH.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 56, Appx G)

Materials/Parts

Thread lubricant (item 56, Appx C)
Marking tags (AR) (item 87, Appx C)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
NBC filter removed (para 13-7)

a. Removal

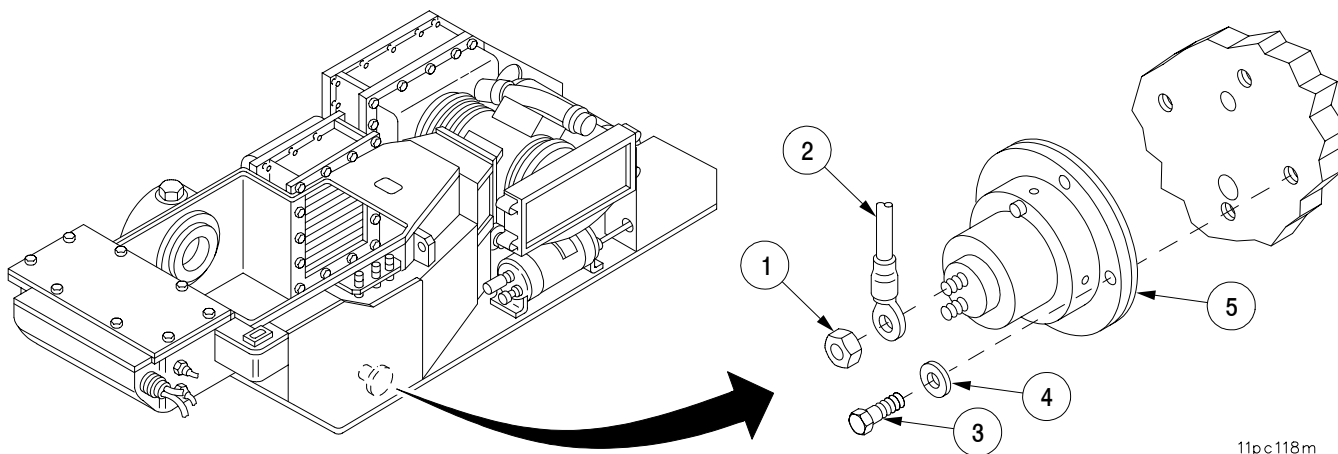
NOTE

Tag leads before disconnecting to aid in installation.

- 1 Remove two self-locking nuts (1) and two leads (2) (self-locking nuts supplied with switch). Discard self-locking nuts.
- 2 Remove four screws (3), four flat washers (4), and filter differential pressure switch (5).

b. Installation.

- 1 Apply thread lubricant to four screws (3).
- 2 Install filter differential pressure switch (5) with four screws (3) and four flat washers (4). Torque screws to 35-45 lb-in. (4-5 N·m).
- 3 Secure two leads (2) to filter differential pressure switch (5) with two new self-locking nuts (1) (self-locking nuts supplied with switch).



11pc118m

13-21 VANEAXIAL FAN.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 56, Appx G)

Equipment Conditions

Compressor motor removed
(para 13-18)

Materials/Parts

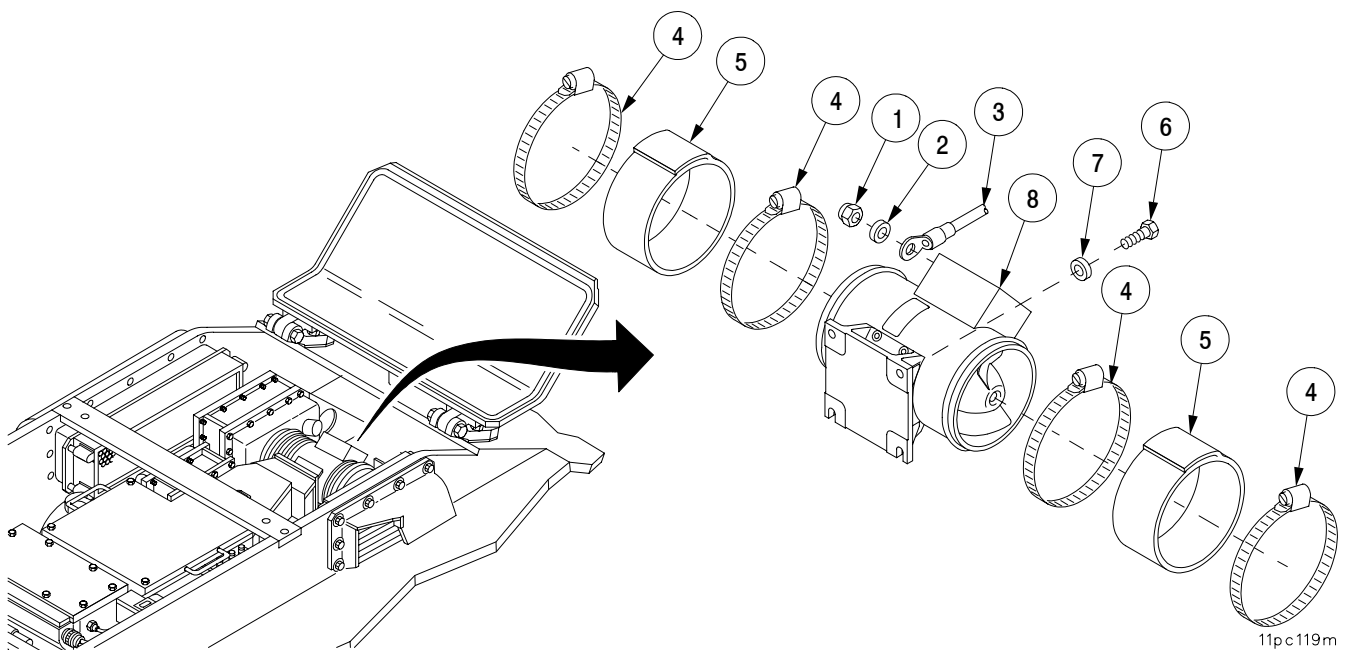
Thread lubricant (item 56, Appx C)
Marking tag (AR) (item 87, Appx C)
Self-locking nuts (4) (item 65, Appx F)

a. Removal.

NOTE

Tag leads before disconnecting leads to aid in installation.

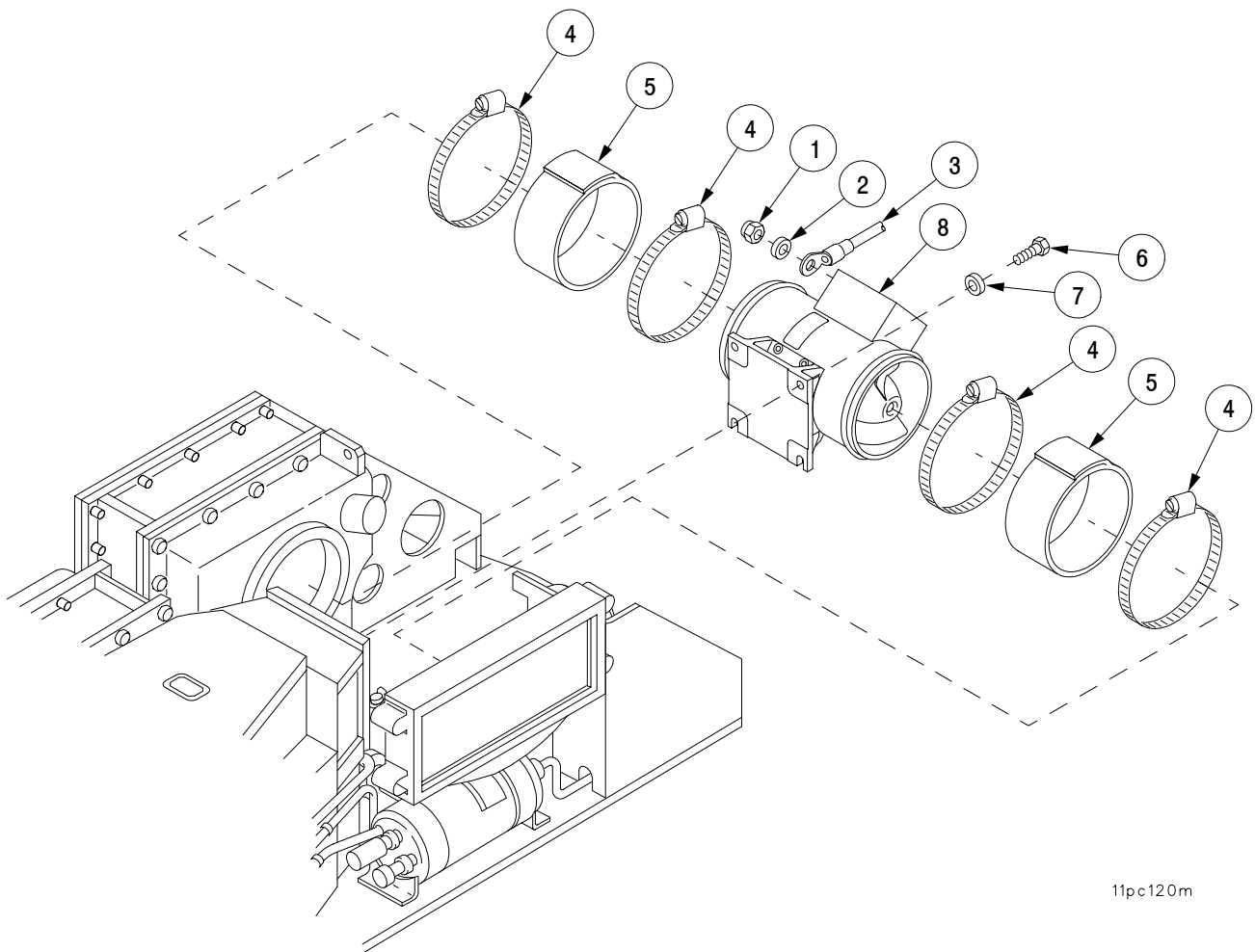
- 1 Remove four self-locking nuts (1), four flat washers (2), and four leads (3). Discard self-locking nuts.
- 2 Remove four clamps (4) on two rubber boots (5).
- 3 Remove four screws (6), four flat washers (7), vaneaxial fan (8), and rubber boots (5).



13-21 VANEAXIAL FAN - CONTINUED

b. Installation.

- 1 Coat threads of four screws (6) with thread lubricant.
- 2 Install two rubber boots (5) and four clamps (4) on vaneaxial fan (8).
- 3 Install vaneaxial fan (8) with four screws (6) and four flat washers (7). Torque screws to 88-98 lb-in. (10-11 N·m).
- 4 Position two rubber boots (5) and tighten four clamps (4).
- 5 Attach four leads (3) to vaneaxial fan (8) with four new self-locking nuts (1) and four flat washers (2).



11pc120m

13-22 AIR OUTLET DUCT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (4) (item 128, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)

Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

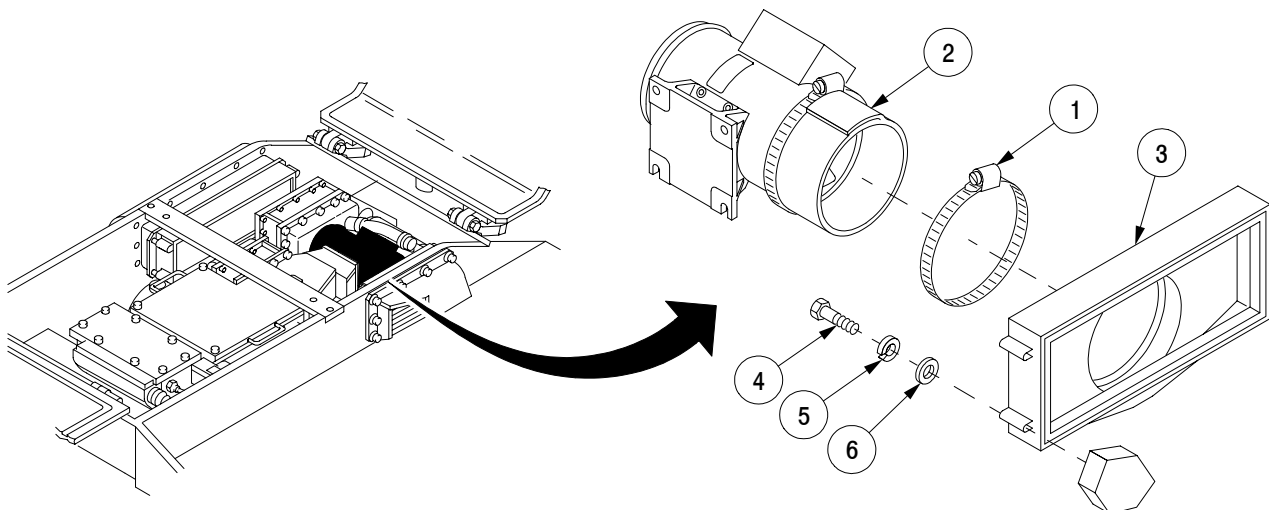
Ballistic cover open
(TM 9-2350-314-10)

a. Removal.

- 1 Remove hose clamp (1) and rubber boot (2) from air outlet duct (3).
- 2 Remove four screws (4), four lockwashers (5), four flat washers (6), and air outlet duct (3). Discard lockwashers.

b. Installation.

- 1 Install air outlet duct (3) with four flat washers (6), four new lockwashers (5), and four screws (4).
- 2 Secure rubber boot (2) to air outlet duct (3) with clamp (1).



11pc121m

13-23 RELAY PANEL.

This task covers: a. Removal

b. Installation

| |
|----------------------|
| INITIAL SETUP |
|----------------------|

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 114, Appx F)
Lockwashers (2) (item 136, Appx F)
Lockwashers (4) (item 113, Appx F)
Self-locking nuts (5) (item 61, Appx F)
Tiedown straps (2) (item 83, Appx C)
Gasket (item 189, Appx F)
Marking tags (AR) (item 87, Appx C)
Lockwashers (2) (item 115, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Ballistic cover open (TM 9-2350-314-10)
Relay cover assembly removed (para 13-12)

a. Removal.

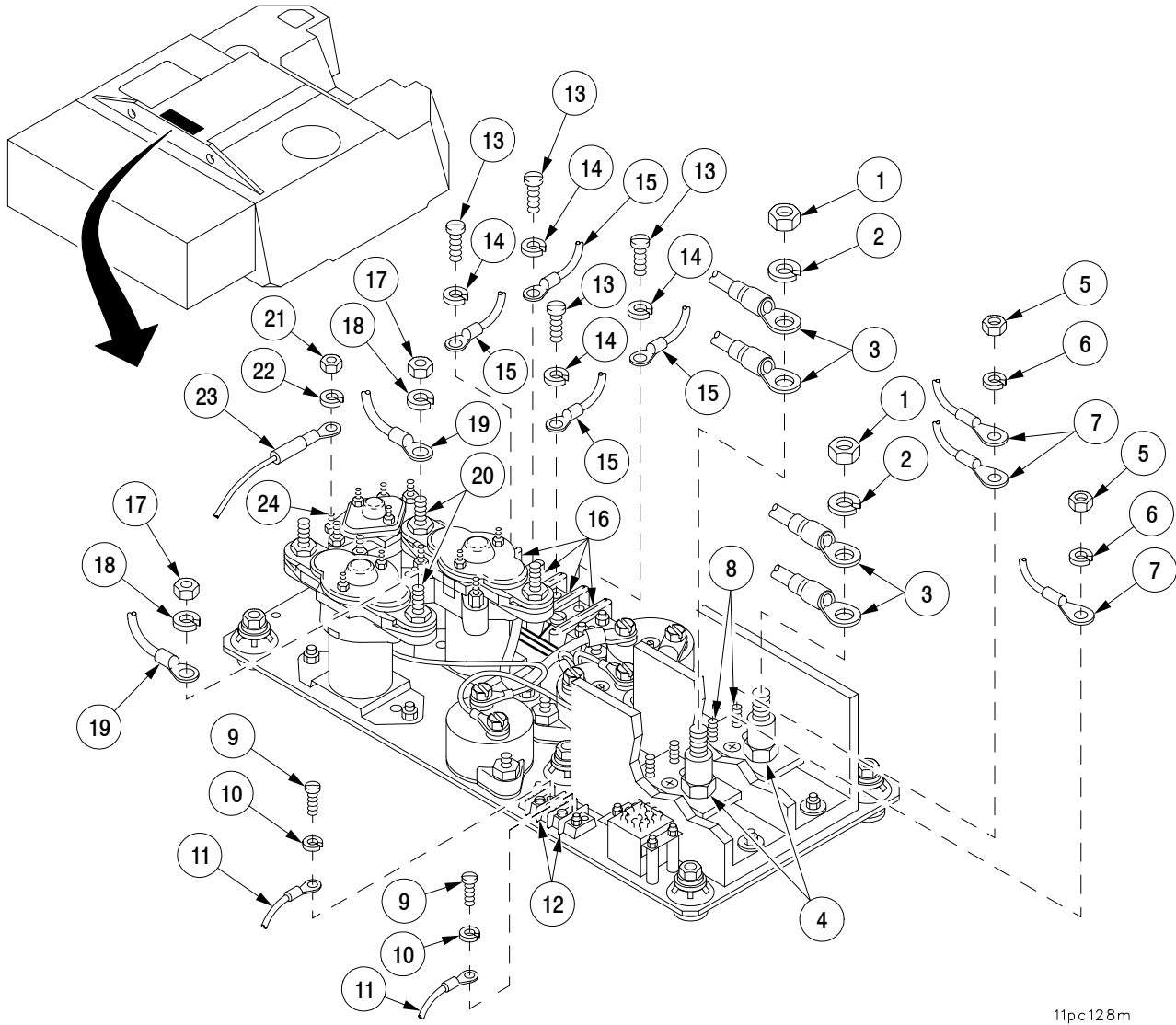
NOTE

Tag leads before disconnecting to aid in installation.

- 1 Remove two nuts (1), two lockwashers (2), and four leads (3) from two terminals (4). Discard lockwashers.
- 2 Remove two nuts (5), two lockwashers (6), and three leads (7) from two terminals (8). Discard lockwashers.
- 3 Remove two screws (9), two lockwashers (10), and two leads (11) from two terminals (12). Discard lockwashers.
- 4 Remove four screws (13), four lockwashers (14), and four leads (15) from four terminals (16). Discard lockwashers.
- 5 Remove two nuts (17), two lockwashers (18), and two leads (19) from two relay terminals (20). (All hardware supplied with relay). Discard lockwashers.
- 6 Remove nut (21), lockwasher (22), and lead (23) from terminal (24). (All hardware supplied with relay.) Discard lockwasher.

13-23 RELAY PANEL - CONTINUED

a. Removal - Continued



11pc128m

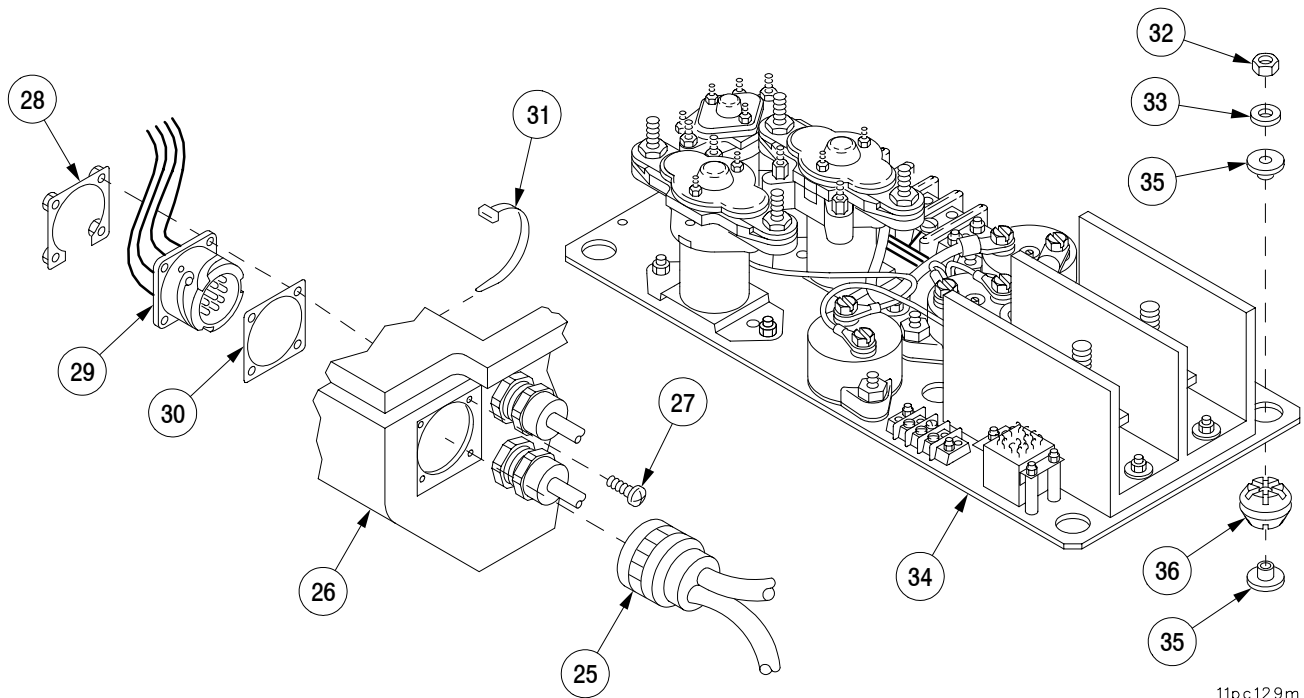
13-23 RELAY PANEL - CONTINUED

a. Removal - Continued

- 7 Disconnect connector (25) from MCS pack (26).
- 8 Remove four screws (27), ring nut (28), harness (29), and gasket (30) from MCS pack (26). Discard gasket.
- 9 Remove two tie straps (31) securing electrical harness (29) to MCS pack (26). Discard tie straps.
- 10 Remove five self-locking nuts (32), five flat washers (33), and relay panel (34) from MCS pack (26). Discard self-locking nuts.
- 11 Remove 10 flanged sleeves (35) from relay panel (34).
- 12 Remove five shock mounts (36) from relay panel (34).

b. Installation.

- 1 Install five shock mounts (36) on relay panel (34).
- 2 Install 10 flanged sleeves (35), relay panel (34), five flat washers (33), and five new self-locking nuts (32) in MCS pack (26).
- 3 Secure electrical harness (29) to MCS pack (26) with two new tie straps (31).
- 4 Install new gasket (30), harness (29), and ring nut (28) on MCS pack (26) with four screws (27).
- 5 Connect connector (25) to MCS pack (26).

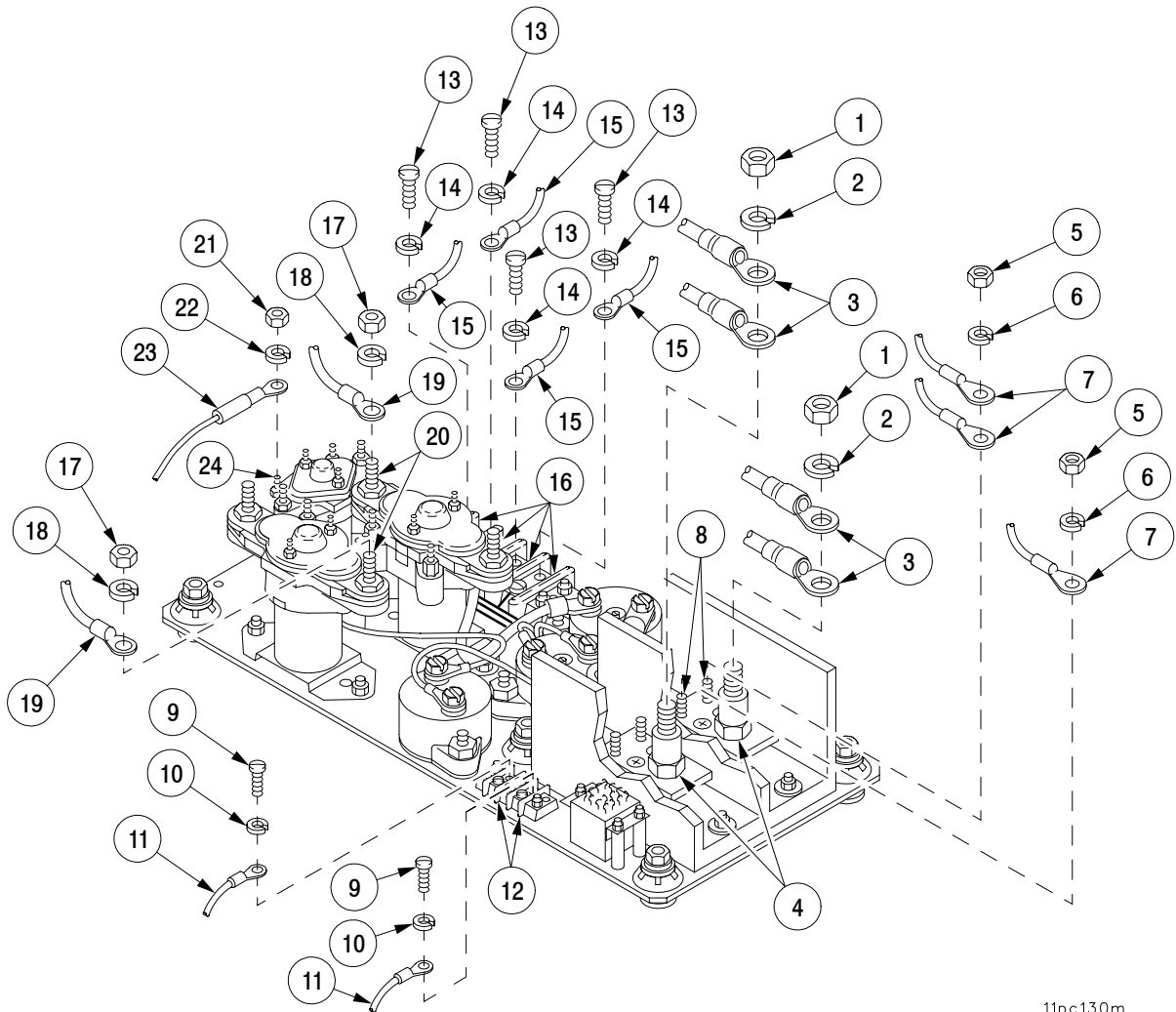


11pc129m

13-23 RELAY PANEL - CONTINUED

b. Installation - Continued

- 6 Secure lead (23) to terminal (24) with lockwasher (22) and nut (21). (All hardware supplied with relay.)
- 7 Secure two leads (19) to two relay terminals (20) with two lockwashers (18) and two nuts (17). (All hardware supplied with relay.)
- 8 Secure four leads (15) to four terminals (16) with four new lockwashers (14) and four screws (13).
- 9 Secure two leads (11) to two terminals (12) with two new lockwashers (10) and two screws (9).
- 10 Secure three leads (7) to two terminals (8) with two new lockwashers (6) and two nuts (5).
- 11 Secure four leads (3) to two terminals (4) with two new lockwashers (2) and two nuts (1).



11pc130m

13-24 HOURMETER.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

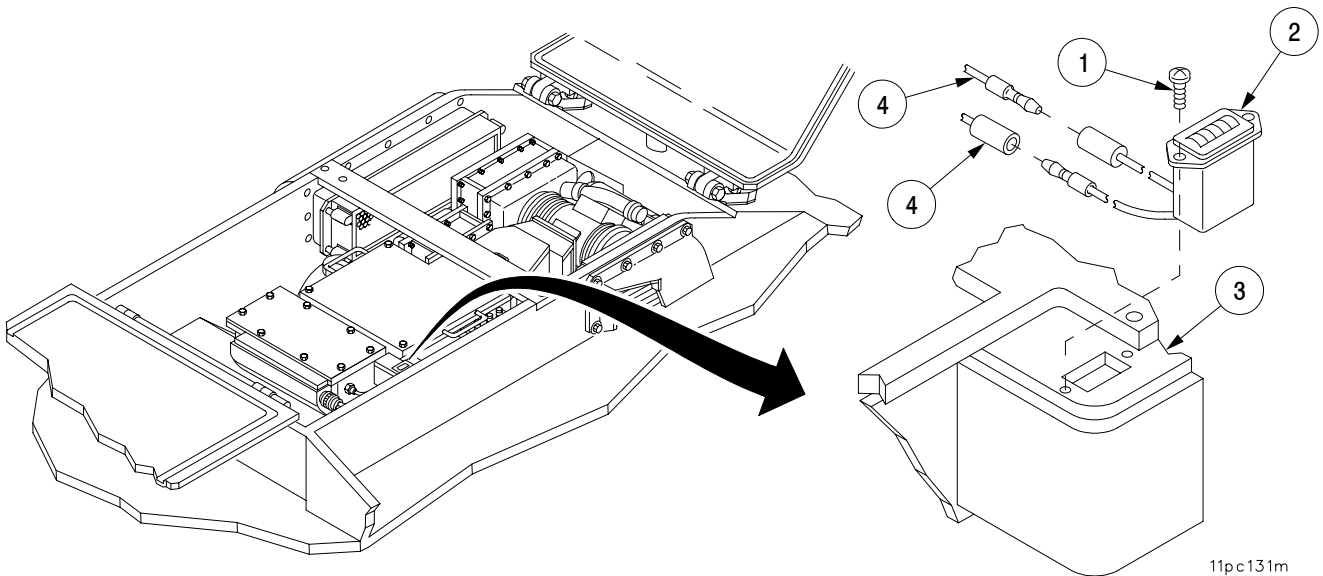
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

a. Removal.

- 1 Remove two screws (1) and hourmeter (2) from MCS (3).
- 2 Disconnect two leads (4) from hourmeter (2).

b. Installation.

- 1 Connect two leads (4) to hourmeter (2).
- 2 Install hourmeter (2) in MCS (3) with two screws (1).



13-25 PLUG.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

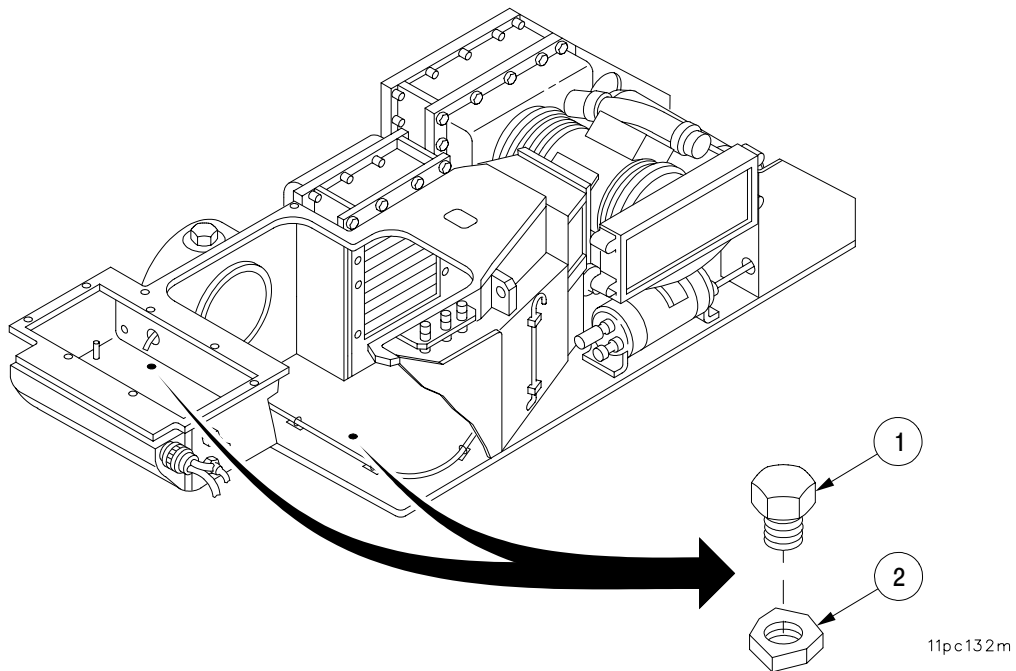
Ballistic cover open (TM 9-2350-314-10)
Relay cover assembly removed
(para 13-12)
NBC filter removed (para 13-7)

a. Removal.

Remove plug (1) from MCS assembly (2).

b. Installation.

Install plug (1) into MCS assembly (2).



13-26 LEADS - RELAY PANEL TO POSITIVE TERMINAL.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwasher (item 130, Appx F)
Lockwasher (item 132, Appx F)
Adhesive (item 12, Appx C)

Equipment Conditions

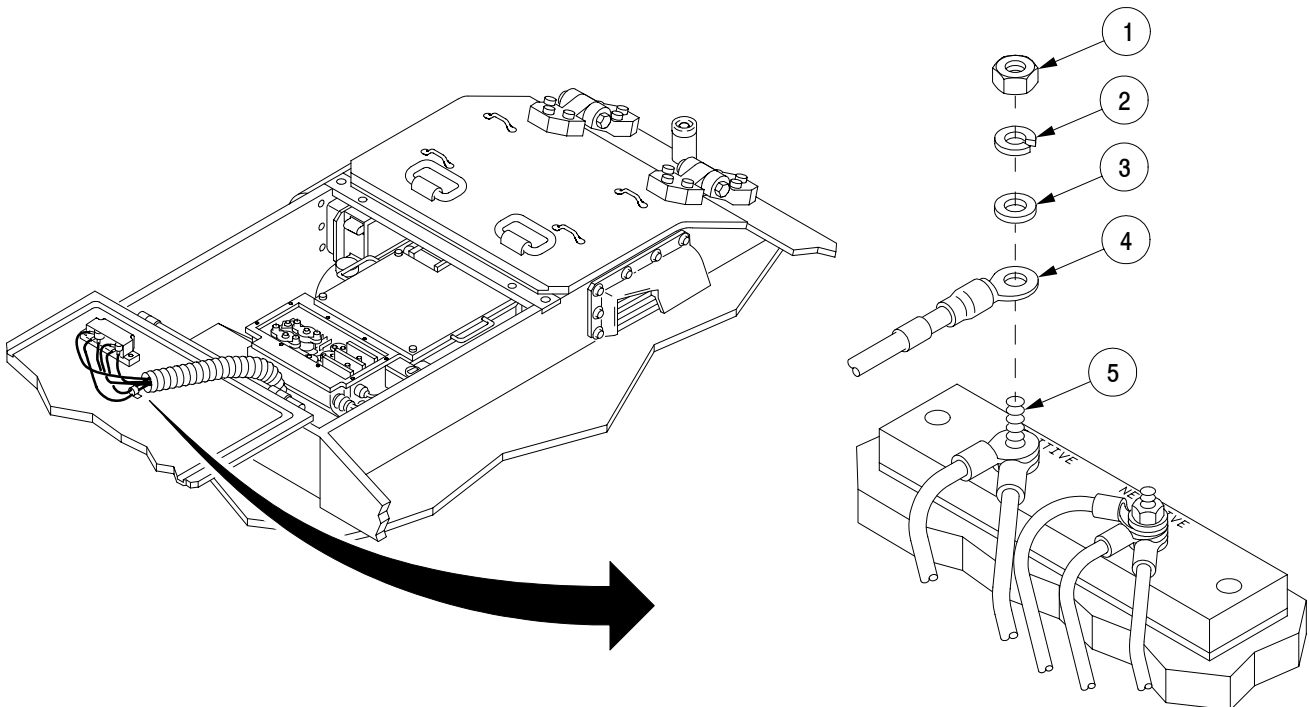
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Relay cover assembly removed
(para 13-12)
MCS bus bar cover removed
(para 13-5)

NOTE

This task is identical for both leads. One lead is shown.

a. Removal.

- 1 Remove nut (1), lockwasher (2), flat washer (3) and lead (4) from positive terminal (5). Discard lockwasher.



11pc084m

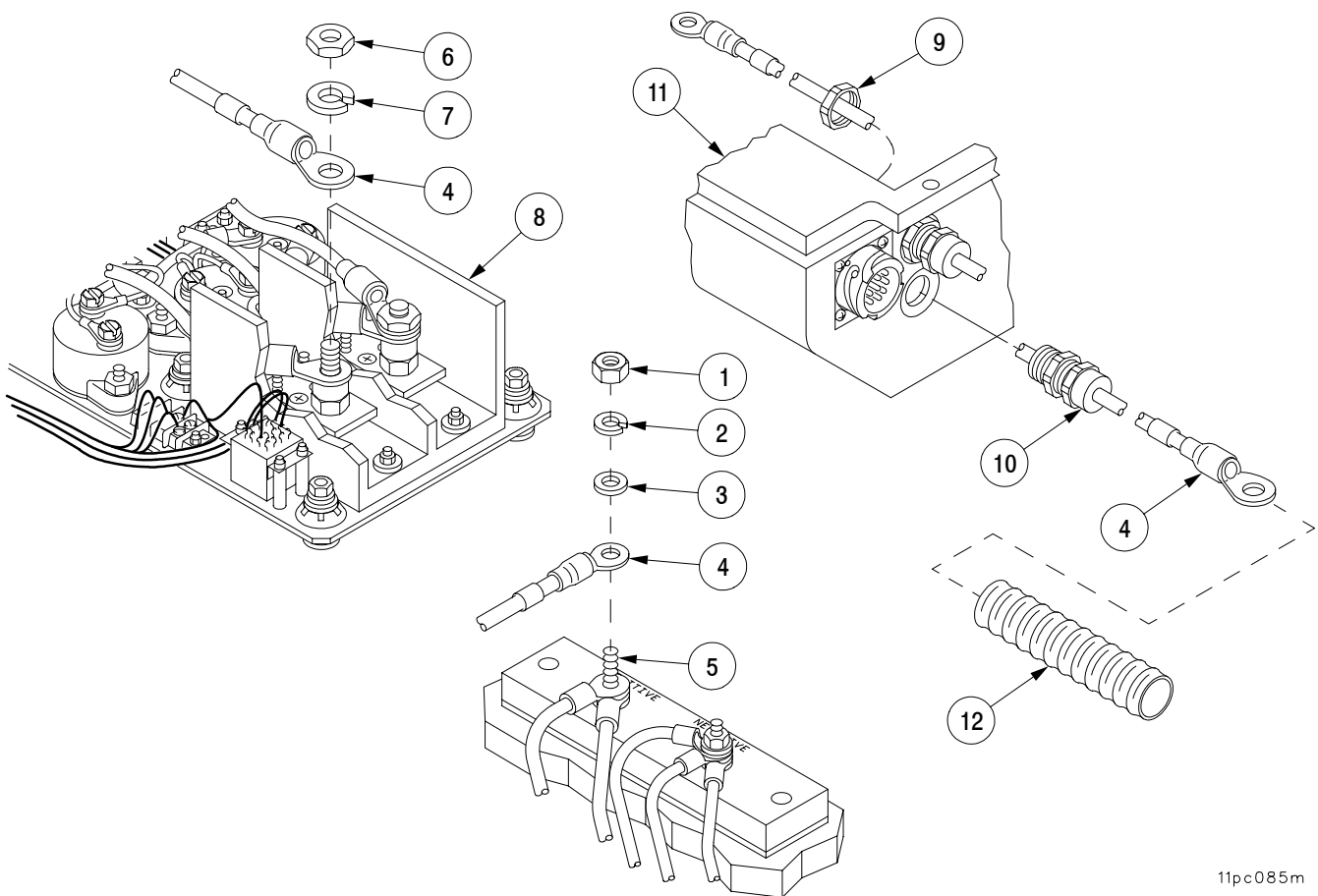
13-26 LEADS - RELAY PANEL TO POSITIVE TERMINAL - CONTINUED

a. Removal - Continued

- 2 Remove nut (6), lockwasher (7), and lead (4) from relay panel (8). Discard lockwasher.
- 3 Remove nut (9) from seal (10).
- 4 Remove lead (4) from MCS bulkhead (11) and conduit (12).

b. Installation.

- 1 Install lead (4) through conduit (12) and MCS bulkhead (11).
- 2 Apply adhesive to threads of seal (10) and nut (9) and install nut (9) on seal (10).
- 3 Position lead (4) on relay panel (8) and secure with new lockwasher (7) and nut (6).
- 4 Position lead (4) on positive terminal (5) and secure with new lockwasher (2), flat washer (3), and nut (1).



11pc085m

13-27 LEADS - RELAY PANEL TO NEGATIVE TERMINAL.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Relay cover removed (para 13-12)
MCS pack removed (para 13-6)

Materials/Parts

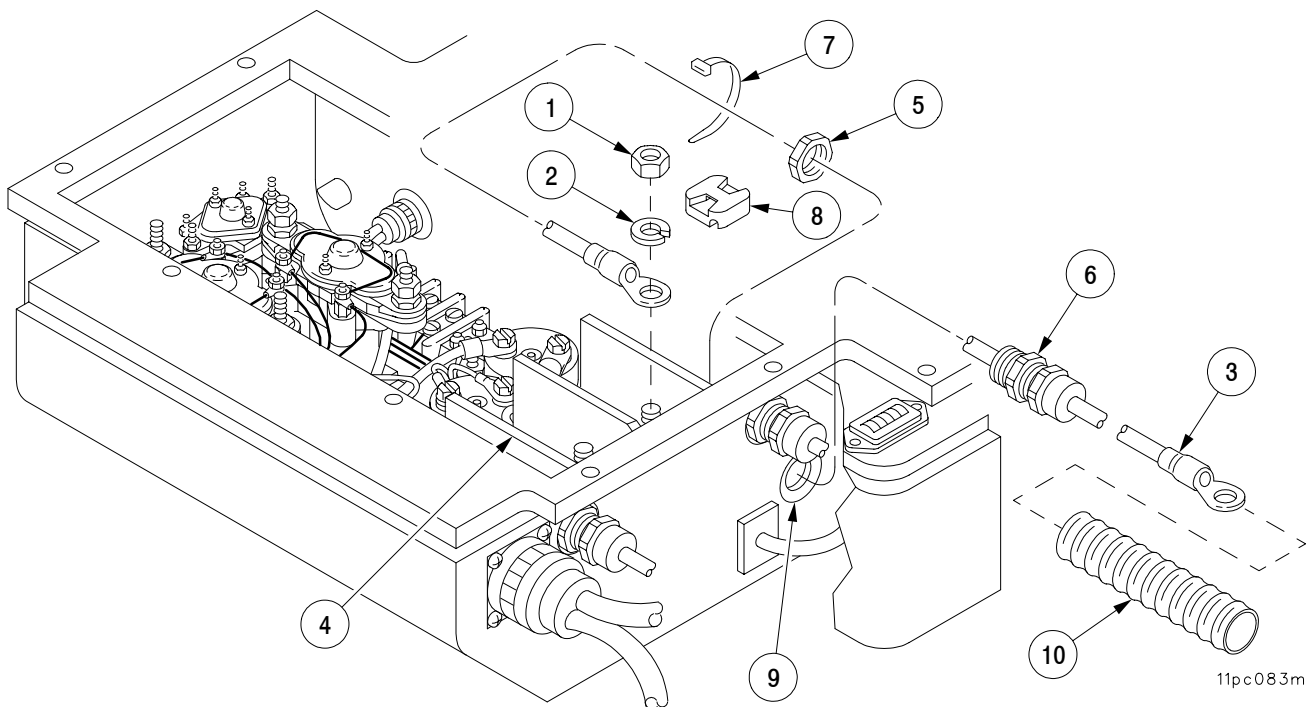
Lockwasher (item 115, Appx F)
Tiedown strap (item 75, Appx C)
Adhesive (item 12, Appx C)

NOTE

There are two leads. The removal and installation procedures are identical. This procedure covers only one lead.

a. Removal.

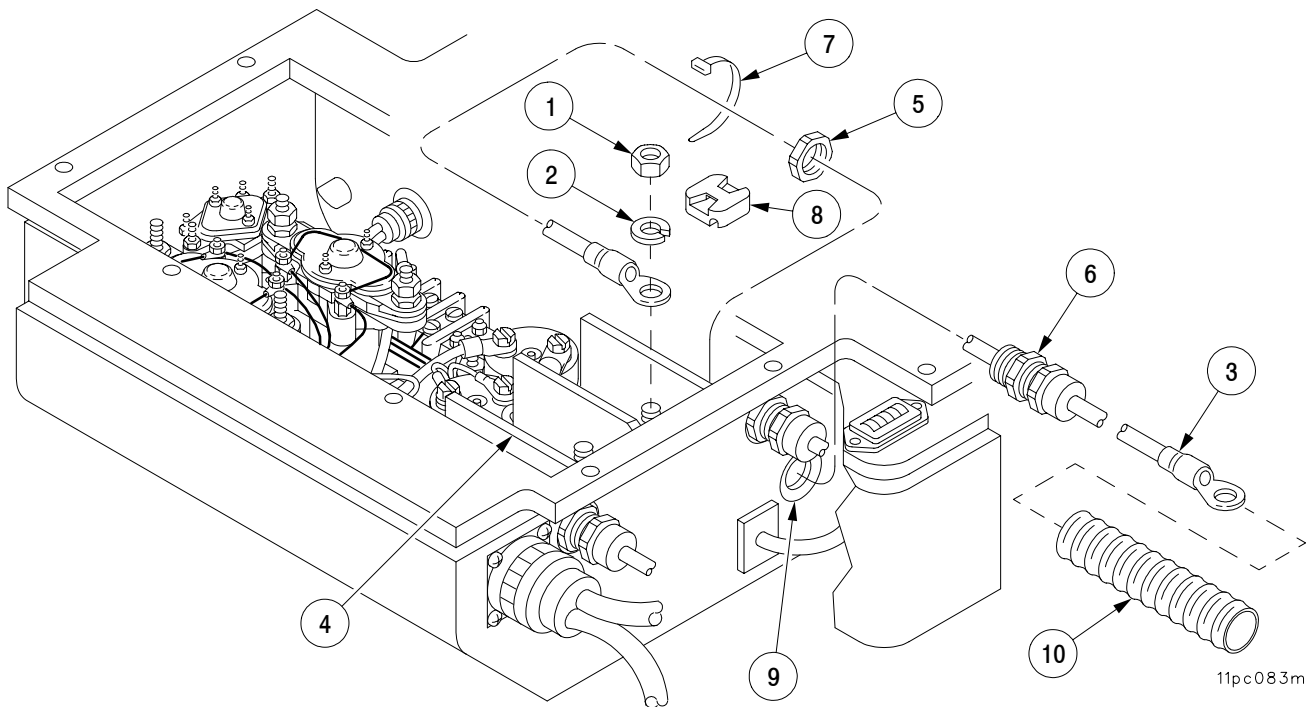
- 1 Remove nut (1), lockwasher (2), and lead (3) from relay panel (4). Discard lockwasher.
- 2 Remove nut (5) from seal (6).
- 3 Cut tiedown strap (7) securing lead (3) to mounting plate (8). Discard tiedown strap.
- 4 Remove lead (3) from MCS bulkhead (9) and conduit (10).



13-27 LEADS - RELAY PANEL TO NEGATIVE TERMINAL - CONTINUED

b. Installation.

- 1 Install lead (3) through conduit (10) and MCS bulkhead (9).
- 2 Apply adhesive to threads of seal (6) and nut (5) and install nut (5) on seal (6).
- 3 Position lead (3) on mounting plate (8) and secure with new tiedown strap (7).
- 4 Position lead (3) on relay panel (4) and secure with new lockwasher (2) and nut (1).



13-28 LEAD ASSEMBLY FROM RELAY PANEL TO GROUND STUD.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwasher (item 114, Appx F)
Self-locking nut (item 61, Appx F)
Marking tags (AR) (item 87, Appx C)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Relay cover assembly removed (para 13-12)

a. Removal.

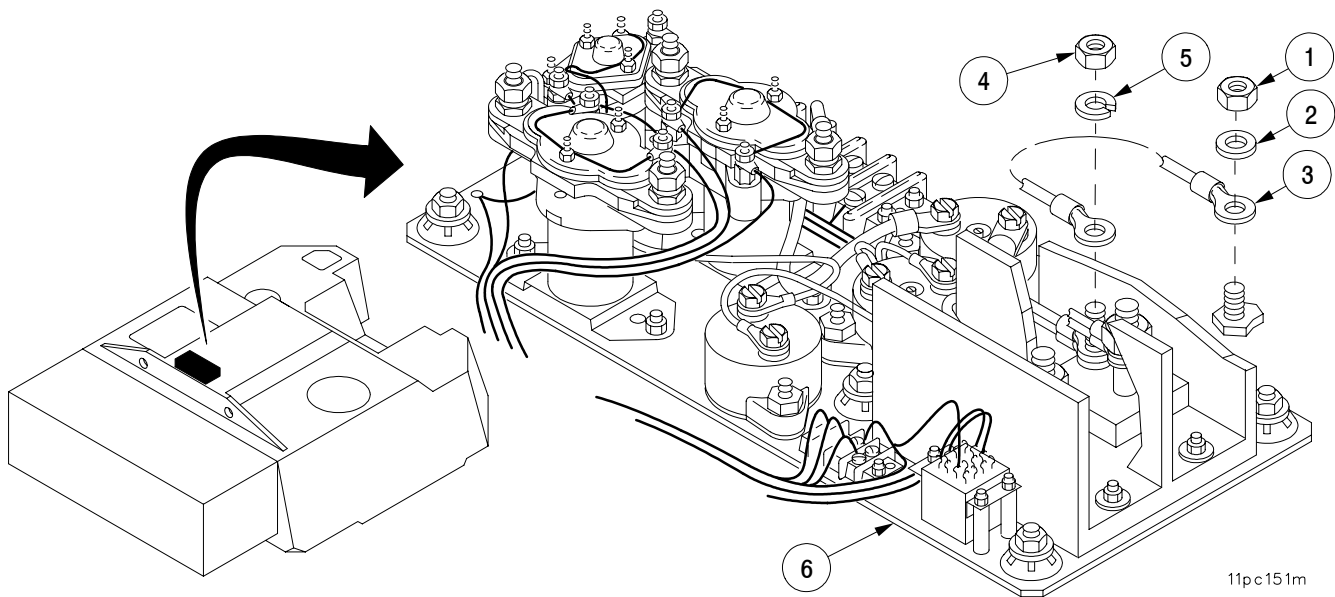
NOTE

Tag leads before disconnecting to aid in installation.

- 1 Remove self-locking nut (1) and flat washer (2) from lead assembly (3). Discard self-locking nut.
- 2 Remove nut (4), lockwasher (5), and lead assembly (3) from relay panel (6). Discard lockwasher.

b. Installation.

- 1 Install lead assembly (3) on relay panel (6) and secure with new lockwasher (5) and nut (4).
- 2 Install other end of lead assembly (3) and secure with flat washer (2) and new self-locking nut (1).



11pc151m

13-29 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO VANEAXIAL FAN AND EMI FILTER.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Tiedown straps (AR) (item 77, Appx C)
Tiedown straps (AR) (item 80, Appx C)
Tiedown straps (AR) (item 83, Appx C)
Isopropyl alcohol (item 14, Appx C)
Swabbing brush (item 20, Appx C)
Marking tags (AR) (item 87, Appx C)
Adhesive (item 12, Appx C)
Self-locking nuts (4) (item 65, Appx F)
Lockwashers (2) (item 114, Appx F)

Equipment Conditions

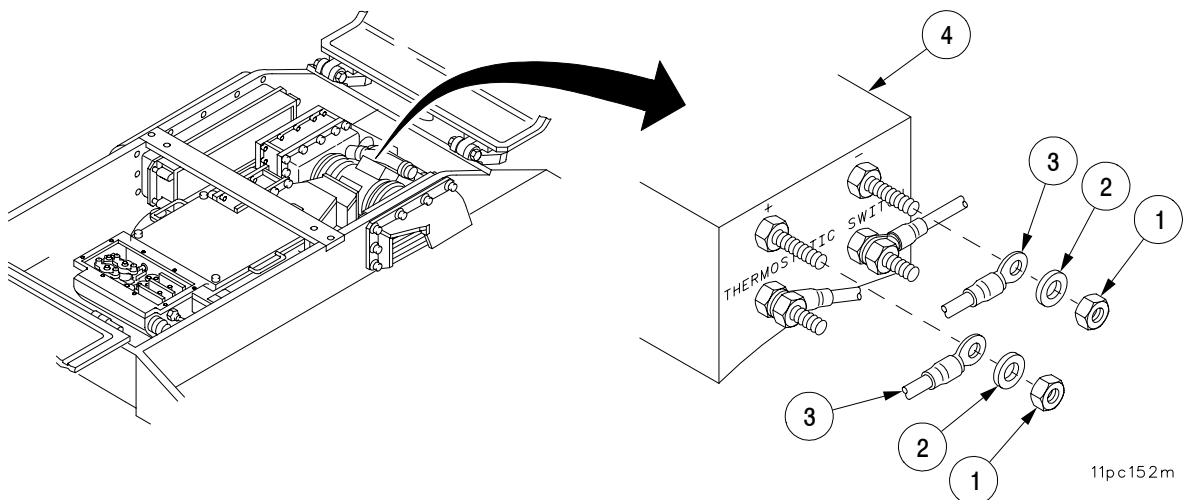
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Relay cover assembly removed (para 13-12)
MCS pack removed (para 13-6)

a. Removal.

NOTE

Tag leads before disconnecting to aid in installation.

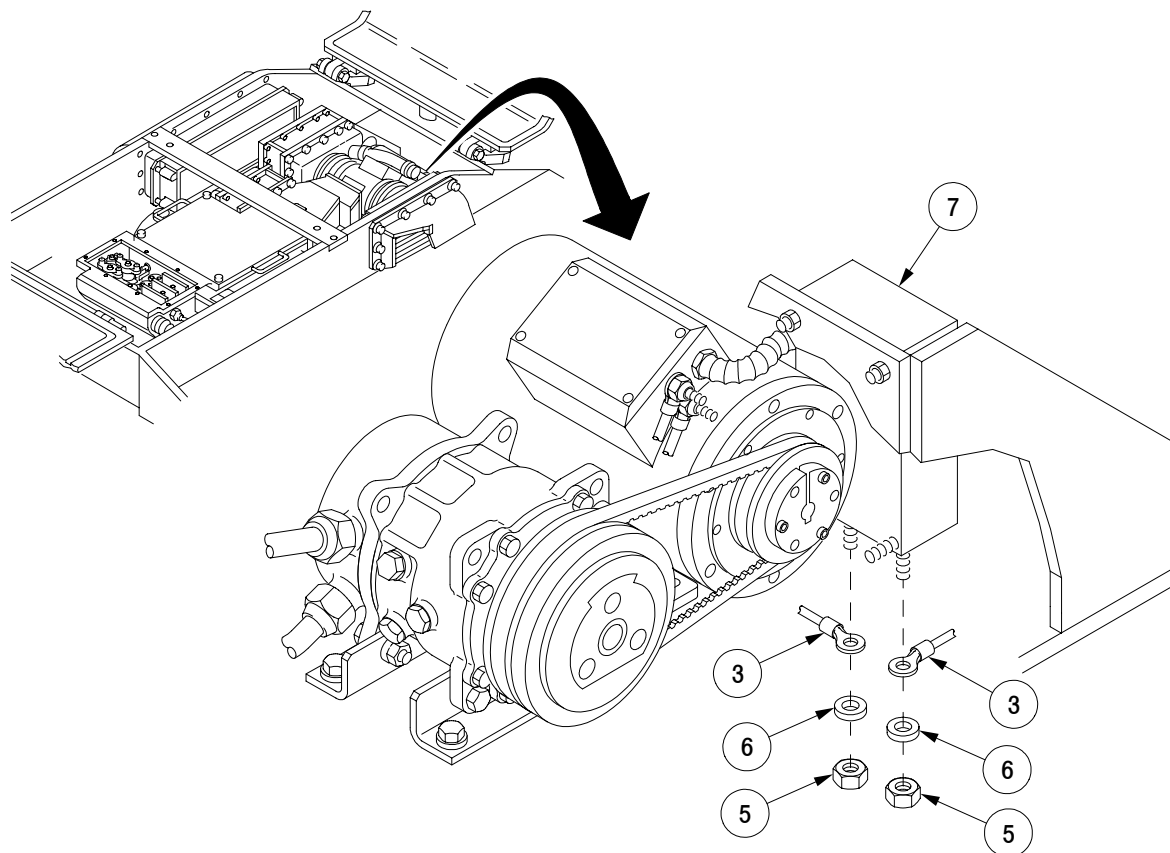
- 1 Remove two self-locking nuts (1), two flat washers (2), and wiring harness assembly (3) from fan assembly (4). Discard self-locking nuts.



13-29 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO VANEAXIAL FAN AND EMI FILTER - CONTINUED

a. Removal - Continued

- 2 Remove two self-locking nuts (5), two flat washers (6), and wiring harness assembly (3) from motor (7). Discard self locking nuts.

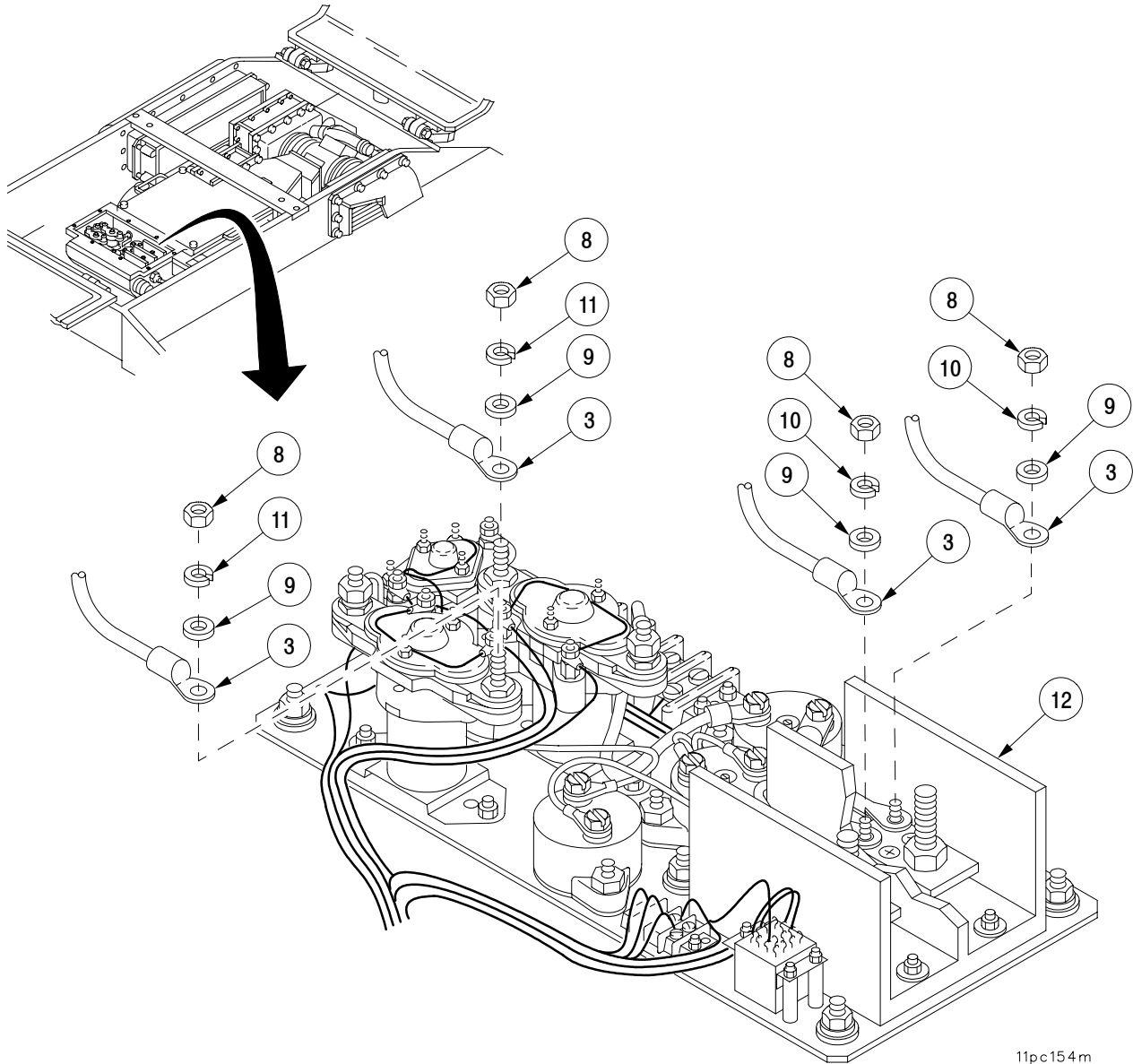


11pc153m

13-29 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO VANEAXIAL FAN AND EMI FILTER - CONTINUED

a. Removal - Continued

- 3 Remove four nuts (8), four flat washers (9), two lockwashers (10), two lockwashers (11), and wiring harness assembly (3) from relay panel (12). Discard two lockwashers (10).



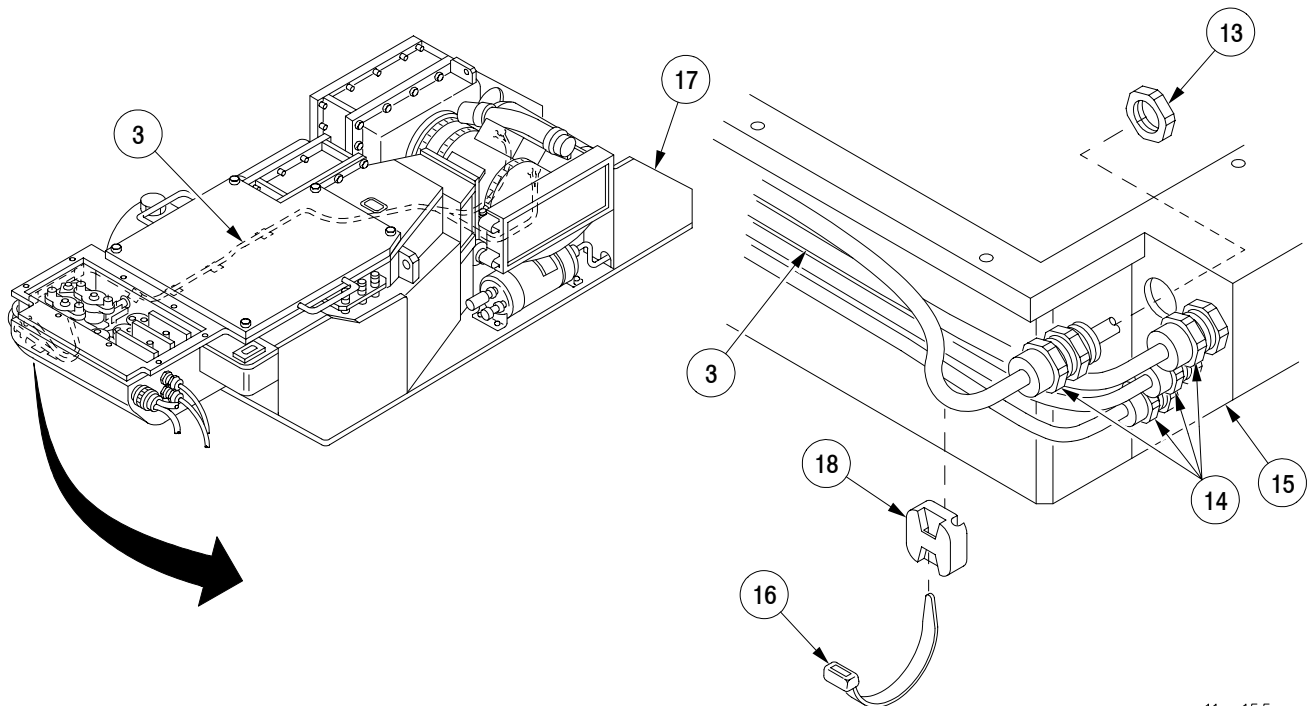
13-29 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO VANEAXIAL FAN AND EMI FILTER - CONTINUED

a. Removal - Continued

- 4 Remove four nuts (13) from four seals (14) and remove wiring harness assembly (3) from bulkhead (15).
- 5 Cut tiedown straps (16) as required to allow removal of wiring harness assembly (3). Discard tiedown straps.
- 6 Remove wiring harness assembly (3) from MCS (17).
- 7 Remove and discard any damaged tiedown strap mounting bases (18).

b. Installation.

- 1 Clean tiedown strap mounting base area with isopropyl alcohol.
- 2 Apply adhesive to the bottom of mounting base (18) and immediately place in position. Hold mounting base in place for 5-10 seconds and allow to set for 30-60 seconds.
- 3 Position wiring harness assembly (3) in MCS (17) and install new tiedown straps (16).
- 4 Install wiring harness assembly (3) through bulkhead (15).
- 5 Apply adhesive on threads of seals (14) and nuts (13) and install four nuts (13) on four seals (14). (Seals supplied with wiring harness.)

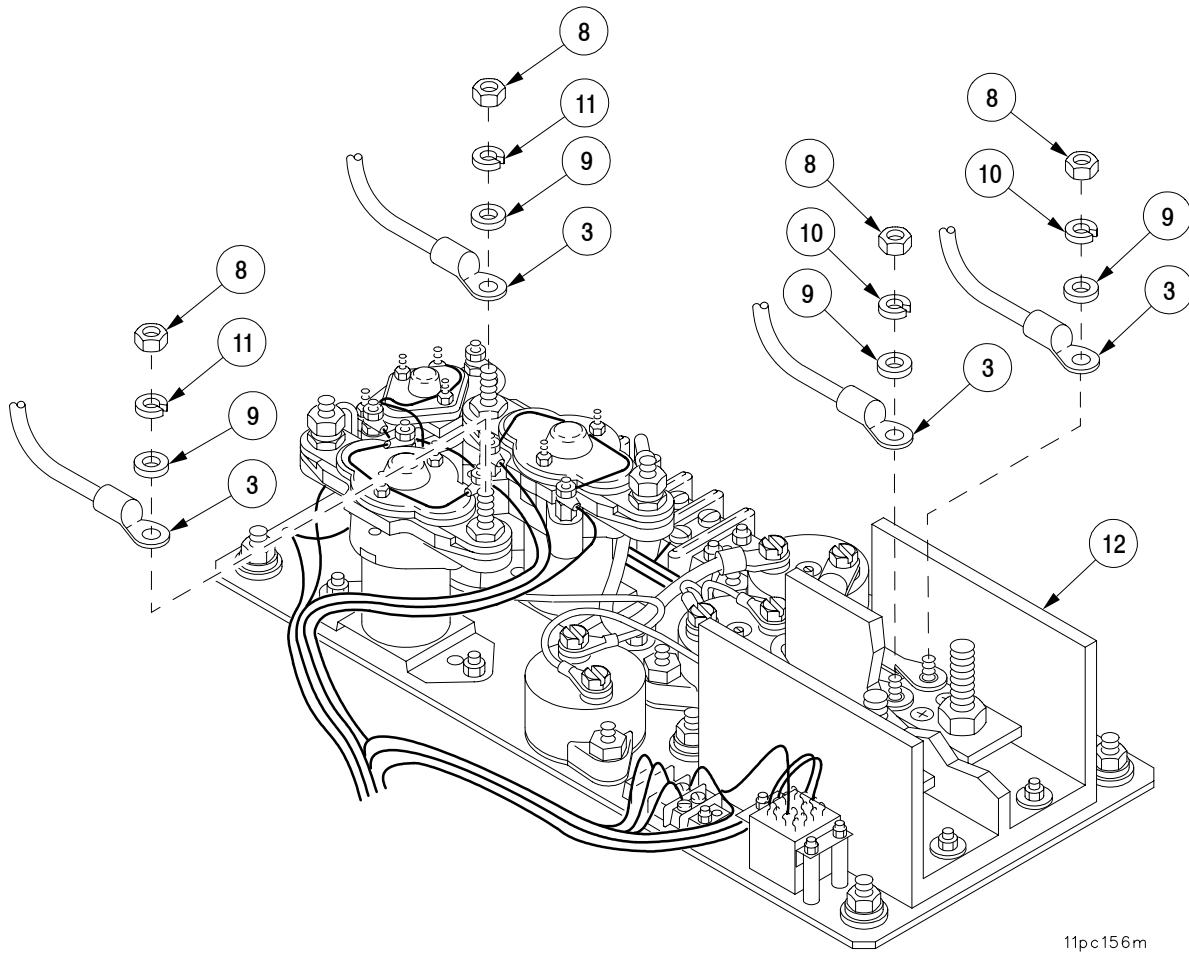


11pc155m

13-29 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO VANEAXIAL FAN AND EMI FILTER - CONTINUED

b. Installation - Continued

- 6 Install wiring harness assembly (3) in relay panel (12) with two new lockwashers (10), two lockwashers (11), four flat washers (9), and four nuts (8).

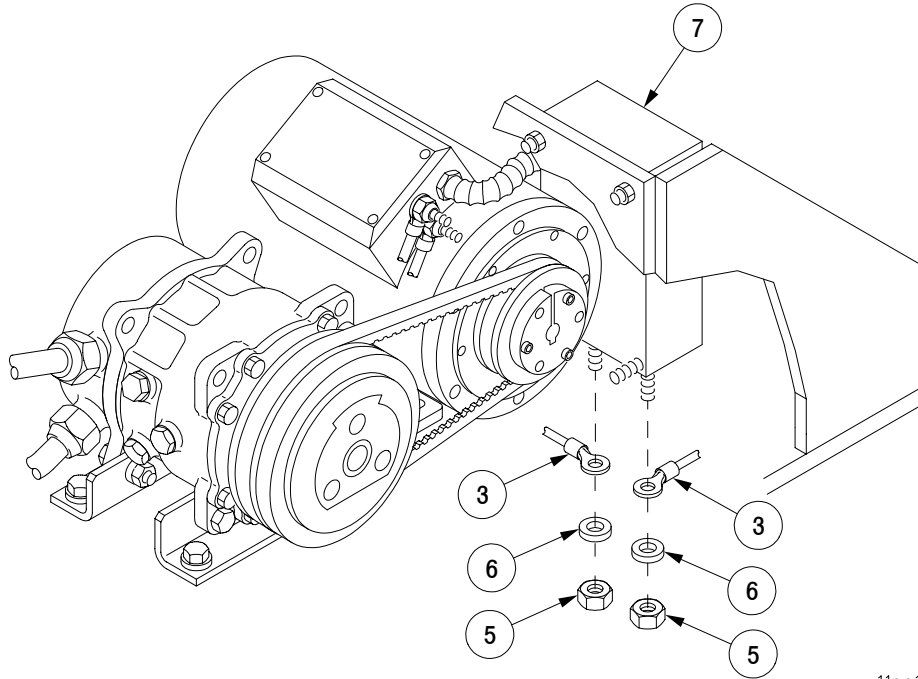


11pc156m

13-29 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO VANEAXIAL FAN AND EMI FILTER - CONTINUED

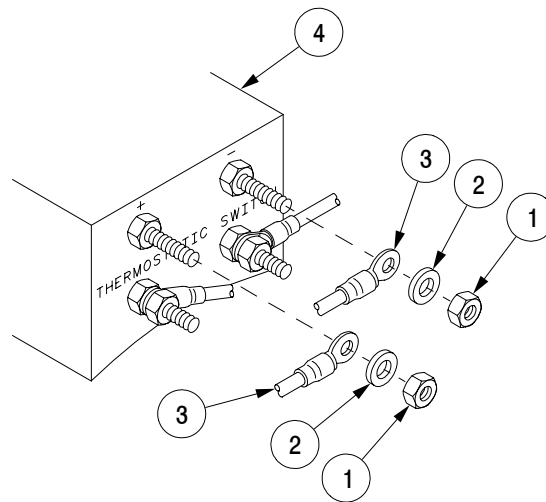
b. Installation - Continued

- 7 Install wiring harness assembly (3) on motor (7) with two flat washers (6) and two new self-locking nuts (5).



11pc157m

- 8 Install wiring harness assembly (3) on fan assembly (4) with two flat washers (2) and two new self-locking nuts (1).



11pc157m

13-30 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER AND DIFFERENTIAL PRESSURE SWITCH.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Tiedown strap (AR) (item 83, Appx C)
Isopropyl alcohol (item 14, Appx C)
Adhesive (item 12, Appx C)
Swabbing brush (item 20, Appx C)
Marking tags (AR) (item 87, Appx C)
Lockwashers (2) (item 136, Appx F)
Lockwasher (item 113, Appx F)
Self-locking nuts (2) (item 65, Appx F)
Self-locking nuts (2) (item 68, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Filter cover assembly removed
(para 13-11)
Relay cover assembly removed (para 13-12)
NBC filter removed (para 13-7)

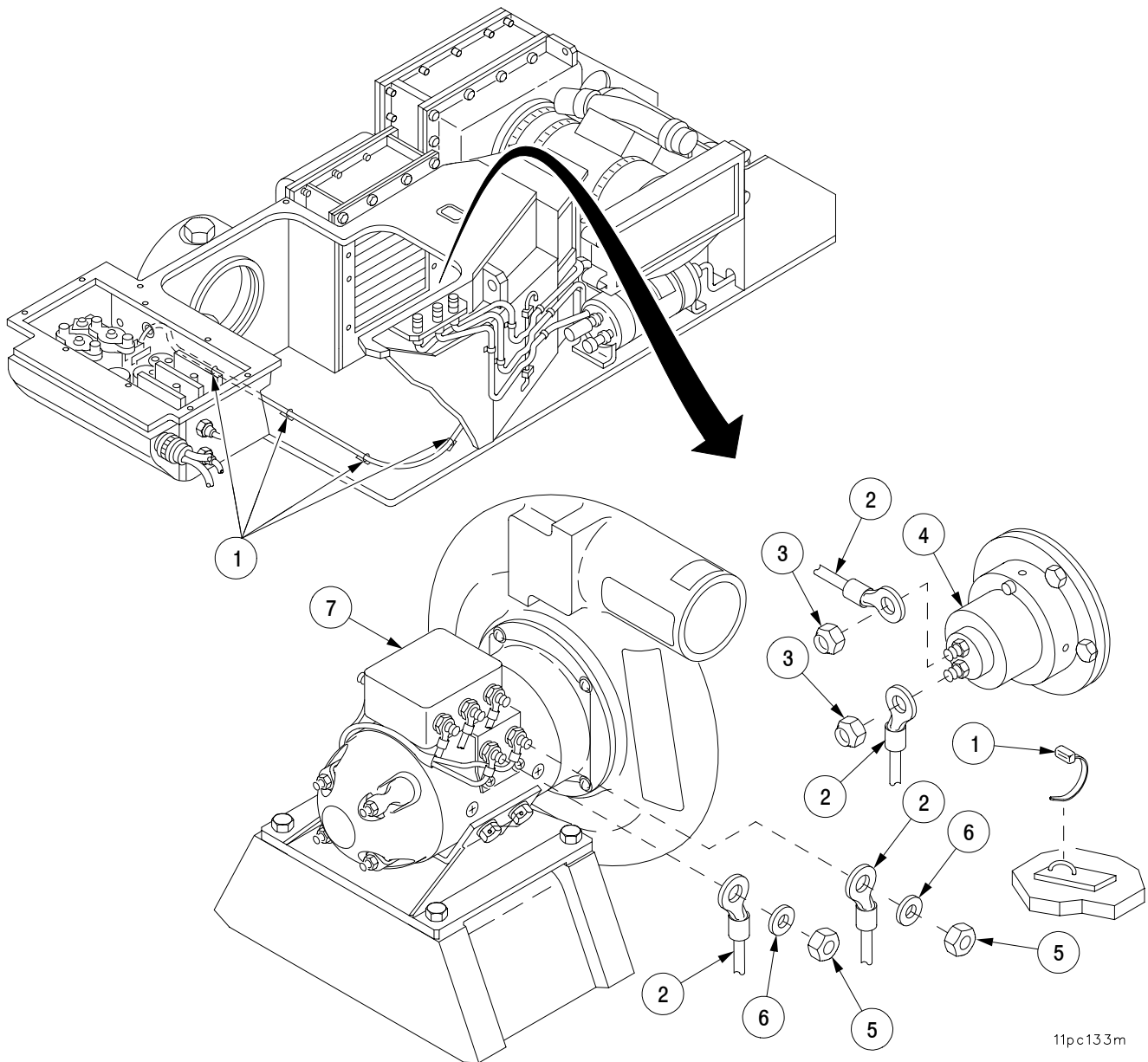
13-30 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER AND DIFFERENTIAL PRESSURE SWITCH - CONTINUED

a. Removal.

NOTE

Tag leads before disconnecting to aid in installation.

- 1 Cut tiedown straps (1) securing wiring harness assembly (2). Discard tiedown straps.
- 2 Remove two self-locking nuts (3) and wiring harness assembly (2) from pressure switch (4). Discard self-locking nuts.
- 3 Remove two self-locking nuts (5), two flat washers (6), and wiring harness assembly (2) from blower (7). Discard self-locking nuts.

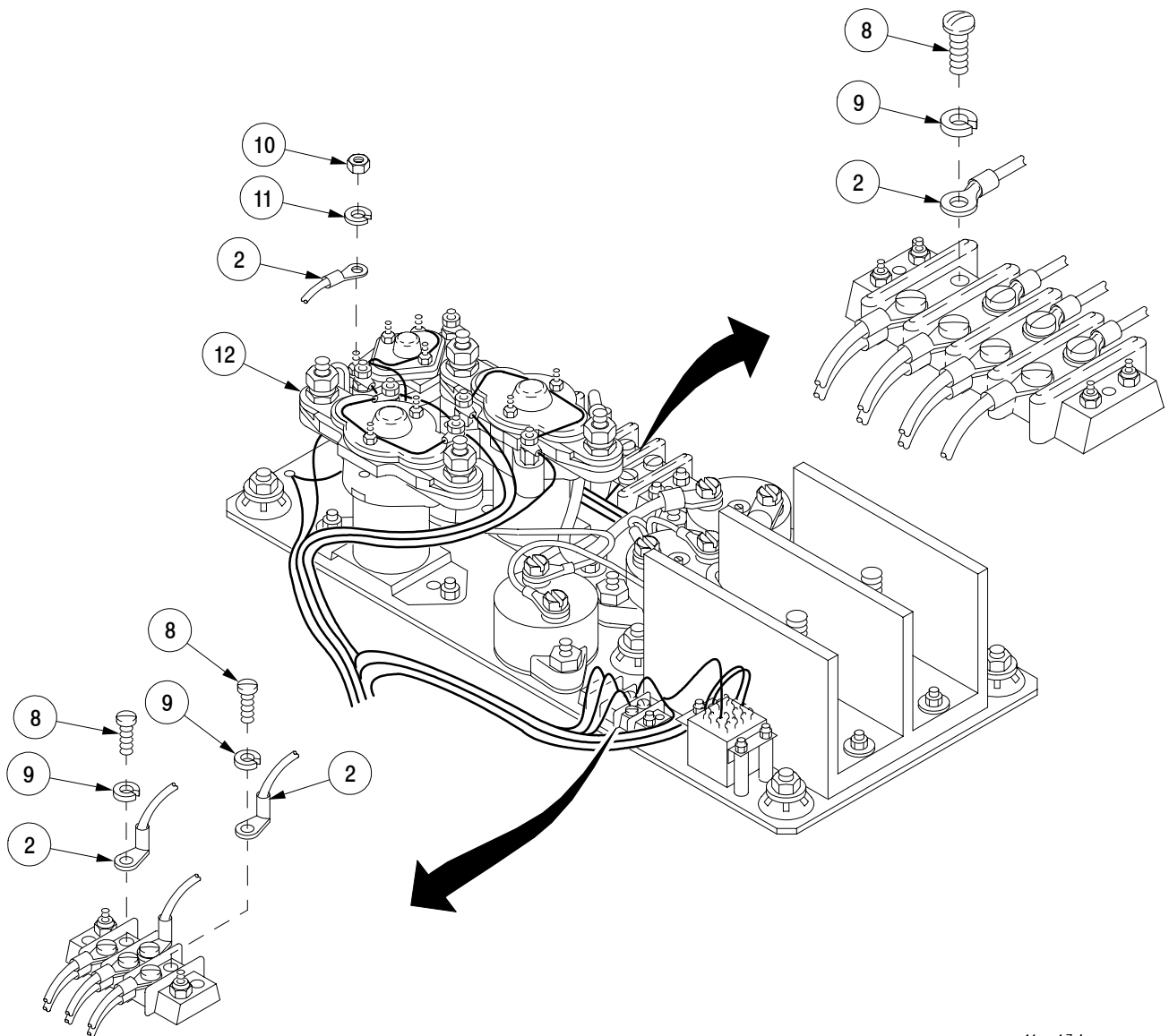


11pc133m

13-30 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER AND DIFFERENTIAL PRESSURE SWITCH - CONTINUED

a. Removal - Continued

- 4 Remove three screws (8), three lockwashers (9), nut (10), lockwasher (11), and wiring harness assembly (2) from panel (12). Discard lockwashers.



11pc134m

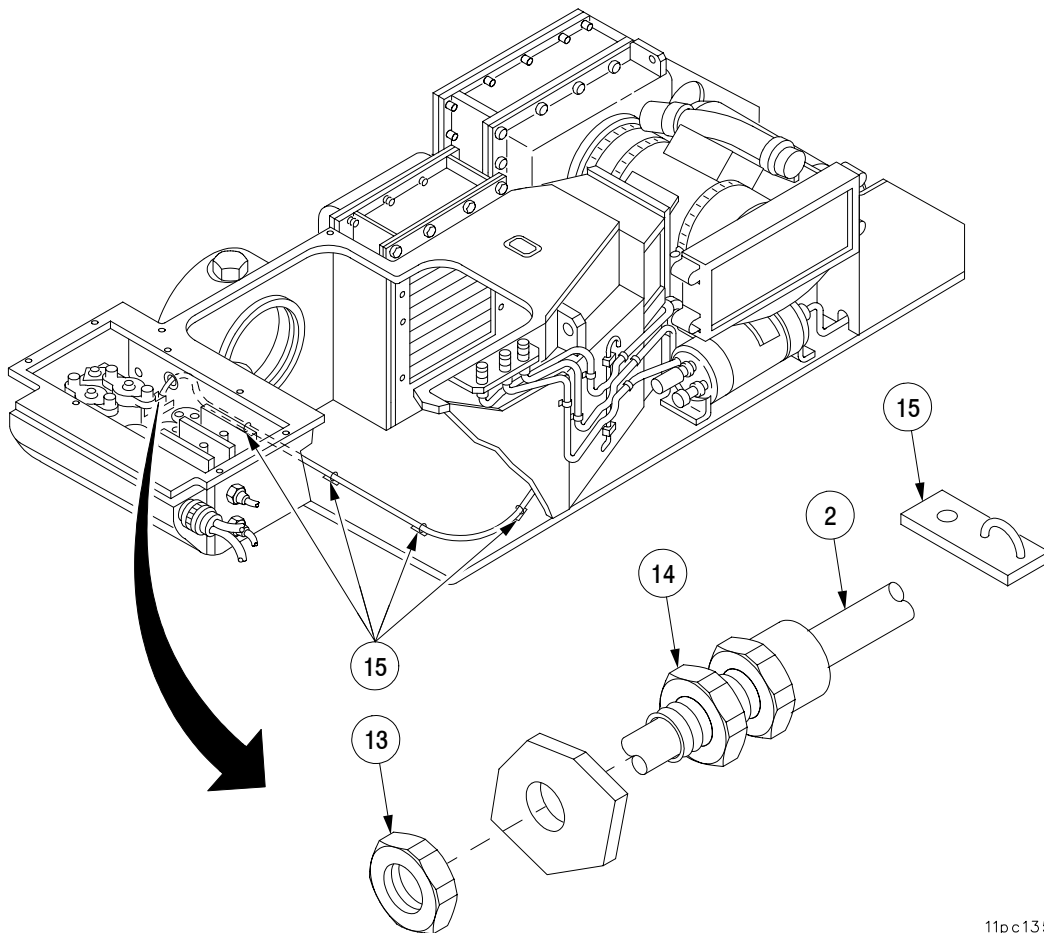
13-30 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER AND DIFFERENTIAL PRESSURE SWITCH - CONTINUED

a. Removal - Continued

- 5 Remove nut (13). Remove wiring harness assembly (2), seal (14), and locknut (13) from bulkhead.
- 6 Remove and discard any damaged tiedown strap mounting bases (15).

b. Installation.

- 1 Clean mounting base area with isopropyl alcohol.
- 2 Apply adhesive to the bottom of the mounting bases (15) and position in place immediately.
- 3 Hold in place for 5-10 seconds, ready to use in 30-60 seconds.
- 4 Install wiring harness assembly (2) into bulkhead of MCS pack.
- 5 Apply adhesive on threads of seal (14) and nut (13) and install nut on seal. (Nut and seal supplied with harness assembly.)

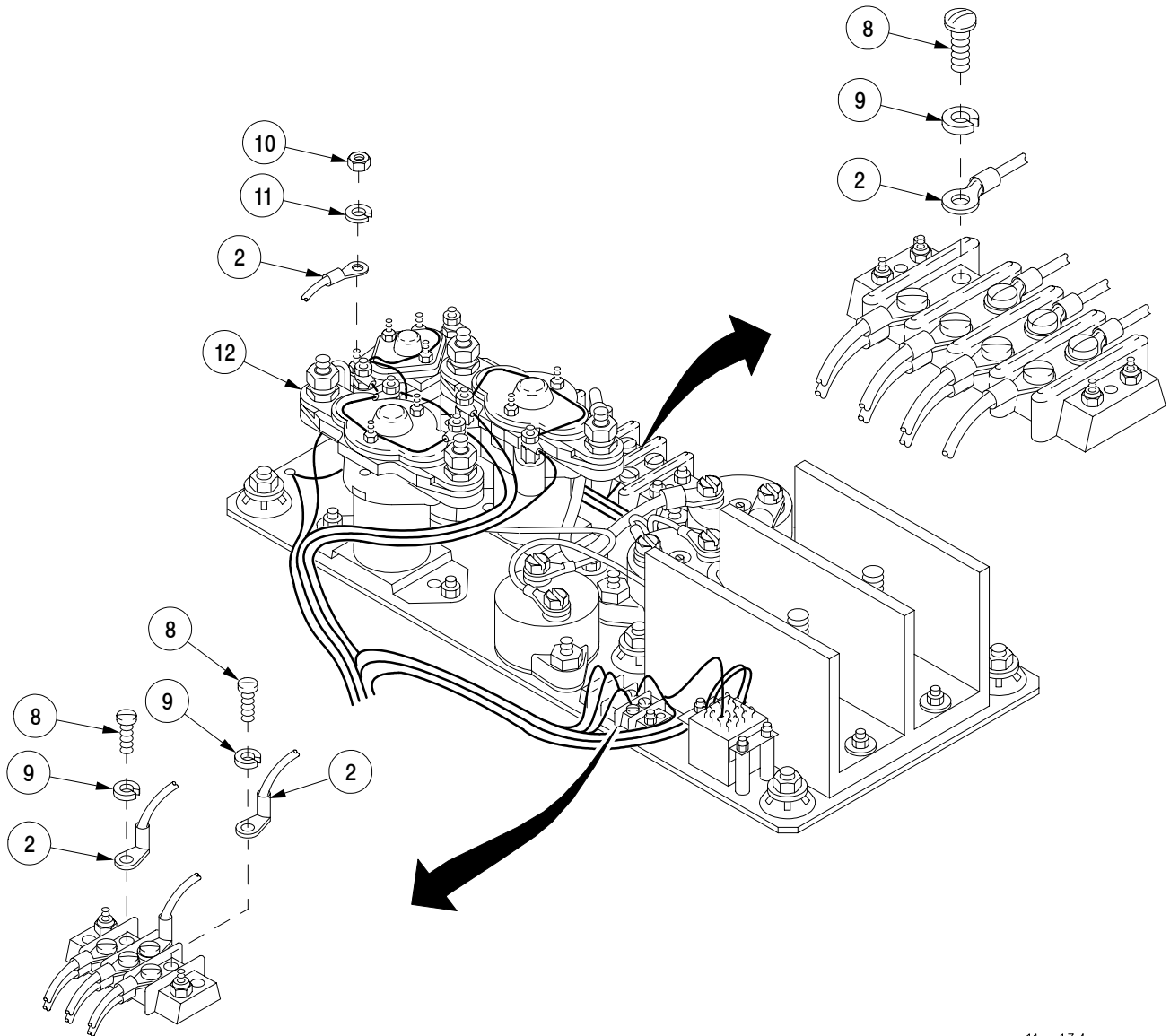


11pc135m

13-30 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER AND DIFFERENTIAL PRESSURE SWITCH - CONTINUED

b. Installation - Continued

- 6 Install wiring harness assembly (2) on relay panel (12) and secure with one nut (10), new lockwasher (11), three new lockwashers (9), and three screws (8).

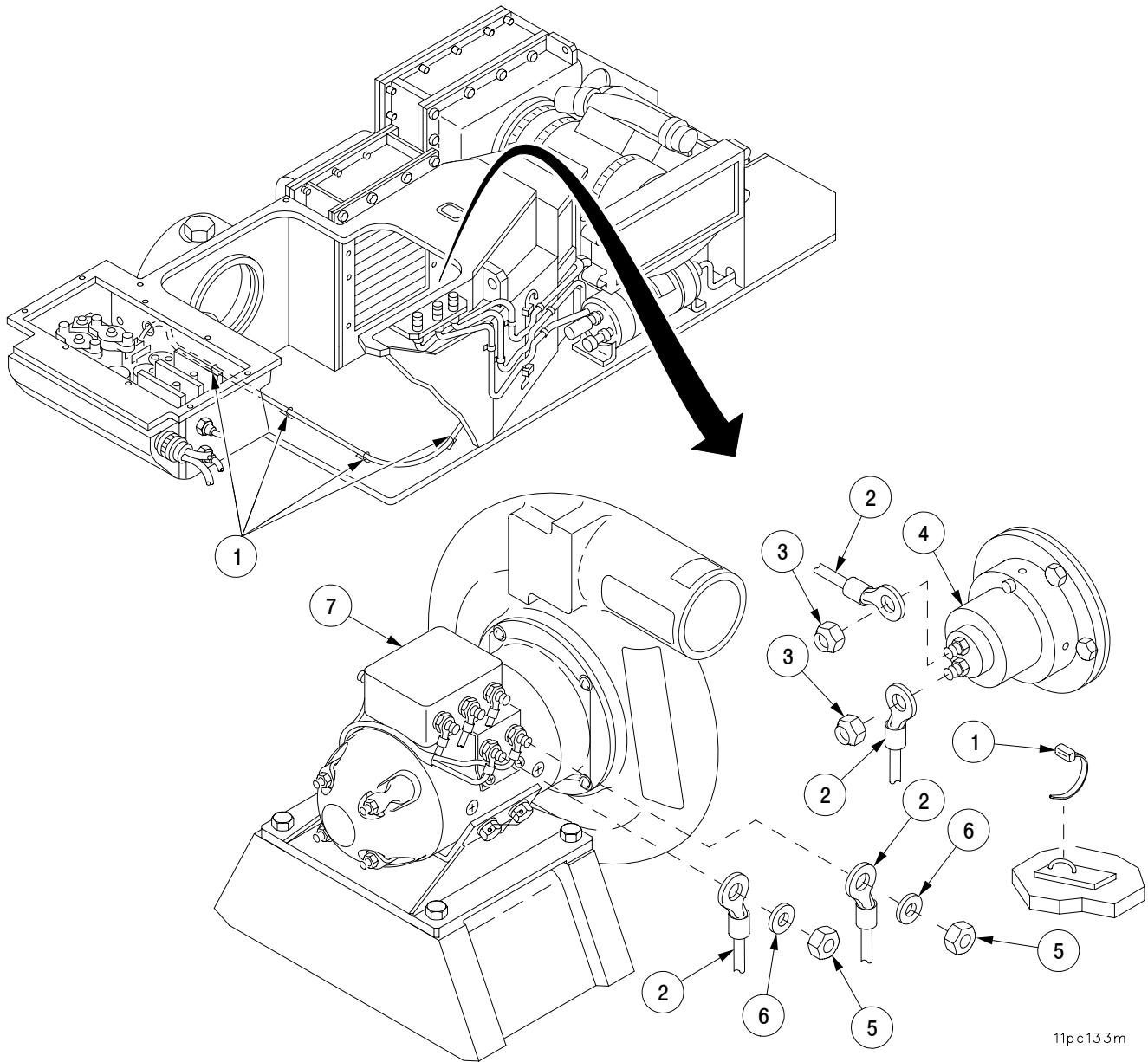


11pc134m

13-30 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER AND DIFFERENTIAL PRESSURE SWITCH - CONTINUED

b. Installation - Continued

- 7 Install wiring harness assembly (2) to blower (7) and secure with two flat washers (6) and two new self-locking nuts (5).
- 8 Install wiring harness assembly (2) to pressure switch (4) with two new self-locking nuts (3).
- 9 Secure wiring harness assembly (2) with new tiedown straps (1).



11pc133m

13-31 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Tiedown straps (AR) (item 83, Appx C)
Isopropyl alcohol (item 14, Appx C)
Adhesive (item 12, Appx C)
Swabbing brush (item 20, Appx C)
Marking tags (AR) (item 87, Appx C)
Self-locking nuts (3) (item 65, Appx F)

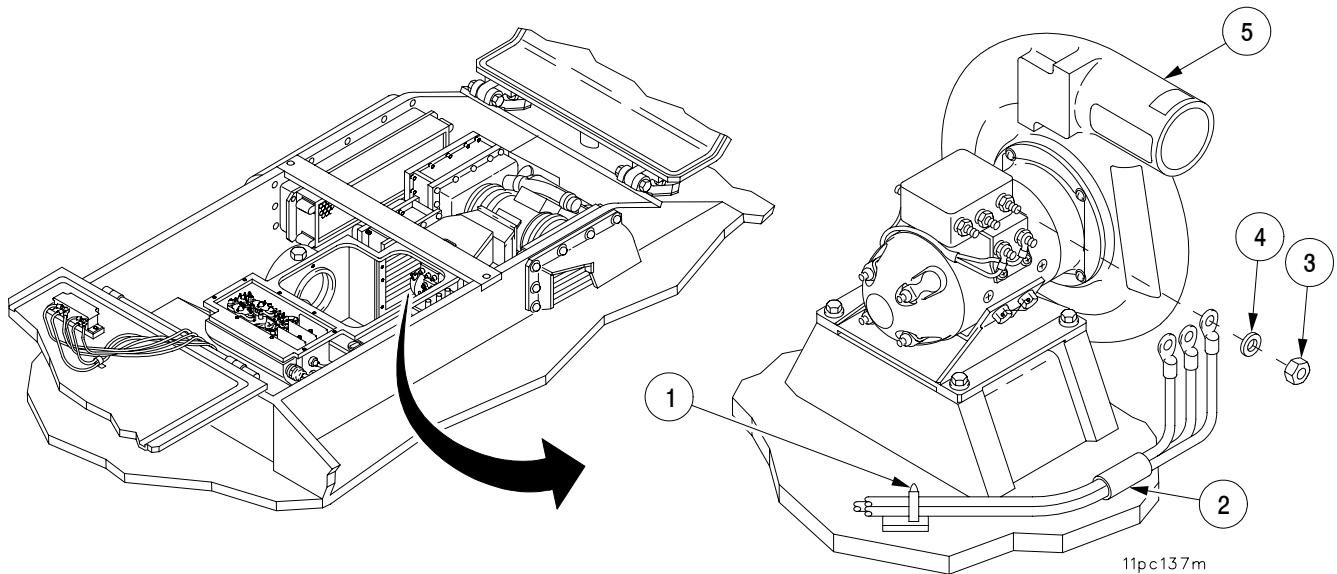
Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Relay cover assembly removed (para 13-12)
NBC filter assembly removed (para 13-7)

a. Removal.**NOTE**

Tag leads before disconnecting to aid in installation.

- 1 Cut tiedown straps (1) securing wiring harness assembly (2). Discard tiedown straps.
- 2 Remove three self-locking nuts (3), three flat washers (4), and wiring harness assembly (2) from blower (5). Discard self-locking nuts.



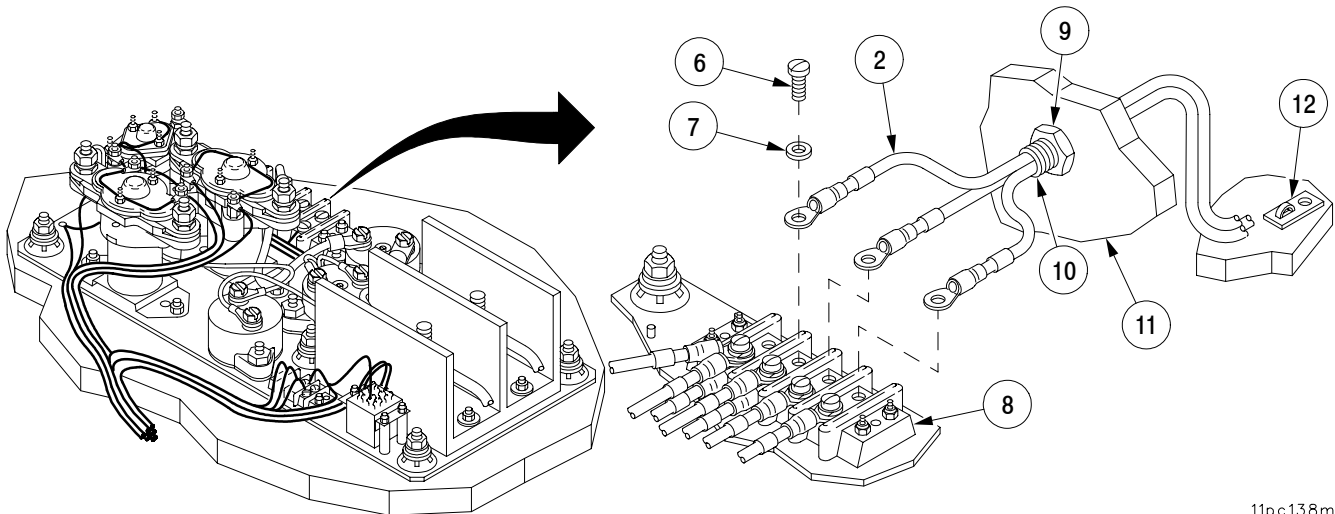
13-31 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER - CONTINUED

a. Removal - Continued

- 3 Remove three screws (6), three flat washers (7), and wiring harness assembly (2) from relay panel (8).
- 4 Remove nut (9) and then remove wiring harness assembly (2), seal (10), and nut (9) from bulkhead (nut and seal supplied with harness assembly).
- 5 Remove wiring harness assembly (2) from MCS pack (11).
- 6 Remove and discard any damaged tiedown straps mounting bases (12).

b. Installation.

- 1 Clean tiedown strap mounting base area with isopropyl alcohol.
- 2 Apply adhesive to the bottom of tiedown strap mounting bases (12) and position in place immediately.
- 3 Hold in place for 5-10 seconds, ready to use in 30-60 seconds.
- 4 Install wiring harness assembly (2) into bulkhead of MCS pack (11).
- 5 Apply adhesive to threads of seal (10) and nut (9) and install nut on seal. (Seal and nut supplied with harness.)
- 6 Install wiring harness assembly (2) on relay panel (8) and secure with three flat washers (7) and three screws (6).

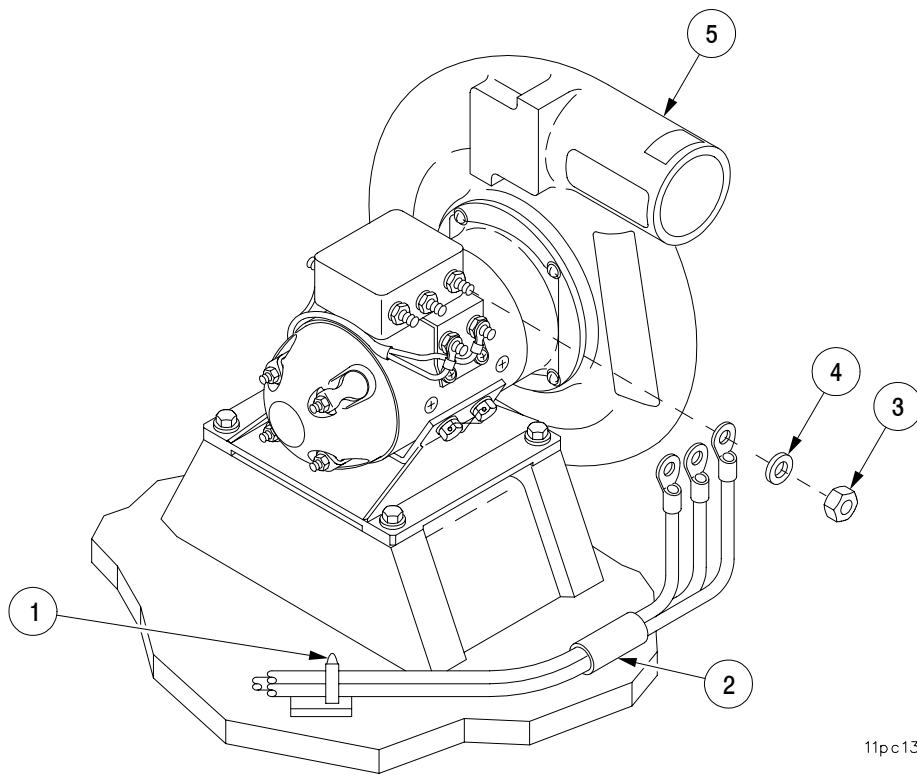


11pc138m

13-31 WIRING HARNESS ASSEMBLY FROM RELAY PANEL TO BLOWER - CONTINUED

b. Installation - Continued

- 7 Install wiring harness assembly (2) on blower (5) and secure with three flat washers (4) and three new self-locking nuts (3).
- 8 Secure wiring harness assembly (2) with new tiedown straps (1).



11pc139m

13-32 WIRING HARNESS ASSEMBLY MCS CONTROL BOX TO MCS PACK.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

MCS pack removed (para 13-6)
Compressor motor removed (para 13-18)

Materials/Parts

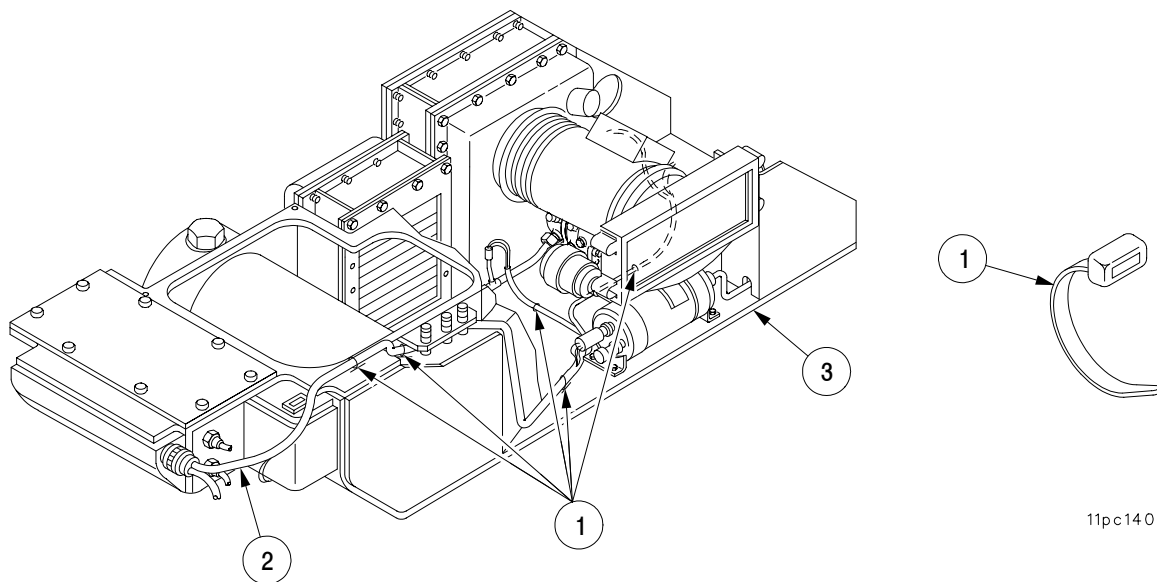
- Marking tags (AR) (item 87, Appx C)
- Tiedown straps (AR) (item 77, Appx C)
- Tiedown straps (AR) (item 80, Appx C)
- Tiedown straps (AR) (item 83, Appx C)
- Isopropyl alcohol (item 14, Appx C)
- Adhesive (item 12, Appx C)
- Swabbing brush (item 20, Appx C)
- Self-locking nuts (2) (item 65, Appx F)
- Self-locking nuts (2) (item 59, Appx F)

a. Removal.

NOTE

Tag leads before disconnecting to aid in installation.

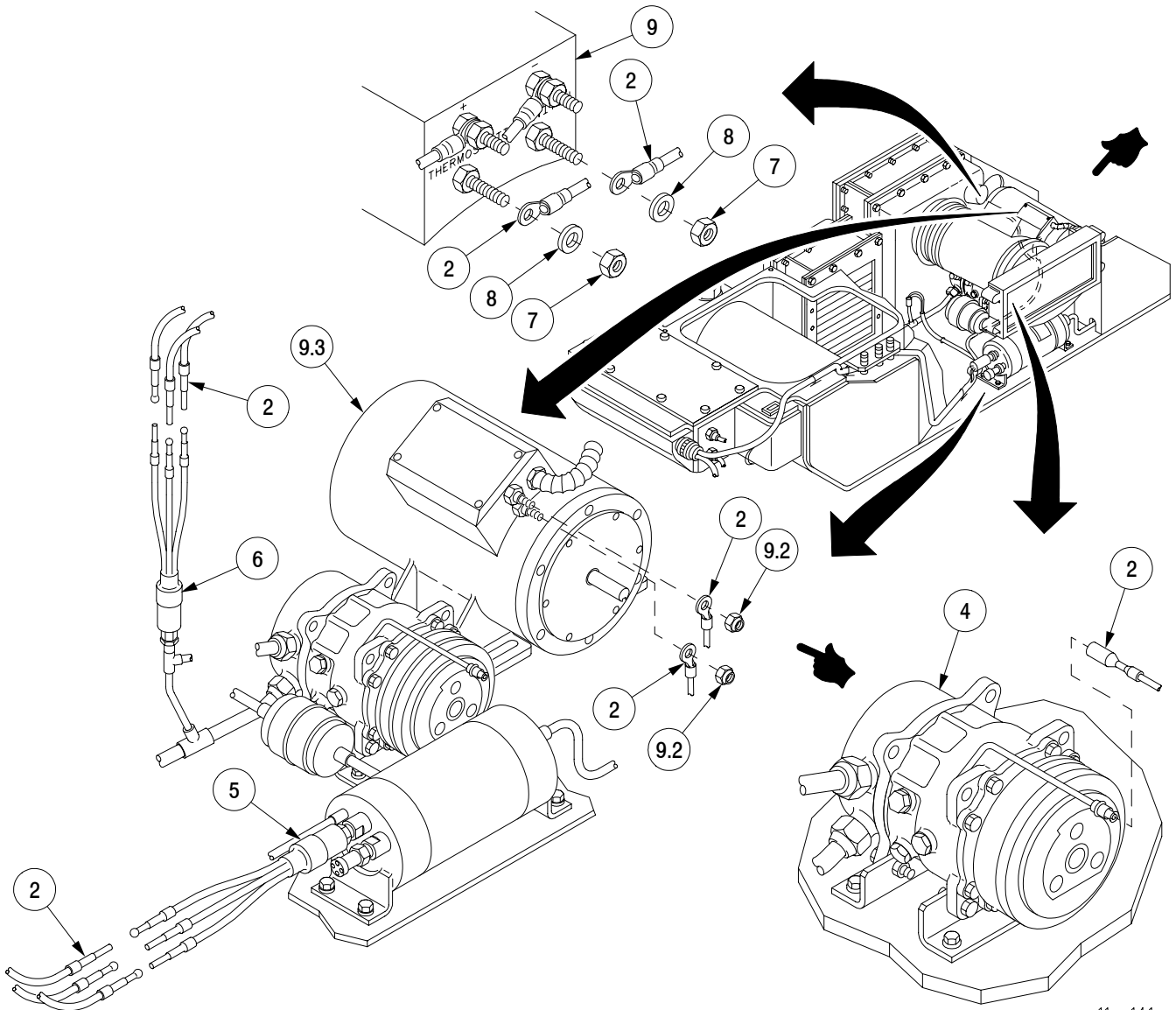
- 1 Cut tiedown straps (1) securing wiring harness assembly (2) to MCS (3). Discard tiedown straps.



13-32 WIRING HARNESS ASSEMBLY MCS CONTROL BOX TO MCS PACK - CONTINUED

a. Removal - Continued

- 2 Disconnect wiring harness assembly (2) from CP RSR (4).
- 3 Disconnect wiring harness assembly (2) from low pressure cutout switch (5).
- 4 Disconnect wiring harness assembly (2) from high pressure cutout switch (6).
- 5 Remove two self-locking nuts (7), two flat washers (8), and wiring harness assembly (2) from fan assembly (9). Discard self-locking nuts.
- 5.1 Remove two self-locking nuts (9.2) and wiring harness assembly (2) from electric motor (9.3). Discard self-locking nuts.



11pc141m

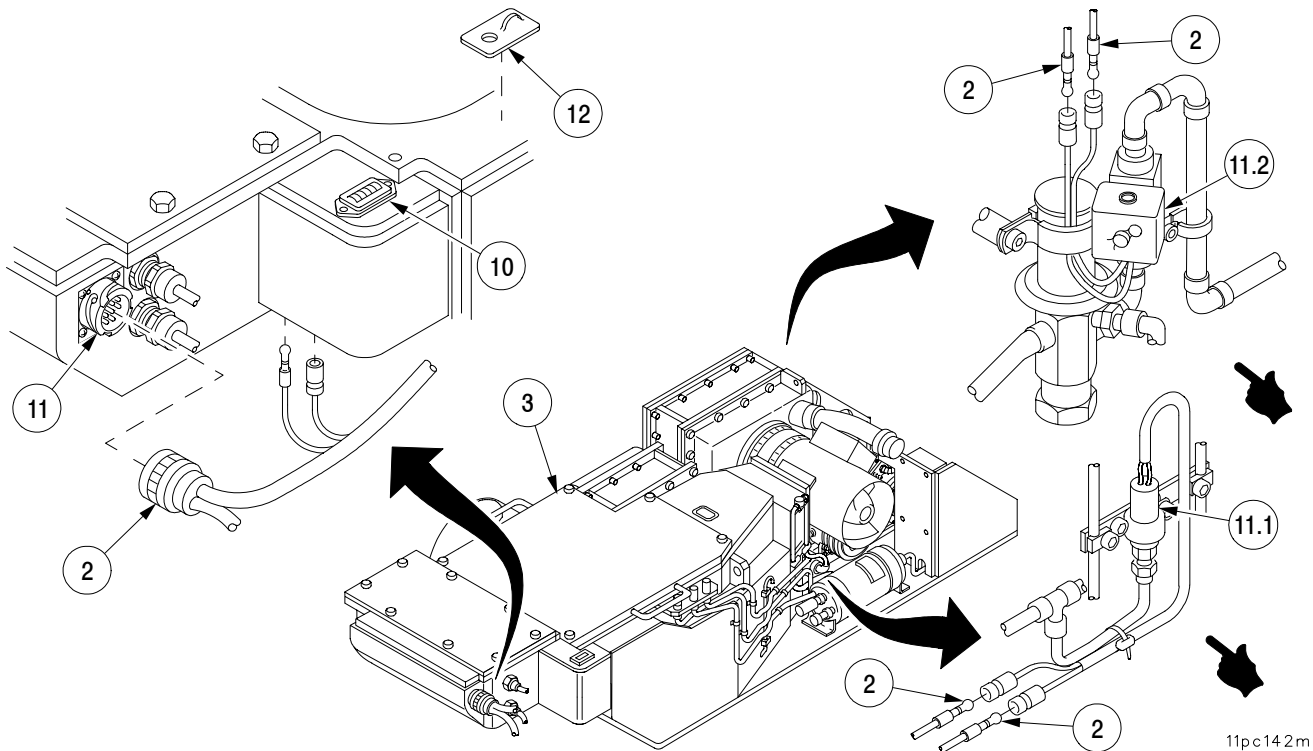
13-32 WIRING HARNESS ASSEMBLY MCS CONTROL BOX TO MCS PACK - CONTINUED

a. Removal - Continued

- 6 Disconnect wiring harness assembly (2) from hourmeter (10).
- 7 Disconnect wiring harness assembly (2) from relay panel (11).
- 8 Remove wiring harness assembly (2) from MCS (3).
- 8.1 Disconnect wiring harness assembly (2) from hot gas pressure switch (11.1) electrical leads.
- 8.2 Disconnect wiring harness assembly (2) from hot gas solenoid valve (11.2) electrical leads.
- 9 Remove and discard any damaged tiedown strap mounting bases (12).

b. Installation.

- 1 Clean tiedown strap mounting base area with isopropyl alcohol.
- 2 Apply adhesive to bottom of tiedown strap mounting bases (12) and position in place immediately.
- 3 Hold in place for 5-10 seconds, and allow to set for 30-60 seconds.
- 4 Position wiring harness assembly (2) in MCS (3).
- 4.1 Connect wiring harness assembly (2) to hot gas solenoid valve (11.2).
- 4.2 Connect wiring harness assembly (2) to hot gas pressure switch (11.1).
- 5 Connect wiring harness assembly (2) to relay panel (11).
- 6 Connect wiring harness assembly (2) to hourmeter (10).

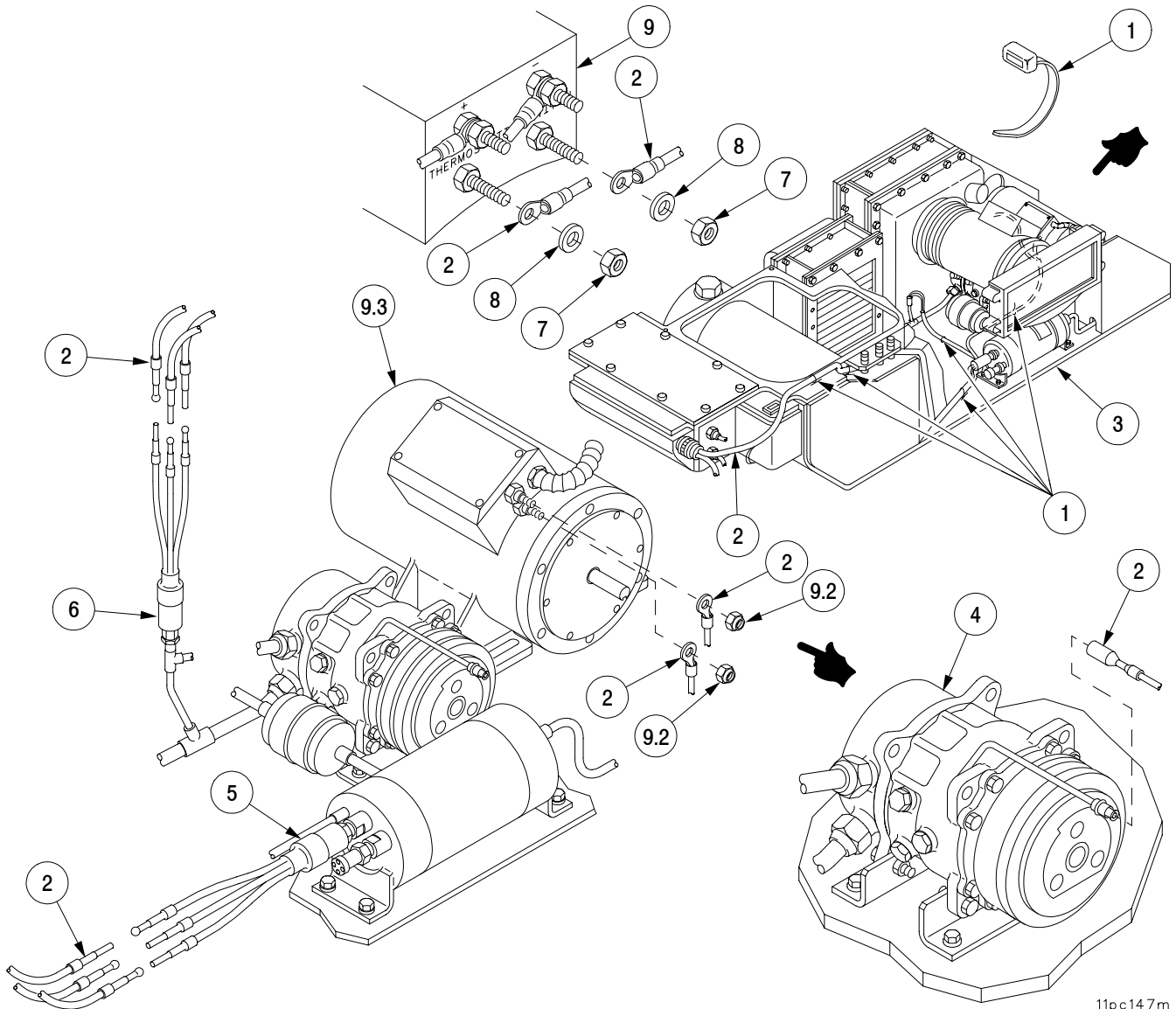


11pc142m

13-32 WIRING HARNESS ASSEMBLY MCS CONTROL BOX TO MCS PACK - CONTINUED

b. Installation - Continued

- 6.1 Install wiring harness assembly (2) on electric fan (9.3) and secure with two new self-locking nuts (9.2).
- 7 Install wiring harness assembly (2) on fan assembly (9) and secure with two flat washers (8) and two new self-locking nuts (7).
- 8 Connect wiring harness assembly (2) to high pressure cutout switch (6).
- 9 Connect wiring harness assembly (2) to low pressure cutout switch (5).
- 10 Connect wiring harness assembly (2) to CP RSR (4).
- 11 Secure wiring harness assembly (2) to MCS (3) with new tiedown straps (1).



11pc147m

13-33 M3 HEATER.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwasher (item 109, Appx F)
Lockwashers (4) (item 128, Appx F)
■ Silicone compound (item 102, Appx C)

Equipment Conditions

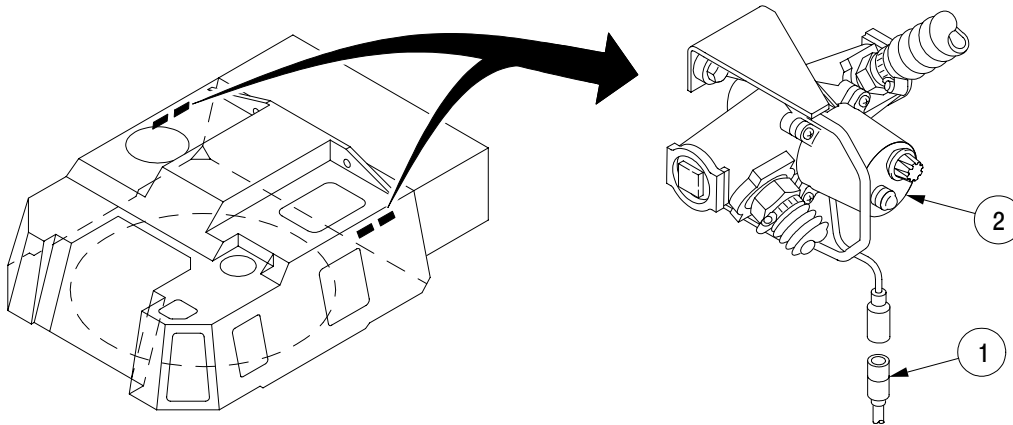
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

a. Removal.

NOTE

- There are four M3 heaters. The removal and installation procedures are identical except the left heater has an elbow. This procedure covers only one heater.
- Depending on installation, the inlet and outlet ports can be perpendicular or parallel to the heater body.

- 1 Disconnect MCS power harness (1) from heater (2).

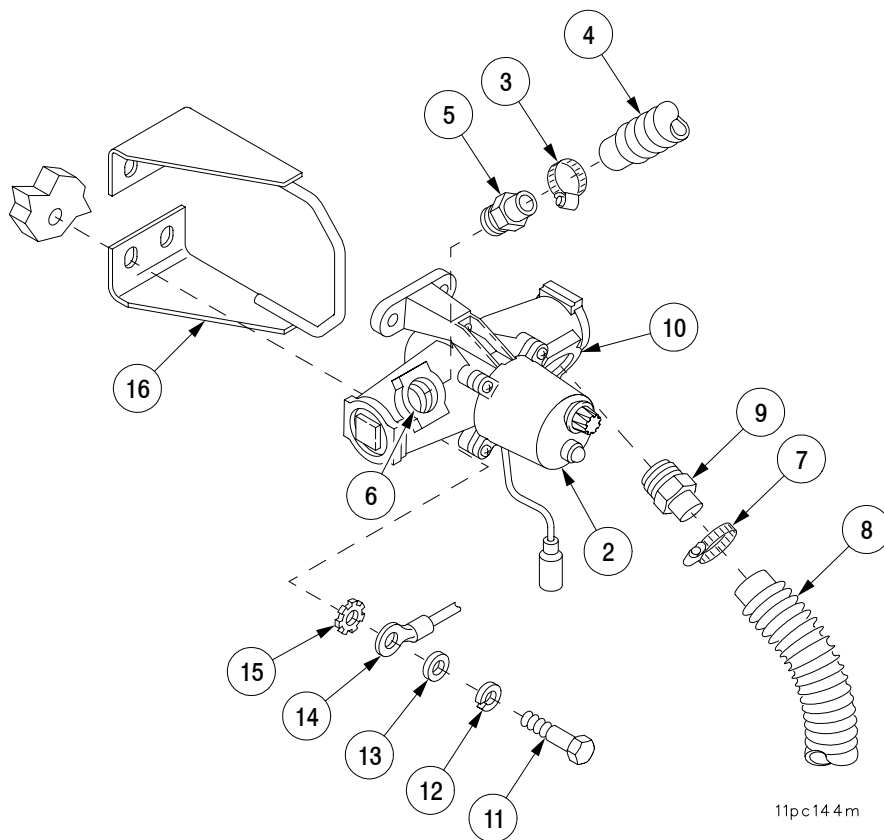


11pc14.3m

13-33 M3 HEATER - CONTINUED

a. Removal - Continued

- 2 Remove hose clamp (3) and disconnect hose (4) from adapter (5) at inlet port (6) of heater (2).
- 3 Remove hose clamp (7) and disconnect hose (8) from adapter (9) in outlet port (10) of heater (2).
- 4 Remove four screws (11), four lockwashers (12), four flat washers (13), ground wire (14), lockwasher (15), heater (2), and guard (16). Discard lockwashers.
- 5 Remove two adapters (5 and 9).



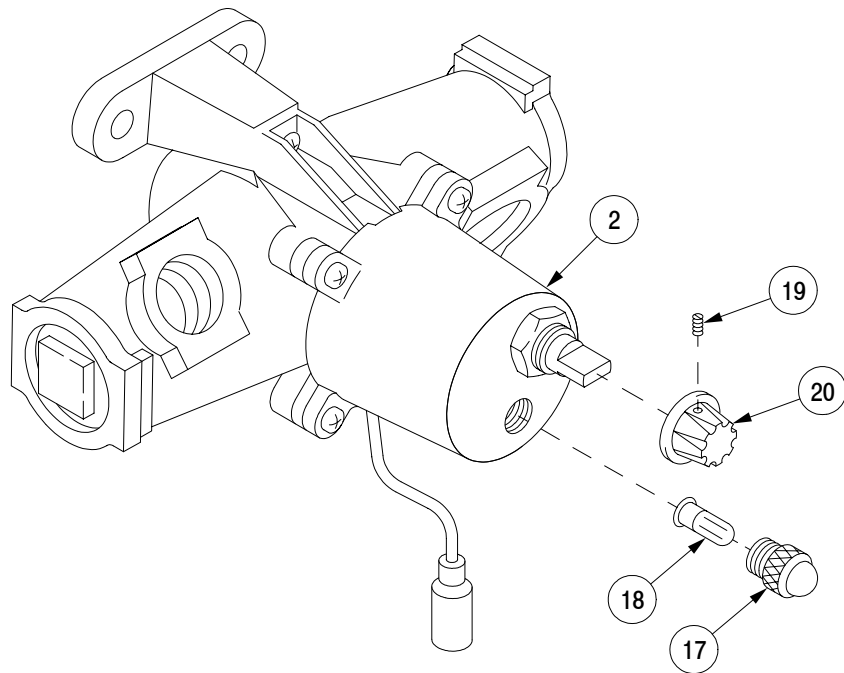
13-33 M3 HEATER - CONTINUED

b. Disassembly.

- 1 Turn lens (17) counterclockwise and remove.
- 2 Remove lamp (18) from lens (17).
- 3 Remove setscrew (19) and pull knob (20) off heater (2).

c. Assembly.

- 1 Apply a light coat of anti-corrosion silicone compound to socket.
 - 1.1 Install lamp (18) in lens (17).
- 2 Install lens (17) in heater (2) by turning clockwise.
- 3 Position knob (20) on heater (2) and tighten setscrew (19).

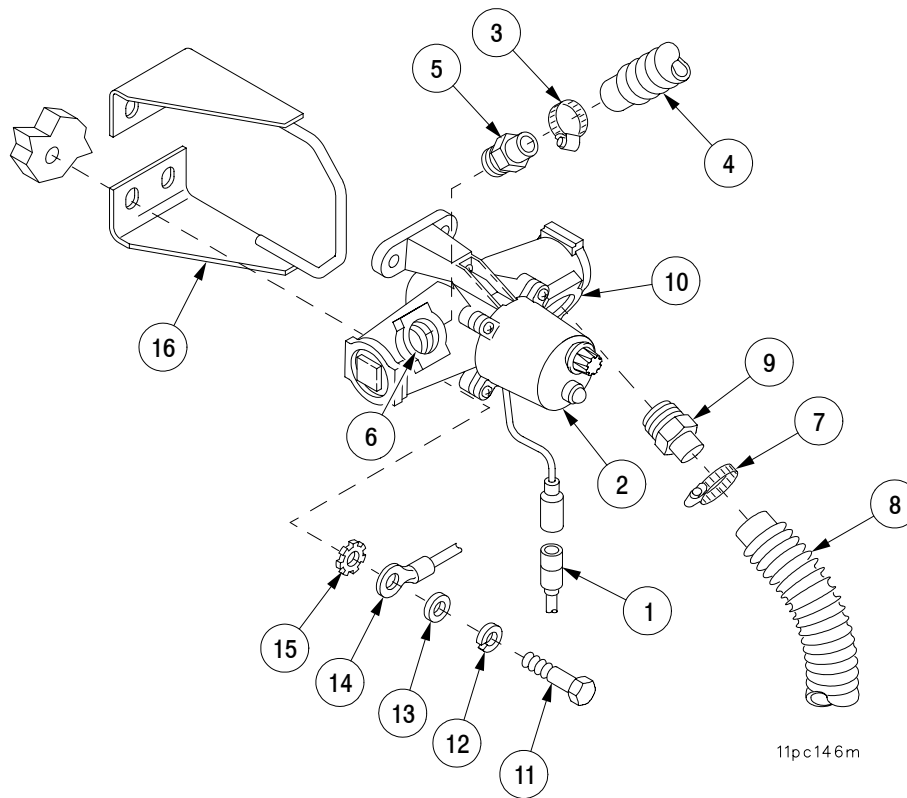


11pc145m

13-33 M3 HEATER - CONTINUED

d. Installation.

- 1 Install adapter (5) in inlet port (6) and adapter (9) in outlet port (10) of heater (2).
- 2 Install guard (16), heater (2), new lockwasher (15), ground wire (14), four flat washers (13), four new lockwashers (12), and four screws (11).
- 3 Connect hose (8) through clamp (7) to adapter (9) in outlet port (10) of heater (2). Tighten clamp.
- 4 Connect hose (4) through clamp (3) to adapter (5) in inlet port (6). Tighten clamp.
- 5 Connect MCS power harness (1) to heater (2).



13-34 CONNECTOR ASSEMBLY AND SUPPLY HOSE TO FACE MASK AND VEST.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Electrical power to MCS system off
(TM 9-2350-314-10)

NOTE

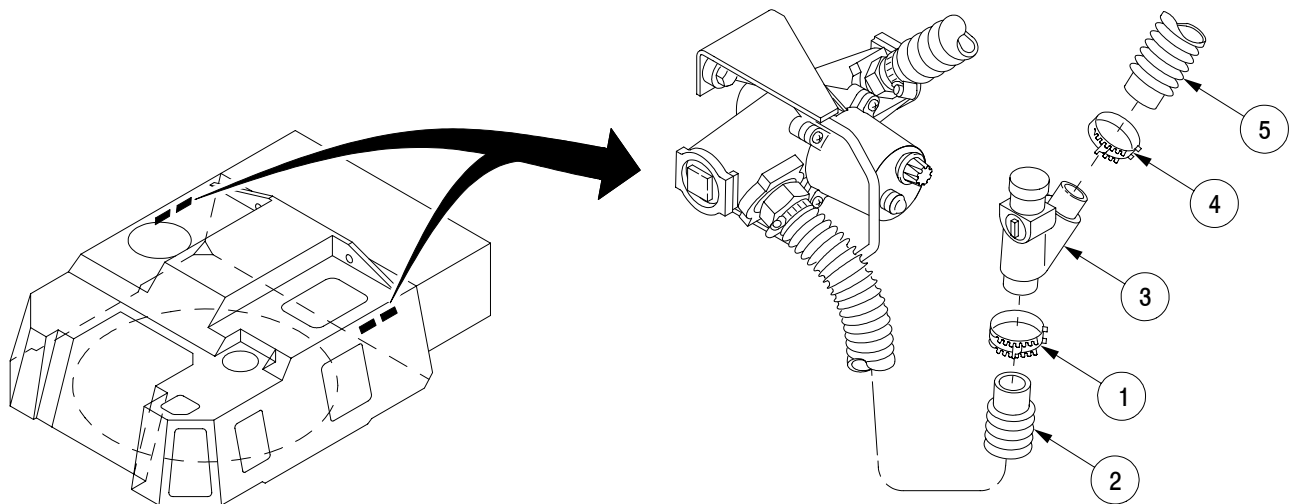
There are four connector assemblies. The removal and installation procedures are identical. This procedure covers only one connector assembly.

a. Removal.

- 1 Remove hose clamp (1) and remove hose (2) from connector assembly (3).
- 2 Remove hose clamp (4) and remove hose (5) from connector assembly (3).

b. Installation.

- 1 Install hose (5) on connector assembly (3) with hose clamp (4).
- 2 Install hose (2) on connector assembly (3) with hose clamp (1).



13-35 MCS CONTROL BOX AND GROUND STRAP.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

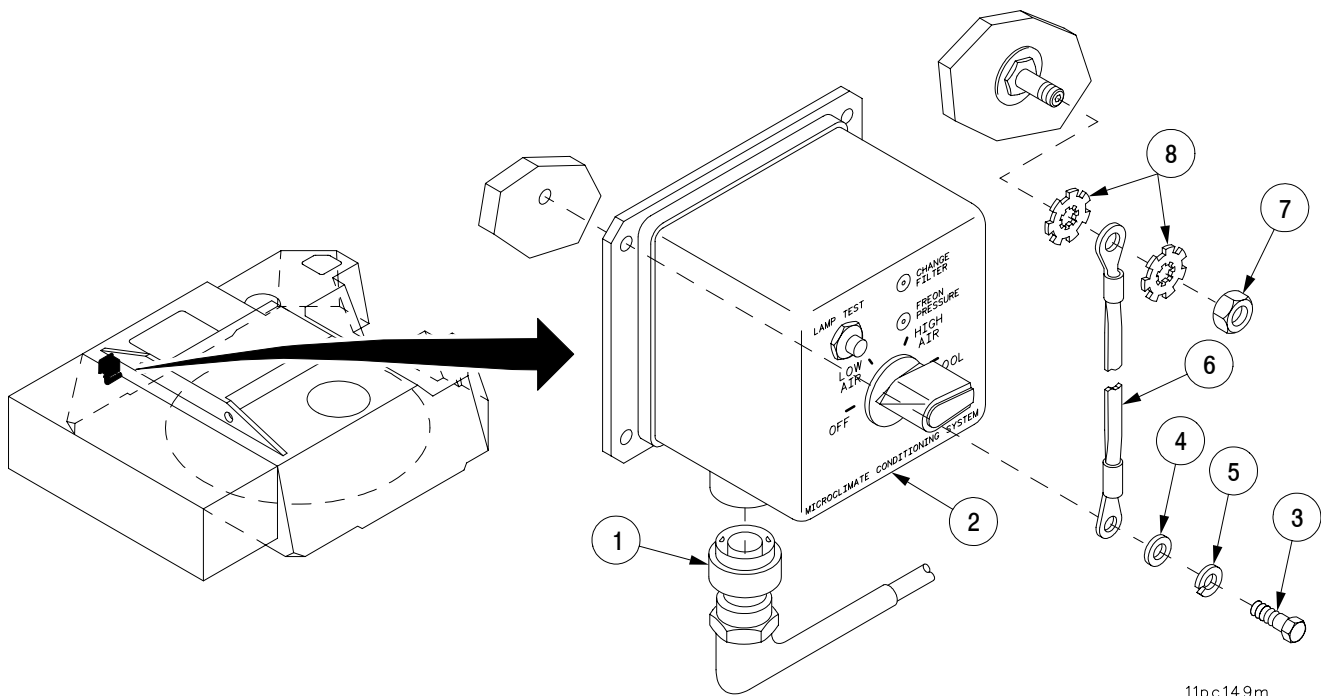
Lockwashers (4) (item 128, Appx F)
Lockwashers (2) (item 102, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

a. Removal.

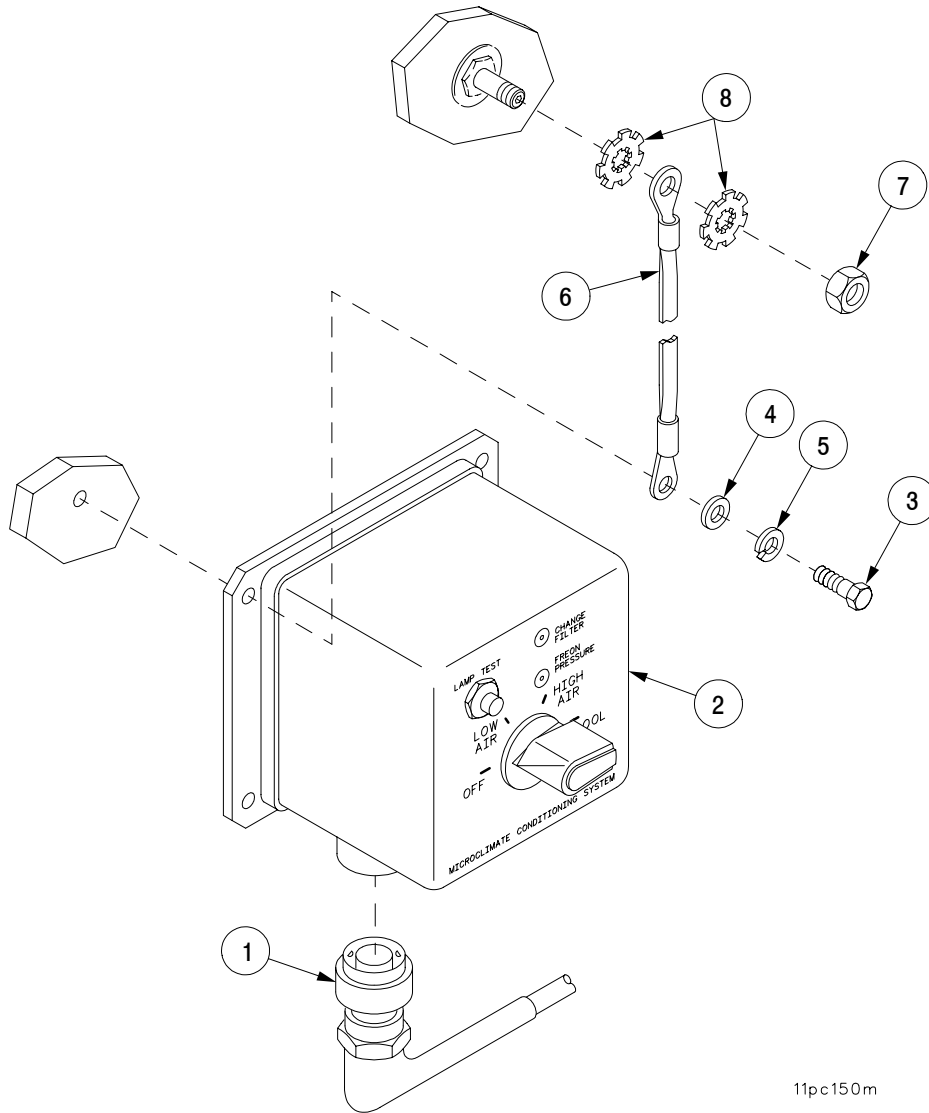
- 1 Disconnect electrical connector (1) from control box (2).
- 2 Remove four screws (3), four flat washers (4), four lockwashers (5), end of ground strap (6), and control box (2). Discard lockwashers.
- 3 Remove nut (7), two lockwashers (8), and ground strap (6). Discard lockwashers.



13-35 MCS CONTROL BOX AND GROUND STRAP - CONTINUED

b. Installation.

- 1 Install ground strap (6) with two new lockwashers (8) and nut (7).
- 2 Install control box (2) and end of ground strap (6) with four screws (3), four flat washers (4), and four new lockwashers (5).
- 3 Connect electrical connector (1) to control box (2).



11pc150m

CHAPTER 14 COMMANDER'S CUPOLA

GENERAL

This chapter illustrates and describes maintenance procedures for the commander's cupola cover, latch handle, and .50 caliber machine gun M2 mount support. Step-by-step procedures are provided for removal, repair, and installation as required by unit level maintenance.

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| 14-2 | HANDLES | 14-9 |
| 14-3 | MACHINE GUN MOUNT SUPPORT | 14-10 |

14-1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit,
(SC 5180-95-A12)

Equipment Conditions

Machine gun support removed
(para 14-3)

Materials/Parts

Cotter pins (2) (item 77, Appx F)
Lockwashers (2) (item 106, Appx F)
Gasket (item 170, Appx F)
Bowed washer (item 207, Appx F)
Seal (item 165, Appx F)
Adhesive (item 6, Appx C)
Sealing compound (item 49, Appx C)
Automotive grease (item 52, Appx C)
Spring pin (item 23, Appx F)
Lockwashers (2) (item 129, Appx F)
Cotter pin (item 80, Appx F)
Cotter pins (2) (item 78, Appx F)
Cotter pins (2) (item 75, Appx F)
Cushioning pad (item 164, Appx F)

Personnel Required

Two

a. Removal.

- 1 Unlatch commander's cupola cover (1) and open to upright position (support cover in this position to release preload on torsion bar).
- 2 Remove two screws (2) and two lockwashers (3). Discard lockwashers.

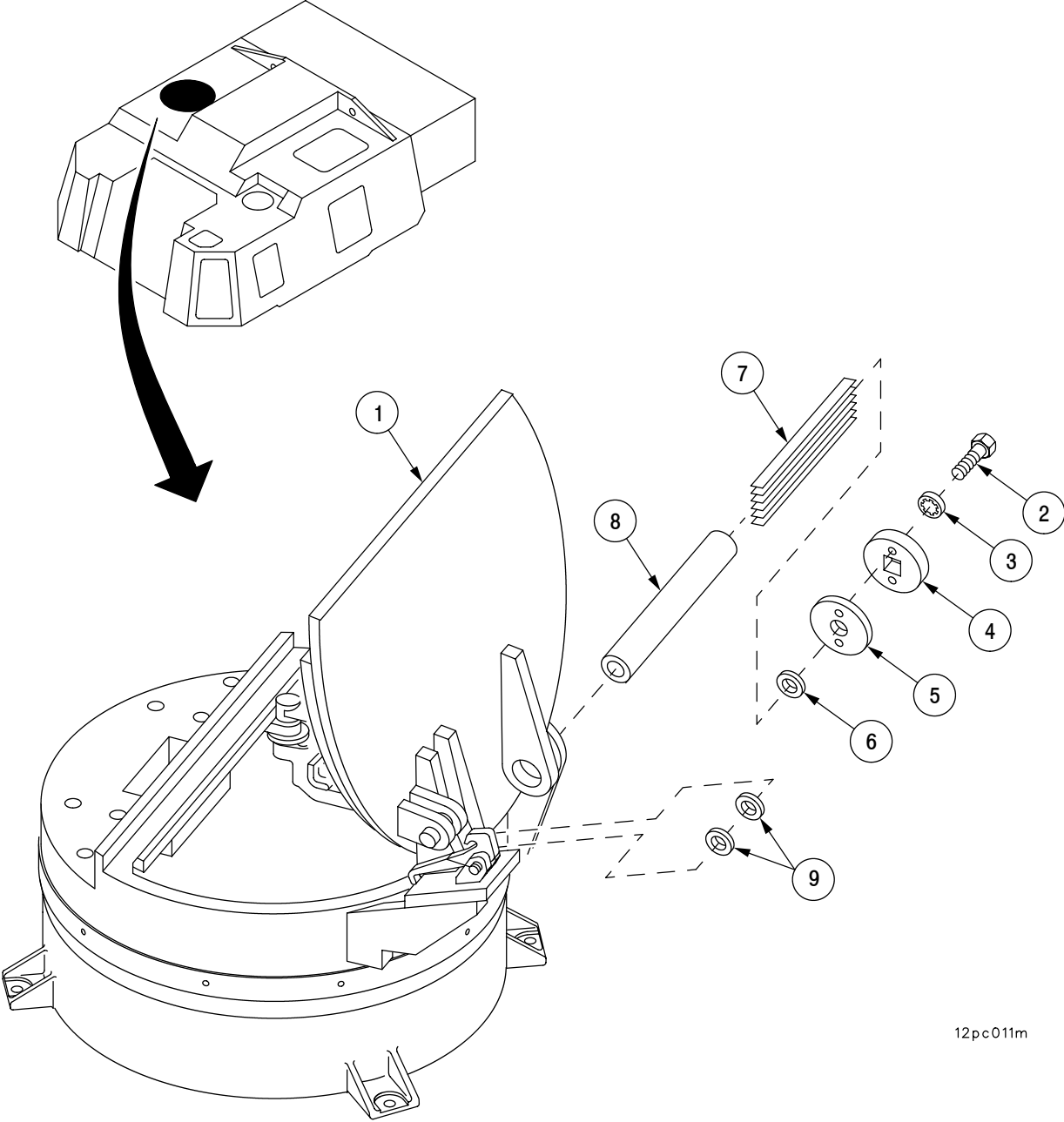
NOTE

Note location and quantity of shim(s) being removed in step 3 and 4 to ensure shim(s) are installed in same position.

- 3 Remove anchor plate (4), anchor shim(s) (5), and tube shim(s) (6).
- 4 Remove torsion hinge spring pack (7), torsion bar tube (8), and tube shim(s) (9).

14-1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE - CONTINUED

a. Removal - Continued



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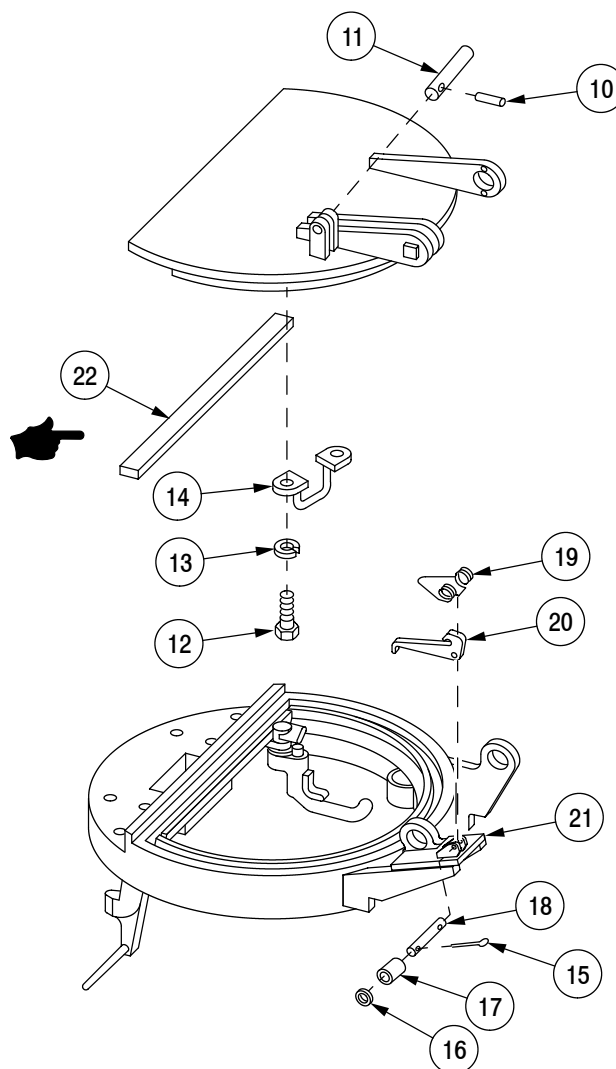
14-1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE - CONTINUED

b. Disassembly.

- 1 Remove spring pin (10) and lockpin (11). Discard spring pin.
- 2 Remove two screws (12), two lockwashers (13), and handle (14). Discard lockwashers.
- 3 Remove two cotter pins (15), two flat washers (16), spacer (17), latch pin (18), latch spring (19), and latch (20) from latch bracket (21). Discard cotter pins.
- 4 Remove and discard cover seal (22).

NOTE

Scrape dirt and adhesive from cupola seal seat.



12pc012ma

14-1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE - CONTINUED

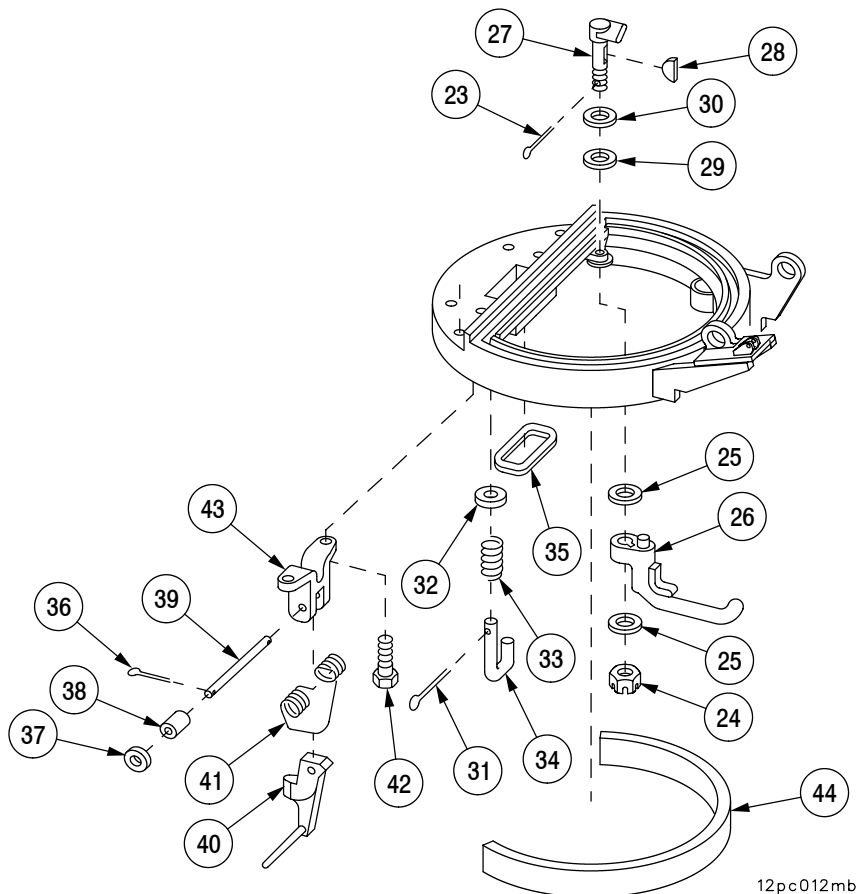
b. Disassembly - Continued

- 5 Remove cotter pin (23), castle nut (24), two shims (25), and latch handle (26). Discard cotter pin.
- 6 Remove locking cam (27), cam key (28), shim (29), and bowed washer (30). Discard bowed washer.
- 7 Remove two cotter pins (31), two flat washers (32), two springs (33), and two periscope hooks (34). Discard cotter pins.
- 8 Remove and discard gasket (35).

NOTE

Clean dirt and adhesives from gasket seat.

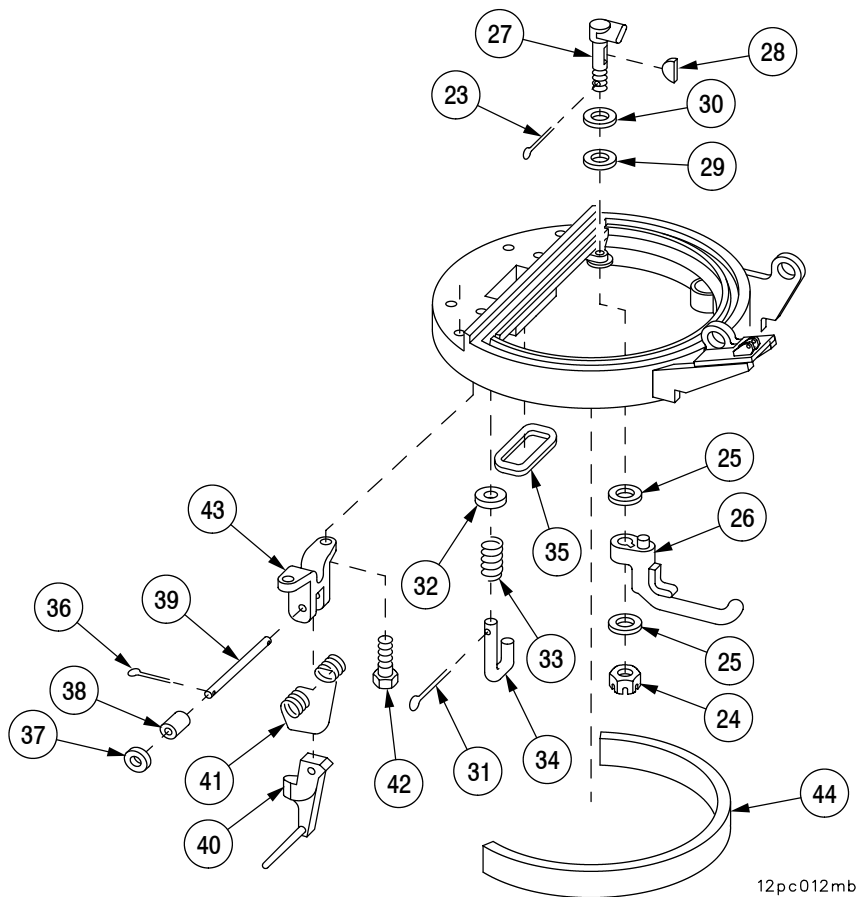
- 9 Remove two cotter pins (36), two flat washers (37), two spacers (38), pin (39), latch (40), and spring (41). Discard cotter pins.
- 10 Remove two screws (42) and bracket (43).
- 11 Remove and discard pad (44).



14-1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE - CONTINUED

c. Assembly.

- 1 Apply adhesive to new pad (44) and install.
- 2 Install bracket (43) with two screws (42).
- 3 Install spring (41), latch (40), pin (39), two spacers (38), two flat washers (37), and two new cotter pins (36).
- 4 Apply adhesive to new gasket (35) and install.
- 5 Install two periscope hooks (34), two springs (33), two flat washers (32), and two new cotter pins (31).
- 6 Install new bowed washer (30) to provide a depression of 0.031 in. (0.787 mm) in UNLOCK position.
- 7 Insert shim(s) (29) as required, cam key (28), and locking cam (27).
- 8 Install latch handle (26), shim(s) (25) as required, castle nut (24), and new cotter pin (23).

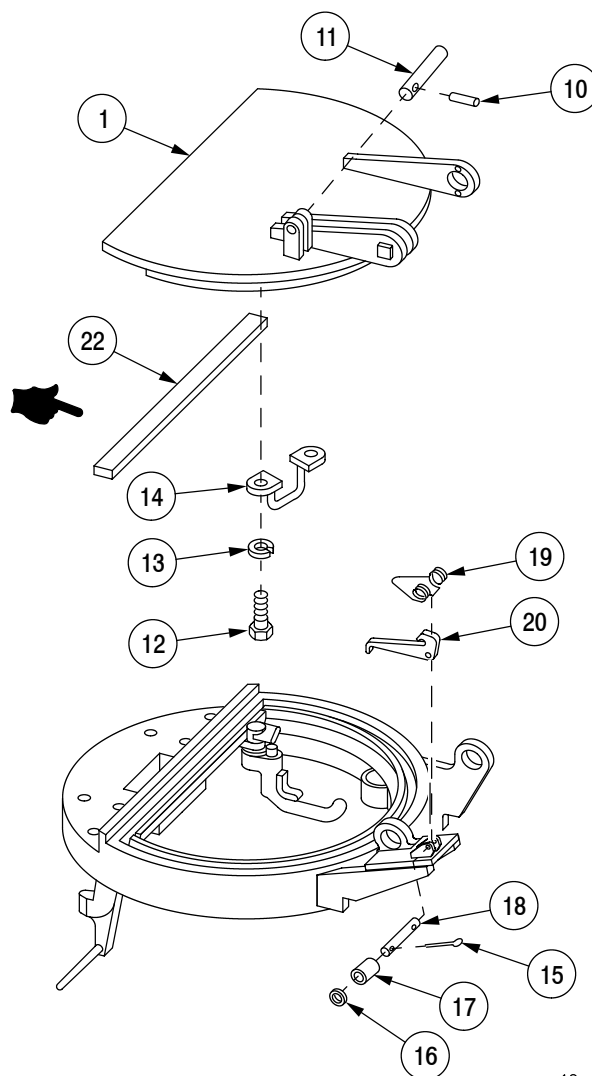


12pc012mb

14-1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE - CONTINUED

c. Assembly - Continued

- 9 Install latch (20), latch spring (19), latch pin (18), spacer (17), two flat washers (16), and two new cotter pins (15).
- 10 Install locking cam seat (14), two new lockwashers (13), and two screws (12).
- 11 Apply adhesive to new cupola seal (22) and install.
- 12 Place cupola cover (1) on top of cupola body.
- 13 Install lockpin (11) and new spring pin (10).



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14-1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE - CONTINUED

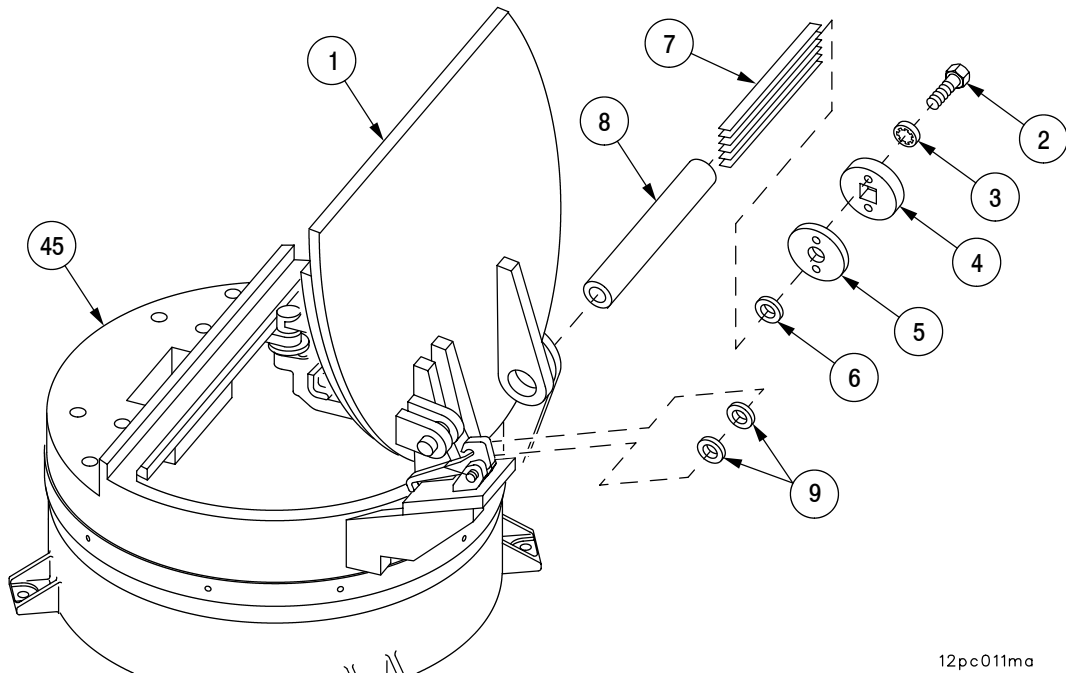
d. Installation.

- 1 Position cupola cover (1) in the closed position on cupola body (45).
- 2 Lightly coat each leaf spring in the torsion hinge spring pack (7) with grease.

NOTE

Steps 3 and 4 are required only if cupola cover (1) is being replaced or if new shims are being installed for alignment.

- 3 Install torsion bar tube (8) and tube shim(s) (9), as required, to center cupola cover (1) on cupola body (45) within 0.047 in. (1.1 mm).
- 4 While holding tube shim(s) (9) in place, temporarily remove torsion bar tube (8).
- 5 Install torsion hinge spring pack (7) with cupola cover (1) 106° 30' angle from closed position. Ensure torsion hinge spring pack (7) seats into cupola cover (1).
- 6 Install torsion bar tube (8) and tube shim(s) (6), as required, to provide from 0.005 to 0.205 in. (0.127 to 5.207 mm) clearance between far end of torsion bar tube (8) and cupola cover (1) hinge.
- 7 Open cupola cover (1) to upright position.
- 8 Install anchor shim(s) (5), as required, and anchor plate (4) to provide from 0.016 to 0.078 in. (0.406 to 1.981 mm) clearance between torsion hinge spring pack (7) ends and anchor plate (4).
- 9 Install two new lockwashers (3) and two screws (2).
- 10 Close and latch cupola cover (1).



12pc011ma

14-1.1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE, BOLTED HINGES.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit,
(SC 5180-95-A12)

Materials/Parts

Cotter pins (2) (item 77, Appx F)
Lockwashers (2) (item 106, Appx F)
Gasket (item 170, Appx F)
Bowed washer (item 207, Appx F)
Seal (item 165, Appx F)
Adhesive (item 6, Appx C)
Sealing compound (item 49, Appx C)
Automotive grease (item 52, Appx C)
Lockwashers (5) (item 132, Appx F)

Materials/Parts - Continued

Lockwashers (2) (item 129, Appx F)
Cotter pin (item 80, Appx F)
Cotter pins (2) (item 75, Appx F)
Cushioning pad (item 164, Appx F)
Lockwashers (2) (item 150, Appx F)
Lockwashers (6) (item 130, Appx F)

Equipment Conditions

Machine gun mount support removed
(para 14-3)

Personnel Required

Two

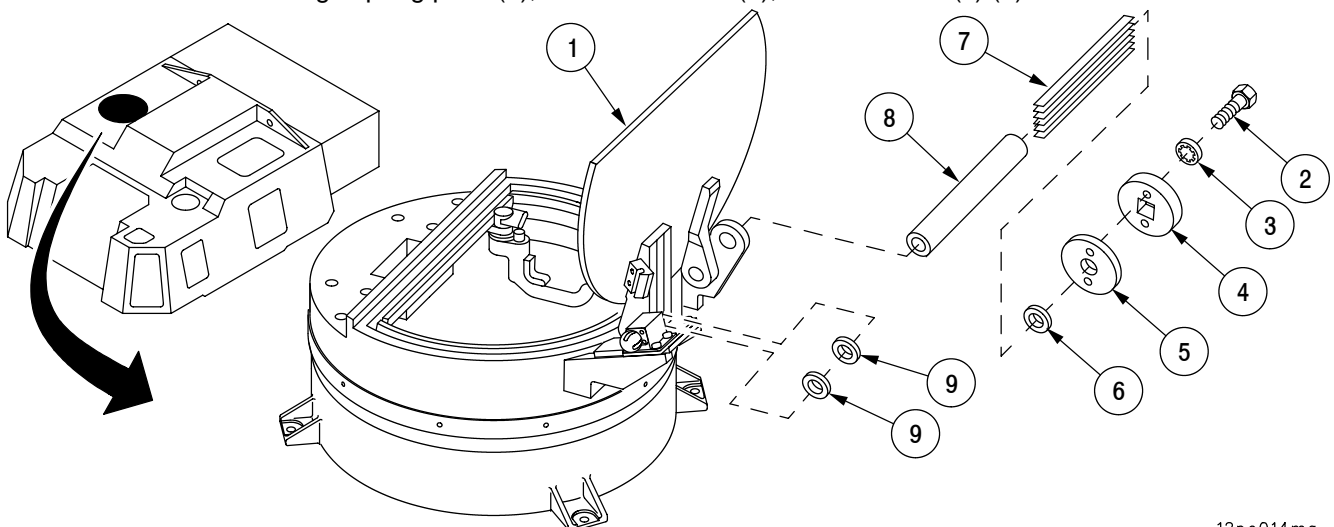
a. Removal.

- 1 Unlatch commander's cupola cover (1) and open to upright position (support cover in this position to release preload on torsion bar).
- 2 Remove two screws (2) and two lockwashers (3). Discard lockwashers.

NOTE

Note location and quantity of shim(s) being removed in step 3 and 4 to ensure shim(s) are installed in same position.

- 3 Remove anchor plate (4), anchor shim(s) (5), and tube shim(s) (6).
- 4 Remove torsion hinge spring pack (7), torsion bar tube (8), and tube shim(s) (9).



12pc014mo

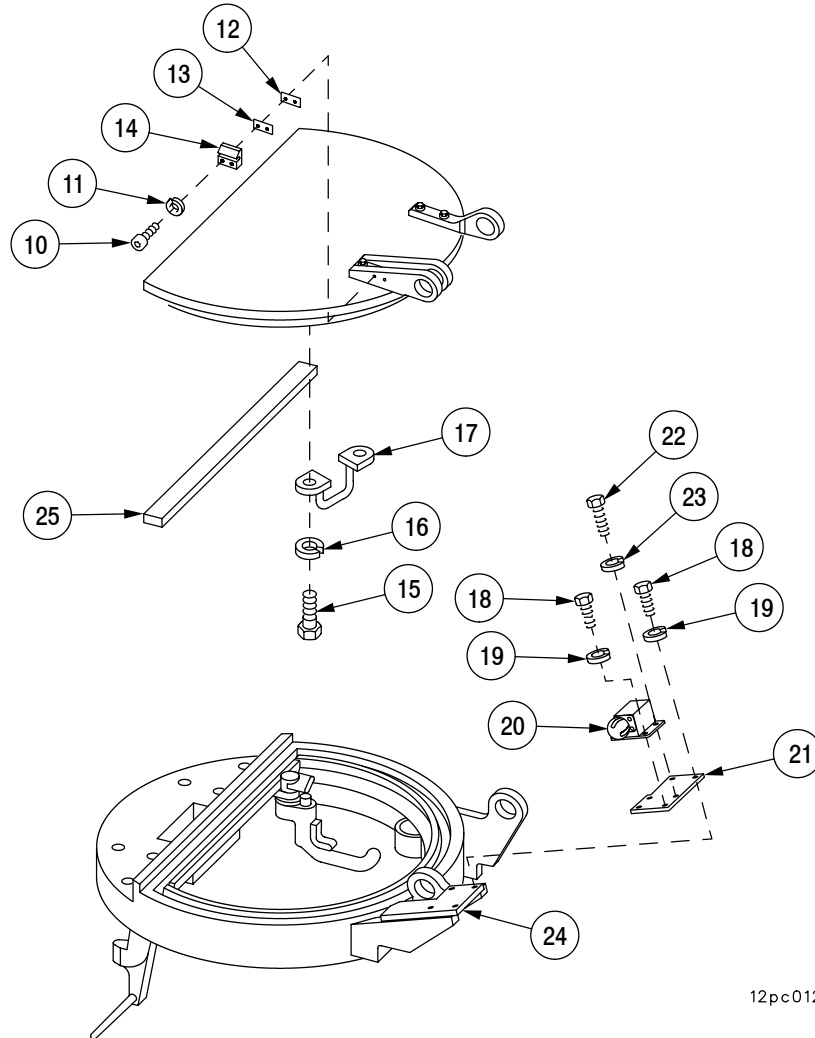
14-1.1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE, BOLTED HINGES - CONTINUED

b. Disassembly.

NOTE

Note location and quantity of shim(s) being removed to ensure shim(s) are installed in same position.

- 1 Remove two screws (10), two lockwashers (11), shim(s) (12), shim(s) (13) and catch (14). Discard lockwashers.
- 2 Remove two screws (15), two lockwashers (16), and handle (17). Discard lockwashers.
- 3 Remove four screws (18), four lockwashers (19), and latch (20) from adapter plate (21). Discard lockwashers.
- 4 Remove two screws (22), two lockwashers (23), and adapter plate (21) from latch bracket (24). Discard lockwashers.
- 5 Remove and discard cupola cover seal (25).
- 6 Scrape dirt and adhesive from cupola seal seat.

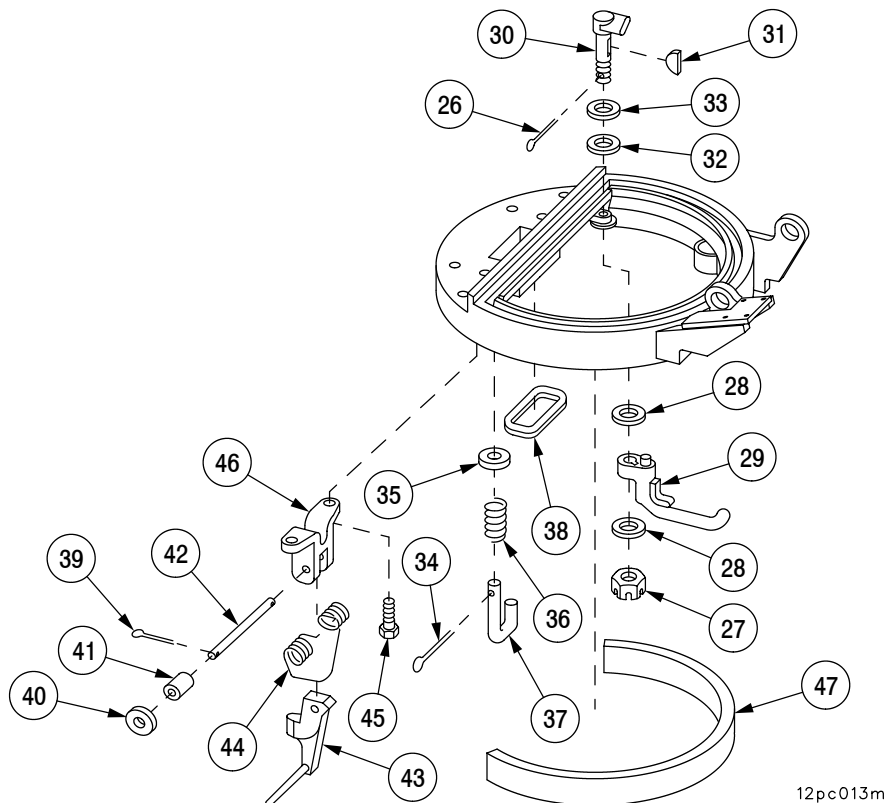


12pc012m

14-1.1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE, BOLTED HINGES - CONTINUED

b. Disassembly - Continued

- 7 Remove cotter pin (26), castle nut (27), two shims (28), and latch handle (29). Discard cotter pin.
- 8 Remove locking cam (30), cam key (31), shim (32), and bowed washer (33). Discard bowed washer.
- 9 Remove two cotter pins (34), two flat washers (35), two springs (36), and two periscope hooks (37). Discard cotter pins.
- 10 Remove and discard gasket (38).
- 11 Clean dirt and adhesives from gasket seat.
- 12 Remove two cotter pins (39), two flat washers (40), two spacers (41), pin (42), latch (43), and spring (44). Discard cotter pins.
- 13 Remove two screws (45) and bracket (46).
- 14 Remove and discard pad (47).



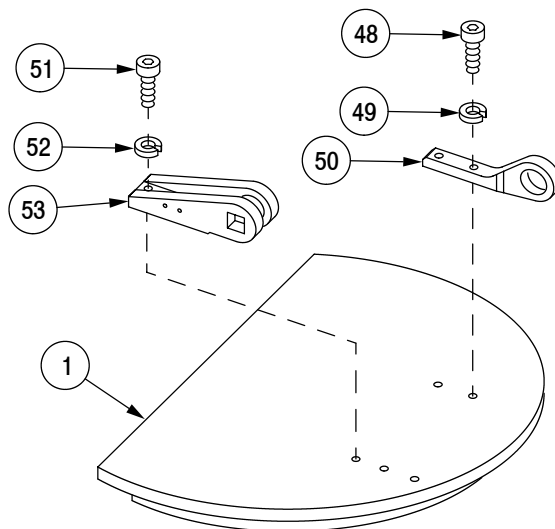
14-1.1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE, BOLTED HINGES - CONTINUED

b. Disassembly - Continued

- 15 Remove two screws (48), two lockwashers (49), and hinge (50) from cupola cover (1). Discard lockwashers.
- 16 Remove three screws (51), three lockwashers (52) and hinge (53) from cupola cover (1). Discard lockwashers.

c. Assembly.

- 1 Install hinge (53) to cupola cover (1) with three screws (51) and three new lockwashers (52).
- 2 Install hinge (50) to cupola cover (1) with two screws (48) and two new lockwashers (49).



12pc013ma

14-1.1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE, BOLTED HINGES - CONTINUED

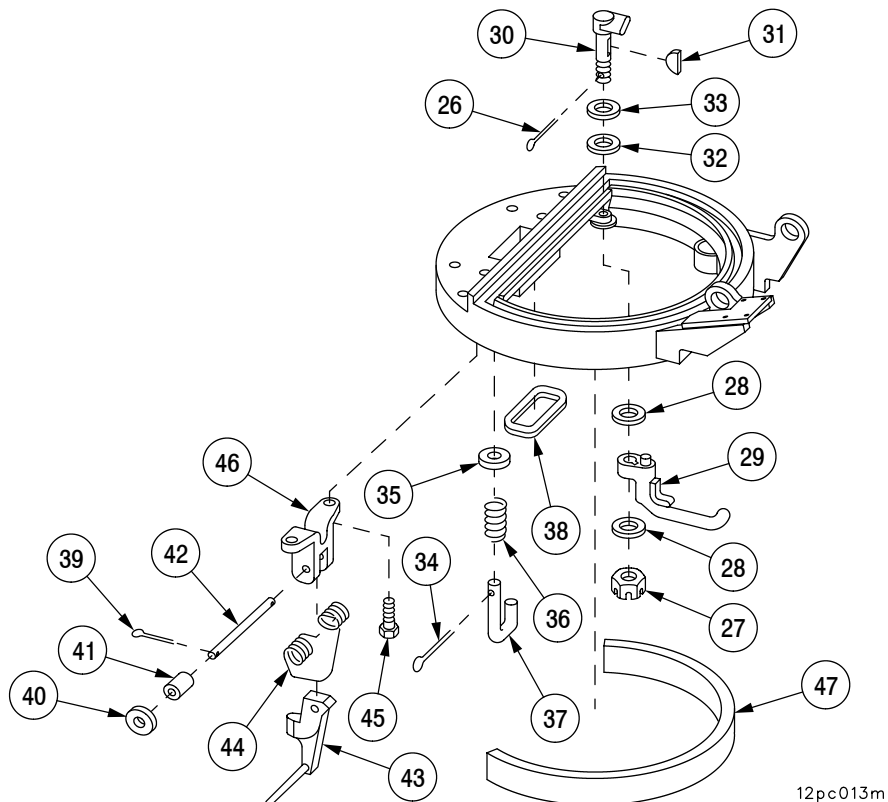
c. Assembly - Continued

- 3 Apply adhesive (item 6, Appx C) to new pad (47) and install.
- 4 Install bracket (46) with two screws (45).
- 5 Install spring (44), latch (43), pin (42), two spacers (41), two flat washers (40), and two new cotter pins (39).
- 6 Apply adhesive (item 6, Appx C) to new gasket (38) and install.
- 7 Install two periscope hooks (37), two springs (36), two flat washers (35), and two new cotter pins (34).
- 8 Install new bowed washer (33) to provide a depression of 0.031 in. (0.787 mm) in UNLOCK position.

NOTE

Shim locking cam and latch handle so that in unlocked position the washer is compressed approximately 1/32 and in the locked position the cupola is held down tight against the top of the ring.

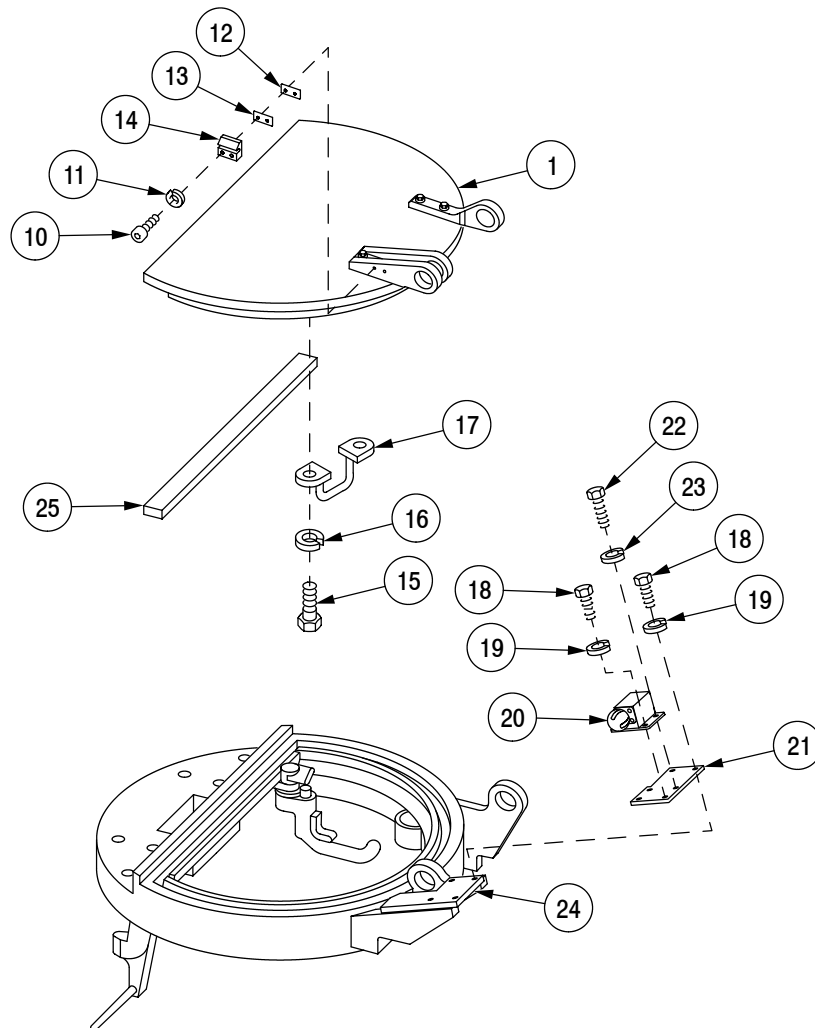
- 9 Insert shim(s) (32) as required, cam key (31), and locking cam (30).
- 10 Install latch handle (29), shim(s) (28) as required, castle nut (27), and new cotter pin (26).



14-1.1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE, BOLTED HINGES - CONTINUED

c. Assembly - Continued

- 11 Install adapter plate (21), two new lockwashers (23), and two screws (22) to latch bracket (24).
- 12 Install latch (20), four new lockwashers (19), and four screws (18) to adapter plate (21).
- 13 Install handle (17), two new lockwashers (16), and two screws (15).
- 14 Apply sealing compound to new cupola cover seal (25) and install.
- 15 Place cupola cover (1) on top of cupola body.
- 16 Shim catch (14) so there is .06 to .12 from end of latch assembly plunger to back of slot in catch.
- 17 Install catch (14), shim(s) (13), shim(s) (12), two new lockwashers (11), and two screws (10).



12pc019m

14-1.1 CUPOLA ASSEMBLY COVER AND LATCH HANDLE, BOLTED HINGES - CONTINUED

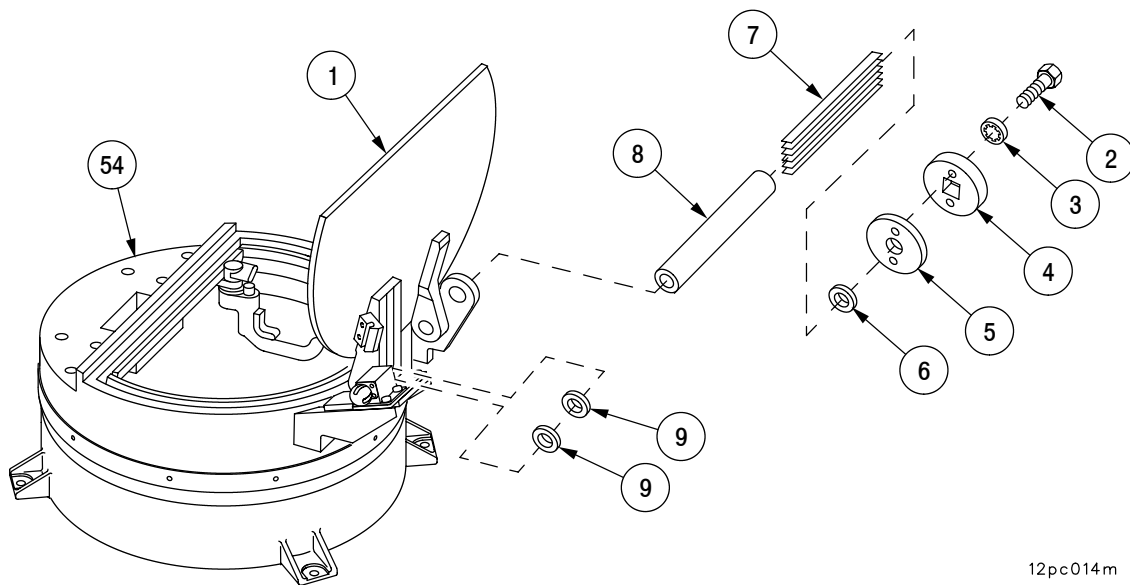
d. Installation.

- 1 Position cupola cover (1) in the closed position on cupola body (54).
- 2 Lightly coat each leaf spring in the torsion hinge spring pack (7) with grease.

NOTE

Steps 3 and 4 are required only if cupola cover is being replaced or if new shims are being installed for alignment.

- 3 Install torsion bar tube (8) and tube shim(s) (9), as required, to center cupola cover (1) on cupola body (54) within 0.047 in. (1.1 mm).
- 4 While holding tube shim(s) (9) in place, temporarily remove torsion bar tube (8).
- 5 Install torsion hinge spring pack (7) with cupola cover (1) 106° 30' angle from closed position. Ensure torsion hinge spring pack (7) seats into cupola cover (1).
- 6 Install torsion bar tube (8) and tube shim(s) (6), as required, to provide from 0.005 to 0.205 in. (0.127 to 5.207 mm) clearance between far end of torsion bar tube (8) and cupola cover (1) hinge.
- 7 Open cupola cover (1) to upright position.
- 8 Install anchor shim(s) (5), as required, and anchor plate (4) to provide from 0.016 to 0.078 in. (0.406 to 1.981 mm) clearance between torsion hinge spring pack (7) ends and anchor plate (4).
- 9 Install two new lockwashers (3) and two screws (2).
- 10 Close and latch cupola cover (1).



12pc014m

14-2 HANDLES.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Torque wrench (item 54, Appx G)

Socket wrench (item 48, Appx G)

Materials/Parts

Self-locking bolts (2) (item 140, Appx F)

NOTE

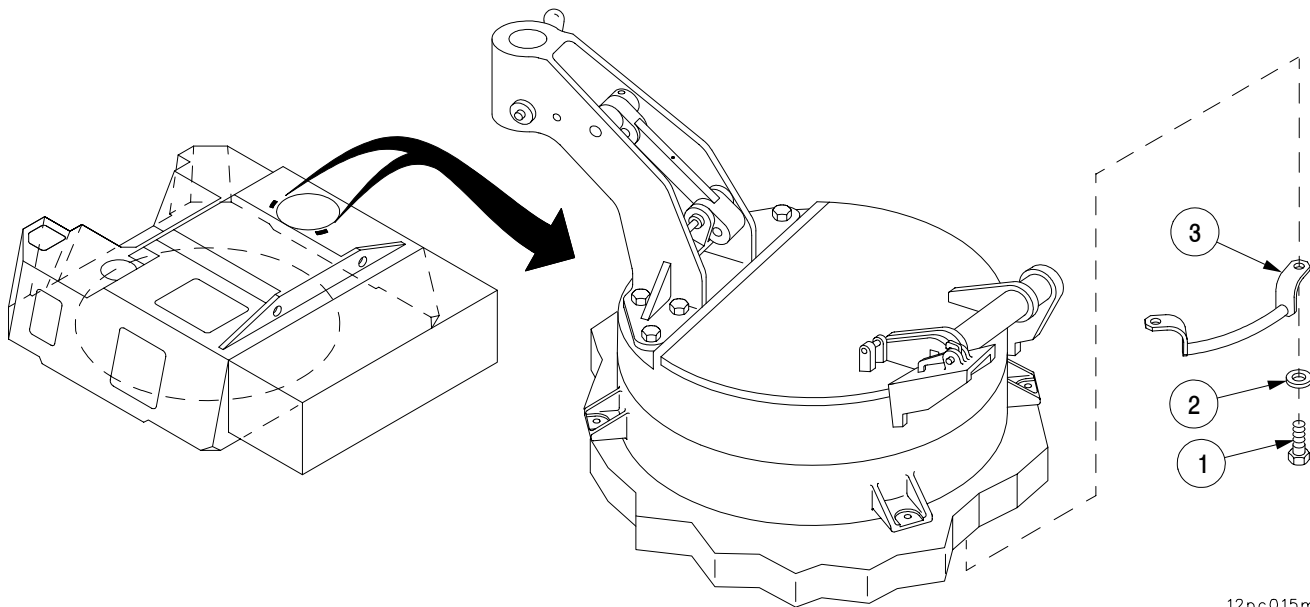
There are two handles. The removal and installation procedures are identical for both. This procedure covers only one handle.

a. Removal.

Remove two self-locking bolts (1), two flat washers (2), and handle (3) from cab. Discard self-locking bolts.

b. Installation.

Install handle (3) in cab with two flat washers (2) and two new self-locking bolts (1). Torque bolts to 299-330 lb-ft (405-447 N-m).



12pc015m

14-3 MACHINE GUN MOUNT SUPPORT.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

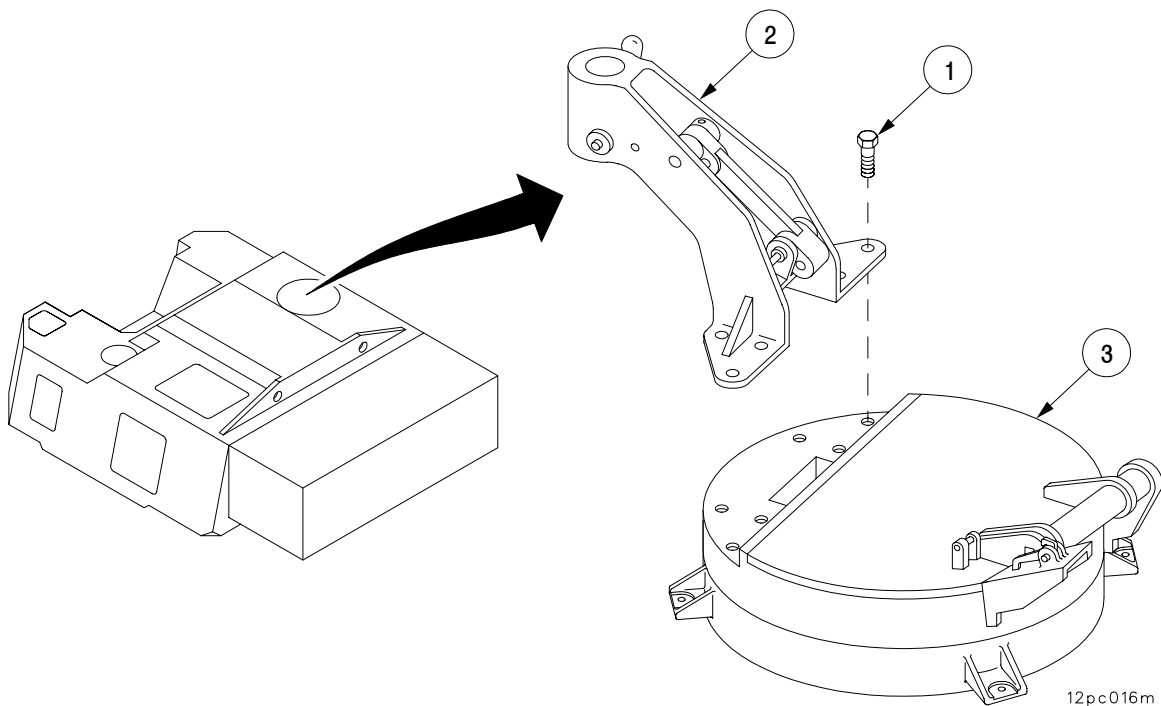
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Cotter pin (item 78, Appx F)
Cotter pins (2) (item 83, Appx F)
Spring pins (2) (item 31, Appx F)
Spring pin (item 25, Appx F)

a. Removal.

- 1 Remove six screws (1) from mount assembly (2).
- 2 Lift mount (2) off cupola (3).



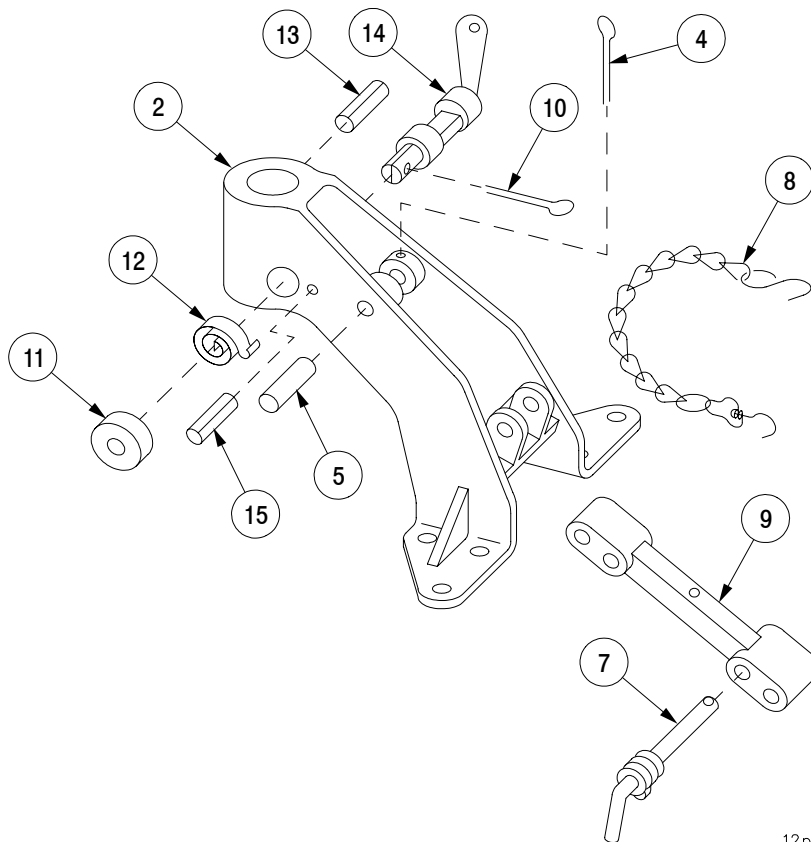
14-3 MACHINE GUN MOUNT SUPPORT - CONTINUED

b. Disassembly.

- 1 Remove and discard two cotter pins (4). Remove headless pin (5) from mount (2).
- 2 Remove quick-release pin (7) and chain (8) securing connecting link (9) to mount (2).
- 3 Remove cotter pin (10), cover (11), and spring (12). Discard cotter pin.
- 4 Remove two spring pins (13) and lock handle (14). Discard spring pins.
- 5 Remove spring pin (15) from mount (2). Discard spring pin.

c. Assembly.

- 1 Insert spring (12) into hole on mount (2). Insert one new spring pin (15) in mount (2). Insert two new spring pins (13) and lock handle (14) into hole on mount (2). Secure spring (12), lock handle (14), and cover (11) to mount (2) with new cotter pin (10).
- 2 Secure top of connecting link (9) to mount (2) with headless pin (5) and two new cotter pins (4).
- 3 Place bottom of connecting link (9) between brackets on mount (2). Install chain (8). Insert quick-release pin (7) through brackets on mount (2) and connecting link (9).

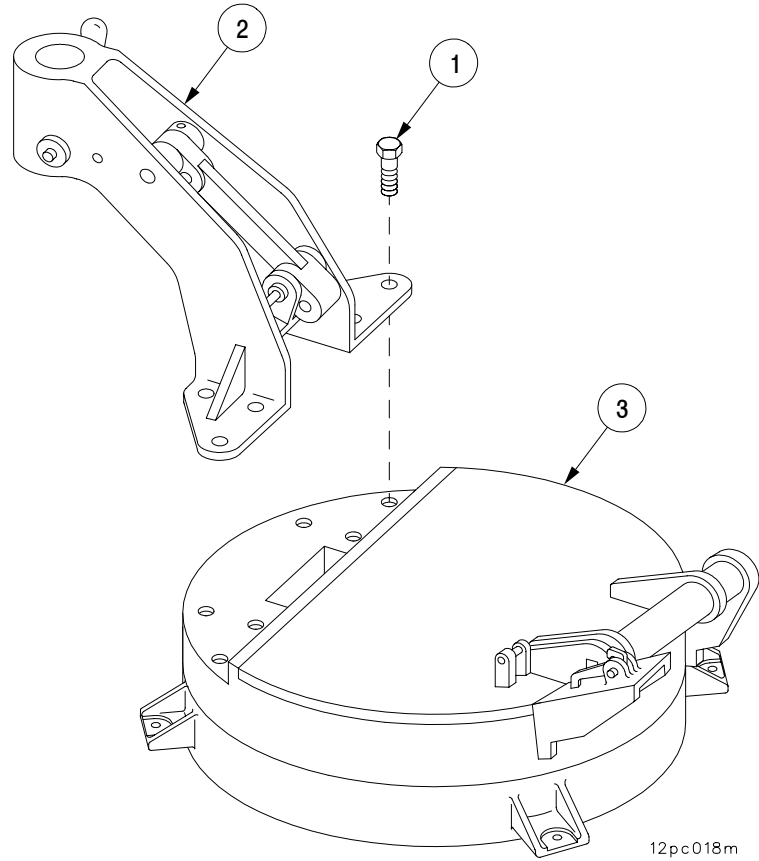


12pc017m

14-3 MACHINE GUN MOUNT SUPPORT - CONTINUED

d. Installation.

Install mount (2) on cupola (3) with six screws (1)



CHAPTER 15 BUSTLE COMPONENTS

GENERAL

This chapter illustrates and describes maintenance procedures for the bustle components. Step-by-step procedures are provided for removal, repair, and installation as required for unit level maintenance.

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| 15-2 CENTER PLATE, CHANNEL, AND ANGLE | 15-3 |
| 15-3 RIGHT OR LEFT PLATE AND ANGLES | 15-5 |
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15-1 RIGHT OR LEFT CHANNEL.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Cab traverse lock locked
(TM 9-2350-314-10)

Materials/Parts

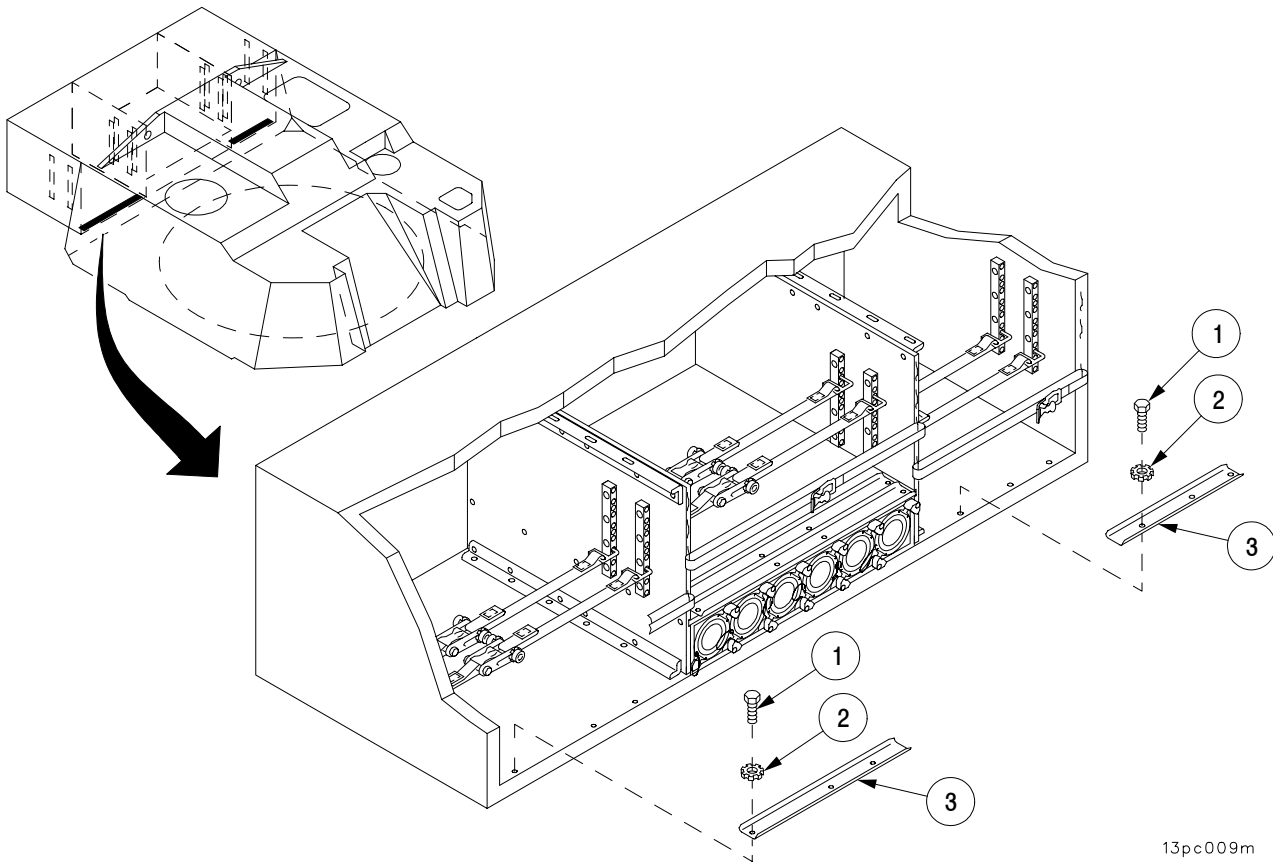
Lockwashers (3) (item 111, Appx F)

a. Removal.

Remove three screws (1), three lockwashers (2), and channel (3) from bustle. Discard lockwashers.

b. Installation.

Install channel (3) on bustle with three new lockwashers (2) and three screws (1).



13pc009m

15-2 CENTER PLATE, CHANNEL, AND ANGLE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (8) (item 111, Appx F)
Sealing compound (item 42, Appx C)

Equipment Conditions

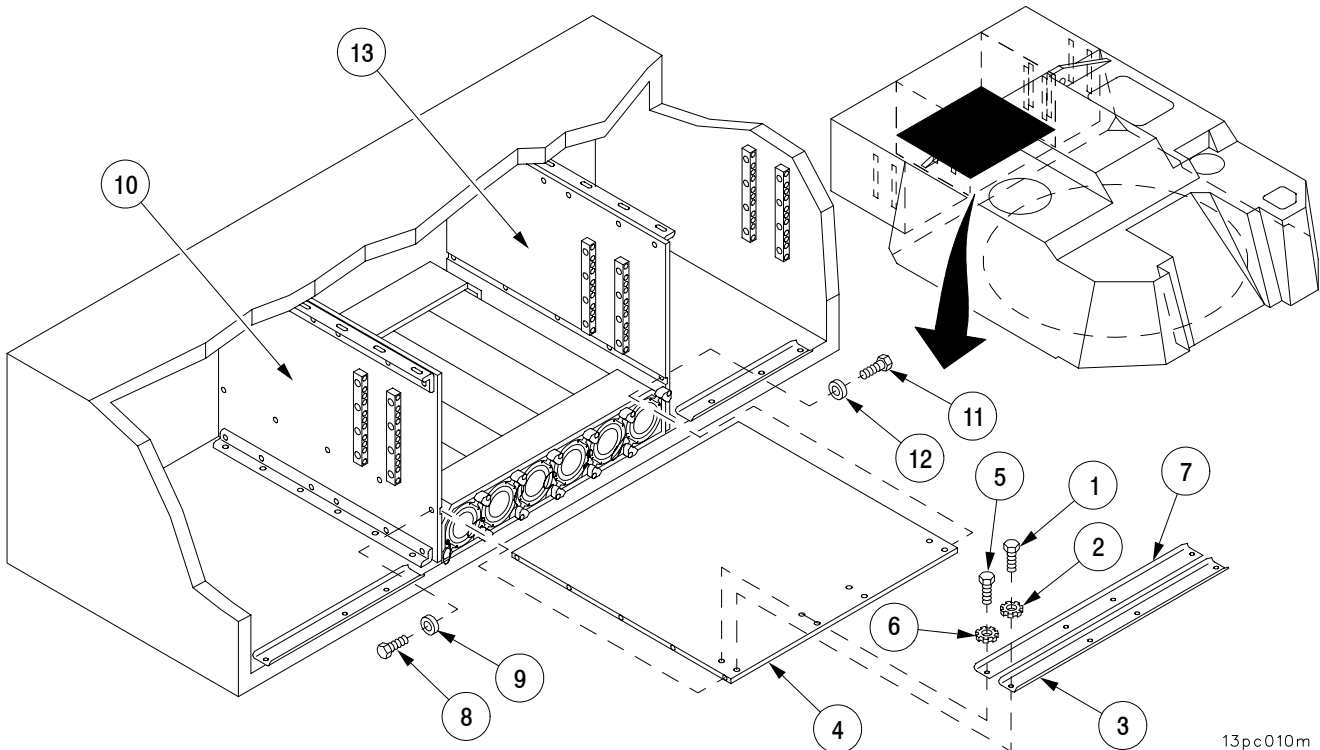
Cab traverse lock locked
(TM 9-2350-314-10)
Retaining straps removed (para 15-5)

Personnel Required

Two

a. Removal.

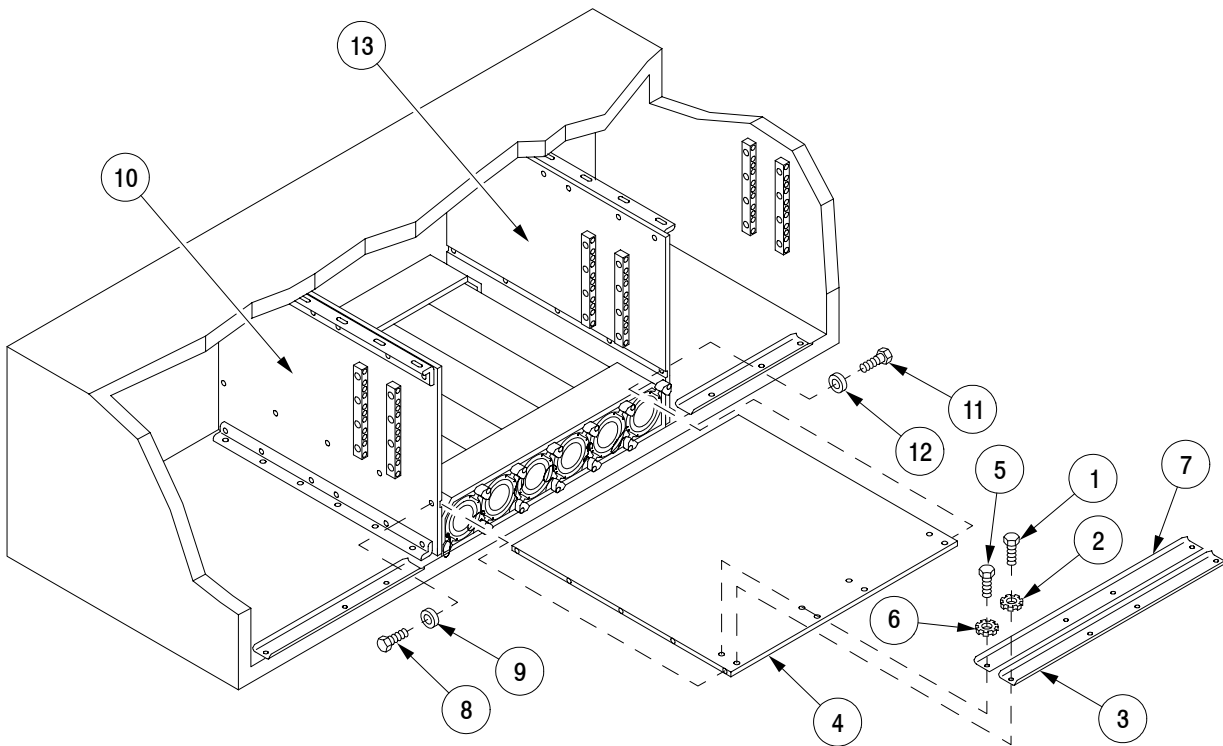
- 1 Remove four screws (1), four lockwashers (2), and center channel (3) from plate (4). Discard lockwashers.
- 2 Remove four screws (5), four lockwashers (6), and center angle (7) from plate (4). Discard lockwashers.
- 3 Remove five screws (8) and five flat washers (9) securing plate (4) to right plate (10).
- 4 Remove five screws (11) and five flat washers (12) securing plate (4) to left plate (13).
- 5 Remove plate (4).



15-2 CENTER PLATE, CHANNEL, AND ANGLE - CONTINUED

b. Installation.

- 1 Apply sealing compound to threads of screws (8 and 11).
- 2 Position plate (4) in center section of bustle and secure to left plate (13) with five screws (11) and five flat washers (12).
- 3 Secure plate (4) to right plate (10) with five screws (8) and five flat washers (9).
- 4 Position center angle (7) on plate (4) and secure with four screws (5) and four new lockwashers (6).
- 5 Position center channel (3) on plate (4) and secure with four screws (1) and four new lockwashers (2).



13pc011m

15-3 RIGHT OR LEFT PLATE AND ANGLES.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Sealing compound (item 42, Appx C)

Equipment Conditions

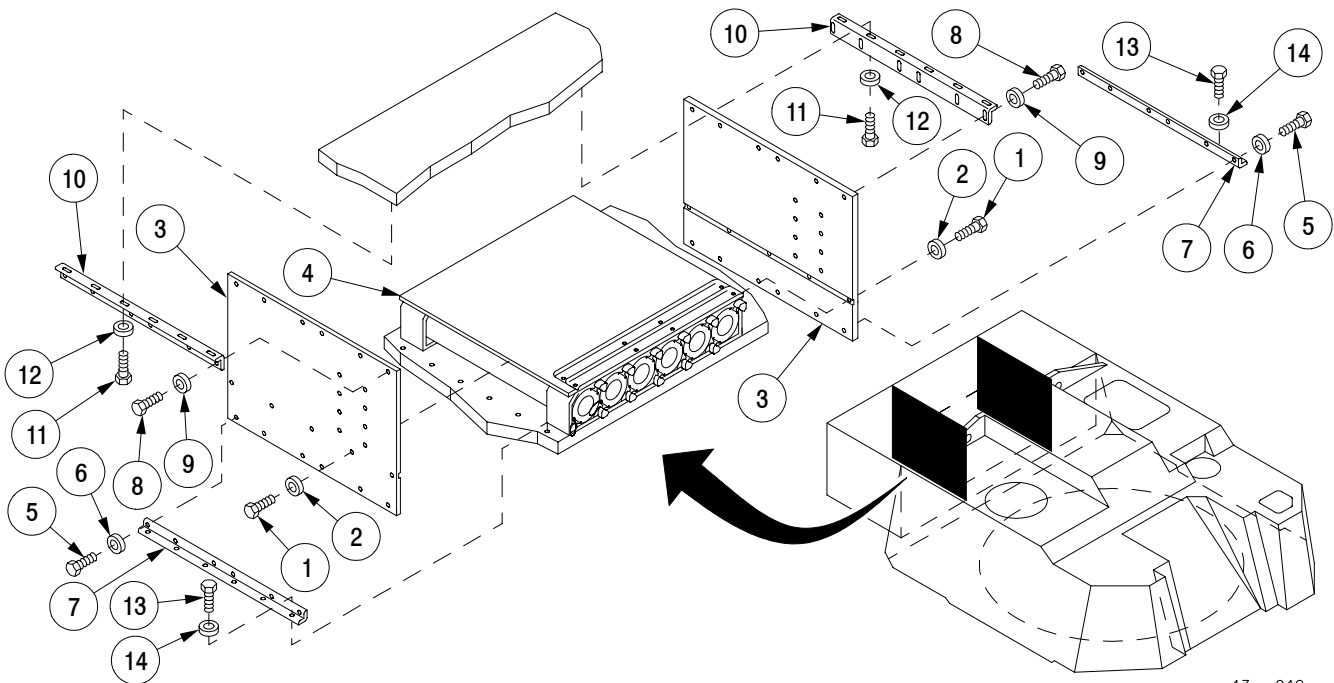
Cab traverse lock locked
(TM 9-2350-314-10)
Retainer bars removed (para 15-4)
Retaining straps removed (para 15-5)

Personnel Required

Two

a. Removal.

- 1 Remove five screws (1) and five flat washers (2) securing vertical plate (3) to center plate (4).
- 2 Remove six screws (5) and six flat washers (6) securing bottom of vertical plate (3) to lower angle (7).
- 3 With assistant supporting plate (3), remove six screws (8) and six flat washers (9) securing top of vertical plate (3) to upper angle (10). Remove plate (3).
- 4 Remove six screws (11), six flat washers (12), and upper angle (10) from top of bustle.
- 5 Remove six screws (13), six flat washers (14), and lower angle (7) from bottom of bustle.

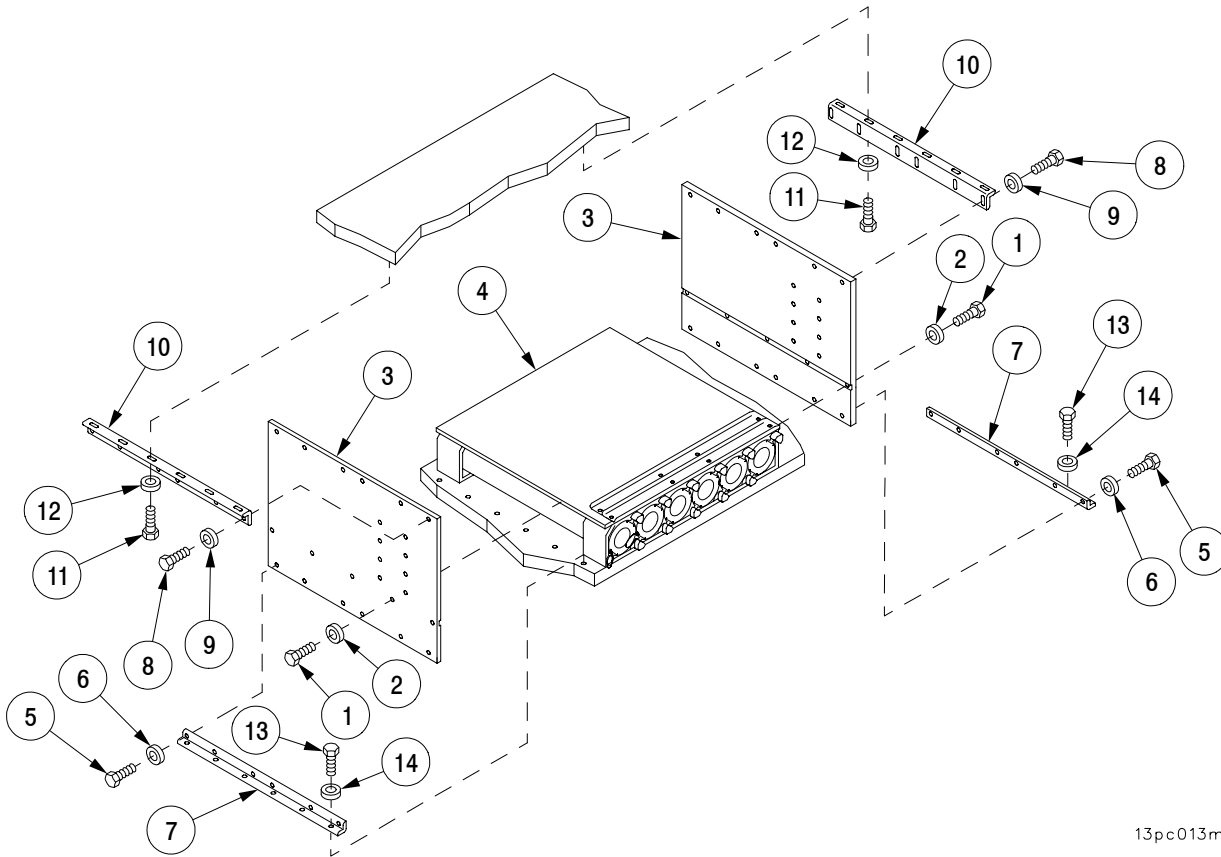


13pc012m

15-3 RIGHT OR LEFT PLATE AND ANGLES - CONTINUED

b. Installation.

- 1 Apply sealing compound to threads of all screws.
- 2 Install upper angle (10) on top of bustle with six screws (11) and six flat washers (12).
- 3 Install lower angle (7) on bottom of bustle with six screws (13) and six flat washers (14).
- 4 With assistant supporting plate (3) in position, secure top of plate to upper angle (10) with six screws (8) and six flat washers (9).
- 5 Secure bottom of plate (3) to lower angle (7) with six screws (5) and six flat washers (6).
- 6 Secure plate (3) to center plate (4) with five screws (1) and five flat washers (2).
- 7 Torque all screws to 35-40 lb-ft (47-54 N-m).



13pc013m

15-4 RETAINER BAR (RIGHT, LEFT, OR CENTER COMPARTMENT).

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Sealing compound (item 42, Appx C)

Equipment Conditions

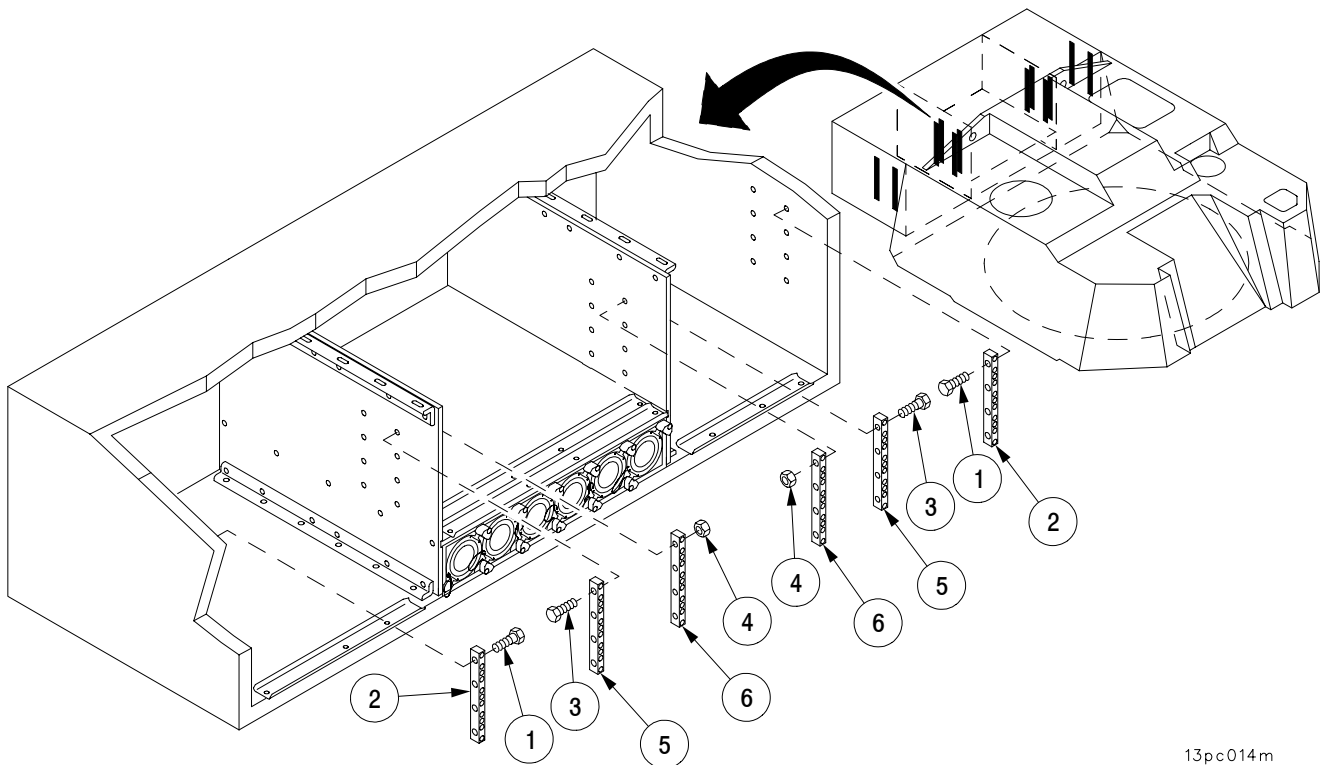
Cab traverse lock locked
(TM 9-2350-314-10)
Retaining straps removed (para 15-5)

a. Removal.

- 1 Remove four screws (1) and retainer bar (2) from left or right bustle.
- 2 Remove four screws (3), four nuts (4), and two retainer bars (5 and 6) from left or right plate.

b. Installation.

- 1 Apply sealing compound to threads of all screws.
- 2 Position two retainer bars (5 and 6) on left or right plate and secure with four screws (3) and four nuts (4).
- 3 Install retainer bar (2) on left or right bustle and secure with four screws (1).



13pc014m

15-5 RETAINING STRAP.

This task covers: a. Removal b. Installation

| |
|----------------------|
| INITIAL SETUP |
|----------------------|

Tools

Canister retaining tool
(item 43, Appx G)

Equipment Conditions

Cab traverse lock locked
(TM 9-2350-314-10)

a. Removal.

- 1 Squeeze buckle open to slide retaining strap (1) through buckle and slide retaining strap (1) through loops (2).
- 2 Relieve tension on retaining strap (3) using the canister retaining tool.
- 3 Lift up on ratchet handle (4) to disengage locking device (5).
- 4 Disengage slat hooks (6) from retainer bars (7) and remove retaining strap (3).

b. Installation.

- 1 Install slat hooks (6) at each end of retaining strap (3) in retainer bars (7).

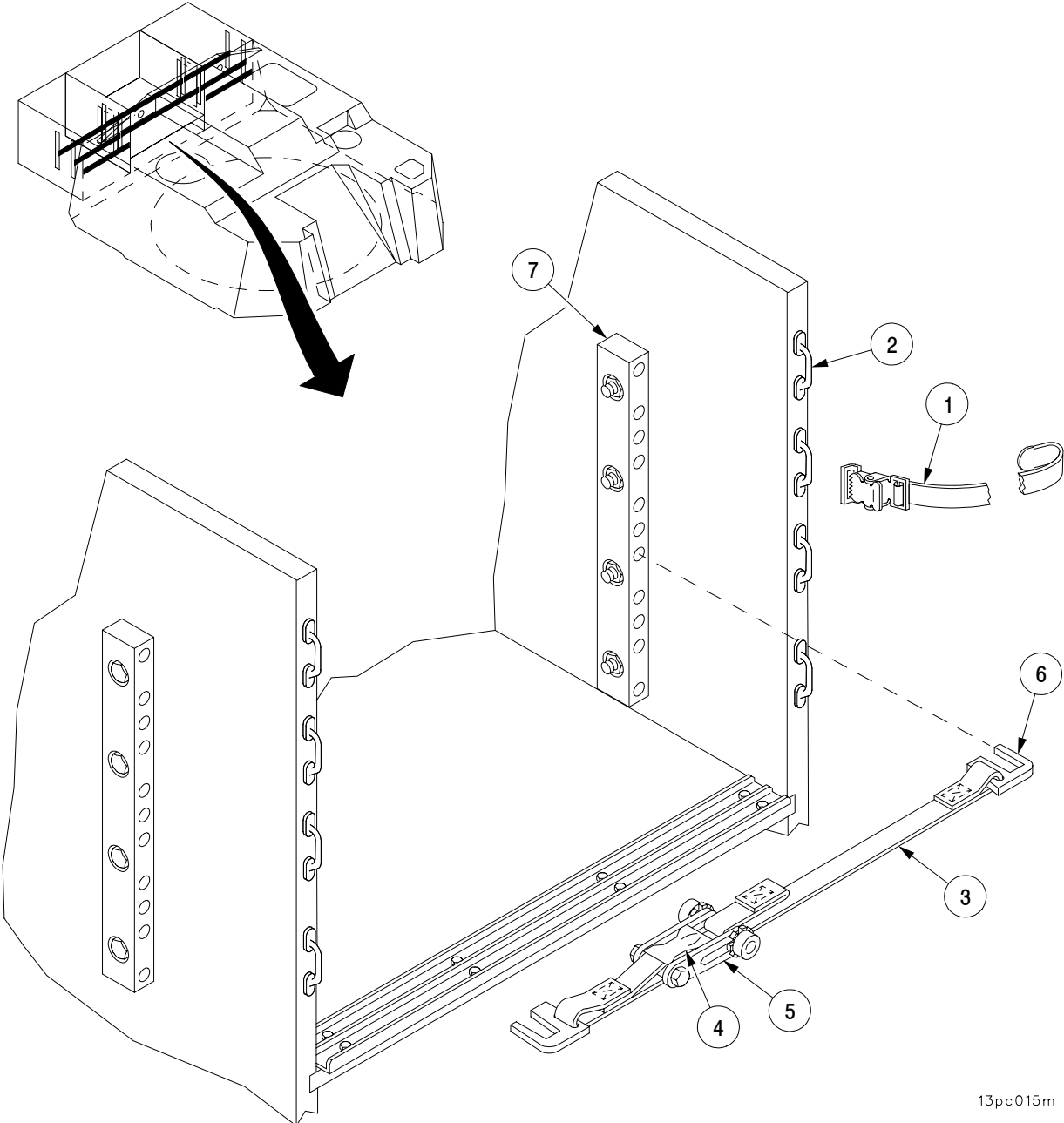
NOTE

Ensure that locking device is engaged when retaining strap is tight.

- 2 Operate ratchet handle (4) until slack is removed from retaining strap (3).
- 3 Engage locking device (5).
- 4 Tighten retaining strap (3) using the canister retaining tool.
- 5 Slide retaining strap (1) through loops (2) and slide retaining strap (1) through buckle by squeezing buckle open.
- 6 Remove slack from retaining strap (1).

15-5 RETAINING STRAP - CONTINUED

b. Installation - Continued



13pc015m

15-6 PROJECTILE RACK ASSEMBLY.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
 (SC 5180-95-A12)
 Lifting sling (item 34, Appx G)
 Lifting sling (item 35, Appx G)
 Suitable lifting device

Materials/Parts

Lockwashers (6) (item 130, Appx F)

Personnel Required

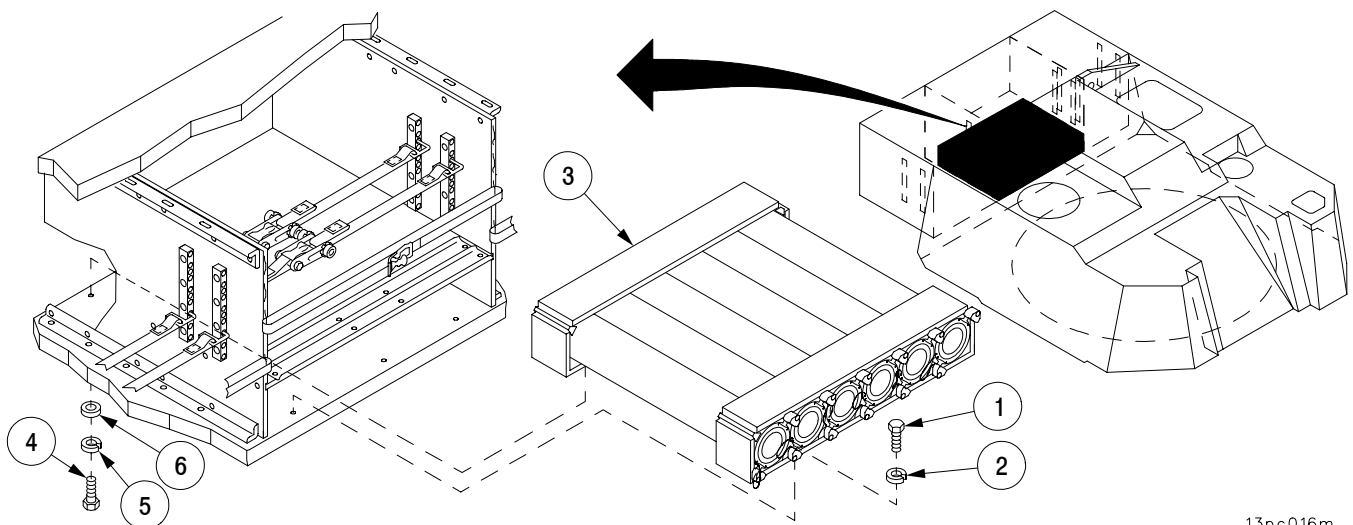
Two

a. Removal.

WARNING

Rack weighs approximately 235 pounds (107 kg).
 Failure to use caution when lifting rack from bustle
 could result in serious personnel injury or death.

- 1 Remove three screws (1) and three lockwashers (2) securing front of projectile rack assembly (3) to bustle. Discard lockwashers.
- 2 Remove three screws (4), three lockwashers (5), and three flat washers (6) that secure rear of projectile rack assembly (3) to bustle (on outside of vehicle). Discard lockwashers.
- 3 Secure lifting sling around rack (3).
- 4 Use suitable lifting device to take up slack on sling and pull rack assembly (3) from bustle. Use assistant to help pull and guide rack assembly to floor of vehicle. Remove rack.

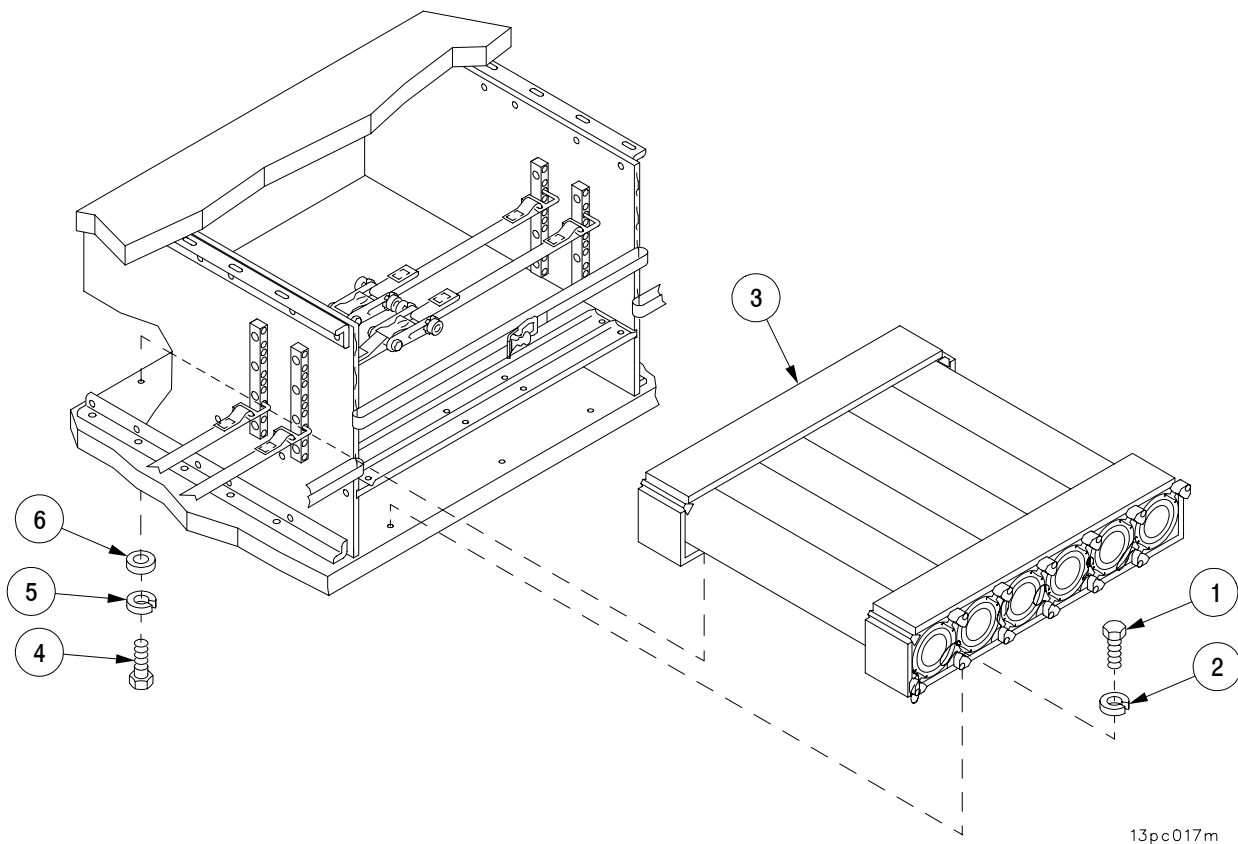


13pc016m

15-6 PROJECTILE RACK ASSEMBLY - CONTINUED

b. Installation.

- 1 Secure lifting sling around rack assembly (3).
- 2 Use suitable lifting device to take up slack on sling. Have assistant help guide and push rack assembly (3) into bustle.
- 3 Install three new lockwashers (2) and three screws (1) in mounting holes to secure front of rack assembly (3) to bustle.
- 4 Install three flat washers (6), three new lockwashers (5), and three screws (4) in mounting holes located under bustle (on outside of vehicle), securing rear of rack assembly (3) to bustle.



15-7 PROJECTILE RACK ASSEMBLY PAD.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Projectile rack assembly removed
(para 15-6)

Materials/Parts

Adhesive (item 7, Appx C)
Dry-cleaning solvent (item 75, Appx C)

a. Removal.

NOTE

Each retainer assembly is held in place by two locking caps.

- 1 Remove retainer assembly (1) from projectile rack (2).
- 2 Remove and discard pad (3).

b. Installation.

WARNING

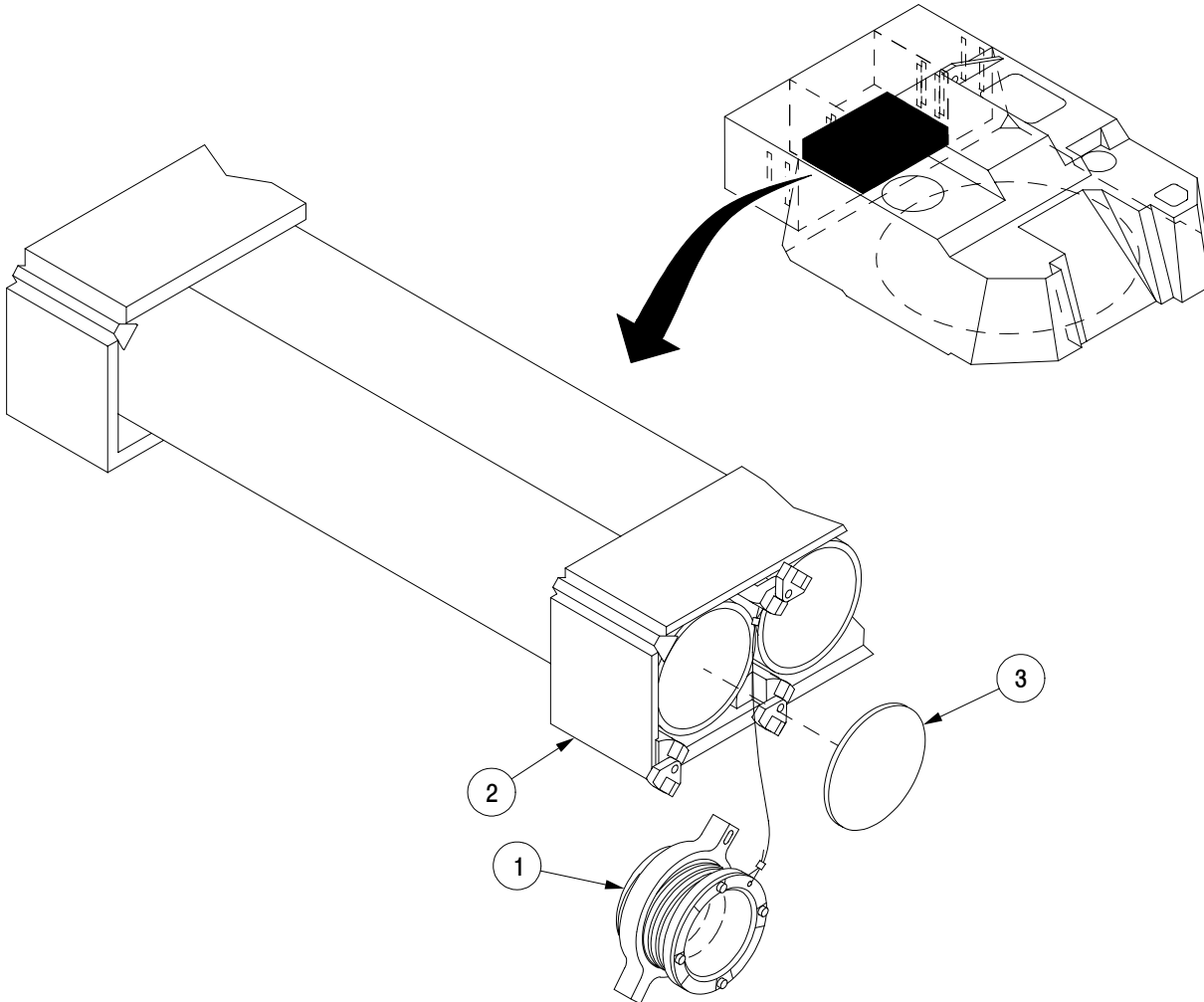
Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (FM 21-11).

- 1 Thoroughly clean old adhesive from pad mounting surface.
- 2 Apply thin coat of adhesive on mounting surface of projectile rack assembly (2).

15-7 PROJECTILE RACK ASSEMBLY PAD - CONTINUED

b. Installation - Continued

- 3 Install new pad (3) on mounting surface.
- 4 Install retainer assembly (1) on projectile rack (2).



13pc006m

15-8 RETAINER ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

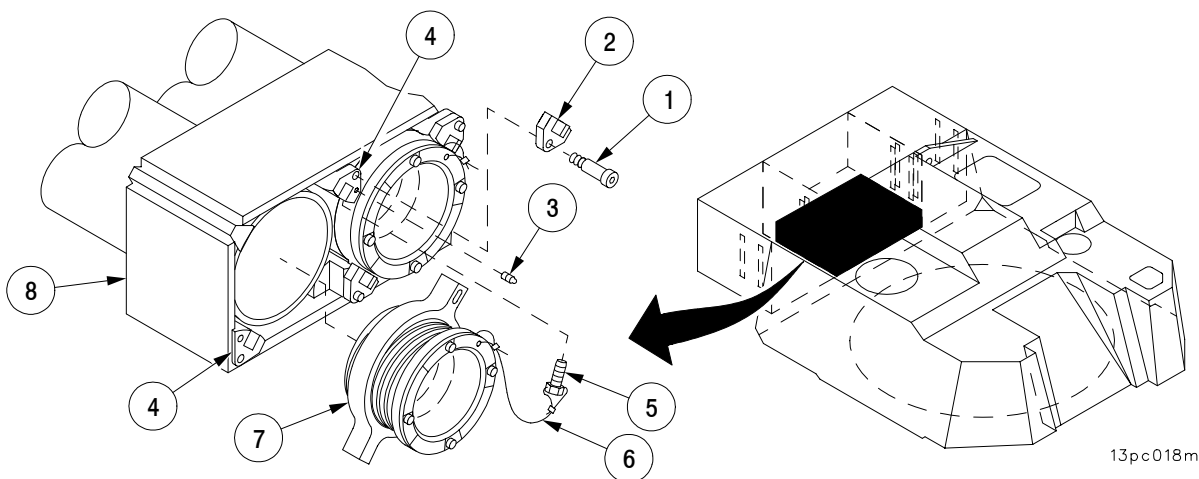
Compression sleeves (two required for each disassembly) (item 149, Appx F)
Wire rope (item 71, Appx C)
Self-locking screws (4) (item 225, Appx F)
Self-locking screws (4) (item 46, Appx F)
Sealing compound (item 39, Appx C)
Spring pin (item 242, Appx F)
Straight pin (item 243, Appx F)

NOTE

- The cab projectile rack has six retainer assemblies. The removal, disassembly, assembly, and installation procedures are identical for all six. This procedure covers only one assembly. Remove only those retainers which require repair or replacement.
- Each retainer assembly is held in place by two locking caps.

a. Removal.

- 1 Remove two shoulder screws (1), two locking caps (2), and two ball plungers (3) from two posts (4).
- 2 Remove machine bolt (5) from post (4) to release wire rope (6). Machine bolt (5) will still be attached to wire rope (6).
- 3 Remove retainer assembly (7) from projectile rack (8).



13pc018m

15-8 RETAINER ASSEMBLY - CONTINUED

b. Disassembly.

NOTE

If wire rope is frayed or broken and needs replacing, cut rope or remove compression sleeves at both ends.

- 1 Remove two compression sleeves (9) from ends of wire rope (6). This will release machine bolt (5) and retainer assembly (7) from end of wire rope (6). Discard compression sleeves.
- 2 Remove four self-locking screws (10) from retainer assembly (7). Discard self-locking screws.
- 3 Remove end plate (11) and rubber insert (12) from inner ring (13).
- 4 Remove spring pin (14) and straight pin (15) from outer ring (16). Discard spring pin.
- 5 Remove four self-locking screws (17) and outer ring (16) from inner ring (13). Discard self-locking screws.

NOTE

If end plate is being replaced or if decals are illegible, install four new decals.

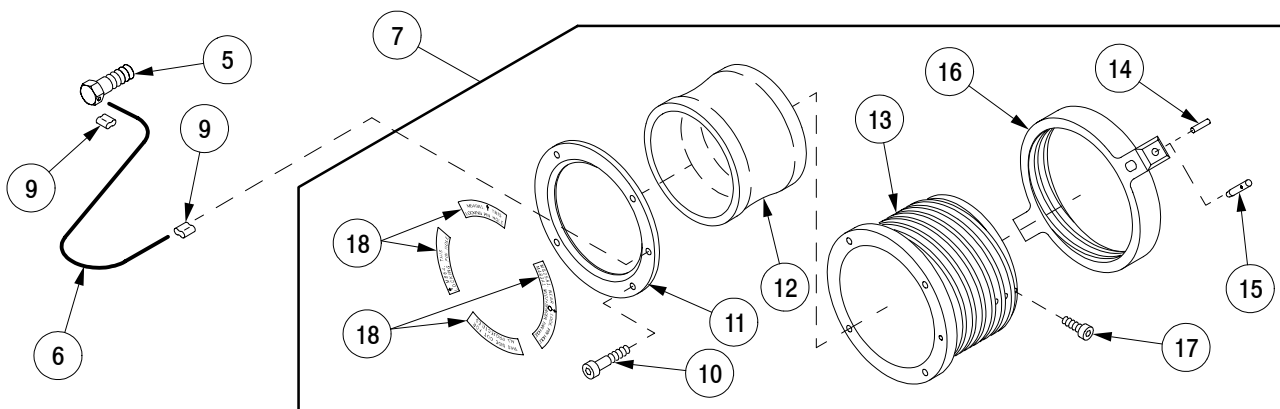
- 6 Remove four decals (18) from end plate (11). Discard decals.

c. Assembly.

NOTE

Cut hole in decal to match hole in end plate hole where wire rope passes through, being careful not to obliterate arrow on decal.

- 1 Install four new decals (18) on end plate (11).
- 2 Install outer ring (16), straight pin (15), new spring pin (14), and four new self-locking screws (17) on inner ring (13).
- 3 Install rubber insert (12), end plate (11), and four new self-locking screws (10) on inner ring (13).

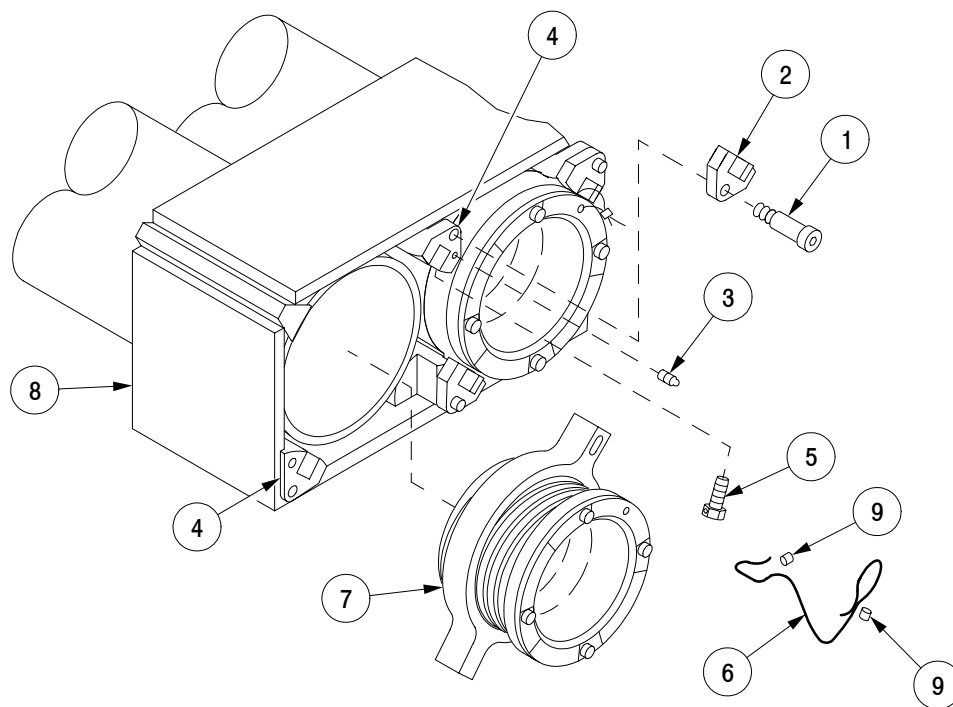


13pc019m

15-8 RETAINER ASSEMBLY - CONTINUED

d. Installation.

- 1 Apply sealing compound to threads of machine bolt (5).
- 2 Install machine bolt (5) on post (4).
- 3 Insert end of wire rope (6) into nearest machine bolt (5) on post (4). Make a loop at end of wire rope (6) and crimp new compression sleeve (9) onto wire rope (6) at base of loop.
- 4 Insert free end of wire rope (6) into hole on retainer assembly (7). Make loop at end of wire rope (6) and crimp new compression sleeve (9) onto rope (6) at base of loop.
- 5 Install retainer assembly (7) on projectile rack (8).
- 6 Install two ball plungers (3), two locking caps (2), and two shoulder screws (1) on two nearest posts (4). This will secure retainer assembly (7) on projectile rack (8). Torque shoulder screws (1) to 15-20 lb-ft (20-27 N·m). Adjust ball plungers until contact is made with locking caps.



13pc020m

15-9 REAR BUSTLE PLATE.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Lifting sling (item 3, Appx D)
Suitable lifting device
Threaded studs (2) (item 4, Appx C)
Torque wrench (item 53, Appx G)

Equipment Conditions

AT4 rocket launcher stowage box removed
(para 27-8)

Personnel Required

Three

Materials/Parts

Sealing compound (item 41, Appx C)
Screws (2) (item 103, Appx C)

WARNING

- Perform visual inspection and check load test date of lifting sling.
- Keep clear of equipment when it is being raised or lowered. Do not allow heavy components to swing while suspended by a lifting device.
- Threaded studs must be screwed all the way into the bottom of threaded holes in bustle. Failure to comply could result in threaded studs pulling out under weight of rear bustle plate and falling causing injury or death to personnel and damage to equipment.
- Do not use forklift for bustle plate removal or installation. Use of forklift could cause bustle plate to slide or lose its center of gravity and balance. Failure to comply could result in equipment damage or injury to personnel.

15-9 REAR BUSTLE PLATE - CONTINUED

a. Removal.

- 1 Remove two screws (1) and two flat washers (2) one on each upper corner of rear bustle plate (3).
- 2 Install two screws (4) (item 103, Appx C) and two flat washers (2) in holes from where two screws (1) were removed.
- 3 Remove two screws (5) and two flat washers (6) from rear bustle plate (3).
- 4 Install two threaded studs (7) in holes where two screws (5) were removed.
- 5 Remove sixteen screws (8) and sixteen flat washers (9).
- 6 Pry rear bustle plate (3) away from bustle (10) just enough to install lifting sling.

NOTE

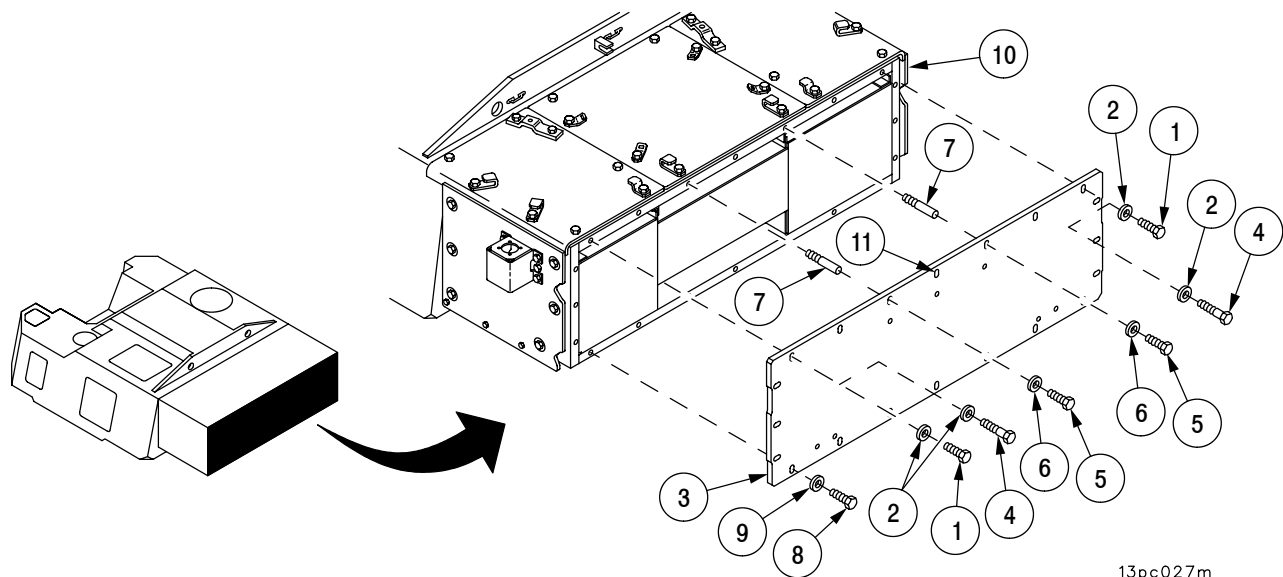
Lifting sling must be installed on rear bustle plate with safety pin end of pin facing the rear bustle plate mounting surface.

- 7 Install lifting sling in center hole (11) in rear bustle plate (3).
- 8 Attach lifting sling to a suitable lifting device and lift weight of rear bustle plate (3) from two threaded studs (7) and two screws (4).
- 9 Remove two screws (4) and two flat washers (2).

NOTE

Make sure rear bustle plate is supported so that lifting sling can be removed or installed.

- 10 Slowly slide rear bustle plate (3) from threaded studs (7) and lower to ground.
- 11 Remove lifting sling from rear bustle plate (3).
- 12 Remove two threaded studs (7) from bustle (10).



15-9 REAR BUSTLE PLATE - CONTINUED

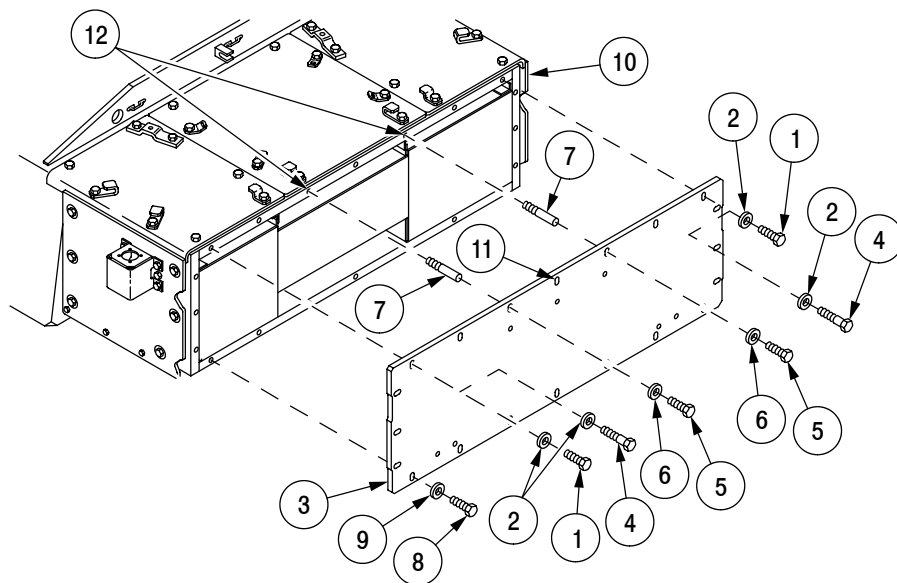
b. Installation.

- 1 Install two threaded studs (7) in two holes (12).

NOTE

Lifting sling must be installed on rear bustle plate with safety pin end of pin facing the rear bustle plate mounting surface.

- 2 Install lifting sling in center hole (11) in rear bustle plate (3).
- 3 Attach lifting sling to a suitable lifting device.
- 4 Slowly raise rear bustle plate (3) until mounting holes line up with two threaded studs (7).
- 5 Slowly slide rear bustle plate (3) onto two threaded studs (7) leaving enough room to remove lifting sling.
- 6 Install two screws (4) (item 103, Appx C) and two flat washers (2) in two upper corner holes in bustle plate (3) and bustle (10).
- 7 Apply sealing compound to the threads of 16 screws (8), two screws (1) and two screws (5).
- 8 Remove lifting sling from rear bustle plate (3) and slide rear bustle plate (3) against bustle (10).
- 9 Install 16 screws (8) and 16 flat washers (9).
- 10 Remove two threaded studs (7), two screws (4) and two flat washers (2).
- 11 Install two screws (1), two flat washers (2), two screws (5) and two flat washers (6).
- 12 Torque 16 screws (8), two screws (1) and two screws (5) to 85-95 lb-ft (115-128 N•m).
- 13 Install AT4 rocket storage box (para 27-8).



13pc028m

15-10 MACS MODULE A REPAIR.

This task covers: a. Disassembly b. Assembly

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 55, Appx G)

Equipment Conditions

Labels removed if required
(TM 9-2350-314-20-2-1)
Rear bustle plate removed (para 15-9)

Materials/Parts

Sealing compound (item 41, Appx C)
Lubricant (item 52, Appx C)

Personnel Required

Three

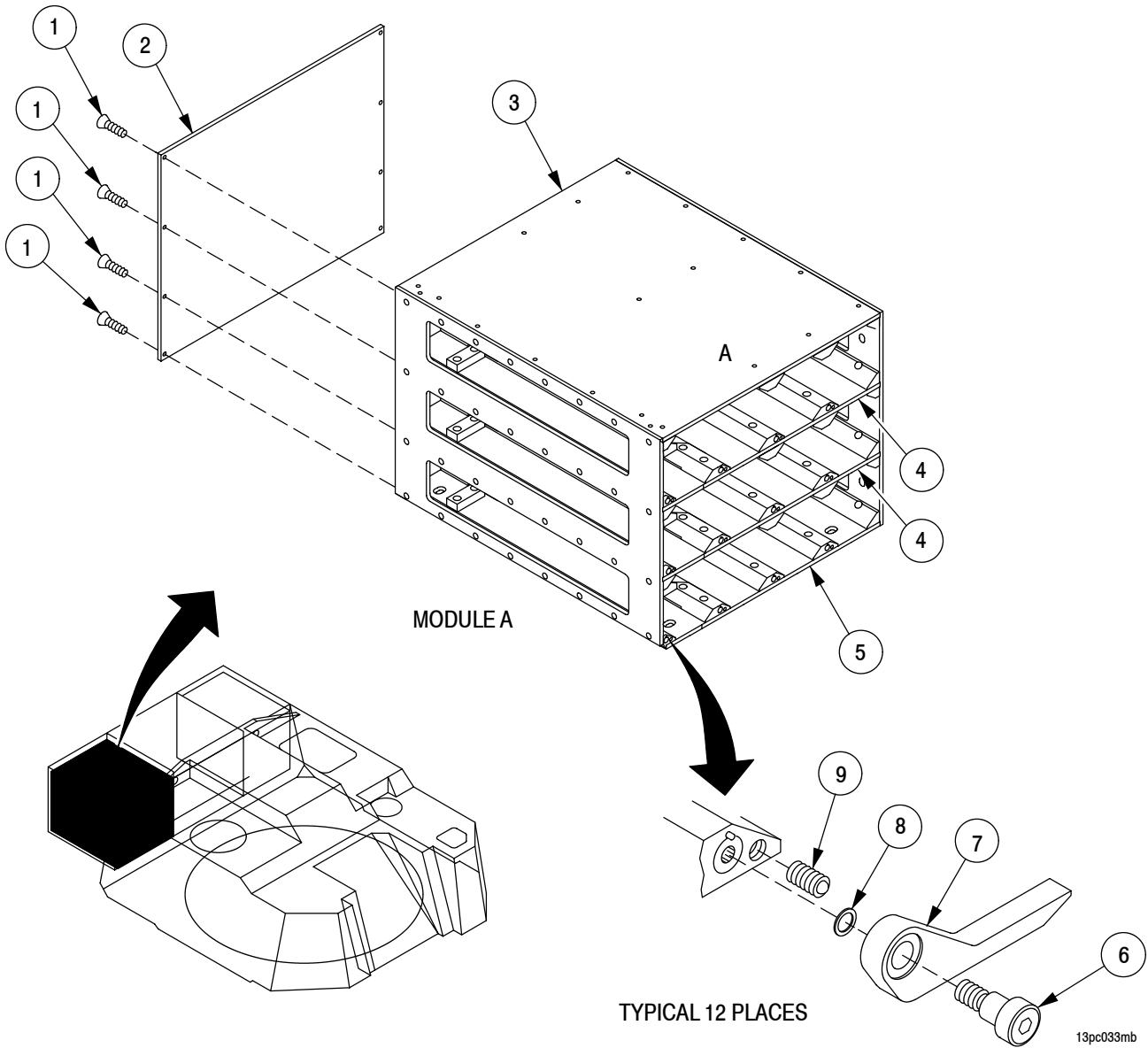
NOTES

- Remove only those parts which must be replaced.
- Tag all parts prior to disassembly to aid in assembly.
- Note location and quantity of shims during disassembly to aid in assembly.
- Perform disassembly step 1 and assembly step 16 for maintenance of backstop.
- Perform disassembly step 2 and assembly steps 13, 14 and 15 for maintenance of swivel locks.
- Perform disassembly steps 3 through 7 and assembly steps 8 through 12 for maintenance of lower shelf subassembly.
- Perform disassembly step 8 and assembly step 7 for maintenance of upper shelf subassembly.
- There are two middle shelf subassemblies. Both middle subassemblies are disassembled and assembled in the same manner. This procedure disassembles and assembles only one.
- Perform disassembly steps 9 and 13 and assembly steps 1 through 6 for maintenance of middle shelf subassembly.

15-10 MACS MODULE A REPAIR - CONTINUED

a. Disassembly.

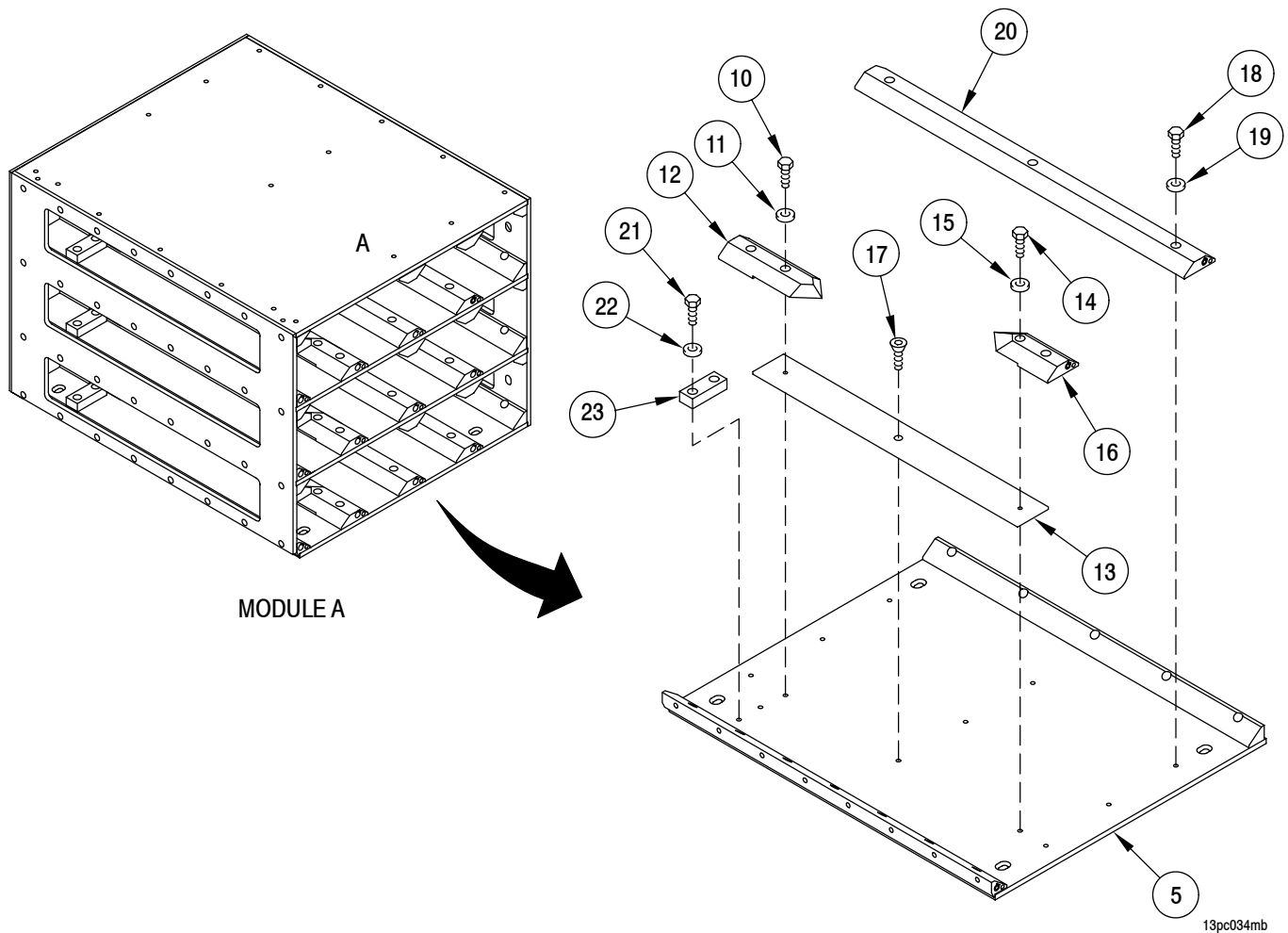
- 1 Remove eight screws (1) and backstop (2) from upper shelf subassembly (3), two middle shelf subassemblies (4), and lower shelf subassembly (5).
- 2 Remove 12 screws (6), 12 swivel locks (7), shim(s) (8), and 12 ball plungers (9) from two middle shelf subassemblies (4), and lower shelf subassembly (5).



15-10 MACS MODULE A REPAIR - CONTINUED

a. Disassembly - Continued

- 3 Remove two screws (10), two flat washers (11), and rear guide (12) from base guide (13) and lower shelf (5).
- 4 Remove two screws (14), two flat washers (15), and front guide (16) from base guide (13).
- 5 Remove screw (17) and base guide (13) from lower shelf subassembly (5).
- 6 Remove six screws (18), six flat washers (19), and two guides (20) from lower shelf subassembly (5).
- 7 Remove two screws (21), two flat washers (22), and stop (23) from lower shelf subassembly (5).

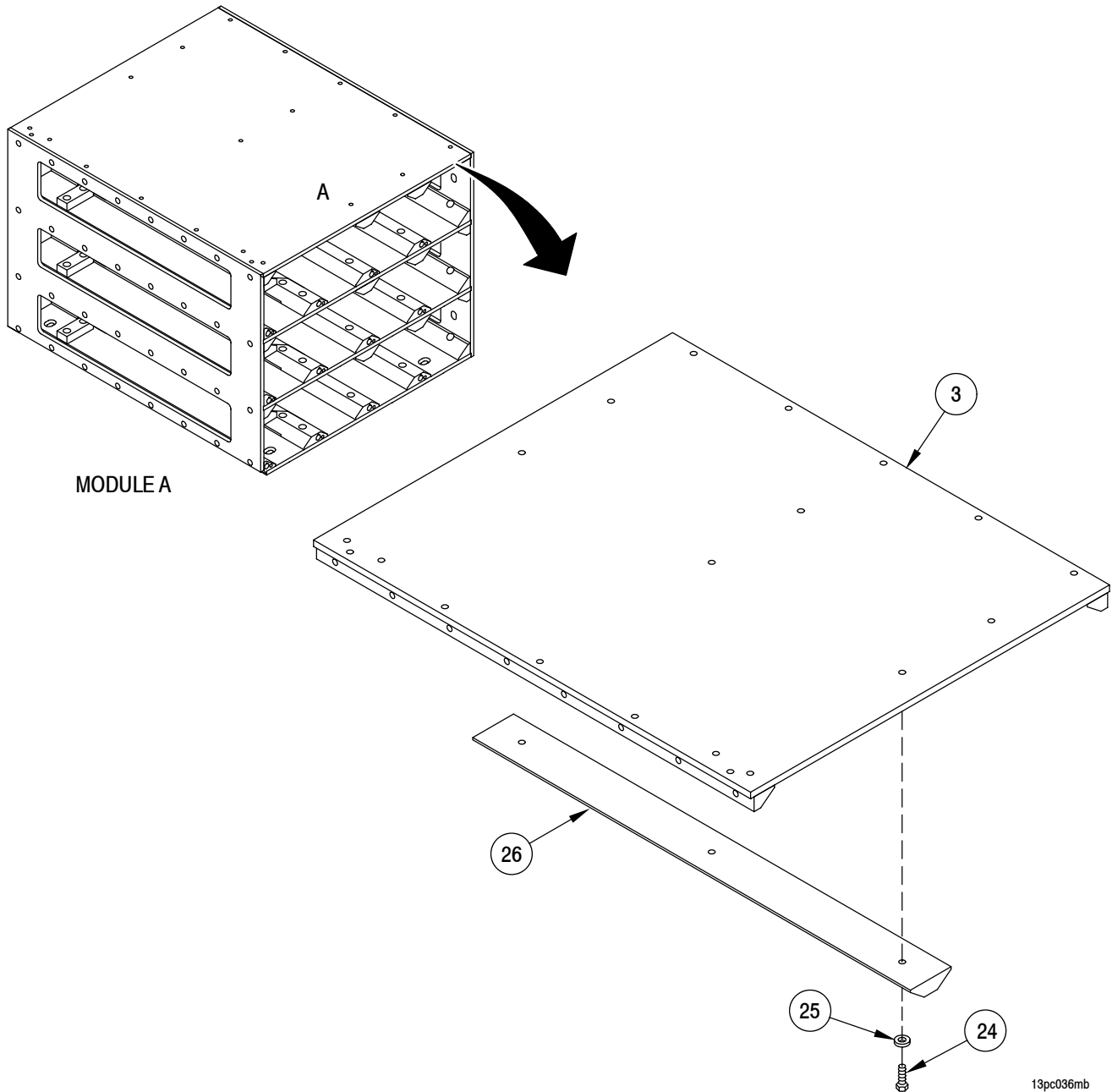


13pc034mb

15-10 MACS MODULE A REPAIR - CONTINUED

a. Disassembly - Continued

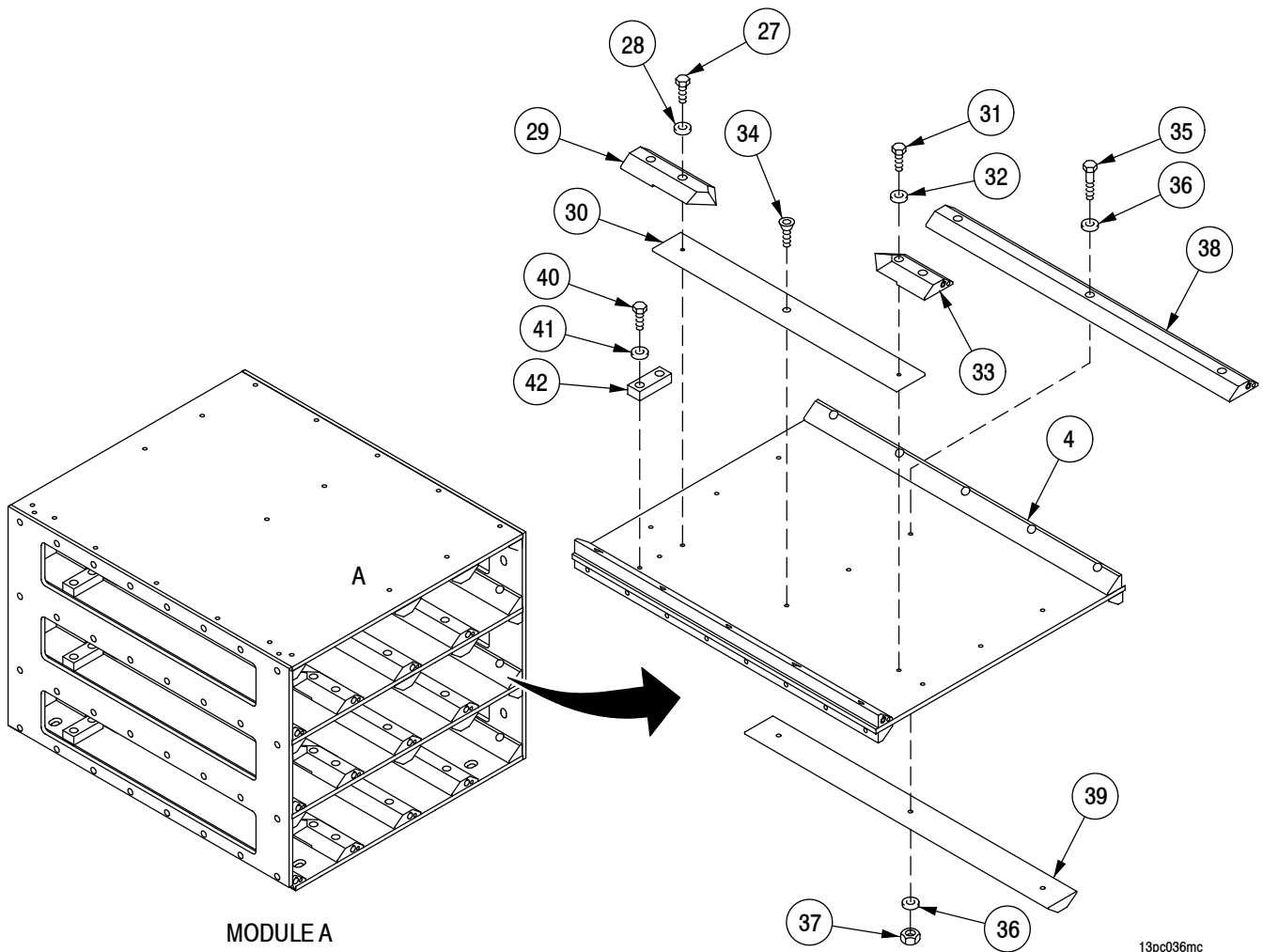
- 8 Remove six screws (24), six flat washers (25), and two guides (26) from upper shelf subassembly (3).



15-10 MACS MODULE A REPAIR - CONTINUED

a. Disassembly - Continued

- 9 Remove two screws (27), two flat washers (28), and rear guide (29) from base guide (30) and middle shelf subassembly (4).
- 10 Remove two screws (31), two flat washers (32), and front guide (33) from base guide (30).
- 11 Remove screw (34) and base guide (30) from middle shelf subassembly (4).
- 12 Remove six screws (35), 12 flat washers (36), six nuts (37), and two guides (38) and two guides (39) from middle shelf subassembly (4).
- 13 Remove two screws (40), two flat washers (41) and stop (42) from middle shelf subassembly (4).

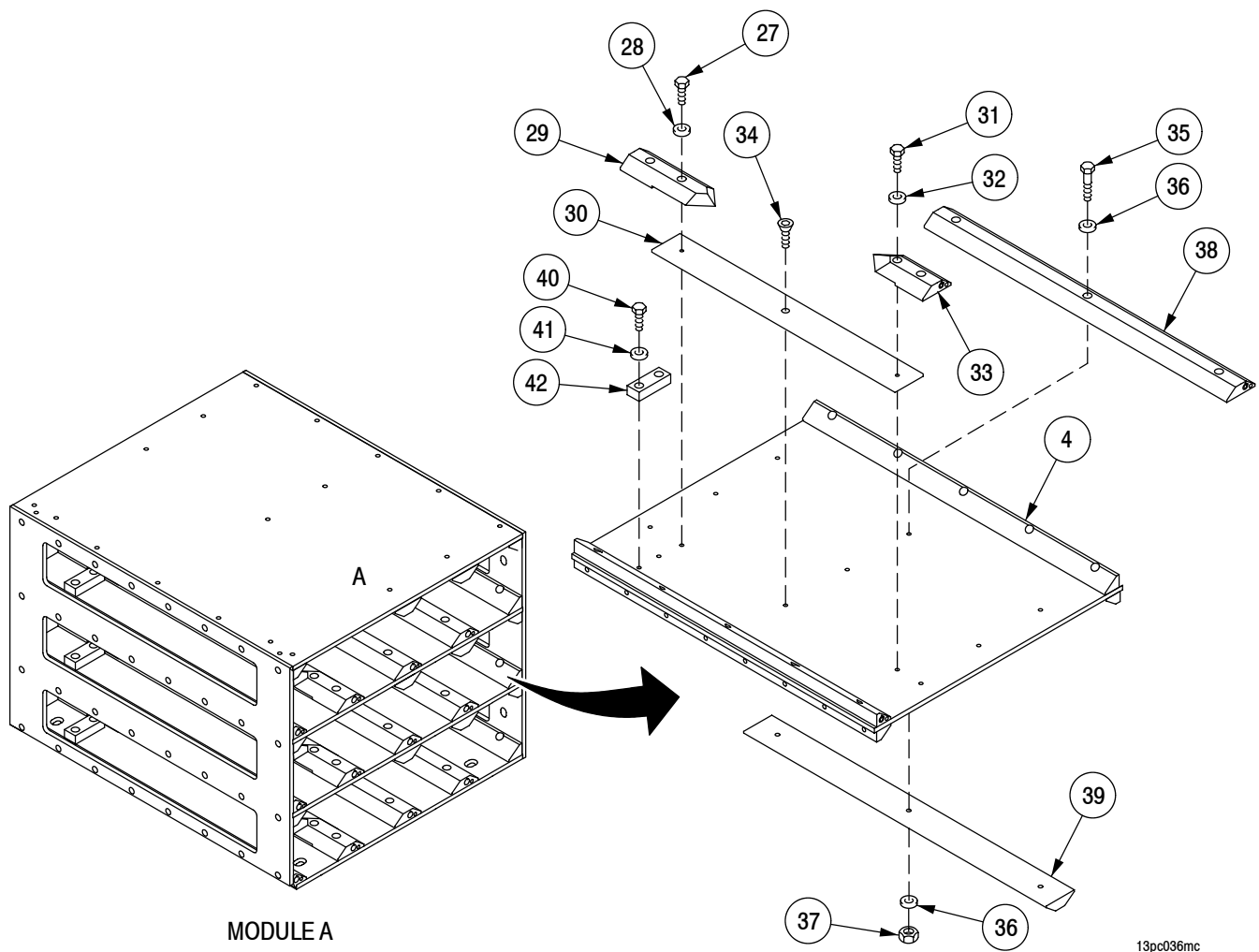


13pc036mc

15-10 MACS MODULE A REPAIR - CONTINUED

b. Assembly.

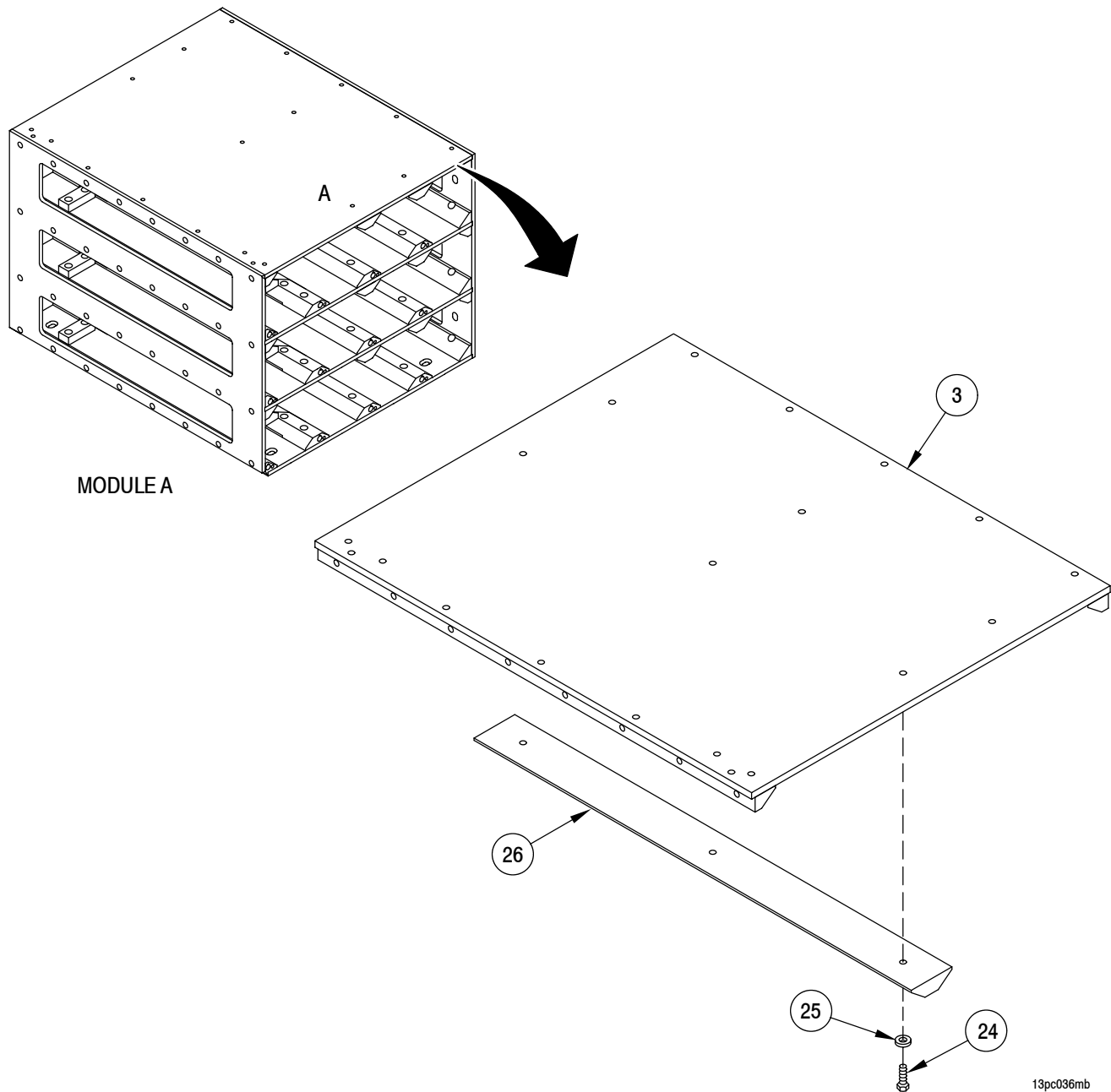
- 1 Apply sealing compound to threads of all screws prior to installation.
- 2 Install stop (42) on middle shelf subassembly (4) with two screws (40) and two flat washers (41).
- 3 Install two guides (38) and two guides (39) on middle shelf subassembly (4) with six screws (35), 12 flat washers (36), and six nuts (37).
- 4 Install base guide (30) on middle shelf subassembly (4) with screw (34).
- 5 Install front guide (33) on base guide (30) with two screws (31) and two flat washers (32).
- 6 Install rear guide (29) on base guide (30) with two screws (27) and two flat washers (28).



15-10 MACS MODULE A REPAIR - CONTINUED

b. Assembly - Continued

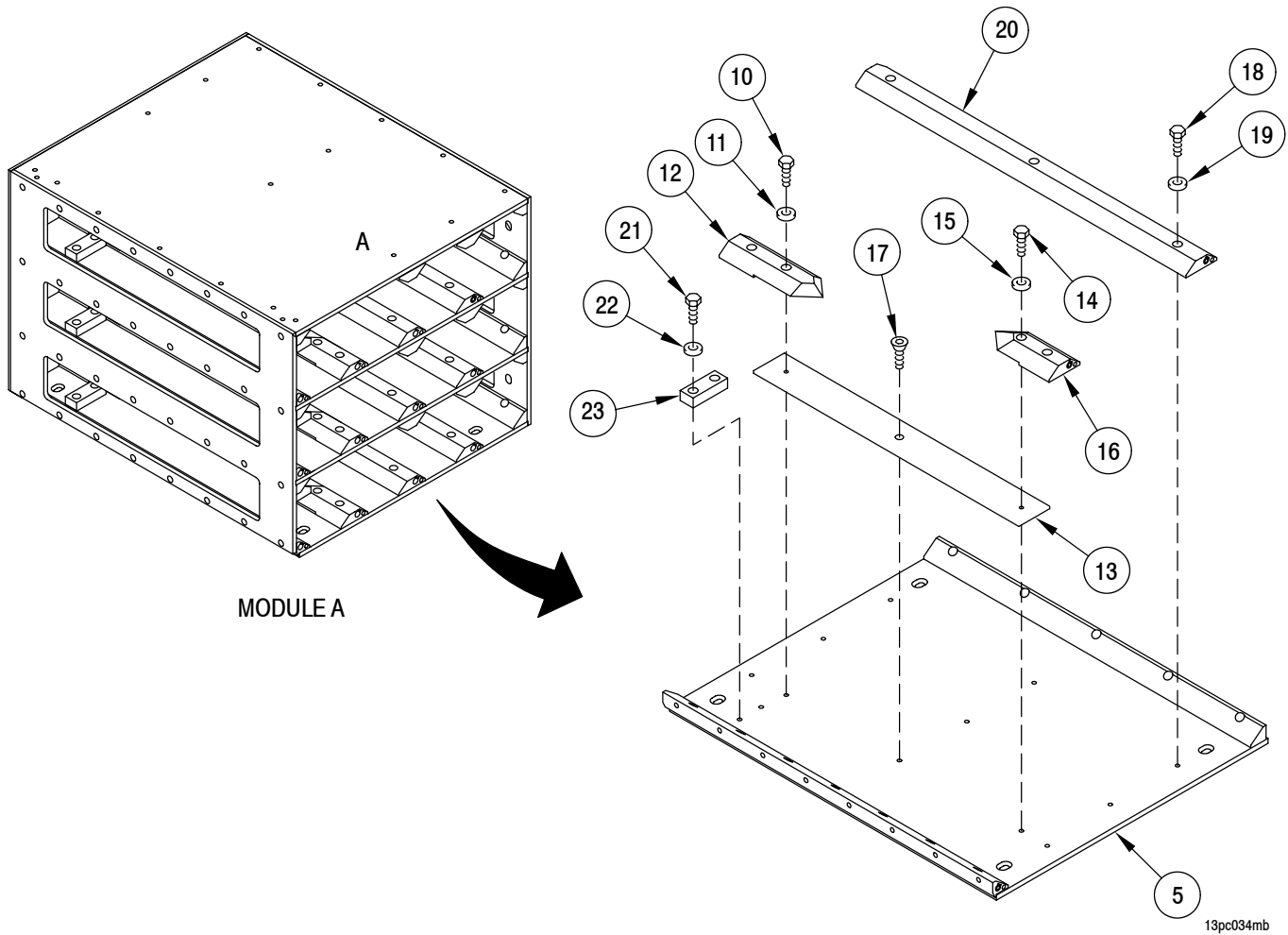
- 7 Install two guides (26) on upper shelf (3) with six screws (24) and six flat washers (25).



15-10 MACS MODULE A REPAIR - CONTINUED

b. Assembly - Continued

- 8 Install stop (23) on lower shelf subassembly (5) with two screws (21) and two flat washers (22).
- 9 Install two guides (20) on lower shelf subassembly (5) with six screws (18) and six flat washers (19).
- 10 Install base guide (13) on lower shelf subassembly (5) with screw (17).
- 11 Install front guide (16) on base guide (13) with two screws (14) and two flat washers (15).
- 12 Install rear guide (12) on base guide (13) with two screws (10) and two flat washers (11).



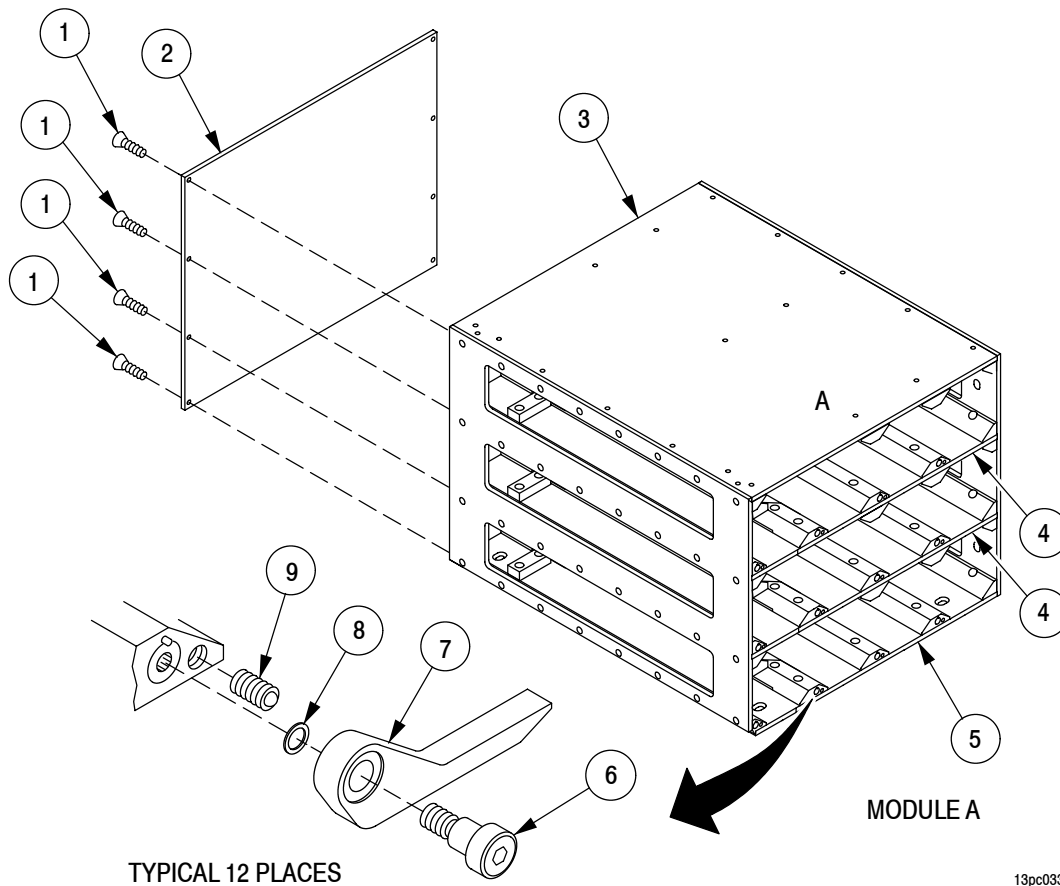
15-10 MACS MODULE A REPAIR - CONTINUED

b. Assembly - Continued

NOTE

Use shim(s) to adjust swivel lock to rotate free of interference. Adjust height of ball plunger to constrain swivel lock in position with minimal play.

- 13 Apply a light coat of lubricant to bearing surface on shoulder of 12 screws (6).
- 14 Install 12 swivel locks (7), shim(s) (8), and 12 ball plungers (9) on two middle shelf subassemblies (4) and lower shelf subassembly (5) with 12 screws (6).
- 15 Torque 12 screws (6) to 300 lb-in (34 N•m).
- 16 Install backstop (2) on lower shelf subassembly (5), two middle shelf subassemblies (4), and upper shelf subassembly (3) with eight screws (1).
- 17 Install new labels if required (TM 9-2350-314-20-2-1).
- 18 Install rear bustle plate (para 15-9).



13pc033mc

15-11 MACS MODULE B REPAIR.

This task covers: a. Disassembly b. Assembly

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Suitable lifting device
Torque wrench (item 55, Appx G)

Equipment Conditions

Labels removed if required
(TM 9-2350-314-20-2-1)
Rear bustle plate removed (15-9)

Materials/Parts

Sealing compound (item 41, Appx C)
Lubricant (item 52, Appx C)

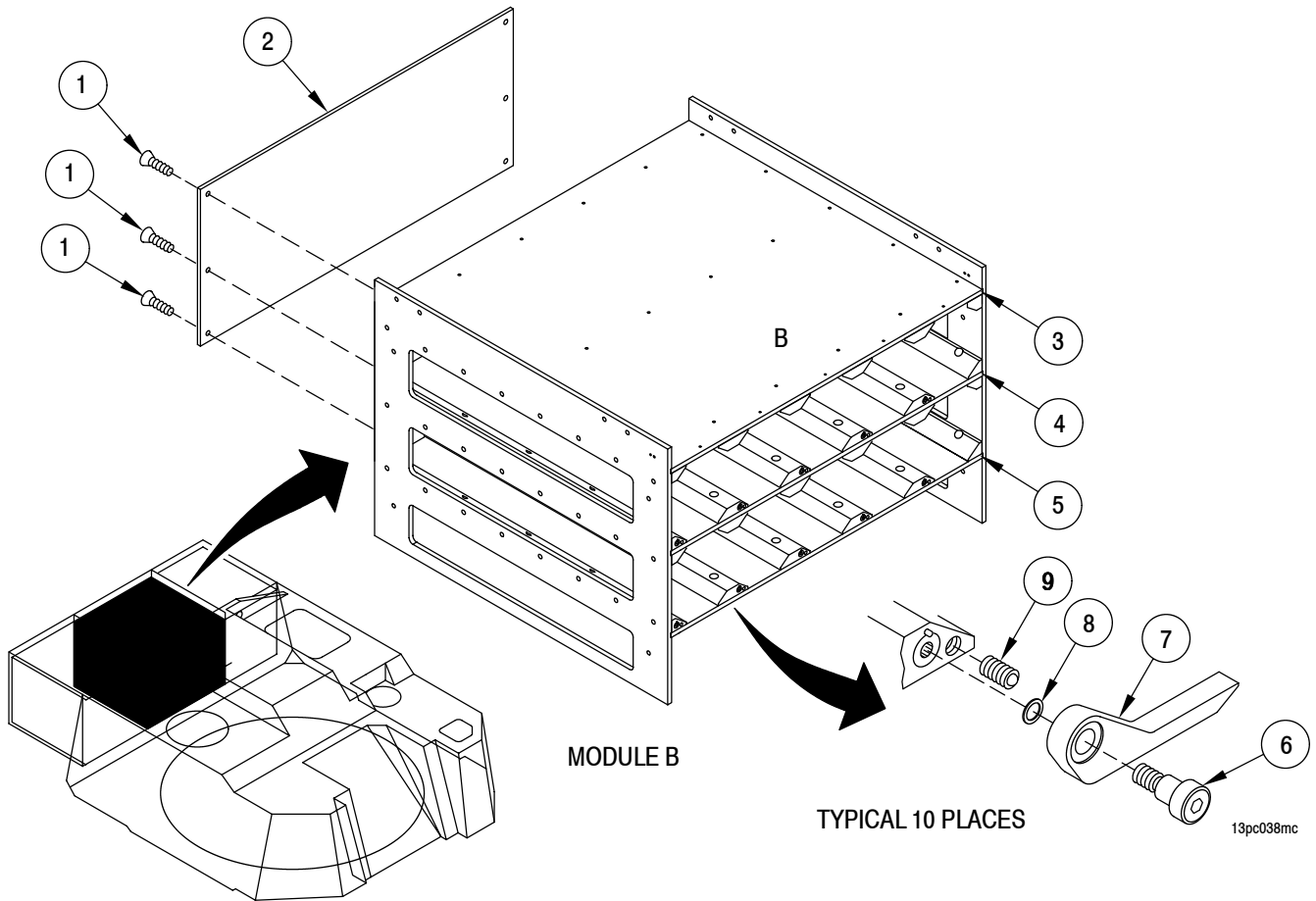
NOTES

- Remove only those parts which must be replaced.
- Tag all parts prior to disassembly to aid in assembly.
- Note location and quantity of shims during disassembly to aid in assembly.
- Perform disassembly step 1 and assembly steps 1 and 16 for maintenance of backstop.
- Perform disassembly step 2 and assembly steps 5, 6 and 7 for maintenance of swivel locks.
- Perform disassembly step 3 and assembly steps 1 and 4 for maintenance of lower shelf subassembly.
- Perform disassembly step 4 and assembly steps 1 and 3 for maintenance of middle shelf subassembly.
- Perform disassembly step 5 and assembly steps 1 and 2 for maintenance of upper shelf subassembly.

15-11 MACS MODULE B REPAIR - CONTINUED

a. Disassembly.

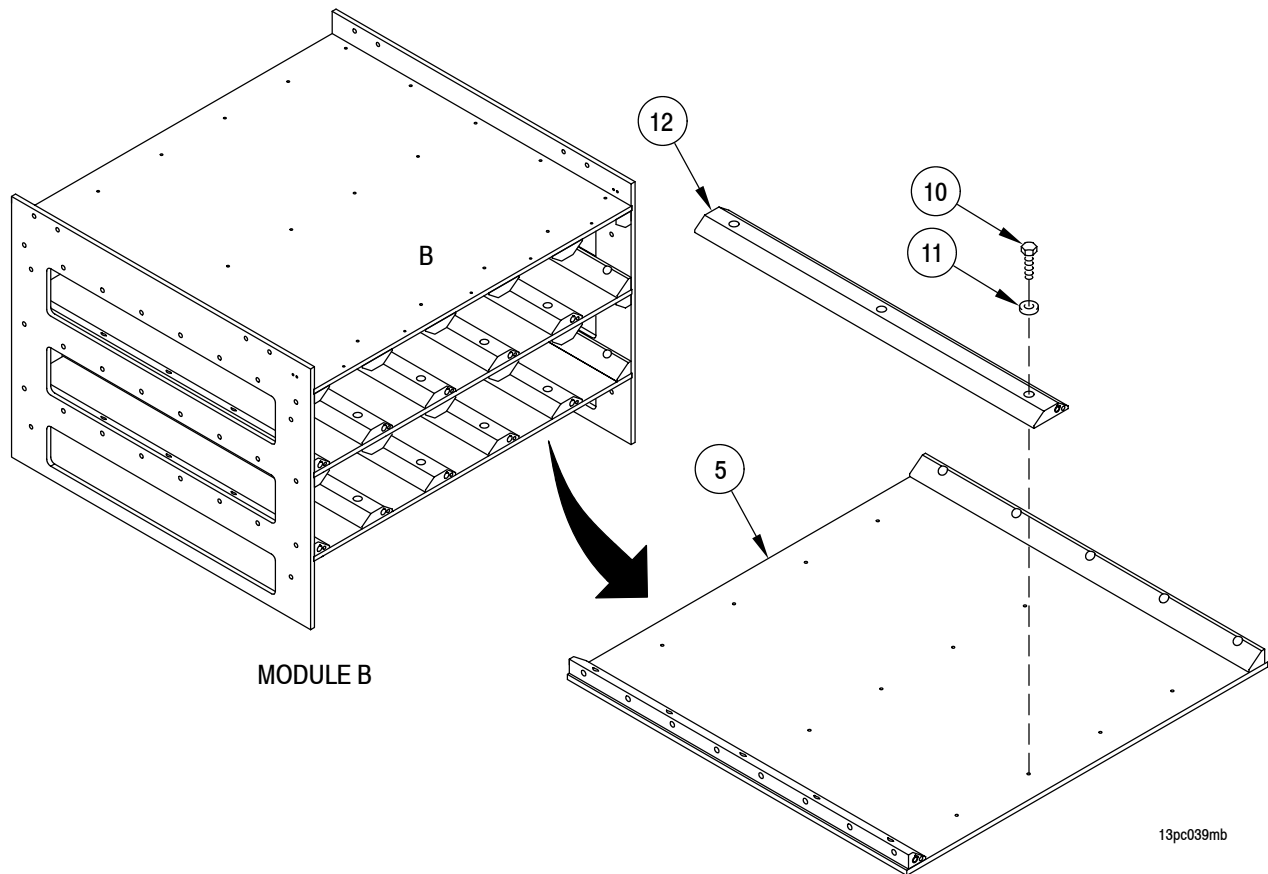
- 1 Remove six screws (1), and backstop (2) from upper shelf subassembly (3), middle shelf subassembly (4), and lower shelf subassembly (5).
- 2 Remove 10 screws (6), 10 swivel locks (7), shim(s) (8), and 10 ball plungers (9) from middle shelf subassembly (4) and lower shelf subassembly (5).



15-11 MACS MODULE B REPAIR - CONTINUED

a. Disassembly - Continued

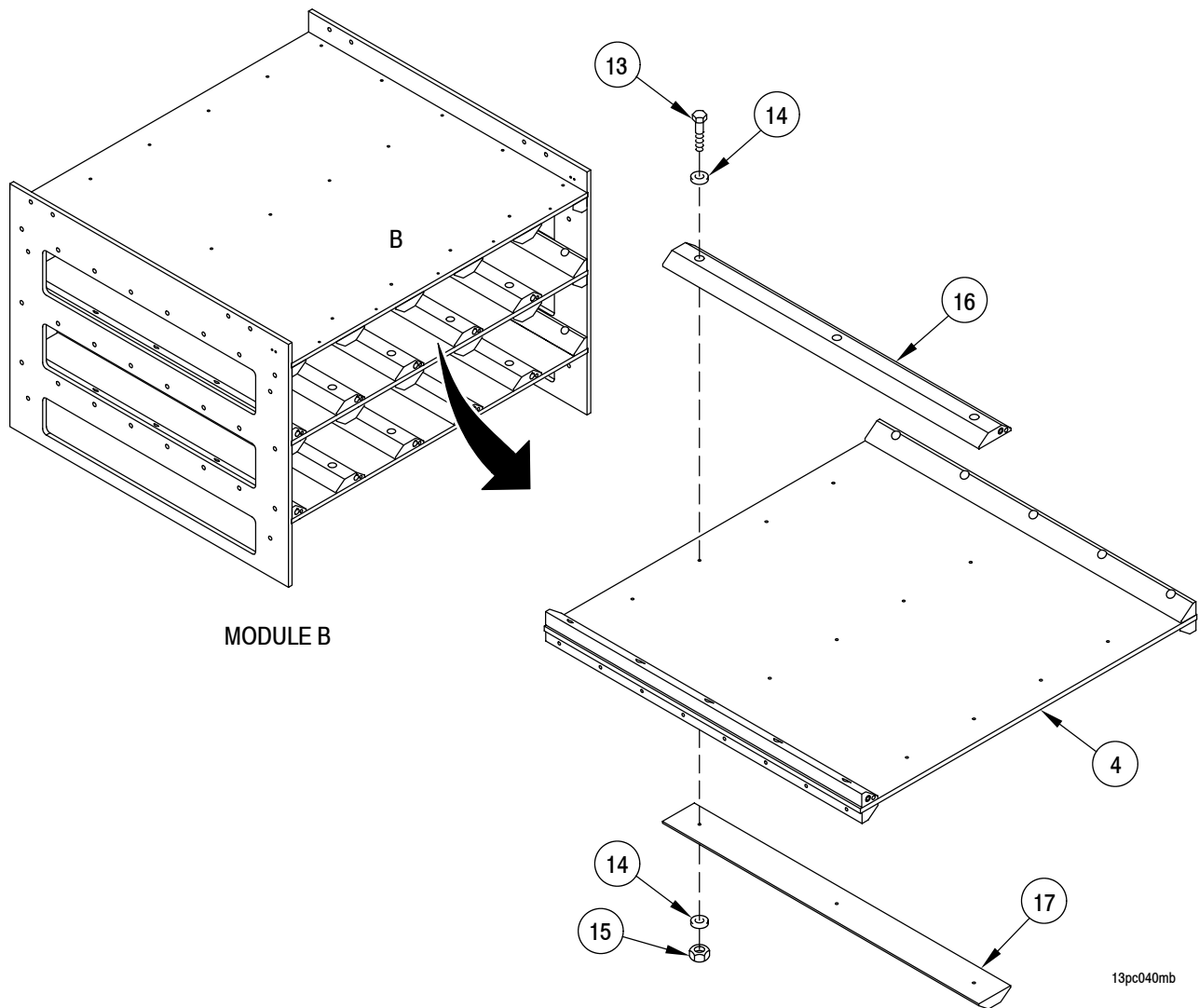
- 3 Remove 12 screws (10), 12 flat washers (11), and four lower guides (12) from lower shelf subassembly (5).



15-11 MACS MODULE B REPAIR - CONTINUED

a. Disassembly - Continued

- 4 Remove 12 screws (13), 24 flat washers (14), 12 nuts (15), four guides (16), and four guides (17) from middle shelf subassembly (4).



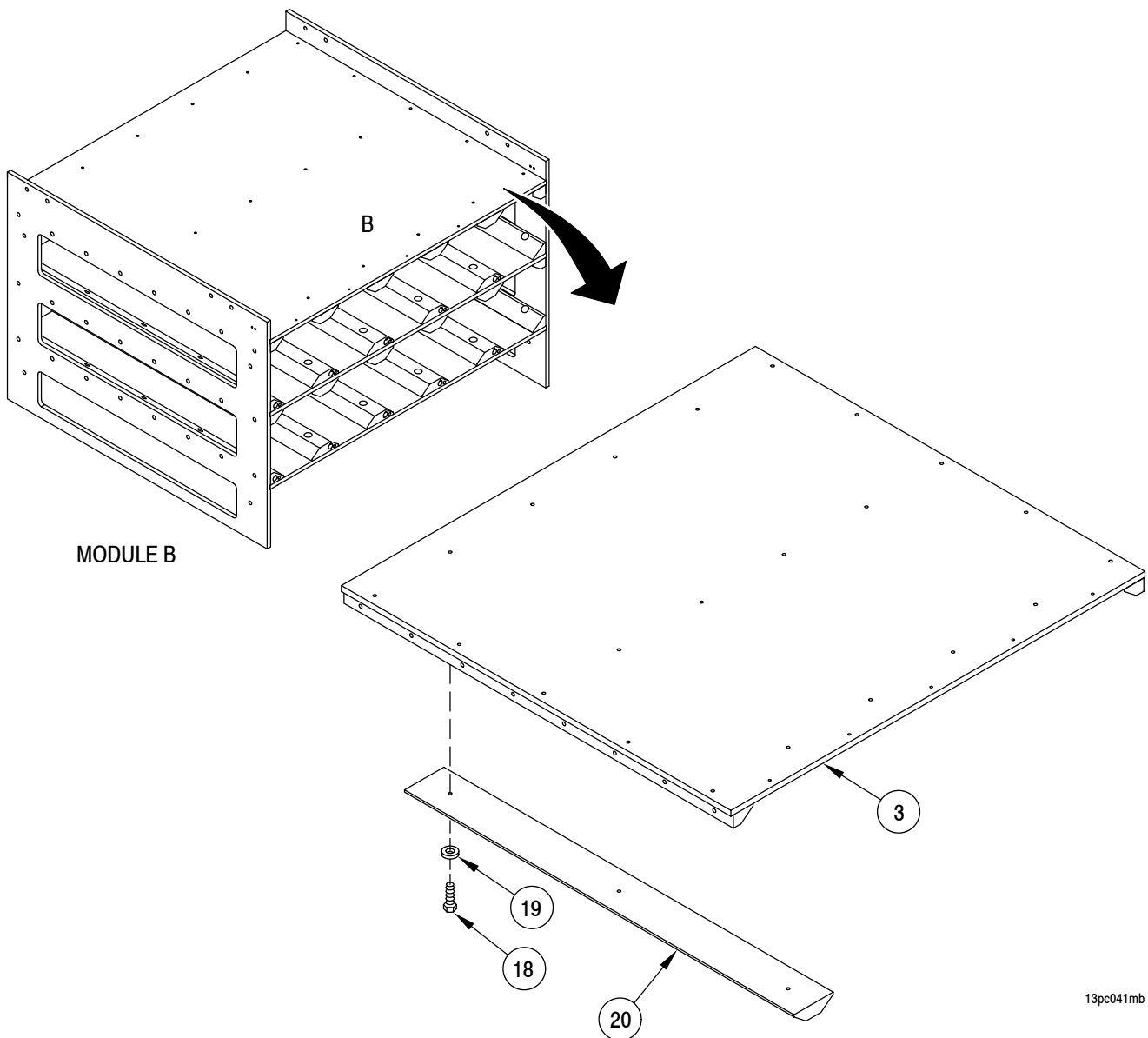
15-11 MACS MODULE B REPAIR - CONTINUED

a. Disassembly - Continued

- 5 Remove 12 screws (18), 12 flat washers (19), and four guides (20) from upper shelf subassembly (3).

b. Assembly.

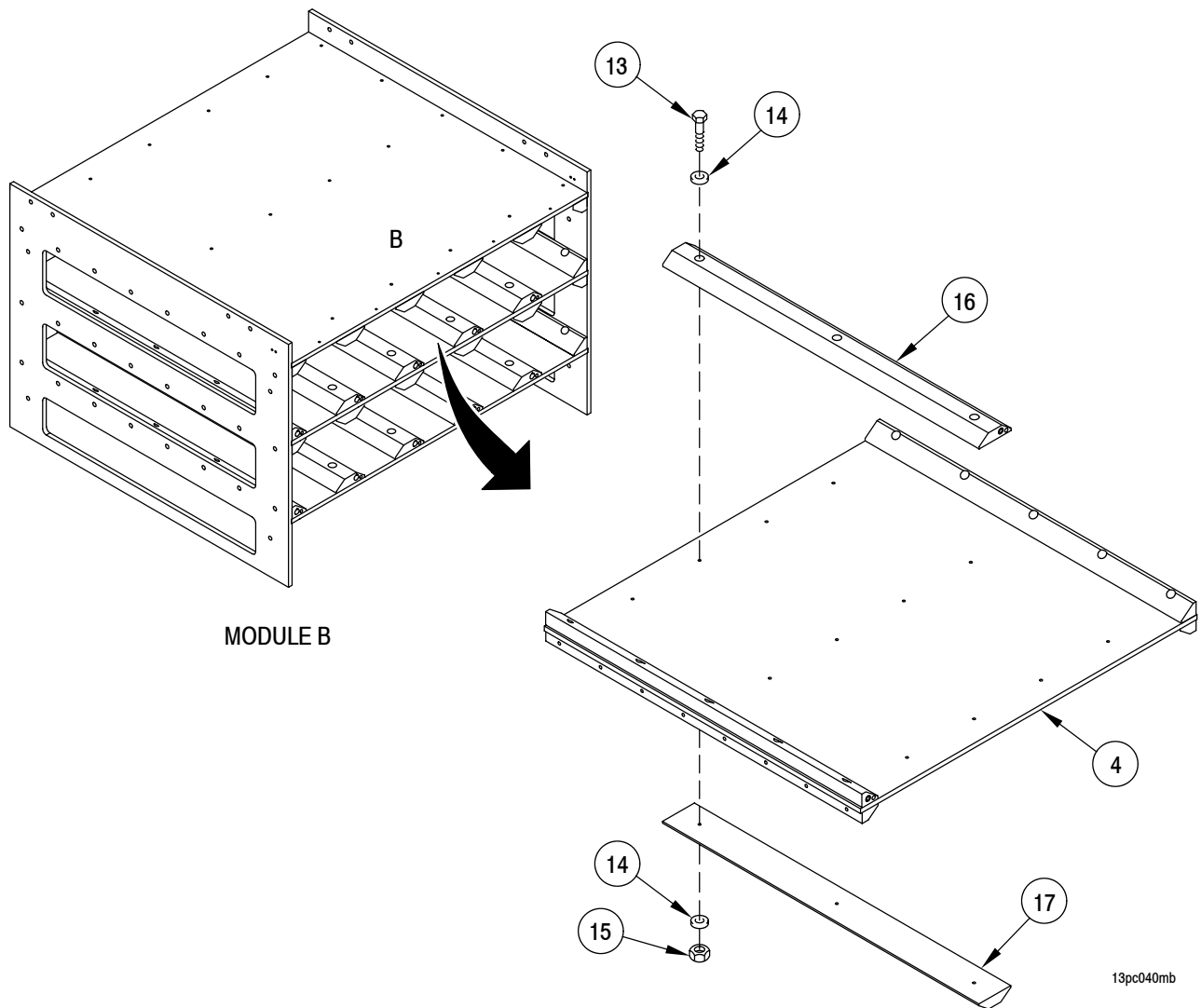
- 1 Apply sealing compound to threads of all screws prior to installation.
- 2 Install four guides (20) on upper shelf subassembly (3) with 12 screws (18) and 12 flat washers (19).



15-11 MACS MODULE B REPAIR - CONTINUED

b. Assembly - Continued

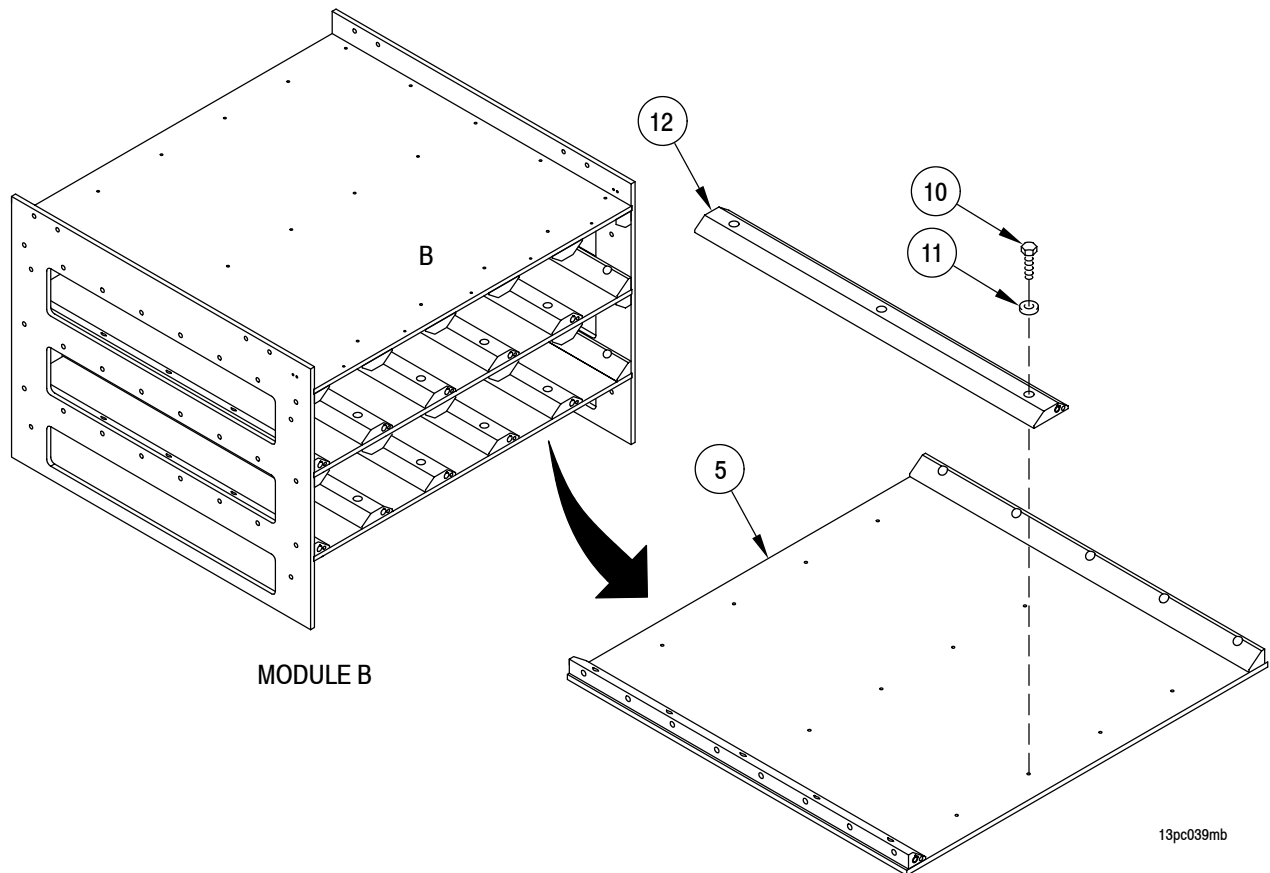
- 3 Install four guides (16) and four guides (17) on middle shelf subassembly (4) with 12 screws (13), 24 flat washers (14), and 12 nuts (15).



15-11 MACS MODULE B REPAIR - CONTINUED

b. Assembly - Continued

- 4 Install four lower guides (12) on lower shelf subassembly (5) with 12 screws (10) and 12 flat washers (11).



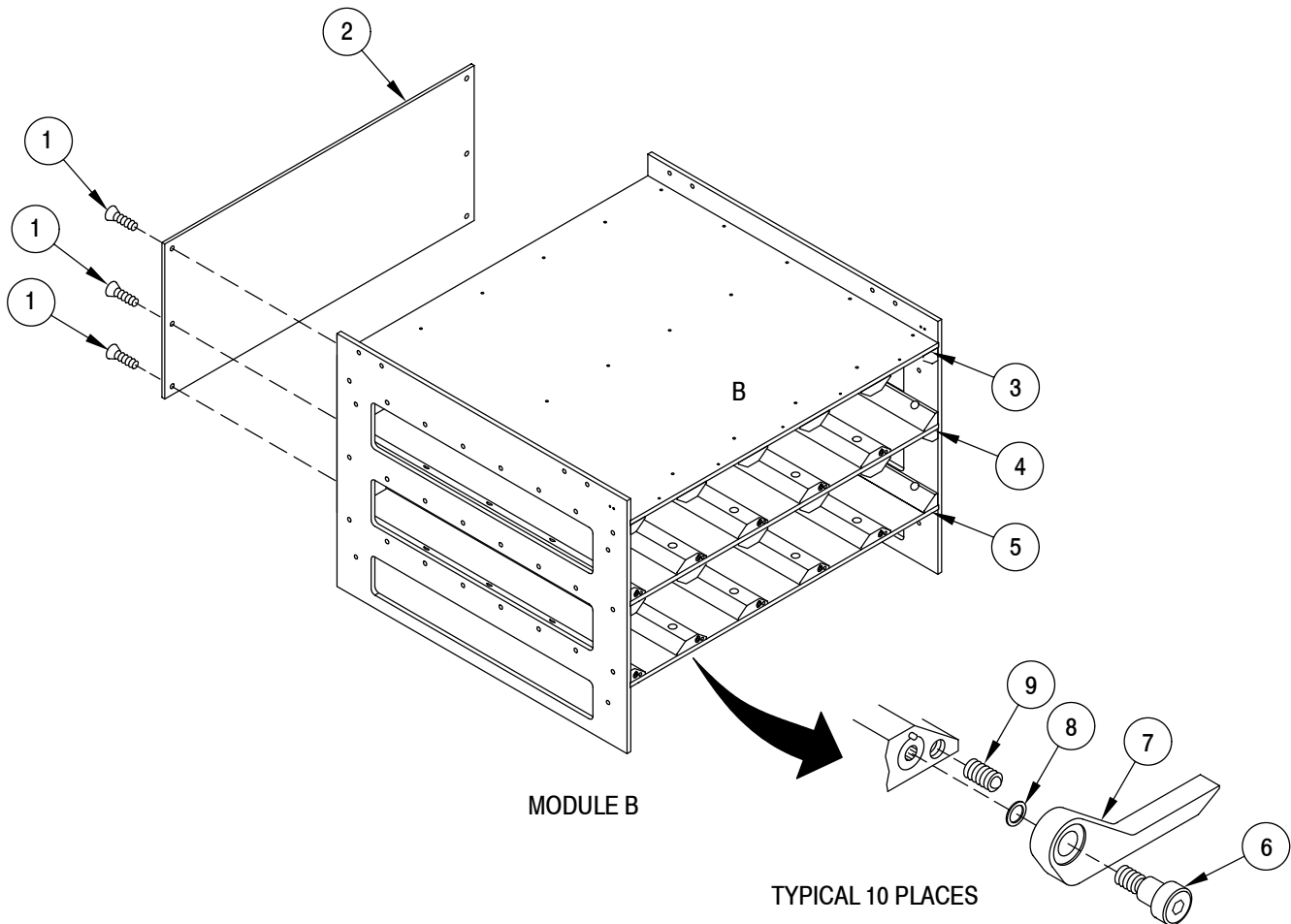
15-11 MACS MODULE B REPAIR - CONTINUED

b. Assembly - Continued

NOTE

Use shim(s) to adjust swivel lock to rotate free of interference. Adjust height of ball plunger to constrain swivel lock in position with minimal play.

- 5 Apply a light coat of lubricant to bearing surface on shoulder of 10 screws (6).
- 6 Install 10 swivel locks (7), shim(s) (8), and 10 ball plungers (9) on middle shelf subassembly (4) and lower shelf subassembly (5) with 10 screws (6).
- 7 Torque 10 screws (6) to 300 lb-in (34 N•m).
- 8 Install backstop (2) on lower shelf subassembly (5), middle shelf subassembly (4), and upper shelf subassembly (3) with eight screws (1).
- 9 Install labels if required (TM 9-2350-314-20-2-1).
- 10 Install rear bustle plate (para 15-9).



13pc042ma

15-12 MACS MODULE C REPAIR.

This task covers: a. Disassembly b. Assembly

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Suitable lifting device
Torque wrench (item 55, Appx G)

Equipment Conditions

Labels removed if required
(TM 9-2350-314-20-2-1)
Rear bustle plate removed (para15-9)

Materials/Parts

Sealing compound (item 41, Appx C)
Lubricant (item 52, Appx C)

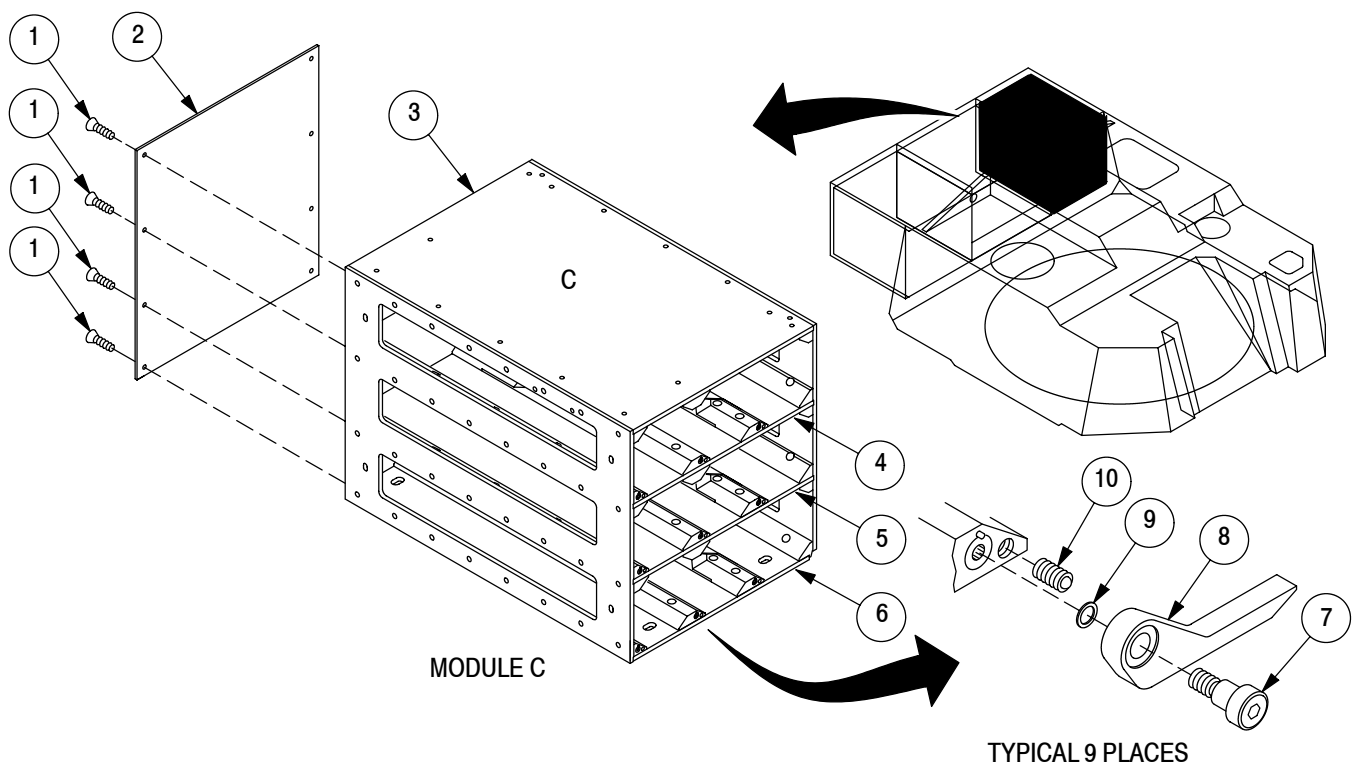
NOTES

- Remove only those parts which must be replaced.
- Tag all parts prior to disassembly to aid in assembly.
- Note location and quantity of shims during disassembly to aid in assembly.
- Perform disassembly step 1 and assembly steps 1 and 18 for maintenance of backstop.
- Perform disassembly step 2 and assembly steps 1 and 17 for maintenance of swivel locks.
- Perform disassembly steps 3 through 6 and assembly steps 1, and 12 through 15 for maintenance of lower shelf subassembly.
- Perform disassembly steps 7 through 11 and assembly steps 1, and 7 through 11 for maintenance of upper middle shelf subassembly.
- Perform disassembly steps 12 through 15 and assembly steps 1, and 3 through 6 for maintenance of lower middle shelf subassembly.
- Perform disassembly step 16 and assembly steps 1 and 2 for maintenance of upper shelf subassembly.

15-12 MACS MODULE C REPAIR - CONTINUED

a. Disassembly.

- 1 Remove eight screws (1) and backstop (2) from upper shelf subassembly (3), two middle shelf subassemblies (4 and 5), and lower shelf subassembly (6).
- 2 Remove nine screws (7), nine swivel locks (8), shim(s) (9), and nine ball plungers (10) from two middle shelf subassemblies (4 and 5) and lower shelf subassembly (6).

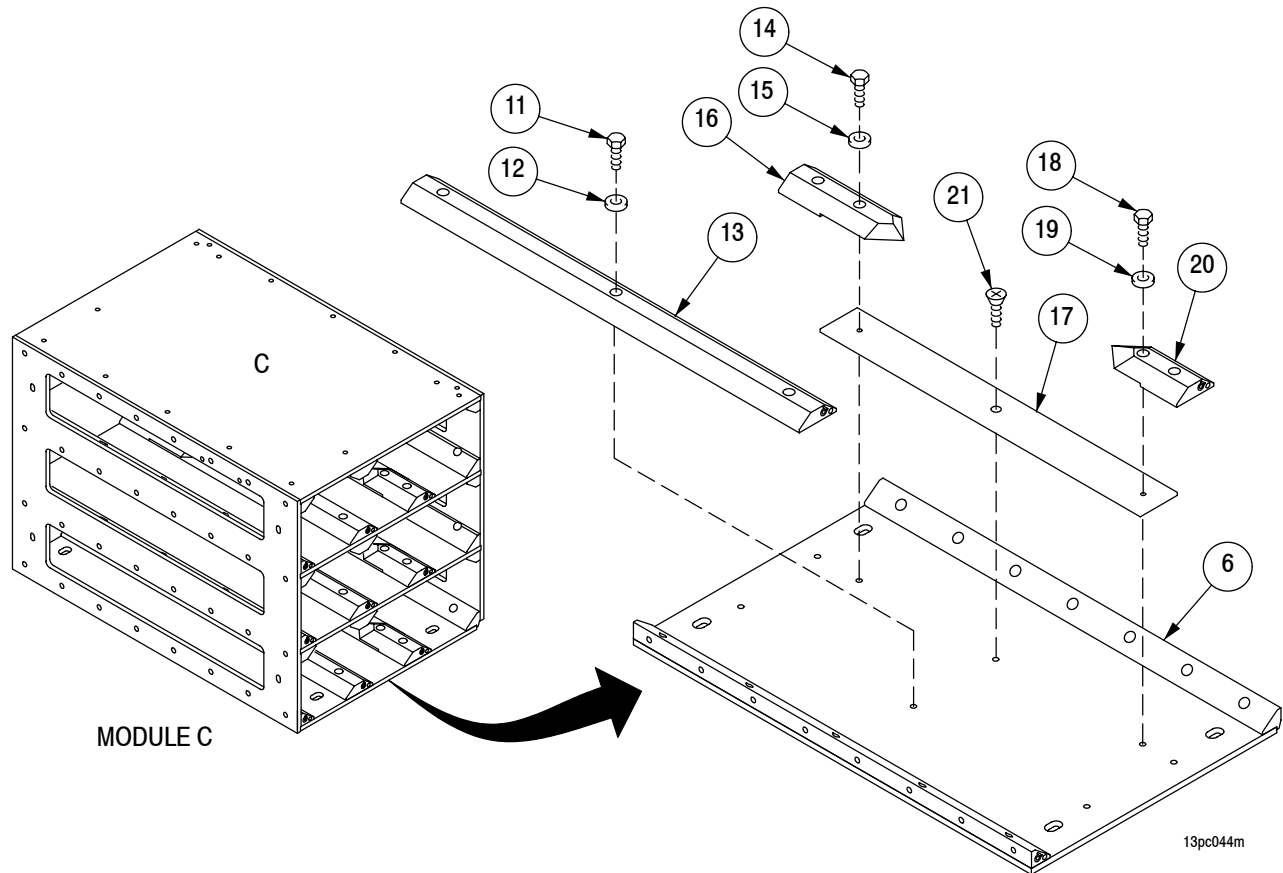


13pc043m

15-12 MACS MODULE C REPAIR - CONTINUED

a. Disassembly - Continued

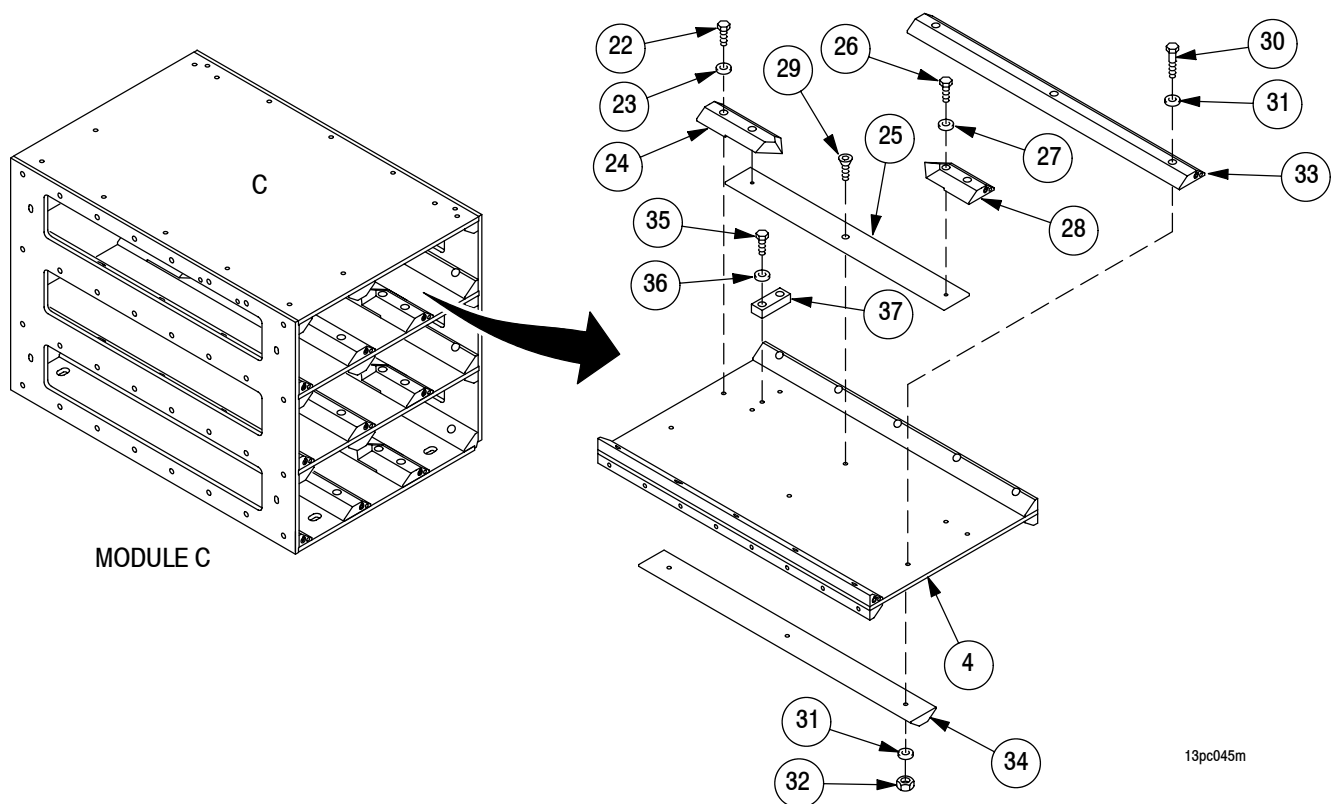
- 3 Remove three screws (11), three flat washers (12), and guide (13) from lower shelf subassembly (6).
- 4 Remove two screws (14), two flat washers (15), and rear guide (16) from guide (17) and lower shelf subassembly (6).
- 5 Remove two screws (18), two flat washers (19), and front guide (20) from guide (17) and lower shelf subassembly (6).
- 6 Remove screw (21) and guide (17) from lower shelf subassembly (6).



15-12 MACS MODULE C REPAIR - CONTINUED

a. Disassembly - Continued

- 7 Remove two screws (22), two flat washers (23), and rear guide (24) from base guide (25).
- 8 Remove two screws (26), two flat washers (27), and front guide (28) from base guide (25).
- 9 Remove screw (29) and base guide (25) from upper middle shelf subassembly (4).
- 10 Remove three screws (30), six flat washers (31), three nuts (32), and two guides (33 and 34) from upper middle shelf subassembly (4).
- 11 Remove two screws (35), two flat washers (36), and stop (37) from upper middle shelf subassembly (4).

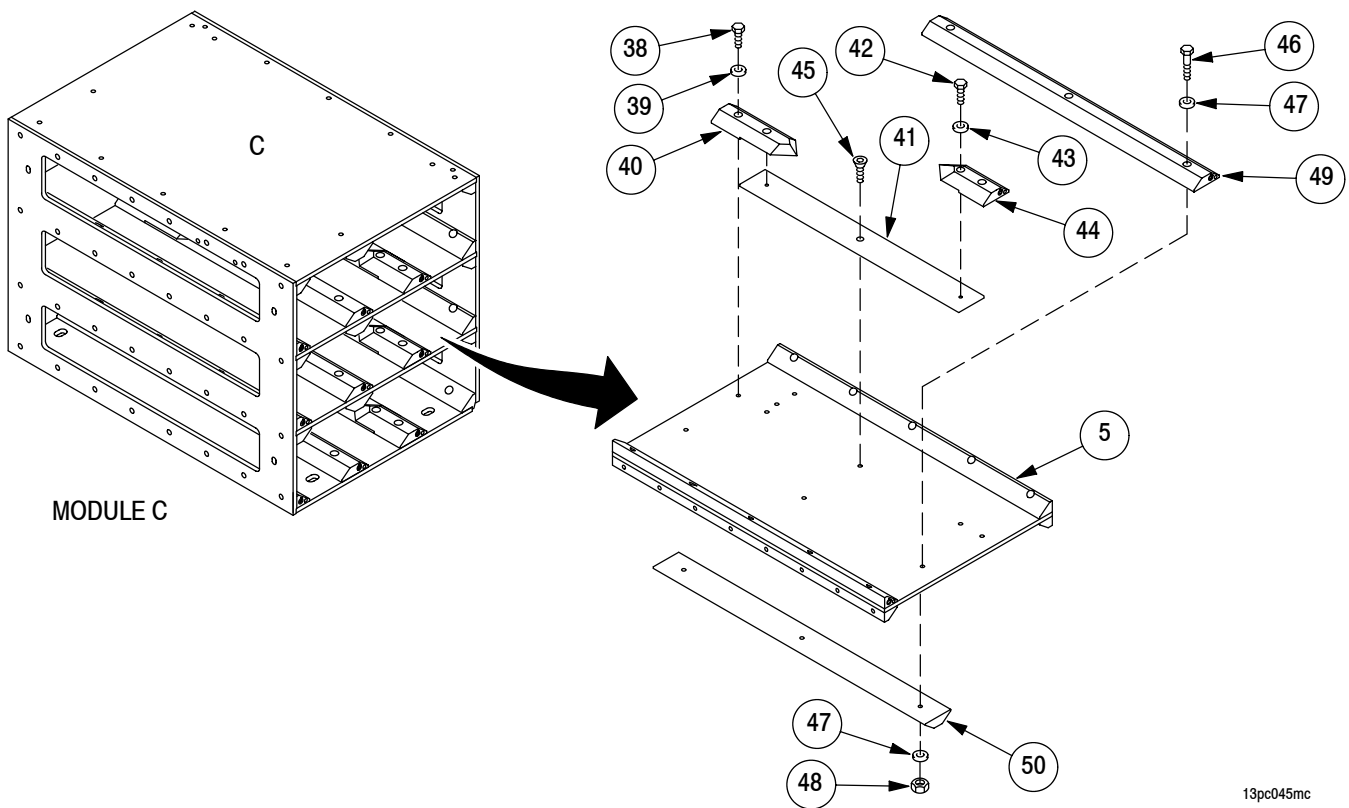


13pc045m

15-12 MACS MODULE C REPAIR - CONTINUED

a. Disassembly - Continued

- 12 Remove two screws (38), two flat washers (39), and rear guide (40) from base guide (41).
- 13 Remove two screws (42), two flat washers (43), and front guide (44) from base guide (41).
- 14 Remove screw (45) and base guide (41) from lower middle shelf subassembly (5).
- 15 Remove three screws (46), six flat washers (47), three nuts (48), and two guides (49 and 50) from upper middle shelf subassembly (5).



15-12 MACS MODULE C REPAIR - CONTINUED

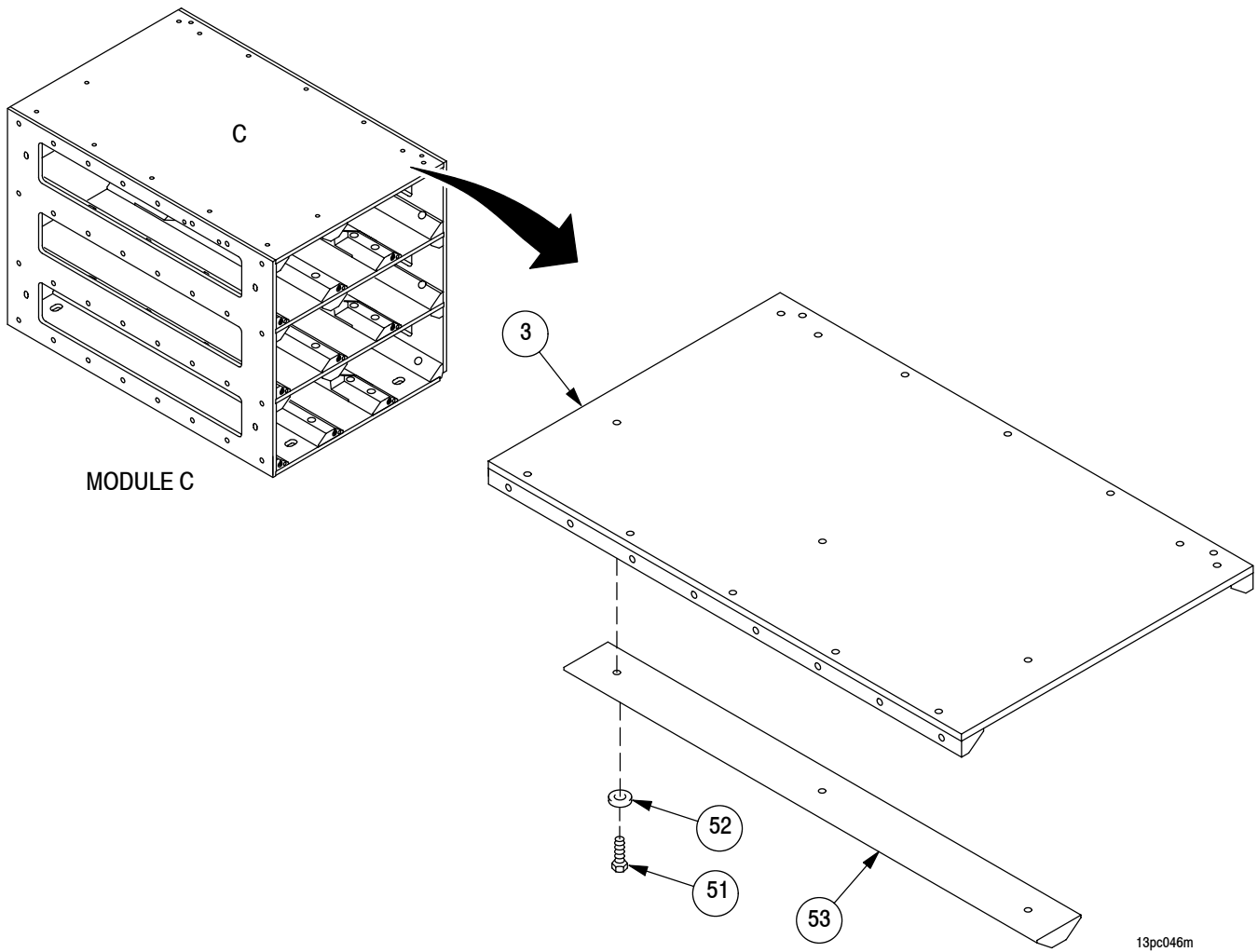
a. Disassembly - Continued

16 Remove three screws (51), three flat washers (52), and guide (53) from upper shelf subassembly (3).

b. Assembly.

1 Apply sealing compound to threads of all screws prior to installation.

2 Install guide (53) on upper shelf subassembly (3) with three screws (51) and three flat washers (52).

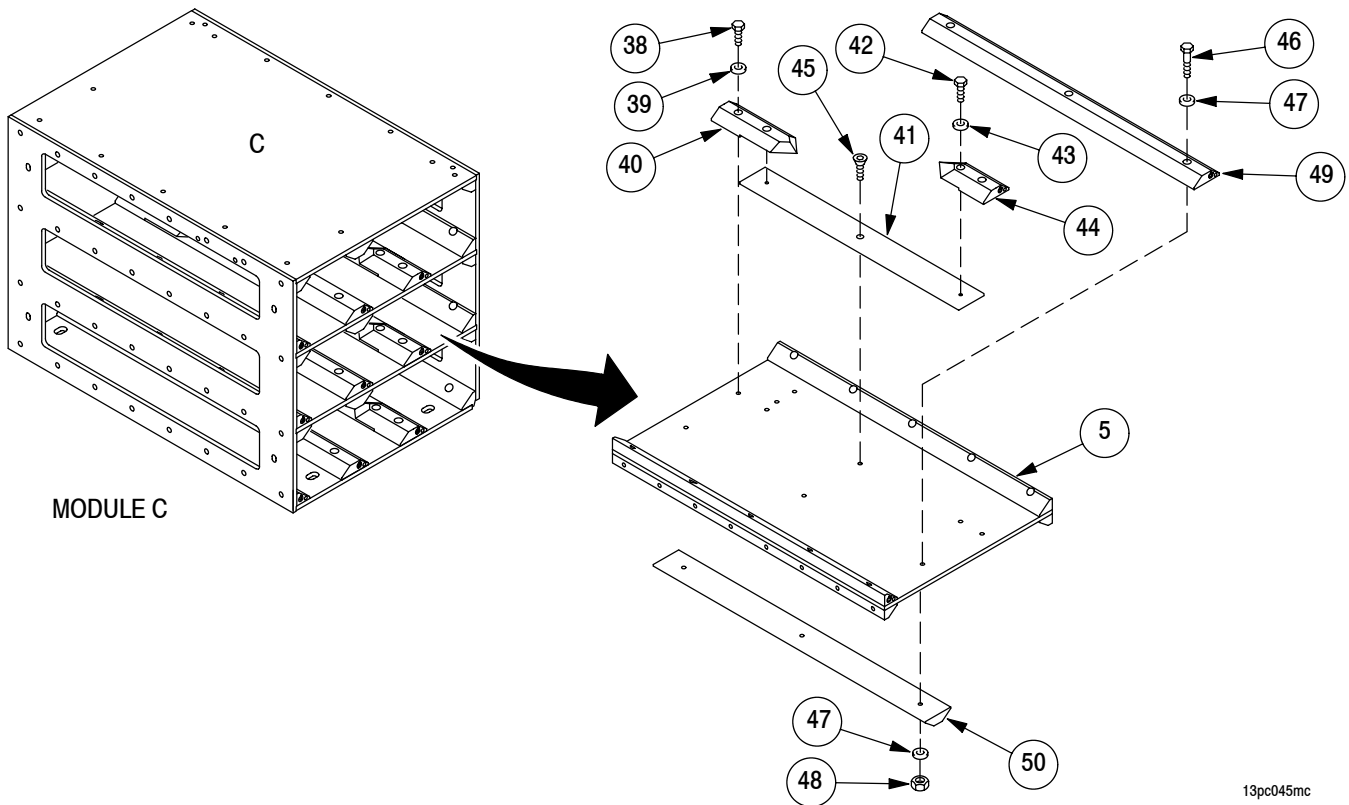


13pc046m

15-12 MACS MODULE C REPAIR - CONTINUED

b. Assembly - Continued

- 3 Install two guides (49 and 50) on lower middle shelf subassembly (5) with three screws (46), six flat washers (47), and three nuts (48).
- 4 Install base guide (41) on lower middle shelf subassembly (5) with screw (45).
- 5 Install front guide (44) on base guide (41) with two screws (42) and two flat washers (43).
- 6 Install rear guide (40) on base guide (41) with two screws (38) and two flat washers (39).

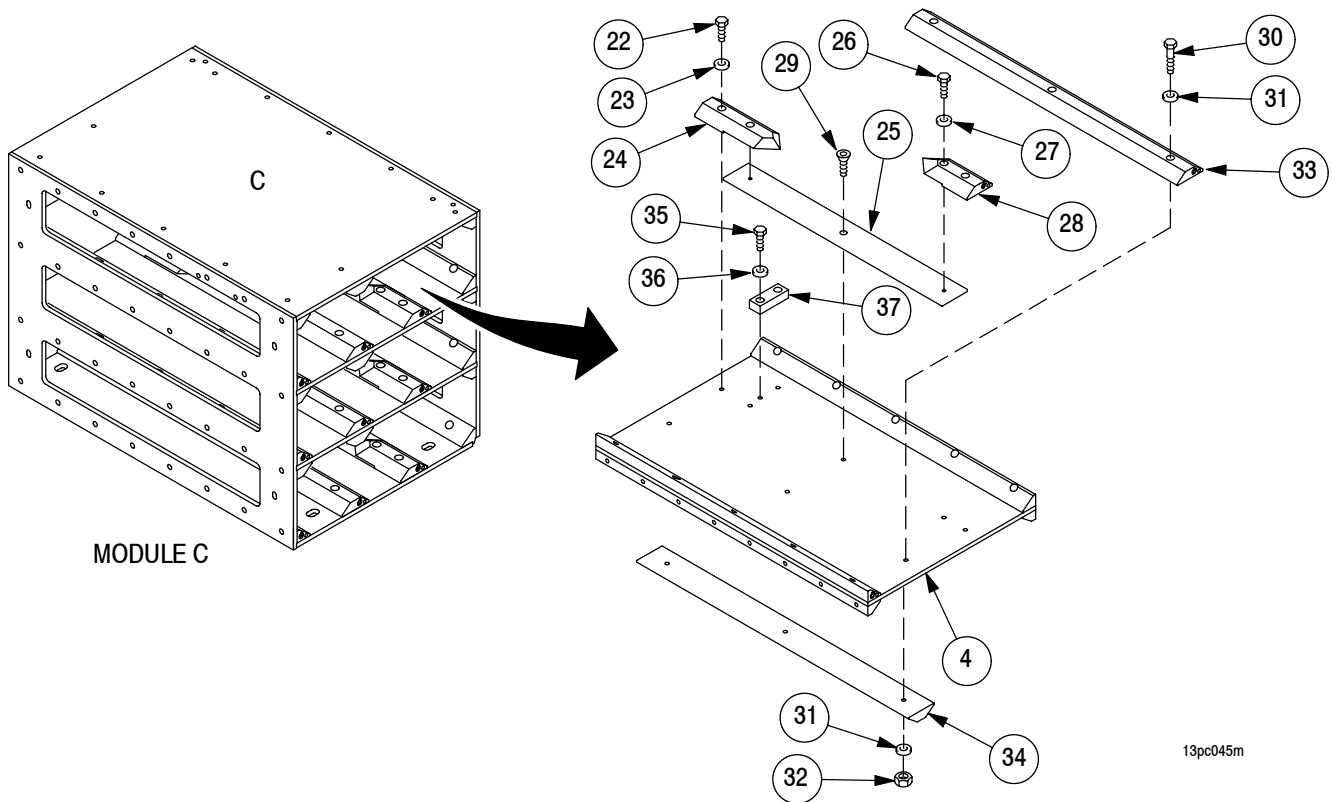


13pc045mc

15-12 MACS MODULE C REPAIR - CONTINUED

b. Assembly - Continued

- 7 Install stop (37) on upper middle shelf subassembly (4) with two screws (35) and two flat washers (36).
- 8 Install two guides (33 and 34) on upper middle shelf subassembly (4) with three screws (30), six flat washers (31), and three nuts (32).
- 9 Install base guide (25) on upper middle shelf subassembly (4) with screw (29).
- 10 Install front guide (28) on base guide (25) with two screws (26) and two flat washers (27).
- 11 Install rear guide (24) on base guide (25) with two screws (22) and two flat washers (23).

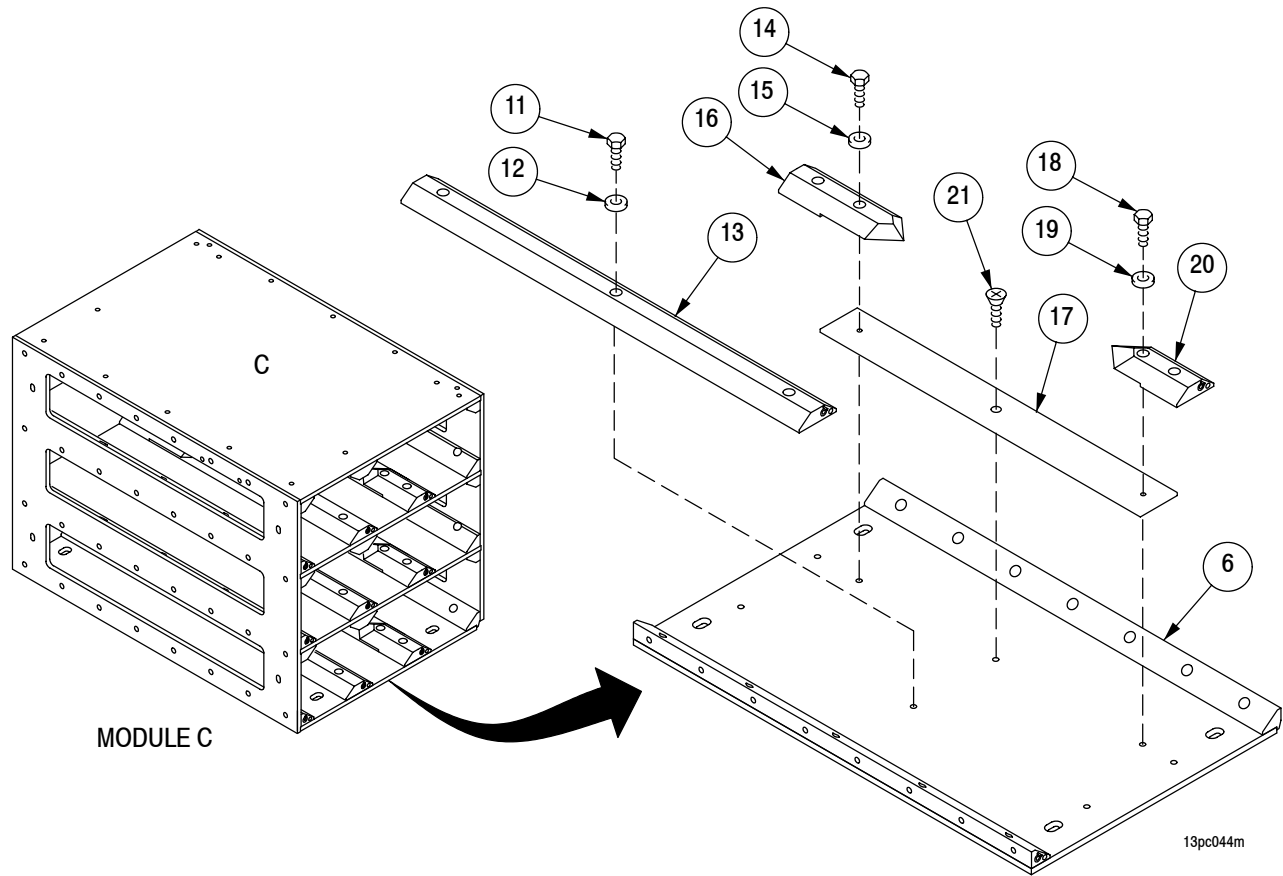


13pc045m

15-12 MACS MODULE C REPAIR - CONTINUED

b. Assembly - Continued

- 12 Install guide (17) on lower shelf subassembly (6) with screw (21).
- 13 Install front guide (20) on guide (17) and lower shelf subassembly (6) with two screws (18) and two flat washers (19).
- 14 Install rear guide (16) on guide (17) with two screws (14) and two flat washers (15).
- 15 Install guide (13) on lower shelf subassembly (6) with three screws (11) and three flat washers (12).



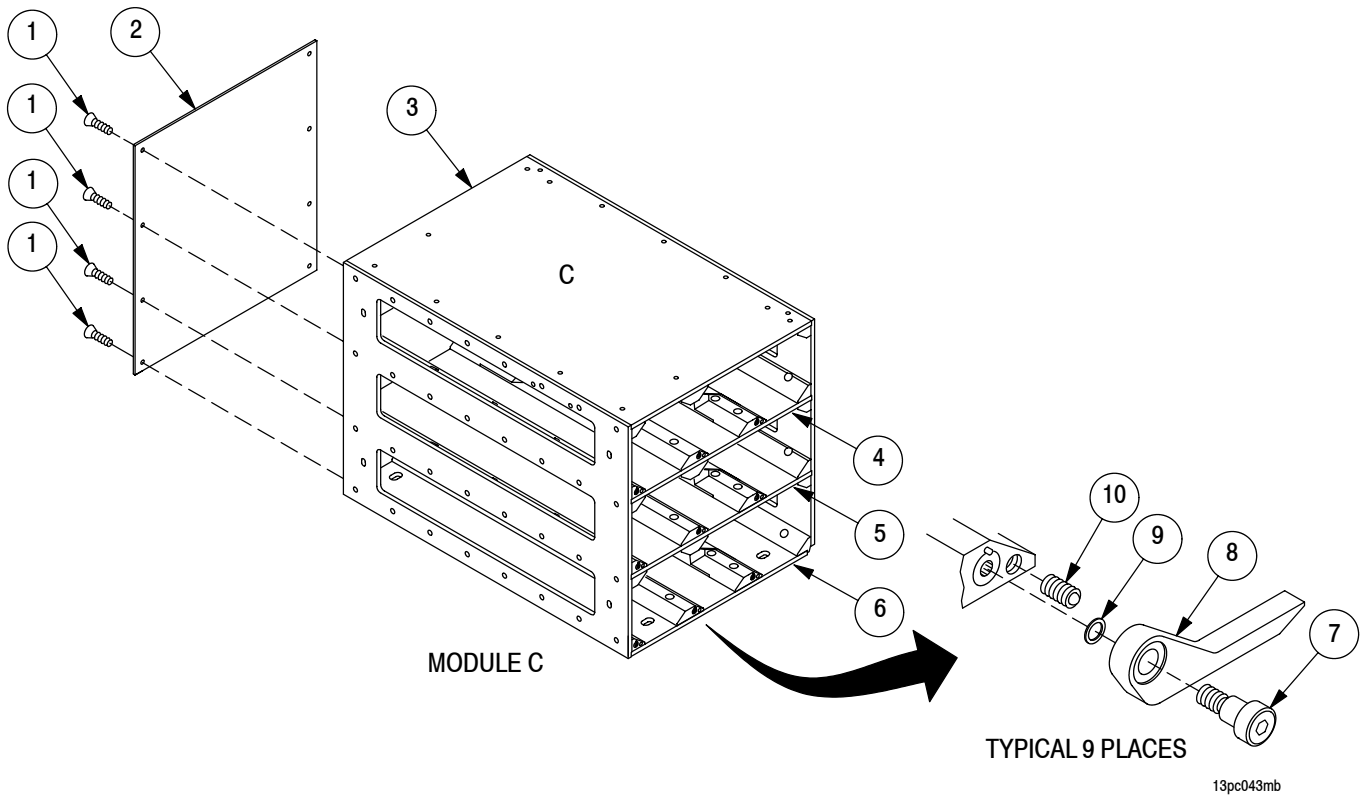
15-12 MACS MODULE C REPAIR - CONTINUED

b. Assembly - Continued

NOTE

Use shim(s) to adjust swivel lock to rotate free of interference. Adjust height of ball plunger to constrain swivel lock in position with minimal play.

- 16 Apply a light coat of lubricant to bearing surface on shoulder of nine screws (7).
- 17 Install nine swivel locks (8), shim(s) (9), and nine ball plungers (10) on two middle shelf subassemblies (4 and 5) and lower shelf subassembly (6) with nine screws (7). Torque nine screws (7) to 300 lb-in (34 N•m).
- 18 Install backstop (2) on lower shelf subassembly (6), two middle shelf subassemblies (4 and 5), and upper shelf subassembly (3) with eight screws (1).
- 19 Install labels if required (TM 9-2350-314-20-2-1).
- 20 Install rear bustle plate (para 15-9).



CHAPTER 16 CAB STOWAGE

GENERAL

This chapter illustrates and describes maintenance procedures for the howitzer cab stowage boxes, brackets, supports, and racks.

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16-1 HANDLES.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

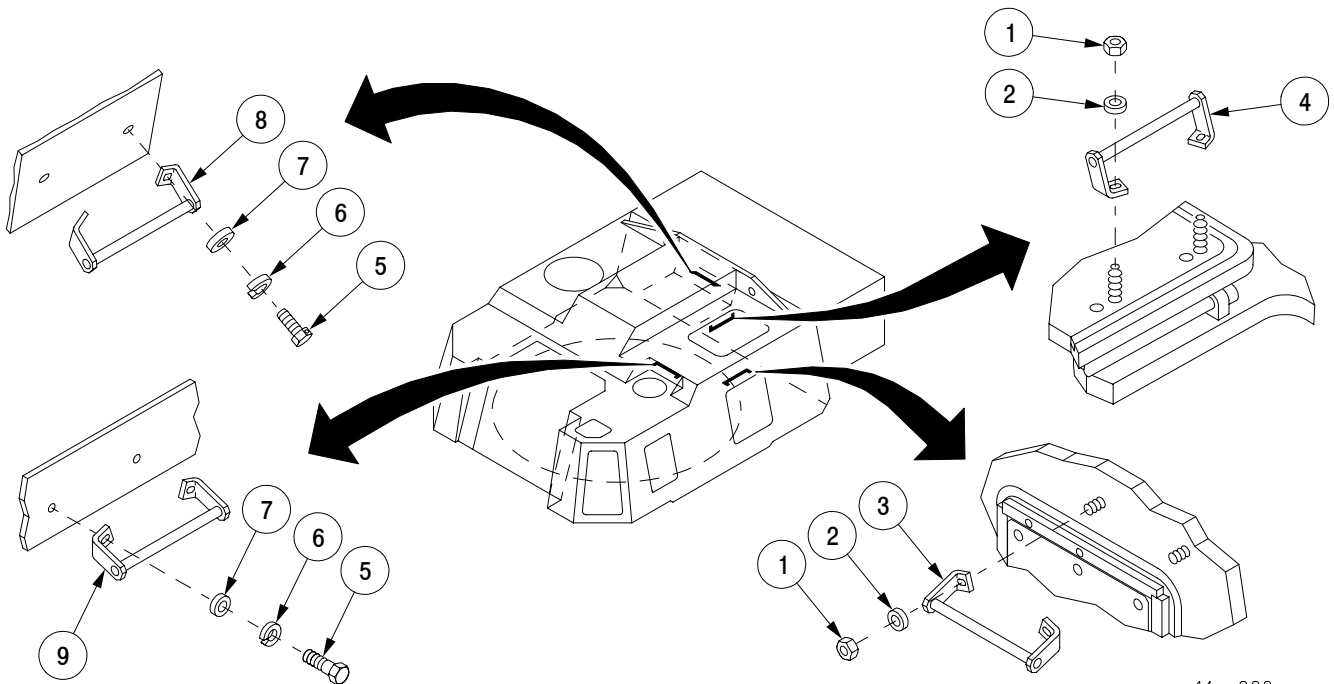
Lockwashers (2) (item 132, Appx F)
Self-locking nuts (2) (item 66, Appx F)

a. Removal.

- 1 Remove two self-locking nuts (1), two flat washers (2), and handle (3 or 4) from cab. Discard self-locking nuts.
- 2 Remove two screws (5), two lockwashers (6), two flat washers (7), and handle (8 or 9) from cab. Discard lockwashers.

b. Installation.

- 1 Install handle (8 or 9) in cab with two flat washers (7), two new lockwashers (6), and two screws (5).
- 2 Install handle (3 or 4) in cab with two flat washers (2) and two new self-locking nuts (1).



16-2 STRAPS.

This task covers: a. Removal b. Installation

INITIAL SETUPToolsArtillery and turret mechanic's tool kit
(SC 5180-95-A12)

NOTE

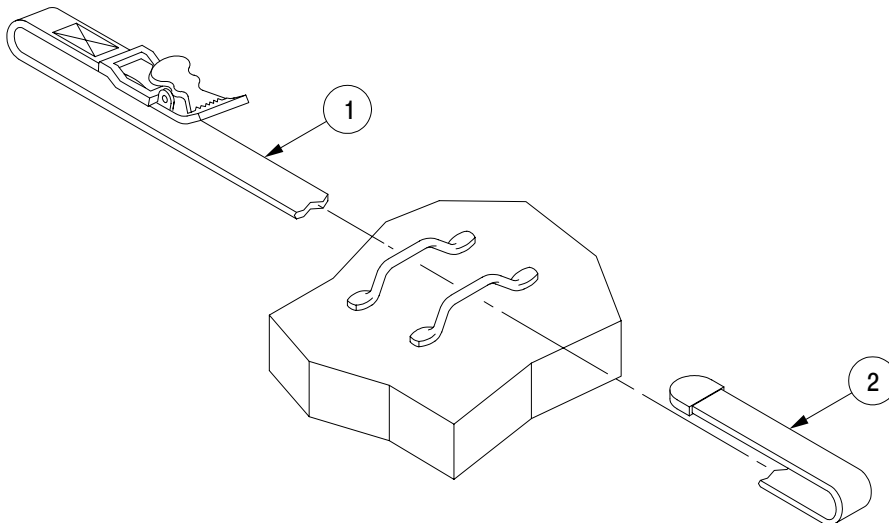
The procedure for removal and installation of all straps is identical. This procedure covers only one strap.

a. Removal.

- 1 Squeeze buckle (1) open and slide strap (2) through buckle (1).
- 2 Remove strap (2) from anchor.

b. Installation.

- 1 Slide strap (2) through anchor.
- 2 Slide strap (2) through buckle (1) by squeezing buckle open.



14pc010m

16-3 FLASHLIGHT HOLDERS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 109, Appx F)

NOTE

There are three flashlight holders. The removal and installation procedures are identical for all three. This procedure covers only one holder.

a. Removal.

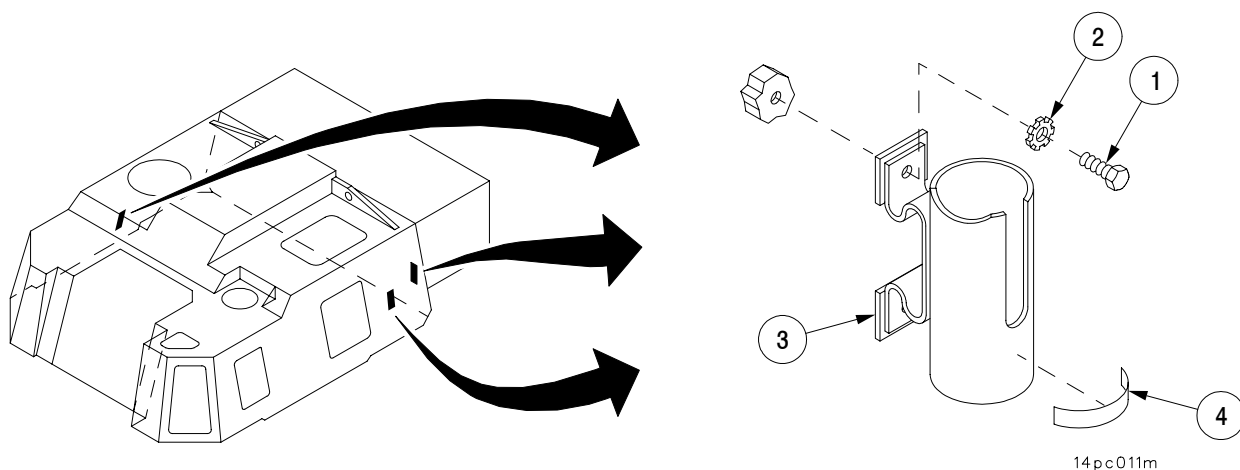
Remove two screws (1), two lockwashers (2), and flashlight holder (3) from cab. Discard lockwashers.

b. Installation.

Install flashlight holder (3) to cab with two new lockwashers (2) and two screws (1).

NOTE

Install new label (4) (para 2-8) only if old label is illegible, or if flashlight holder is replaced.



16-4 FUZE SETTER, WRENCH BRACKET, AND ODDMENT BOX.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

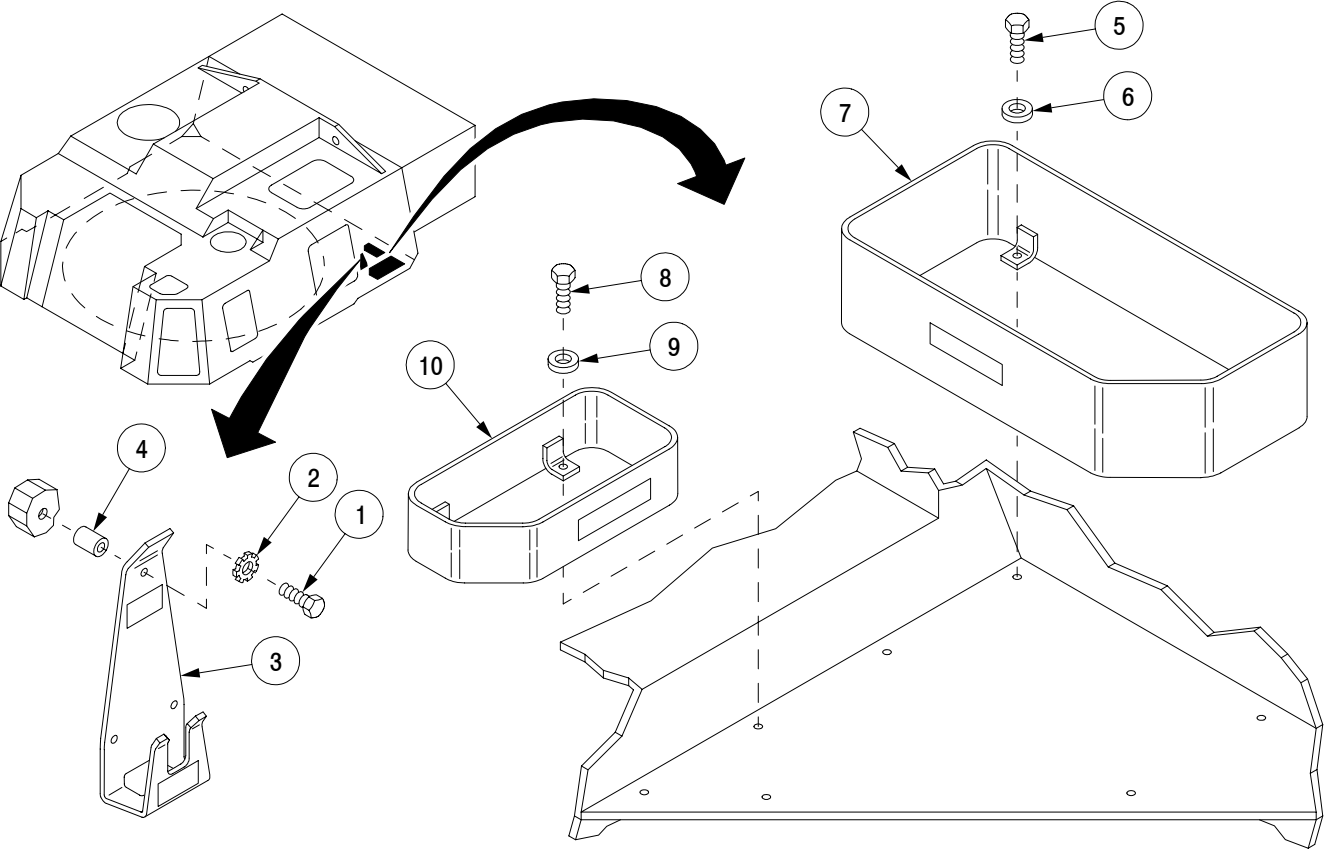
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (3) (item 109, Appx F)
Sealing compound (item 46.1, Appx C)

a. Removal.

- 1 Remove three screws (1), three lockwashers (2), fuze setter with wrench bracket (3), and three standoffs (4) from cab. Discard lockwashers.
- 2 Remove four screws (5), four flat washers (6), and oddment box (7) from cab.
- 3 Remove three screws (8), three flat washers (9), and oddment box (10).



14pc012m

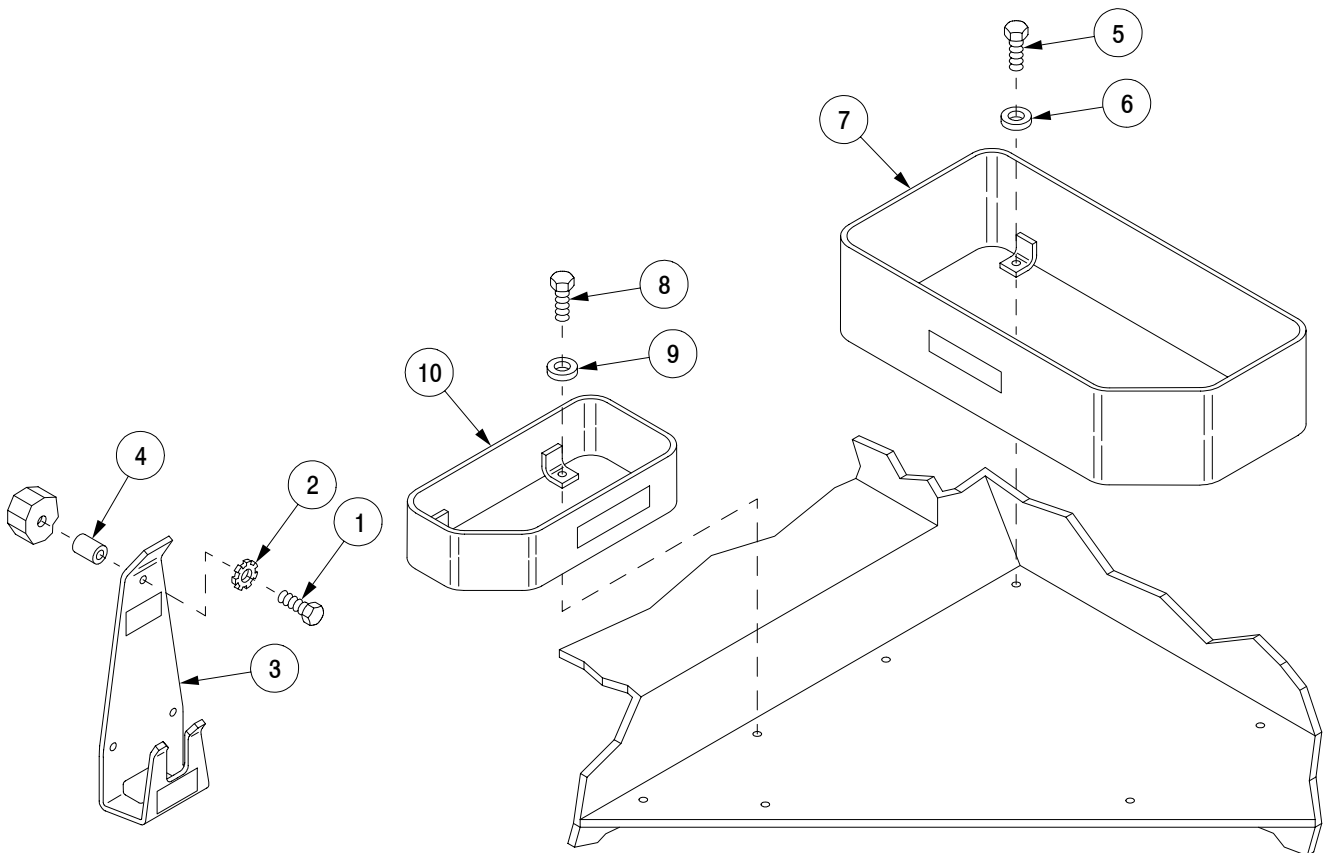
16-4 FUZE SETTER, WRENCH BRACKET, AND ODDMENT BOX - CONTINUED

b. Installation.

- 1 Install oddment box (10) in cab with three flat washers (9) and three screws (8).
- 2 Install oddment box (7) in cab with four flat washers (6) and four screws (5).
- 2.1 Apply sealing compound to aluminum/steel interfaces of three standoffs (4).
- 3 Install three standoffs (4) and fuze setter with wrench bracket (3) in cab with three new lockwashers (2) and three screws (1).

NOTE

Install new label (para 2-8) only if illegible, or if fuze setter, wrench bracket, or oddment box is replaced.



14pc012m

16-5 FIRST AID KIT BRACKET.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tool

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (4) (item 109, Appx F)

a. Removal.

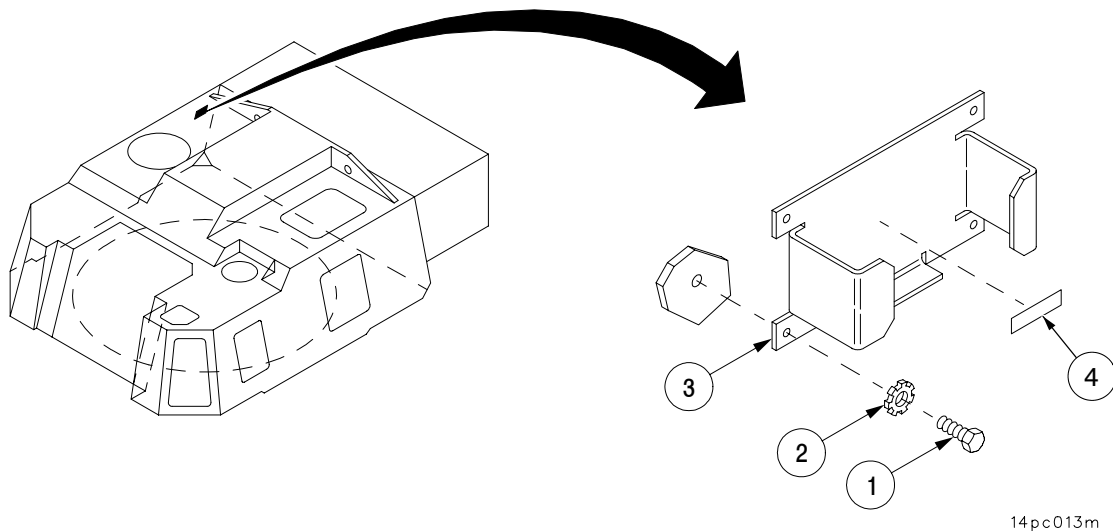
Remove four screws (1), four lockwashers (2), and first aid kit bracket (3) from cab. Discard lockwashers.

b. Installation.

Install first aid kit bracket (3) with four new lockwashers (2) and four screws (1).

NOTE

Install new label (4) (para 2-8) only if old label is illegible, or if first aid kit bracket is replaced.



16-6 ODDMENT TRAY.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Manifold removed (para 4-4)

a. Removal.

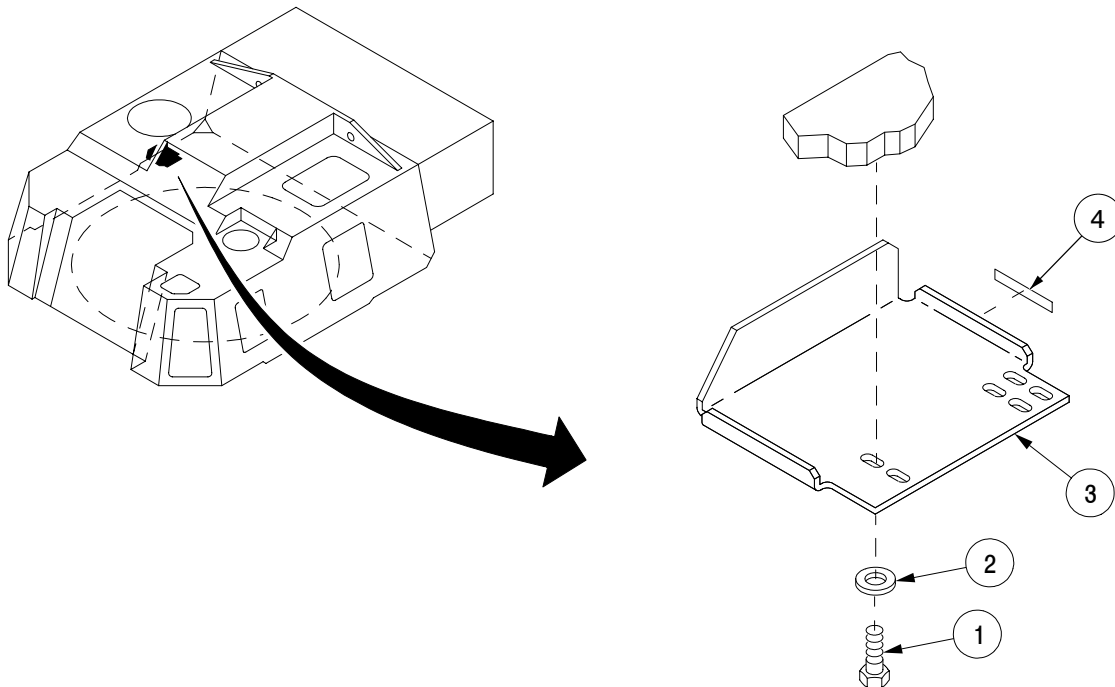
Remove two screws (1) and two flat washers (2) securing tray (3).

b. Installation.

Install tray (3) with two flat washers (2) and two screws (1).

NOTE

Install new label (4) (para 2-8) only if old label is illegible, or if oddment tray is replaced.



14pc014m

16-7 FLARE STOWAGE BRACKET.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

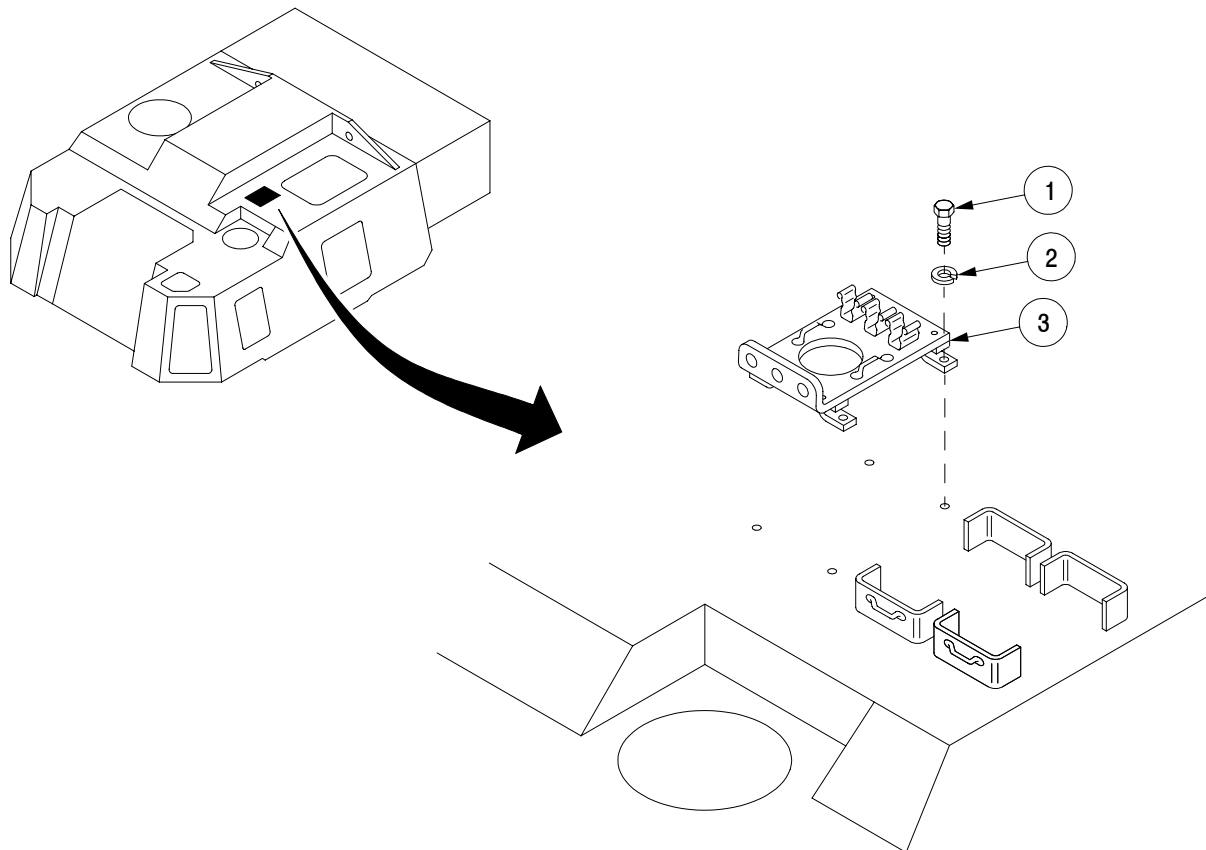
Lockwashers (4) (item 128, Appx F)

a. Removal.

Remove four screws (1), four lockwashers (2), and bracket (3). Discard lockwashers.

b. Installation.

Install bracket (3) with four new lockwashers (2) and four screws (1).



14pc015m

16-8 M27 PERISCOPE BOX ASSEMBLY.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (4) (item 109, Appx F)

a. Removal.

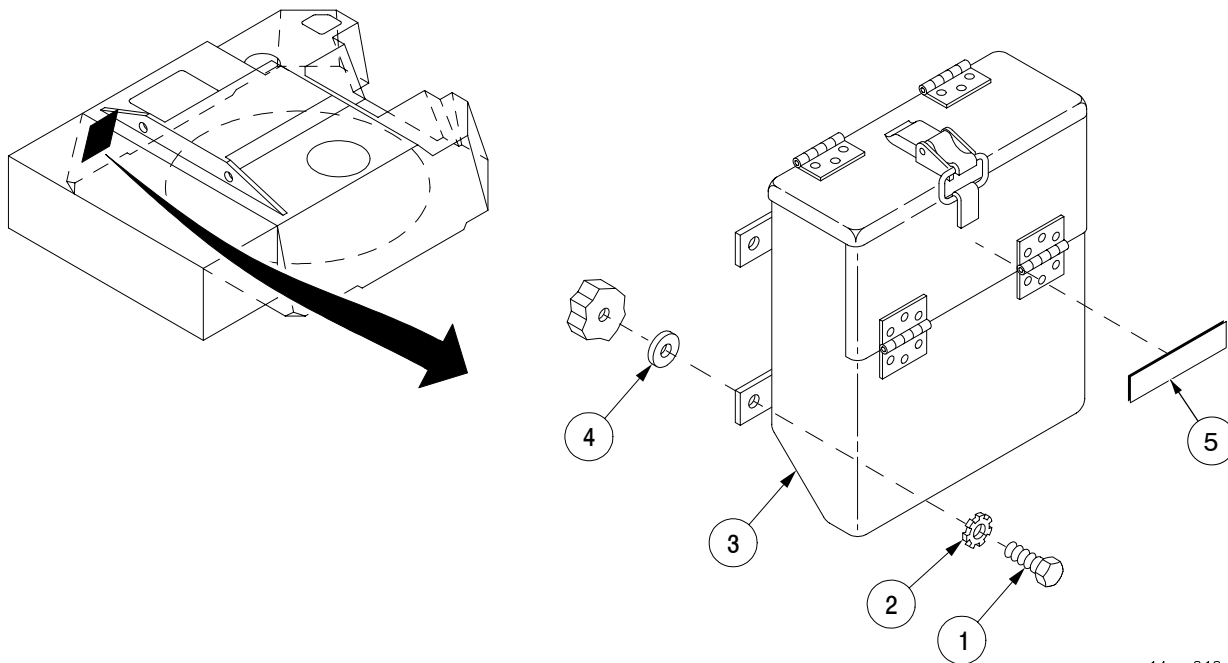
Remove four screws (1), four lockwashers (2), M27 periscope box (3), and four spacers (4) from cab. Discard lockwashers.

b. Installation.

Install four spacers (4) and M27 periscope box (3) with four new lockwashers (2) and four screws (1).

NOTE

Install new label (5) (para 2-8) only if old one is illegible, or if M27 periscope box is replaced.



14pc016m

16-9 CAB LIFTING EYE.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 54, Appx G)

Materials/Parts

Lockwashers (4) (item 133, Appx F)
Sealing compound (item 46.1, Appx C)

NOTE

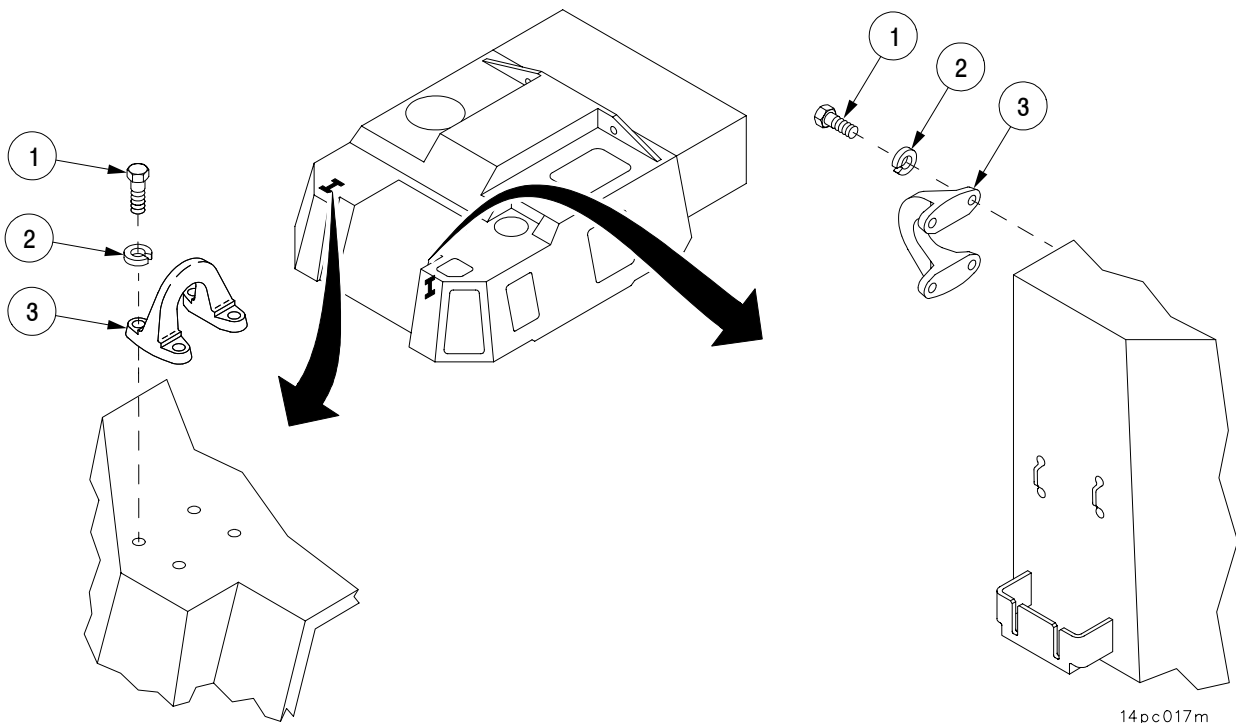
There are two lifting eyes. The removal and installation procedures are identical for both. This procedure covers only one eye.

a. Removal.

Remove four screws (1), four lockwashers (2), and lifting eye (3). Discard lockwashers.

b. Installation.

- 1 Apply sealing compound to aluminum/steel interface of lifting eye (3).
- 2 Install lifting eye (3) with four new lockwashers (2) and four screws (1).
- 3 Torque four screws (1) to 190-210 lb-ft (257.64-284.76 N·m) while sealant is still wet.



16-10 TOW CABLE STRAP, FASTENER, AND BRACKETS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Lockwashers (4) (item 132, Appx F)
(Block replacement only)

Equipment Conditions

Cab traverse lock locked
(TM 9-2350-314-10)
Strap removed from fastener (para 16-2)
(Fastener replacement only)
Tow cable removed (TM 9-2350-314-10)

NOTE

There are two tow cable straps, two mounting brackets, and nine tow cable brackets (two types). The removal and installation procedures for each like component is identical. This procedure covers only one of each item.

a. Removal.

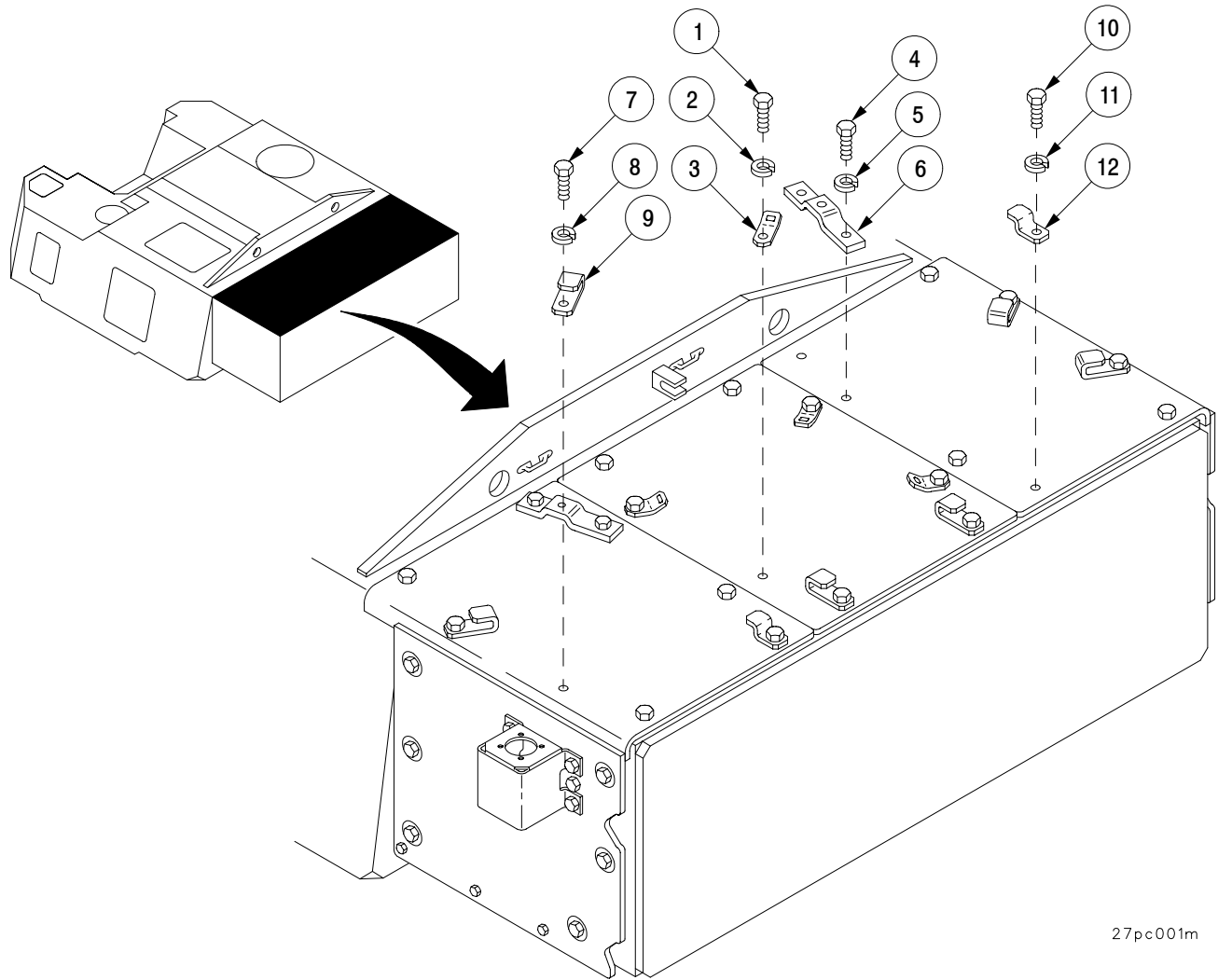
- 1 Remove screw (1), lockwasher (2), and mounting bracket (3) from cab. Discard lockwasher.
- 2 Remove two screws (4), two lockwashers (5), and strap (6) securing tow cable to cab. Discard lockwashers.
- 3 Remove screw (7 or 10), lockwasher (8 or 11), and tow cable bracket (9 or 12) from cab. Discard lockwasher.

b. Installation.

- 1 Install bracket (12 or 9) on cab with new lockwasher (11 or 8) and screw (10 or 7). Torque screw 106-114 lb-ft (144-155 N·m).
- 2 Install strap (6) with two new lockwashers (5) and two screws (4).
- 3 Install mounting bracket (3) on cab with new lockwasher (2) and screw (1). Torque screw to 106-114 lb-ft (144-155 N·m).

16-10 TOW CABLE STRAP, FASTENER, AND BRACKETS - CONTINUED

b. Installation - Continued



16-12 MOUNTED WATER RATION HEATER BRACKET AND BASE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions
Heater removed (TM 9-2350-314-10)

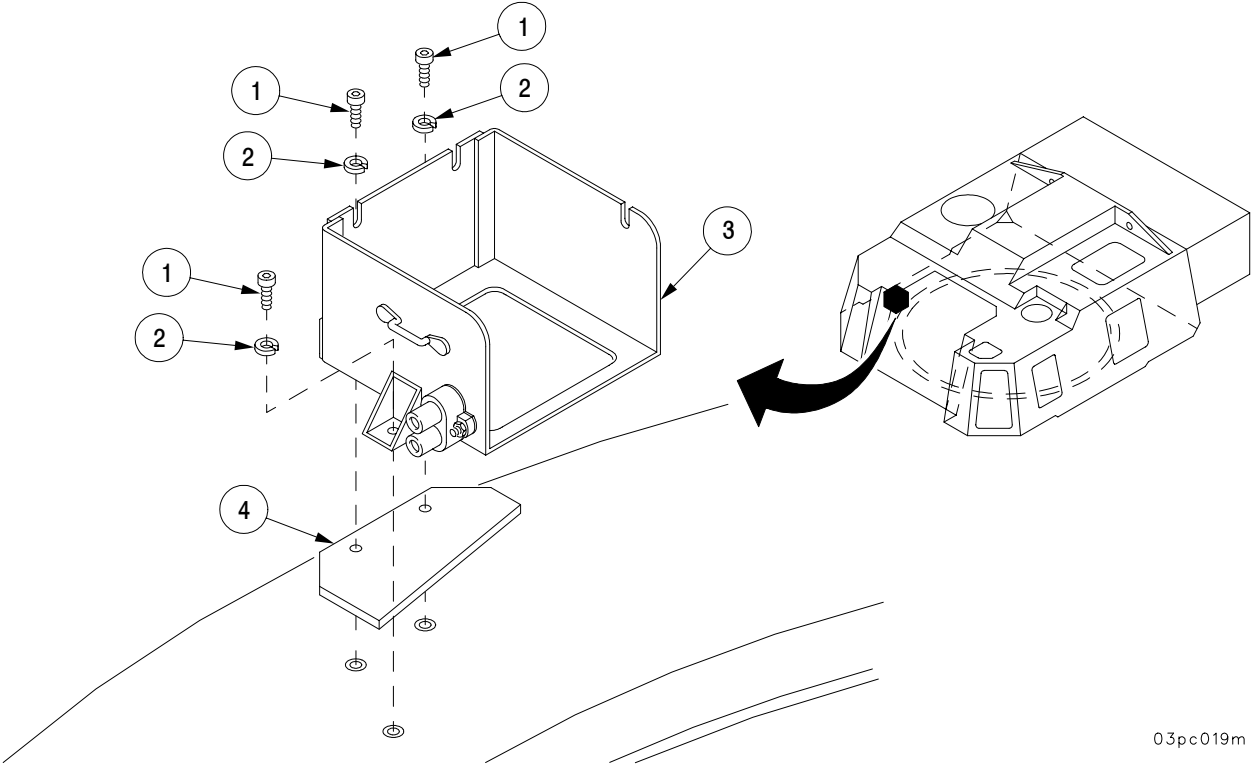
Materials/Parts
Lockwashers (3) (item 130, Appx F)

a. Removal.

Remove three screws (1), three lockwashers (2), bracket (3), and base (4). Discard lockwashers.

b. Installation.

Install base (4) and bracket (3) with three new lockwashers (2) and three screws (1).



03pc019m

16-13 PDFCS PMVS STOWAGE BRACKET.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

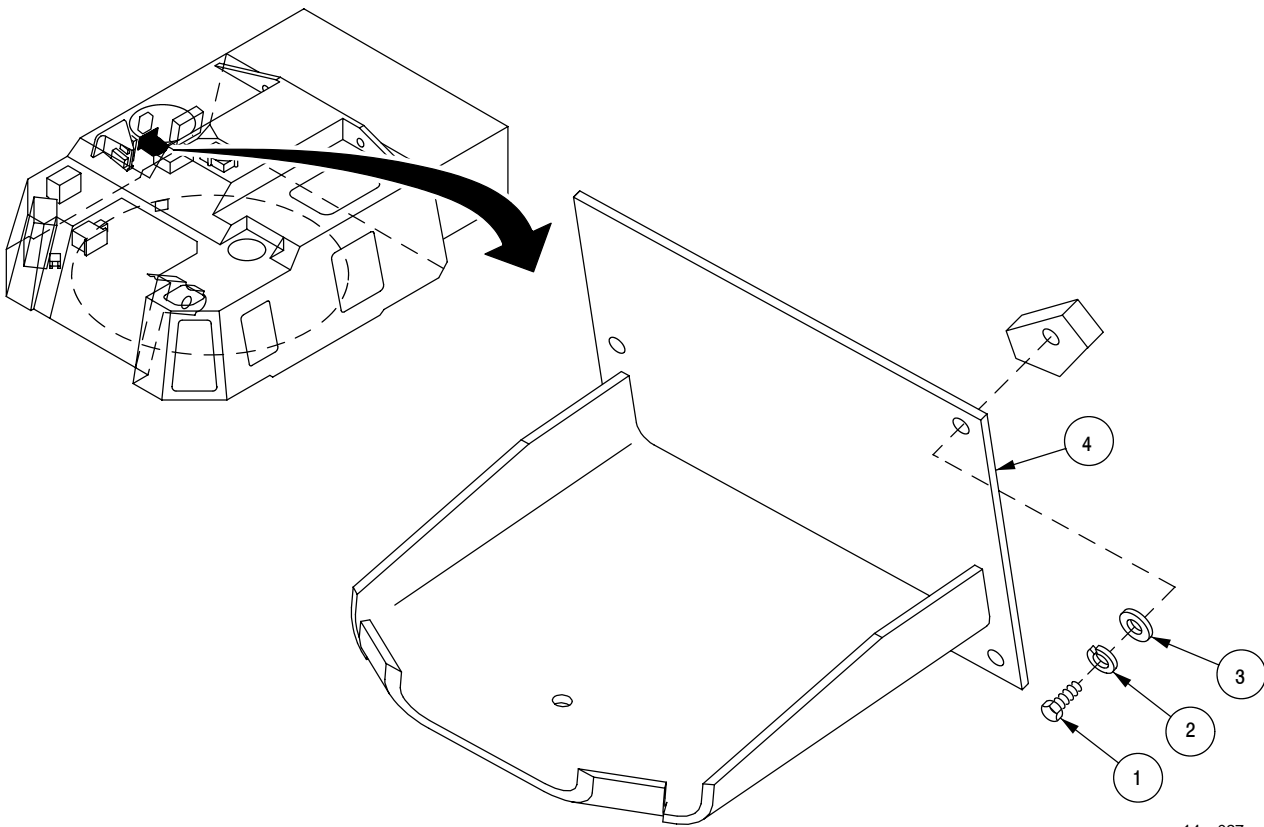
Lockwashers (3) (item 130, Appx F)

a. Removal.

Remove three screws (1), three lockwashers (2), three flat washers (3), and PMVS stowage bracket (4) from right cab wall. Discard lockwashers.

b. Installation.

Install PMVS stowage bracket (4) with three screws (1), three new lockwashers (2), and three flat washers (3) on right cab wall.



14pc027m

CHAPTER 17

GUNNER'S ESCAPE HATCH

GENERAL

This chapter illustrates and describes maintenance procedures for the gunner's escape hatch components. Step-by-step procedures are provided for removal, disassembly, repair, assembly, and installation as required for unit level maintenance.

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| 17-3 | GUNNER'S ESCAPE HATCH HANDLE ASSEMBLY | 17-8 |
| 17-4 | GUNNER'S ESCAPE HATCH PLATE AND STRIKE | 17-10 |

17-1 GUNNER'S ESCAPE HATCH, TORSION BAR, ANCHORS, AND HINGES.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)
Suitable lifting device

Equipment Conditions

Gunner's escape hatch bumper assembly
removed (para 19-6)

Personnel Required

Two

Materials/Parts

■ Lockwashers (8) (item 130, Appx F)
■ Lockwashers (4) (item 132, Appx F)
■ Sealing compound (item 46.1, Appx C)

a. Removal.

WARNING

The gunner's escape hatch weighs 98 lbs. Extreme care should be observed when removing the torsion bar to prevent serious injury to personnel.

CAUTION

The tension on the torsion bar must be released before the anchor assembly can be removed properly.

- 1 Using assistance, open gunner's escape hatch (1) and hold in a 90° vertical position.
- 2 Remove two screws (2), two lockwashers (3), and two flat washers (4) securing anchor assembly (5) to hatch (1). Discard lockwashers.
- 3 Close hatch (1), but do not secure.
- 4 Remove anchor assembly (5) and torsion bar (6).
- 5 Remove torsion bar cover (7) and hatch (1).

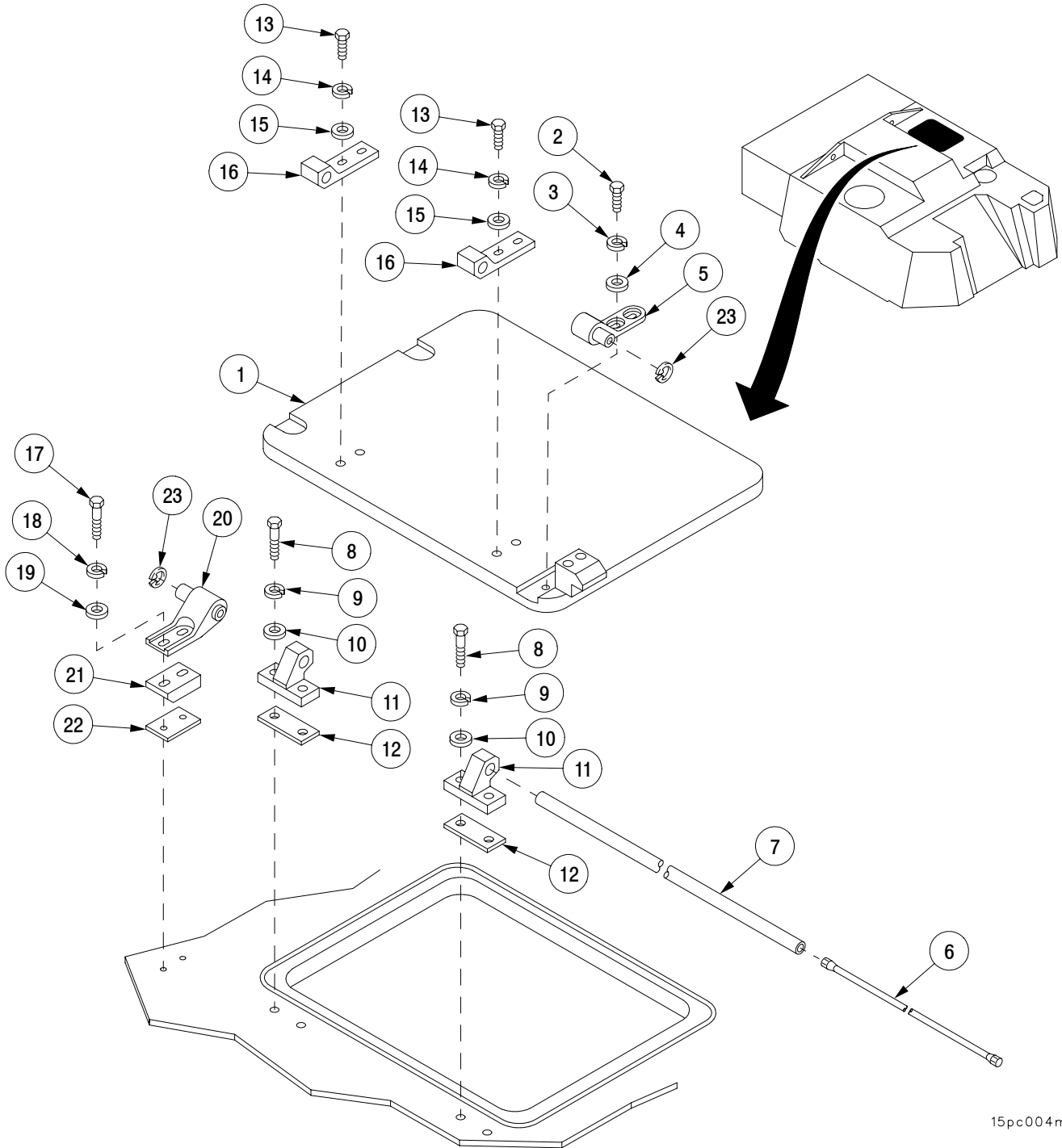
NOTE

If shims are present, they must be retained for use in the location from which they were removed.

- 6 Remove four screws (8), four lockwashers (9), and four flat washers (10) securing two hinges (11) and two shims (12) to the cab roof. Discard lockwashers.
- 7 Remove four screws (13), four lockwashers (14), and four flat washers (15) securing two hinges (16) to gunner's escape hatch (1). Discard lockwashers.
- 8 Remove two screws (17), two lockwashers (18), and two flat washers (19) securing anchor assembly (20), block (21), and shim (22) to the cab roof. Discard lockwashers.
- 9 Remove two retaining rings (23) from anchor assembly (5) and anchor assembly (20).
- 10 Using suitable lifting device, remove hatch (1) from vehicle.

17-1 GUNNER'S ESCAPE HATCH, TORSION BAR, ANCHORS, AND HINGES - CONTINUED

a. Removal - Continued



15pc004m

17-1 GUNNER'S ESCAPE HATCH, TORSION BAR, ANCHORS, AND HINGES - CONTINUED

b. Installation.

- 1 Using suitable lifting device, position hatch (1) over vehicle opening.

NOTE

- Ensure splines on torsion bar and both anchor assemblies are free of any debris that may hinder assembly procedures.
- Ensure all threaded holes are free of any debris that may interfere with proper installation of attaching hardware.

- 2 Install retaining ring (23) into anchor assembly (20).
- 3 Install shim (22), block (21), and anchor assembly (20) onto cab roof and secure with two screws (17), two new lockwashers (18), and two flat washers (19).
- 4 Loosely install two hinges (16) with four flat washers (15), four new lockwashers (14) and four screws (13) to gunner's escape hatch (1).
- 4.1 Apply sealing compound to aluminum/steel interfaces of two shims (12).
- 5 Position two hinges (11) and two shims (12) with four screws (8), four new lockwashers (9), and four washers (10) but do not tighten.
- 6 Using assistance, position hatch (1) into its mounting position.
- 7 Install cover (7) and tighten two hinges (11). Torque screws (13) to 43-46 lb-ft (58-62 N•m).
- 8 Install torsion bar (6).

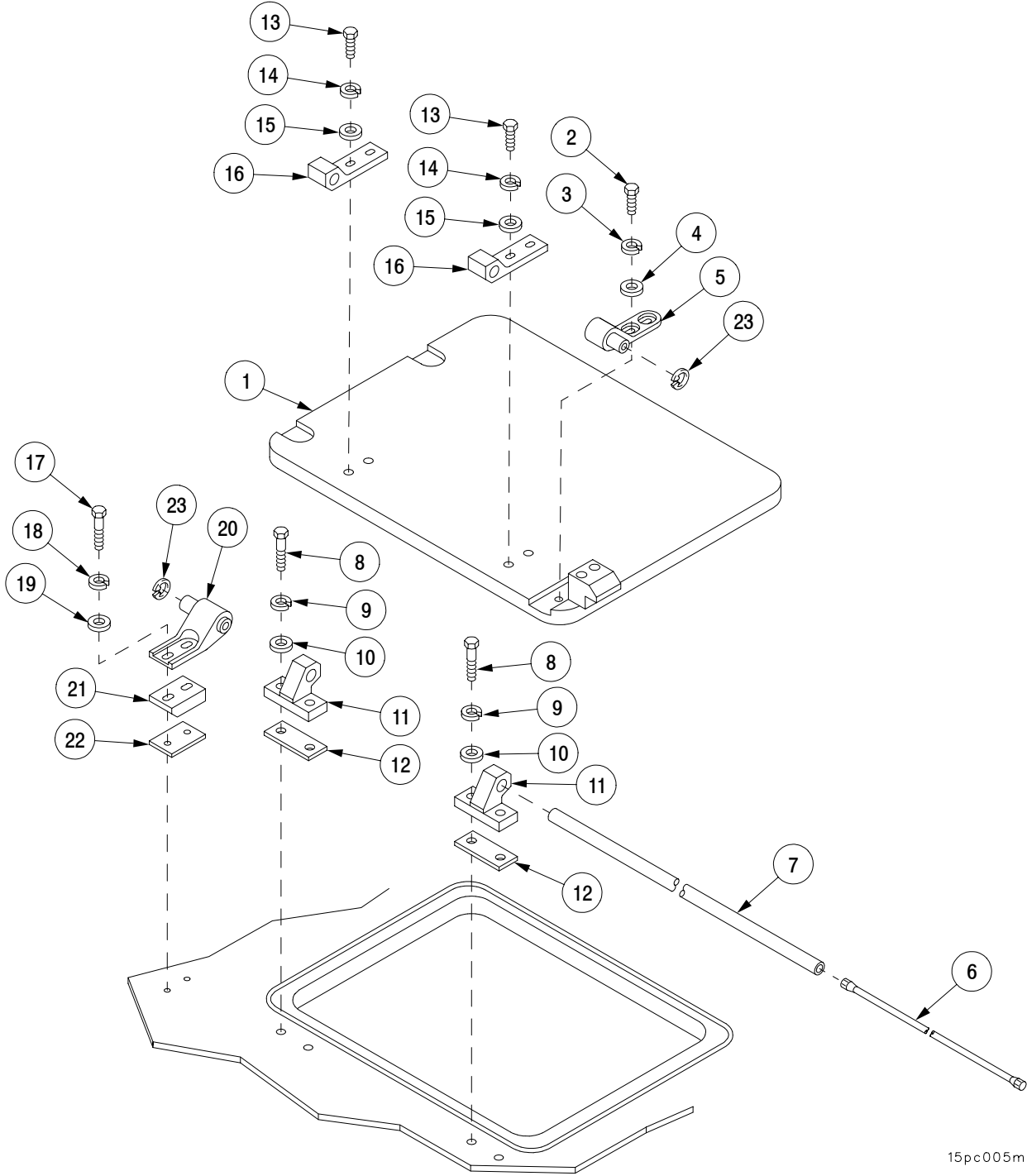
NOTE

A change of one spline equals approximately 28°.

- 9 Install anchor assembly (5), at a 90° installation angle, onto torsion bar (6) while aligning splines on anchor (5) with splines on torsion bar (6).
- 10 Install retaining ring (23) into anchor assembly (5).
- 11 With assistant, raise hatch (1) to mate with anchor (5) and secure with two screws (2), two new lockwashers (3), and two flat washers (4).
- 12 Close hatch (1) and secure with latch. Check integrity of installation procedures. When latch is released, hatch should spring open if torsion bar and anchors were properly installed. Verify installation procedures if hatch (1) does not operate properly.

17-1 GUNNER'S ESCAPE HATCH, TORSION BAR, ANCHORS, AND HINGES - CONTINUED

b. Installation - Continued



15pc005m

17-2 GUNNER'S ESCAPE HATCH SEAL AND STRIP.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

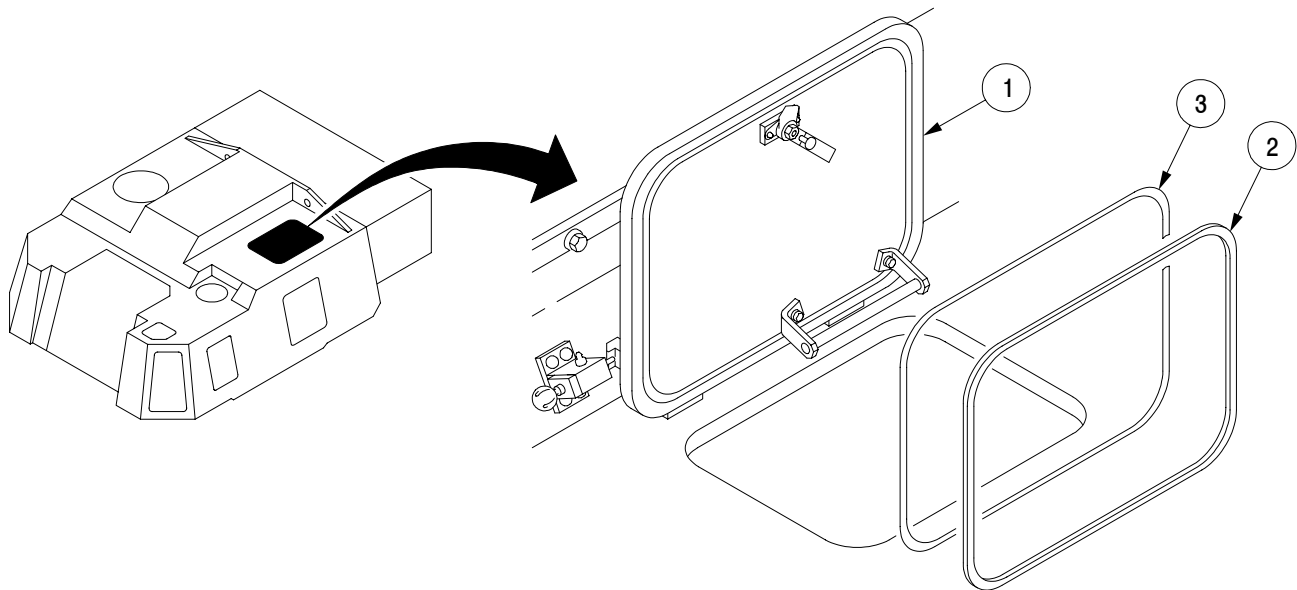
Adhesive (item 7, Appx C)
Dry-cleaning solvent (item 75, Appx C)
Swabbing brush (item 20, Appx C)
Rubber strip (item 200, Appx F)
Seal (item 184, Appx F)

a. Removal.

WARNING

Ensure hatch is properly latched in the open position to prevent injury to personnel during maintenance procedures.

- 1 Open hatch (1) and secure in opened position.
- 2 Remove seal (2) and strip (3) from hatch (1). Discard seal and strip.



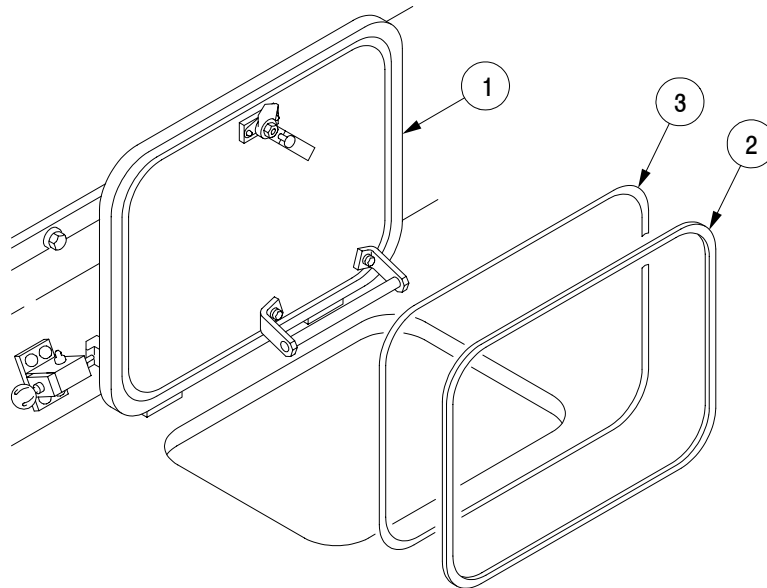
15pc006m

17-2 GUNNER'S ESCAPE HATCH SEAL AND STRIP - CONTINUED

b. Installation.**WARNING**

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (FM 21-11).

- 1 Using dry-cleaning solvent, thoroughly clean all remaining adhesive from hatch to ensure proper installation of new strip and seal.
- 2 Apply a smooth, even coat of adhesive to hatch (1).
- 3 Install new strip (3) onto hatch (1).
- 4 Apply a smooth, even coat of adhesive to strip (3).
- 5 Install new seal (2) on strip (3) and hatch (1).



15pc007m

17-3 GUNNER'S ESCAPE HATCH HANDLE ASSEMBLY.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Primer coating (item 35.1, Appx C)
Lockwashers (2) (item 130, Appx F)
Locknut (item 216, Appx F)

a. Removal.

WARNING

Ensure hatch is properly latched in the open position to prevent injury to personnel during maintenance procedures.

- 1 Open hatch (1) and secure in opened position.
- 2 Remove two screws (2) and two lockwashers (3) securing handle mount (4), spacer (5), and shim (6) to hatch (1). Discard lockwashers.
- 3 Remove locknut (7), flat washer (8), and handle (9) from handle mount (4). Discard locknut.
- 4 Remove knob (10), spring (11), and pin (12) from handle (9).

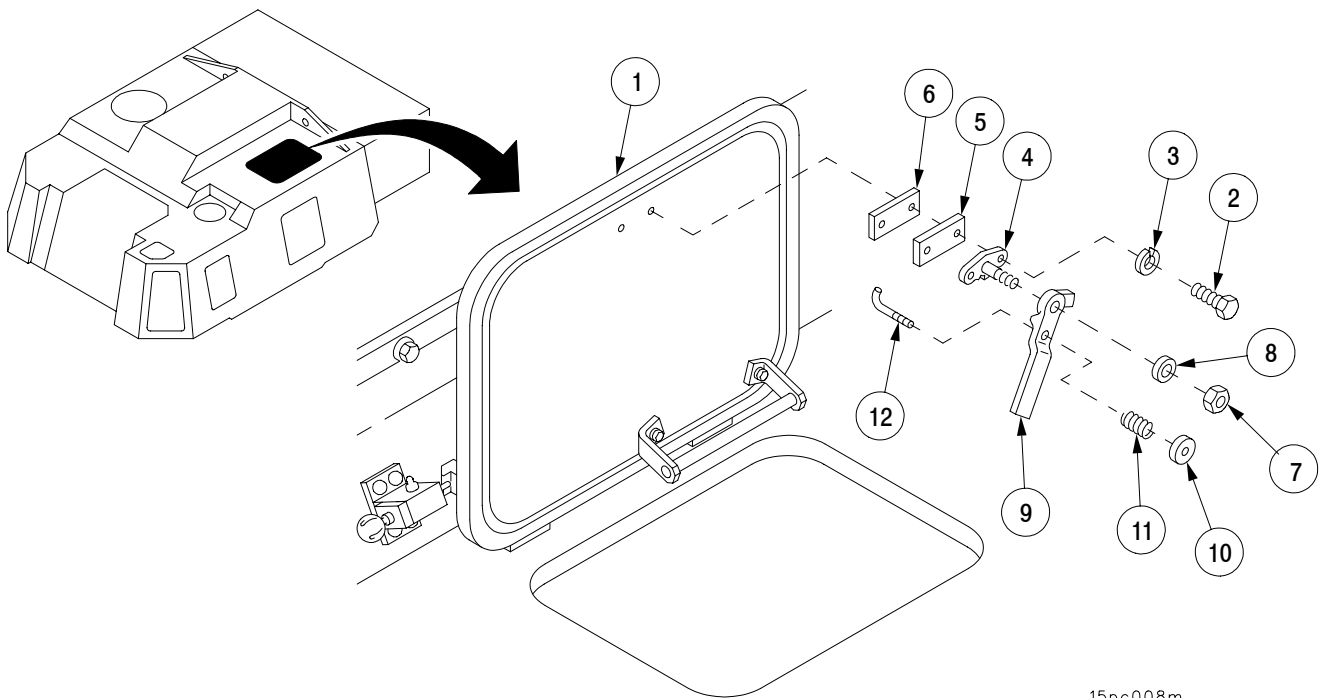
b. Installation.

- 1 Ensure threaded holes are free of any debris that may interfere with proper installation.
- 2 Deleted
- 3 Install pin (12), spring (11), and knob (10) on handle (9).

17-3 GUNNER'S ESCAPE HATCH HANDLE ASSEMBLY - CONTINUED

b. Installation - Continued

- 4 Install handle (9) on handle mount (4) and secure with new locknut (7) and flat washer (8).
- 4.1 Apply primer to aluminum/steel interfaces of spacer (5).
- 5 Install shim (6), spacer (5), and handle mount (4) on hatch (1) and secure with two screws (2) and two new lockwashers (3).
- 6 Close hatch (1).



17-4 GUNNER'S ESCAPE HATCH PLATE AND STRIKE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

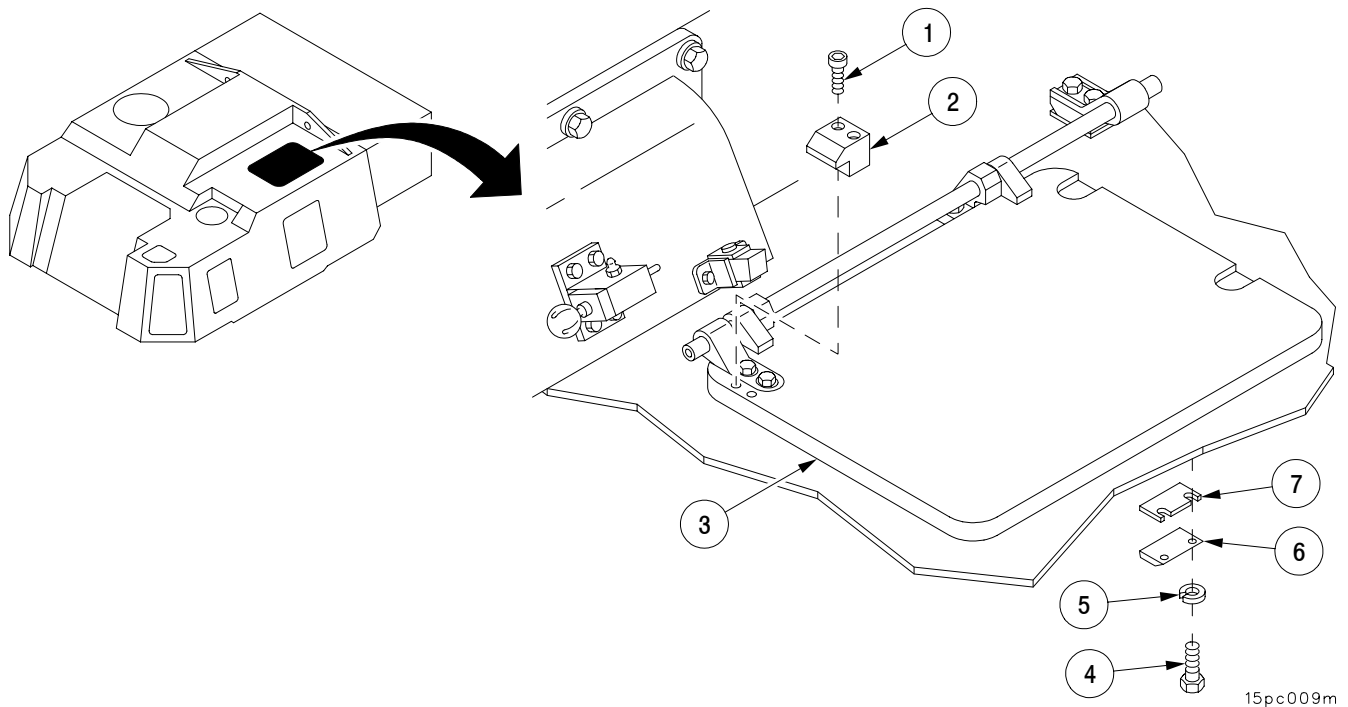
Self-locking screws (2) (item 40, Appx F)
Lockwashers (2) (item 128, Appx F)

a. Removal.

NOTE

To remove strike, perform step 1. To remove plate, perform step 2.

- 1 Remove two self-locking screws (1) and strike (2) from hatch (3). Discard screws.
- 2 Remove two screws (4), two lockwashers (5), plate (6), and shim (7) from cab roof. Discard lockwashers.



17-4 GUNNER'S ESCAPE HATCH PLATE AND STRIKE - CONTINUED

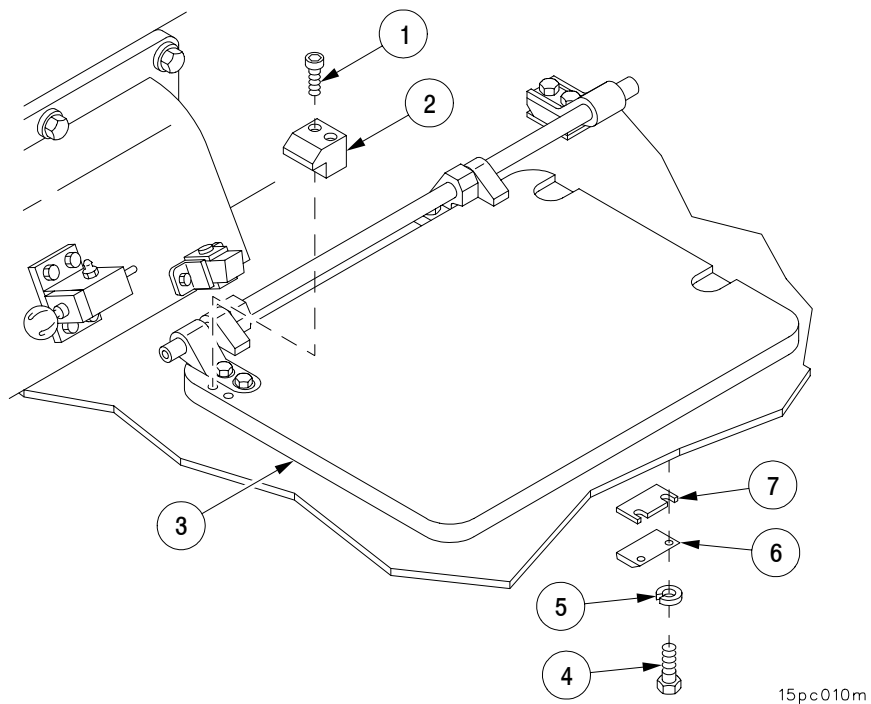
b. Installation.

- 1 Ensure threaded holes are free of any debris that may interfere with proper installation.

NOTE

To install strike, perform steps 1 and 2. To install plate, perform steps 1 and 3.

- 2 Install strike (2) onto hatch (3) and secure with two new self-locking screws (1).
- 3 Install plate (6) and shim (7) onto cab roof and secure with two screws (4) and two new lockwashers (5).



CHAPTER 18 CAB HYDRAULICS

GENERAL

This chapter illustrates and describes servicing, testing, and maintaining the howitzer cab hydraulic system at unit level maintenance.

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18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING).

- This task covers:
- | | | |
|-------------------------|---|---------------|
| a. Discharging Pressure | b. Draining Hydraulic Fluid | c. Filling |
| d. Charging | e. Bleeding Equilibration Elevation System | f. Adjustment |

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Drain pans (3) (item 26, Appx G)
Fast fill assembly (item 18, Appx G)
Cable assembly, fast fill (item 10, Appx G)

Materials/Parts

Hydraulic fluid (item 50, Appx C)
Nonmetallic tubing (item 93, Appx C)

Equipment Conditions

Gun tube in travel lock
(TM 9-2350-314-10)
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
HYDRAULIC POWER switch OFF
(TM 9-2350-314-10)
Cab traverse lock locked
(TM 9-2350-314-10)

Personnel Required

Two

References

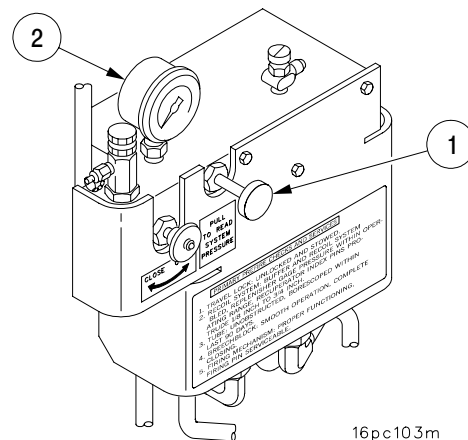
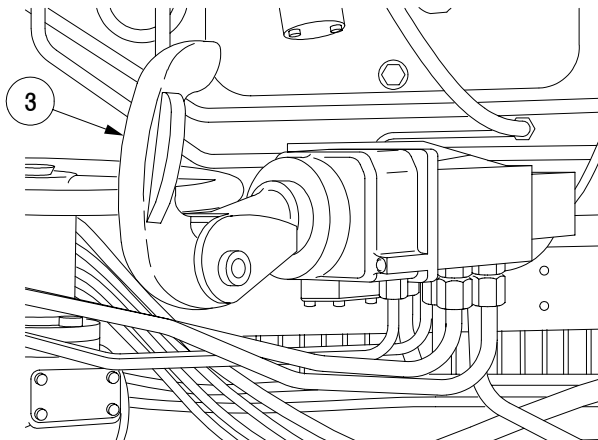
TM 9-2350-314-10

WARNING

Eye protection will be worn to avoid injury to personnel.

a. Discharging Pressure.

- 1 Pull manual pull knob (1) on fuse manifold.
- 2 While watching pressure gage (2), turn COS control handle (3) to right and hold until pressure gage (2) indicates zero.
- 3 Release control handle (3).



18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

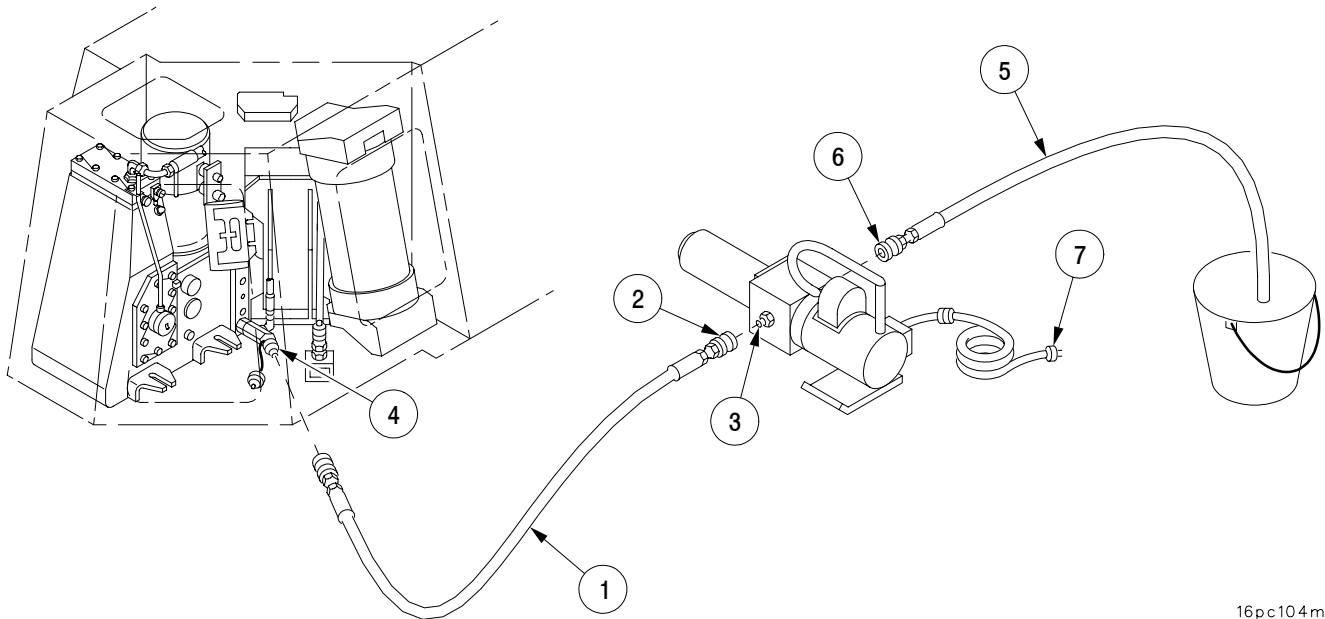
b. Draining Hydraulic Fluid.

- 1 Connect suction hose (1) quick disconnect coupling (2) to pump inlet port (3).
- 2 Connect opposite end of suction hose (1) to the hydraulic reservoir drain quick disconnect (4).
- 3 Connect pressure hose (5) quick disconnect coupling (6) to pump outlet port.
- 4 Place opposite end of pressure hose (5), end without a fitting, in a suitable container.

NOTE

Reservoir contains approximately eight (8) gallons of hydraulic fluid.

- 5 Connect pump power cable (7) to proper power source.
- 6 Place pump power switch in ON position.
- 7 Place pump power switch in OFF position when fluid stops flowing.
- 8 Disconnect hoses.



16pc104m

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

b. Draining Hydraulic Fluid - Continued

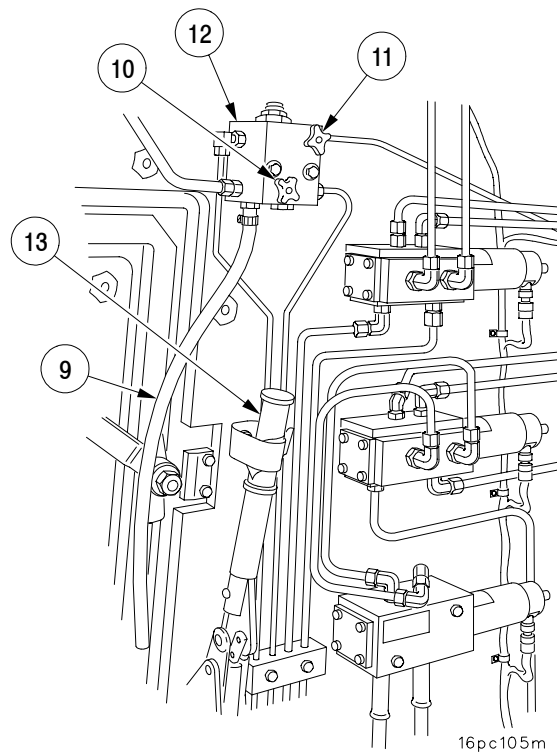
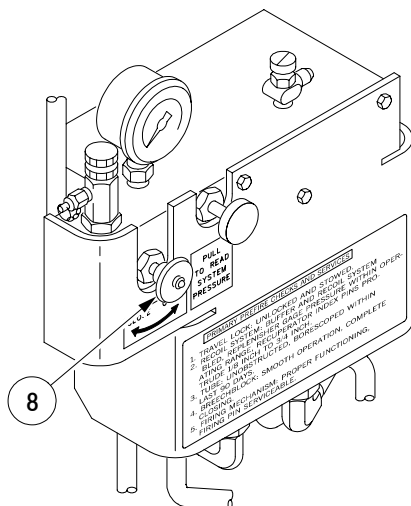
NOTE

Fluid remains in the lines and the equilibration system. Discharge of all fluid requires the use of the equilibration hand pump.

WARNING

Gun tube may fall when the equilibration system is drained causing injury to personnel.

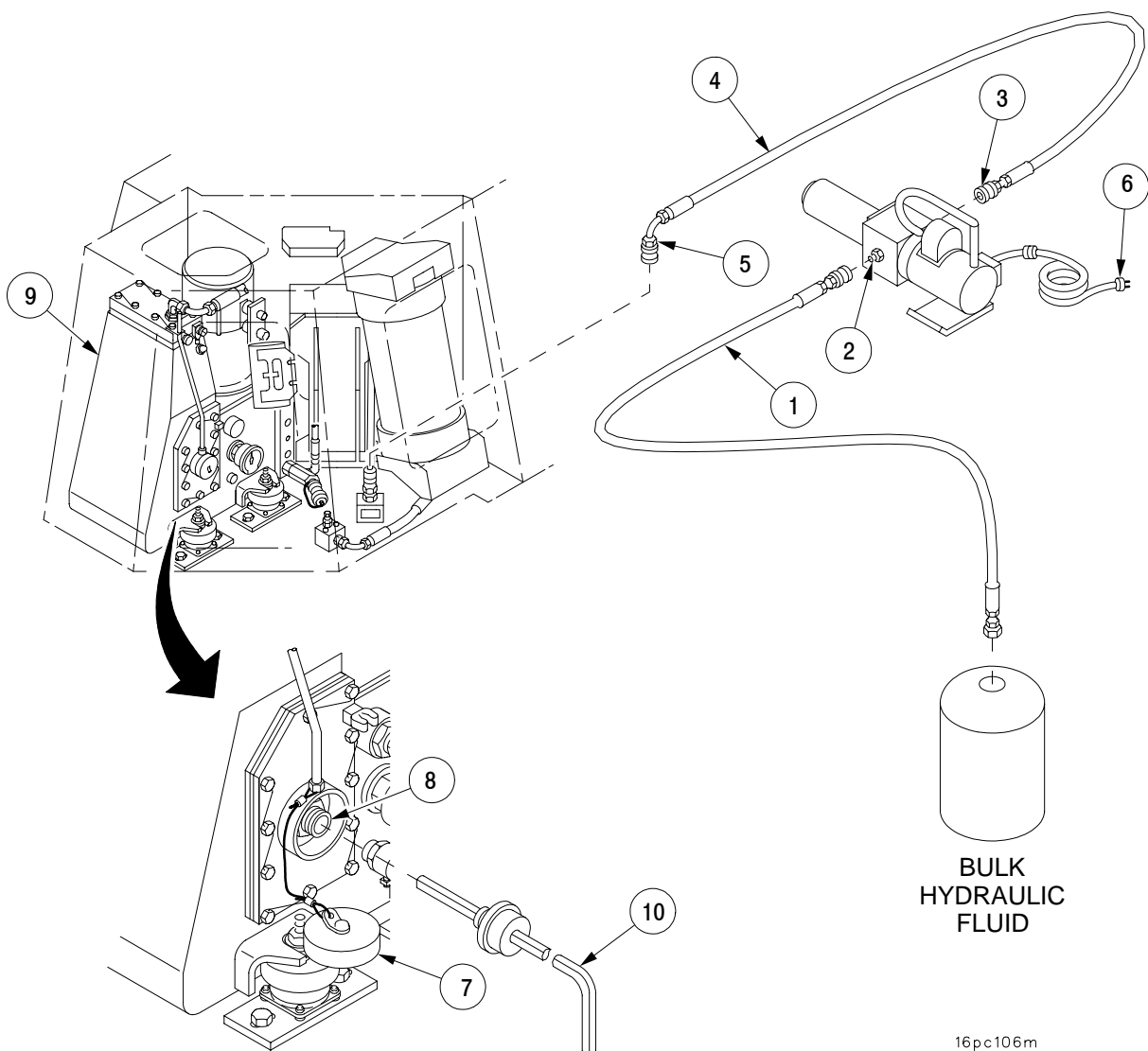
- 9 Place gun tube in travel lock.
- 10 Open needle valve on fuse manifold (8).
- 11 Place hose (9) in a suitable container.
- 12 Open red knob (10) and white knob (11) on equilibrator manifold (12).
- 13 Operate equilibrator hand pump (13) until all fluid is drained.
- 14 Close red knob (10) and white knob (11) on equilibrator manifold (12).



18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

c. Filling.

- 1 Connect suction hose (1) quick disconnect to pump inlet (2).
- 2 Place the other end of the suction hose (1) into bulk container of hydraulic fluid.
- 3 Connect straight quick disconnect (3) on end of pressure hose (4) to pump outlet.
- 4 Connect 90 degree elbow (5) on end of pressure hose (4) to check valve at system fill manifold.
- 5 Connect power cable (6) to power source.
- 6 Remove dust cap (7) from bellows boss (8) on hydraulic reservoir (9).
- 7 Insert dipstick (10) into bellows boss (8).



16pc106m

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

c. Filling - Continued

- 8 Screw rod guide (11) into bellows boss (8).

NOTE

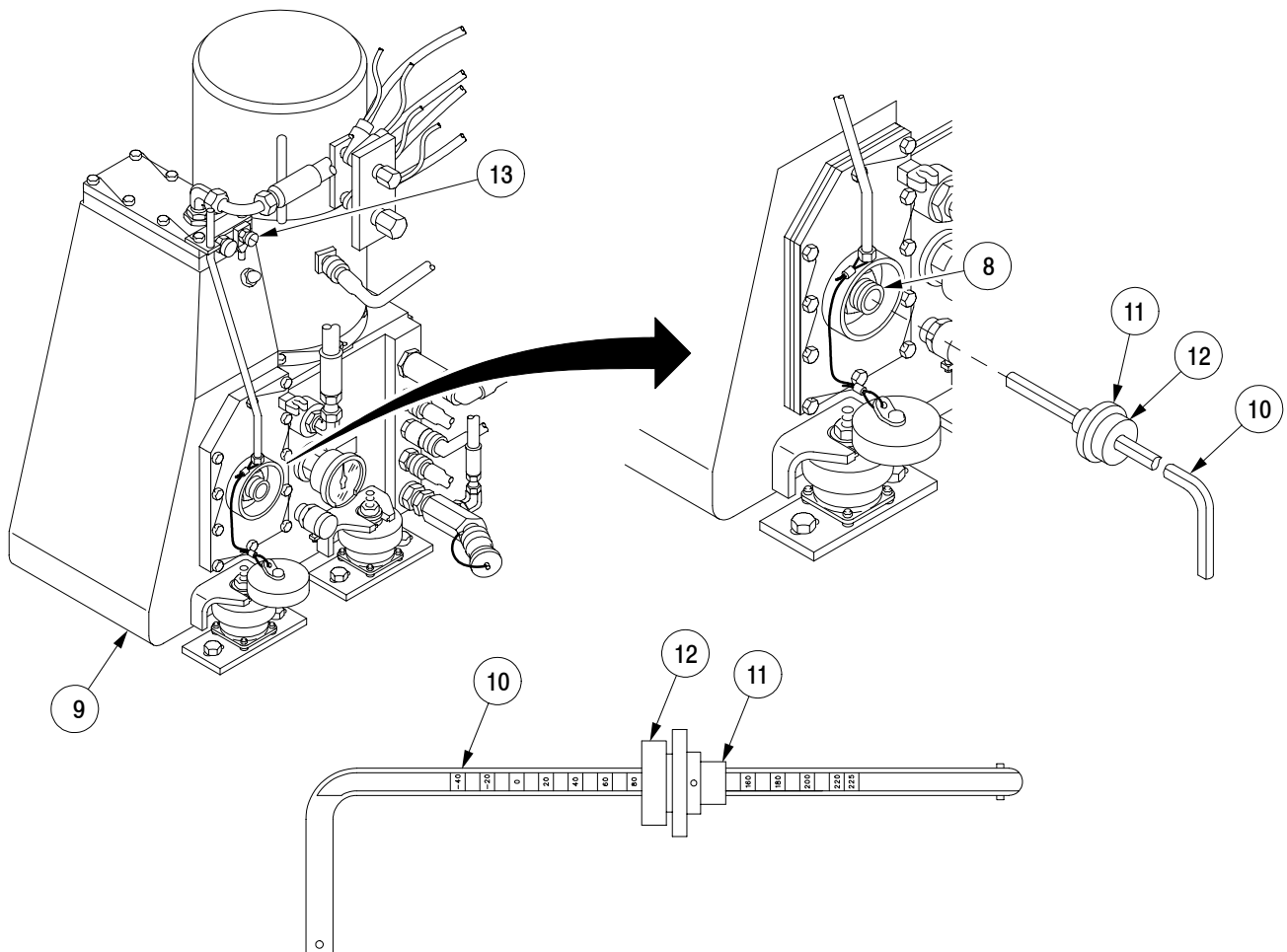
- Ensure vent hole in rod guide is clear.
- Do not tighten cap to rod guide. Rod must be able to slide out of bellows as fluid is added.

- 9 Insert dipstick cap (12) to rod guide (11).

- 10 Attach one end of plastic tubing to bleeder valve (13) at the top of hydraulic reservoir (9). Place the other end of tubing in a drain pan.

- 11 Open bleeder valve (13).

- 12 Push dipstick (10) into bellows boss (8) until it bottoms out.

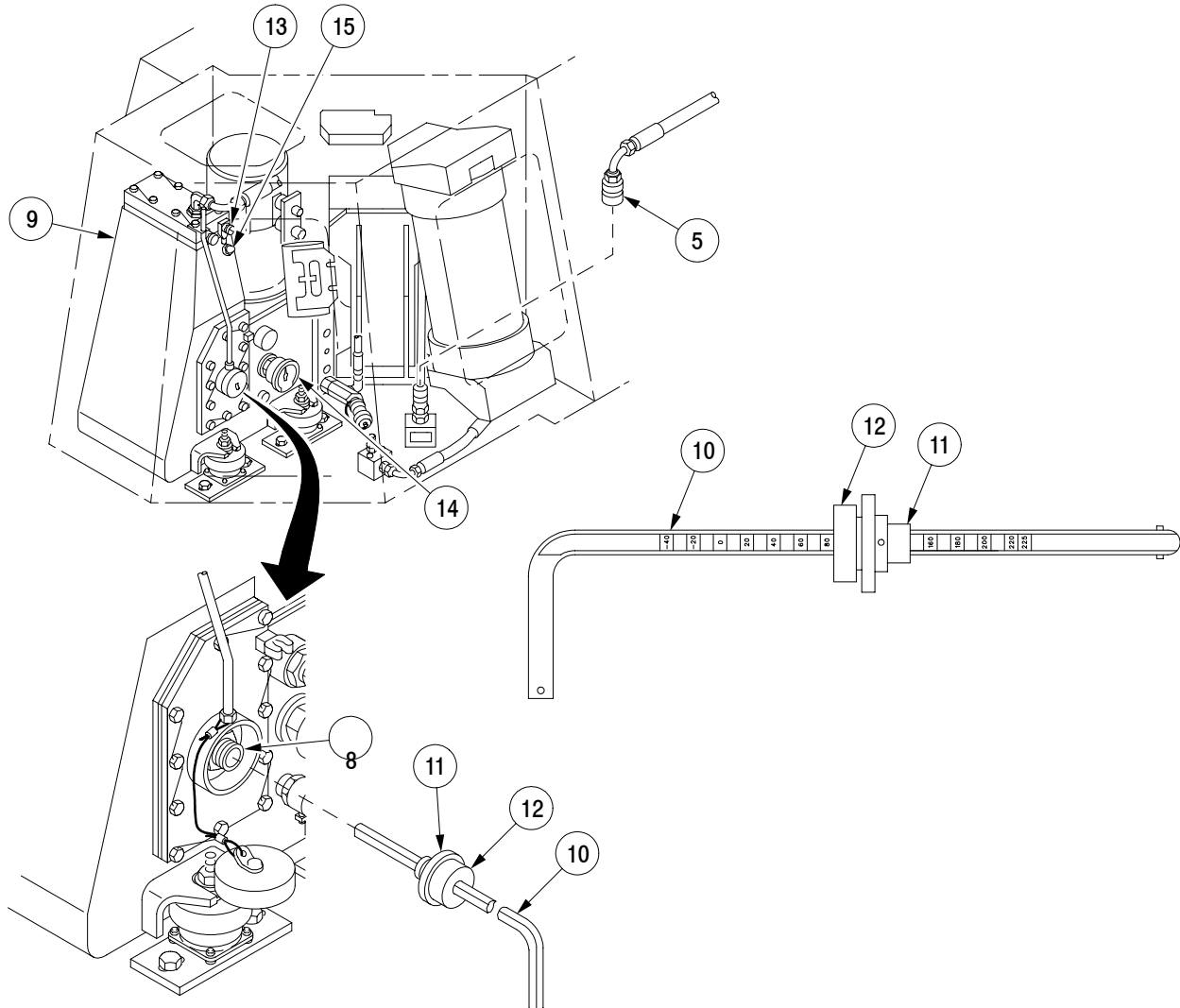


16pc150m

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

c. Filling - Continued

- 13 Compare the temperature on dipstick (10) and thermometer (14).
- 14 Observe sight plug (15) to see if fluid is present.
- 15 If dipstick (10) indicates a lower temperature than the thermometer (14) when it is bottomed out and no fluid is visible in the sight plug (15), place the pump power switch in the ON position, and pump fluid into the reservoir (9) until fluid is visible in sight plug (15).
- 16 Ensure the dipstick (10) has backed out of the bellows boss (8) and the temperature indicated on the dipstick (10) and thermometer (14) match. Place pump power switch in the OFF position.
- 17 Tighten rod cap (12) to rod guide (11).
- 18 Add additional hydraulic fluid (as in step 15 above) until clear fluid drains from bleeder valve (13).
- 19 Close bleeder valve (13).
- 20 Disconnect 90 degree elbow (5) from check valve at system fill manifold.



16pc102m

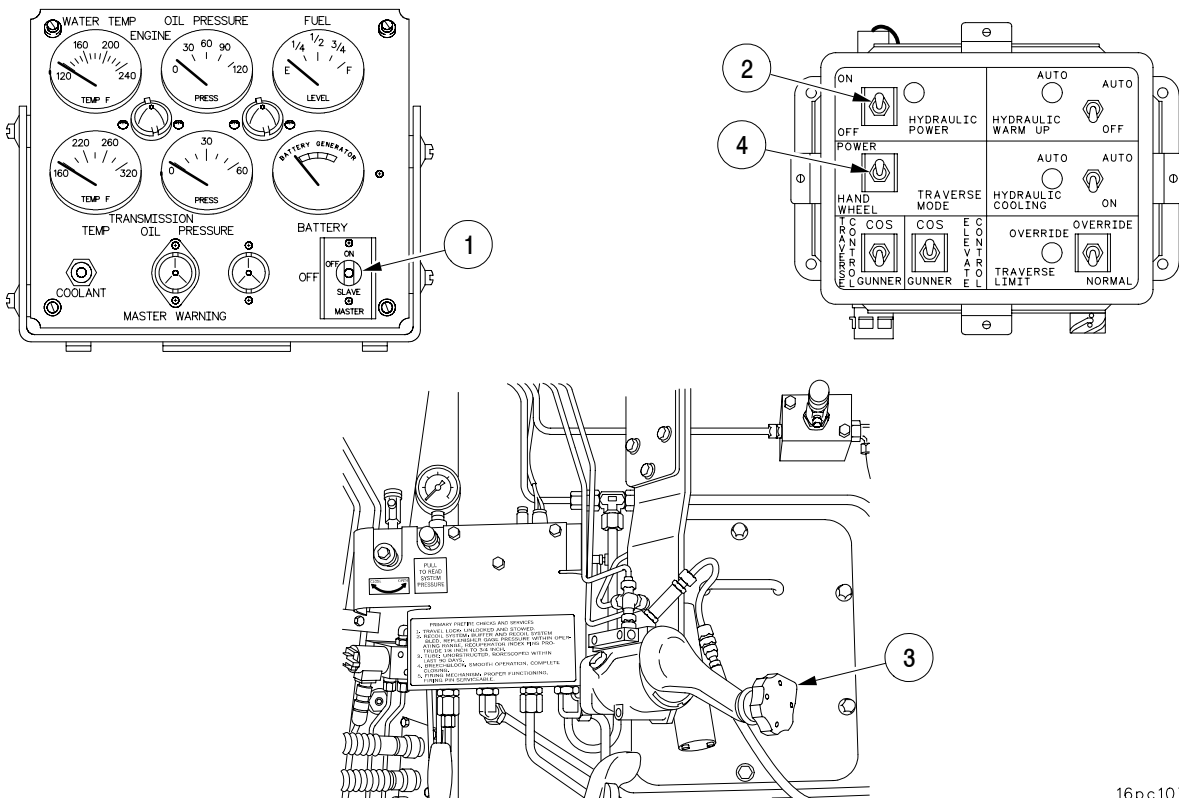
18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

d. Charging.

CAUTION

If hydraulic pressure reaches 1975 psi, immediately turn HYDRAULIC POWER switch OFF. Discharge hydraulic system (para 18-1a), and turn HYDRAULIC POWER switch ON. If pressure again reaches 1975 psi, turn HYDRAULIC POWER switch OFF and troubleshoot the hydraulic system.

- 1 Turn vehicle MASTER power switch (1) ON, start engine, and turn HYDRAULIC POWER switch (2) ON to charge elevating and traversing systems.
- 2 Lower travel lock and unlock traverse lock (TM 9-2350-314-10).
- 3 Rotate manual elevating hand pump (3) clockwise until movement of elevation cylinder is detected.
- 4 Turn TRAVERSE MODE switch (4) to POWER position.
- 5 Traverse cab one full revolution in each direction using gunner's control handle.

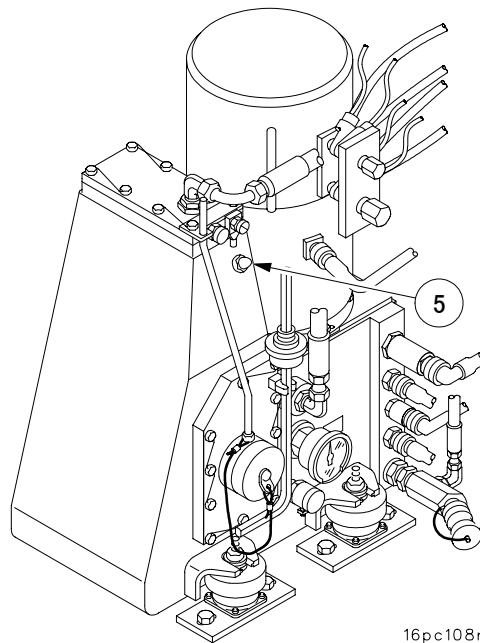
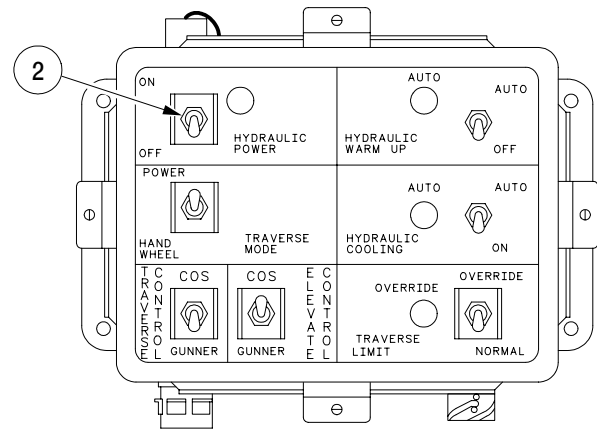
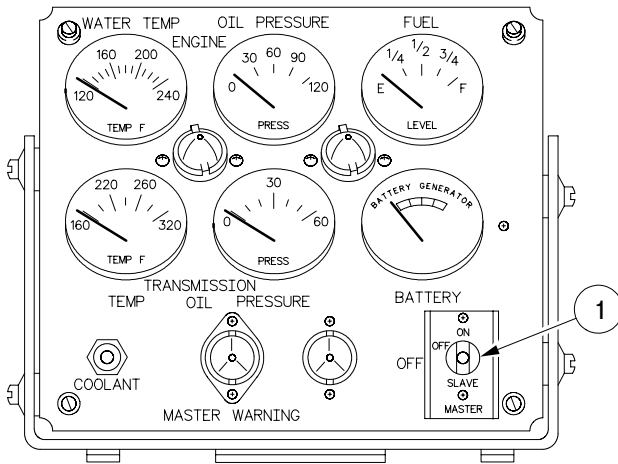


16pc107m

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

d. Charging - Continued

- 6 Set HYDRAULIC POWER switch (2) and vehicle MASTER power switch (1) to OFF position.
- 7 Stop engine (TM 9-2350-314-10).
- 8 Observe hydraulic fluid level in sight plug (5).
- 9 If fluid is not visible in sight plug, check in accordance with para 3, Appx I, TM 9-2350-314-10.



16pc108m

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

e. Bleeding Equilibration Elevation System.

NOTE

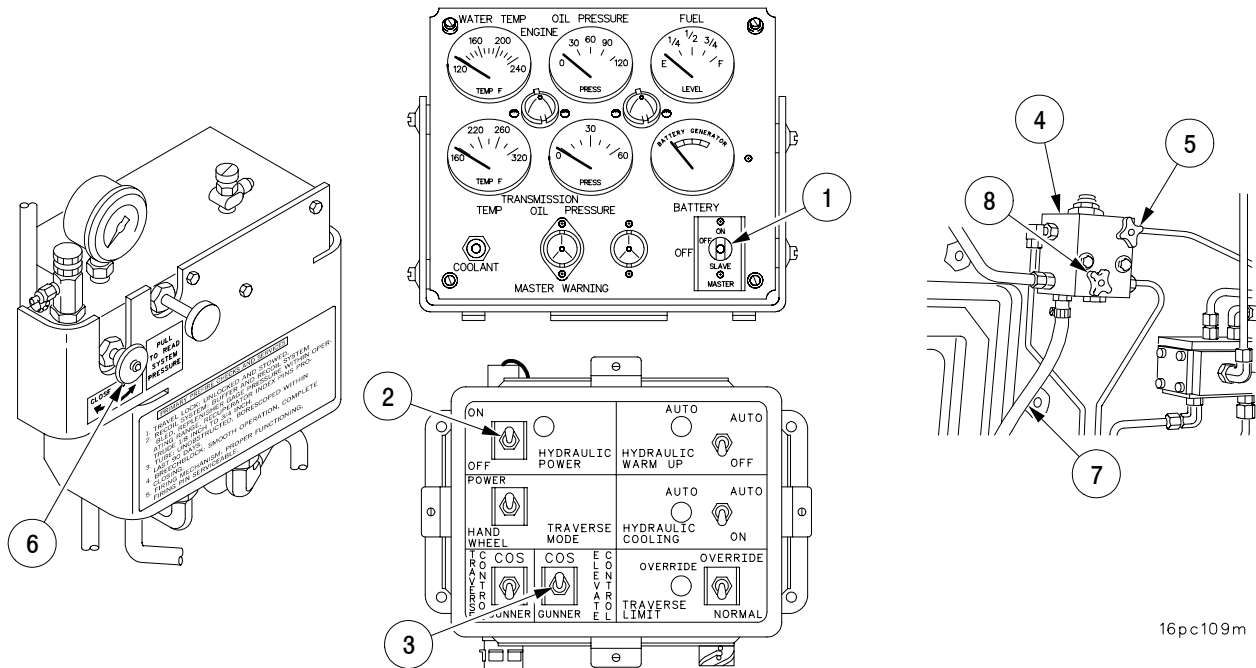
You may have to repeat the bleed procedure several times. Check fluid level in powerpack reservoir after each bleed sequence and add fluid as required (para 18-1c).

- 1 Turn vehicle MASTER power switch (1) ON, start engine, and turn HYDRAULIC POWER switch (2) ON.
- 2 Lower travel lock and unlock traverse lock.
- 3 Set ELEVATE control switch (3) to GUNNER and fully depress cannon tube (-53 mils).
- 4 On equilibrator manifold (4), check equilibrator valve knob (5) to make sure it is closed.

NOTE

Equilibrator cylinder contains approximately 2 1/2-gal. of fluid.

- 5 Open needle valve (6) on fuse manifold to energize equilibration circuit.
- 6 Place drain pan under hose (7) and open drain valve knob (8) on equilibrator manifold (4).
- 7 When air free hydraulic fluid flows through hose (7), close drain valve knob (8) to shut off drain.



16pc109m

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

e. Bleeding Equilibration Elevation System - Continued

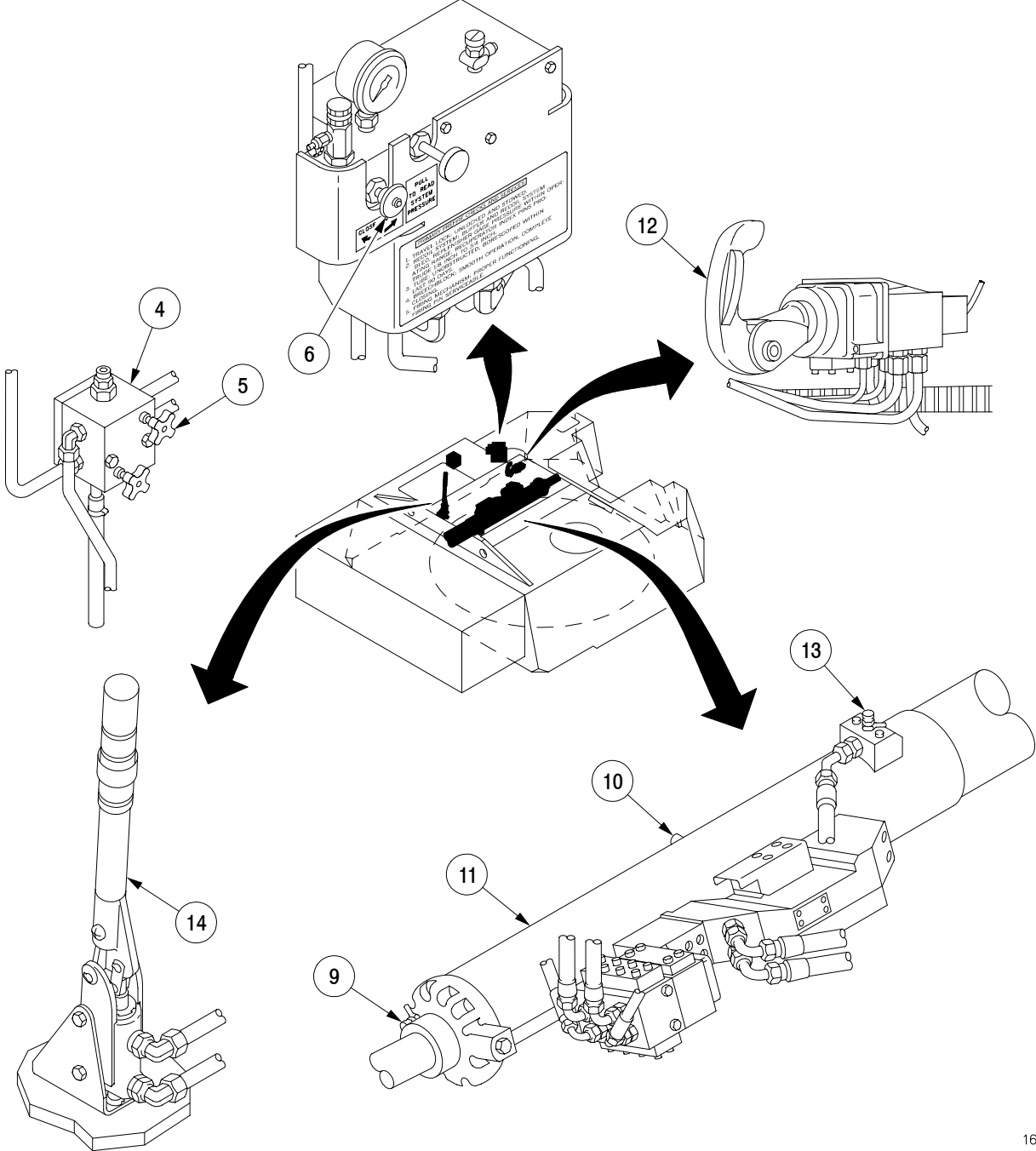
WARNING

Bleed valves may have high pressure when first opened causing personnel injury.

- 8 Slowly open bleed valves (9 and 10) on elevation mechanism (11).
- 9 Pull back slowly on gunner's control handle (12) until air-free hydraulic fluid flows from front bleed valve (9), and close front bleed valve (9).
- 10 Push forward slowly on gunner's control handle (12) until air-free hydraulic fluid flows from intermediate bleed valve (10) and close intermediate bleed valve (10).
- 11 Refill hydraulic powerpack reservoir (para 18-1c) as required.
- 12 Ensure equilibrator valve knob (5) is closed on equilibrator manifold (4).
- 13 Close needle valve (6) and make sure that howitzer tube is fully depressed.
- 14 Open equilibrator bleed valve (13) on elevation mechanism (11).
- 15 Pump equilibrator hand pump (14) until air-free fluid flows from equilibrator bleed valve (13) and close equilibrator bleed valve.

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

e. Bleeding Equilibration Elevation System - Continued



16pc110m

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

f. Adjustment.

- 1 Open needle valve (1) on fuse manifold to energize equilibration circuit.
- 2 Open equilibrator valve knob (2) and leave open approximately 15 seconds, then close equilibrator valve knob (2) and needle valve (1).
- 3 Operate equilibration hand pump (3) and gunner's control handle (4), alternating from one to the other until the howitzer tube raises to maximum elevation.

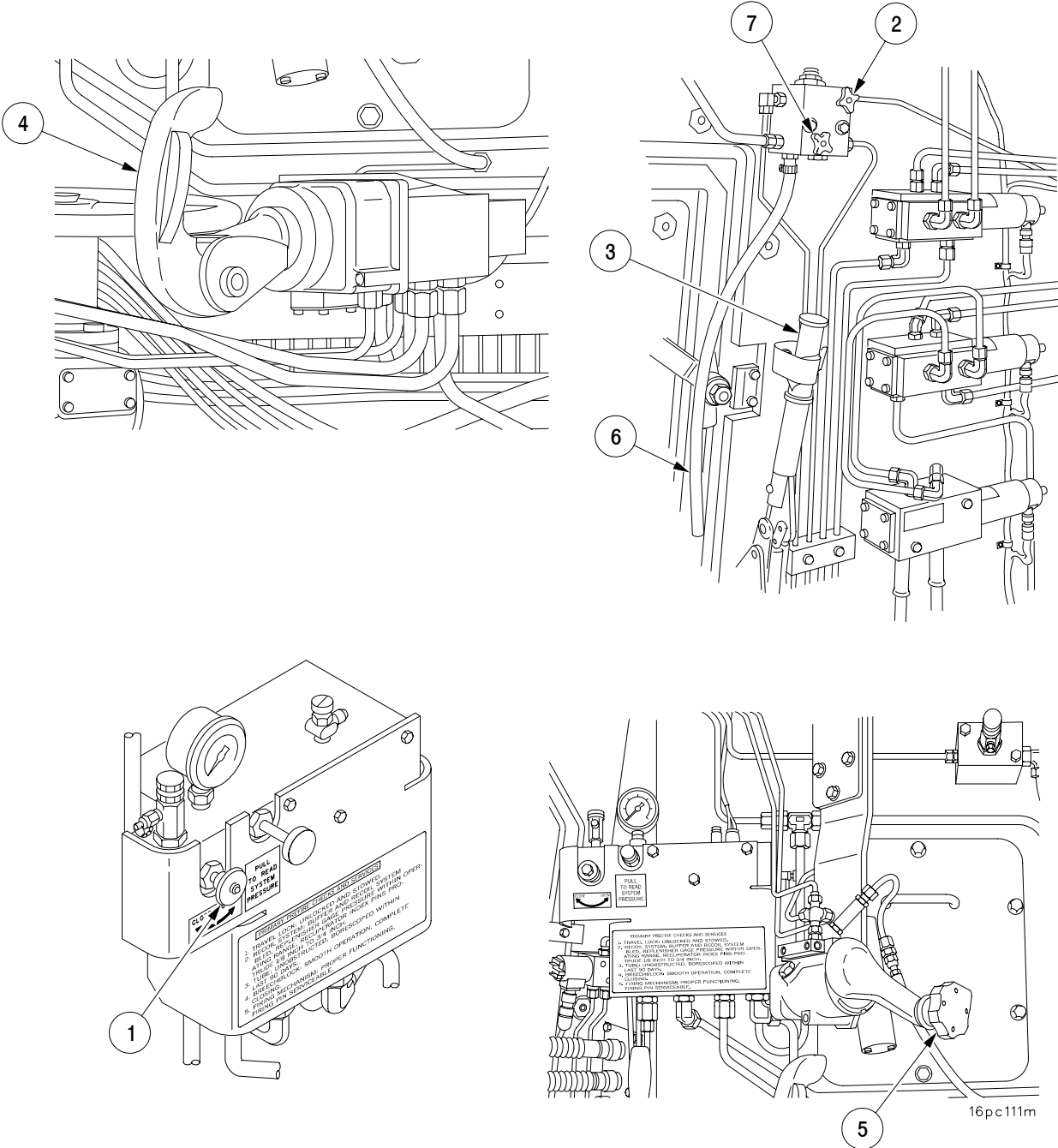
NOTE

Ensure equilibration system is not overfilled with hydraulic fluid, which will cause relief valve to open when cannon is depressed.

- 4 Open needle valve (1) on fuse manifold.
- 5 With cannon tube at maximum elevation, open equilibrator valve knob (2) and leave open approximately 15 seconds, then close equilibrator valve knob (2) and needle valve (1).
- 6 Lower howitzer tube to balance point of +533 mils (30°).
- 7 Use elevation hand pump (5) to elevate and depress howitzer tube.
 - (a) If howitzer tube is harder to elevate than depress, increase equilibrator pressure with equilibration hand pump (3).
 - (b) If howitzer tube is harder to depress than elevate, reduce pressure by draining fluid through drain valve. Place container under drain tube (6) and open drain valve knob (7).
 - (c) Repeat steps (a) and (b) until howitzer tube balances.
- 8 If required, fill reservoir (para 18-1c).

18-1 HYDRAULIC SYSTEM (DRAINING, FILLING, AND CHARGING) - CONTINUED

f. Adjustment - Continued



18-2 SAMPLING HYDRAULIC FLUID.

- This task covers:
- a. Sampling Fluid at Fuse Manifold
 - b. Sampling Fluid at Return Manifold
 - c. Sampling Fluid at Reservoir
 - d. Sampling Fluid in Equilibration Chamber
-

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Sampling bottle (item 18, Appx C)
Nonmetallic tube (item 93, Appx C)

Equipment Conditions

Engine running (TM 9-2350-314-10)
HYDRAULIC POWER switch ON
(TM 9-2350-314-10)

Personnel Required

Two

References

TM 9-2350-314-10

WARNING

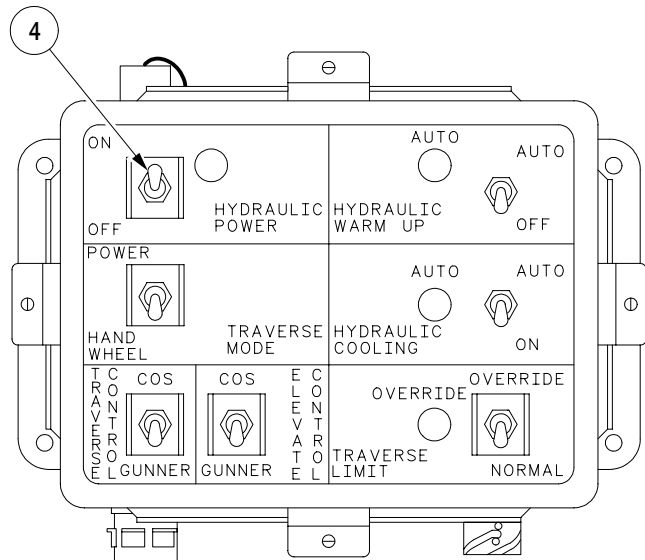
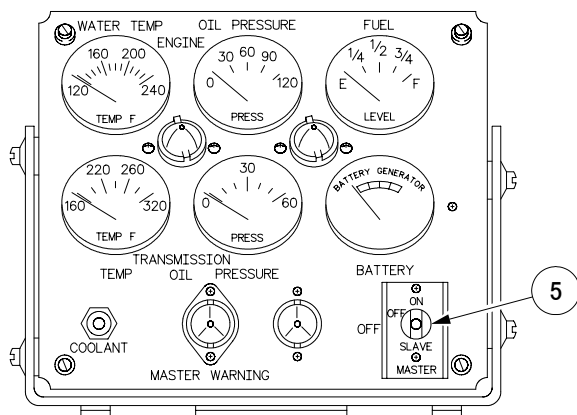
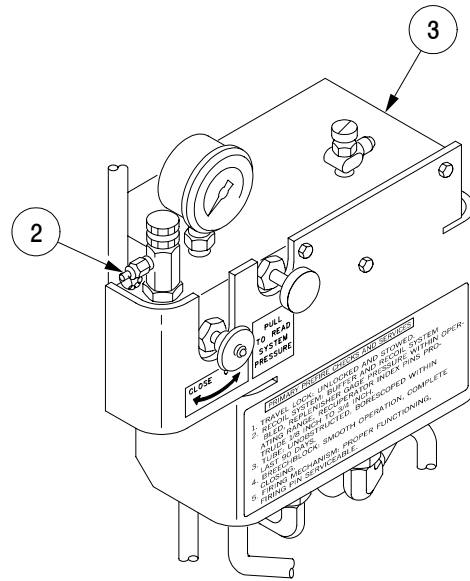
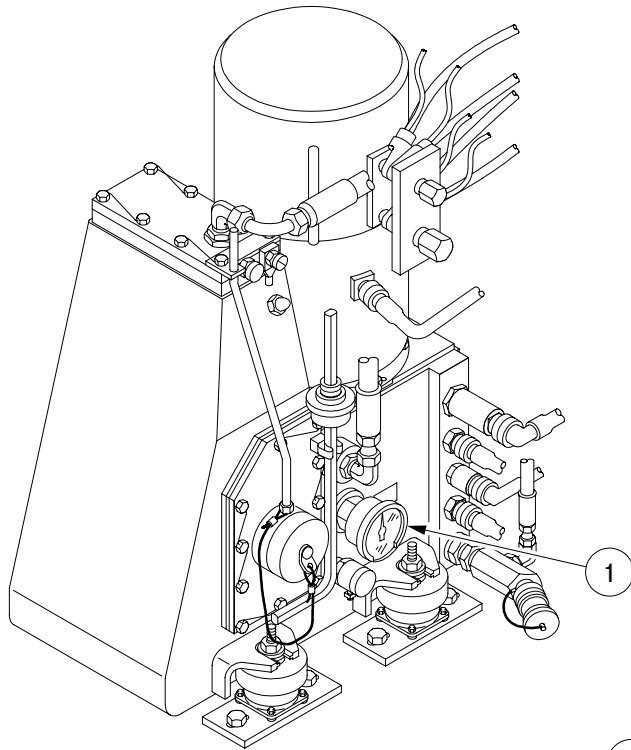
Eye protection will be worn to avoid injury to personnel.

a. Sampling Fluid at Fuse Manifold.

- 1 Wait until hydraulic fluid temperature gage (1) shows 80° to 160° F.
- 2 Connect nonmetallic tube to sampling valve (2) on fuse manifold (3).
- 3 Slowly open sampling valve (2) and flush out nonmetallic tube. Close valve.
- 4 Open cap on sampling bottle just enough to insert end of nonmetallic tube.
- 5 Slowly open sampling valve (2) to fill sampling bottle.
- 6 When sampling bottle is full, close sampling valve (2).
- 7 Remove nonmetallic tube from sampling bottle and close cap.
- 8 Disconnect nonmetallic tube from sampling valve (2).
- 9 Turn HYDRAULIC POWER switch (4) OFF.
- 10 Stop engine (TM 9-2350-314-10).
- 11 Turn vehicle MASTER power switch (5) OFF

18-2 SAMPLING HYDRAULIC FLUID - CONTINUED

a. Sampling Fluid at Fuse Manifold - Continued

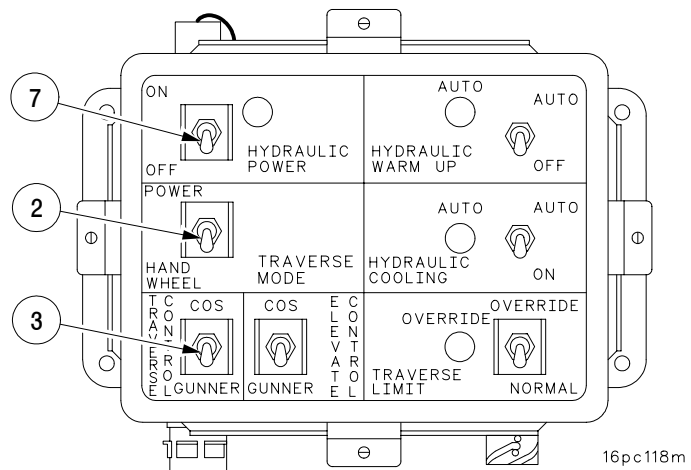
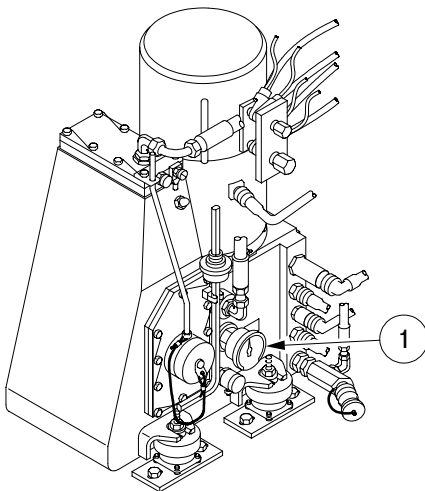


16pc117m

18-2 SAMPLING HYDRAULIC FLUID - CONTINUED

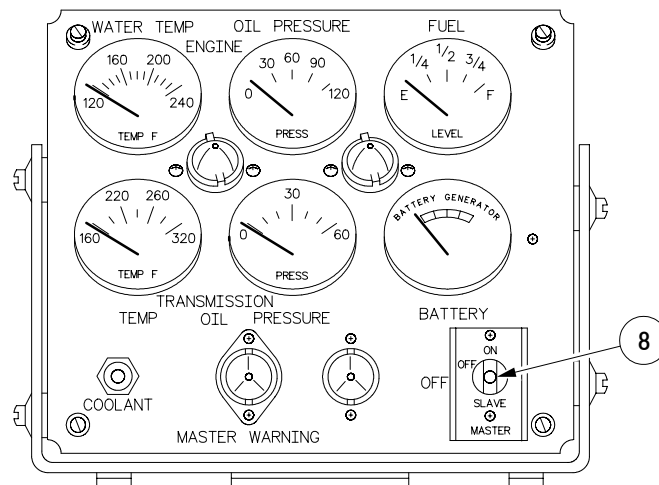
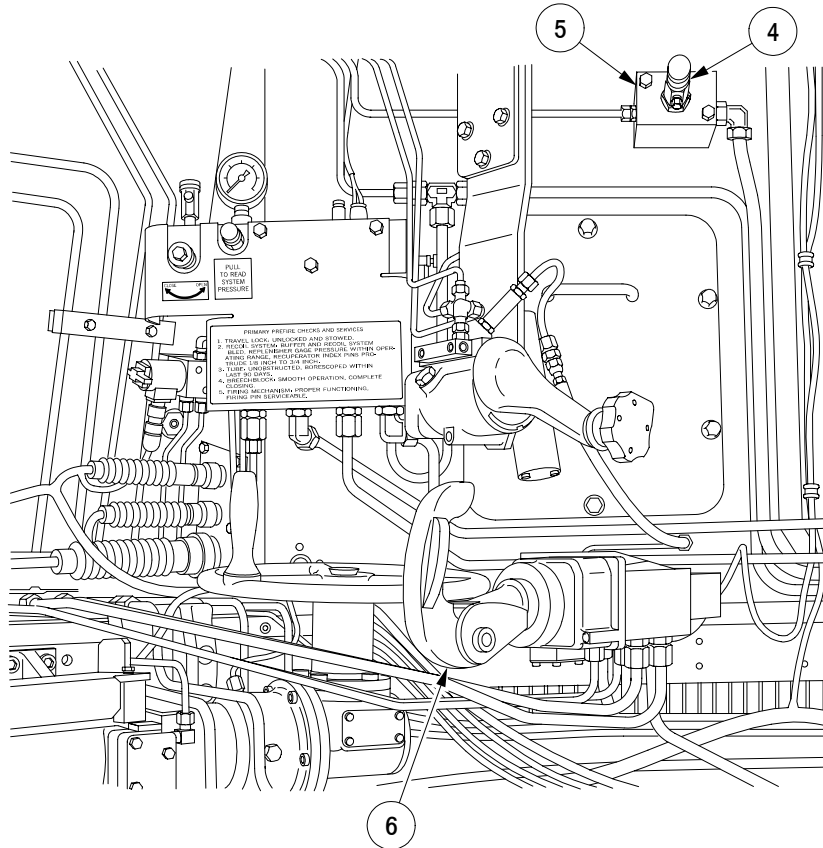
b. Sampling Fluid at Return Manifold.

- 1 Wait until hydraulic fluid temperature gage (1) shows 80° to 160° F (26° to 71° C), then fully elevate and depress gun five times (TM 9-2350-314-10).
- 2 Set TRAVERSE MODE switch (2) to HANDWHEEL.
- 3 Set TRAVERSE control switch (3) to GUNNER.
- 4 Connect nonmetallic tube to sampling valve (4) on return manifold (5).
- 5 First soldier: hold gunner's control handle (6) fully right.
- 6 Second soldier: slowly open sampling valve (4), flush out nonmetallic tube and close sampling valve (4).
- 7 Second soldier: open cap on sampling bottle just enough to insert end of nonmetallic tube.
- 8 Slowly open sampling valve (4) to fill sampling bottle and close sampling valve (4).
- 9 Remove nonmetallic tube from sampling bottle and close cap.
- 10 Disconnect nonmetallic tube from sampling valve.
- 11 First soldier: release gunner's control handle (6).
- 12 Set HYDRAULIC POWER switch (7) to OFF.
- 13 Stop engine (TM 9-2350-314-10).
- 14 Set vehicle MASTER power switch (8) to OFF.



18-2 SAMPLING HYDRAULIC FLUID - CONTINUED

b. Sampling Fluid at Return Manifold - Continued

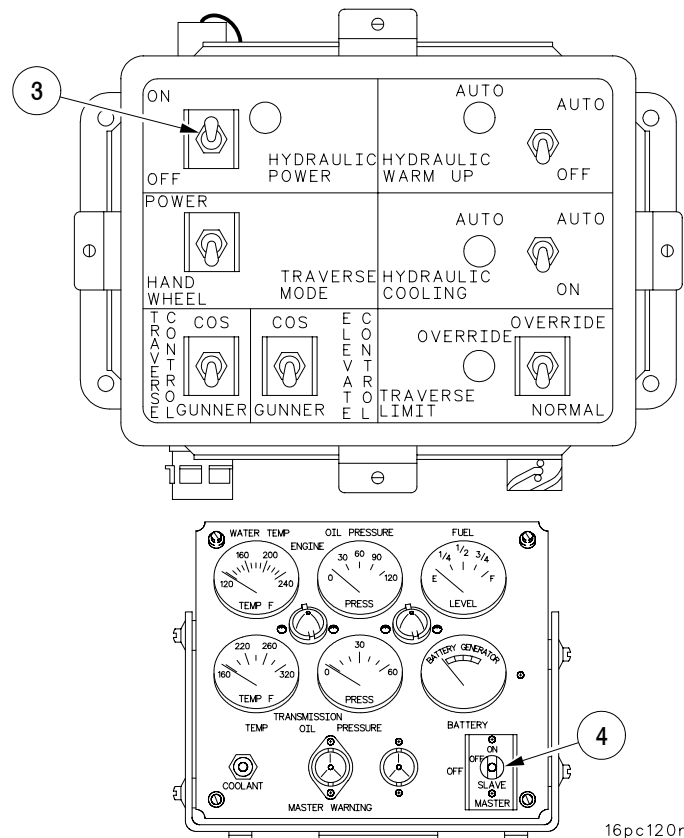
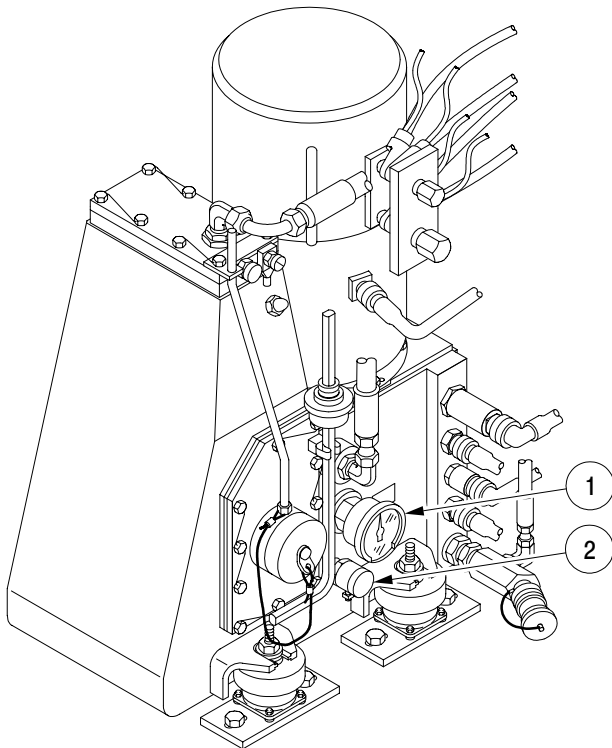


16pc119m

18-2 SAMPLING HYDRAULIC FLUID - CONTINUED

c. Sampling Fluid at Reservoir.

- 1 Wait until hydraulic fluid temperature gage (1) shows 80° to 160° F (26° to 71° C).
- 2 At reservoir, connect nonmetallic tube to sampling valve (2).
- 3 Slowly open sampling valve (2), flush out nonmetallic tube and close sampling valve (2).
- 4 Open cap on sampling bottle just enough to insert end of nonmetallic tube.
- 5 Slowly open sampling valve (2) to fill sampling bottle and close sampling valve (2).
- 6 Remove nonmetallic tube from sampling bottle and close cap.
- 7 Disconnect nonmetallic tube from sampling valve (2).
- 8 Turn HYDRAULIC POWER switch (3) OFF.
- 9 Stop engine (TM 9-2350-314-10).
- 10 Turn vehicle MASTER power switch (4) OFF.

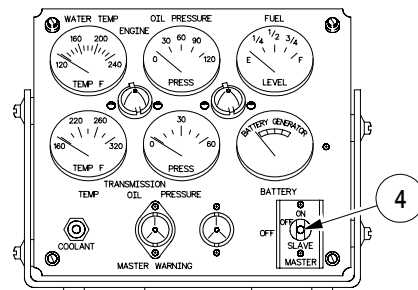
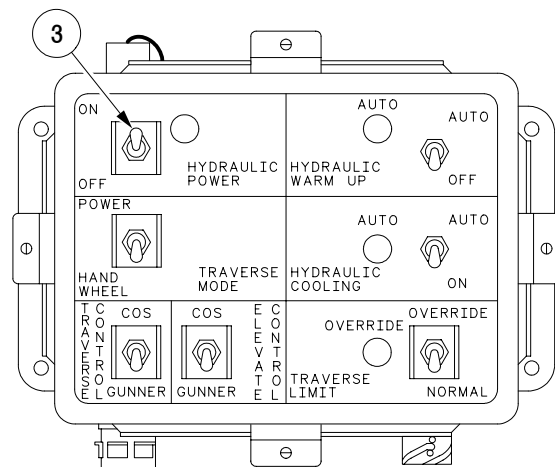
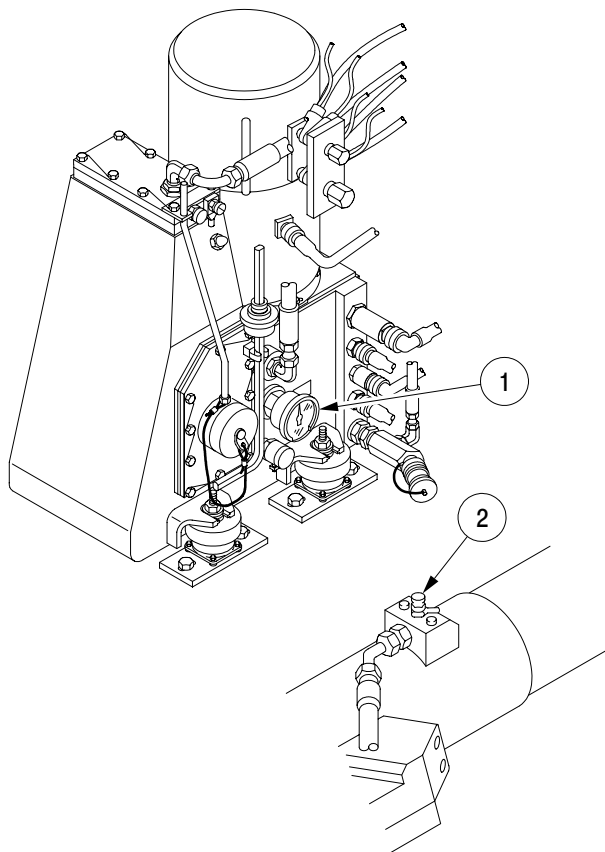


16pc120m

18-2 SAMPLING HYDRAULIC FLUID - CONTINUED

d. Sampling Fluid in Equilibration Chamber.

- 1 Wait until hydraulic fluid temperature gage (1) shows 80° to 160° F (26° to 71° C), then fully elevate and depress gun five times (TM 9-2350-314-10).
- 2 At elevation mechanism, connect nonmetallic tube to sampling valve (2).
- 3 Slowly open sampling valve (2), flush out nonmetallic tube and close sampling valve (2).
- 4 Open cap on sampling bottle just enough to insert end of nonmetallic tube.
- 5 Slowly open sampling valve (2) to fill sampling bottle and close sampling valve (2).
- 6 Remove nonmetallic tube from sampling bottle and close cap.
- 7 Disconnect nonmetallic tube from sampling valve (2).
- 8 Turn HYDRAULIC POWER switch (3) OFF.
- 9 Stop engine (TM 9-2350-314-10).
- 10 Turn vehicle MASTER power switch (4) OFF.



16pc201m

18-3 CLUTCH VALVE LINES AND FITTINGS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Dust protective plug (AR) (item 64, Appx C)
Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)

Materials/Parts - Continued

Hydraulic fluid (item 50, Appx C)
Preformed packings (5) (item 4, Appx F)
Preformed packings (3) (item 95, Appx F)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

18-3 CLUTCH VALVE LINES AND FITTINGS - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

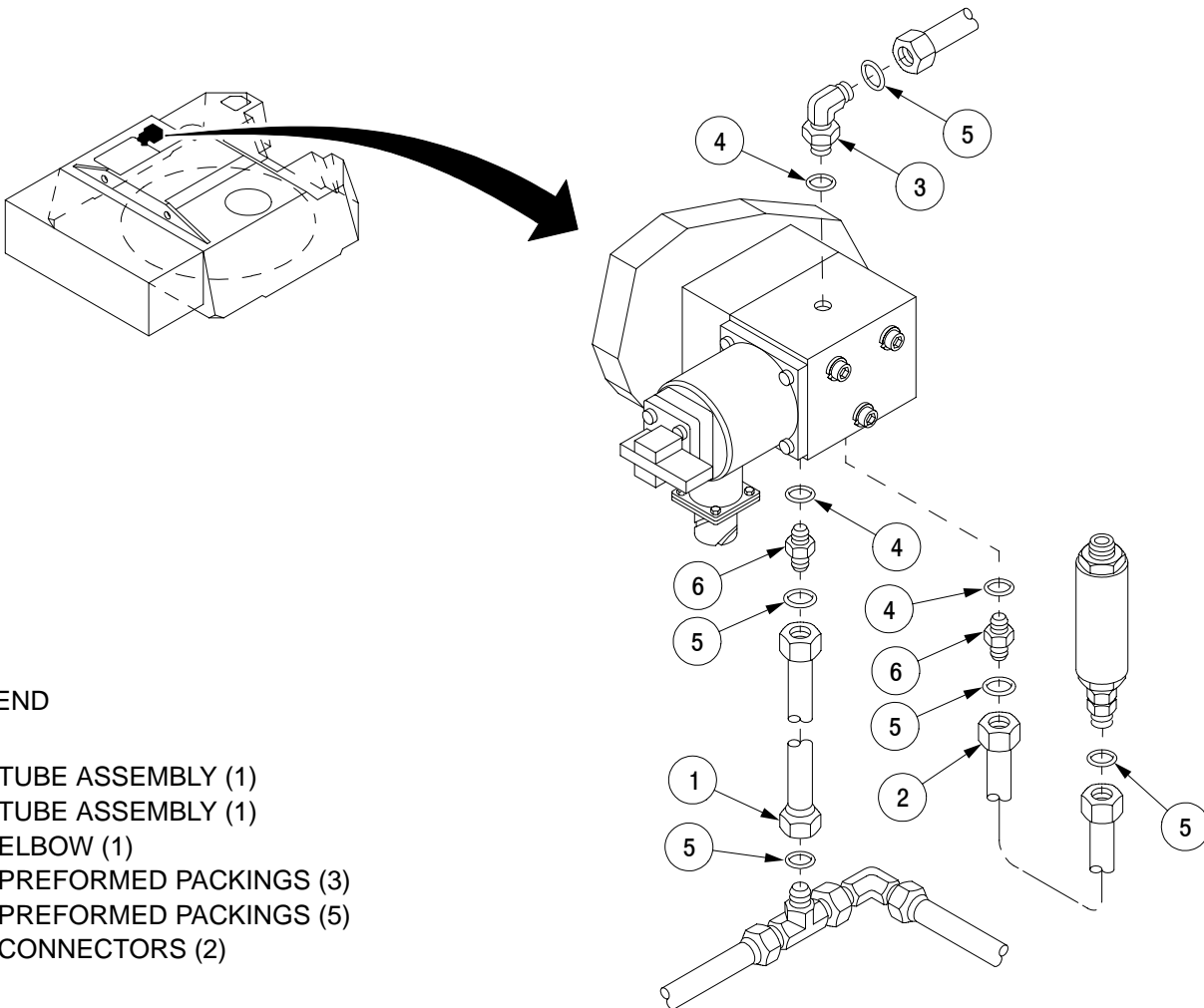
For removal, follow illustration and legend as a guide. Discard all packings.

b. Installation.

For installation, follow illustration and legend as a guide.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.



LEGEND

- 1. TUBE ASSEMBLY (1)
- 2. TUBE ASSEMBLY (1)
- 3. ELBOW (1)
- 4. PREFORMED PACKINGS (3)
- 5. PREFORMED PACKINGS (5)
- 6. CONNECTORS (2)

16pc121m

18-4 COS CONTROL ASSEMBLY LINES AND FITTINGS - CONTINUED

a. Removal.**WARNING**

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

18-4 COS CONTROL ASSEMBLY LINES AND FITTINGS - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all preformed packings and lockwashers.

LEGEND

- | | |
|--------------------------------------|-------------------------------------|
| 1. TUBE ASSEMBLY (1) | 11. PREFORMED PACKINGS (6) |
| 2. TUBE ASSEMBLY (1) | 12. STRAIGHT THREADED CONNECTOR (1) |
| 3. TUBE ASSEMBLY (1) | 13. PREFORMED PACKINGS (2) |
| 4. TUBE ASSEMBLY (1) | 14. PREFORMED PACKING (1) |
| 5. TUBE ASSEMBLY (1) | 15. PLATE (1) |
| 6. TUBE ASSEMBLY (1) | 16. CLAMPS (2) |
| 7. STRAIGHT THREADED CONNECTORS (2) | 17. SCREWS (3) |
| 8. PREFORMED PACKINGS (4) | 18. LOCKWASHERS (3) |
| 9. PREFORMED PACKINGS (5) | 19. FLAT WASHER (1) |
| 10. STRAIGHT THREADED CONNECTORS (3) | 20. NUT (1) |

b. Installation.

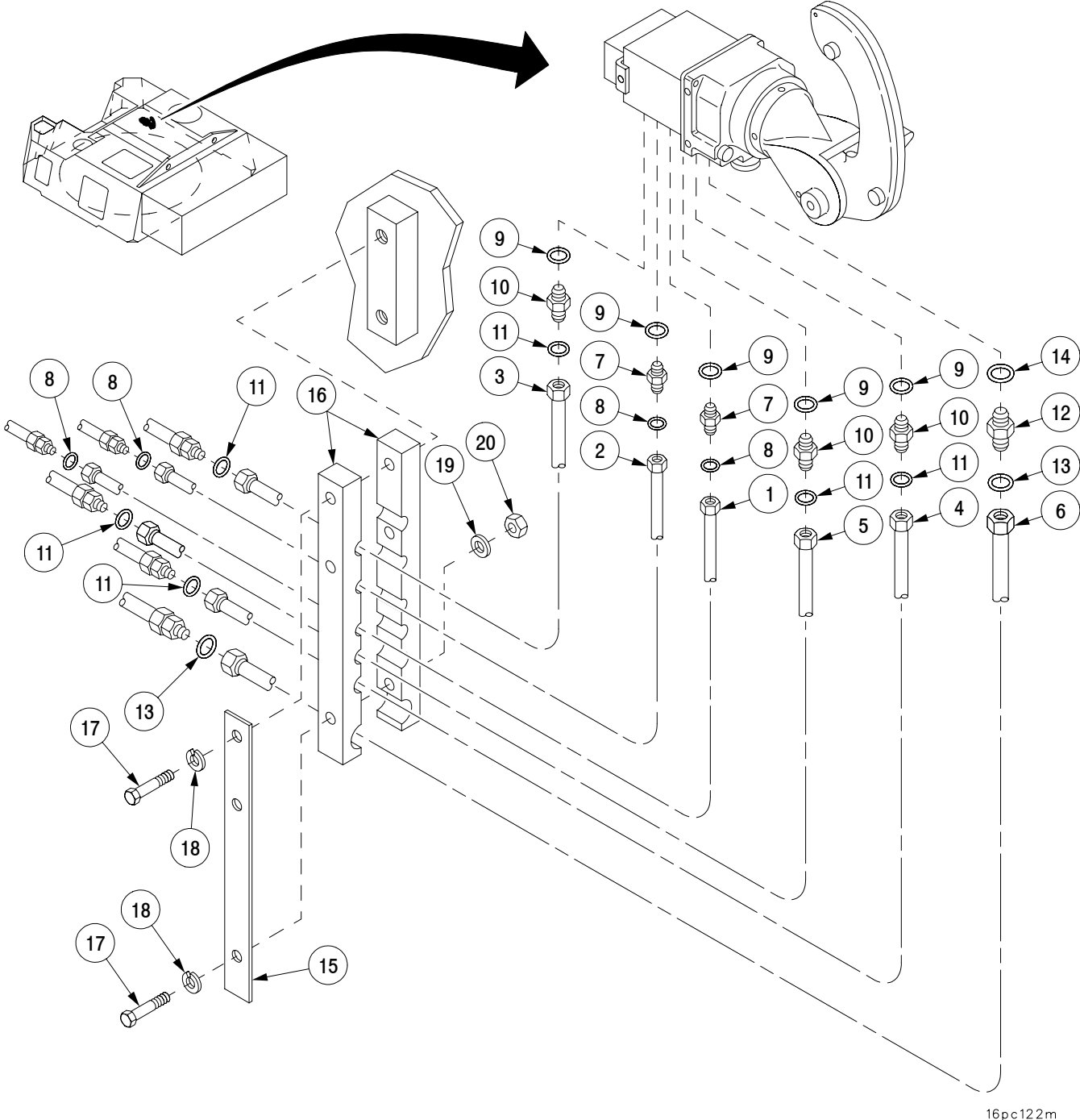
NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.

18-4 COS CONTROL ASSEMBLY LINES AND FITTINGS - CONTINUED

b. Installation - Continued



16pc122m

**18-5 ELEVATION MANIFOLD ASSEMBLY LINES, FITTINGS, AND CHECK VALVE -
CONTINUED**

a. Removal.**WARNING**

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

18-5 ELEVATION MANIFOLD ASSEMBLY LINES, FITTINGS, AND CHECK VALVE - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all preformed packings and lockwashers.

LEGEND

- | | |
|---------------------------|----------------------|
| 1. TUBE ASSEMBLY (1) | 10. VALVE (1) |
| 2. TUBE ASSEMBLY (1) | 11. CLAMP (1) |
| 3. TUBE ASSEMBLY (1) | 12. ADAPTER (1) |
| 4. HOSE (1) | 13. ELBOW (1) |
| 5. TUBE ASSEMBLY (1) | 14. CLAMP (1) |
| 6. PREFORMED PACKING (1) | 15. PADS (2) |
| 7. CONNECTORS (2) | 16. SCREWS (2) |
| 8. PREFORMED PACKINGS (6) | 17. FLAT WASHERS (2) |
| 9. PREFORMED PACKINGS (4) | 18. LOCKWASHERS (2) |

b. Installation.

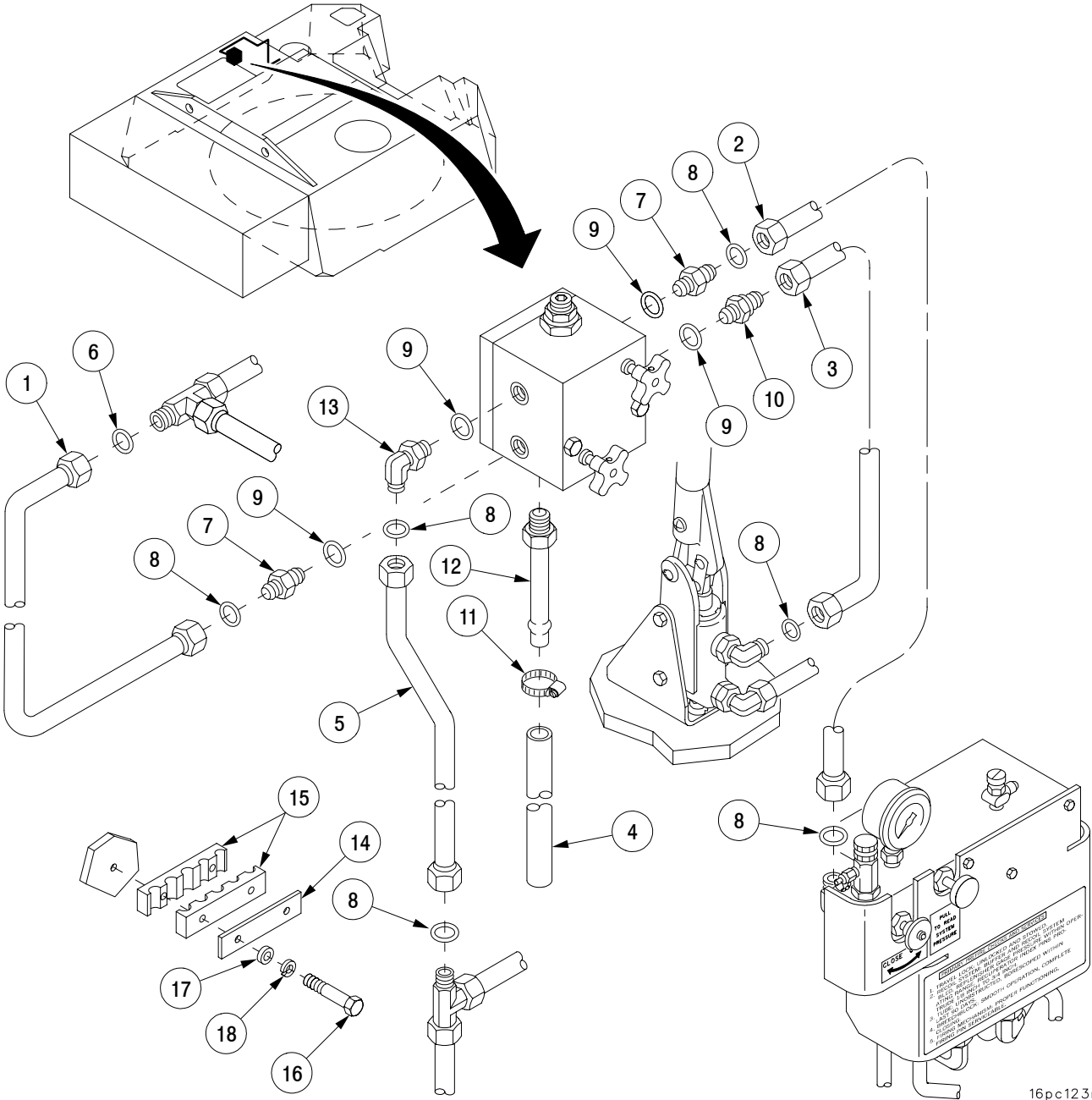
For installation, follow illustration and legend as a guide.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

18-5 ELEVATION MANIFOLD ASSEMBLY LINES, FITTINGS, AND CHECK VALVE - CONTINUED

b. Installation - Continued



16p123m

18-6 RETURN MANIFOLD, LINES, FITTINGS, AND CHECK VALVE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Dust protective cap (AR) (item 25, Appx C)
Dust protective cap (AR) (item 26, Appx C)
Dust protective plug (AR) (item 63, Appx C)
Dust protective plug (AR) (item 64, Appx C)
Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Lockwashers (5) (item 128, Appx F)
Lockwashers (3) (item 129, Appx F)
Preformed packings (15) (item 5, Appx F)
Preformed packings (6) (item 4, Appx F)
Preformed packings (10) (item 96, Appx F)
Preformed packings (4) (item 95, Appx F)
Self-locking nuts (3) (item 66, Appx F)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)
Equilibration system drained
(para 18-32)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-6 RETURN MANIFOLD, LINES, FITTINGS, AND CHECK VALVE - CONTINUED

a. Removal - Continued

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all preformed packings, lockwashers, and self-locking nuts.

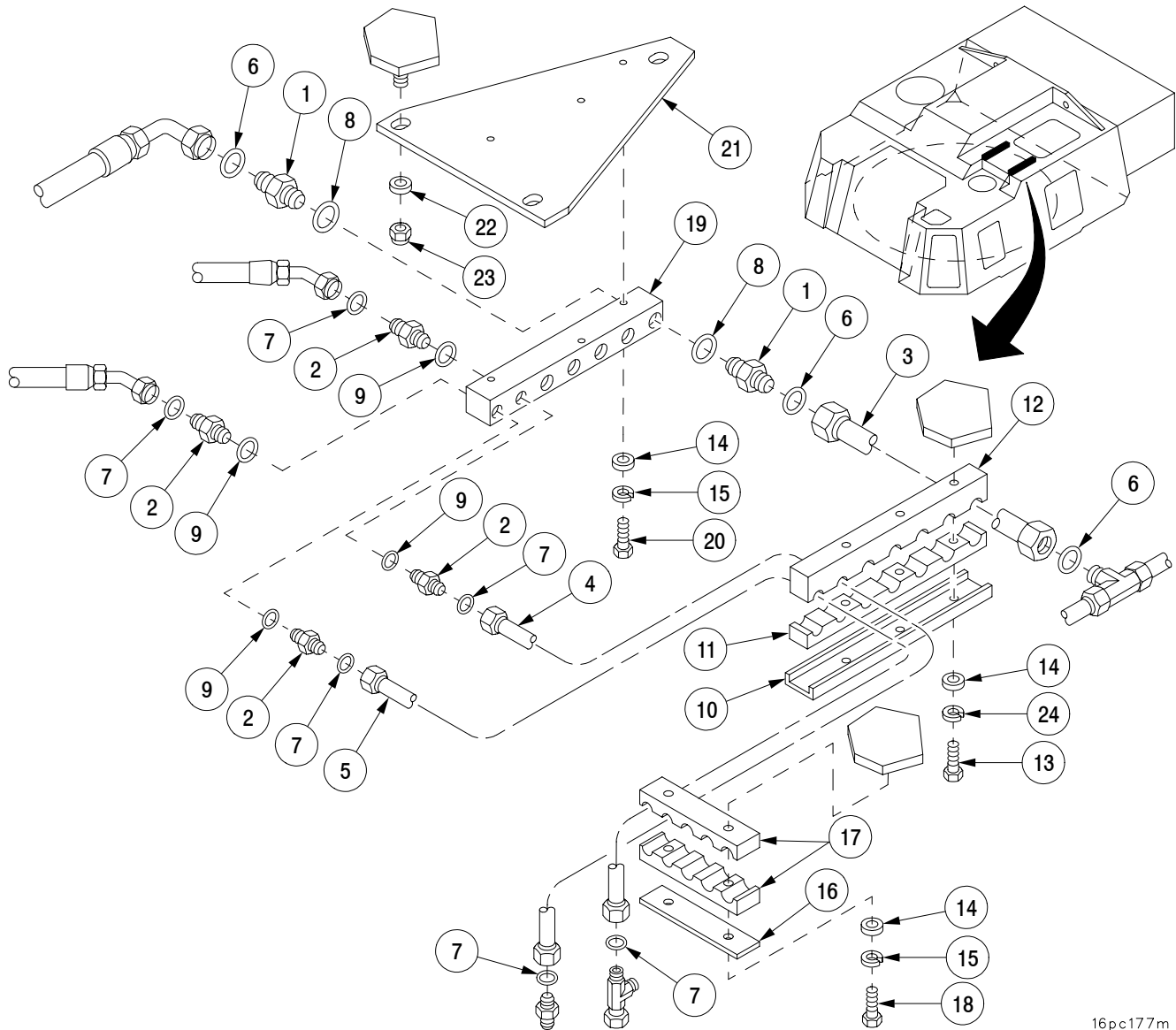
b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.

18-6 RETURN MANIFOLD, LINES, FITTINGS, AND CHECK VALVE - CONTINUED

b. Installation - Continued



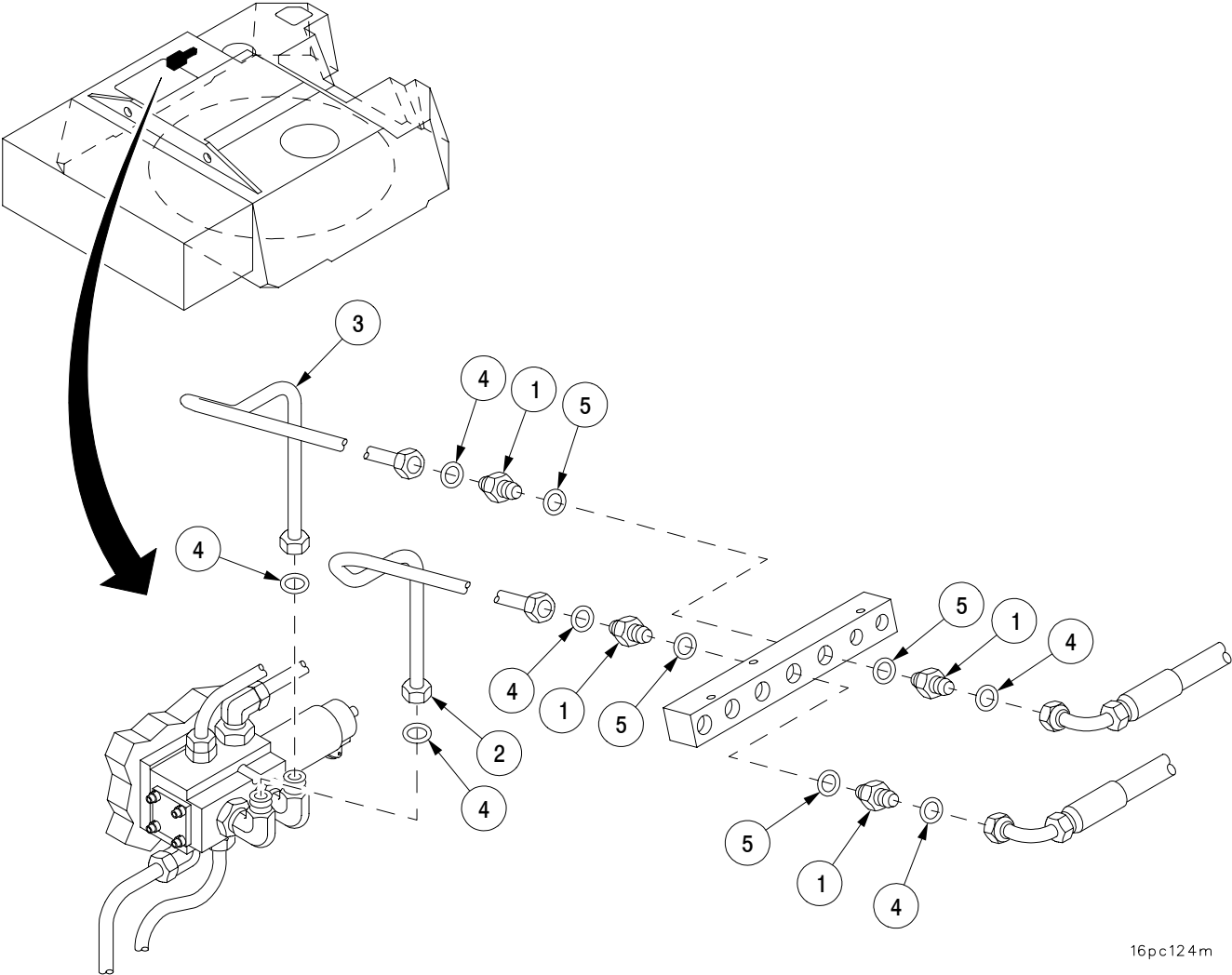
16pc177m

LEGEND

- | | |
|---------------------------|----------------------------|
| 1. CONNECTORS (2) | 13. SCREWS (3) |
| 2. CONNECTORS (4) | 14. FLAT WASHERS (8) |
| 3. TUBE ASSEMBLY (1) | 15. LOCKWASHERS (5) |
| 4. TUBE ASSEMBLY (1) | 16. CLAMP (1) |
| 5. TUBE ASSEMBLY (1) | 17. PADS (2) |
| 6. PREFORMED PACKINGS (3) | 18. SCREWS (2) |
| 7. PREFORMED PACKINGS (6) | 19. MANIFOLD (1) |
| 8. PREFORMED PACKINGS (2) | 20. SCREWS (3) |
| 9. PREFORMED PACKINGS (4) | 21. BRACKET (1) |
| 10. CLAMP (1) | 22. FLAT WASHERS (3) |
| 11. PAD (1) | 23. NUTS, SELF-LOCKING (3) |
| 12. PAD (1) | 24. LOCKWASHERS (3) |

18-6 RETURN MANIFOLD, LINES, FITTINGS, AND CHECK VALVE - CONTINUED

b. Installation - Continued



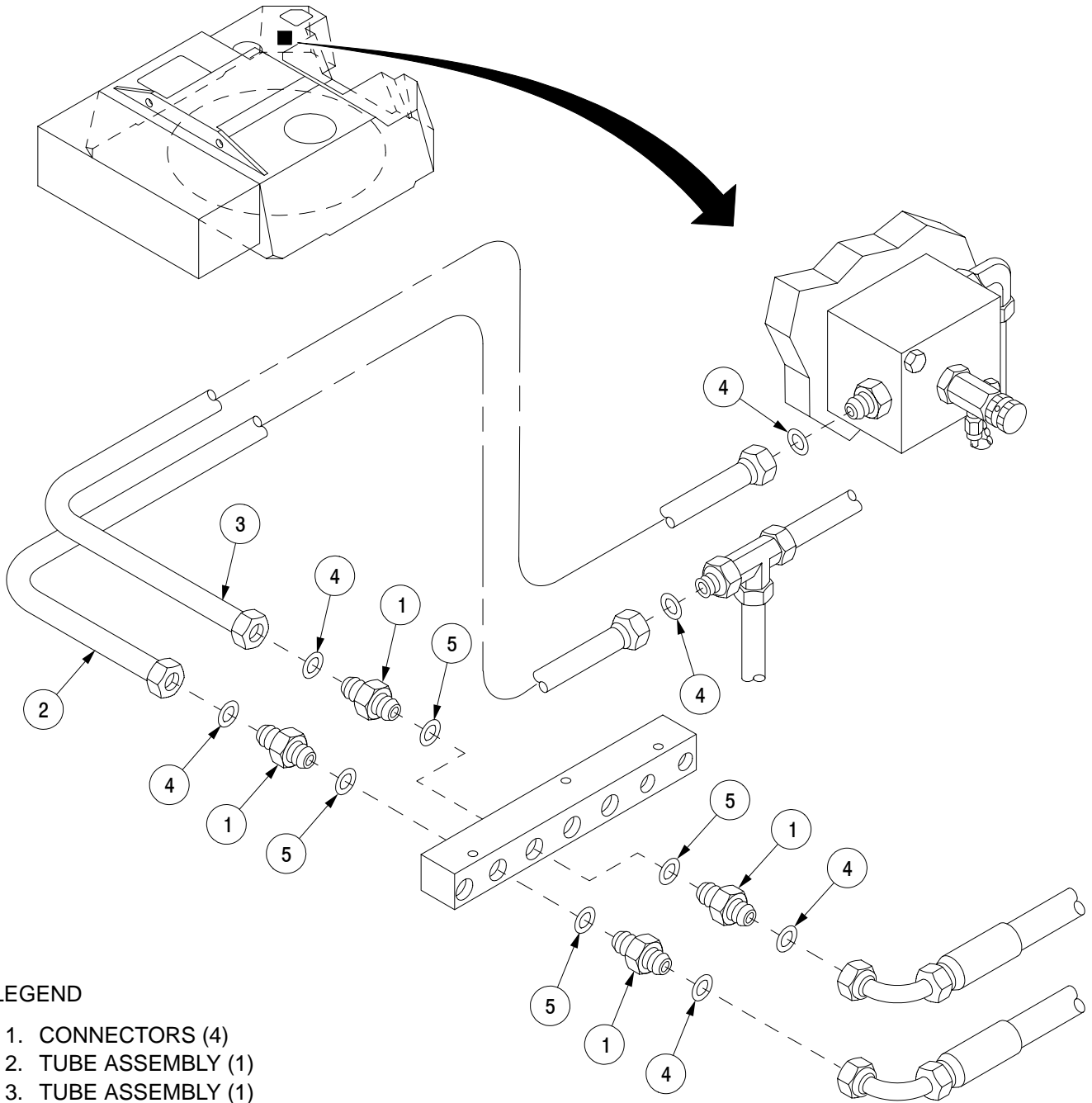
16pc124m

LEGEND

- 1. CONNECTORS (4)
- 2. TUBE ASSEMBLY (1)
- 3. TUBE ASSEMBLY (1)
- 4. PREFORMED PACKINGS (6)
- 5. PREFORMED PACKINGS (4)

18-6 RETURN MANIFOLD, LINES, FITTINGS, AND CHECK VALVE - CONTINUED

b. Installation - Continued



LEGEND

- 1. CONNECTORS (4)
- 2. TUBE ASSEMBLY (1)
- 3. TUBE ASSEMBLY (1)
- 4. PREFORMED PACKINGS (6)
- 5. PREFORMED PACKINGS (4)

16pc125m

18-7 ELEVATION MECHANISM ASSEMBLY LINES AND FITTINGS - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all preformed packings.

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

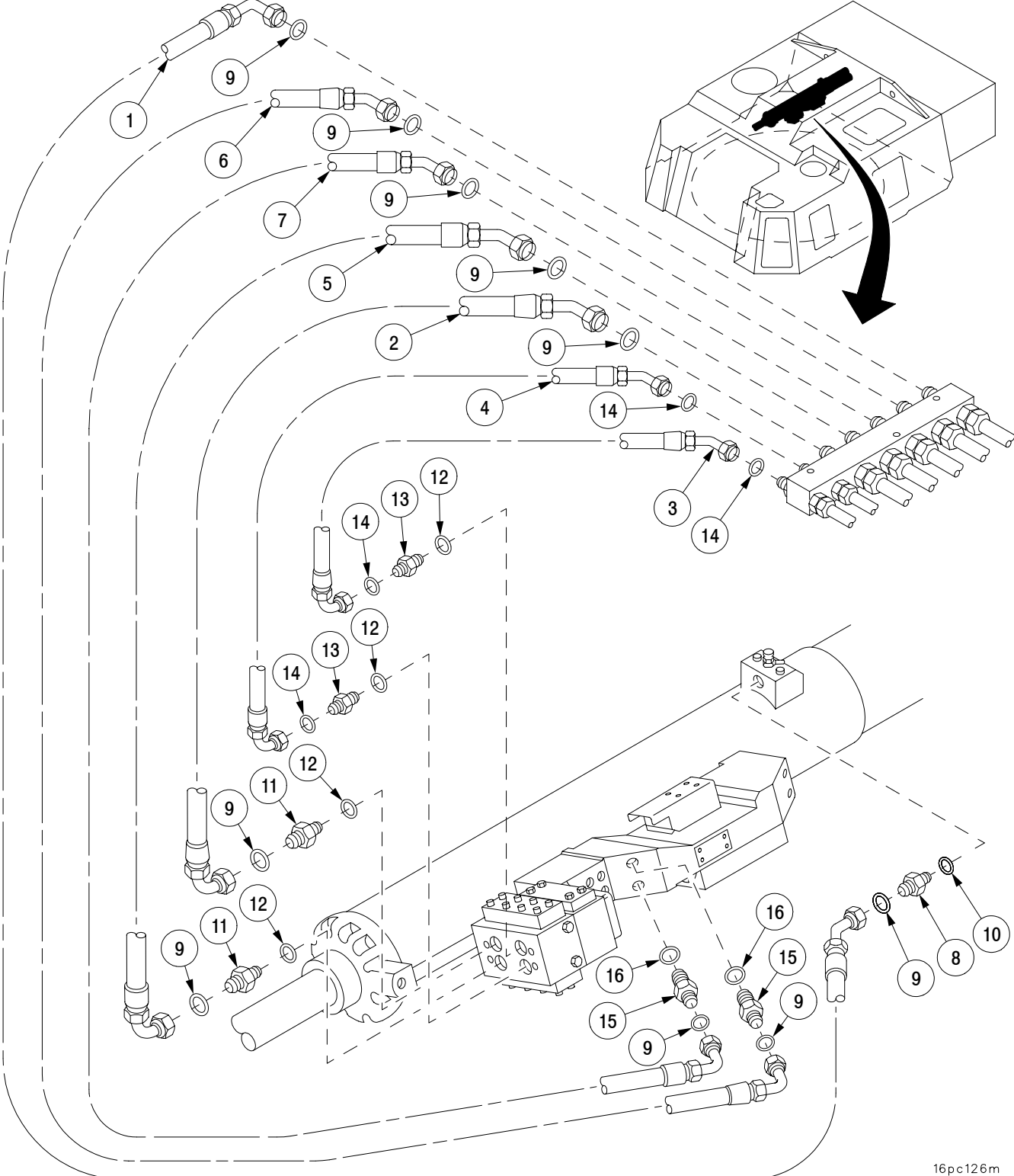
For installation, follow illustration and legend as a guide.

LEGEND

- | | |
|----------------------|----------------------------|
| 1. HOSE ASSEMBLY (1) | 9. PREFORMED PACKINGS (10) |
| 2. HOSE ASSEMBLY (1) | 10. PREFORMED PACKING (1) |
| 3. HOSE ASSEMBLY (1) | 11. CONNECTORS (2) |
| 4. HOSE ASSEMBLY (1) | 12. PREFORMED PACKINGS (4) |
| 5. HOSE ASSEMBLY (1) | 13. CONNECTORS (2) |
| 6. HOSE ASSEMBLY (1) | 14. PREFORMED PACKINGS (4) |
| 7. HOSE ASSEMBLY (1) | 15. CONNECTORS (2) |
| 8. CONNECTOR (1) | 16. PREFORMED PACKINGS (2) |

18-7 ELEVATION MECHANISM ASSEMBLY LINES AND FITTINGS - CONTINUED

b. Installation - Continued



16pc126m

18-8 EQUILBRATOR ACCUMULATOR LINE, ELBOW, FUSE, AND FUSE MANIFOLD - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

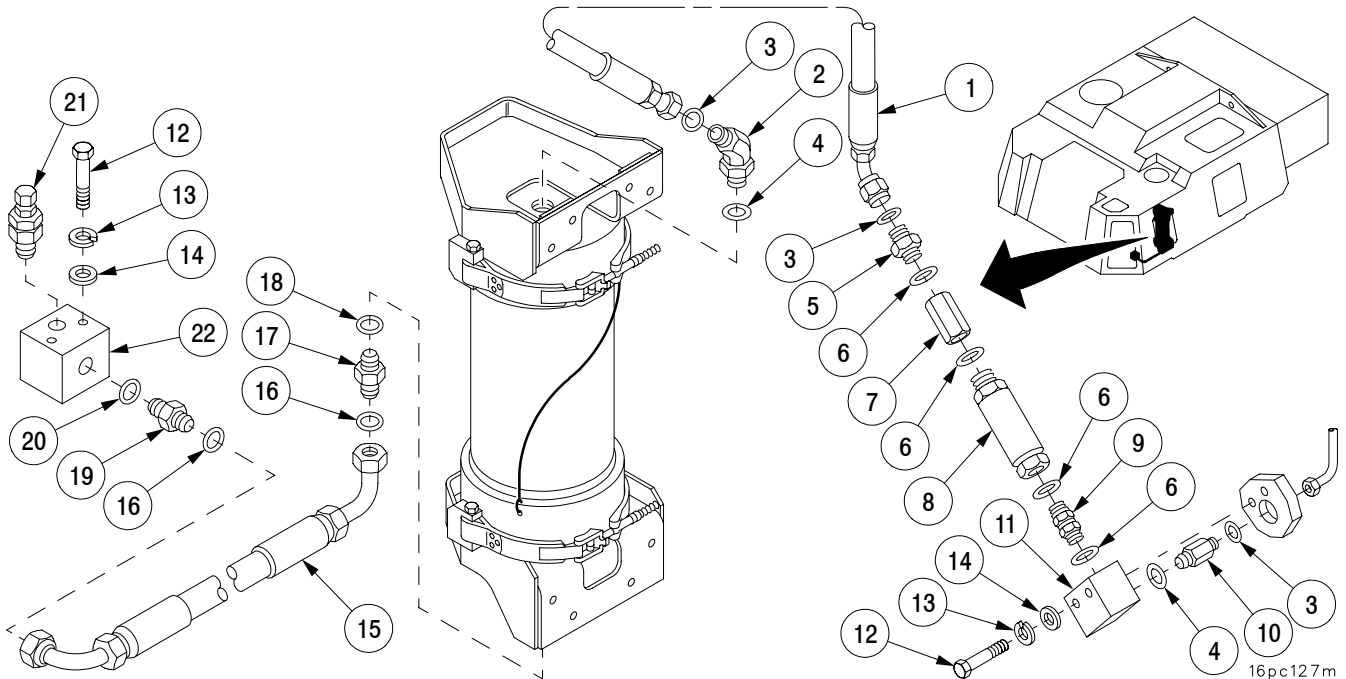
For removal, follow illustration and legend as a guide. Discard all preformed packings and lockwashers.

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.



LEGEND

- | | | |
|---------------------------|----------------------------|---------------------------|
| 1. HOSE ASSEMBLY (1) | 9. UNION (1) | 17. CONNECTOR (1) |
| 2. ELBOW (1) | 10. CONNECTOR (1) | 18. PREFORMED PACKING (1) |
| 3. PREFORMED PACKINGS (3) | 11. FUSE MANIFOLD (1) | 19. CONNECTOR (1) |
| 4. PREFORMED PACKINGS (2) | 12. SCREWS (4) | 20. PREFORMED PACKING (1) |
| 5. CONNECTOR (1) | 13. LOCKWASHERS (4) | 21. FILL VALVE (1) |
| 6. PREFORMED PACKINGS (4) | 14. FLAT WASHERS (4) | 22. FILL MANIFOLD (1) |
| 7. BOSS (1) | 15. HOSE ASSEMBLY (1) | |
| 8. ACCUMULATOR FUSE (1) | 16. PREFORMED PACKINGS (2) | |

18-9 FILL MANIFOLD, CHECK VALVE, AND FITTING.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Dust protective plug (AR) (item 63, Appx C)
Dust protective cap (AR) (item 27, Appx C)
Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)

Materials/Parts - Continued

Hydraulic fluid (item 50, Appx C)
Preformed packing (item 6, Appx F)
Preformed packings (3) (item 97, Appx F)
Lockwashers (2) (item 128, Appx F)
Preformed packing (item 96, Appx F)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

18-9 FILL MANIFOLD, CHECK VALVE, AND FITTING - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all preformed packings and lockwashers.

b. Installation.

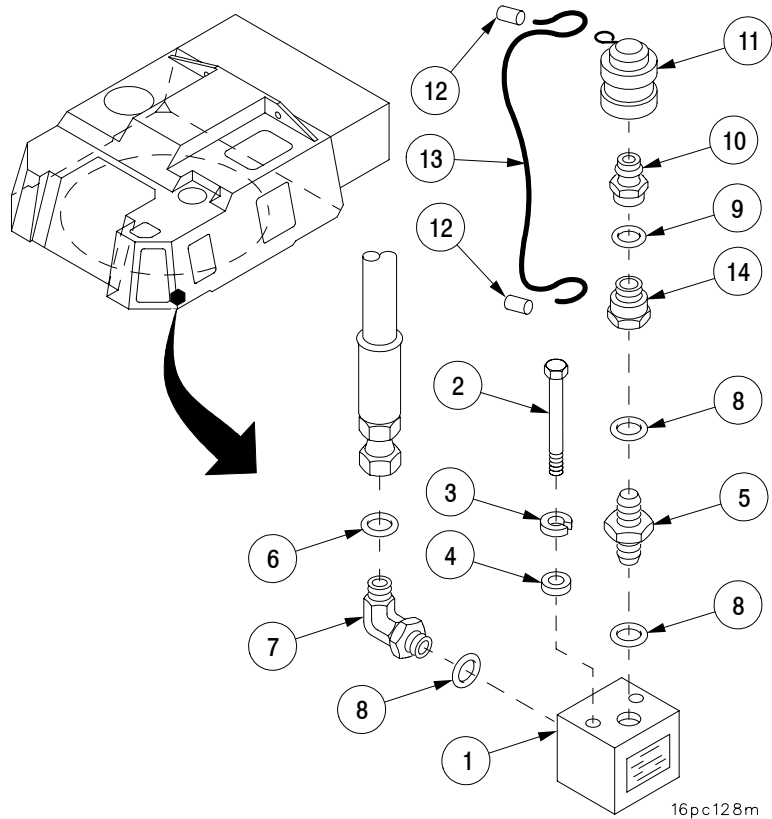
NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.

LEGEND

- 1. FILL MANIFOLD (1)
- 2. SCREWS (2)
- 3. LOCKWASHERS (2)
- 4. FLAT WASHERS (2)
- 5. CHECK VALVE (1)
- 6. PREFORMED PACKING (1)
- 7. ELBOW (1)
- 8. PREFORMED PACKINGS (3)
- 9. PREFORMED PACKING (1)
- 10. COUPLING (1)
- 11. CAP (1)
- 12. SLEEVES (2)
- 13. WIRE (1)
- 14. REDUCER (1)



18-10 FILTER ASSEMBLY LINES, FITTINGS, FLOW METER, AND TRANSDUCER.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Dust protective plug (AR) (item 62, Appx C)
 Dust protective plug (AR) (item 63, Appx C)
 Dust protective plug (AR) (item 64, Appx C)
 Dust protective plug (AR) (item 65, Appx C)
 Dust protective cap (AR) (item 25, Appx C)
 Dust protective cap (AR) (item 26, Appx C)
 Dust protective cap (AR) (item 27, Appx C)
 Plastic bags (AR) (item 16, Appx C)
 Marking tags (AR) (item 87, Appx C)
 Hydraulic fluid (item 50, Appx C)
 Preformed packing (item 95, Appx F)
 Preformed packings (4) (item 8, Appx F)
 Preformed packings (3) (item 7, Appx F)

Materials/Parts - Continued

Preformed packings (5) (item 6, Appx F)
 Performed packings (2) (item 94, Appx F)
 Preformed packing (item 93, Appx F)
 Preformed packings (2) (item 92, Appx F)
 Preformed packings (2) (item 97, Appx F)
 Lockwasher (item 127, Appx F)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)
 Hydraulic compartment interior
access panel removed
(para 24-2)
 Hydraulic compartment exterior
access panel removed
(para 24-3)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

**18-10 FILTER ASSEMBLY LINES, FITTINGS, FLOW METER, AND TRANSDUCER -
CONTINUED**

a. Removal - Continued**CAUTION**

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all preformed packings and lockwasher.

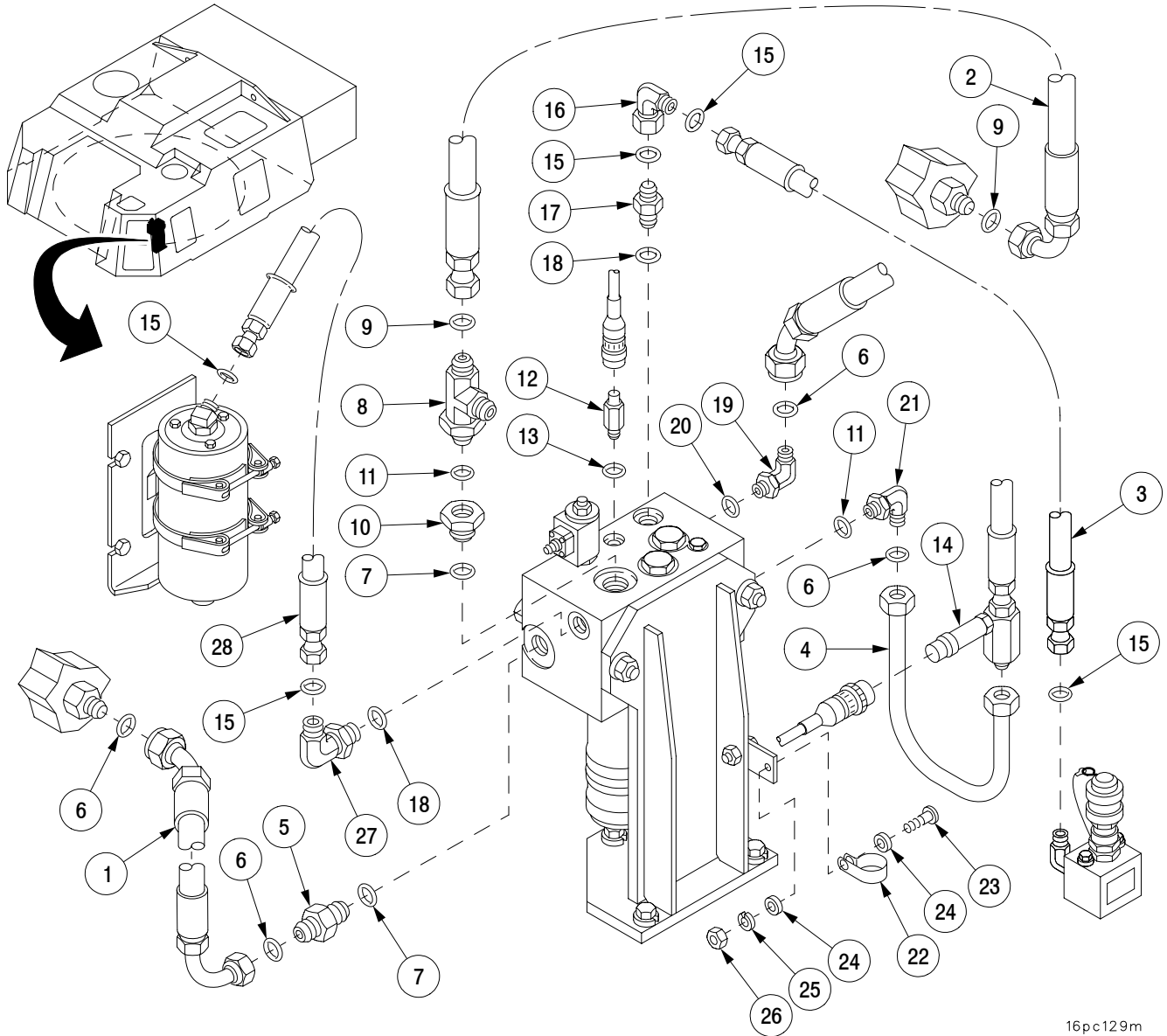
b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.

18-10 FILTER ASSEMBLY LINES, FITTINGS, FLOW METER, AND TRANSDUCER - CONTINUED

b. Installation - Continued



16pc129m

LEGEND

- | | | |
|---------------------------|----------------------------|---------------------------|
| 1. HOSE ASSEMBLY (1) | 11. PREFORMED PACKINGS (2) | 20. PREFORMED PACKING (1) |
| 2. HOSE ASSEMBLY (1) | 12. TRANSDUCER (1) | 21. ELBOW (1) |
| 3. HOSE ASSEMBLY (1) | 13. PREFORMED PACKING (1) | 22. CLAMP (1) |
| 4. TUBE ASSEMBLY (1) | 14. FLOW METER (1) | 23. SCREW (1) |
| 5. CONNECTOR (1) | 15. PREFORMED PACKINGS (5) | 24. FLAT WASHERS (2) |
| 6. PREFORMED PACKINGS (4) | 16. ELBOW (1) | 25. LOCKWASHER (1) |
| 7. PREFORMED PACKINGS (2) | 17. CONNECTOR (1) | 26. NUT (1) |
| 8. TEE (1) | 18. PREFORMED PACKINGS (2) | 27. ELBOW (1) |
| 9. PREFORMED PACKINGS (2) | 19. ELBOW (1) | 28. HOSE ASSEMBLY (1) |
| 10. REDUCER (1) | | |

18-11 FUSE MANIFOLD, FUSES, LINES, AND COMPONENTS.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Dust protective cap (AR) (item 21, Appx C)
Dust protective cap (AR) (item 22, Appx C)
Dust protective cap (AR) (item 23, Appx C)
Dust protective cap (AR) (item 24, Appx C)
Dust protective cap (AR) (item 25, Appx C)
Dust protective cap (AR) (item 26, Appx C)
Dust protective plug (AR) (item 60, Appx C)
Dust protective plug (AR) (item 61, Appx C)
Dust protective plug (AR) (item 62, Appx C)
Dust protective plug (AR) (item 63, Appx C)
Dust protective plug (AR) (item 64, Appx C)
Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)

Materials/Parts - Continued

Hydraulic fluid (item 50, Appx C)
Locknut (item 1, Appx F)
Lockwashers (3) (item 129, Appx F)
Lockwashers (6) (item 128, Appx F)
Preformed packings (4) (item 7, Appx F)
Preformed packings (6) (item 6, Appx F)
Preformed packings (2) (item 4, Appx F)
Preformed packings (14) (item 92, Appx F)
Preformed packing (item 97, Appx F)
Preformed packing (item 89, Appx F)
Preformed packings (5) (item 95, Appx F)
Preformed packings (4) (item 3, Appx F)
Self-locking screws (3) (item 41, Appx F)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)
Filter assembly lines and fittings removed
(para 18-10)
Mode selector valve lines removed
(para 18-24)

a. Removal.**WARNING**

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-11 FUSE MANIFOLD, FUSES, LINES, AND COMPONENTS - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard locknut, lockwashers, self-locking screws, and all preformed packings.

b. Installation

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

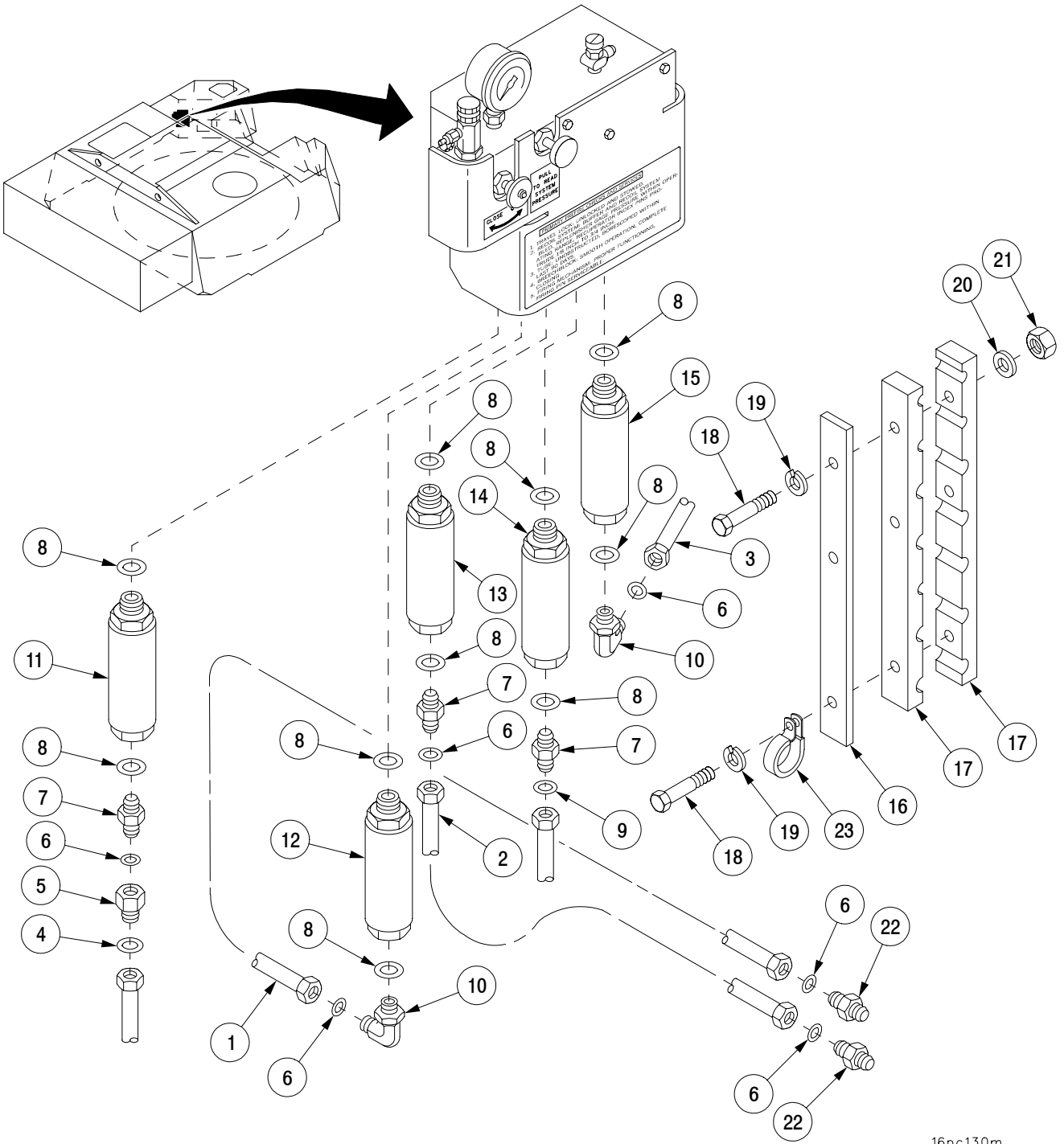
For installation, follow illustration and legend as a guide.

LEGEND

- | | |
|----------------------------|--------------------------------|
| 1. TUBE ASSEMBLY (1) | 13. COS CONTROL FUSE (1) |
| 2. TUBE ASSEMBLY (1) | 14. ELEVATION/TRVERSE FUSE (1) |
| 3. TUBE ASSEMBLY (1) | 15. GUNNER'S CONTROL FUSE (1) |
| 4. PREFORMED PACKING (1) | 16. PLATES (2) |
| 5. ADAPTER (1) | 17. CLAMPS (4) |
| 6. PREFORMED PACKINGS (6) | 18. SCREWS (6) |
| 7. CONNECTORS (3) | 19. LOCKWASHERS (6) |
| 8. PREFORMED PACKINGS (10) | 20. FLAT WASHERS (2) |
| 9. PREFORMED PACKING (1) | 21. NUTS (2) |
| 10. ELBOWS (2) | 22. UNIONS (2) |
| 11. CLUTCH VALVE FUSE (1) | 23. ELECTRICAL CLAMPS (2) |
| 12. LOADER RAMMER FUSE (1) | |

18-11 FUSE MANIFOLD, FUSES, LINES, AND COMPONENTS - CONTINUED

b. Installation - Continued



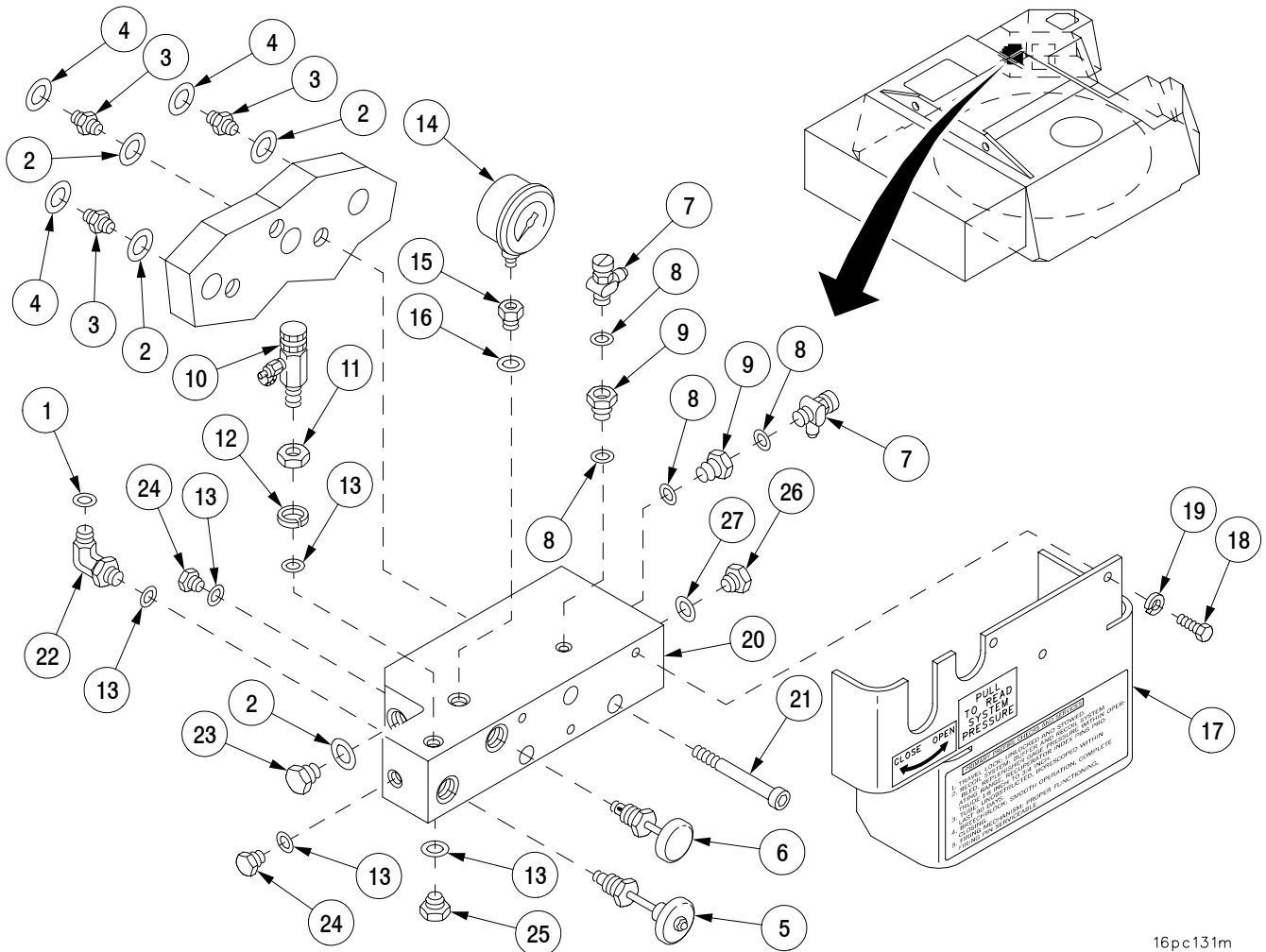
16pc130m

18-11 FUSE MANIFOLD, FUSES, LINES, AND COMPONENTS - CONTINUED

b. Installation - Continued

LEGEND

- | | |
|----------------------------|-----------------------------|
| 1. PREFORMED PACKING (1) | 15. ADAPTER (1) |
| 2. PREFORMED PACKINGS (4) | 16. PREFORMED PACKING (1) |
| 3. CONNECTORS (3) | 17. COVER (1) |
| 4. PREFORMED PACKINGS (3) | 18. SCREWS (3) |
| 5. NEEDLE VALVE (1) | 19. LOCKWASHERS (3) |
| 6. MANUAL PULL VALVE (1) | 20. FUSE MANIFOLD (1) |
| 7. BLEEDER VALVES (2) | 21. SELF-LOCKING SCREWS (3) |
| 8. PREFORMED PACKINGS (4) | 22. ELBOW (1) |
| 9. ADAPTERS (2) | 23. PLUG (1) |
| 10. SAMPLING VALVE (1) | 24. PLUGS (2) |
| 11. LOCKNUT (1) | 25. PLUG (1) |
| 12. RETAINER (1) | 26. PLUG (1) |
| 13. PREFORMED PACKINGS (5) | 27. PREFORMED PACKING (1) |
| 14. PRESSURE GAGE (1) | |



16pc131m

18-12 GUNNER'S CONTROL ASSEMBLY LINES AND FITTINGS - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all preformed packings.

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

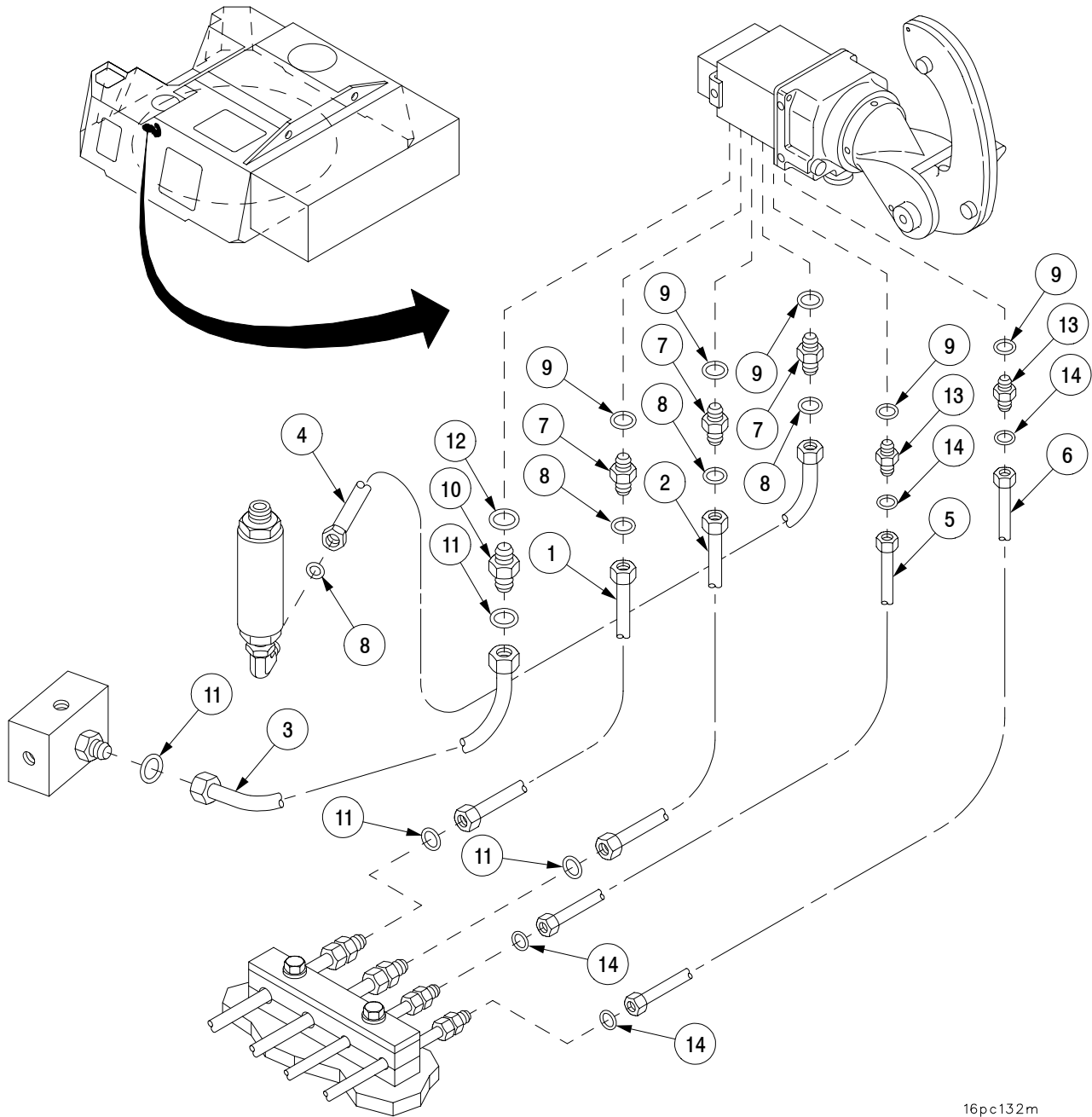
For installation, follow illustration and legend as a guide.

LEGEND

- | | |
|-------------------------------------|--------------------------------------|
| 1. TUBE ASSEMBLY (1) | 8. PREFORMED PACKINGS (4) |
| 2. TUBE ASSEMBLY (1) | 9. PREFORMED PACKINGS (5) |
| 3. TUBE ASSEMBLY (1) | 10. STRAIGHT THREADED CONNECTOR (1) |
| 4. TUBE ASSEMBLY (1) | 11. PREFORMED PACKINGS (4) |
| 5. TUBE ASSEMBLY (1) | 12. PREFORMED PACKING (1) |
| 6. TUBE ASSEMBLY (1) | 13. STRAIGHT THREADED CONNECTORS (2) |
| 7. STRAIGHT THREADED CONNECTORS (3) | 14. PREFORMED PACKINGS (4) |

18-12 GUNNER'S CONTROL ASSEMBLY LINES AND FITTINGS - CONTINUED

b. Installation - Continued



18-13 HYDRAULIC FILTER ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Strap wrench (item 52, Appx G)

Materials/Parts

Locknuts (2) (item 58, Appx F)
Preformed packings (2) (item 92, Appx F)
Preformed packings (2) (item 94, Appx F)
Preformed packings (2) (item 97, Appx F)
Preformed packing (item 93, Appx F)
Preformed packing (item 95, Appx F)
Preformed packings (3) (item 6, Appx F)
Preformed packings (2) (item 7, Appx F)
Preformed packings (2) (item 9, Appx F)
Preformed packings (2) (item 85, Appx F)
Preformed packings (3) (item 8, Appx F)
Lockwashers (3) (item 132, Appx F)
Lockwasher (item 128, Appx F)
Lockwasher (item 127, Appx F)
Filter elements (2) (item 241, Appx F)
Plastic bag (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Dry-cleaning solvent (item 75, Appx C)
Dust protective cap (AR) (item 26, Appx C)
Dust protective cap (AR) (item 29, Appx C)
Dust protective cap (AR) (item 31, Appx C)
Dust protective cap (AR) (item 25, Appx C)
Dust protective plug (AR) (item 64, Appx C)
Dust protective plug (AR) (item 63, Appx C)
Dust protective plug (AR) (item 65, Appx C)
Dust protective plug (AR) (item 66, Appx C)

Equipment Conditions

Hydraulic compartment interior access
panel removed (para 24-2)
Hydraulic system pressure discharged
(para 18-1)
Equilibration accumulator removed
(para 18-33)

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

a. Removal.**WARNING**

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

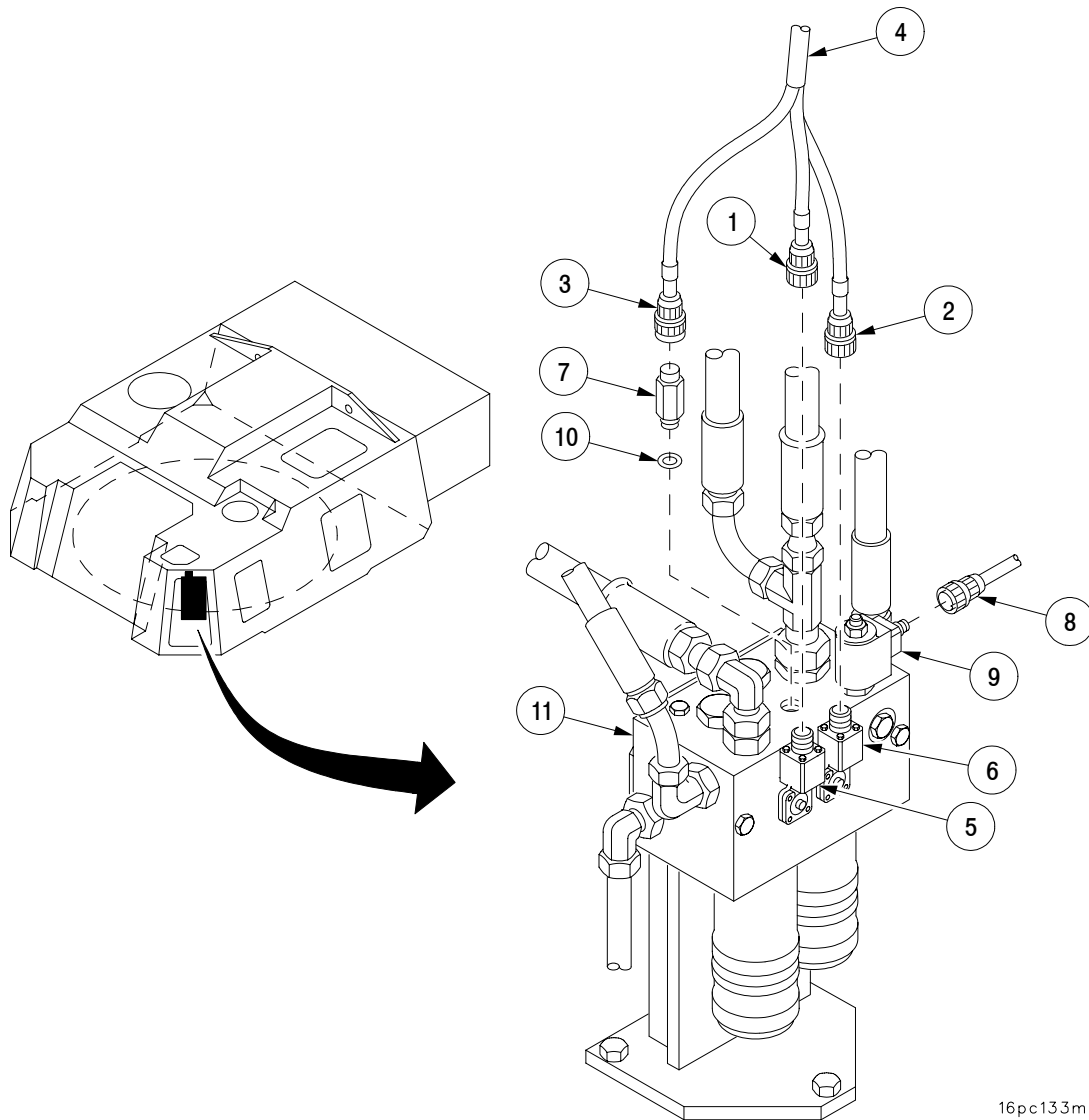
NOTE

- All hydraulic lines, electrical lines and components must be tagged before removal for identification during installation.
- A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

a. Removal - Continued

- 1 Disconnect electrical connectors P2 (1), P3 (2), and P4 (3) of harness W51 (4) at return filter switch (5), supply filter switch (6), and pressure transducer (7).
- 2 Disconnect electrical connector P2 (8) of wiring harness W52 at solenoid valve (9).
- 3 Remove pressure transducer (7) and preformed packing (10) from filter assembly (11). Discard preformed packing.

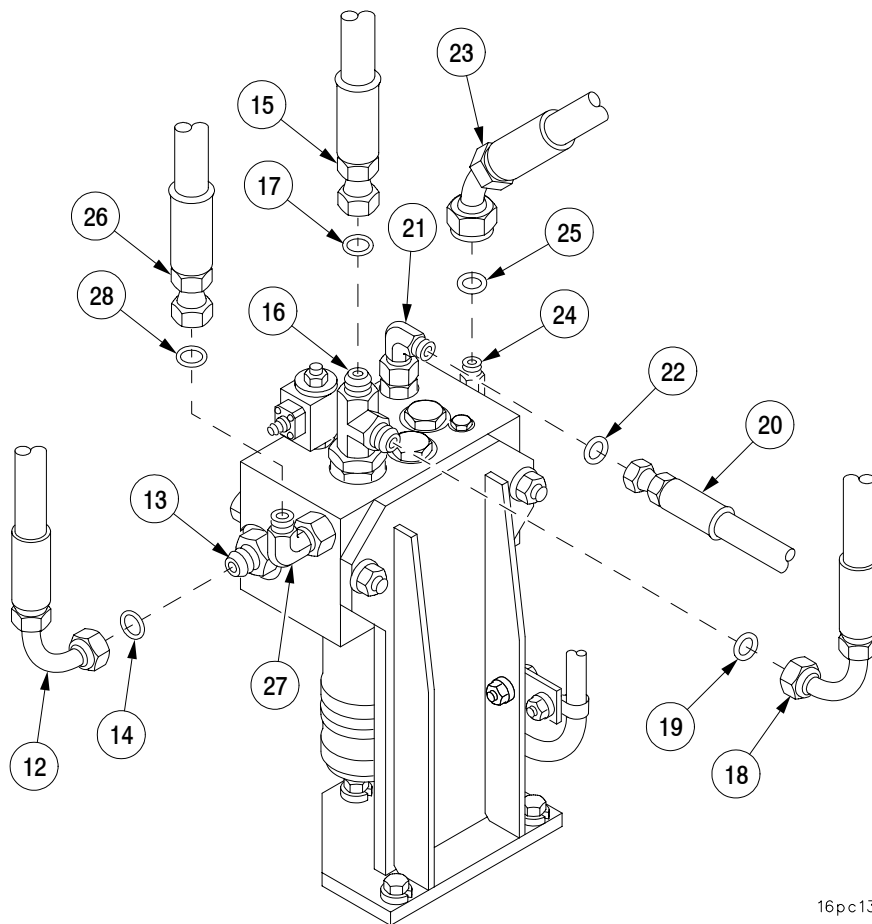


16pc133m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

a. Removal - Continued

- 4 Disconnect hose assembly (12) from connector (13). Remove and discard preformed packing (14).
- 5 Disconnect hose assembly (15) from tee (16). Remove and discard preformed packing (17).
- 6 Disconnect hose assembly (18) from tee (16). Remove and discard preformed packing (19).
- 7 Disconnect hose assembly (20) from elbow (21). Remove and discard preformed packing (22).
- 8 Disconnect hose assembly (23) from elbow (24). Remove and discard preformed packing (25).
- 9 Disconnect hose assembly (26) from elbow (27). Remove and discard preformed packing (28).

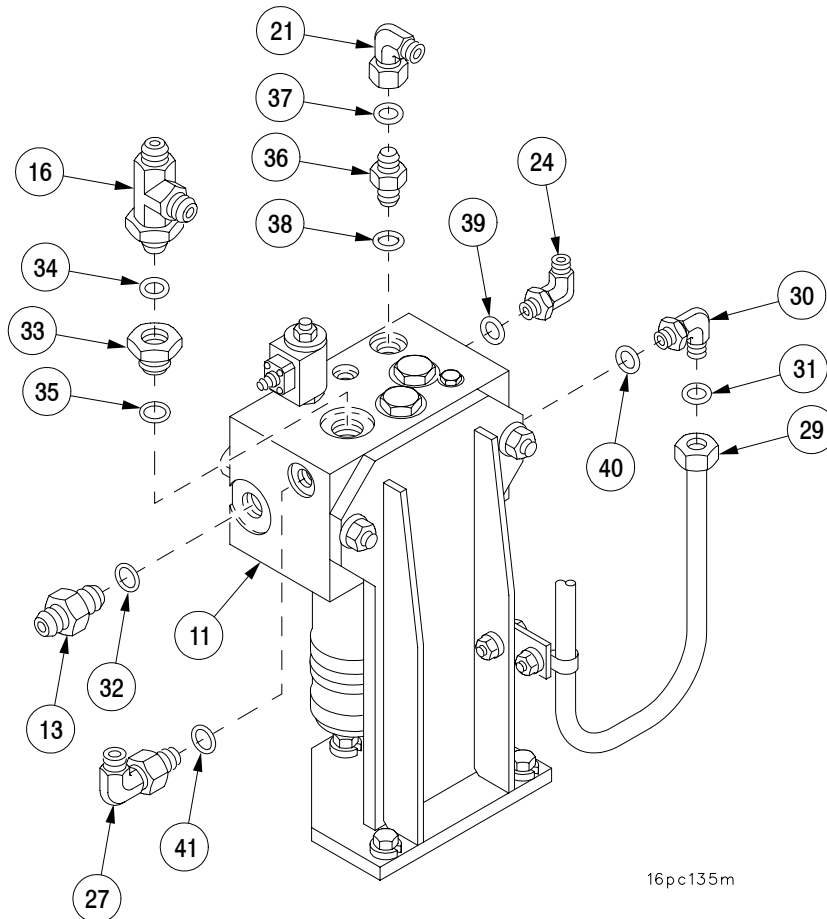


16pc134m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

a. Removal - Continued

- 10 Disconnect tube assembly (29) from elbow (30). Remove and discard preformed packing (31).
- 11 Remove connector (13) from filter assembly (11). Remove and discard preformed packing (32).
- 12 Remove tee (16) from adapter (33). Remove and discard preformed packing (34).
- 13 Remove adapter (33) from filter assembly (11). Remove and discard preformed packing (35).
- 14 Remove elbow (21) from connector (36). Remove and discard preformed packing (37).
- 15 Remove connector (36) from filter assembly (11). Remove and discard preformed packing (38).
- 16 Remove elbow (24) from filter assembly (11). Remove and discard preformed packing (39).
- 17 Remove elbow (30) from filter assembly (11). Remove and discard preformed packing (40).
- 18 Remove elbow (27) from filter assembly (11). Remove and discard preformed packing (41).

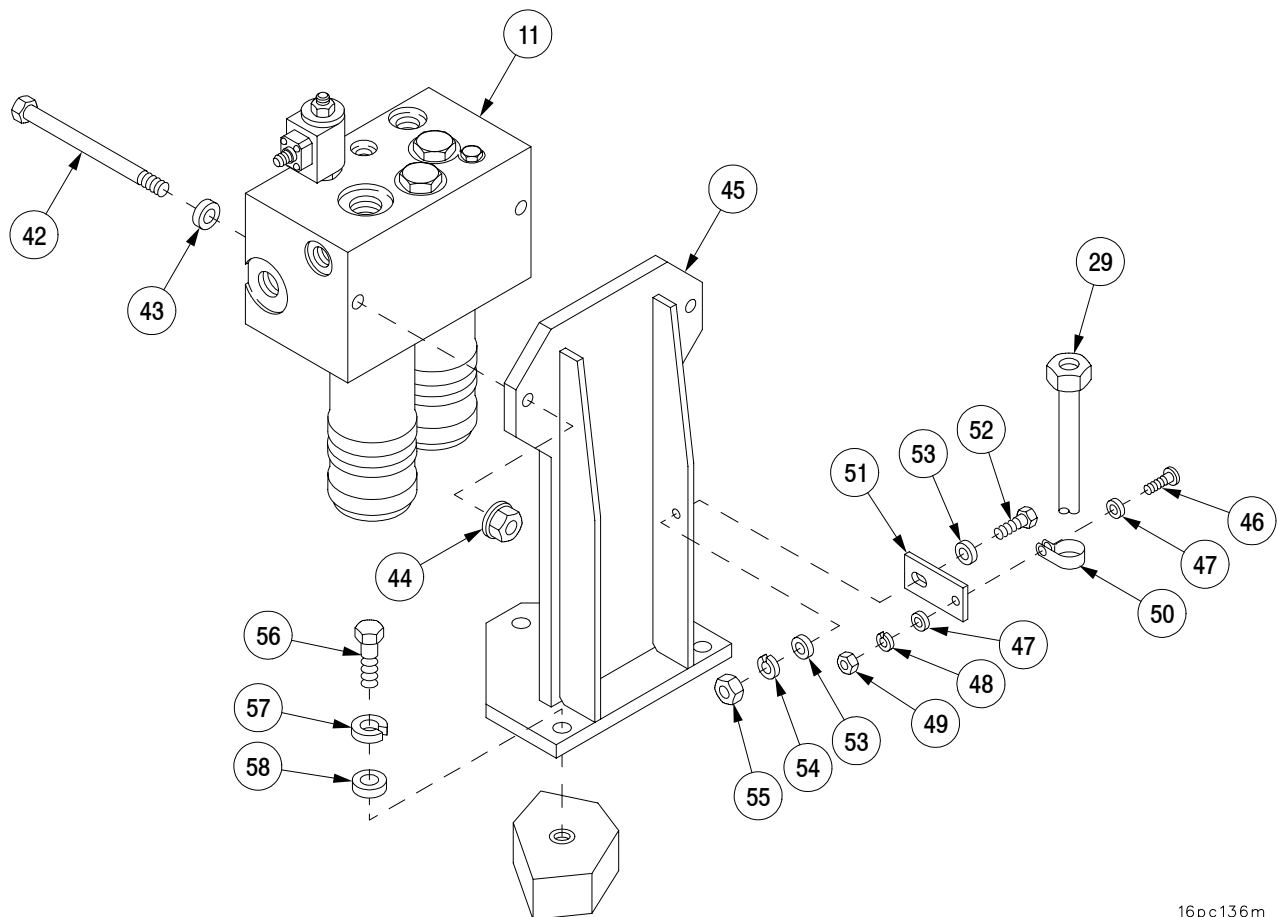


16pc135m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

a. Removal - Continued

- 19 Remove two screws (42), two flat washers (43), two self-locking nuts (44), and filter assembly (11) from bracket (45). Discard self-locking nuts.
- 20 Remove screw (46), two flat washers (47), lockwasher (48), nut (49), and clamp (50) from tube assembly (29) and bracket (51). Discard lockwasher.
- 21 Remove screw (52), two flat washers (53), lockwasher (54), nut (55), and bracket (51) from bracket (45). Discard lockwasher.
- 22 Remove three screws (56), three lockwashers (57), three flat washers (58), and bracket (45) from hydraulic compartment. Discard lockwashers.



16pc136m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

b. Disassembly.

NOTE

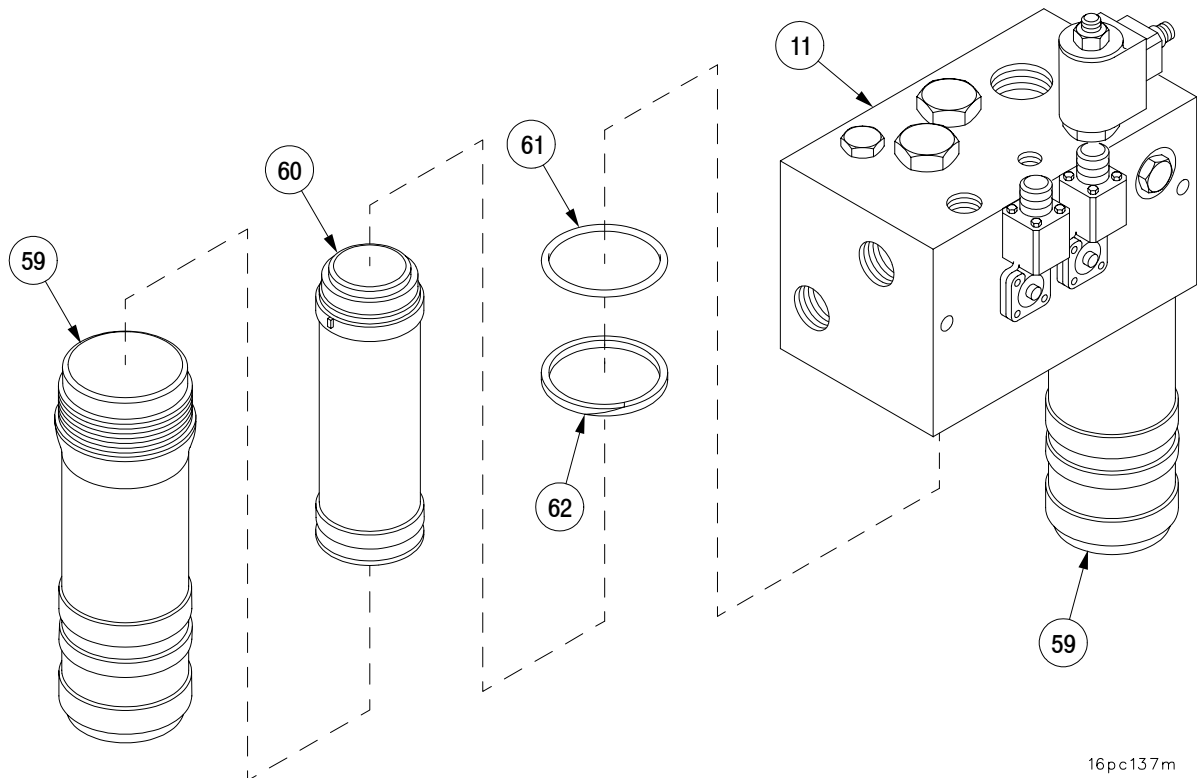
- Replace filter assembly elements when pressure differential indicators have popped out.
- Place rags under area where the filter bowl is to be removed.

- 1 Loosen filter bowls (59) from filter assembly (11) with strap wrench.

NOTE

Do not tilt filter bowls, as hydraulic fluid will spill with filter elements during removal.

- 2 Remove filter bowls (59), dump excess hydraulic fluid from bowls and remove filter elements (60). Discard filter elements.
- 3 Remove preformed packing (61) and backup preformed packing (62). Discard preformed packings.



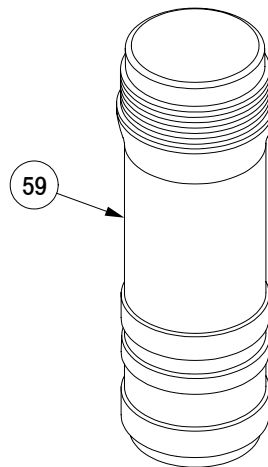
16pc137m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

b. Disassembly - Continued**WARNING**

Dry cleaning solvent (P-D-680) used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash with water immediately, and obtain medical aid (ref. FM 21-11).

- 4 Use an oval tapered paint brush and dry-cleaning solvent to clean filter bowls (59). Dry with clean wiping rag.

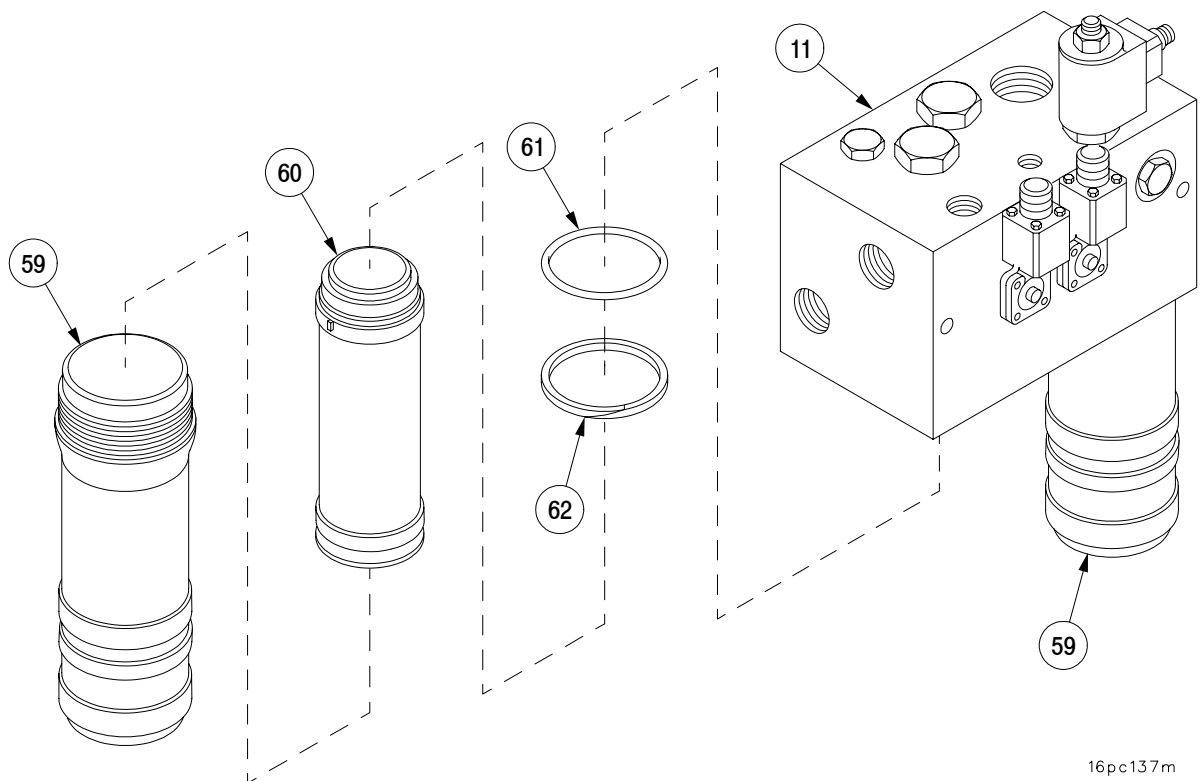


16pc138m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

c. Assembly.

- 1 Place new filter elements (60) into filter bowls (59).
- 2 Apply light coat of hydraulic fluid to new preformed packings (61 and 62).
- 3 Install new preformed packing (61) and new backup preformed packing (62).
- 4 Position bowls (59) with elements (60) on hydraulic filter assembly (11).
- 5 Tighten bowls (59) using strap wrench.

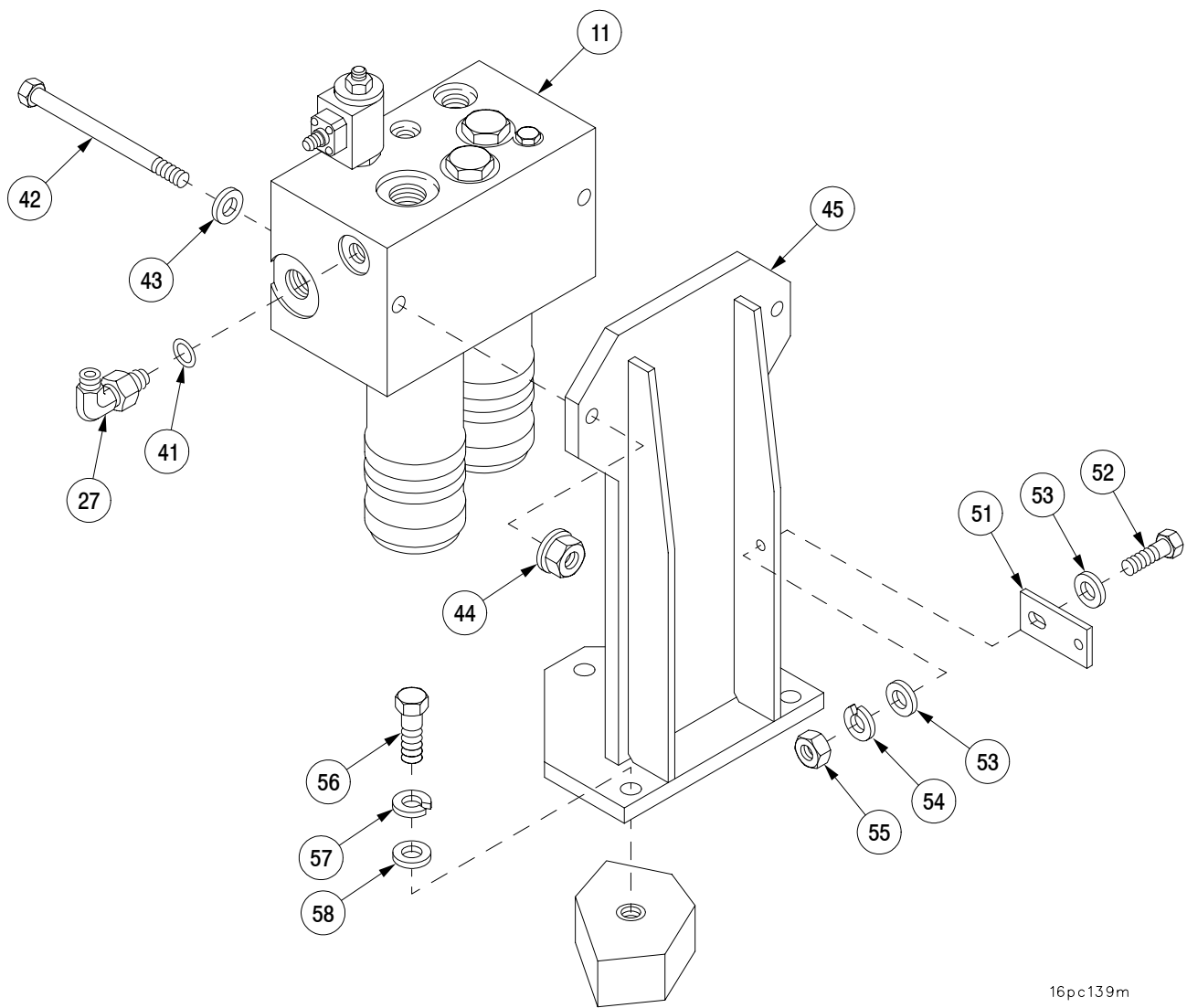


16pc137m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

d. Installation.

- 1 Position bracket (45) in hydraulic compartment and secure by installing three flat washers (58), three new lockwashers (57), and three screws (56).
- 2 Position bracket (51) to bracket (45) and secure by installing screw (52), two flat washers (53), new lockwasher (54), and nut (55).
- 3 Position filter assembly (11) to bracket (45) and secure by installing two screws (42), two flat washers (43), and two new self-locking nuts (44).
- 4 Install elbow (27) with new preformed packing (41) to filter assembly (11).

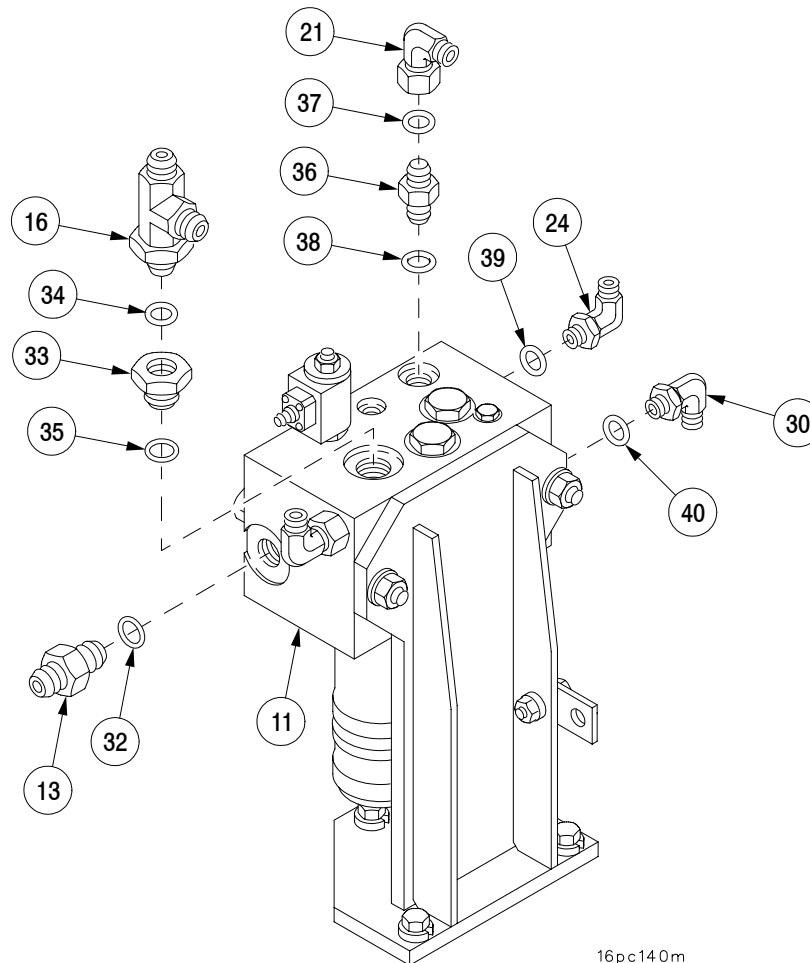


16pc139m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

d. Installation - Continued

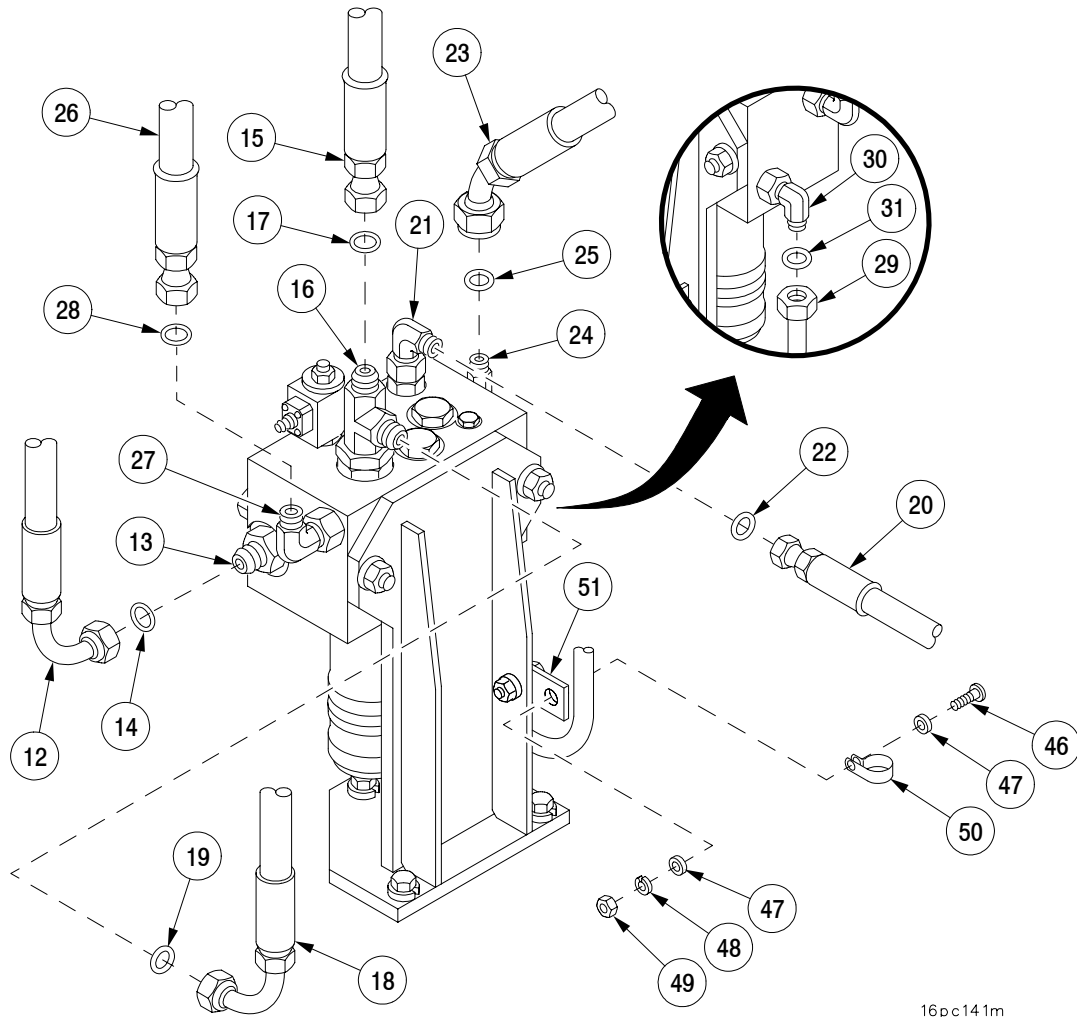
- 5 Install elbow (30) with new preformed packing (40) to filter assembly (11).
- 6 Install elbow (24) with new preformed packing (39) to filter assembly (11).
- 7 Install connector (36) with new preformed packing (38) to filter assembly (11).
- 8 Install elbow (21) with new preformed packing (37) to connector (36).
- 9 Install adapter (33) with new preformed packing (35) to filter assembly (11).
- 10 Install tee (16) with new preformed packing (34) to adapter (33).
- 11 Install connector (13) with new preformed packing (32) to filter assembly (11).



18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

d. Installation - Continued

- 12 Install tube assembly (29) to elbow (30) with new preformed packing (31).
- 13 Position clamp (50) to tube assembly (29) and bracket (51) and secure by installing screw (46), two flat washers (47), new lockwasher (48), and nut (49).
- 14 Install hose assembly (26) to elbow (27) with new preformed packing (28).
- 15 Install hose assembly (23) to elbow (24) with new preformed packing (25).
- 16 Install hose assembly (20) to elbow (21) with new preformed packing (22).
- 17 Install hose assembly (18) to tee (16) with new preformed packing (19).
- 18 Install hose assembly (15) to tee (16) with new preformed packing (17).
- 19 Install hose assembly (12) to connector (13) with new preformed packing (14).

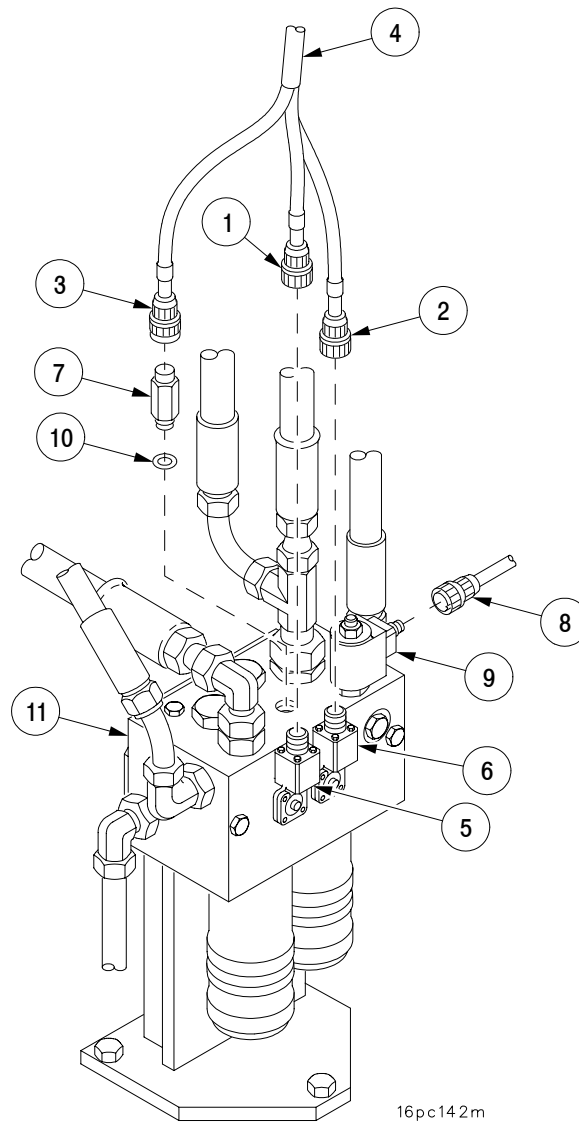


16pc141m

18-13 HYDRAULIC FILTER ASSEMBLY - CONTINUED

d. Installation - Continued

- 20 Install pressure transducer (7) to filter assembly (11) with new preformed packing (10).
- 21 Connect electrical connector P2 (8) of wiring harness W52 to solenoid valve (9).
- 22 Connect electrical connectors P2 (1), P3 (2) and P4 (3) of harness W51 (4) to return filter switch (5), supply filter switch (6) and pressure transducer (7).



18-14 PULSE ACCUMULATOR.

This task covers: a. Removal b. Installation

INITIAL SETUP**Tools**

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 130, Appx F)
Preformed packing (item 6, Appx F)
Preformed packing (item 97, Appx F)
Hydraulic fluid (item 50, Appx C)
Dust protective cap (AR) (item 25, Appx C)
Dust protective plug (AR) (item 64, Appx C)

Equipment Conditions

Hydraulic compartment exterior access
door opened (TM 9-2350-314-10)
Hydraulic system pressure discharged
(para 18-1)

a. Removal.**WARNING**

Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.

CAUTION

All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.

18-14 PULSE ACCUMULATOR - CONTINUED

a. Removal - Continued

- 1 Remove two screws (1) and guard (2) from pulse accumulator (3).

WARNING

The pulse accumulator is charged to 900 ± 50 psi. Use caution when relieving pressure. Wear gloves and goggles to prevent personal injury.

- 2 Remove valve cap (4) from charging valve (5), and slowly turn charging valve nut (6) counterclockwise to relieve nitrogen pressure from pulse accumulator (3). Ensure all nitrogen is vented from accumulator (3). Place valve cap (4) on charging valve (5).

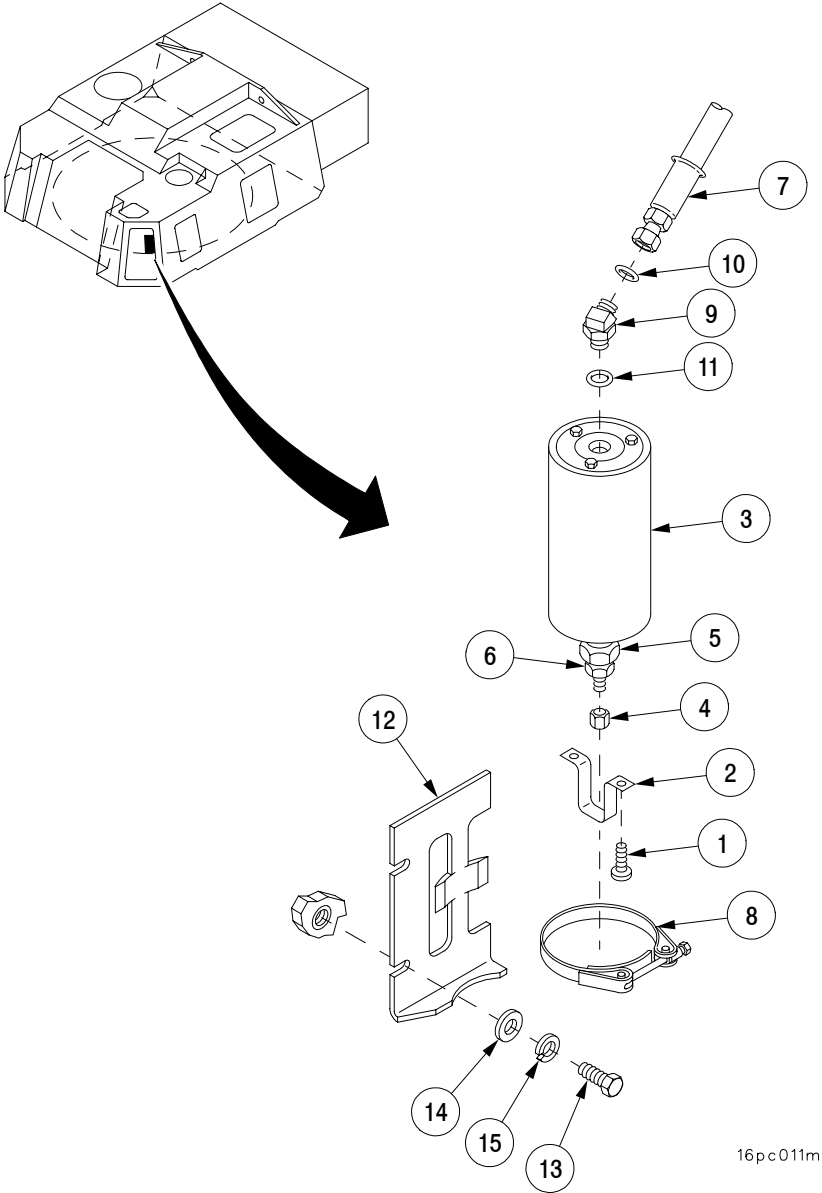
NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

- 3 Disconnect hose assembly (7).
- 4 Loosen and unhook two clamps (8) and remove pulse accumulator (3).
- 5 Remove elbow (9) and two preformed packings (10 and 11) from pulse accumulator (3). Discard preformed packings.
- 6 Remove two clamps (8) from mounting bracket (12).
- 7 Remove two screws (13), two flat washers (14), two lockwashers (15), and bracket (12) from hydraulic compartment. Discard lockwashers.

18-14 PULSE ACCUMULATOR - CONTINUED

a. Removal - Continued



18-14 PULSE ACCUMULATOR - CONTINUED

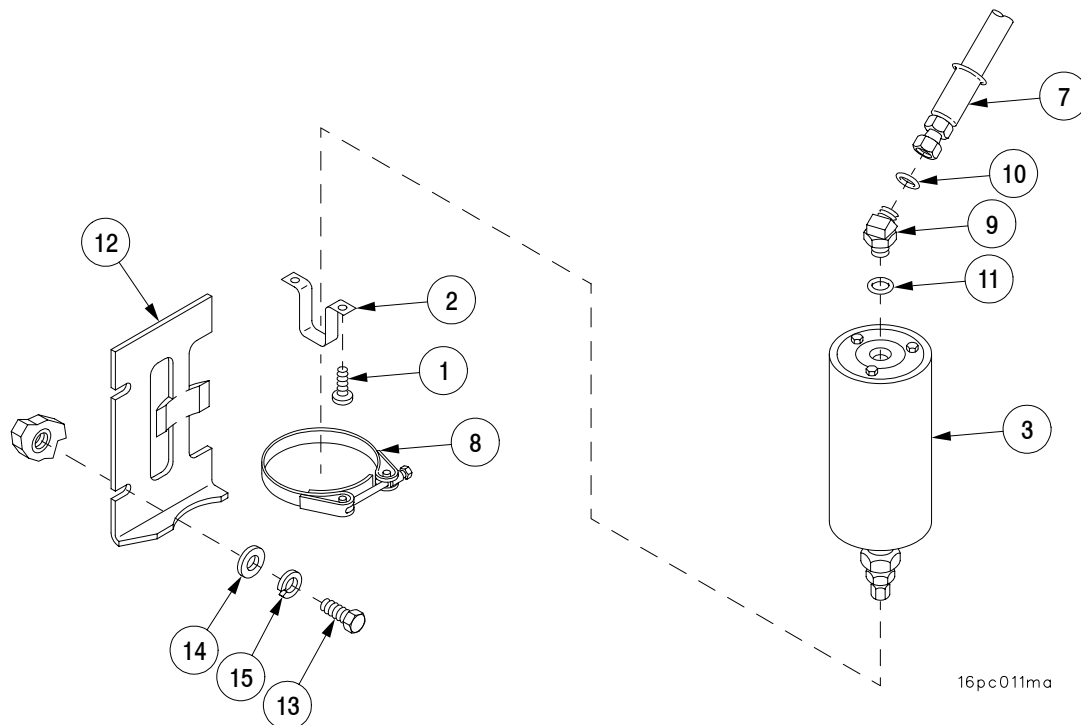
b. Installation.

- 1 Install bracket (12) in hydraulic compartment with two screws (13), two flat washers (14), and two new lockwashers (15).
- 2 Install two clamps (8) to mounting bracket (12).

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 3 Install elbow (9) and new preformed packing (11) to accumulator (3).
- 4 Position pulse accumulator (3) between two clamps (8). Hook and secure two clamps (8) around pulse accumulator (3).
- 5 Install new preformed packing (10) and connect hose assembly (7) to elbow (9).
- 6 Service pulse accumulator (3) (para 28-9).
- 7 Install guard (2) to pulse accumulator (3) with two screws (1).



18-15 HYDRAULIC POWERPACK LINES, FITTINGS, AND MANIFOLD.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Hydraulic powerpack drained
(para 18-1)

Materials/Parts

Dust protective cap (AR) (item 25, Appx C)
Dust protective cap (AR) (item 29, Appx C)
Dust protective cap (AR) (item 30, Appx C)
Dust protective cap (AR) (item 26, Appx C)
Dust protective plug (AR) (item 65, Appx C)
Dust protective plug (AR) (item 66, Appx C)
Dust protective plug (AR) (item 63, Appx C)
Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Preformed packings (2) (item 8, Appx F)
Preformed packing (item 7, Appx F)
Preformed packings (2) (item 4, Appx F)
Preformed packings (4) (item 93, Appx F)
Preformed packing (item 92, Appx F)
Preformed packing (item 95, Appx F)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-15 HYDRAULIC POWERPACK LINES, FITTINGS, AND MANIFOLD - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all preformed packings.

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

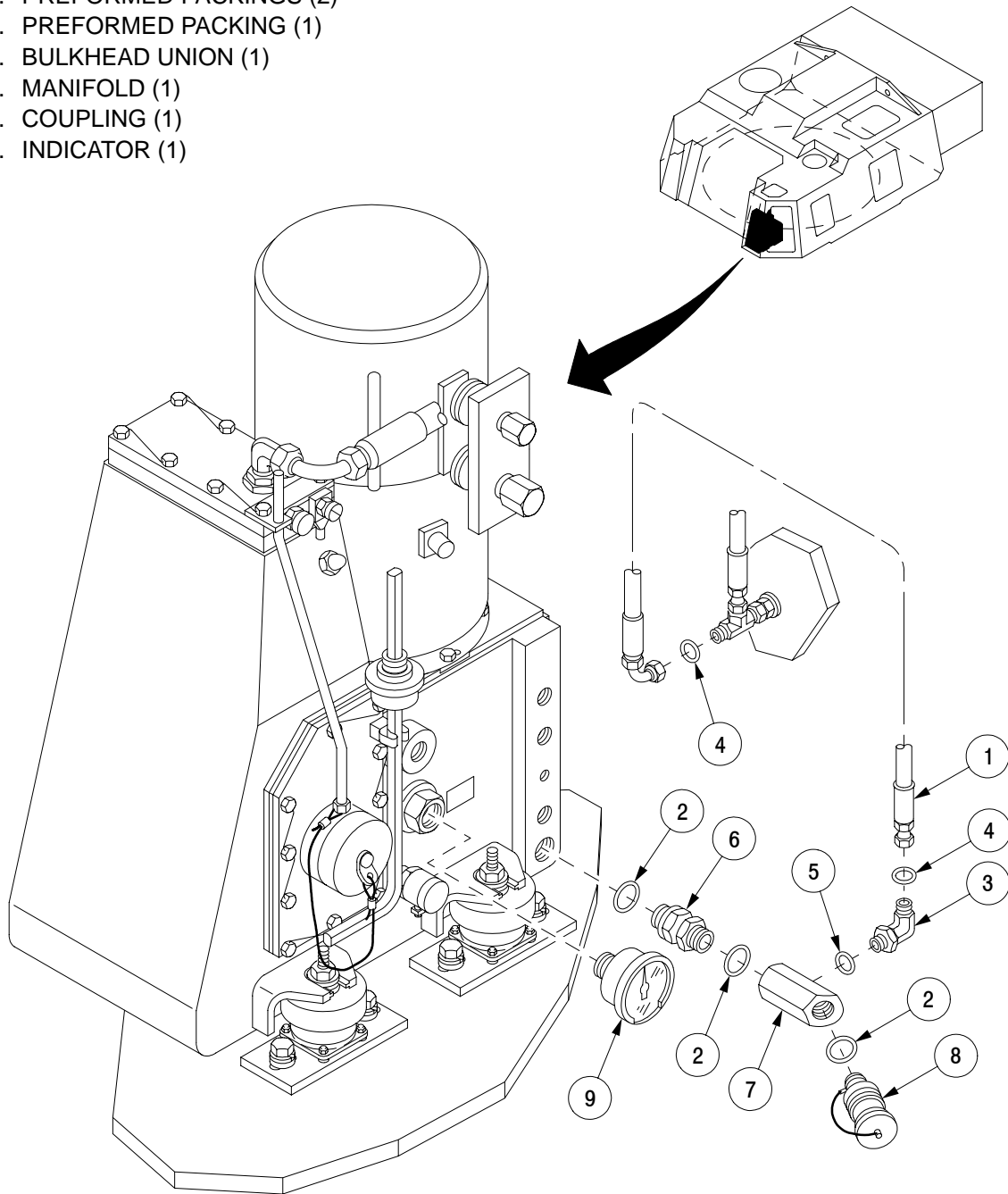
For installation, follow illustration and legend as a guide.

18-15 HYDRAULIC POWERPACK LINES, FITTINGS, AND MANIFOLD - CONTINUED

b. Installation - Continued

LEGEND

- 1. HOSE ASSEMBLY (1)
- 2. PREFORMED PACKINGS (3)
- 3. ELBOW (1)
- 4. PREFORMED PACKINGS (2)
- 5. PREFORMED PACKING (1)
- 6. BULKHEAD UNION (1)
- 7. MANIFOLD (1)
- 8. COUPLING (1)
- 9. INDICATOR (1)



16pc143m

18-15 HYDRAULIC POWERPACK LINES, FITTINGS, AND MANIFOLD - CONTINUED

b. Installation - Continued

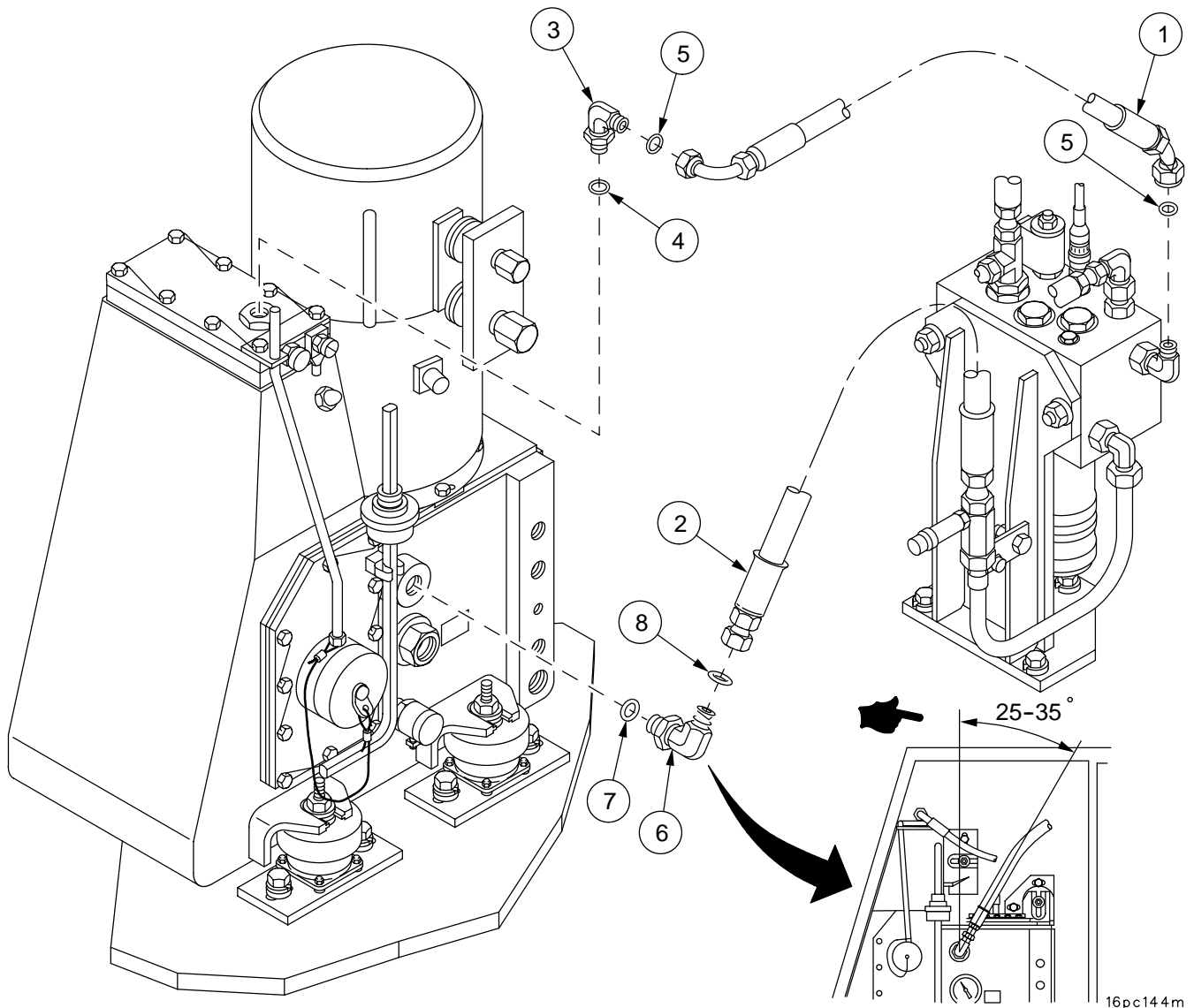
LEGEND

- 1. HOSE ASSEMBLY (1)
- 2. HOSE ASSEMBLY (1)
- 3. ELBOW (1)
- 4. PREFORMED PACKING (1)
- 5. PREFORMED PACKINGS (2)

NOTE

Install elbow turned 25-35° from center.

- 6. ELBOW (1)
- 7. PREFORMED PACKING (1)
- 8. PREFORMED PACKING (1)



18-16 INTERCONNECTING HYDRAULIC LINES AND FITTINGS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit (SC 5180-95-A12)

Equipment Conditions

Hydraulic system pressure discharged (para 18-1)

Materials/Parts

- Dust protective cap (AR) (item 25, Appx C)
- Dust protective cap (AR) (item 26, Appx C)
- Dust protective cap (AR) (item 27, Appx C)
- Dust protective cap (AR) (item 29, Appx C)
- Plastic bags (AR) (item 16, Appx C)
- Marking tags (AR) (item 87, Appx C)
- Hydraulic fluid (item 50, Appx C)
- Preformed packings (10) (item 7, Appx F)
- Preformed packings (4) (item 6, Appx F)
- Preformed packings (13) (item 5, Appx F)
- Preformed packings (15) (item 4, Appx F)
- Lockwashers (4) (item 128, Appx F)
- Lockwashers (6) (item 127, Appx F)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-16 INTERCONNECTING HYDRAULIC LINES AND FITTINGS - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings and lockwashers

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

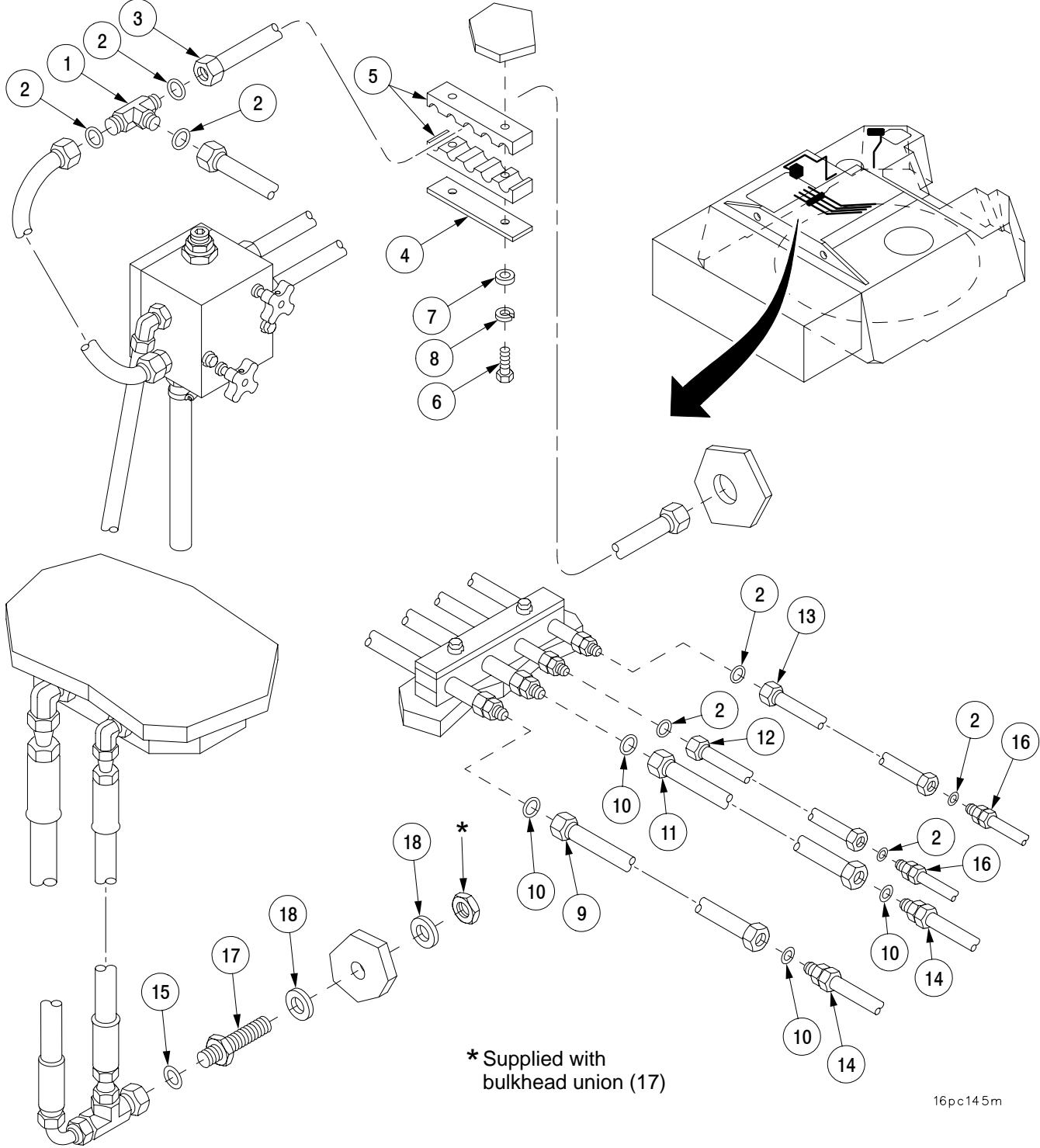
For installation, follow illustration and legend as a guide.

LEGEND

- | | |
|---------------------------|----------------------------|
| 1. TEE (1) | 10. PREFORMED PACKINGS (4) |
| 2. PREFORMED PACKINGS (7) | 11. TUBE ASSEMBLY (1) |
| 3. TUBE ASSEMBLY (1) | 12. TUBE ASSEMBLY (1) |
| 4. CLAMP (1) | 13. TUBE ASSEMBLY (1) |
| 5. PADS (2) | 14. UNIONS (2) |
| 6. SCREWS (2) | 15. PREFORMED PACKING (1) |
| 7. FLAT WASHERS (2) | 16. UNIONS (2) |
| 8. LOCKWASHERS (2) | 17. BULKHEAD UNION (1) |
| 9. TUBE ASSEMBLY (1) | 18. FLAT WASHERS (2) |

18-16 INTERCONNECTING HYDRAULIC LINES AND FITTINGS - CONTINUED

b. Installation - Continued

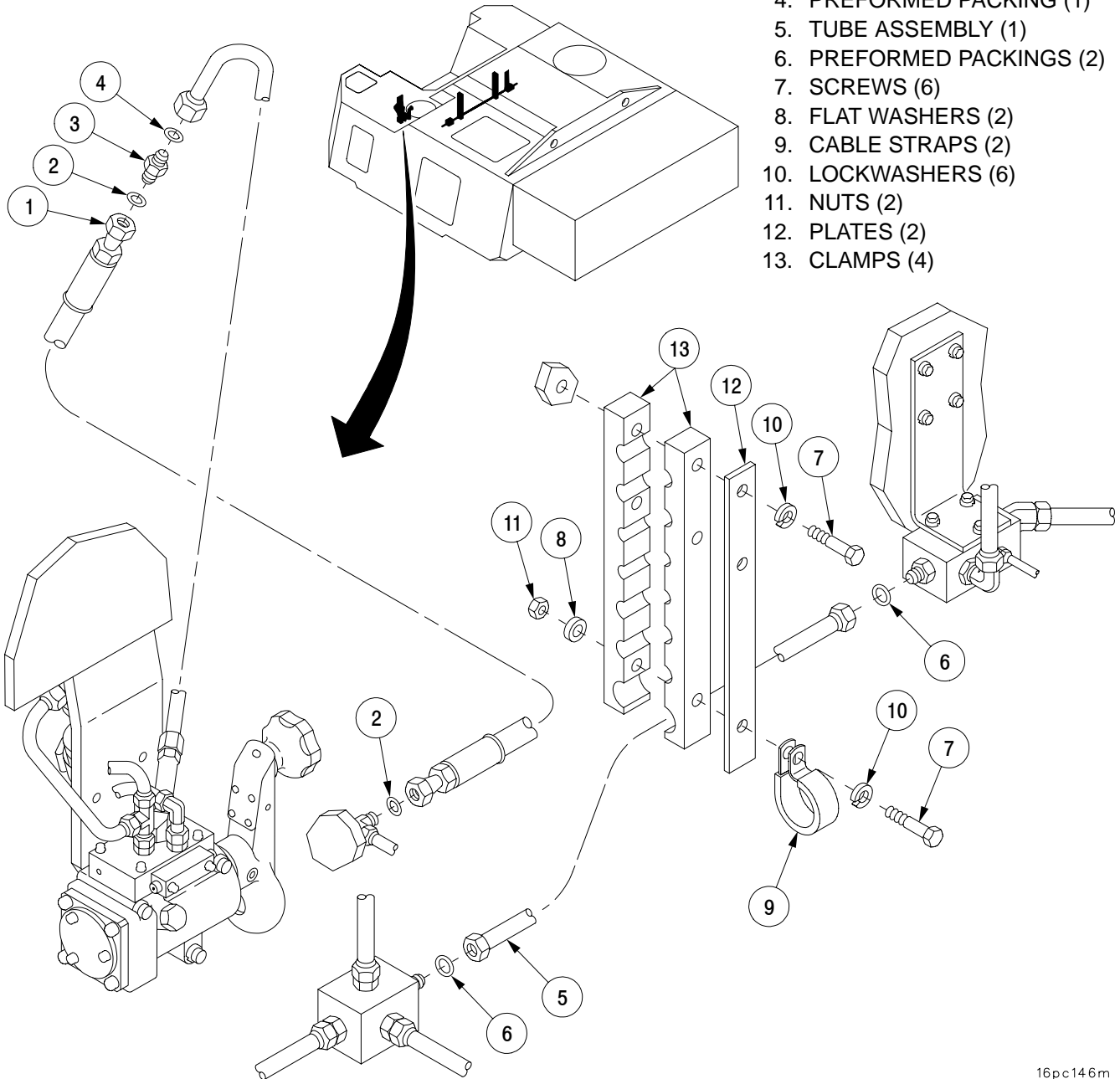


18-16 INTERCONNECTING HYDRAULIC LINES AND FITTINGS - CONTINUED

b. Installation - Continued

LEGEND

- 1. HOSE ASSEMBLY (1)
- 2. PREFORMED PACKINGS (2)
- 3. UNION (1)
- 4. PREFORMED PACKING (1)
- 5. TUBE ASSEMBLY (1)
- 6. PREFORMED PACKINGS (2)
- 7. SCREWS (6)
- 8. FLAT WASHERS (2)
- 9. CABLE STRAPS (2)
- 10. LOCKWASHERS (6)
- 11. NUTS (2)
- 12. PLATES (2)
- 13. CLAMPS (4)



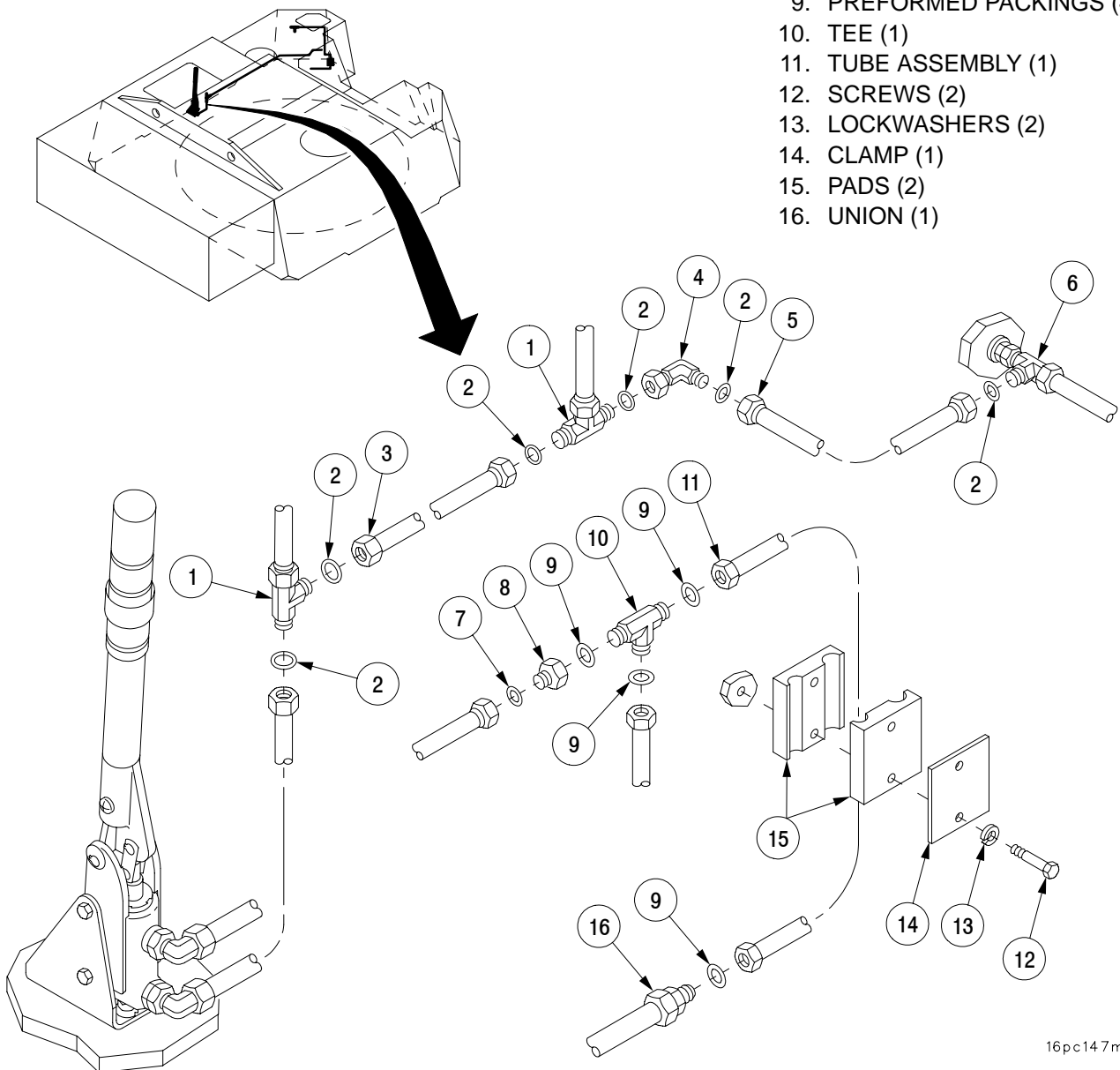
16pc146m

18-16 INTERCONNECTING HYDRAULIC LINES AND FITTINGS - CONTINUED

b. Installation - Continued

LEGEND

- 1. TEES (2)
- 2. PREFORMED PACKINGS (6)
- 3. TUBE ASSEMBLY (1)
- 4. ELBOW (1)
- 5. TUBE ASSEMBLY (1)
- 6. TEE (1)
- 7. PREFORMED PACKING (1)
- 8. ADAPTER (1)
- 9. PREFORMED PACKINGS (4)
- 10. TEE (1)
- 11. TUBE ASSEMBLY (1)
- 12. SCREWS (2)
- 13. LOCKWASHERS (2)
- 14. CLAMP (1)
- 15. PADS (2)
- 16. UNION (1)



16pc147m

18-17 LOADER MANIFOLD, BRACKET, AND FITTINGS - CONTINUED

a. Removal - Continued

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings and lockwashers.

b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

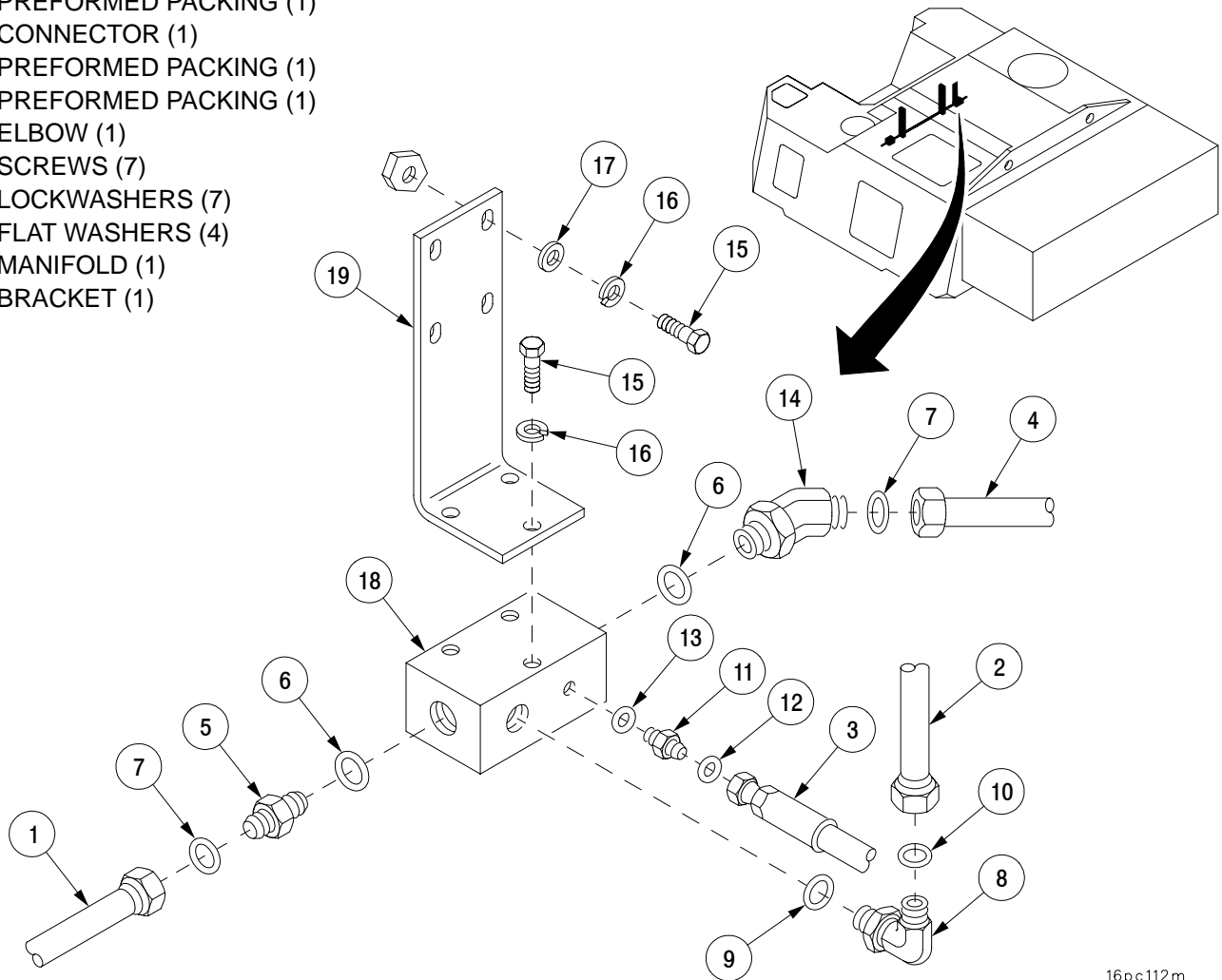
For installation, follow illustration and legend as a guide.

18-17 LOADER MANIFOLD, BRACKET, AND FITTINGS - CONTINUED

b. Installation - Continued

LEGEND

- 1. TUBE ASSEMBLY (1)
- 2. TUBE ASSEMBLY (1)
- 3. HOSE ASSEMBLY (1)
- 4. TUBE ASSEMBLY (1)
- 5. CONNECTOR (1)
- 6. PREFORMED PACKINGS (2)
- 7. PREFORMED PACKINGS (2)
- 8. ELBOW (1)
- 9. PREFORMED PACKING (1)
- 10. PREFORMED PACKING (1)
- 11. CONNECTOR (1)
- 12. PREFORMED PACKING (1)
- 13. PREFORMED PACKING (1)
- 14. ELBOW (1)
- 15. SCREWS (7)
- 16. LOCKWASHERS (7)
- 17. FLAT WASHERS (4)
- 18. MANIFOLD (1)
- 19. BRACKET (1)



16pc112m

18-18 LOADER/RAMMER SYSTEM LINES AND FITTINGS.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

Materials/Parts

Dust protective cap (AR) (item 25, Appx C)
Dust protective cap (AR) (item 26, Appx C)
Dust protective plug (AR) (item 65, Appx C)
Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Electrical tape (item 88, Appx C)
Pipe sealant (item 73, Appx C)
Preformed packings (4) (item 6, Appx F)
Preformed packings (2) (item 4, Appx F)
Lockwasher (item 127, Appx F)
Tiedown straps (6) (item 81, Appx C)

a. Removal.**WARNING**

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-18 LOADER/RAMMER SYSTEM LINES AND FITTINGS - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings.

b. Installation.

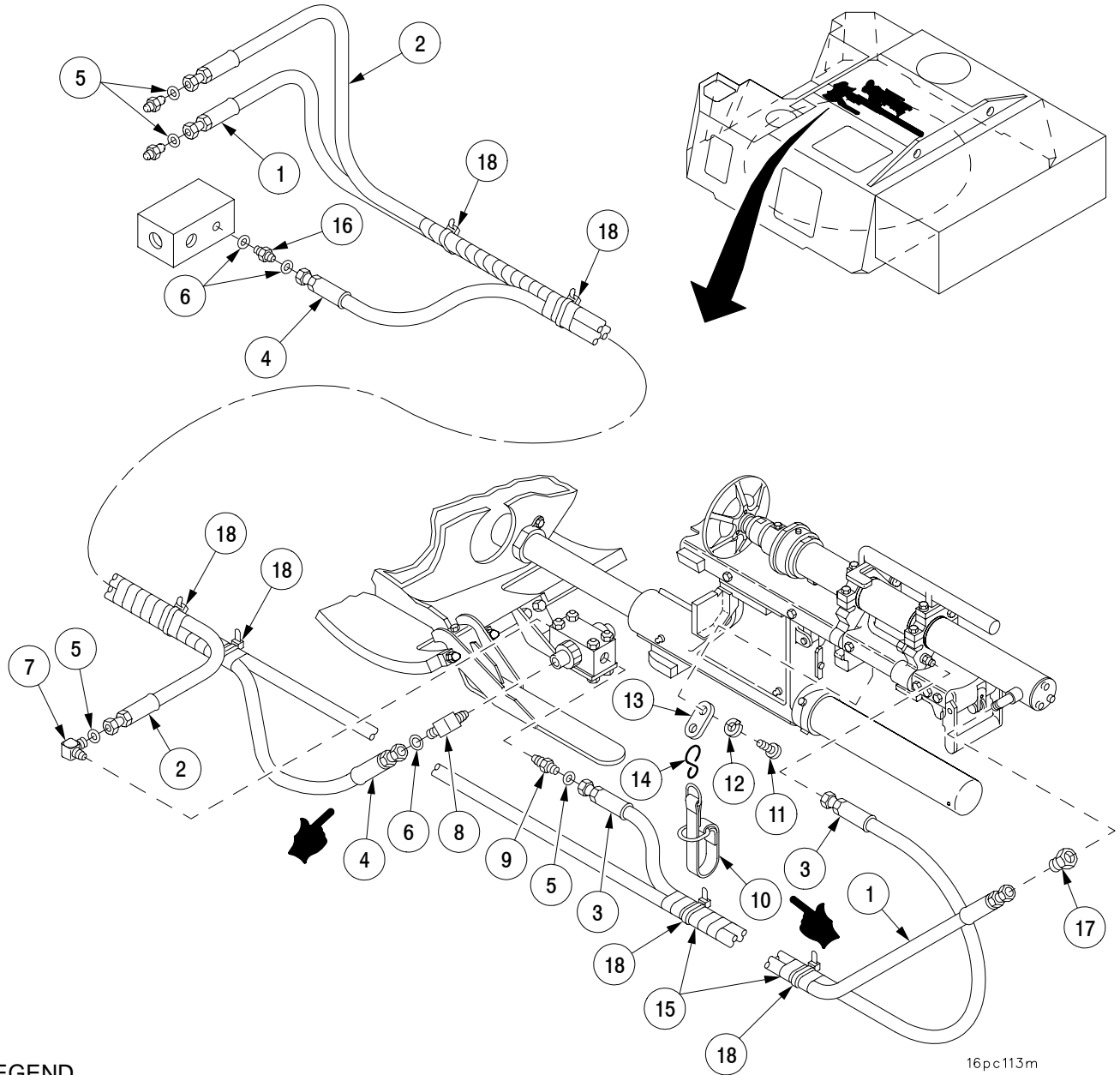
NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 For installation, follow illustration and legend as a guide.
- 2 To form a good seal, apply a thin, even coat of pipe sealant to the threads of adapters 7, 8, and 9, on the blocking valve side of adapter.
- 3 Wrap strap (10) firmly around hoses (1, 2, 3, 4) and remove slack prior to fastening buckle. Tuck excess strap between hoses.

18-18 LOADER/RAMMER SYSTEM LINES AND FITTINGS - CONTINUED

b. Installation - Continued



16pc113m

LEGEND

- | | |
|---------------------------|-------------------------|
| 1. HOSE ASSEMBLY (1) | 10. STRAP (1) |
| 2. HOSE ASSEMBLY (1) | 11. SCREW (1) |
| 3. HOSE ASSEMBLY (1) | 12. LOCKWASHER (1) |
| 4. HOSE ASSEMBLY (1) | 13. HANGER (1) |
| 5. PREFORMED PACKINGS (4) | 14. HOOK (1) |
| 6. PREFORMED PACKINGS (3) | 15. TAPE (AR) |
| 7. ADAPTER (1) | 16. CONNECTOR (1) |
| 8. ADAPTER (1) | 17. ADAPTER (1) |
| 9. ADAPTER (1) | 18. STRAPS, TIEDOWN (6) |

18-19 MANUAL ELEVATING ASSEMBLY LINES AND FITTINGS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic’s tool kit
(SC 5180-95-A12)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

Materials/Parts

Dust protective cap (AR) (item 26, Appx C)
Dust protective cap (AR) (item 27, Appx C)
Dust protective plug (AR) (item 63, Appx C)
Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Preformed packing (item 5, Appx F)
Preformed packings (5) (item 4, Appx F)
Preformed packings (2) (item 95, Appx F)
Preformed packing (item 6, Appx F)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-19 MANUAL ELEVATING ASSEMBLY LINES AND FITTINGS - CONTINUED

a. Removal - Continued

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings.

b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

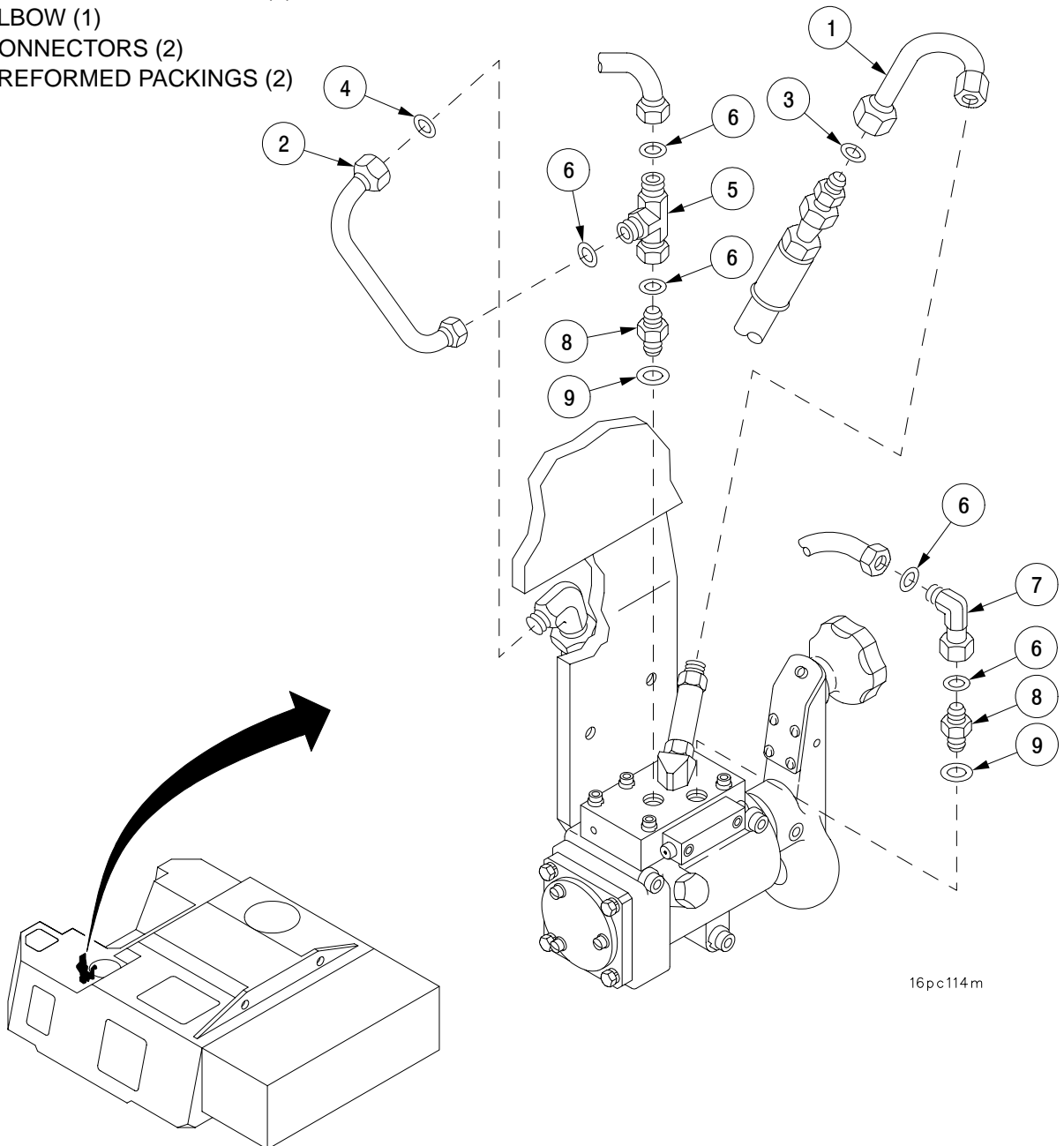
For installation, follow illustration and legend as a guide.

18-19 MANUAL ELEVATING ASSEMBLY LINES AND FITTINGS - CONTINUED

b. Installation - Continued

LEGEND

- 1. TUBE ASSEMBLY (1)
- 2. TUBE ASSEMBLY (1)
- 3. PREFORMED PACKING (1)
- 4. PREFORMED PACKING (1)
- 5. SWIVEL TEE (1)
- 6. PREFORMED PACKINGS (5)
- 7. ELBOW (1)
- 8. CONNECTORS (2)
- 9. PREFORMED PACKINGS (2)



18-20 RAMMER VALVE ASSEMBLY TUBES, FITTINGS, UNIONS, BRACKETS AND CLAMPS - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings and lockwashers.

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

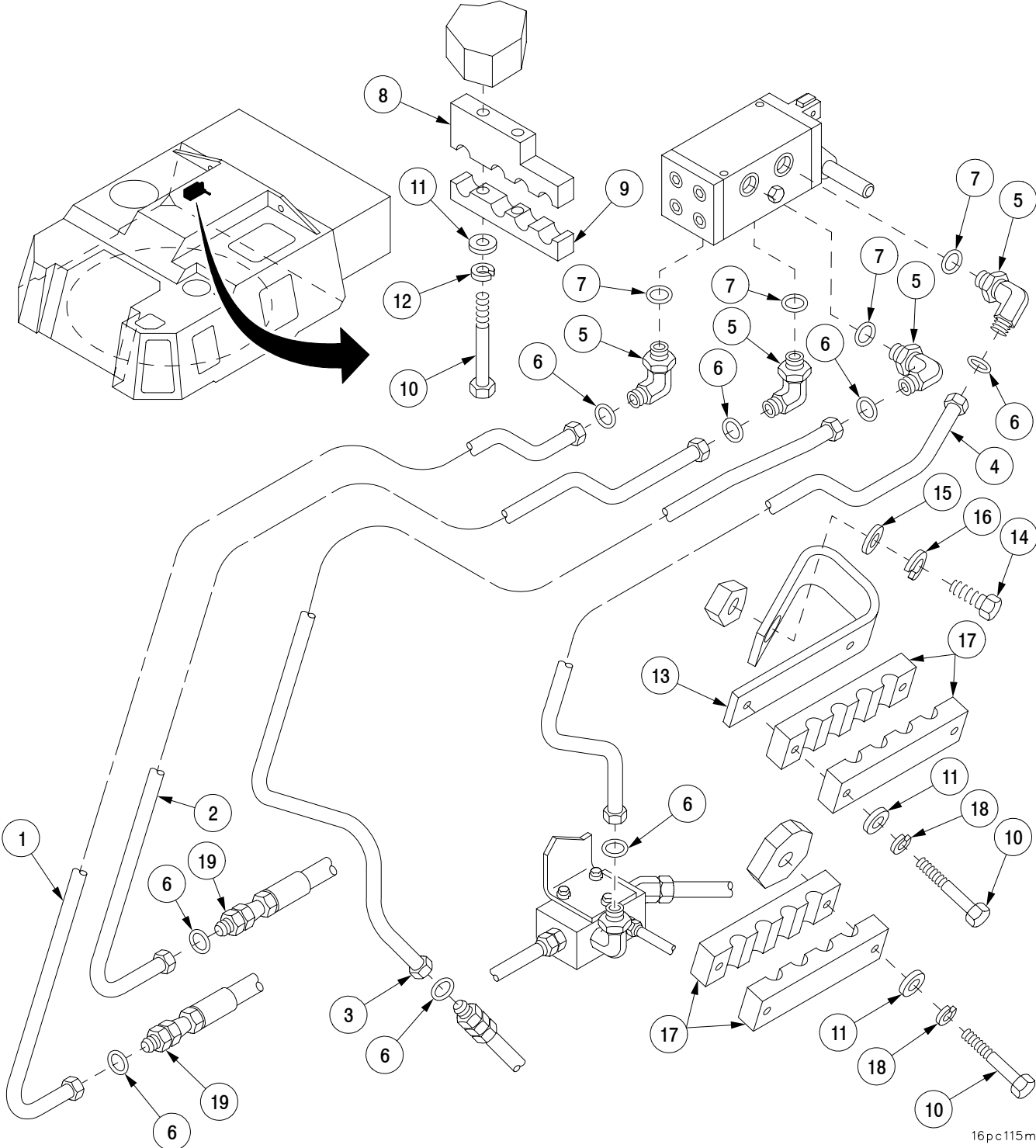
For installation, follow illustration and legend as a guide.

LEGEND

- | | |
|---------------------------|----------------------|
| 1. TUBE ASSEMBLY (1) | 11. FLAT WASHERS (6) |
| 2. TUBE ASSEMBLY (1) | 12. LOCKWASHERS (2) |
| 3. TUBE ASSEMBLY (1) | 13. BRACKET (1) |
| 4. TUBE ASSEMBLY (1) | 14. SCREW (1) |
| 5. ELBOWS (4) | 15. FLAT WASHER (1) |
| 6. PREFORMED PACKINGS (8) | 16. LOCKWASHER (1) |
| 7. PREFORMED PACKINGS (4) | 17. CLAMPS (4) |
| 8. BRACKET (1) | 18. LOCKWASHERS (4) |
| 9. CLAMP (1) | 19. UNIONS (2) |
| 10. SCREWS (6) | |

18-20 RAMMER VALVE ASSEMBLY TUBES, FITTINGS, UNIONS, BRACKETS AND CLAMPS - CONTINUED

b. Installation - Continued



16pc115m

18-21 RETURN MANIFOLD AND FITTINGS - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings.

b. Installation.

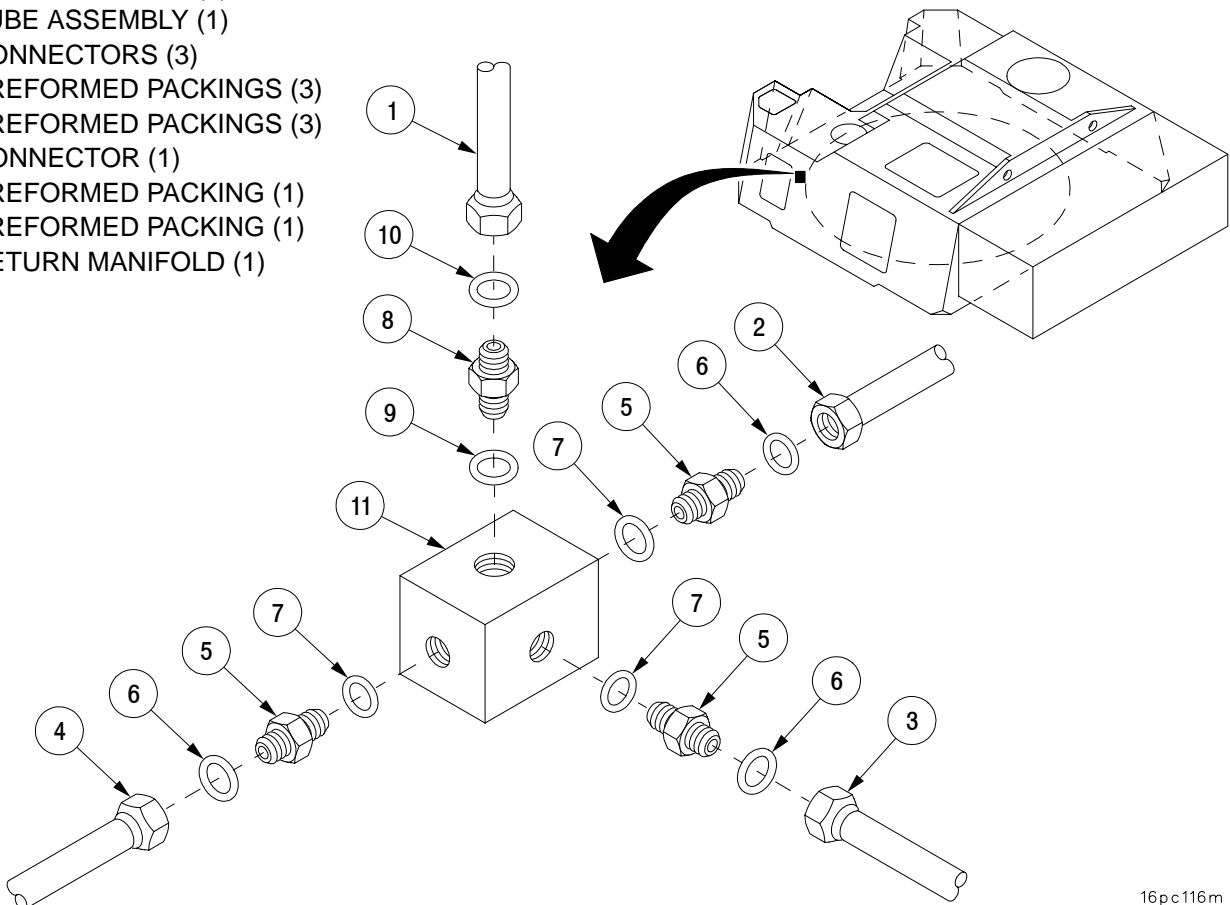
NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.

LEGEND

- 1. TUBE ASSEMBLY (1)
- 2. TUBE ASSEMBLY (1)
- 3. TUBE ASSEMBLY (1)
- 4. TUBE ASSEMBLY (1)
- 5. CONNECTORS (3)
- 6. PREFORMED PACKINGS (3)
- 7. PREFORMED PACKINGS (3)
- 8. CONNECTOR (1)
- 9. PREFORMED PACKING (1)
- 10. PREFORMED PACKING (1)
- 11. RETURN MANIFOLD (1)



**18-22 RETURN MANIFOLD, LINE, FITTINGS, SAMPLING VALVE, AND CLAMP -
CONTINUED**

a. Removal - Continued

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings, locknuts, and lockwashers.

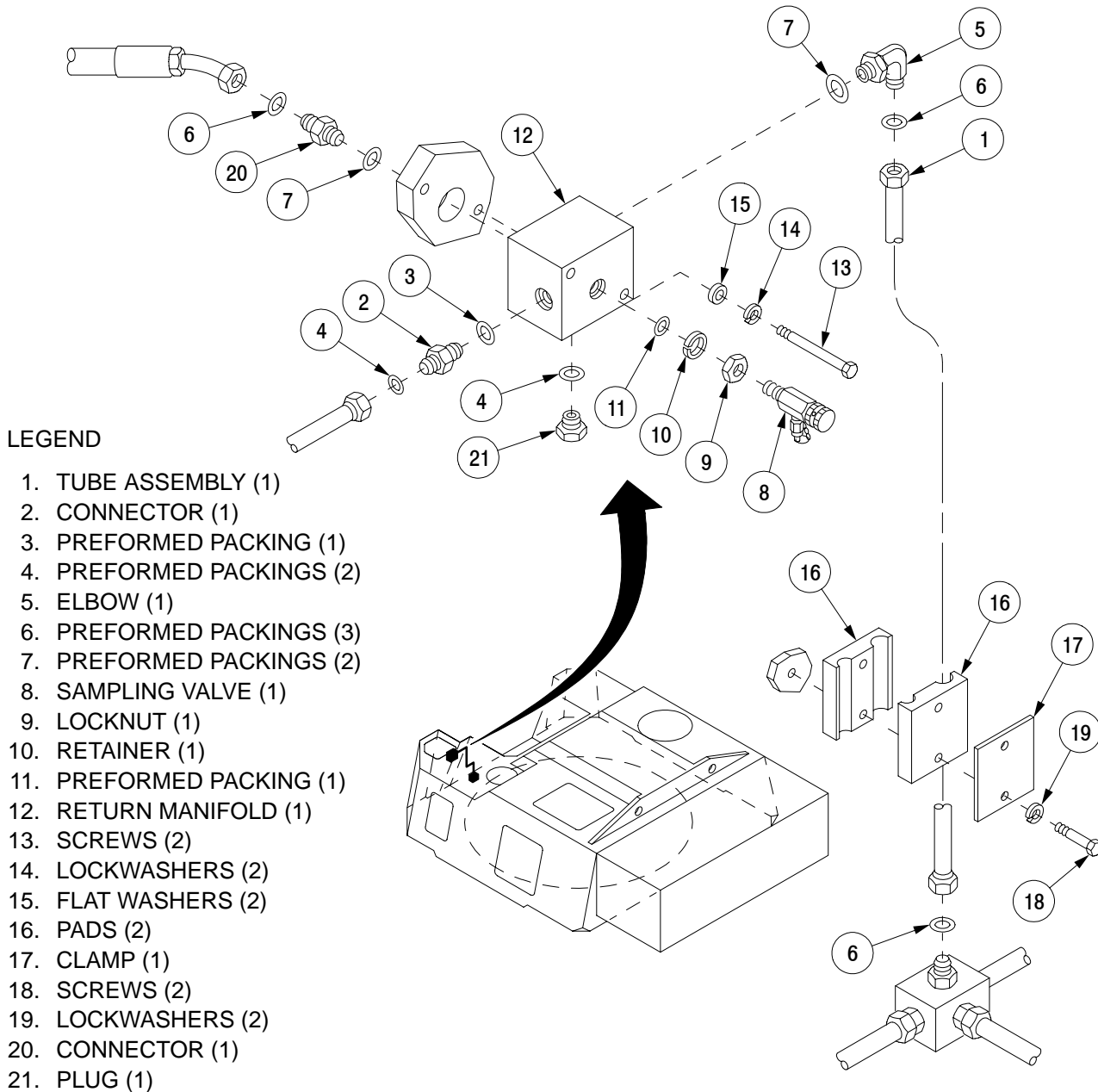
b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.

18-22 RETURN MANIFOLD, LINE, FITTINGS, SAMPLING VALVE, AND CLAMP - CONTINUED

b. Installation - Continued



16pc155m

18-23 SELECTOR VALVE(S) LINES, FITTINGS, UNIONS, AND CLAMPS - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings and lockwashers.

b. Installation.

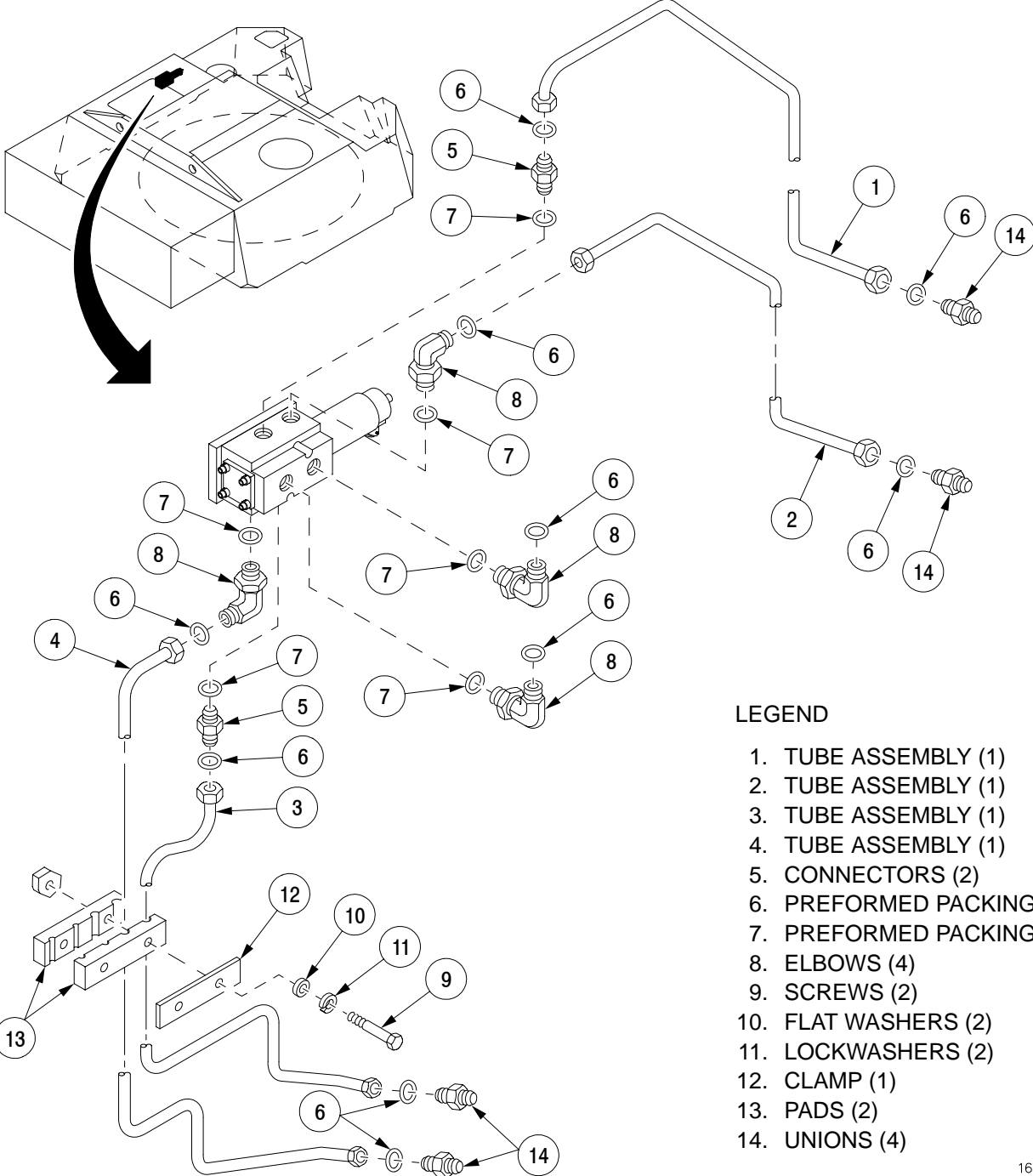
NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.

18-23 SELECTOR VALVE(S) LINES, FITTINGS, UNIONS, AND CLAMPS - CONTINUED

b. Installation - Continued



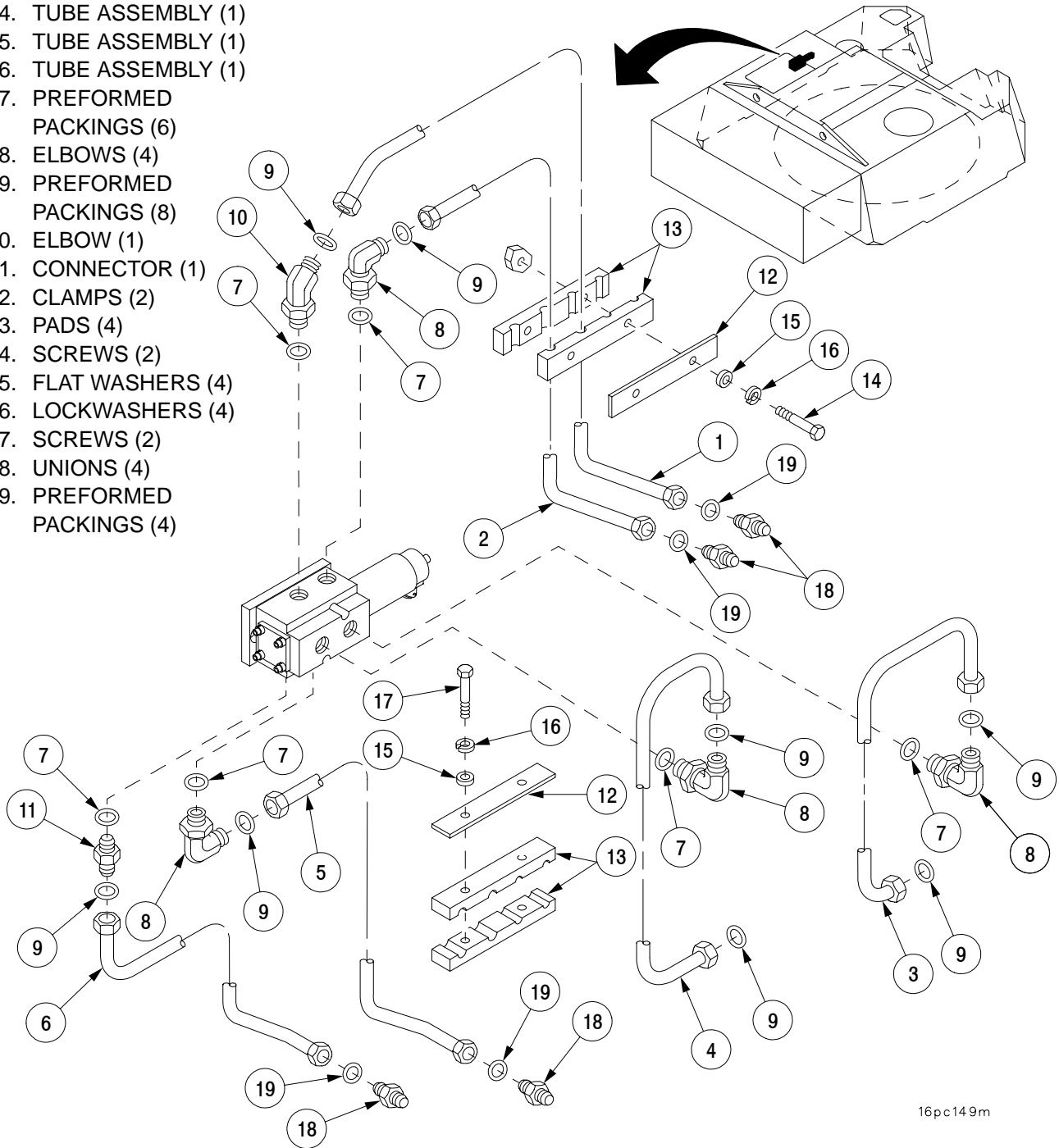
16pc148m

18-23 SELECTOR VALVE(S) LINES, FITTINGS, UNIONS, AND CLAMPS - CONTINUED

b. Installation - Continued

LEGEND

- 1. TUBE ASSEMBLY (1)
- 2. TUBE ASSEMBLY (1)
- 3. TUBE ASSEMBLY (1)
- 4. TUBE ASSEMBLY (1)
- 5. TUBE ASSEMBLY (1)
- 6. TUBE ASSEMBLY (1)
- 7. PREFORMED PACKINGS (6)
- 8. ELBOWS (4)
- 9. PREFORMED PACKINGS (8)
- 10. ELBOW (1)
- 11. CONNECTOR (1)
- 12. CLAMPS (2)
- 13. PADS (4)
- 14. SCREWS (2)
- 15. FLAT WASHERS (4)
- 16. LOCKWASHERS (4)
- 17. SCREWS (2)
- 18. UNIONS (4)
- 19. PREFORMED PACKINGS (4)



16pc149m

18-24 MODE SELECTOR VALVE LINES AND FITTINGS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Plastic bags (AR) (item 16, Appx C)
 Marking tags (AR) (item 87, Appx C)
 Hydraulic fluid (item 50, Appx C)
 Preformed packings (6) (item 7, Appx F)
 Preformed packings (2) (item 4, Appx F)
 Preformed packings (5) (item 92, Appx F)
 Preformed packing (item 95, Appx F)
 Dust protective cap (AR) (item 26, Appx C)
 Dust protective cap (AR) (item 27, Appx C)
 Dust protective plug (AR) (item 64, Appx C)
 Dust protective plug (AR) (item 60, Appx C)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)
 Hydraulic compartment door open
(TM 9-2350-314-10)
 Hydraulic compartment exterior access panel
removed (para 24-3)
 Hydraulic compartment interior access panel
removed (para 24-2)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-24 MODE SELECTOR VALVE LINES AND FITTINGS - CONTINUED

a. Removal - Continued



- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings.

b. Installation.

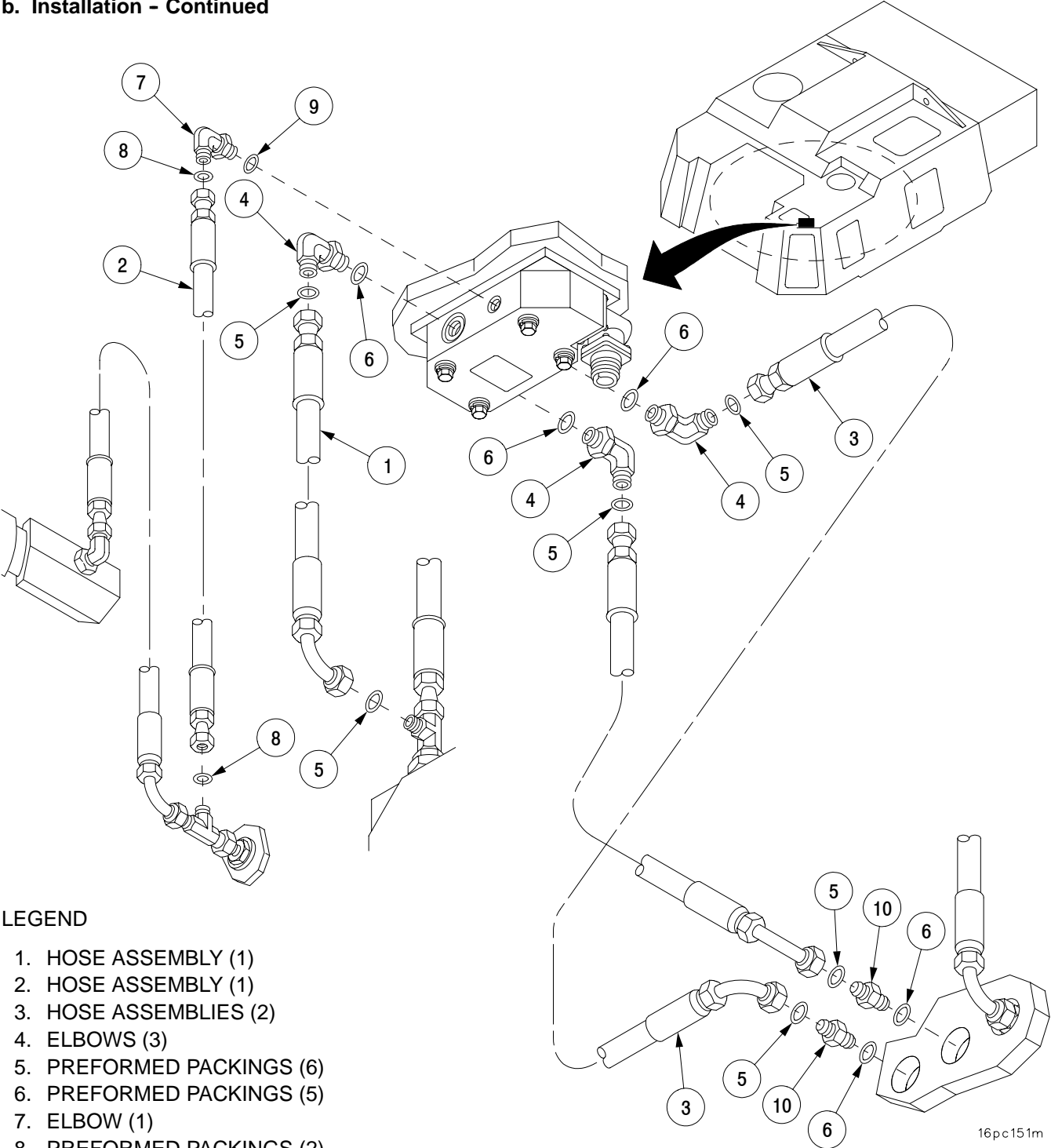
NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.

18-24 MODE SELECTOR VALVE LINES AND FITTINGS - CONTINUED

b. Installation - Continued



LEGEND

- 1. HOSE ASSEMBLY (1)
- 2. HOSE ASSEMBLY (1)
- 3. HOSE ASSEMBLIES (2)
- 4. ELBOWS (3)
- 5. PREFORMED PACKINGS (6)
- 6. PREFORMED PACKINGS (5)
- 7. ELBOW (1)
- 8. PREFORMED PACKINGS (2)
- 9. PREFORMED PACKING (1)
- 10. CONNECTORS (2)

16pc151m

18-25 TRAVERSE LIMIT VALVE FITTINGS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Preformed packings (4) (item 97, Appx F)

Materials/Parts - Continued

Preformed packings (5) (item 6, Appx F)
Dust protective cap (AR) (item 27, Appx C)
Dust protective plug (AR) (item 60, Appx C)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

18-25 TRAVERSE LIMIT VALVE FITTINGS - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

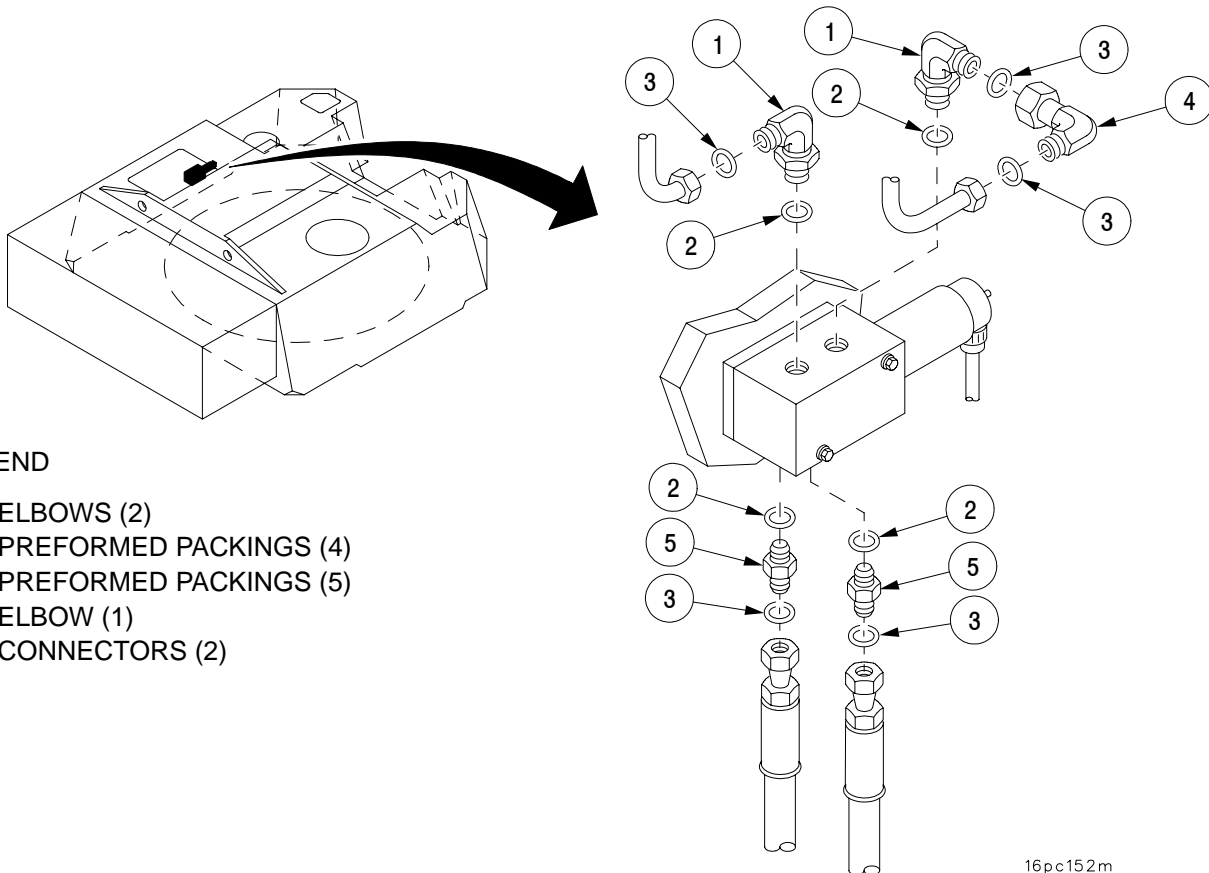
For removal, follow illustration and legend as a guide. Discard all packings.

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

For installation, follow illustration and legend as a guide.



LEGEND

- 1. ELBOWS (2)
- 2. PREFORMED PACKINGS (4)
- 3. PREFORMED PACKINGS (5)
- 4. ELBOW (1)
- 5. CONNECTORS (2)

16pc152m

18-26 TRAVERSE MECHANISM AND SERVO VALVE ASSEMBLY LINES, FITTINGS, AND CLAMP.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

Materials/Parts

Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Lockwashers (2) (item 128, Appx F)
Preformed packings (5) (item 7, Appx F)
Preformed packings (4) (item 6, Appx F)
Preformed packings (2) (item 4, Appx F)
Preformed packings (3) (item 92, Appx F)
Preformed packings (3) (item 97, Appx F)
Preformed packings (2) (item 95, Appx F)
Dust protective cap (AR) (item 25, Appx C)
Dust protective cap (AR) (item 27, Appx C)
Dust protective cap (AR) (item 28, Appx C)
Dust protective plug (AR) (item 60, Appx C)
Dust protective plug (AR) (item 65, Appx C)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

**18-26 TRAVERSE MECHANISM AND SERVO VALVE ASSEMBLY LINES, FITTINGS,
AND CLAMP - CONTINUED**

a. Removal - Continued

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

For removal, follow illustration and legend as a guide. Discard all packings and lockwashers.

b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

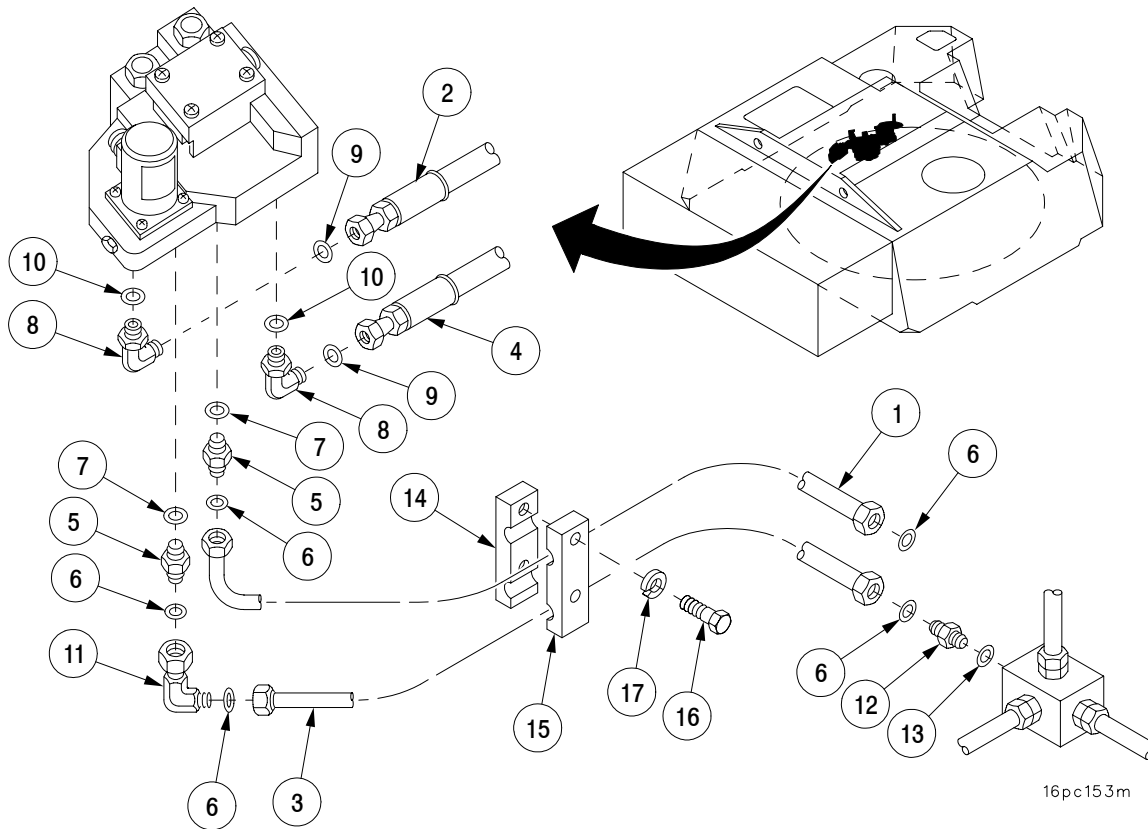
For installation, follow illustration and legend as a guide.

18-26 TRAVERSE MECHANISM AND SERVO VALVE ASSEMBLY LINES, FITTINGS, AND CLAMP - CONTINUED

b. Installation - Continued

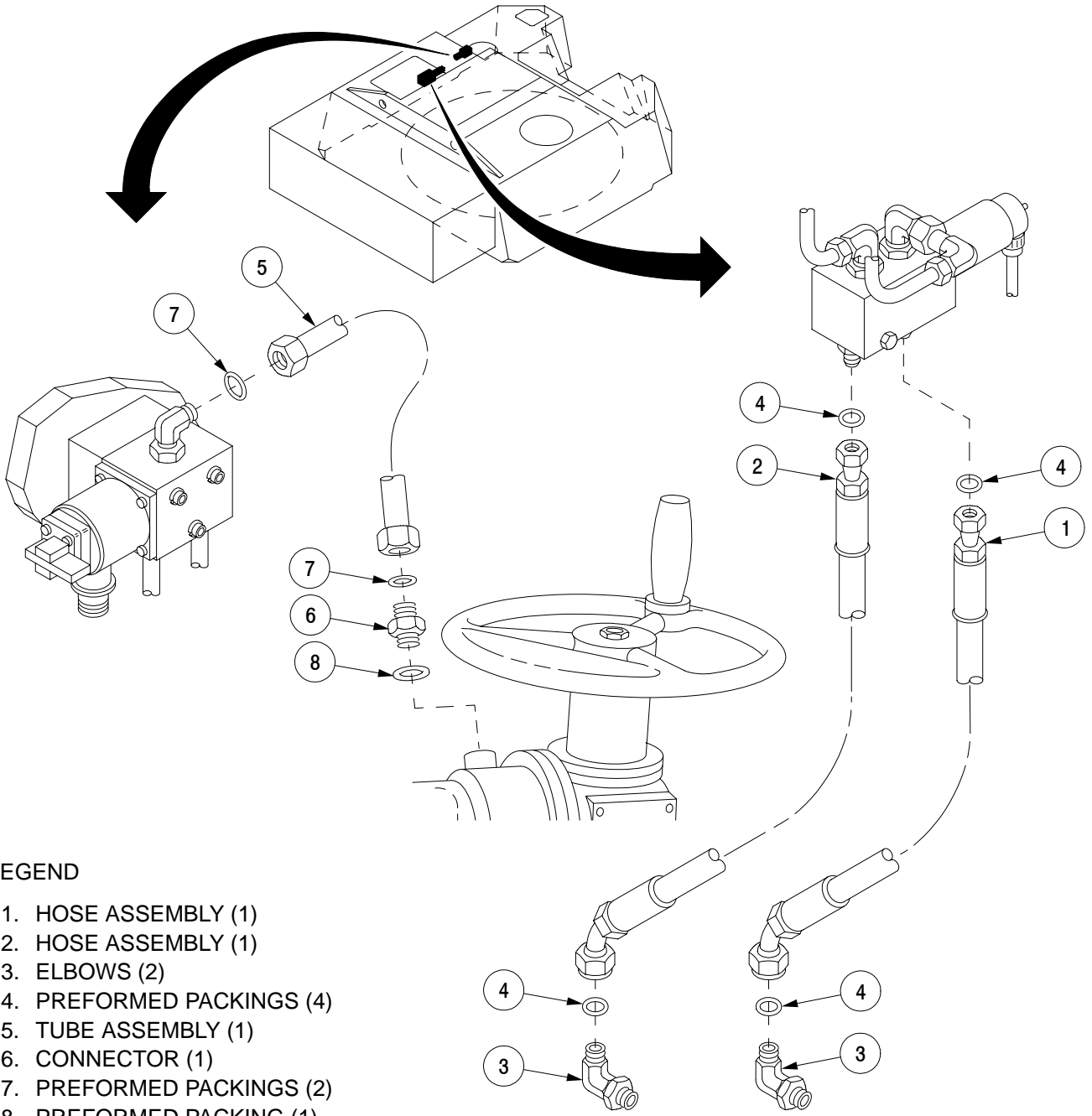
LEGEND

- | | |
|---------------------------|----------------------------|
| 1. TUBE ASSEMBLY (1) | 10. PREFORMED PACKINGS (2) |
| 2. HOSE ASSEMBLY (1) | 11. ELBOW (1) |
| 3. TUBE ASSEMBLY (1) | 12. CONNECTOR (1) |
| 4. HOSE ASSEMBLY (1) | 13. PREFORMED PACKING (1) |
| 5. CONNECTORS (2) | 14. CLAMP (1) |
| 6. PREFORMED PACKINGS (5) | 15. CLAMP (1) |
| 7. PREFORMED PACKINGS (2) | 16. SCREWS (2) |
| 8. ELBOWS (2) | 17. LOCKWASHERS (2) |
| 9. PREFORMED PACKINGS (2) | |



18-26 TRAVERSE MECHANISM AND SERVO VALVE ASSEMBLY LINES, FITTINGS, AND CLAMP - CONTINUED

b. Installation - Continued



LEGEND

- 1. HOSE ASSEMBLY (1)
- 2. HOSE ASSEMBLY (1)
- 3. ELBOWS (2)
- 4. PREFORMED PACKINGS (4)
- 5. TUBE ASSEMBLY (1)
- 6. CONNECTOR (1)
- 7. PREFORMED PACKINGS (2)
- 8. PREFORMED PACKING (1)

16pc154m

18-27 MODE SELECTOR VALVE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Preformed packings (3) (item 7, Appx F)
Preformed packing (item 4, Appx F)
Preformed packings (3) (item 92, Appx F)
Preformed packing (item 95, Appx F)
Hydraulic fluid (item 50, Appx C)
Lockwashers (4) (item 128, Appx F)

Materials/Parts - Continued

Plastic bags (AR) (item 16, Appx C)
Marking tag (AR) (item 87, Appx C)
Dust protective cap (AR) (item 21, Appx C)
Dust protective plug (AR) (item 63, Appx C)
Dust protective cap (AR) (item 23, Appx C)
Dust protective cap (AR) (item 26, Appx C)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.

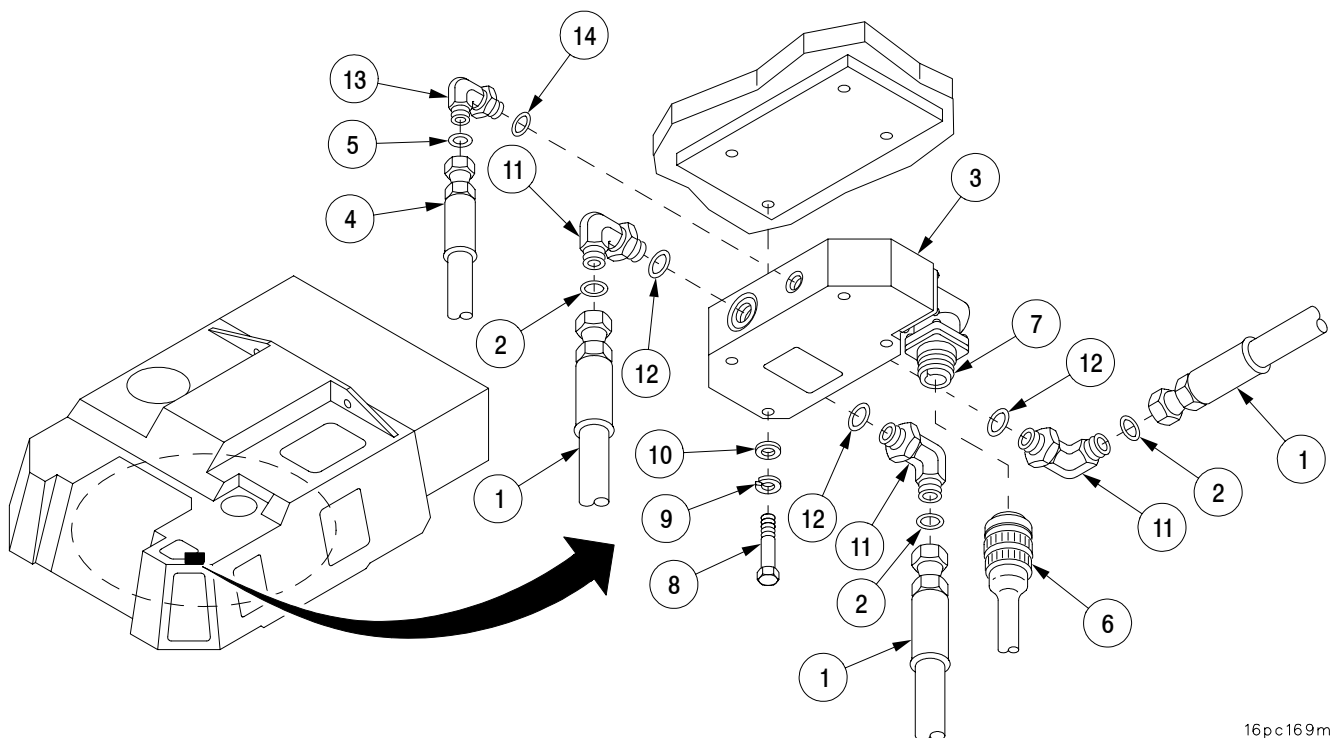
18-27 MODE SELECTOR VALVE - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

- 1 Disconnect three hydraulic hoses (1) with three preformed packings (2) from mode selector valve (3). Discard preformed packings.
- 2 Disconnect hydraulic hose (4) with preformed packing (5) from mode selector valve (3). Discard preformed packing.
- 3 Disconnect electrical lead (6) at connector (7).
- 4 Remove four screws (8), four lockwashers (9), four flat washers (10), and mode selector valve (3) from hydraulic compartment. Discard lockwashers.
- 5 Remove three elbows (11) with three preformed packings (12) from mode selector valve (3). Discard preformed packings.
- 6 Remove elbow (13) with preformed packing (14) from mode selector valve (3). Discard preformed packing.



16pc169m

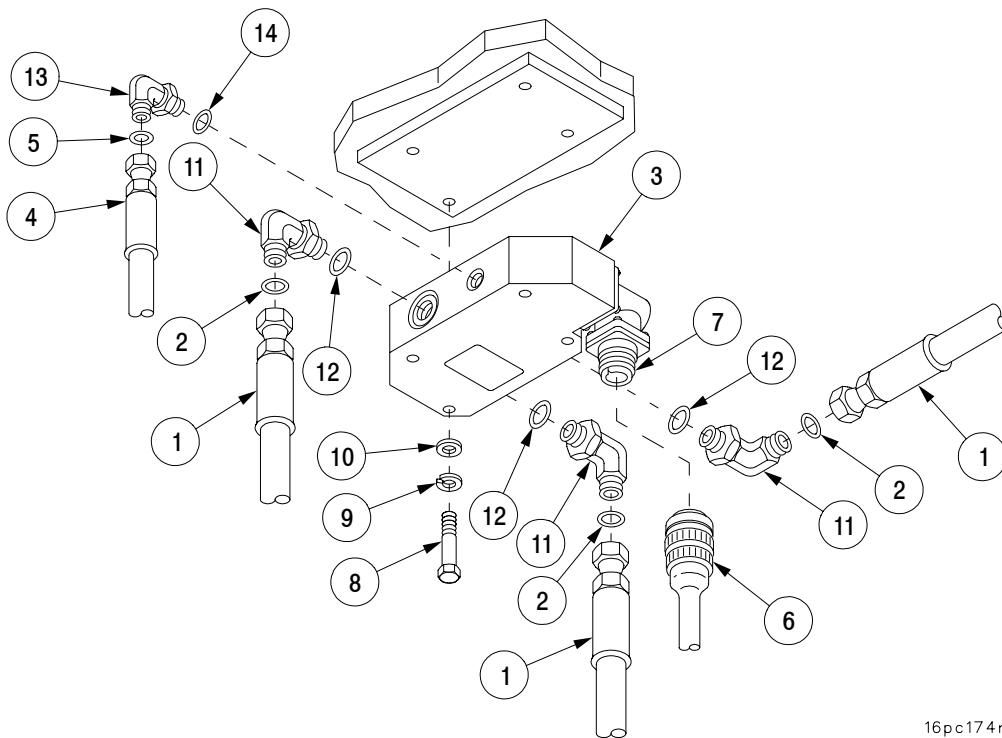
18-27 MODE SELECTOR VALVE - CONTINUED

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 Install new preformed packing (14) on elbow (13) and loosely install elbow (13) in mode selector valve (3).
- 2 Install three new preformed packings (12) on three elbows (11) and loosely install elbows (11) in mode selector valve (3).
- 3 Install mode selector valve (3) in hydraulic compartment with four screws (8), four new lockwashers (9), and four flat washers (10).
- 4 Connect electrical lead (6) to connector (7).
- 5 Position four elbows (11 and 13) for hose connections and tighten.
- 6 Lubricate new preformed packing (5) with hydraulic fluid and install on elbow (13).
- 7 Lubricate three new preformed packings (2) with hydraulic fluid and install on three elbows (11).
- 8 Connect three hydraulic hoses (1) to three elbows (11) and connect hydraulic hose (4) to elbow (13).



16pc174m

18-28 CLUTCH VALVE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Preformed packings (3) (item 4, Appx F)
Lockwashers (3) (item 127, Appx F)
Preformed packings (3) (item 95, Appx F)
Plastic bags (AR) (item 16, Appx C)
Hydraulic fluid (item 50, Appx C)

Materials/Parts - Continued

Marking tags (AR) (item 87, Appx C)
Dust protective cap (AR) (item 21, Appx C)
Dust protective plug (AR) (item 63, Appx C)
Dust protective cap (AR) (item 23, Appx C)
Dust protective cap (AR) (item 26, Appx C)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.

18-28 CLUTCH VALVE - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

- 1 Disconnect electrical connector (1) from clutch valve (2).
- 2 Disconnect three tube assemblies (3) from clutch valve (2).
- 3 Remove three screws (4), three lockwashers (5), and clutch valve (2) from plate (6). Discard lockwashers.
- 4 Remove elbow (7) and two straight connectors (8) from clutch valve (2).
- 5 Remove three preformed packings (9) and three preformed packings (10) from two connectors (8) and elbow (7). Discard all preformed packings.
- 6 Remove two screws (11) and plate (6) from crew compartment wall.

b. Installation.

- 1 Install plate (6) on crew compartment wall and secure with two screws (11).

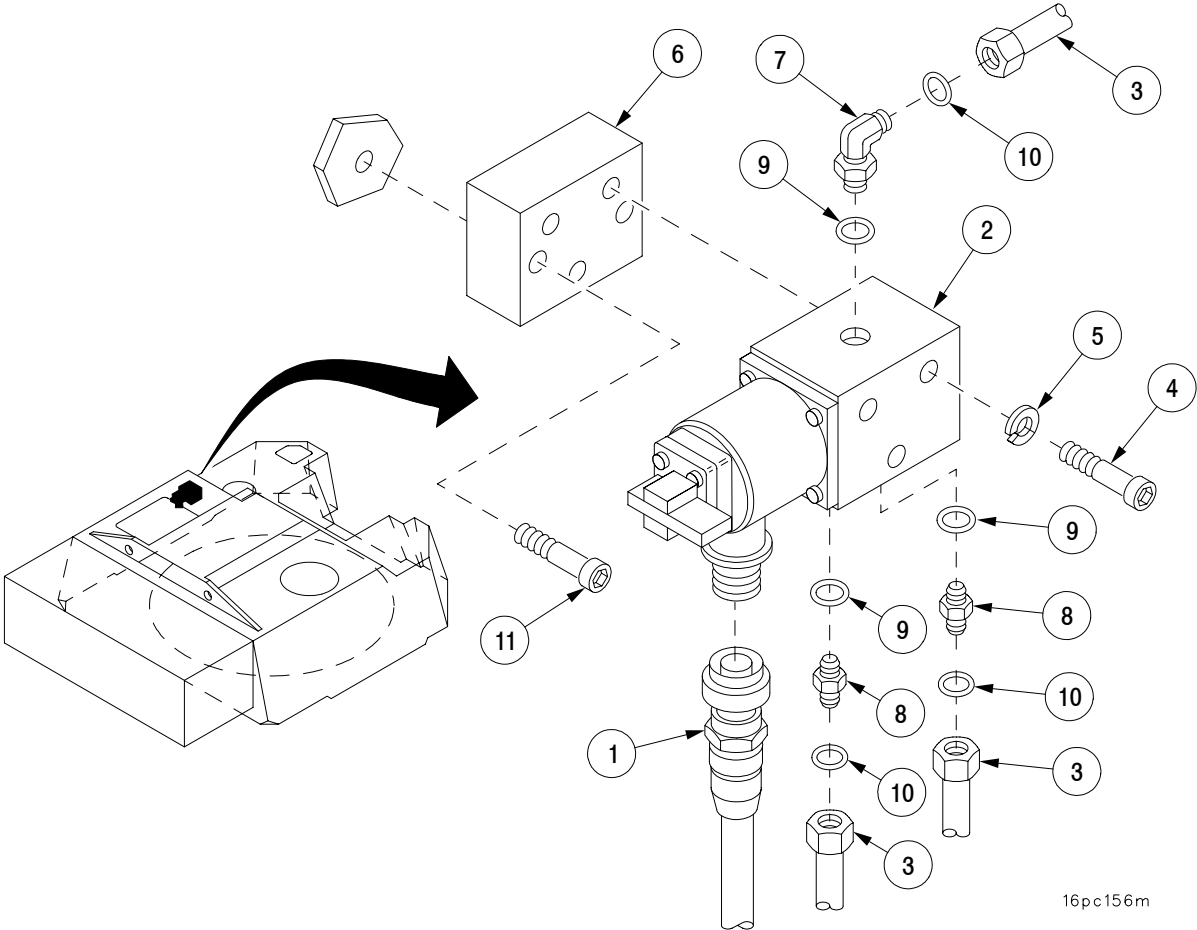
NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 2 Install three new preformed packings (10) and three new preformed packings (9) on two connectors (8) and elbow (7).
- 3 Install two connectors (8) and elbow (7) on clutch valve (2).
- 4 Install clutch valve (2) on plate (6) and secure with three screws (4) and three new lockwashers (5).
- 5 Install three tube assemblies (3) on clutch valve (2).
- 6 Install electrical connector (1) on clutch valve (2).

18-28 CLUTCH VALVE - CONTINUED

b. Installation - Continued



18-29 GUN CONTROL ASSEMBLIES.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (3) (item 110, Appx F)
Preformed packings (5) (item 97, Appx F)
Preformed packings (3) (item 6, Appx F)
Preformed packings (2) (item 5, Appx F)
Preformed packing (item 7, Appx F)
Hydraulic fluid (item 50, Appx C)
Self-locking nut (item 151, Appx F)
Adhesive (item 6.1, Appx C)
Adhesive (item 40, Appx C)
Preformed packing (item 92, Appx F)
Marking tags (AR) (item 87, Appx C)
Dry-cleaning solvent (item 75, Appx C)

Materials/Parts - Continued

Dust protective cap (AR) (item 24, Appx C)
Dust protective cap (AR) (item 25, Appx C)
Dust protective cap (AR) (item 26, Appx C)
Dust protective plug (AR) (item 64, Appx C)
Dust protective plug (AR) (item 63, Appx C)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

18-29 GUN CONTROL ASSEMBLIES - CONTINUED

a. Removal.**WARNING**

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

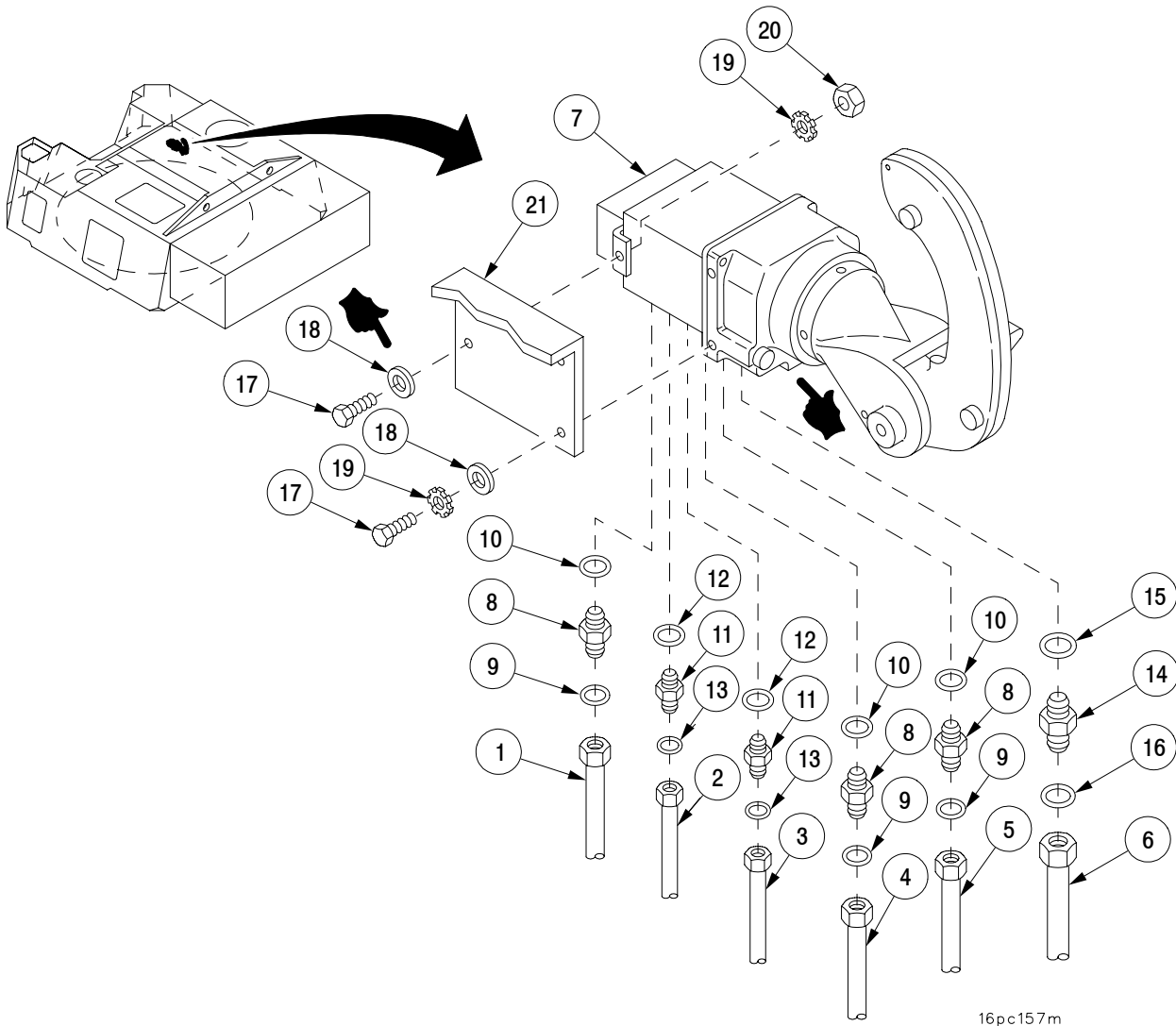
NOTE

- All hydraulic lines and components must be tagged before removal for identification during installation.
- There are two gun control assemblies, COS control and gunner's control. Removal and installation procedures for both are identical.
- Vehicle serial numbers 001 - 164 have electrical components inside the gun control assembly handle. If these components are present, follow Disassembly step 5 to remove them. Discard them and do not replace them inside the handle upon assembly. If the gun control assembly handle does not have electrical components inside it, disregard Disassembly step 5 and follow Disassembly step 6.

18-29 GUN CONTROL ASSEMBLIES - CONTINUED

a. Removal - Continued

- 1 Disconnect six tube assemblies (1, 2, 3, 4, 5, and 6) at COS control (7).
- 2 Remove three connectors (8), three preformed packings (9), and three preformed packings (10). Discard all preformed packings.
- 3 Remove two connectors (11), two preformed packings (12), and two preformed packings (13). Discard all preformed packings.
- 4 Remove connector (14), preformed packing (15), and preformed packing (16). Discard all preformed packings.
- 5 Remove three screws (17), three flat washers (18), three lockwashers (19), self-locking nut (20), and COS control handle (7) from mount (21). Discard lockwashers and nut.



16pc157m

18-29 GUN CONTROL ASSEMBLIES - CONTINUED

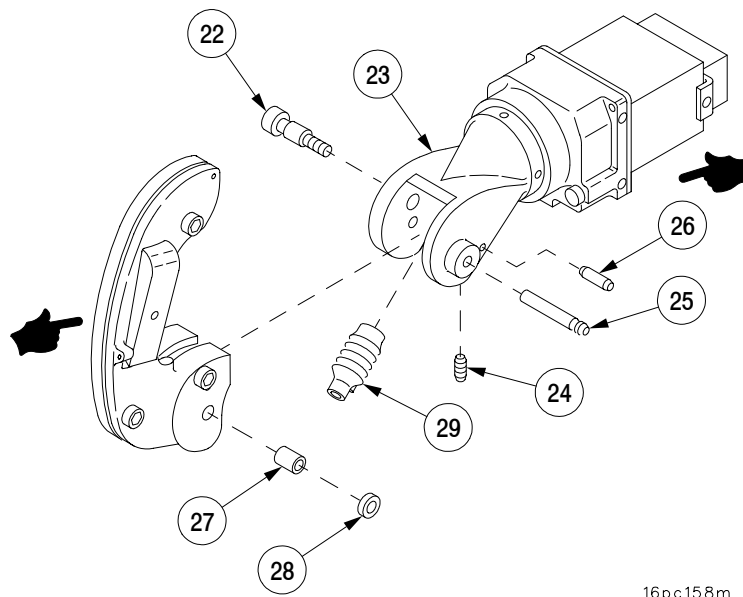
b. Disassembly.

- 1 Remove shoulder screw (22) from access hole in bracket (23).
- 2 Remove setscrew (24), straight shaft (25), stop pin (26), and bushing (27) and shim (28).

WARNING

Dry cleaning solvent (P-D-680) used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash with water immediately, and obtain medical aid (ref. FM 21-11).

- 3 Separate bellows (29) from adhesive bonding and remove.
- 4 Clean adhesive residue from both bellows and its mounting surface using dry-cleaning solvent.



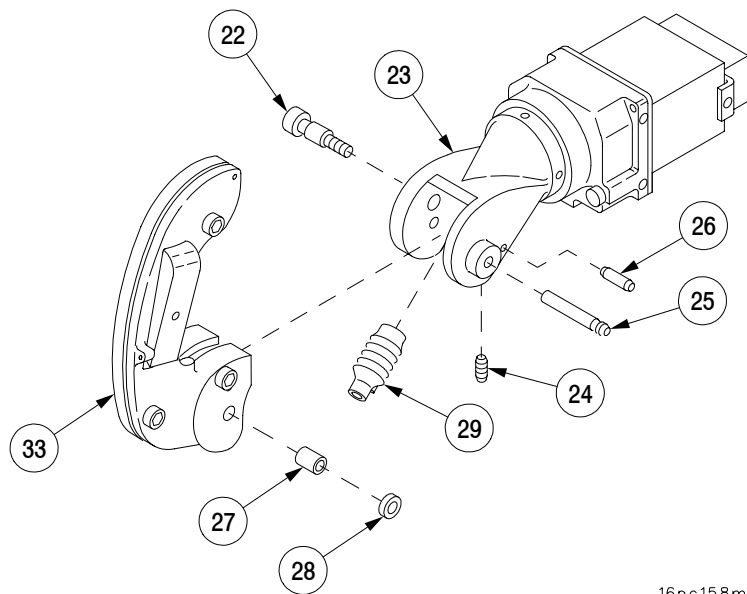
18-29 GUN CONTROL ASSEMBLIES - CONTINUED

b. Disassembly - Continued

- 5 Step deleted.
- 6 Remove control handle (33) from bracket (23).

c. Assembly.

- 1 Step deleted.
- 2 Step deleted.
- 3 Apply adhesive (item 6.1, Appx C) to area of bracket (23) where bellows (29) mounts and install bellows to bracket.
- 4 Install shims (28) as required (10 washers max) to achieve .005-.008 end-play clearance between control handle and bracket.
- 5 Position control handle (33) to bracket (23) and secure by installing bushing (27) and shims (28), stop pin (26), straight shaft (25), and setscrew (24).
- 6 Apply adhesive (item 40, Appx C) to shoulder screw (22) and install shoulder screw (22) through access hole to secure control handle (33) to bracket (23).



16pc158ma

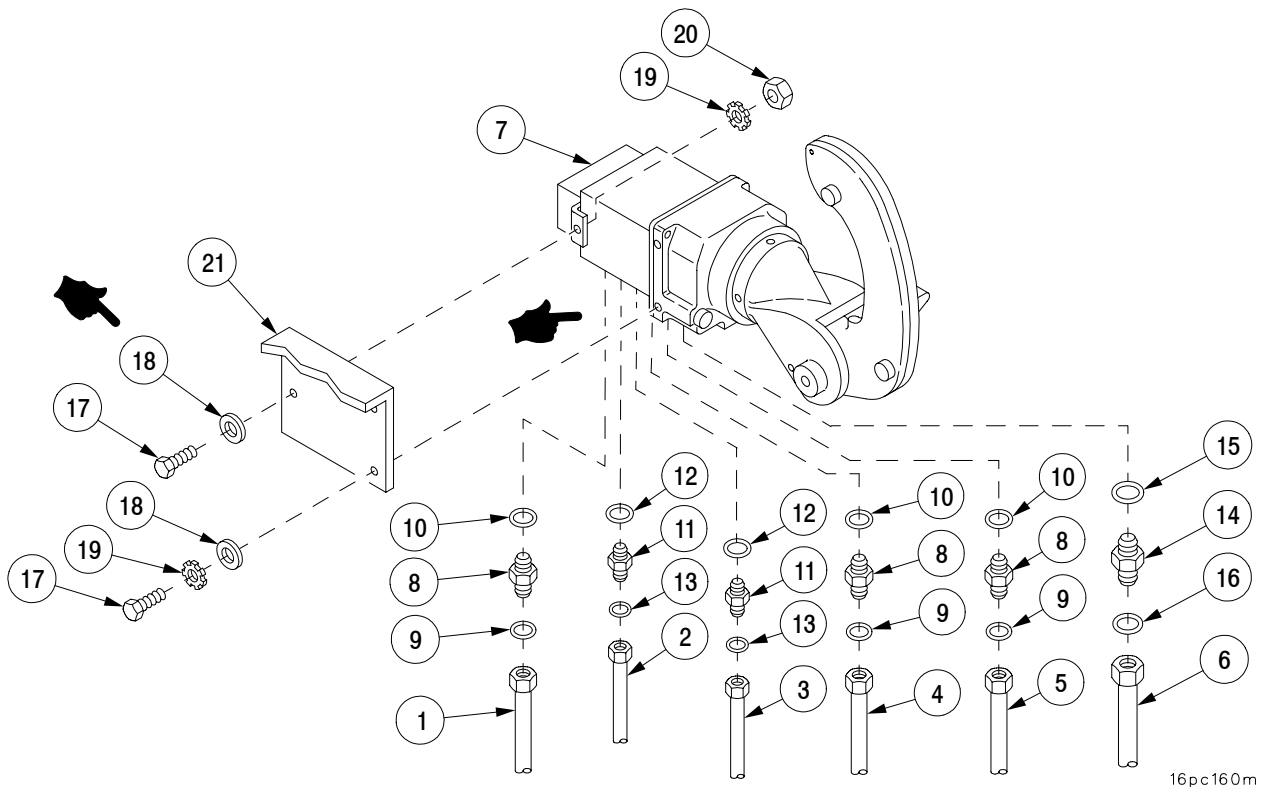
18-29 GUN CONTROL ASSEMBLIES - CONTINUED

d. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to ALL new packing material to form a good seal between hydraulic components during installation.

- 1 Install three screws (17), three flat washers (18), three new lockwashers (19), and new self-locking nut (20) to secure COS control (7) to mount (21).
- 2 Install connector (14), new preformed packing (16), and new preformed packing (15) to COS control (7).
- 3 Install two connectors (11), two new preformed packings (13), and two new preformed packings (12), to COS control (7).
- 4 Install three connectors (8), three new preformed packings (10), and three new preformed packings (9) to COS control (7).
- 5 Install six tube assemblies (1, 2, 3, 4, 5, and 6) to COS control (7).
- 6 Charge and bleed hydraulic system (para 18-1).



18-30 EQUILIBRATOR HAND PUMP, LINES, AND FITTINGS.

This task covers: a. Removal b. Disassembly c. Inspection d. Assembly
 e. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Utility pail (item 25, Appx G)

Materials/Parts

Preformed packings (2) (item 4, Appx F)
Preformed packings (4) (item 96, Appx F)
Preformed packing (item 95, Appx F)
Plastic bag (AR) (item 16, Appx C)
Marking tag (AR) (item 87, Appx C)

Materials/Parts - Continued

Hydraulic fluid (item 50, Appx C)
Dust protective plug (AR) (item 61, Appx C)
Dust protective cap (AR) (item 25, Appx C)
Lock nut (item 57, Appx F)
Lockwashers (2) (item 105, Appx F)
Lockwashers (2) (item 132, Appx F)

Equipment Conditions

Hand pump equilibrator system pressure
discharged (para 18-32)
Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

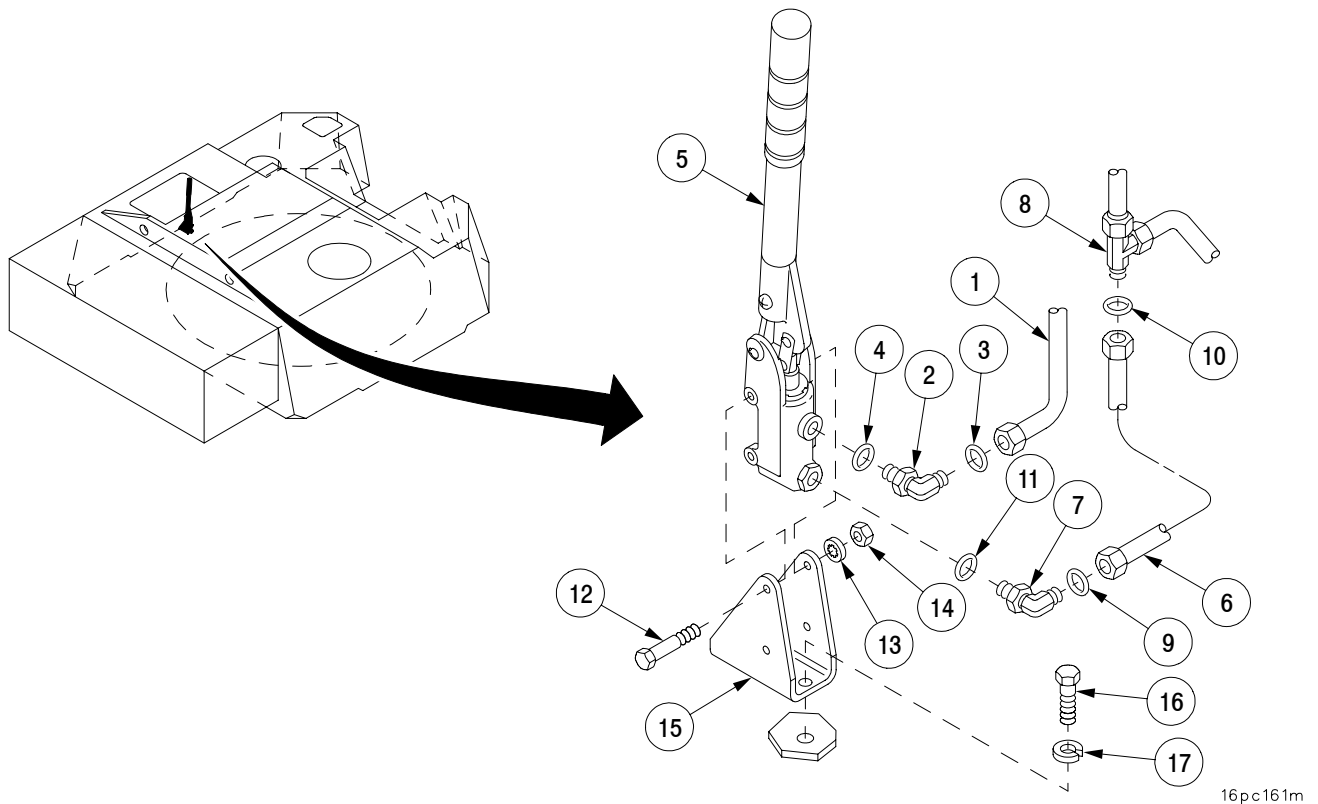
18-30 EQUILIBRATOR HAND PUMP, LINES, AND FITTINGS - CONTINUED

a. Removal - Continued

NOTE

All hydraulic lines and components must be tagged before removal for identification during installation.

- 1 Disconnect tube (1) from elbow (2).
- 2 Remove and discard preformed packing (3).
- 3 Remove elbow (2) and preformed packing (4) from hand pump (5). Discard preformed packing.
- 4 Disconnect tube (6) from elbow (7) and tee (8).
- 5 Remove and discard preformed packings (9 and 10).
- 6 Remove elbow (7) and preformed packing (11) from hand pump (5). Discard preformed packing.
- 7 Remove two screws (12), two lockwashers (13), two nuts (14), and equilibrator hand pump (5) from mounting bracket (15). Discard lockwashers.
- 8 Remove two screws (16), two lockwashers (17), and bracket (15) from cab. Discard lockwashers.



18-30 EQUILIBRATOR HAND PUMP, LINES, AND FITTINGS - CONTINUED

b. Disassembly.

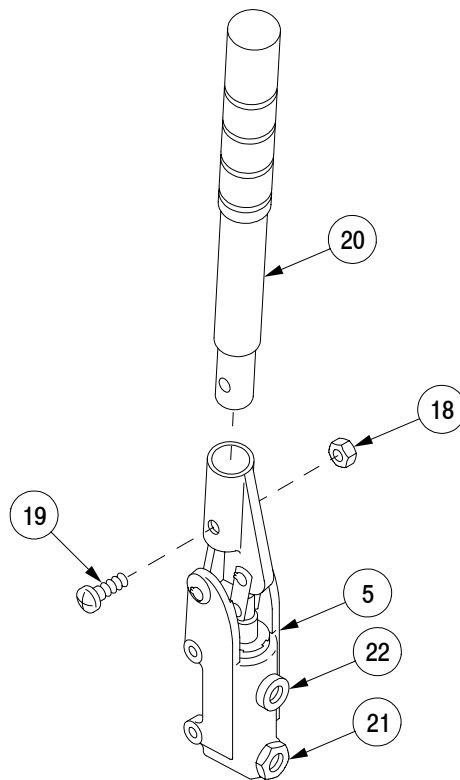
- 1 Remove locknut (18) and screw (19). Discard locknut.
- 2 Separate handle assembly (20) from equilibrator hand pump (5).

c. Inspection.

- 1 Inspect handle assembly (20). Replace if cracked, distorted, or damaged.
- 2 Inspect equilibrator hand pump (5). Replace if not operable, or if threads to suction port (21) or pressure port (22) are damaged.

d. Assembly.

- 1 Insert handle assembly (20) into equilibrator hand pump (5), aligning holes for screw (19).
- 2 Install screw (19) and new locknut (18) securing handle assembly (20) to equilibrator hand pump (5).



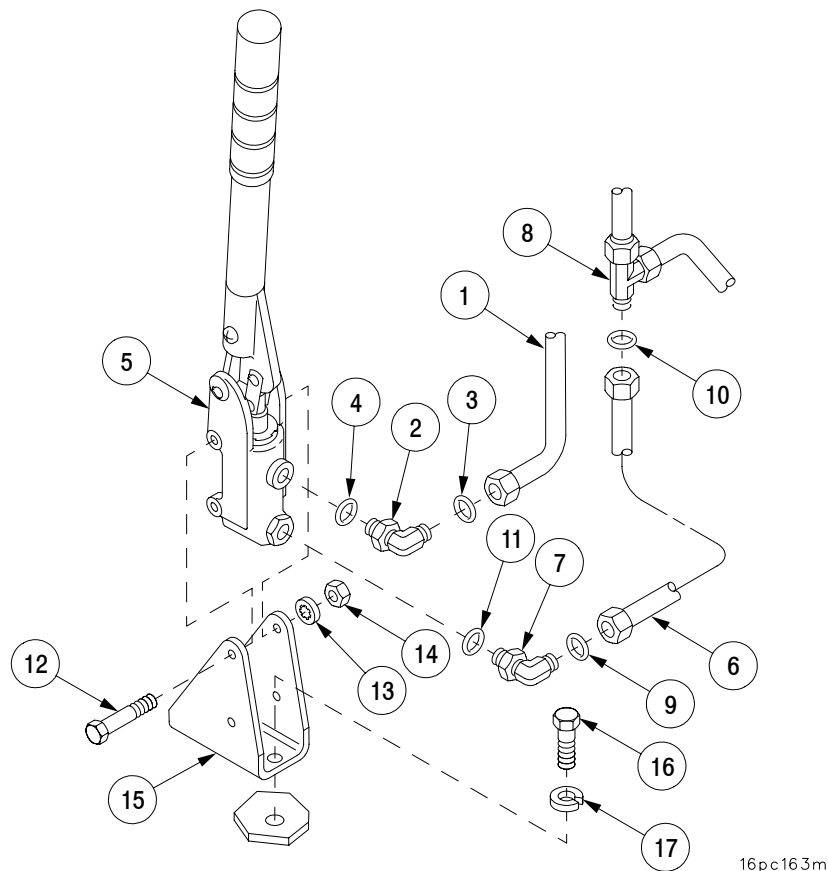
16pc162m

18-30 EQUILIBRATOR HAND PUMP, LINES, AND FITTINGS - CONTINUED

e. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to ALL new packing material to form a good seal between hydraulic components during installation.

- 1 Install bracket (15) in cab and secure with two screws (16) and two new lockwashers (17).
- 2 Install equilibrator hand pump (5) in bracket (15) and secure with two screws (12), two new lockwashers (13), and two nuts (14).
- 3 Install elbow (7) with new preformed packing (11) to hand pump (5).
- 4 Install tube (6) with new preformed packings (9 and 10) to elbow (7) and tee (8).
- 5 Install elbow (2) with new preformed packing (4) to hand pump (5).
- 6 Install tube (1) with new preformed packing (3) to elbow (2).



18-31 GUN CONTROL ASSEMBLY HANDLES.

This task covers: a. Disassembly b. Inspection c. Assembly

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Gun control handle assembly removed
(para 18-29)

Materials/Parts

Lockwashers (3) (item 213, Appx F)
Lockwasher (item 102, Appx F)
Sealant (item 37, Appx C)

NOTE

- There are two control handles. The disassembly and assembly procedures are identical for both. This procedure covers only one handle.
- Vehicle serial numbers 001 - 164 have electrical components inside the gun control assembly handle. If these components are present, follow Disassembly steps 7 and 8 to remove them. Discard them and do not replace them inside the handle upon assembly. If the gun control assembly handle does not have electrical components inside it, disregard Disassembly steps 7 and 8.

a. Disassembly.

- 1 Remove two socket head cap screws (1) and two lockwashers (2). Discard lockwashers.
- 2 Remove socket head cap screw (3) and lockwasher (4). Discard lockwasher.
- 3 Drive out straight headless pin (5).
- 4 Separate left and right handle halves (6 and 7).
- 5 Drive out straight headless pin (8). Remove sealant from actuator (9), setscrew hole. Remove actuator (9) with setscrew (9.1) if setscrew is there. Discard setscrew.
- 6 Remove two sleeve bushings (10) from left and right handle halves (6 and 7), if damaged.
- 7 Remove switch (11) from clip (12). Discard switch.
- 8 Remove screw (13), lockwasher (14), clip (12), and spacer (15) from left handle half (6). Discard screw, lockwasher, clip, and spacer.

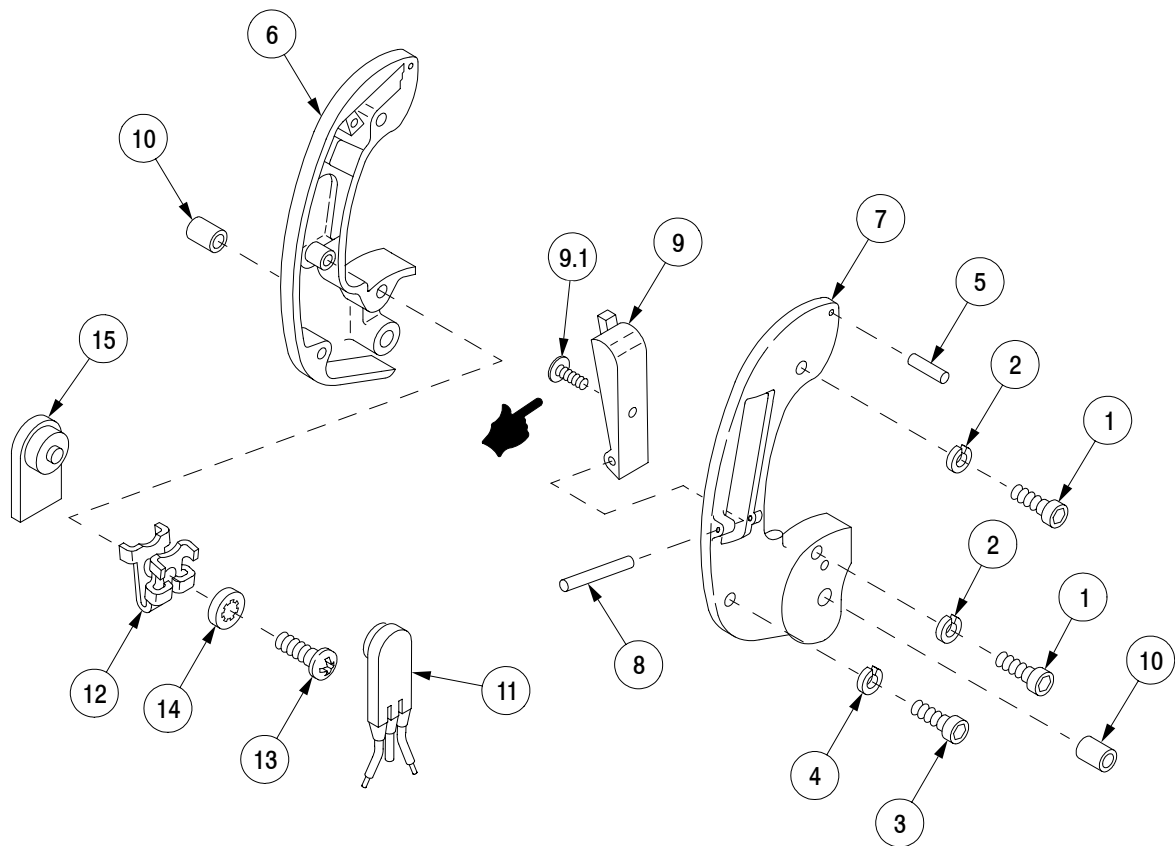
b. Inspection.

- 1 Inspect straight headless pins (5 and 8). Replace if bent or cracked.
- 2 Inspect left and right handle halves (6 and 7) and actuator (9). Replace if broken or cracked.

18-31 GUN CONTROL ASSEMBLY HANDLES - CONTINUED

c. Assembly.

- 1 Step deleted.
- 2 Step deleted.
- 3 Install one sleeve bushing (10) in left handle half (6) and one sleeve bushing (10) in right handle half (7).
- 4 Install actuator (9) with straight headless pin (8) in right handle half (7).
- 5 Assemble left and right handle halves (6 and 7) and install straight headless pin (5).
- 6 Install new lockwasher (4) and socket head capscrew (3).
- 7 Install two new lockwashers (2) and two socket head capscrews (1).

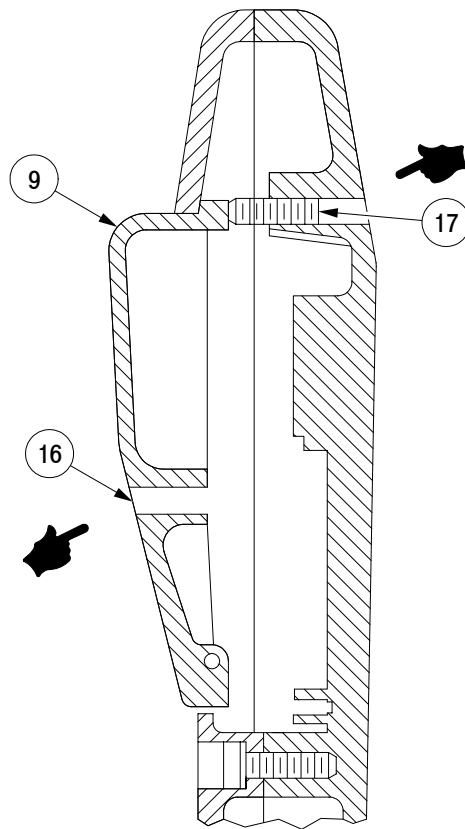


16pc164m

18-31 GUN CONTROL ASSEMBLY HANDLES - CONTINUED

c. Assembly - Continued

- 8 Adjust setscrew (17) hand tight against the actuator (9). Ensure that the two halves of the handle do not separate.
- 9 Fill the setscrew (17) hole with sealant. Ensure that hole (16) is also sealed with sealant.



16pc165m

18-32 EQUILIBRATION MANIFOLD ASSEMBLY.

This task covers: a. Discharge b. Removal c. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Drain pan (item 26, Appx G)

Materials/Parts

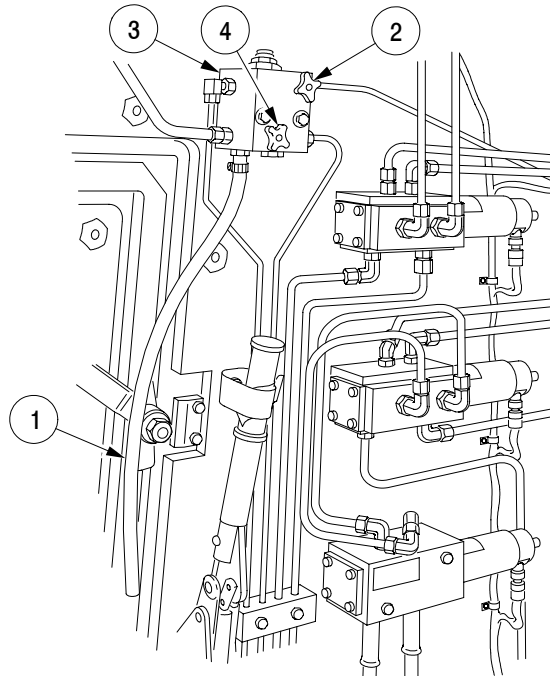
Preformed packings (3) (item 4, Appx F)
Preformed packings (4) (item 95, Appx F)
Hydraulic fluid (item 50, Appx C)
Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)

Materials/Parts - Continued

Lockwashers (5) (item 128, Appx F)
Dust protective cap (AR) (item 23, Appx C)
Dust protective cap (AR) (item 24, Appx C)
Dust protective plug (AR) (item 61, Appx C)

a. Discharge.

- 1 Place hose (1) in drain pan.
- 2 Open white knob (2) on equilibration manifold (3).
- 3 Open red knob (4) on equilibration manifold (3) and drain fluid from equilibration system.



16pc166m

18-32 EQUILIBRATION MANIFOLD ASSEMBLY - CONTINUED

b. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.

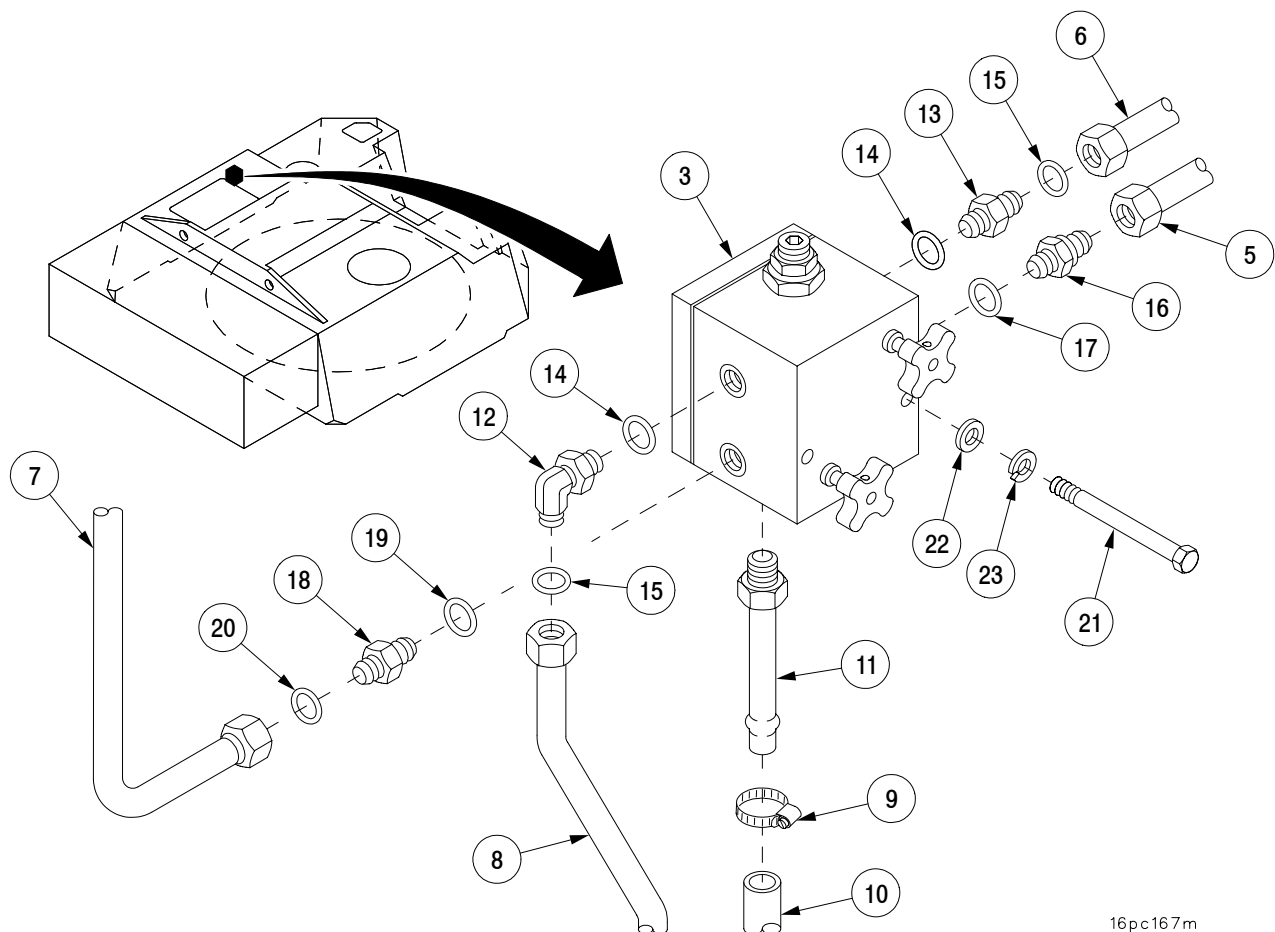
NOTE

- All hydraulic lines and components must be tagged before removal for identification during installation.
- A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

18-32 EQUILIBRATION MANIFOLD ASSEMBLY - CONTINUED

b. Removal - Continued

- 1 Disconnect four tube assemblies (5, 6, 7, and 8) from manifold assembly (3).
- 2 Loosen clamp (9) and remove hose (10) from adapter (11).
- 3 Remove elbow (12), connector (13), two preformed packings (14), and two preformed packings (15) from manifold assembly (3). Discard preformed packings.
- 4 Remove check valve (16) with preformed packing (17) from manifold assembly (3). Discard preformed packing.
- 5 Remove connector (18) with preformed packing (19) and preformed packing (20) from manifold assembly (3). Discard preformed packing.
- 6 Remove adapter (11) from manifold assembly (3).
- 7 Remove two screws (21), two flat washers (22), two lockwashers (23), and manifold assembly (3) from mounting bracket. Discard lockwashers.



16pc167m

18-32 EQUILIBRATION MANIFOLD ASSEMBLY - CONTINUED

b. Removal - Continued

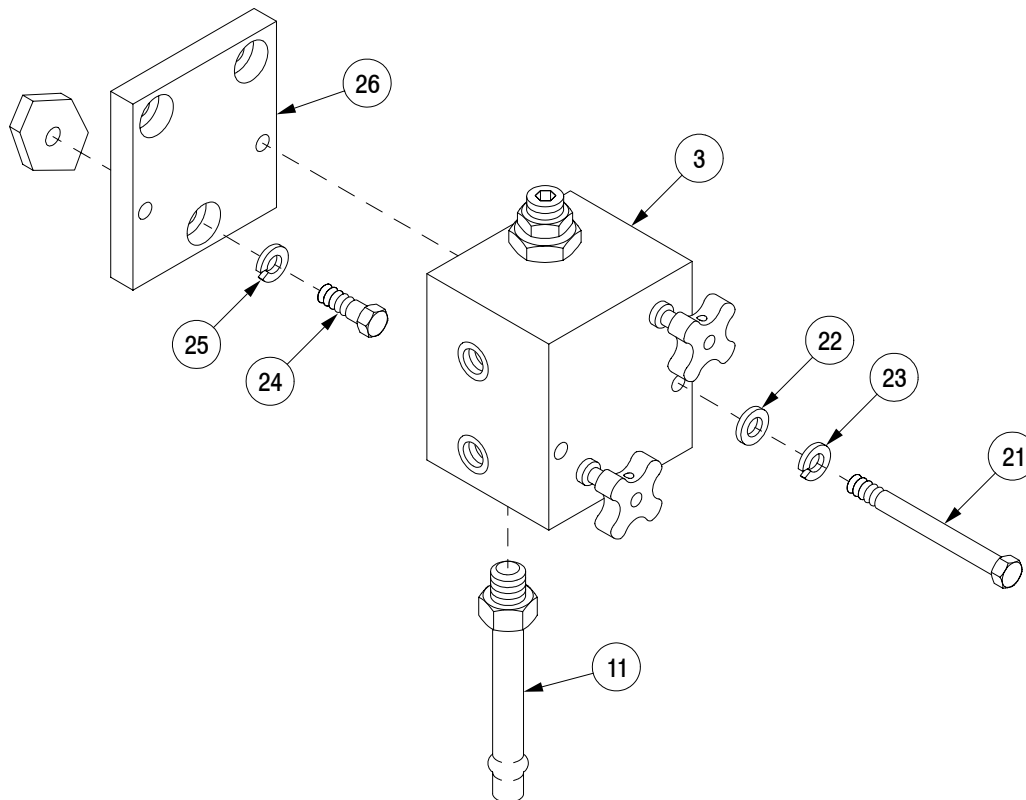
NOTE

Perform Removal step 8 and Installation step 1 to replace manifold mounting plate, if necessary.

- 8 Remove three screws (24), three lockwashers (25), and plate (26). Discard lockwashers.

c. Installation.

- 1 Install plate (26) using three screws (24) and three new lockwashers (25).
- 2 Install manifold assembly (3) with two screws (21), two flat washers (22), and two new lockwashers (23).
- 3 Install adapter (11) in manifold assembly (3).

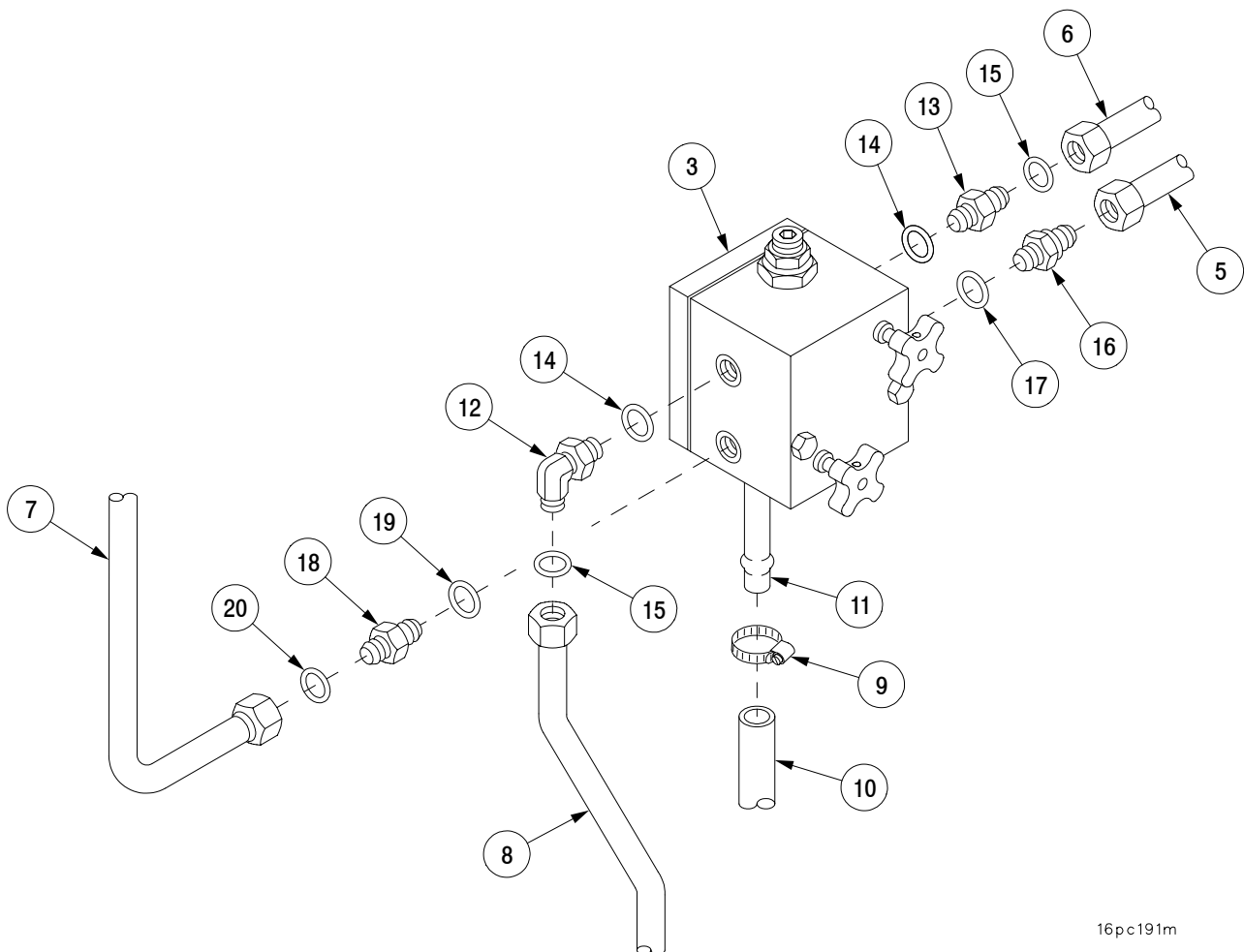


16pc168m

18-32 EQUILIBRATION MANIFOLD ASSEMBLY - CONTINUED

c. Installation - Continued

- 4 Install connector (18) with new preformed packing (19) and new preformed packing (20) into manifold assembly (3).
- 5 Install check valve (16) with new preformed packing (17) in manifold assembly (3).
- 6 Install elbow (12) and connector (13) with two new preformed packings (14) and two new preformed packings (15) in manifold assembly (3).
- 7 Install drain hose (10) on adapter (11) and tighten clamp (9).
- 8 Connect four tube assemblies (5, 6, 7, and 8) to manifold assembly (3).
- 9 Fill and bleed equilibration system (para 18-1).



16pc191m

18-33 EQUILIBRATOR ACCUMULATOR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Nitrogen charging kit (item 23, Appx G)

Materials/Parts

Nitrogen (item 58, Appx C)
Lockwashers (12) (item 130, Appx F)
Dust protective plug (AR) (item 62, Appx C)
Dust protective cap (AR) (item 24, Appx C)
Preformed packing (item 5, Appx F)
Preformed packing (item 89, Appx F)
Preformed packing (item 221, Appx F)
Preformed packing (item 223, Appx F)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)
Hydraulic compartment exterior access panel
removed (para 24-3)

Personnel Required

Two

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- The equilibrator accumulator is charged to 1200 psi. Use caution when relieving pressure. Wear gloves and goggles to prevent personal injury.

CAUTION

All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.

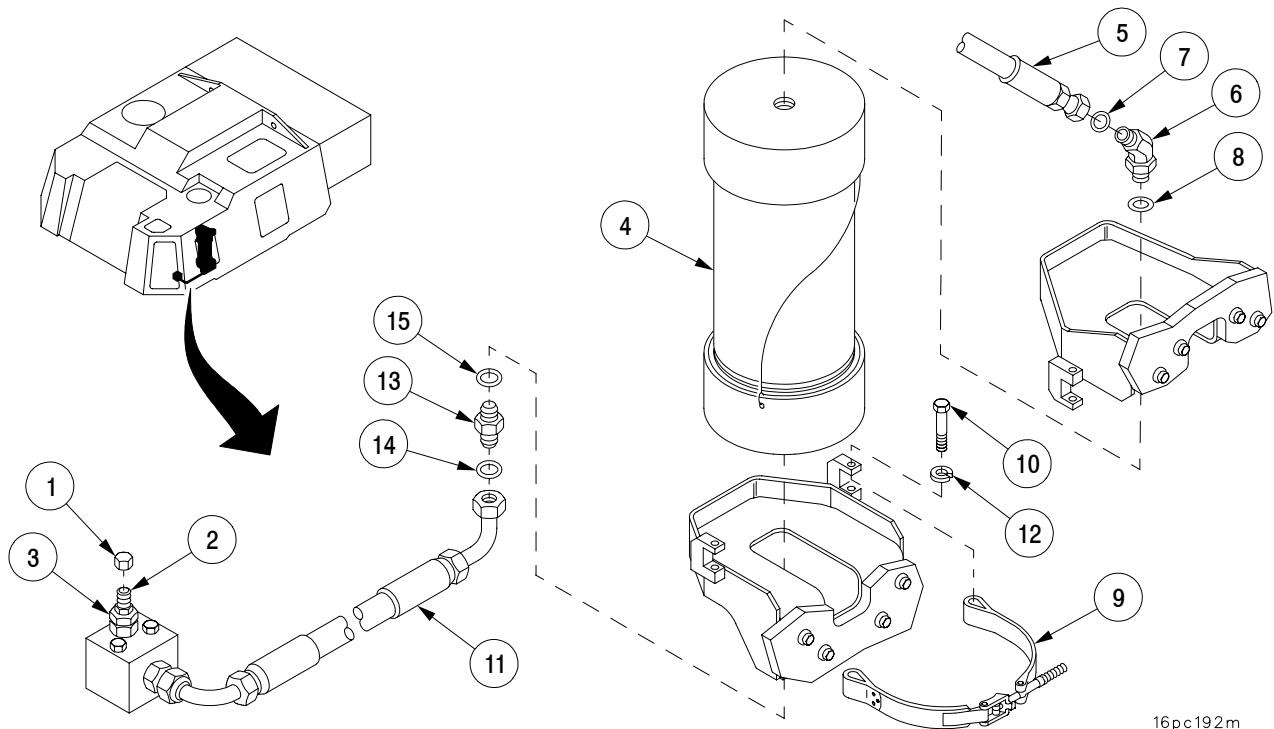
18-33 EQUILIBRATOR ACCUMULATOR - CONTINUED

a. Removal - Continued

NOTE

- All hydraulic lines and components must be tagged before removal for identification during installation.
- A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 Remove valve cap (1) from charging valve (2), slowly open valve (3) and relieve nitrogen pressure from accumulator (4). Ensure all nitrogen is vented from accumulator (4). Place valve cap (1) on charging valve (2).
- 2 Disconnect hose assembly (5) and remove elbow (6) and two preformed packings (7 and 8) from accumulator (4). Discard preformed packings.
- 3 Loosen and unhook two straps (9) and remove accumulator (4) from mounting brackets.
- 4 Remove four screws (10), four lockwashers (12), and two straps (9) from mounting brackets. Discard lockwashers.
- 5 Disconnect hose assembly (11) and remove adapter (13) and two preformed packings (14 and 15) from accumulator (4). Discard preformed packings.



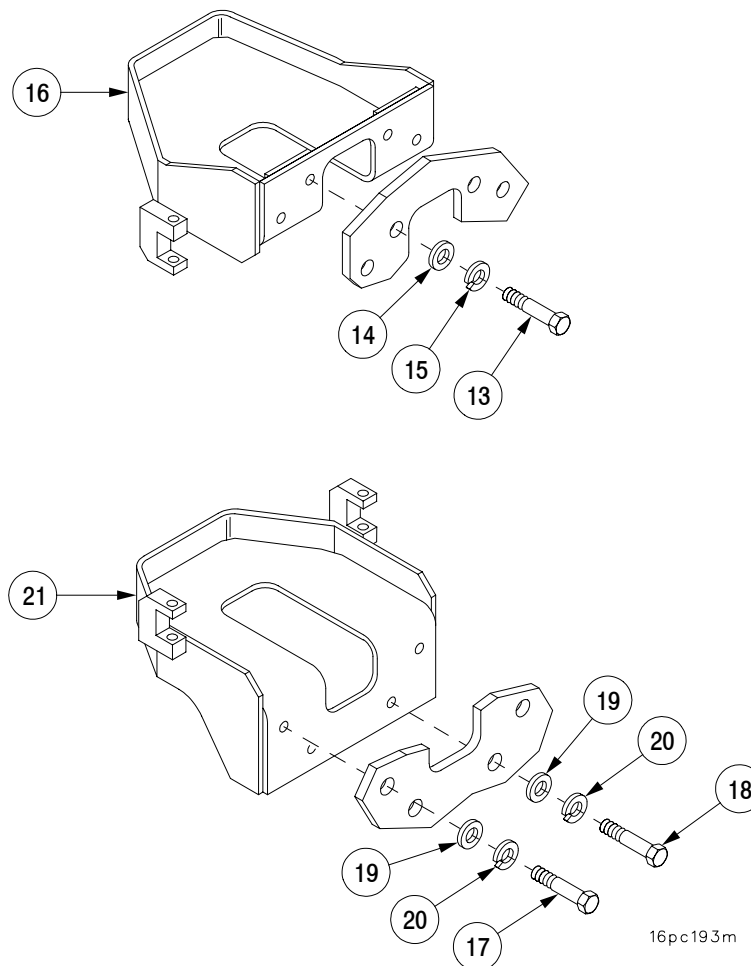
18-33 EQUILIBRATOR ACCUMULATOR - CONTINUED

a. Removal - Continued

- 6 Remove four screws (13), four flat washers (14), four lockwashers (15), and bracket (16) from hydraulic compartment. Discard lockwashers.
- 7 Remove two screws (17), two screws (18), four flat washers (19), four lockwashers (20), and bracket (21) from hydraulic compartment. Discard lockwashers.

b. Installation.

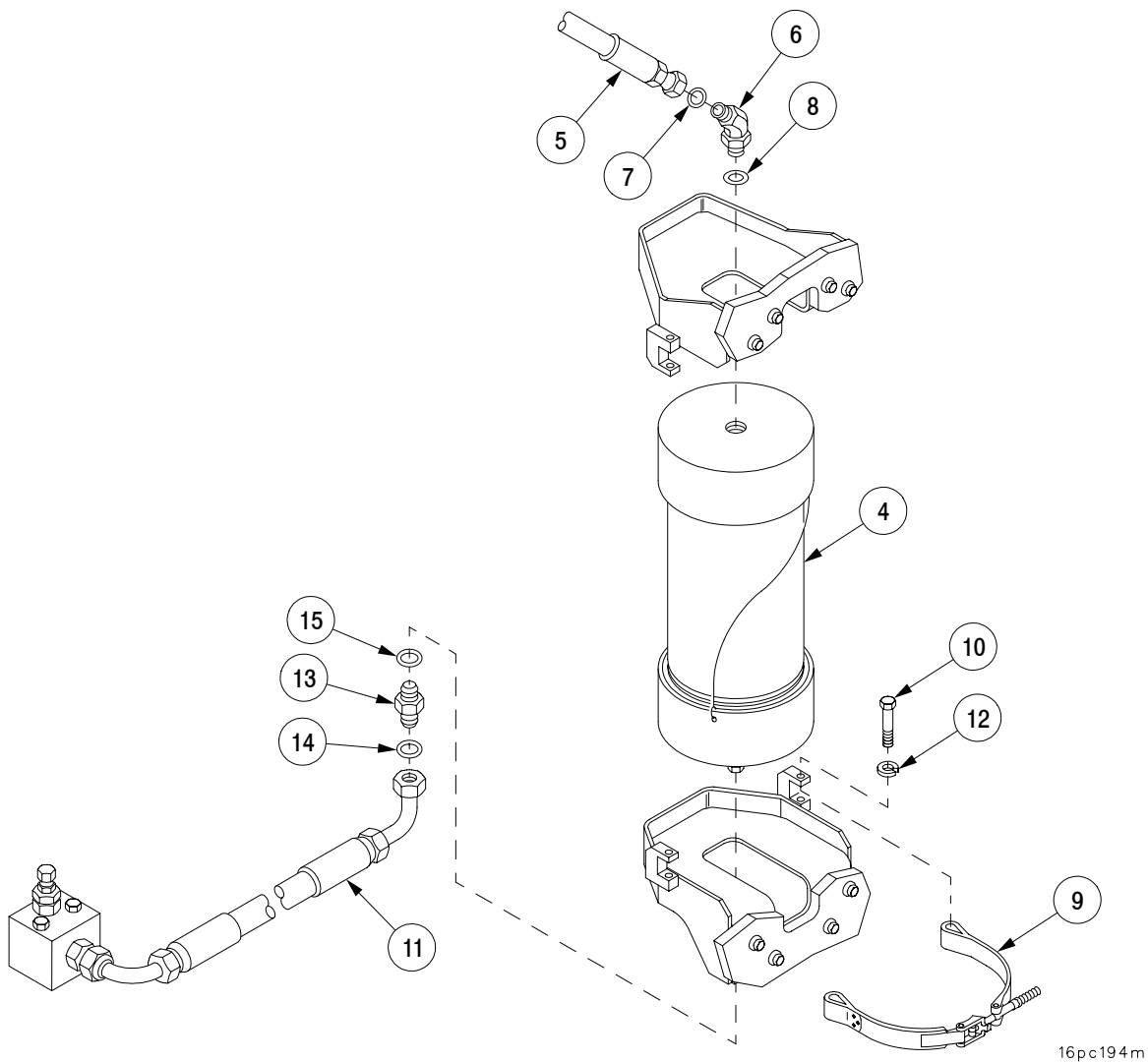
- 1 Secure bracket (21) in hydraulic compartment with two screws (17), two screws (18), four flat washers (19), and four new lockwashers (20).
- 2 Secure bracket (16) in hydraulic compartment with four screws (13), four flat washers (14), and four new lockwashers (15).



18-33 EQUILIBRATOR ACCUMULATOR - CONTINUED

b. Installation - Continued

- 3 Secure two straps (9) to mounting brackets with four screws (10) and four new lockwashers (12).
- 4 Install new preformed packing (15) and adapter (13) to accumulator (4).
- 5 Install new preformed packing (14) and connect hose assembly (11) to adapter (13).
- 6 Position accumulator (4) between two straps (9). Hook and secure two straps (9) around accumulator (4).
- 7 Install elbow (6) and new preformed packing (8) to accumulator (4).
- 8 Install new preformed packing (7) and connect hose assembly (5) to elbow (6).
- 9 Service accumulator (4) (para 28-7).



18-34 DIPSTICK.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Hydraulic compartment access door opened
(TM 9-2350-314-10)

Materials/Parts

Lockwasher (item 134, Appx F)

a. Removal.

- 1 Remove dipstick (1) from clip (2).
- 2 Remove wire (3) from access plate (4).
- 3 Remove clip (2) from access plate (4) by removing screw (5) and lockwasher (6). Discard lockwasher.

b. Disassembly.

- 1 Remove headless straight pin (7) from rod (12).
- 2 Remove cap (8), washer (9), gripper (10), and guide (11) from rod (12).

c. Assembly.

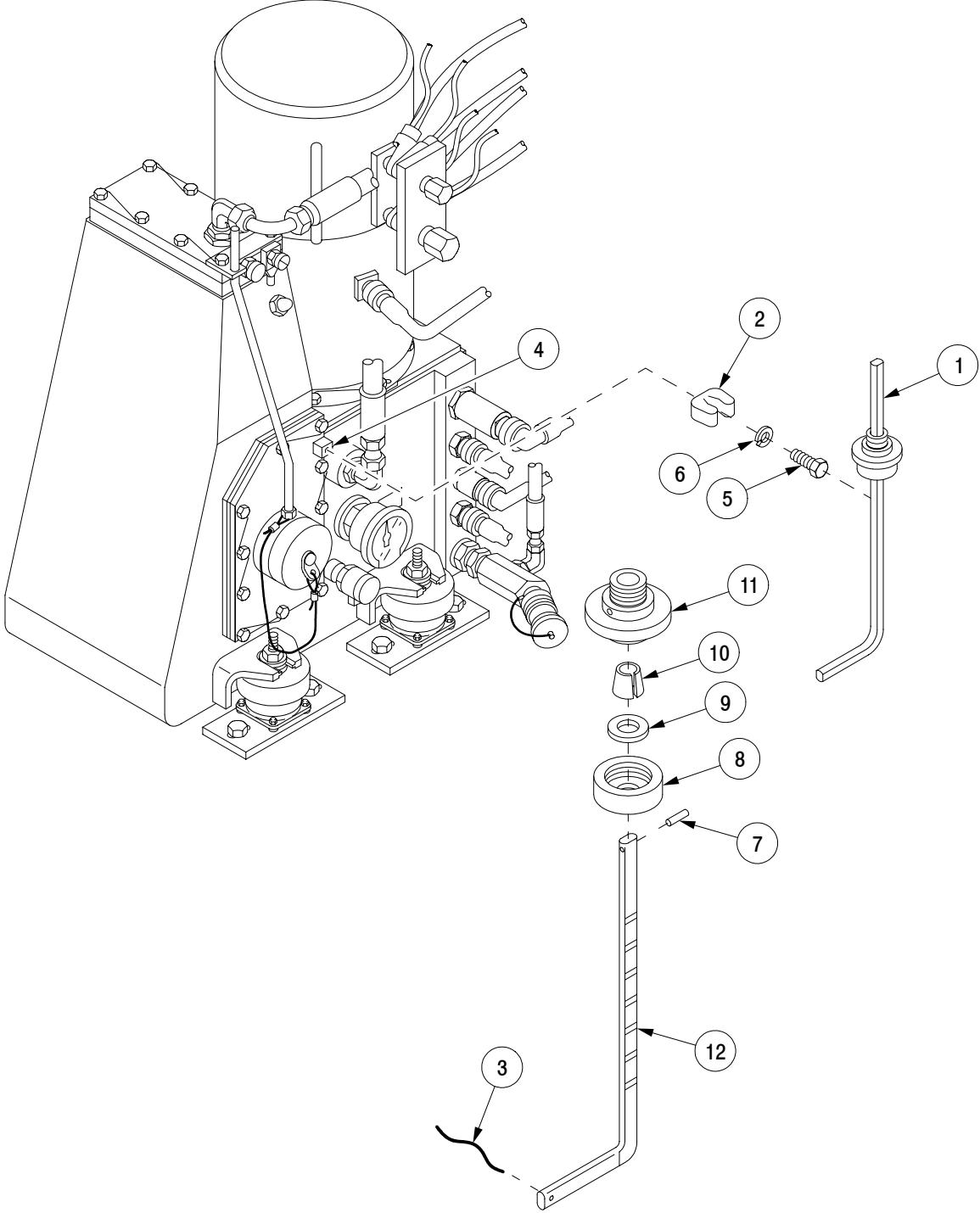
- 1 Install guide (11), gripper (10), washer (9), and cap (8) onto rod (12).
- 2 Install headless straight pin (7) so that equal lengths are sticking out of each side of rod (12).

d. Installation.

- 1 Install clip (2) to access plate (4) using new lockwasher (6) and screw (5).
- 2 Install wire (3) to access plate (4).
- 3 Install rod (1) onto clip (2).

18-34 DIPSTICK - CONTINUED

d. Installation - Continued



16pc170m

18-35 RELIEF VALVE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Preformed packing (item 224, Appx F)
Dust protective plug (AR) (item 61, Appx C)
Hydraulic fluid (item 50, Appx C)

Equipment Conditions

Hydraulic compartment access door opened
(TM 9-2350-314-10)
Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-35 RELIEF VALVE - CONTINUED

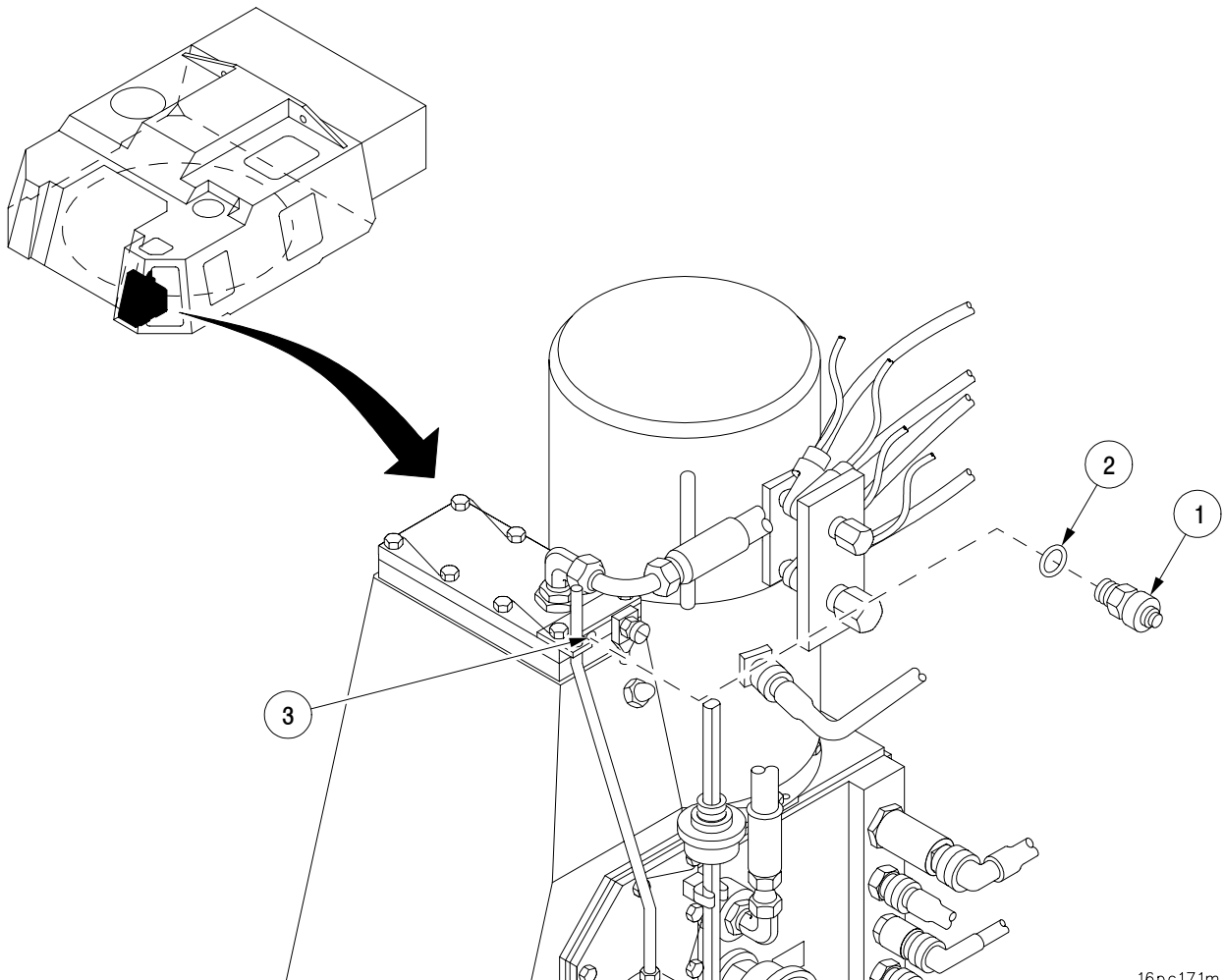
a. Removal - Continued

Remove relief valve (1) and preformed packing (2) from reservoir (3). Discard preformed packing.

b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 Install relief valve (1) with new preformed packing (2) to reservoir (3).
- 2 Charge hydraulic system (para 18-1).



16pc171m

18-36 SIGHT PLUG.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Drain pan (item 26, Appx G)

Equipment Conditions

Hydraulic compartment access door opened
(TM 9-2350-314-10)
Hydraulic system pressure discharged
(para 18-1)

Materials/Parts

Hydraulic fluid (item 50, Appx C)
Preformed packing (item 244, Appx F)
Dust protective plug (AR) (item 63, Appx C)
Nonmetallic tubing (item 93, Appx C)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-36 SIGHT PLUG - CONTINUED

a. Removal - Continued

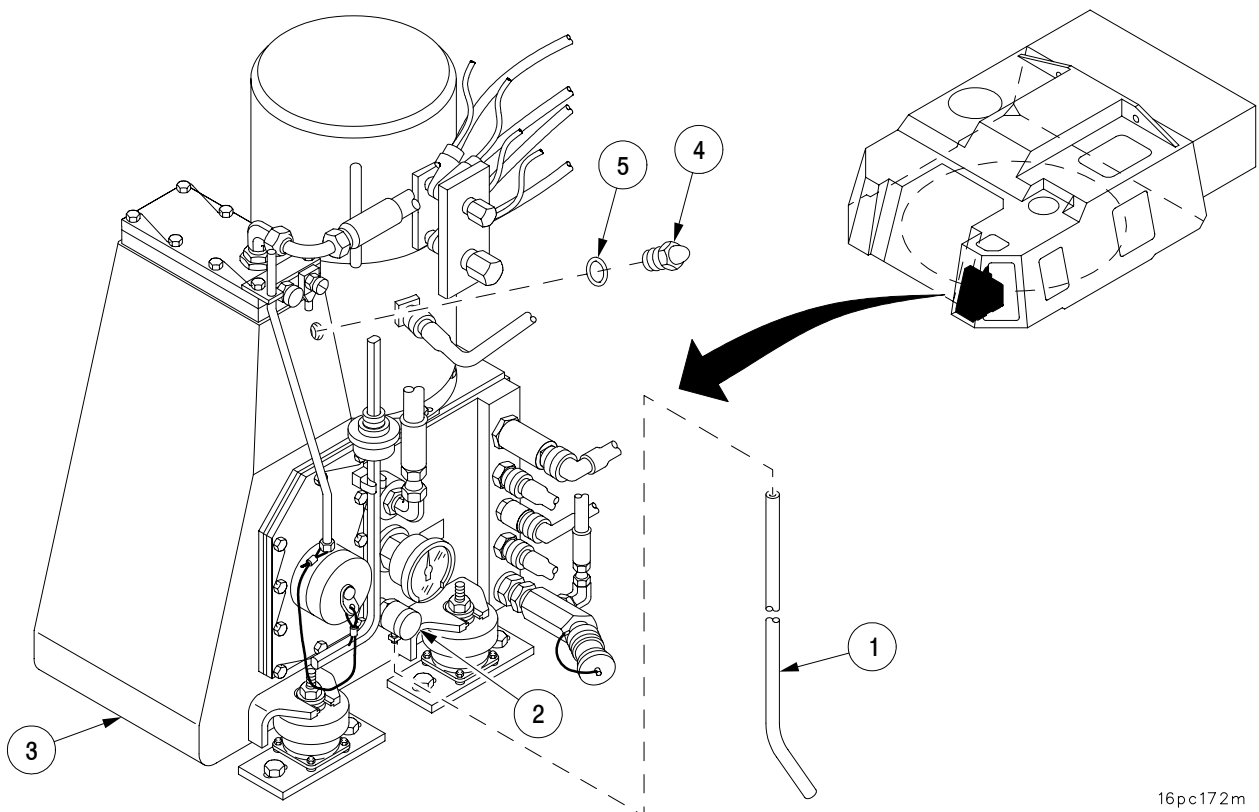
- 1 Attach a 24-inch (610 mm) length of nonmetallic tubing (1) to sampling valve (2) and drain hydraulic fluid from reservoir (3) to a level below sight plug (4) to be replaced.
- 2 Close sampling valve (2) and remove nonmetallic tubing (1).
- 3 Remove sight plug (4) and preformed packing (5) from reservoir (3). Discard preformed packing.

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 Install sight plug (4) with new preformed packing (5) to reservoir (3).
- 2 Fill hydraulic reservoir (para 18-1).
- 3 Charge hydraulic system (para 18-1).



16pc172m

18-37 SAMPLING VALVE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Hydraulic fluid (item 50, Appx C)
Preformed packing (item 224, Appx F)
Dust protective plug (AR) (item 61, Appx C)

Equipment Conditions

Hydraulic compartment access door opened
(TM 9-2350-314-10)
Hydraulic system pressure discharged
(para 18-1)
Hydraulic fluid drained (para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-37 SAMPLING VALVE - CONTINUED

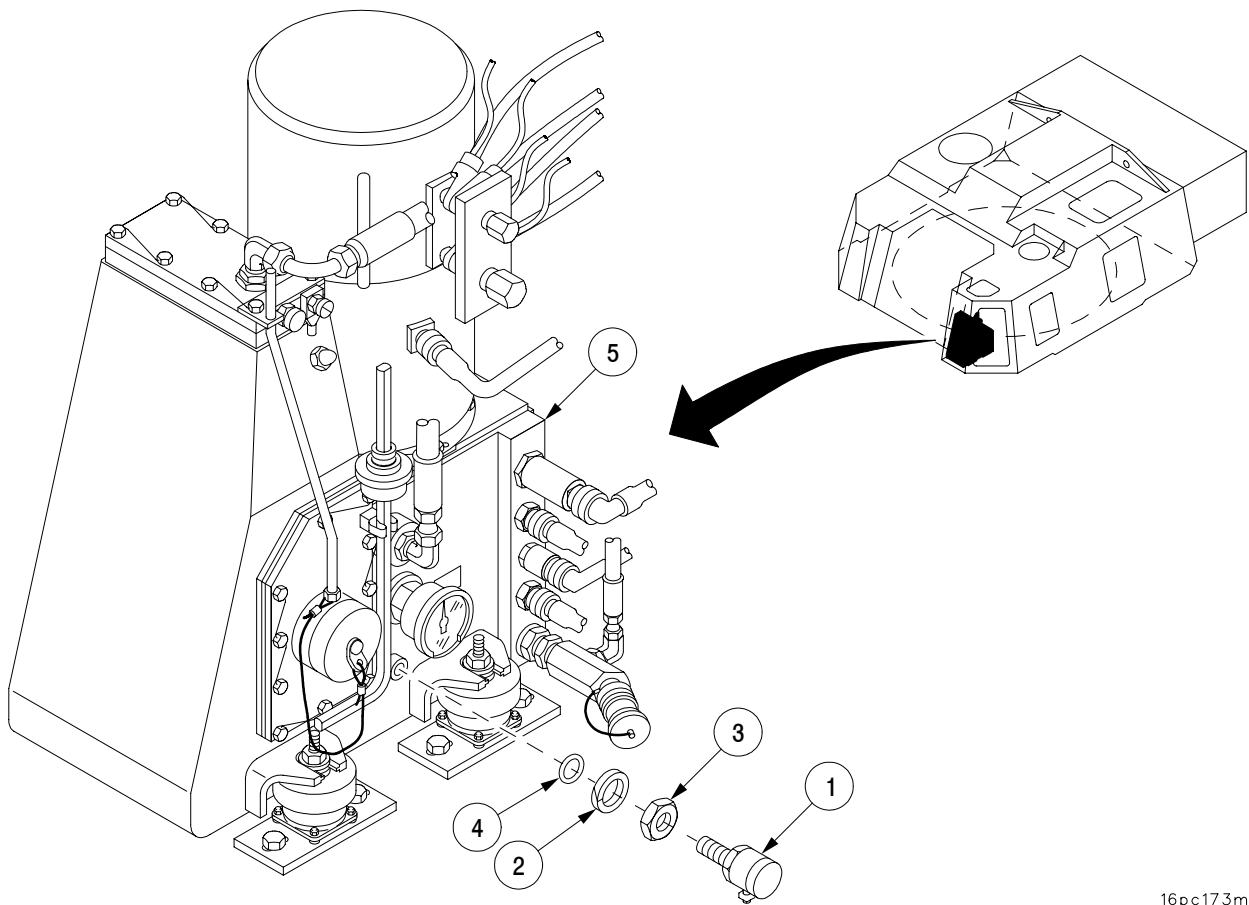
a. Removal - Continued

Remove sampling valve (1), retainer (2), nut (3), and preformed packing (4) from reservoir (5). Discard preformed packing.

b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 Install sampling valve (1), nut (3), retainer (2), and new preformed packing (4) to reservoir (5).
- 2 Fill hydraulic reservoir (para 18-1).
- 3 Charge hydraulic system (para 18-1).



16pc173m

18-38 BLEEDER VALVE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Drain pan (item 26, Appx G)

Materials/Parts

Hydraulic fluid (item 50, Appx C)
Preformed packing (item 245, Appx F)
Dust protective plug (AR) (item 61, Appx C)
Nonmetallic tubing (item 93, Appx C)

Equipment Conditions

Hydraulic compartment access door opened
(TM 9-2350-314-10)
Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-38 BLEEDER VALVE - CONTINUED

a. Removal - Continued

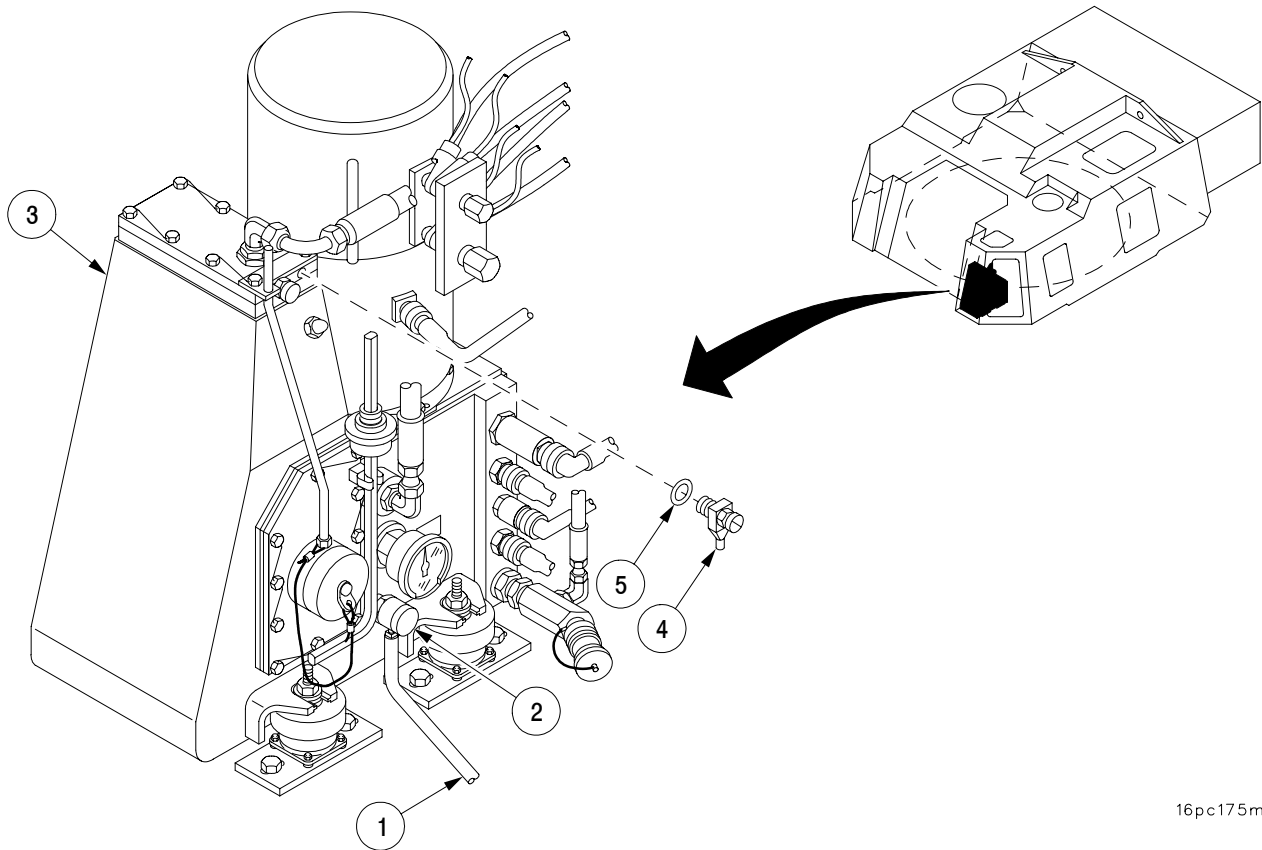
- 1 Attach a 24-inch (610 mm) length of nonmetallic tubing (1) to sampling valve (2) and drain approximately 12 ounces (340 g) of hydraulic fluid from reservoir (3).
- 2 Remove bleeder valve (4) and preformed packing (5) from reservoir (3). Discard preformed packing.

b. Installation.

NOTE

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 Install new preformed packing (5) and bleeder valve (4) to reservoir (3).
- 2 Fill hydraulic reservoir (3) (para 18-1).
- 3 Charge hydraulic system (para 18-1).



16pc175m

18-39 THERMOWELL.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Temperature indicator removed
(para 18-15)

Materials/Parts

Hydraulic fluid (item 50, Appx C)
Preformed packing (item 246, Appx F)
Dust protective plug (AR) (item 65, Appx C)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

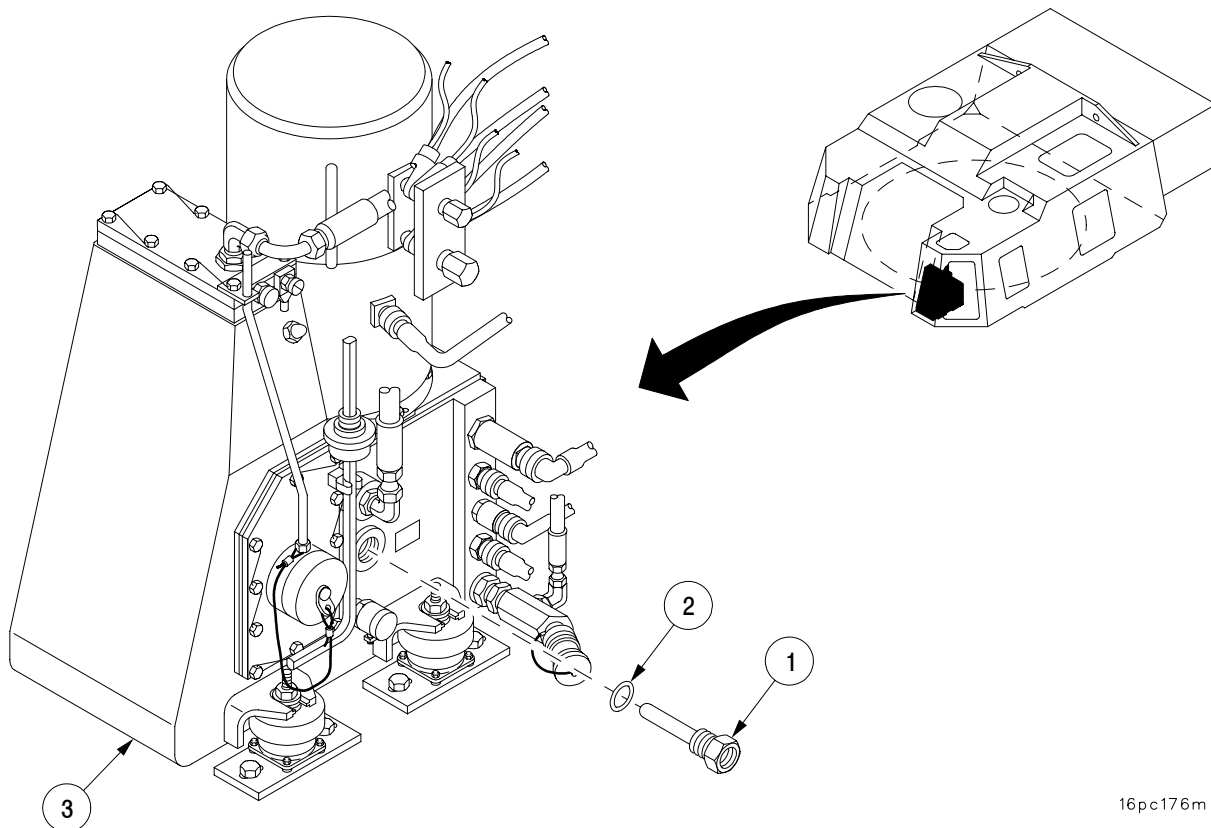
Remove thermowell (1) and preformed packing (2) from reservoir (3). Discard preformed packing.

18-39 THERMOWELL - CONTINUED

b. Installation.**NOTE**

A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 Install thermowell (1) with new preformed packing (2) to reservoir (3).
- 2 Install temperature indicator (para 18-15).
- 3 Fill hydraulic reservoir (para 18-1).
- 4 Charge hydraulic system (para 18-1).



16pc176m

18-40 SELECTOR VALVE (ELEVATION OR TRAVERSE).

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Drain pan (item 26, Appx G)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

Materials/Parts

Hydraulic fluid (item 50, Appx C)
Plastic bags (AR) (item 16, Appx C)
Preformed packings (6) (item 5, Appx F)
Preformed packings (6) (item 97, Appx F)
Preformed packings (6) (item 6, Appx F)
Self-locking screws (2) (item 44, Appx F)
Lockwashers (3) (item 129, Appx F)
Dust protective plug (AR) (item 63, Appx C)
Dust protective cap (AR) (item 23, Appx C)
Dust protective cap (AR) (item 25, Appx C)
Marking tags (AR) (item 87, Appx C)
Lockwashers (2) (item 209, Appx F)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-40 SELECTOR VALVE (ELEVATION OR TRAVERSE) - CONTINUED

a. Removal - Continued**CAUTION**

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

NOTE

- All hydraulic lines and components must be tagged before removal for identification during installation.
- A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

18-40 SELECTOR VALVE (ELEVATION OR TRAVERSE) - CONTINUED

a. Removal - Continued

NOTE

There are two selector valves. The removal and installation procedures for both are identical except where noted. This procedure covers only one selector valve.

- 1 Disconnect electrical connector (1) from selector valve (2).
- 2 Disconnect six tubes (3) from valve (2) and remove six preformed packings (4). Discard preformed packings.
- 3 While supporting valve (2), remove two self-locking capscrews (5), two lockwashers (6), and select valve (2) from mounting plate (7). Discard lockwashers and self-locking capscrews.

NOTE

- Traverse selector valve has five elbows and one connector.
 - Elevation selector valve has four elbows and two connectors.
- 4 Remove five elbows (8), connector (9), and six preformed packings (10) from select valve (2). Discard preformed packings.
 - 5 Remove three screws (11), three lockwashers (12), and plate (7) from cab wall. Discard lockwashers.

b. Installation.

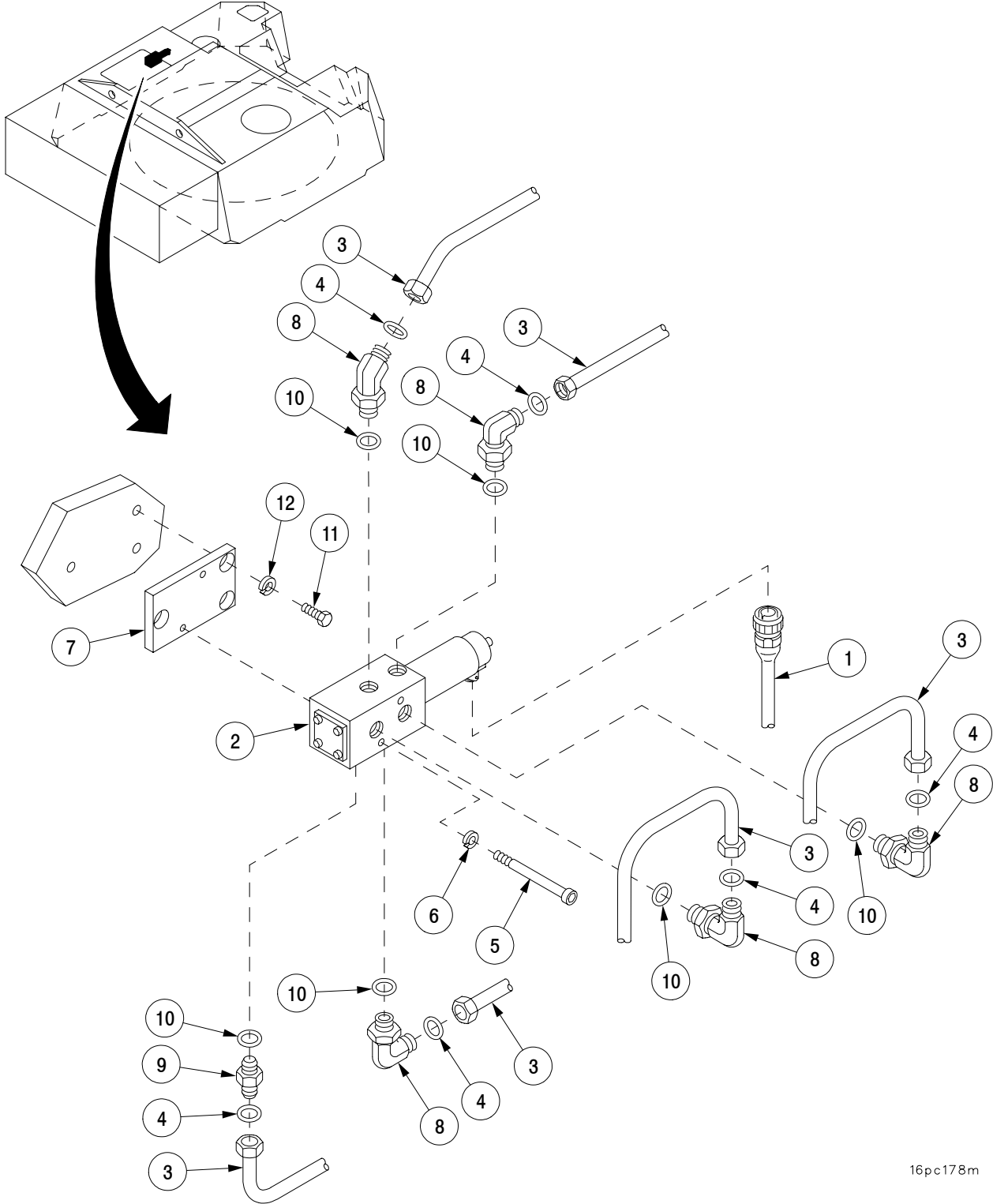
NOTE

Fittings must be installed to original positions.

- 1 Secure plate (7) to cab wall with three screws (11) and three new lockwashers (12).
- 2 Install five elbows (8), connector (9), and six new preformed packings (10) in selector valve (2).
- 3 Install selector valve (2) on mounting plate (7) and secure with two new self-locking capscrews (5) and two new lockwashers (6).
- 4 Connect six tubes (3) to selector valve (2) with six new preformed packings (4).
- 5 Connect electrical connector (1) to selector valve (2).

18-40 SELECTOR VALVE (ELEVATION OR TRAVERSE) - CONTINUED

b. Installation - Continued



16pc178m

18-41 ELEVATION ASSEMBLY (MANUAL).

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Dust protective plug (AR) (item 62, Appx C)
Dust protective cap (AR) (item 22, Appx C)
Lockwashers (3) (item 208, Appx F)

Materials/Parts - Continued

Preformed packings (5) (item 4, Appx F)
Preformed packings (2) (item 95, Appx F)
Lockwashers (3) (item 130, Appx F)
Self-locking screws (3) (item 42, Appx F)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)
Manual elevation pump accumulator assembly
removed (para 18-45)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

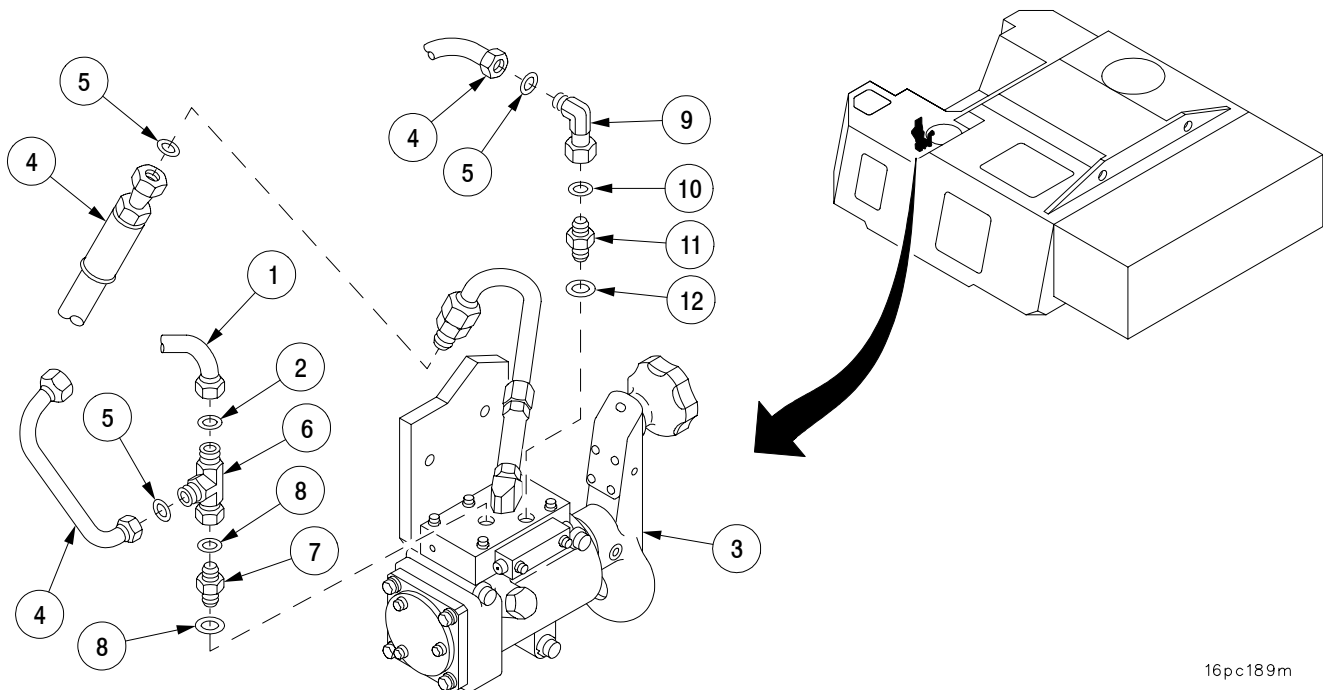
18-41 ELEVATION ASSEMBLY (MANUAL) - CONTINUED

a. Removal - Continued

NOTE

- All hydraulic lines and components must be tagged before removal for identification during installation.
- A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

- 1 Disconnect tube assembly (1) and remove preformed packing (2) from pump assembly (3). Discard preformed packing.
- 2 Disconnect three hose assemblies (4) and remove three preformed packings (5). Discard preformed packings.
- 3 Remove tee (6), connector (7), and two preformed packings (8). Discard preformed packings.
- 4 Remove elbow (9), performed packing (10), connector (11), and preformed packing (12). Discard preformed packings.



16pc189m

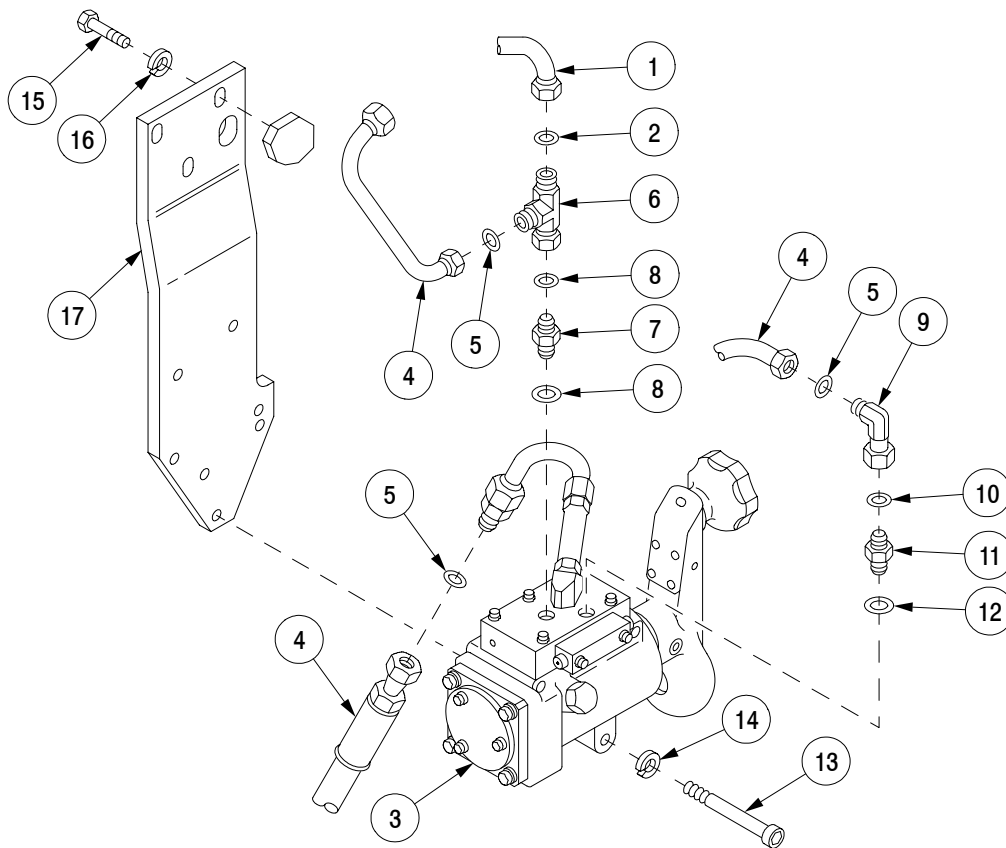
18-41 ELEVATION ASSEMBLY (MANUAL) - CONTINUED

a. Removal - Continued

- 5 Remove three self-locking screws (13), three lockwashers (14), and pump (3). Discard lockwashers and screws.
- 6 Remove three screws (15) and three lockwashers (16) securing bracket (17). Discard lockwashers.
- 7 Remove bracket (17).

b. Installation.

- 1 Secure bracket (17) with three screws (15) and three new lockwashers (16).
- 2 Install pump assembly (3) with three new lockwashers (14) and three new self-locking screws (13).
- 3 Install connector (11), new preformed packing (12), elbow (9), and new preformed packing (10).
- 4 Install connector (7), tee (6), and two new preformed packings (8).
- 5 Connect three hose assemblies (4) with three new preformed packings (5).
- 6 Connect tube assembly (1) and new preformed packing (2) to pump assembly (3).



16pc190m

18-42 RAMMER ACTUATING VALVE ASSEMBLY.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Plastic bags (AR) (item 16, Appx C)
Marking tags (AR) (item 87, Appx C)
Hydraulic fluid (item 50, Appx C)
Preformed packings (4) (item 6, Appx F)
Preformed packings (4) (item 97, Appx F)
Lockwashers (2) (item 208, Appx F)
Self-locking screws (2) (item 43, Appx F)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

References

TM 9-2350-314-10

a. Removal.**WARNING**

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

18-42 RAMMER ACTUATING VALVE ASSEMBLY - CONTINUED

a. Removal - Continued

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

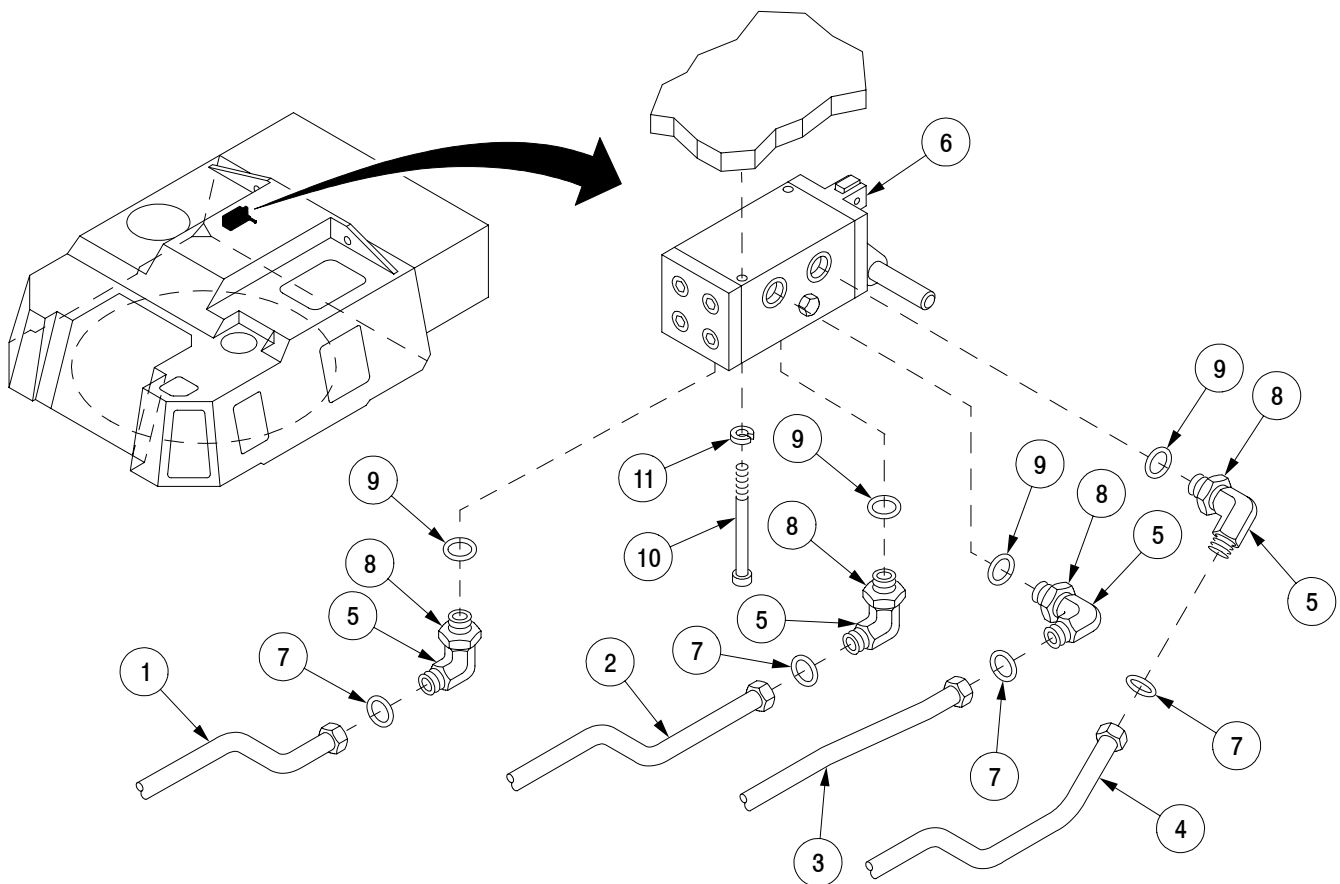
NOTE

- All hydraulic lines and components must be tagged before removal for identification during installation.
 - A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.
- 1 Disconnect four hydraulic lines (1, 2, 3, and 4) from elbows (5) in valve assembly (6). Remove and discard four preformed packings (7).
 - 2 Loosen four locknuts (8) and remove four elbows (5) and four preformed packings (9) from valve (6). Discard preformed packings.
 - 3 Remove two self-locking screws (10), two lockwashers (11), and valve assembly (6). Discard lockwashers and self-locking screws.

18-42 RAMMER ACTUATING VALVE ASSEMBLY - CONTINUED

b. Installation.

- 1 Install valve assembly (6) to cab roof with two new self-locking screws (10) and two new lockwashers (11).
- 2 Lightly lubricate all new preformed packings with hydraulic fluid.
- 3 Install four new preformed packings (9) on four elbows (5).
- 4 Install four elbows (5) into valve assembly (6) mounting holes.
- 5 Hold elbows (5) in position and tighten locknuts (8).
- 6 Install four hydraulic lines (1, 2, 3, and 4) with four new preformed packings (7) onto elbows (5).
- 7 Refill with hydraulic fluid and charge and bleed hydraulic system (para 18-1).
- 8 Operate rammer five strokes (TM 9-2350-314-10), observe hydraulic filter pop-out indicators, and replace filters if necessary (para 18-13).



16pc180m

18-43 TRAVERSE LIMIT VALVE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Preformed packings (4) (item 97, Appx F)
Hydraulic fluid (item 50, Appx C)
Preformed packings (5) (item 6, Appx F)
Plastic bag (AR) (item 16, Appx C)
Marking tag (AR) (item 87, Appx C)

Materials/Parts - Continued

Lockwashers (5) (item 129, Appx F)
Dust protective plug (AR) (item 62, Appx C)
Dust protective cap (AR) (item 25, Appx C)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

a. Removal.

WARNING

- Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.
- Eye protection will be worn when performing maintenance procedures on all hydraulic components to avoid injury to personnel.

CAUTION

- All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.
- All serviceable components must be placed in plastic bags to prevent contamination of hydraulic system during installation.

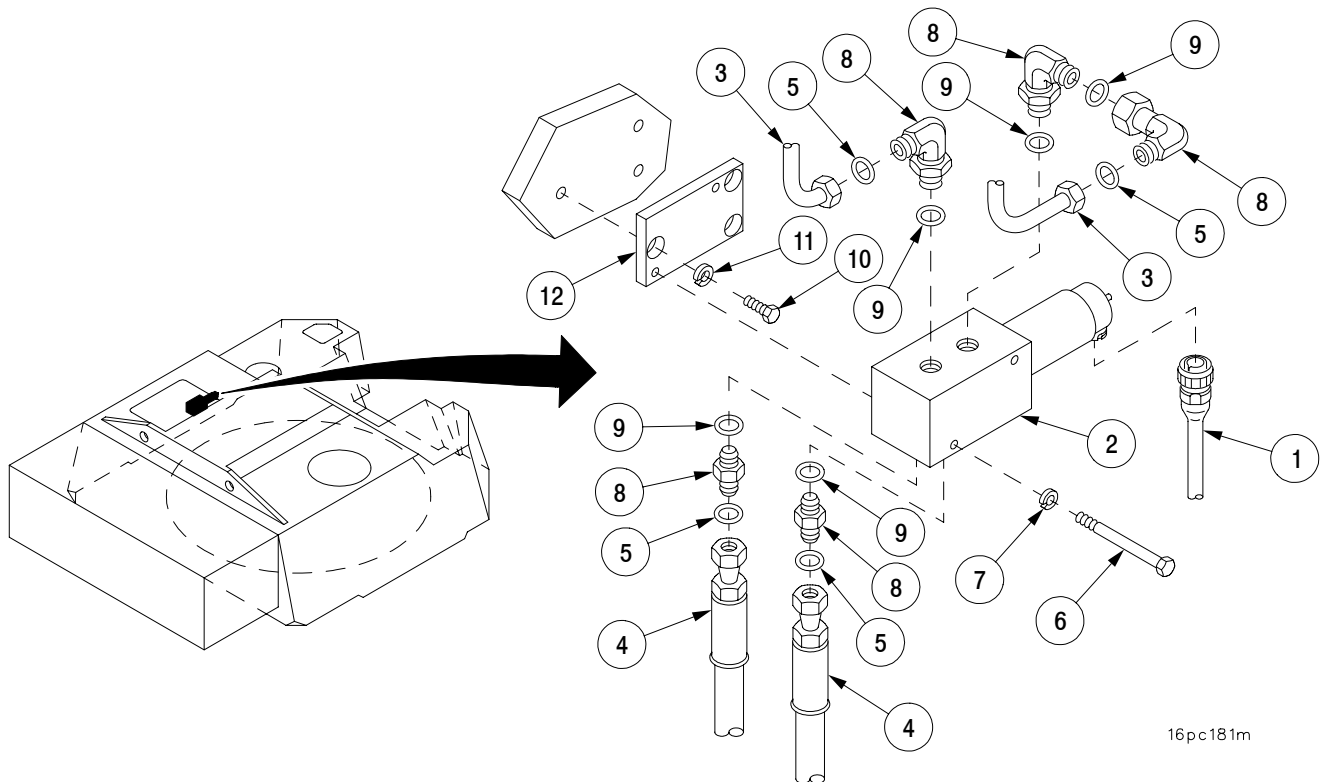
18-43 TRAVERSE LIMIT VALVE - CONTINUED

a. Removal - Continued

NOTE

- All hydraulic lines and components must be tagged before removal for identification during installation.
- A thin, even coat of clean hydraulic fluid must be applied to all new packing material to form a good seal between hydraulic components during installation.

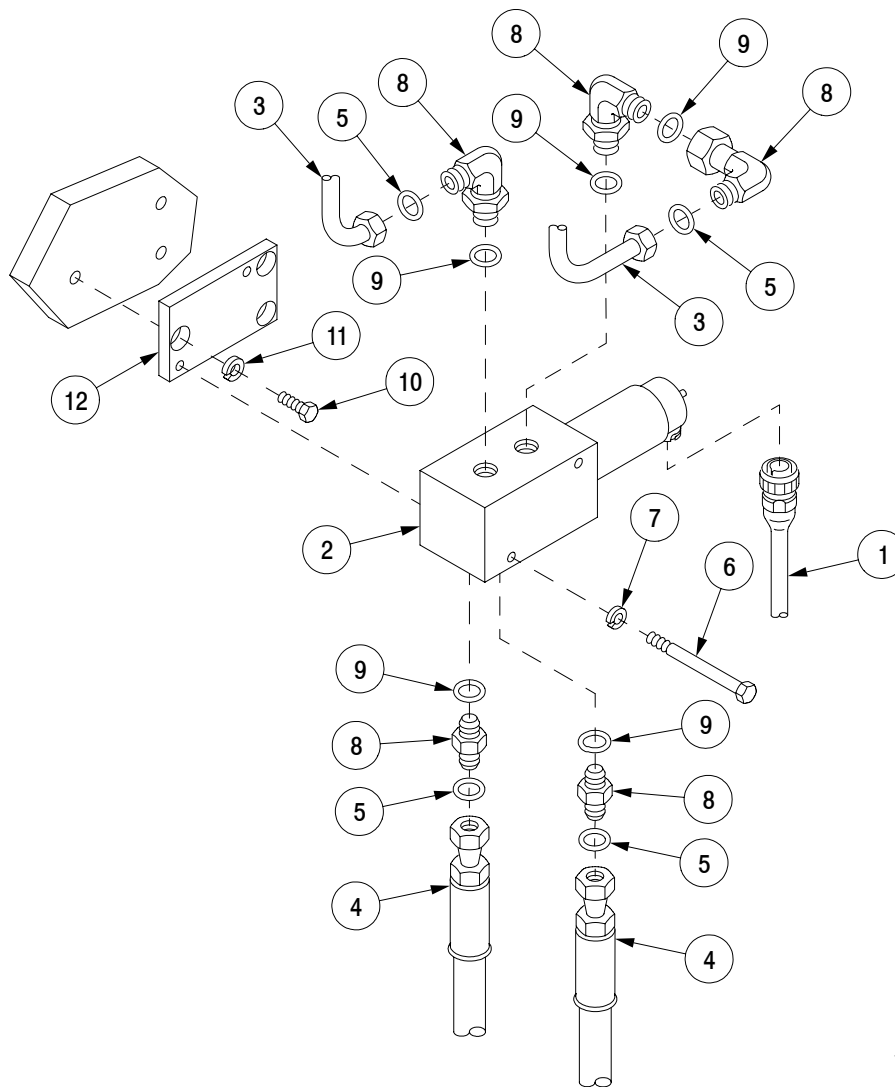
- 1 Disconnect electrical connector (1) from traverse limit valve (2).
- 2 Disconnect two tube assemblies (3) and two hose assemblies (4) with four preformed packings (5) from traverse limit valve (2). Discard preformed packings.
- 3 While supporting valve (2), remove two screws (6), two lockwashers (7), and traverse limit valve (2). Discard lockwashers.
- 4 Remove five fittings (8) with five preformed packings (9). Discard preformed packings.
- 5 Remove three screws (10), three lockwashers (11), and plate (12). Discard lockwashers.



18-43 TRAVERSE LIMIT VALVE - CONTINUED

b. Installation.

- 1 Install plate (12) with three screws (10) and three new lockwashers (11).
- 2 Install five fittings (8) and five new preformed packings (9).
- 3 Install traverse limit valve (2) with two screws (6) and two new lockwashers (7).
- 4 Connect two tube assemblies (3) and two hose assemblies (4) with four new preformed packings (5) onto traverse limit valve (2).
- 5 Connect electrical connector (1) to traverse limit valve (2).



16pc182m

18-44 SHOCK MOUNT ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (3) (item 130, Appx F)
Self-locking nuts (4) (item 64, Appx F)

Materials/Parts - Continued

Adhesive (item 3, Appx C)
Sealing compound (item 42, Appx C)
Sealing compound (item 46, Appx C)

Equipment Conditions

Hydraulic pump motor removed
(for rear shock mount only) (para 5-19)

NOTE

- There are four shock mounts. The removal and installation procedures are identical for all four. This procedure covers only one mount.
- The top two shock mounts must be removed prior to removal of lower shock mounts.

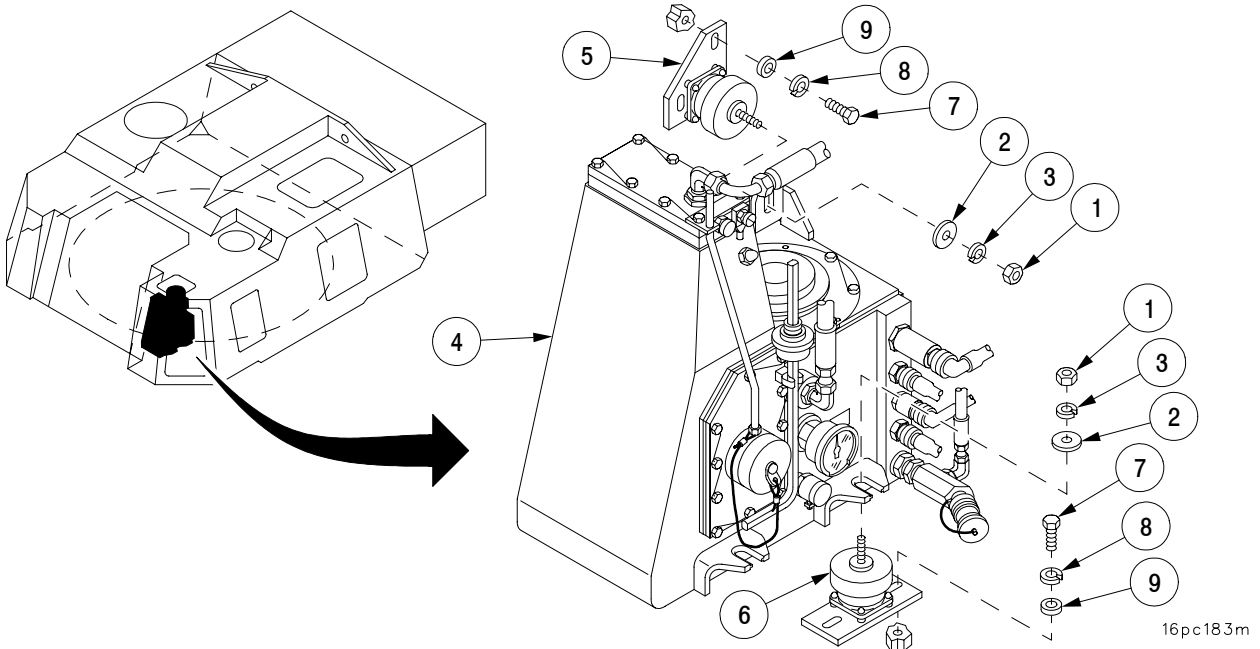
a. Removal.

- 1 Remove nut (1), flat washer (2), and lockwasher (3) securing reservoir (4) to shock mount assemblies (5 or 6). Discard lockwasher.

NOTE

The bottom two shock mounts require the hydraulic reservoir to be shifted rearward for access to screws.

- 2 Remove shock mount assembly (5 or 6) by removing two screws (7), two lockwashers (8), and two flat washers (9). Discard lockwashers.



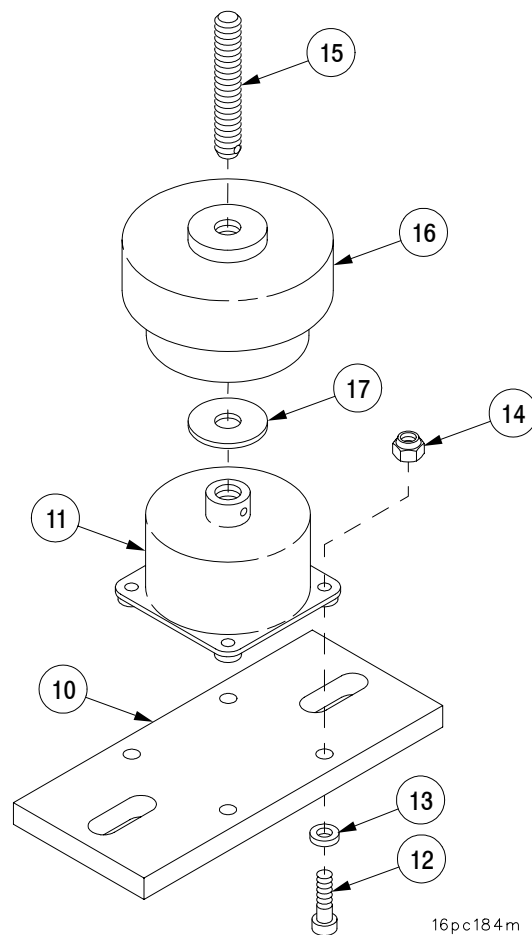
18-44 SHOCK MOUNT ASSEMBLY - CONTINUED

b. Disassembly.

- 1 Remove plate (10) from mount (11) by removing four screws (12), four flat washers (13), and four self-locking nuts (14). Discard self-locking nuts.
- 2 Remove stud (15) from mount (11) and boot (16).
- 3 Remove boot (16) and shim (17) from mount (11).

c. Assembly.

- 1 Apply adhesive to boot (16) and install shim (17) and boot (16) on mount (11).
- 2 Apply sealing compound (item 41, Appx C) on threads of stud (15) and install in boot (16) and mount (11).
- 3 Position mount (11) on plate (10) and secure with four screws (12), four flat washers (13), and four new self-locking nuts (14).
- 4 Apply sealing compound (item 45, Appx C) around base of mount (11) on plate (10).



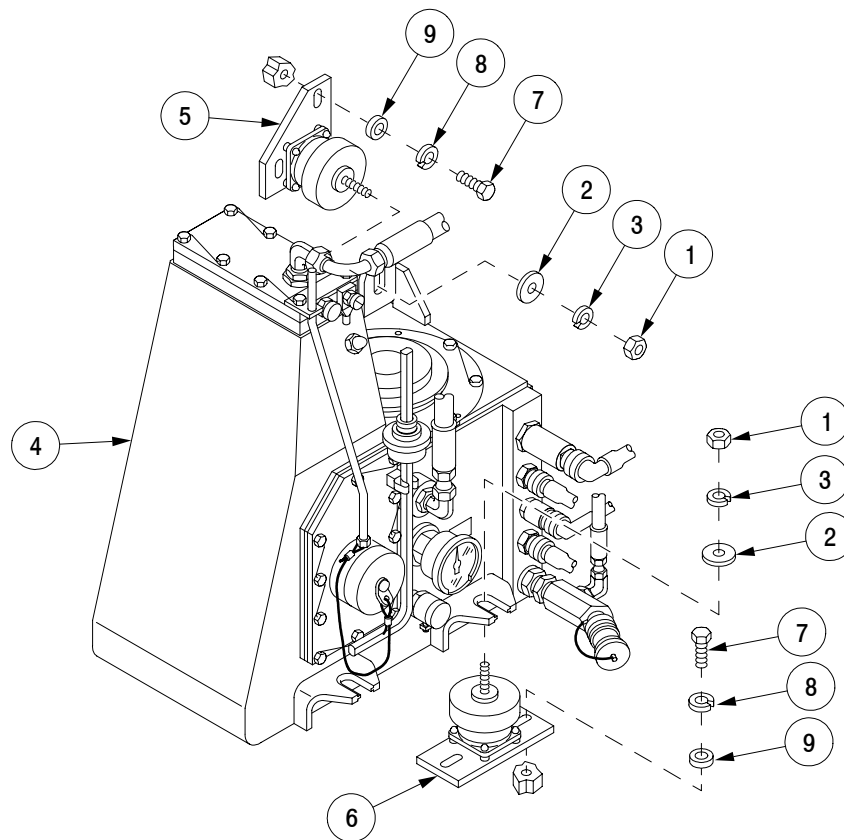
18-44 SHOCK MOUNT ASSEMBLY - CONTINUED

d. Installation.

NOTE

- Install lower shock mounts prior to installation of top two shock mounts.
- Position hydraulic reservoir over shock mounts.

- 1 Position shock mount assembly (5 or 6) in place and secure with two screws (7), two new lockwashers (8), and two flat washers (9).
- 2 Secure reservoir (4) to shock mount assembly (5 or 6) with new lockwasher (3), flat washer (2), and nut (1).



16pc185m

18-45 ACCUMULATOR ASSEMBLY, MANUAL PUMP.

This task covers: a. Removal b. Repair c. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Nitrogen charging kit (item 23, Appx G)

Materials/Parts

Preformed packing (item 6, Appx F)
Preformed packing (item 4, Appx F)
Preformed packing (item 97, Appx F)
Preformed packing (item 90, Appx F)
Lockwashers (2) (item 128, Appx F)
Preformed packing (item 96, Appx F)

Materials/Parts - Continued

Decal (item 169, Appx F)
Hydraulic fluid (item 50, Appx C)
Dust protective cap (AR) (item 26, Appx C)
Dust protective plug (AR) (item 62, Appx C)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)
Accumulator assembly (manual elevation pump)
nitrogen pressure discharged (para 28-8)

a. Removal.

WARNING

Hydraulic system pressure is 1925 ± 50 psi. Do not torque hydraulic fittings or perform removal procedures when hydraulic system is pressurized. Discharging system pressure before performing any maintenance procedures will avoid serious injury to personnel.

CAUTION

All hydraulic lines and ports must be capped to prevent contaminants from entering the hydraulic system and causing internal damage to hydraulic components.

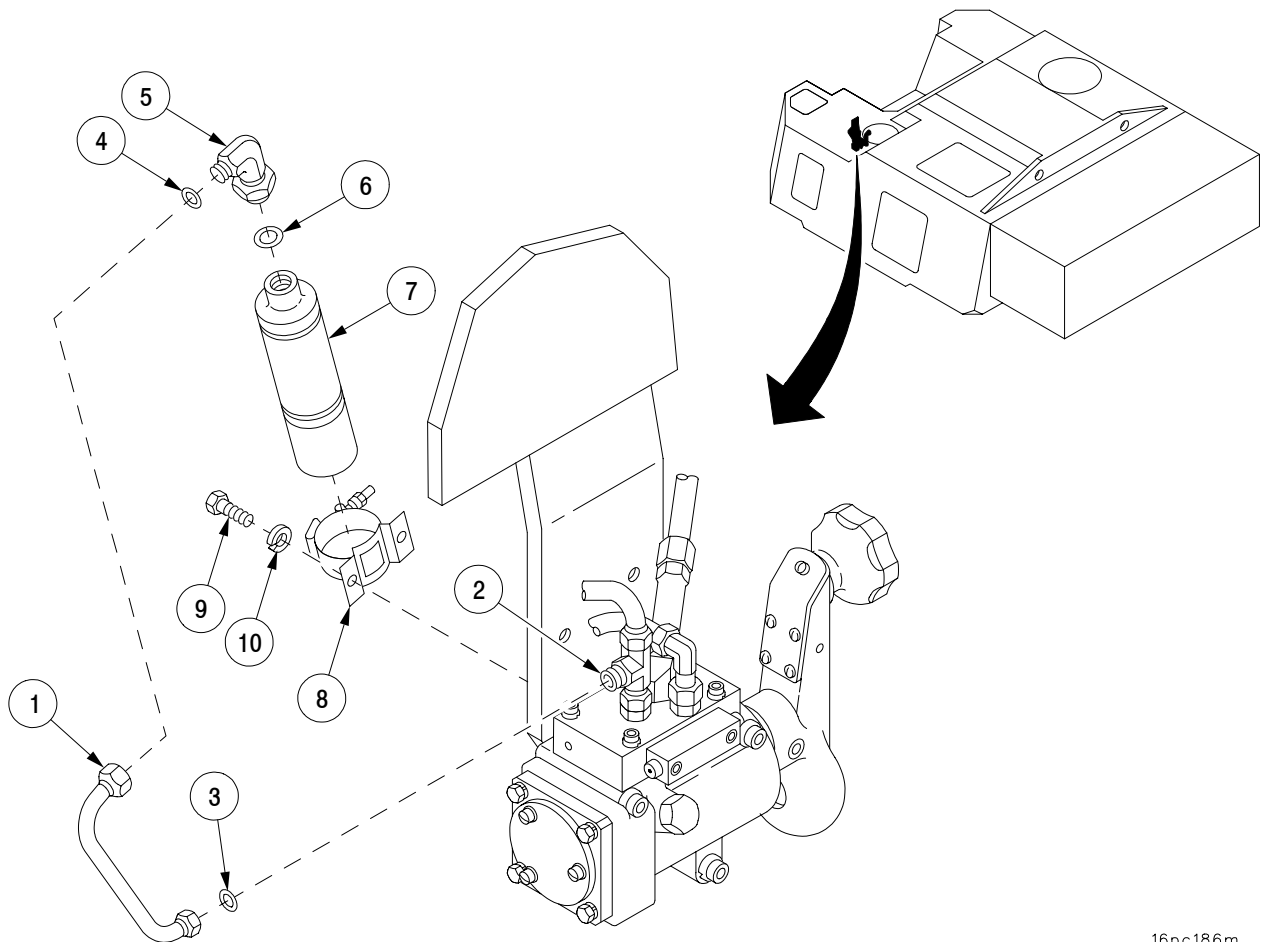
NOTE

Prior to removal, tag all hydraulic lines and components for identification during installation.

18-45 ACCUMULATOR ASSEMBLY, MANUAL PUMP - CONTINUED

a. Removal - Continued

- 1 Disconnect tube assembly (1) from tee (2). Remove and discard preformed packing (3).
- 2 Remove tube assembly (1) and preformed packing (4) from elbow (5). Discard preformed packing.
- 3 Remove elbow (5) and preformed packing (6) from accumulator (7). Discard preformed packing.
- 4 Loosen clamp (8) to remove accumulator (7).
- 5 Inspect clamp (8) for damage and serviceability. If defective, perform step 6.
- 6 Remove two screws (9), two lockwashers (10), and clamp (8). Discard lockwashers.

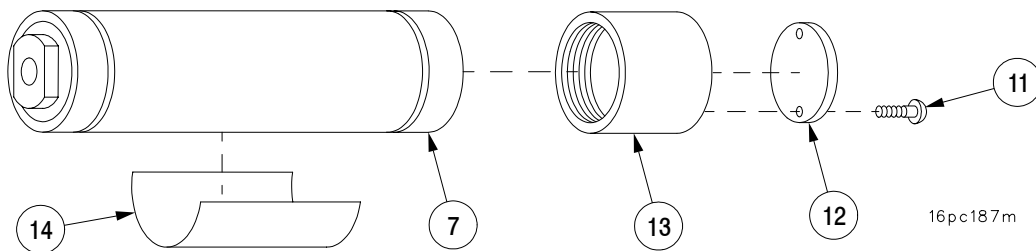


16pc186m

18-45 ACCUMULATOR ASSEMBLY, MANUAL PUMP - CONTINUED

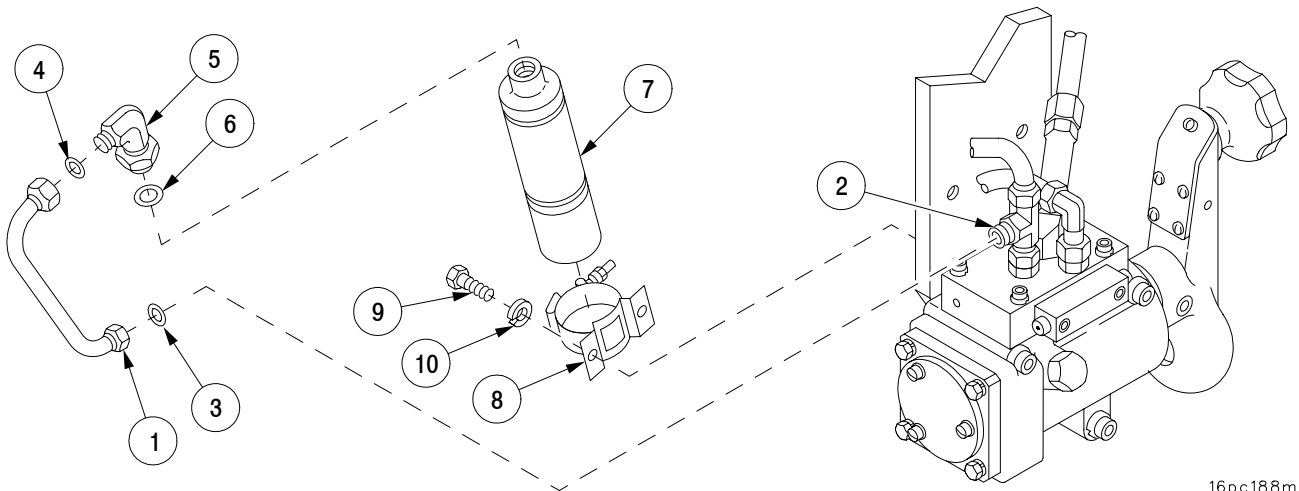
b. Repair.

- 1 Remove two screws (11) and plate (12) from accumulator cap (13).
- 2 Remove accumulator cap (13) from accumulator (7).
- 3 Remove and discard decal (14) from accumulator (7).
- 4 Install new decal (14) to accumulator (7).
- 5 Install accumulator cap (13) to accumulator (7).
- 6 Position plate (12) to accumulator cap (13) and secure by installing two screws (11).



c. Installation.

- 1 Install two new lockwashers (10), two screws (9), and clamp (8).
- 2 Install accumulator (7) in clamp (8) and secure.
- 3 Install two new preformed packings (6) and elbow (5) to accumulator (7).
- 4 Connect tube assembly (1) to elbow (5) with new preformed packing (4).
- 5 Connect tube assembly (1) to tee (2) with new preformed packing (3).
- 6 Charge accumulator assembly (para 28-8).



18-46 RESETTING VELOCITY FUSES.

This task covers: a. Servo Fuses b. Hand Control Fuse c. Other Fuses

INITIAL SETUP

Tools

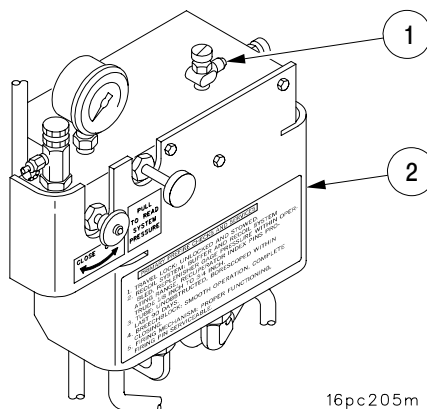
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Drain pan (item 26, Appx G)

Materials/Parts

Hydraulic fluid (item 50, Appx C)
Nonmetallic tubing (item 93, Appx C)

a. Servo Fuses.

- 1 Connect tube to top bleeder valve (1) on fuse manifold (2).
- 2 Place opposite end of tube in drain pan.
- 3 Enter a MANUAL fire mission (TM 9-2350-314-10).
- 4 When FIRE MISSION screen appears, open top bleeder valve (1).
- 5 Activate GUN SERVO switch on DU (TM 9-2350-314-10).
- 6 Turn HYDRAULICS switch ON (TM 9-2350-314-10).
- 7 Press LAY to cause tube to move (TM 9-2350-314-10).
- 8 When air free hydraulic fluid flows through tube, or fuse resets, release LAY key and close bleeder valve (1).
- 9 If fluid is not air free when gun reaches commanded deflection, press STOW key (TM 9-2350-314-10).
- 10 Repeat steps 8 and 10 until air free hydraulic fluid flows through tube, then perform step 9.
- 11 If required, fill hydraulic fluid reservoir (para 18-1c).



16pc205m

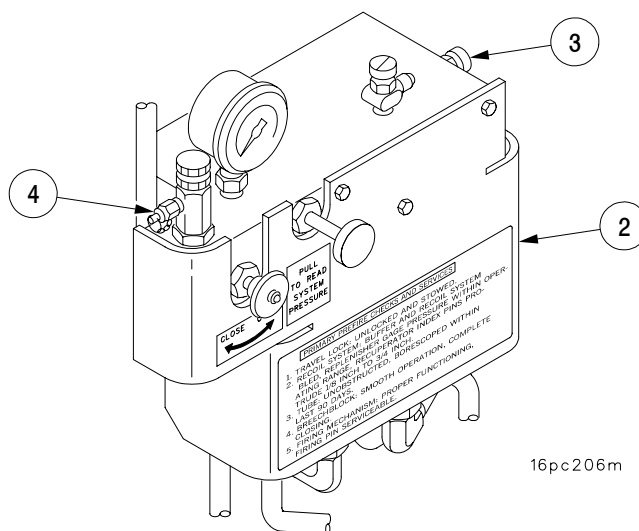
18-46 RESETTING VELOCITY FUSES - CONTINUED

b. Hand Controls Fuse.

- 1 Connect tube to side bleeder valve (3) on fuse manifold (2).
- 2 Place opposite end of tube in drain pan.
- 3 Open side bleeder valve (3).
- 4 Turn HYDRAULICS switch ON (TM 9-2350-314-10).
- 5 When air free hydraulic fluid flows through tube, or fuse resets, close side bleeder valve (3).
- 6 If required, fill hydraulic fluid reservoir (para 18-1c).

c. Other Fuses.

- 1 Discharge system pressure (para 18-1a).
- 2 If fuse does not reset, connect tube to sampling/bleeder valve (4) on fuse manifold (2).
- 3 Place opposite end of tube in drain pan.
- 4 Open sampling/bleeder valve (4).
- 5 Turn HYDRAULICS switch ON (TM 9-2350-314-10).
- 6 When air free hydraulic fluid flows through tube, or fuse resets, close sampling/bleeder valve (4).
- 7 Turn HYDRAULICS switch OFF (TM 9-2350-314-10).
- 8 If required, fill hydraulic fluid reservoir (para 18-1c).



CHAPTER 19

TRAVERSE LOCK, HYDRAULIC COMPARTMENT ACCESS COVER, AND CAB SIDE DOOR

GENERAL

This chapter illustrates and describes maintenance procedures for the traverse lock, hydraulic compartment access cover, and cab side door. Step-by-step procedures are provided for removal, disassembly, assembly, and installation as required for unit level maintenance.

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19-1 TRAVERSE LOCK ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation
 e. Adjustment

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 107, Appx F)
Self-locking bolts (2) (item 138, Appx F)
Automotive grease (item 52, Appx C)
Spring pins (2) (item 154, Appx F)
Self-locking bolts (2) (item 228, Appx F)

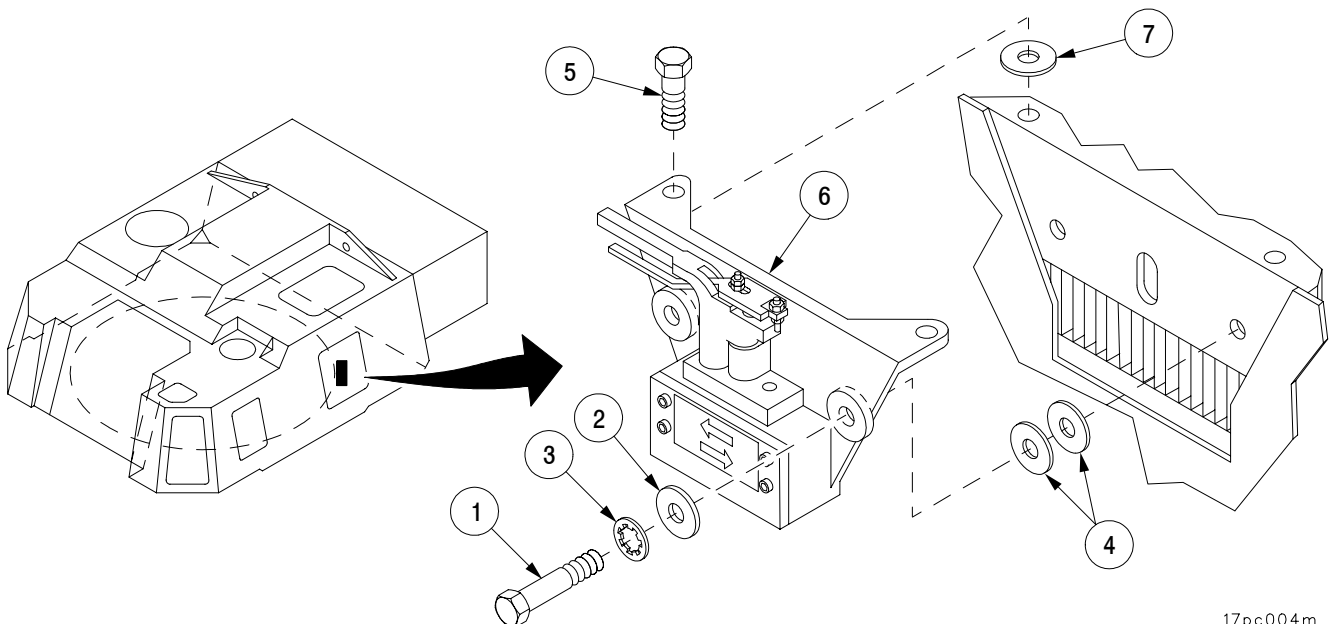
a. Removal.

- 1 Move lever to UNLOCKED position.

NOTE

If shims are present, they must be retained for installation to the same location from which they were removed.

- 2 Remove two self-locking bolts (1), two flat washers (2), two lockwashers (3), and shims (4). Discard self-locking bolts and lockwashers.
- 3 Remove two self-locking bolts (5), traverse lock (6), and shims (7). Discard self-locking bolts.

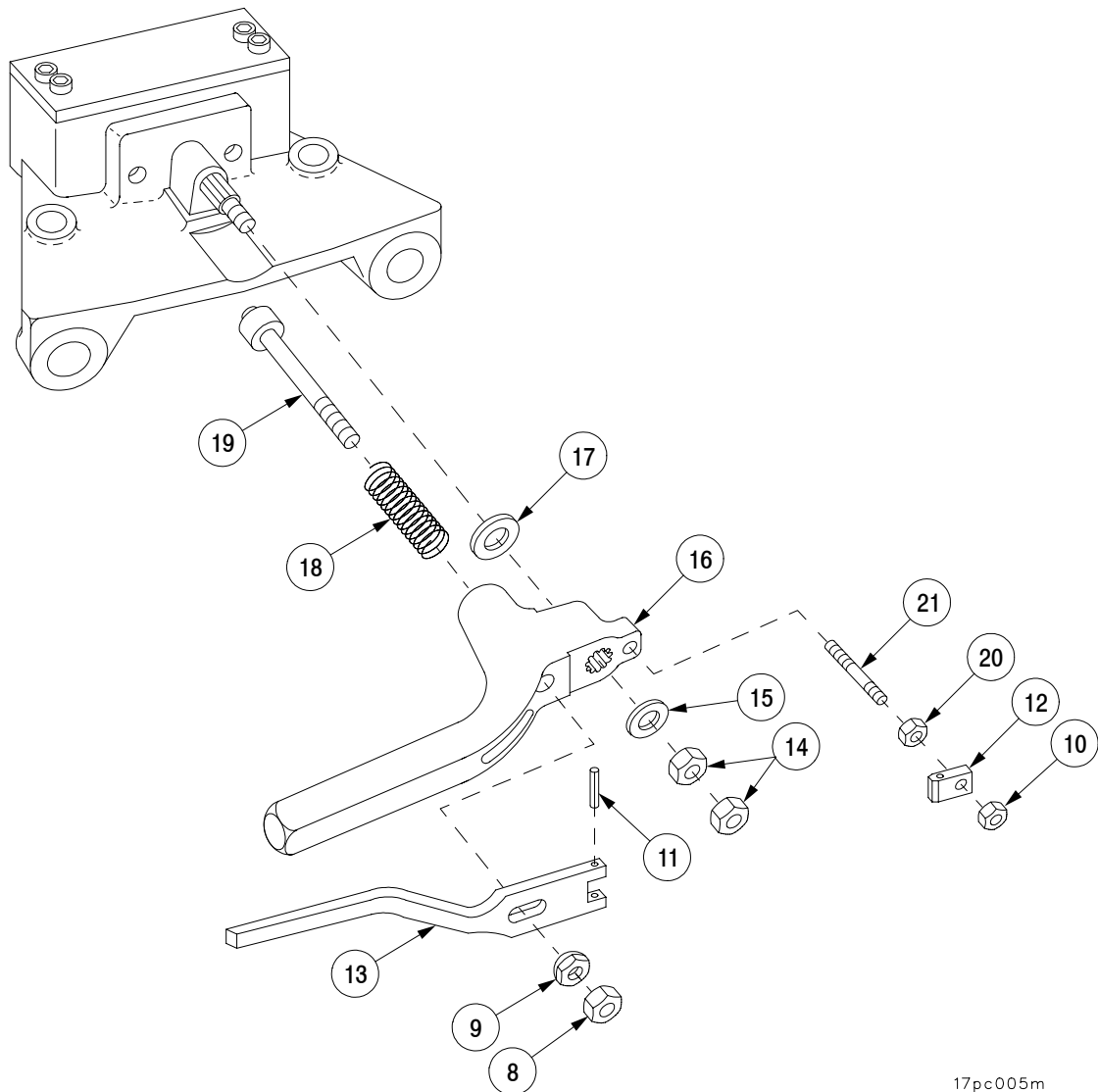


17pc004m

19-1 TRAVERSE LOCK ASSEMBLY - CONTINUED

b. Disassembly.

- 1 Remove nuts (8, 9, and 10).
- 2 Drive out spring pin (11) and remove arm (12) and lever (13). Discard spring pin.
- 3 Remove two nuts (14), flat washer (15), lever (16), flat washer (17), spring (18), and pin assembly (19).
- 4 Remove nut (20) and shaft (21) from lever (16).

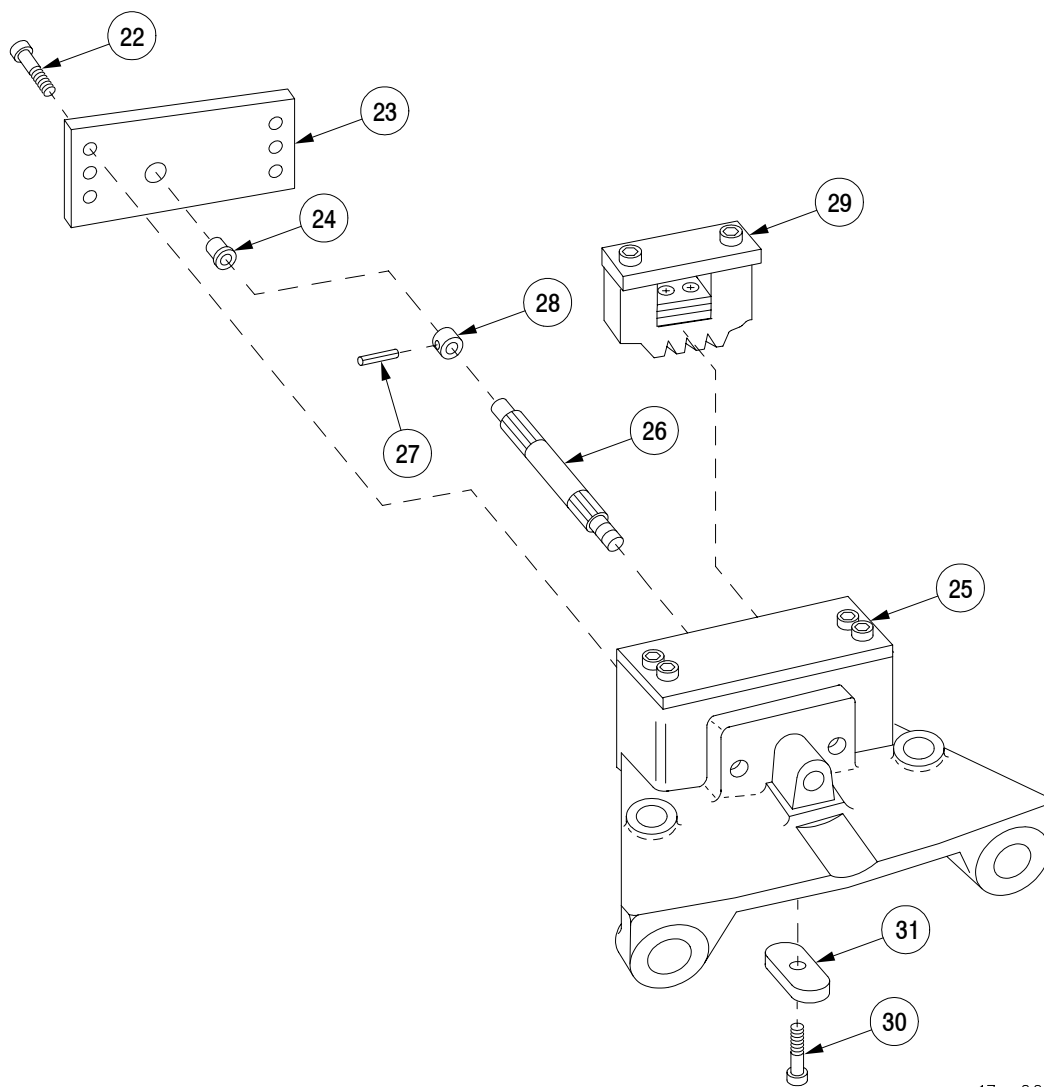


17pc005m

19-1 TRAVERSE LOCK ASSEMBLY - CONTINUED

b. Disassembly - Continued

- 5 Remove four screws (22), plate (23), and bearing (24) from bracket (25).
- 6 Remove camshaft (26) with attached parts.
- 7 Drive out spring pin (27) and remove cam (28) from camshaft (26). Discard spring pin.
- 8 Remove gear (29) with attached parts, screw (30), and key (31).



17pc006m

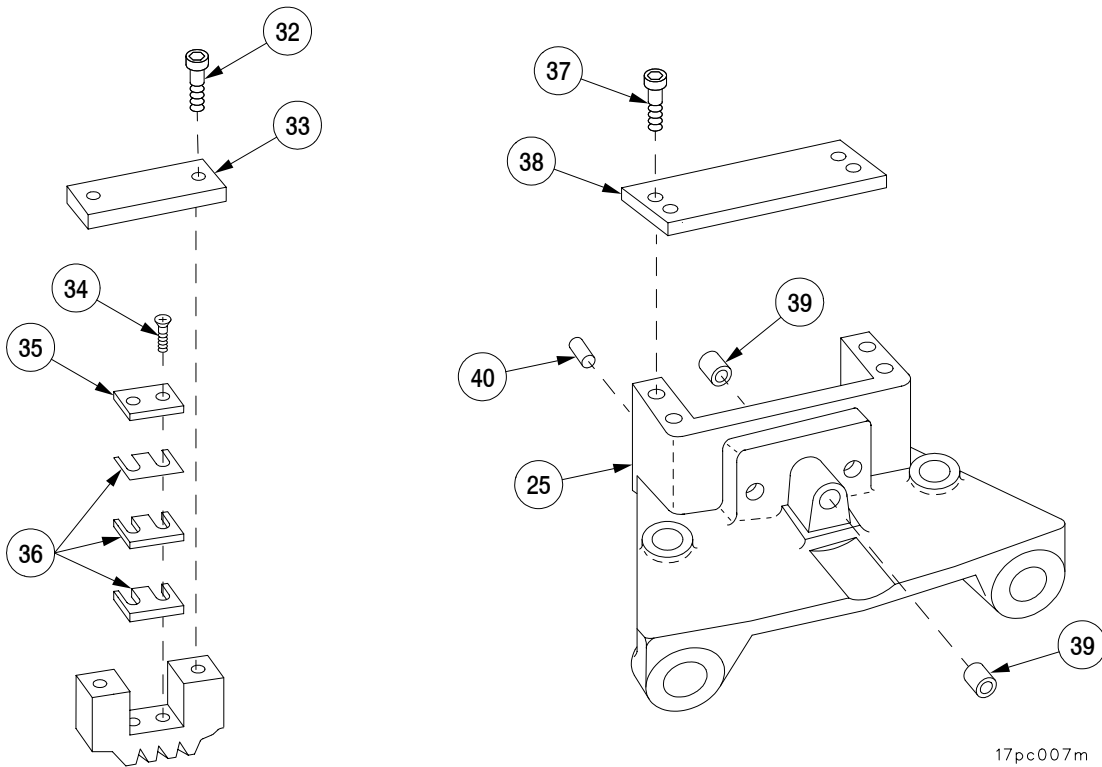
19-1 TRAVERSE LOCK ASSEMBLY - CONTINUED

b. Disassembly - Continued

NOTE

If shims are present, they must be retained for installation to the same location from which they were removed.

- 9 Remove two screws (32), access cover (33), two screws (34), retainer (35), and shims (36), if any. Tie shims (36) together and retain for reassembly.
- 10 Remove four screws (37) and cover (38).
- 11 Press out two bearings (39) from bracket (25). Remove two locator pins (40).



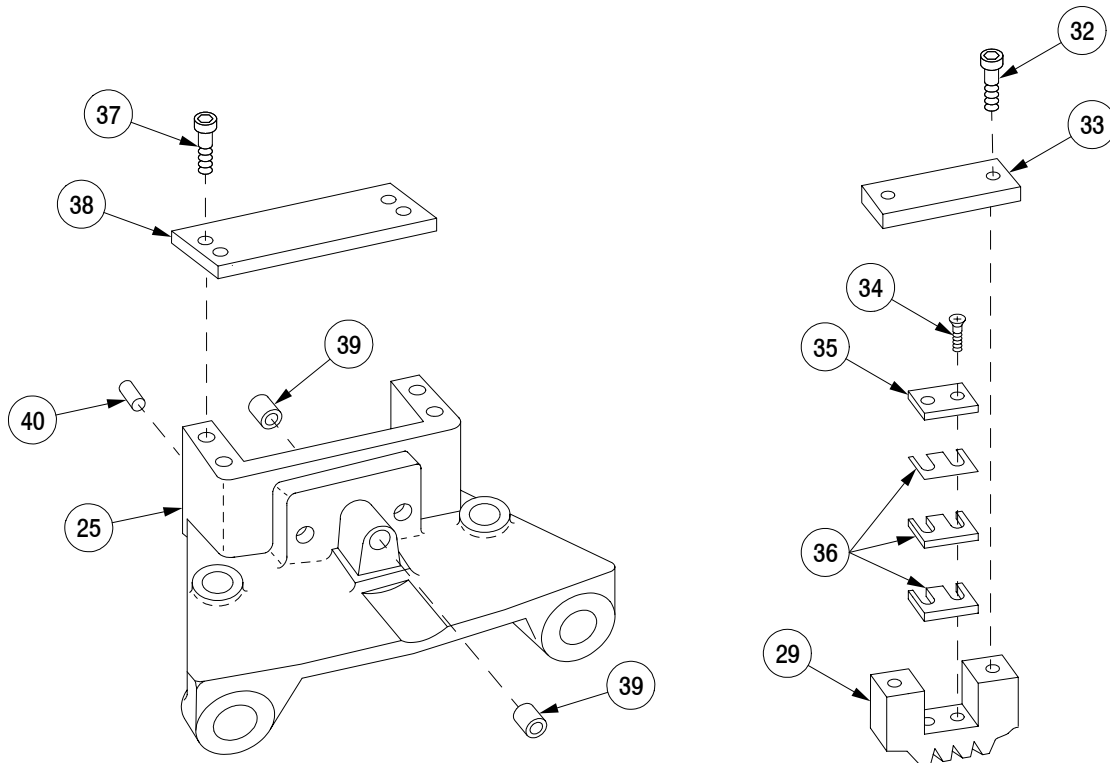
19-1 TRAVERSE LOCK ASSEMBLY - CONTINUED

c. Assembly.

NOTE

Coat all internal parts with grease prior to assembly.

- 1 Press two bearings (39) and place two locator pins (40) in bracket (25).
- 2 Install cover (38) with four screws (37).
- 3 Install original shims (36) (if used) and retainer (35) on gear (29) with two screws (34). Stake two screws (34) after assembling shims (36) and retainer (35).
- 4 Install access cover (33) on gear (29) with two screws (32).

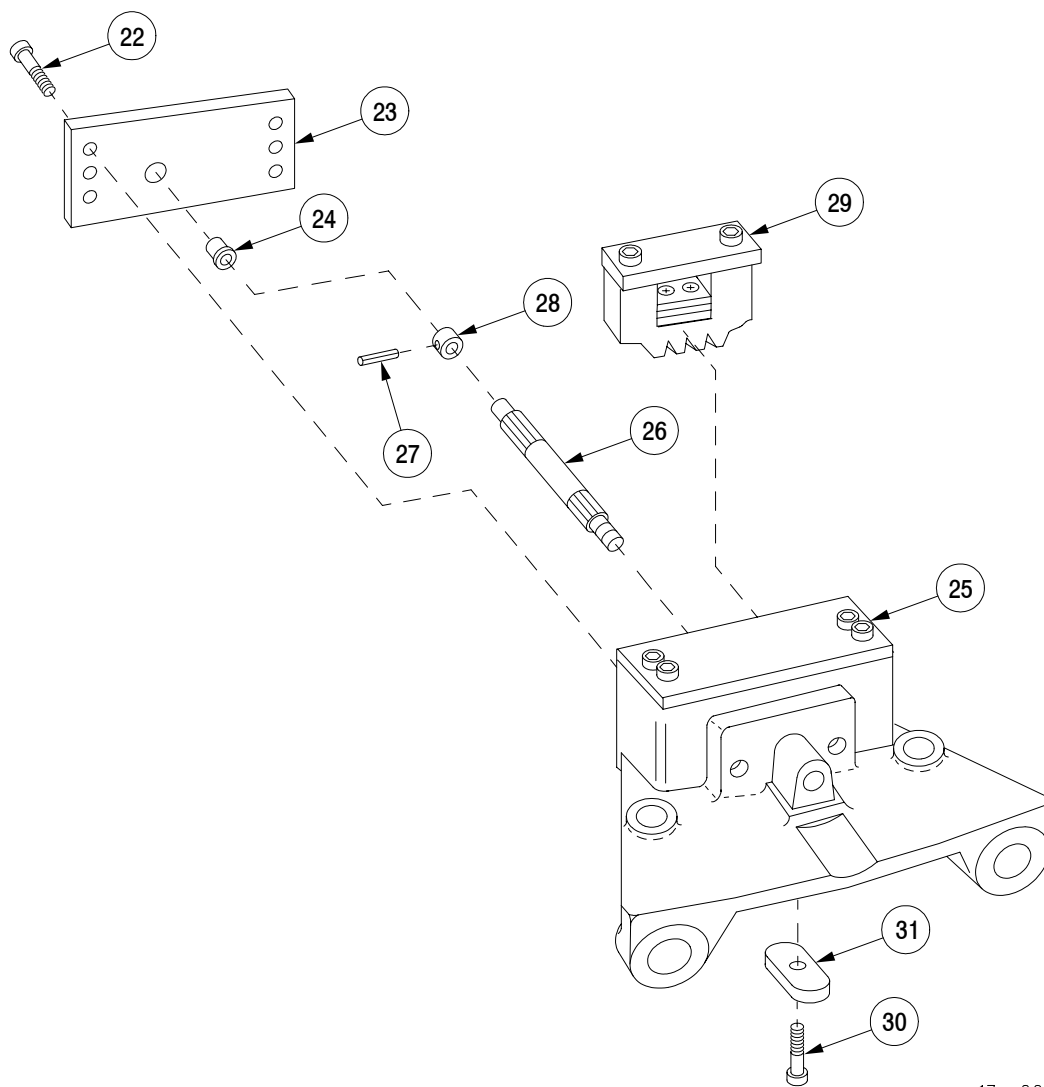


17pc008m

19-1 TRAVERSE LOCK ASSEMBLY - CONTINUED

c. Assembly - Continued

- 5 Place gear (29) with attached parts in bracket (25).
- 6 Install key (31) and screw (30).
- 7 Install cam (28) on camshaft (26), align holes, and secure with new spring pin (27).
- 8 Slide end of camshaft (26) through gear (29) into hole in bracket (25). Install bearing (24), plate (23), and four screws (22).

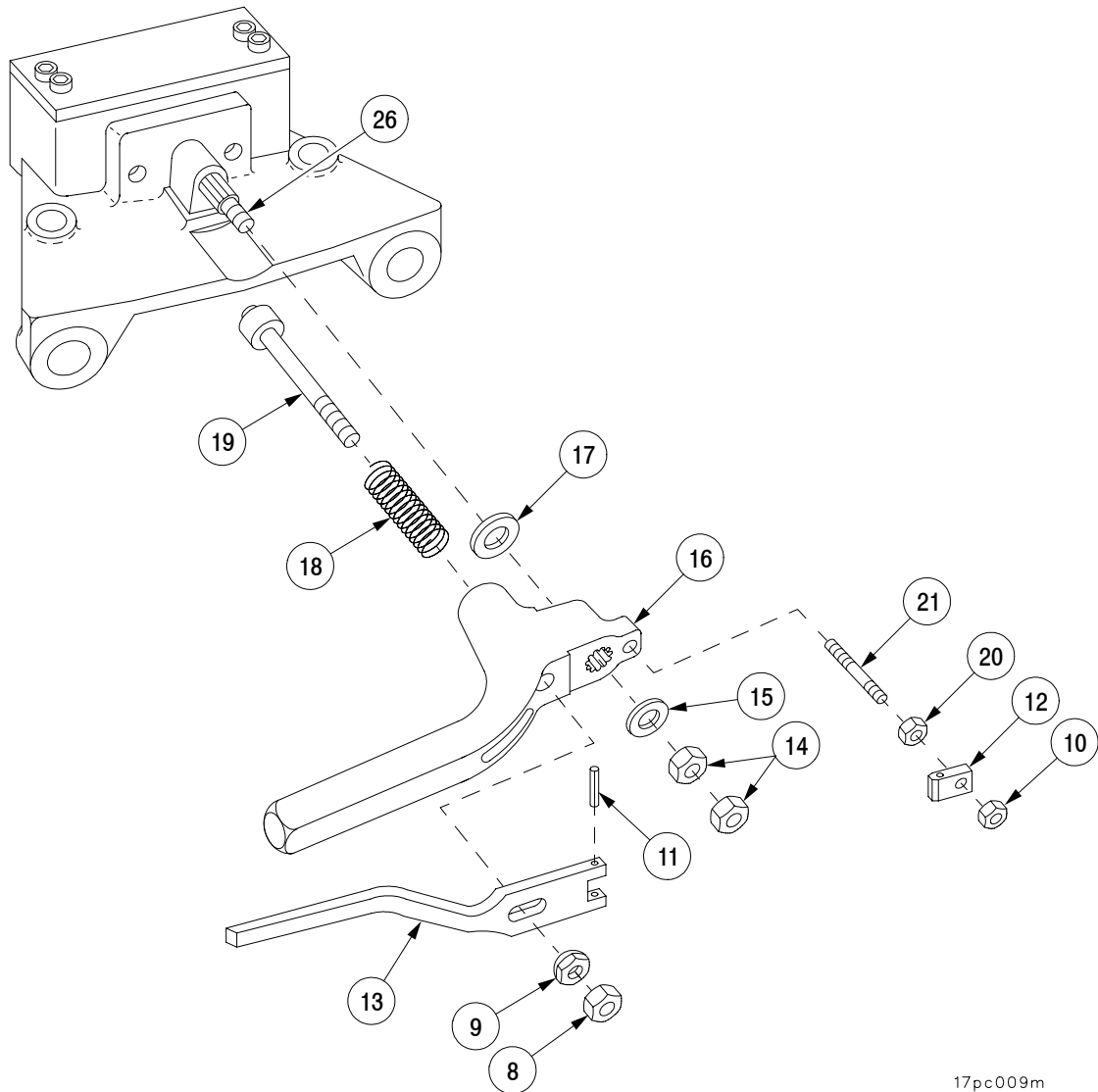


17pc006m

19-1 TRAVERSE LOCK ASSEMBLY - CONTINUED

c. Assembly - Continued

- 9 Install shaft (21) onto lever (16), then thread nut (20) onto shaft (21).
- 10 Install pin assembly (19), spring (18), flat washer (17) and lever (16) on cam shaft (26) and secure with flat washer (15) and two nuts (14).
- 11 Position arm (12) in clevis of lever (13), align holes and drive in new spring pin (11) to secure arm (12). Make sure arm (12) pivots in clevis.
- 12 Slide end of lever (13) into slot in lever (16) until end of shaft (21) protrudes from hole in arm (12). Install nut (10) on shaft (21).
- 13 Install two nuts (8 and 9) on pin assembly (19).

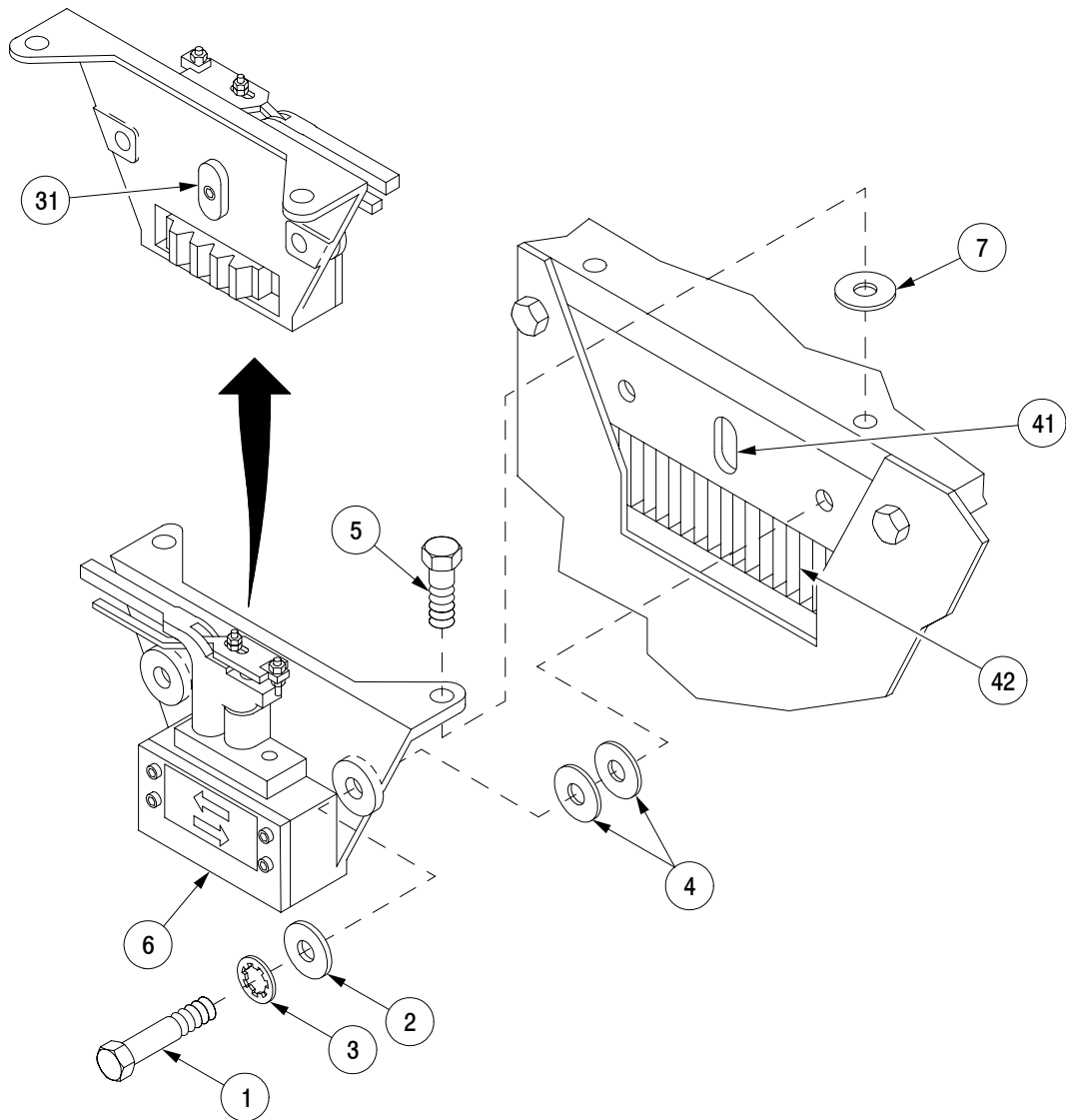


17pc009m

19-1 TRAVERSE LOCK ASSEMBLY - CONTINUED

d. Installation.

- 1 Install traverse lock (6), two new self-locking bolts (5), original shims (7). To properly locate traverse lock (6), fit key (31) into hole (41) in geared race (42).
- 2 Install original shims (4), two new lockwashers (3), two flat washers (2), and two new self-locking bolts (1).

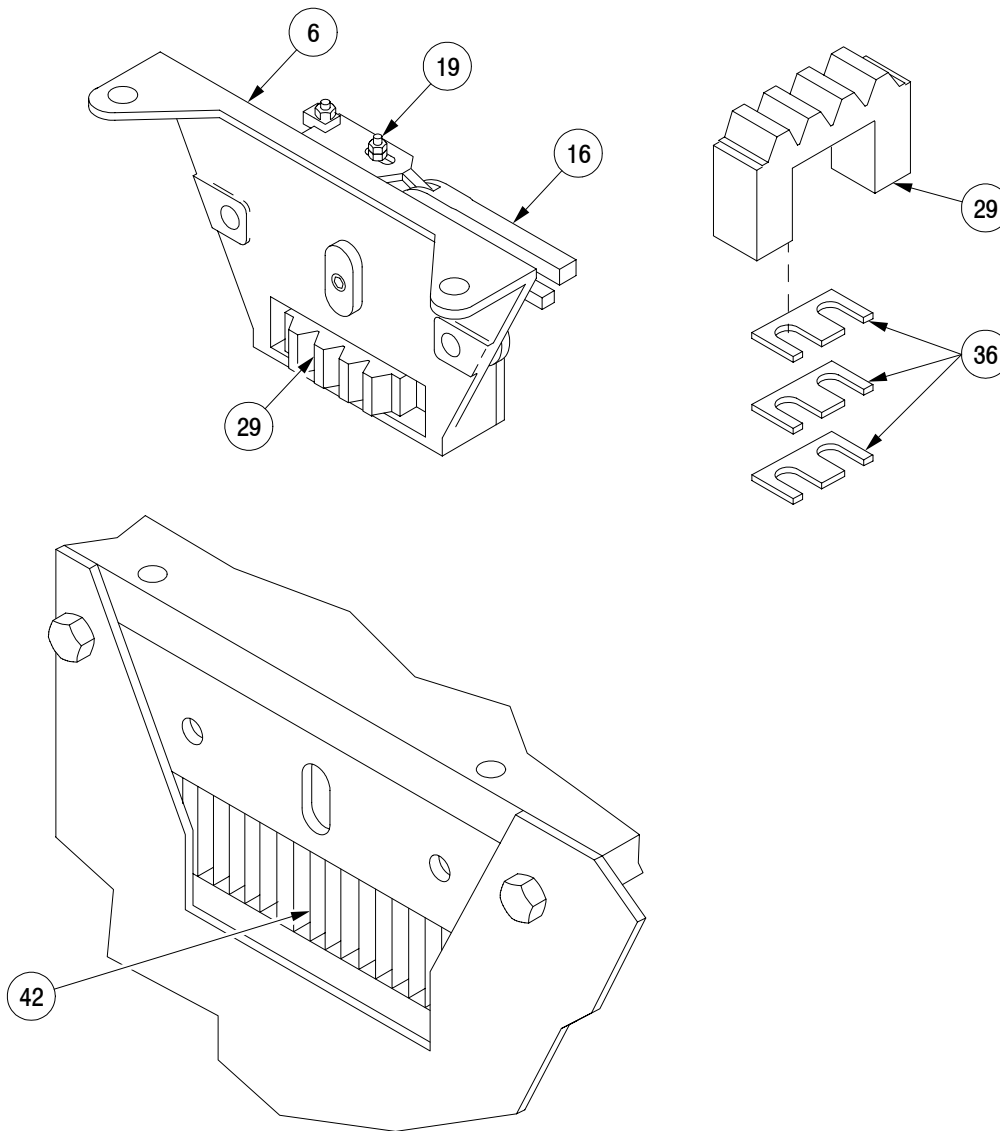


17pc010m

19-1 TRAVERSE LOCK ASSEMBLY - CONTINUED

e. Adjustment.

- 1 Move lever (16) to LOCKED position and check to be sure that teeth of gear (29) engage teeth of race (42) and that pin assembly (19) engages hole in traverse lock (6) for LOCKED position.
- 2 Vary thickness of shims (36) to adjust engagement of gear (29) with teeth of race (42). Decreasing thickness of shims (36) brings gear (29) into closer engagement with race (42); increasing shims' (36) thickness moves gear (29) away from race (42). Shims (36) are available in three thicknesses: 0.001, 0.002 and 0.003 inches.



17pc011m

19-2 HYDRAULIC COMPARTMENT ACCESS COVER.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials

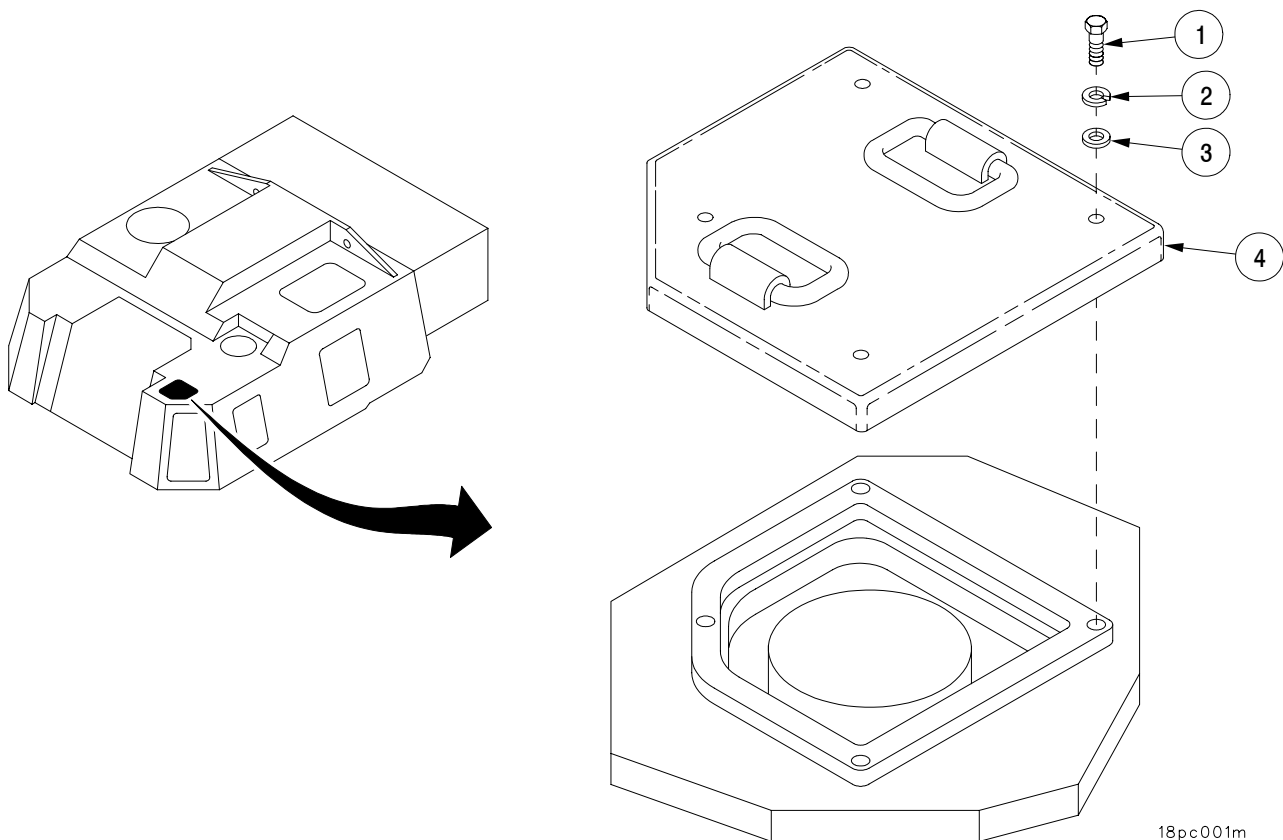
Lockwashers (4) (item 132, Appx F)

a. Removal.

Remove four screws (1), four lockwashers (2), four flat washers (3), and hydraulic access cover (4). Discard lockwashers.

b. Installation.

Install hydraulic access cover (4) with four screws (1), four flat washers (3), and four new lockwashers (2).



19-3 CAB SIDE DOOR, HANDLE, AND STRIKE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Side door armor plate removed
(para 12-7)

Materials/Parts

Lockwashers (8) (item 130, Appx F)
Adhesive (item 7, Appx C)
Seal (item 184, Appx F)
Rubber strip (item 200, Appx F)
Sealing compound (item 40, Appx C)
Sealing compound (item 46.1, Appx C)

Personnel Required

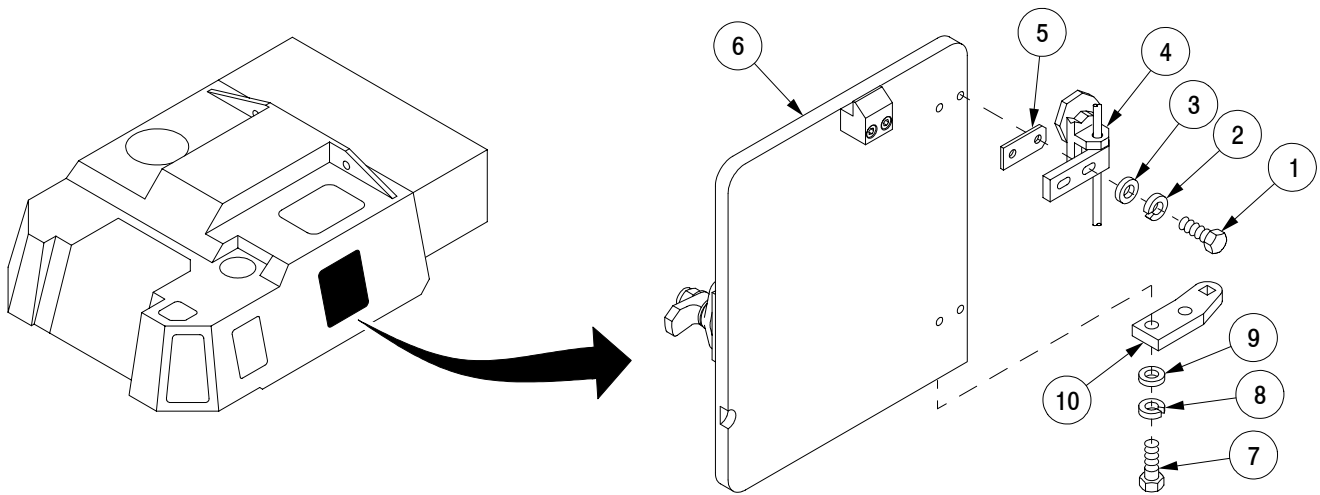
Two

a. Removal.

NOTE

If shims are present, they must be retained for installation to the same location from which they were removed.

- 1 Remove four screws (1), four lockwashers (2), four flat washers (3), two hinges (4), and shims (5) from door (6). Discard lockwashers.
- 2 Remove two screws (7), two lockwashers (8), two flat washers (9), and anchor (10) from door (6). Discard lockwashers.
- 3 Remove door (6) from cab.

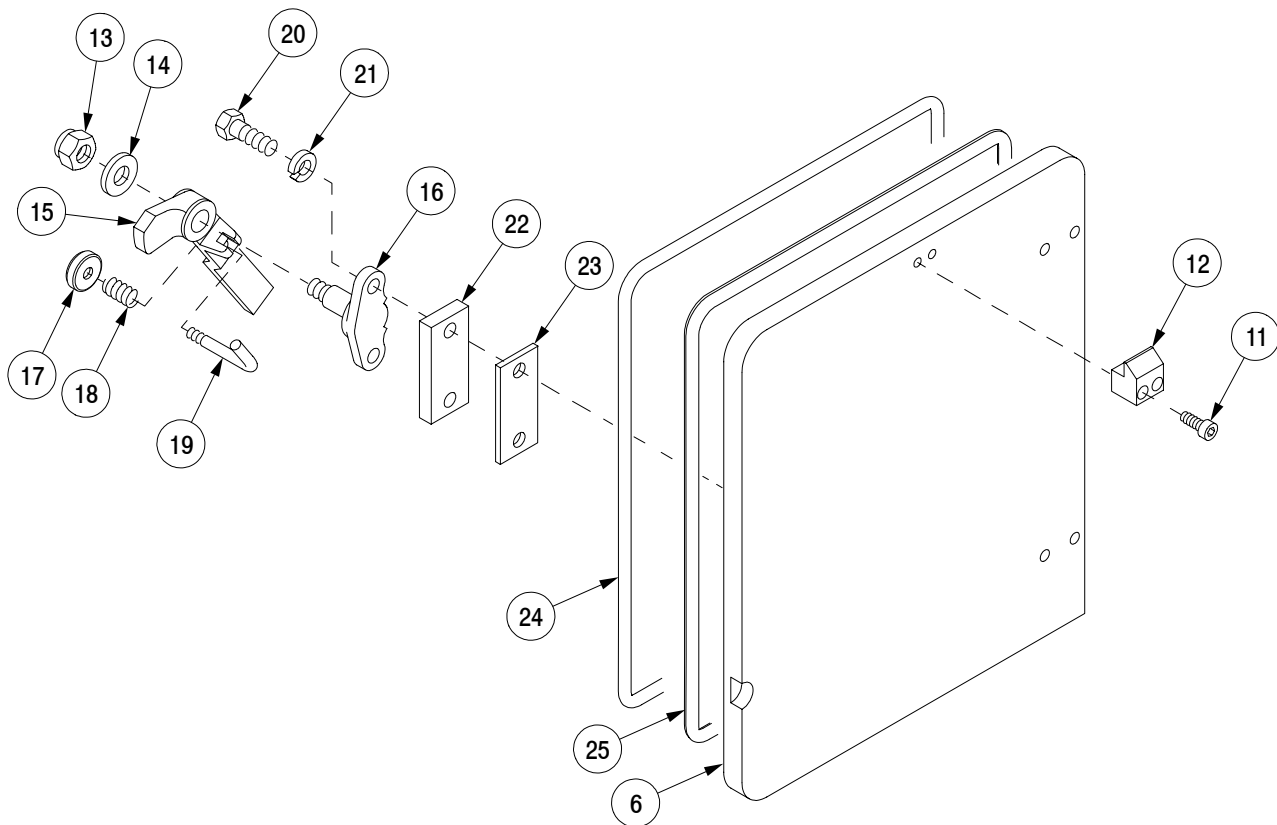


19pc004m

19-3 CAB SIDE DOOR, HANDLE, AND STRIKE - CONTINUED

a. Removal - Continued

- 4 Remove two screws (11) and strike (12) from door (6).
- 5 Remove nut (13), flat washer (14), and handle (15) from mount (16).
- 6 Remove knob (17), spring (18), and pin (19) from handle (15).
- 7 Remove two screws (20), two lockwashers (21), mount (16), spacer (22), and shim (23) from door (6). Discard lockwashers.
- 8 Remove seal (24) and rubber strip (25) from door (6). Discard seal and rubber strip.

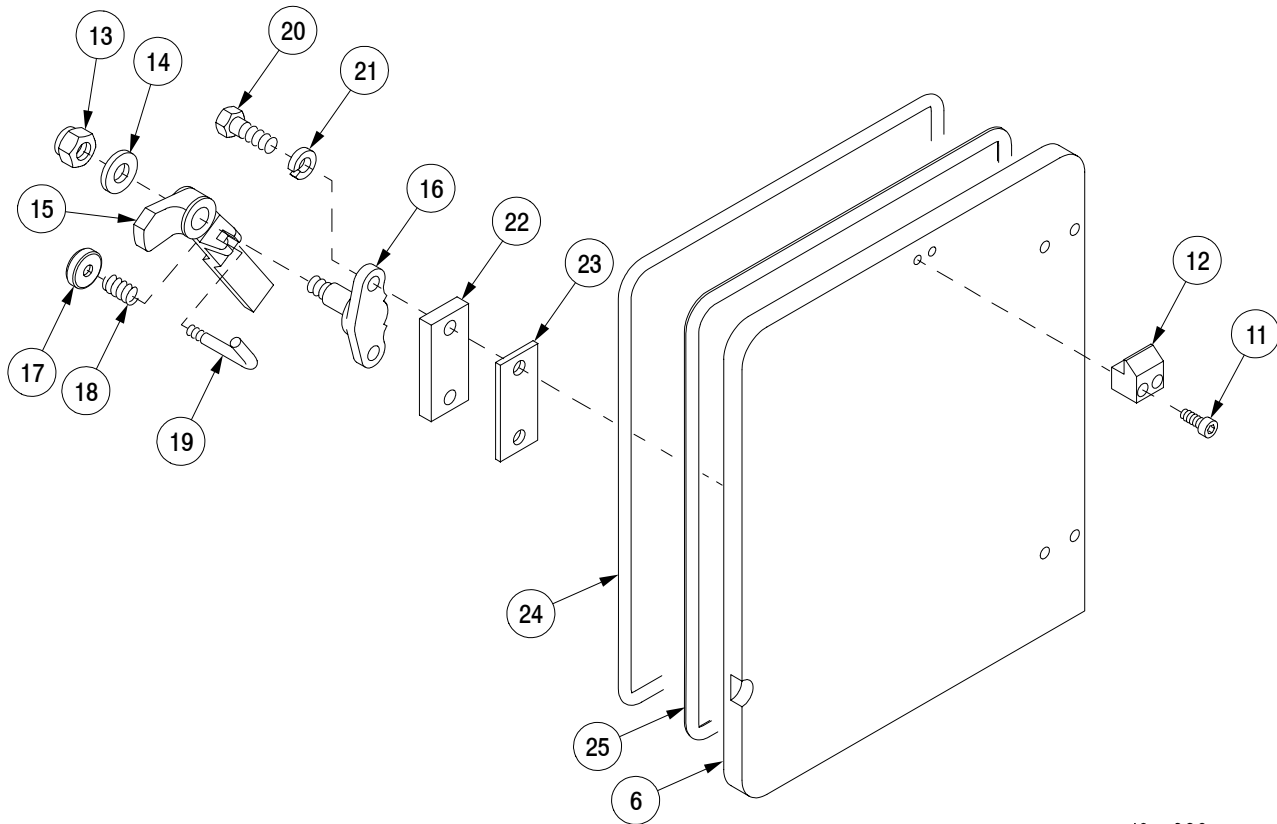


19pc006m

19-3 CAB SIDE DOOR, HANDLE, AND STRIKE - CONTINUED

b. Installation.

- 1 Apply adhesive (item 7, Appx C) to new rubber strip (25) and new seal (24).
- 2 Install new rubber strip (25) and new seal (24) on door (6).
- 2.1 Apply sealing compound (item 46.1, Appx C) to aluminum/steel interfaces of shim (22).
- 3 Install shim (23), spacer (22), and mount (16) to door (6) with two screws (20) and two new lockwashers (21).
- 4 Apply sealing compound (item 40, Appx C) to pin (19) before installing knob.
- 5 Install knob (17), spring (18), and pin (19) on handle (15).
- 6 Install handle (15) to mount (16) with flat washer (14) and nut (13).
- 7 Install strike (12) on door (6) with two screws (11).

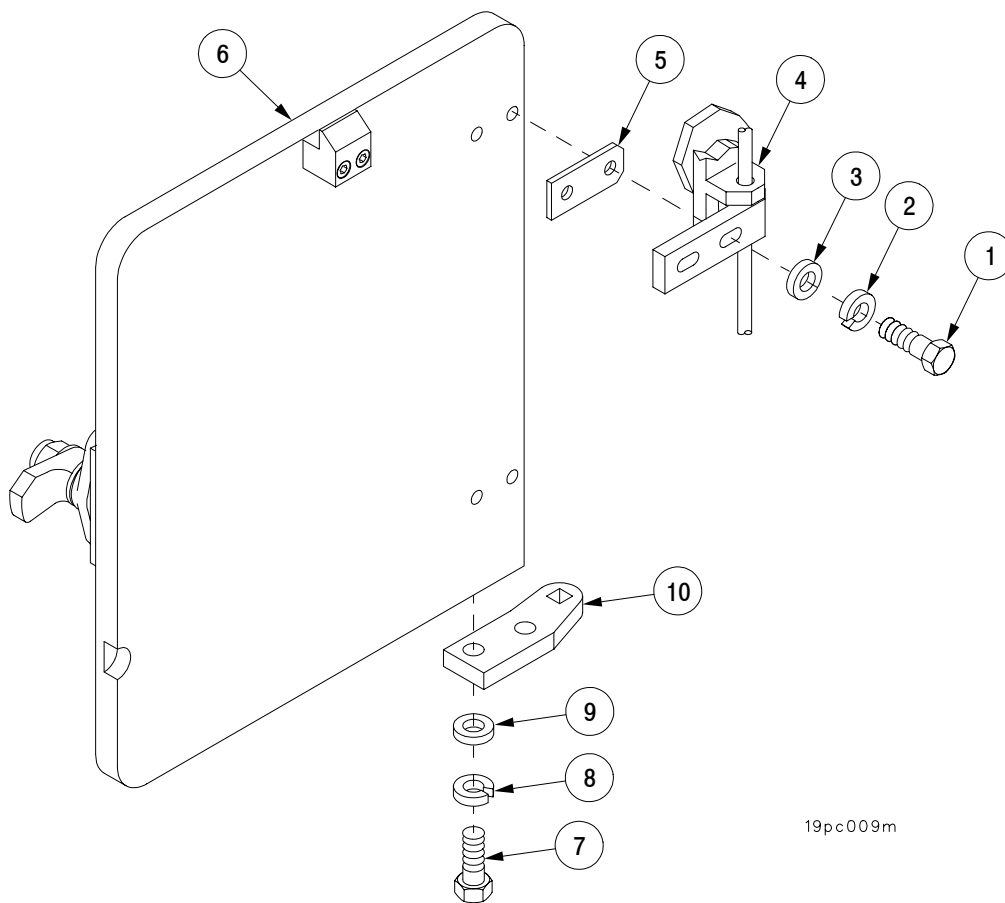


19pc006m

19-3 CAB SIDE DOOR, HANDLE, AND STRIKE - CONTINUED

b. Installation - Continued

- 8 Install door (6) on cab.
- 8.1 Apply sealing compound (item 46.1, Appx C) to aluminum/steel interfaces of anchor (10) and shims (5).
- 9 Install anchor (10) on door (6) with two screws (7), two new lockwashers (8), and two flat washers (9).
- 10 Install two hinges (4) and shims (5) to door (6) with two screws (1), two new lockwashers (2), and two flat washers (3).



19pc009m

19-4 CAB SIDE DOOR PLATE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 128, Appx F)
Sealing compound (item 46.1, Appx C)

a. Removal.

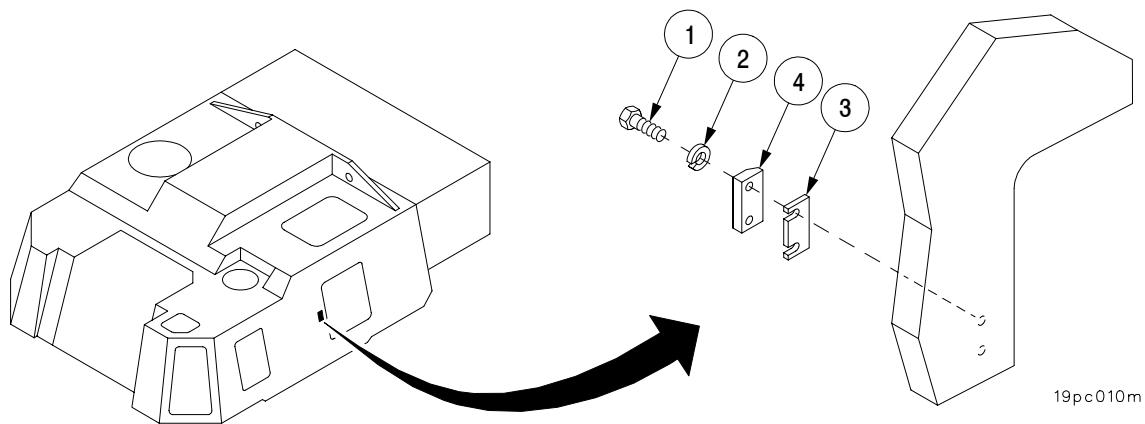
NOTE

If shims are present, they must be retained for installation to the same location from which they were removed.

Remove two screws (1), two lockwashers (2), shim (3), and plate (4). Discard lockwashers.

b. Installation.

- 1 Apply sealing compound to aluminum/steel interfaces of shim (3).
- 2 Install plate (4) and shim (3) with two screws (1) and two new lockwashers (2).



19-5 CAB SIDE DOOR TORSION BAR, ANCHORS, AND HINGES.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

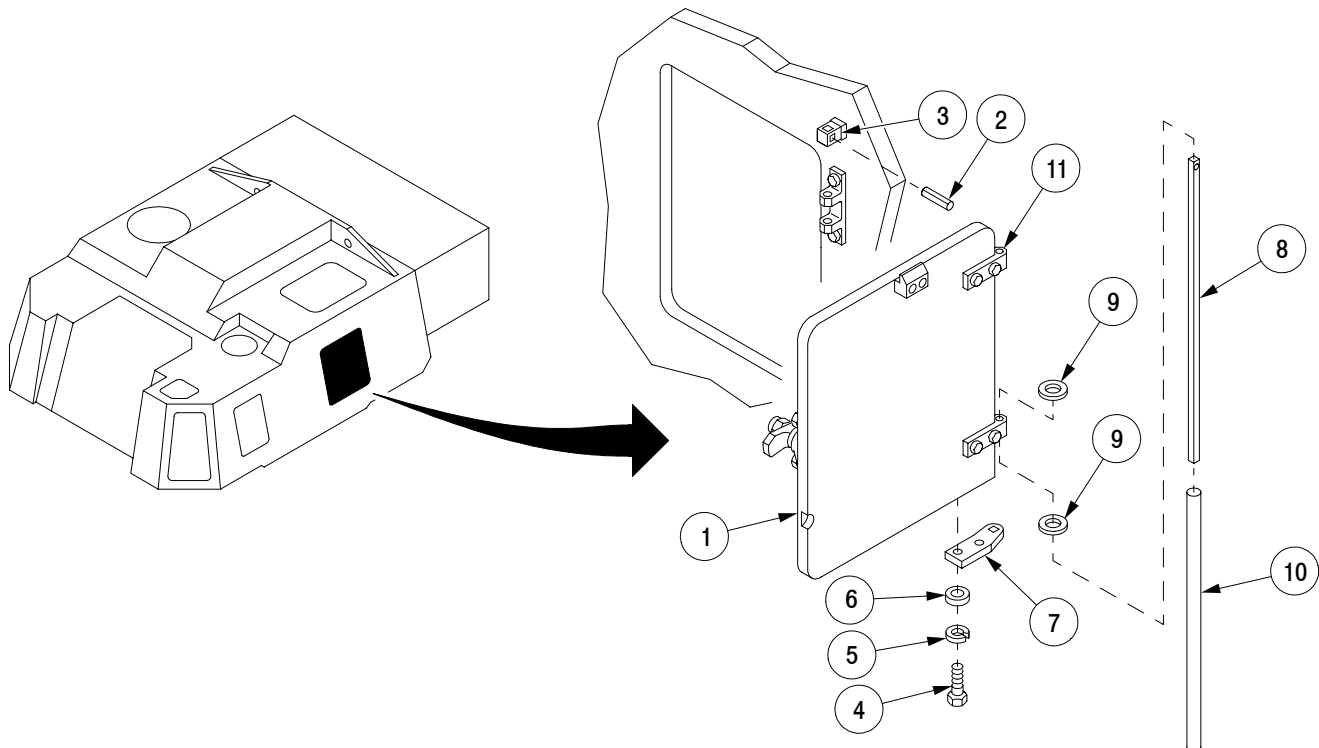
Spring pin (item 47, Appx F)
Lockwashers (10) (item 130, Appx F)
Sealing compound (item 46.1, Appx C)

Personnel Required

Two

a. Removal.

- 1 Hold door (1) open at a 90° angle.
- 2 Remove pin (2) from torsion bar anchor (3). Discard pin.
- 3 Remove two screws (4), two lockwashers (5), and two flat washers (6) from anchor (7) at bottom of torsion bar (8). Discard lockwashers.
- 4 Remove anchor (7), two bearings (9), torsion bar (8), and torsion bar cover (10) from hinges (11).
- 5 Remove door (1).



19pc011m

19-5 CAB SIDE DOOR TORSION BAR, ANCHORS, AND HINGES - CONTINUED

a. Removal - Continued

- 6 Remove torsion bar anchor (3) from cab.

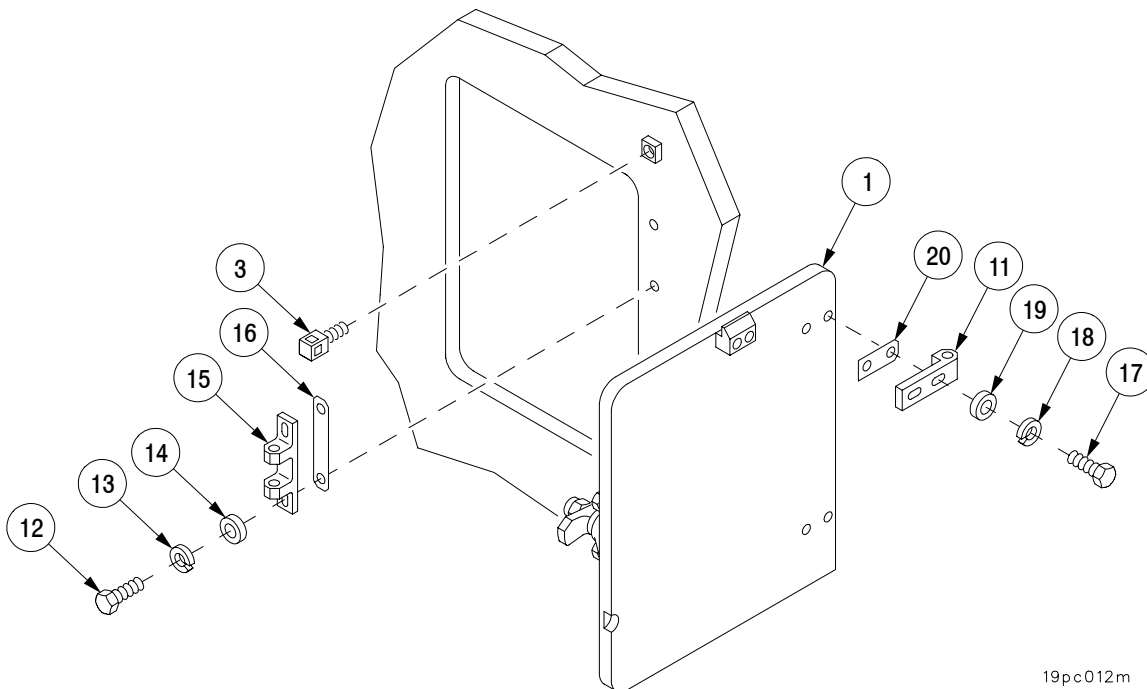
NOTE

If shims are present, they must be retained for installation to the same location from which they were removed.

- 7 Remove four screws (12), four lockwashers (13), four flat washers (14), two hinge brackets (15), and shims (16) from cab. Discard lockwashers.
- 8 Remove four screws (17), four lockwashers (18), four flat washers (19), two hinges (11), and shims (20) from door (1). Discard lockwashers.

b. Installation.

- 1 Apply sealing compound to aluminum/steel interfaces of shims (20 and 16).
- 2 Install shims (20), two hinges (11), four screws (17), four new lockwashers (18), and four flat washers (19) on door (1).
- 3 Install shims (16), two hinge brackets (15), four screws (12), four new lockwashers (13), and four flat washers (14) to cab.
- 4 Install torsion bar anchor (3) in cab.
- 5 Place door (1) in door opening, aligning holes in hinges (11) and hinge brackets (15), and support door (1) in this position.

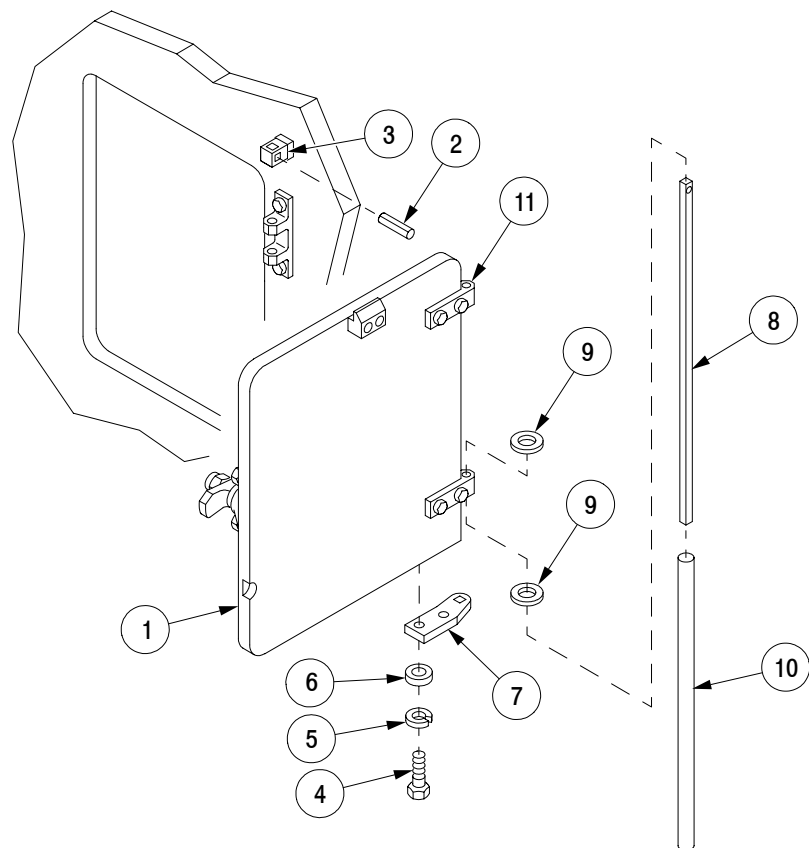


19pc012m

19-5 CAB SIDE DOOR TORSION BAR, ANCHORS, AND HINGES - CONTINUED

b. Installation - Continued

- 6 Install torsion bar (8) in cover (10) and slide through holes in door hinges (11) and two bearings (9) so hole in end of torsion bar (8) aligns with hole for pin (2) in torsion bar anchor (3).
- 7 Install new pin (2) to retain torsion bar (8) in anchor (3).
- 8 Open door (1) to 90° and support in this position.
- 9 Apply sealing compound to aluminum/steel interfaces of anchor (7).
- 10 Align anchor (7) with splines of torsion bar (8) so that anchor (7) can be installed on torsion bar (8) and fastened to cab door (1) with door (1) perpendicular to the cab.
- 11 Install anchor (7) to door (1) with two screws (4), two new lockwashers (5), and two flat washers (6).
- 12 Close door (1). When latch is released, the door (1) will spring open gently if it is installed properly.



19pc013m

19-6 BUMPER ASSEMBLY, SIDE DOOR AND GUNNER'S ESCAPE HATCH.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Cotter pin (item 78, Appx F)
Lockwashers (2) (item 128, Appx F)

NOTE

There are two bumper assemblies. The removal and installation procedures for both are identical.

a. Removal.

Remove two screws (1), two lockwashers (2), bumper assembly (3), and shim (4) from cab. Discard lockwashers.

b. Disassembly.

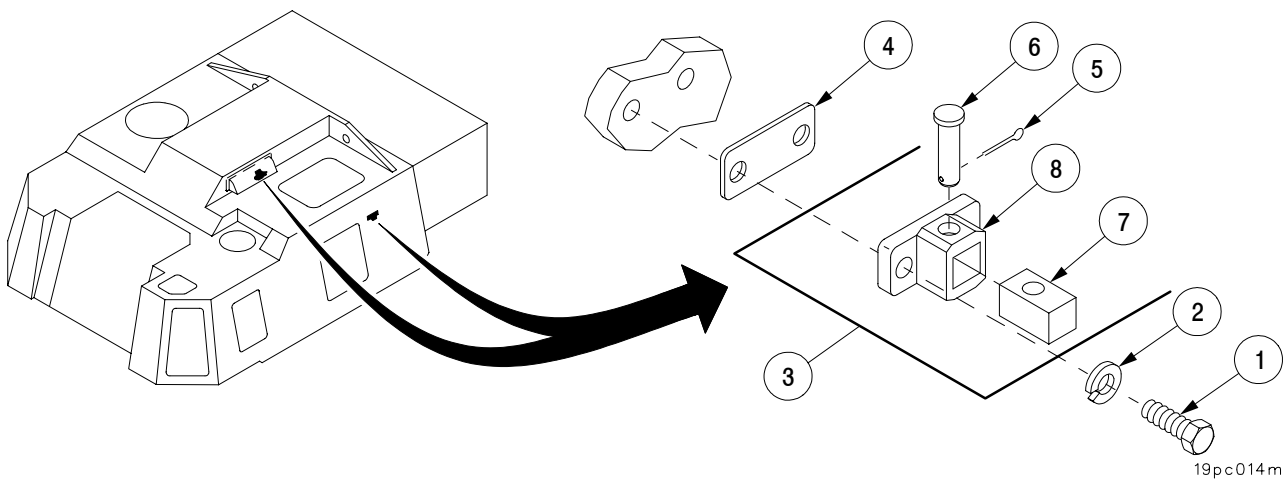
Remove cotter pin (5), retainer pin (6), and rubber bumper (7) from bracket (8). Discard cotter pin.

c. Assembly.

Install rubber bumper (7) in bracket (8) with retainer pin (6) and new cotter pin (5).

d. Installation.

Install shim (4) and bumper assembly (3) on cab with two screws (1) and two new lockwashers (2).



19pc014m

19-7 LATCH ASSEMBLY, SIDE DOOR, COMMANDER'S CUPOLA, AND GUNNER'S ESCAPE HATCH.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (4) (item 129, Appx F)
Lockwashers (4) (item 126, Appx F)
Sealing compound (item 38, Appx C)
Sealing compound (item 46.1, Appx C)

References

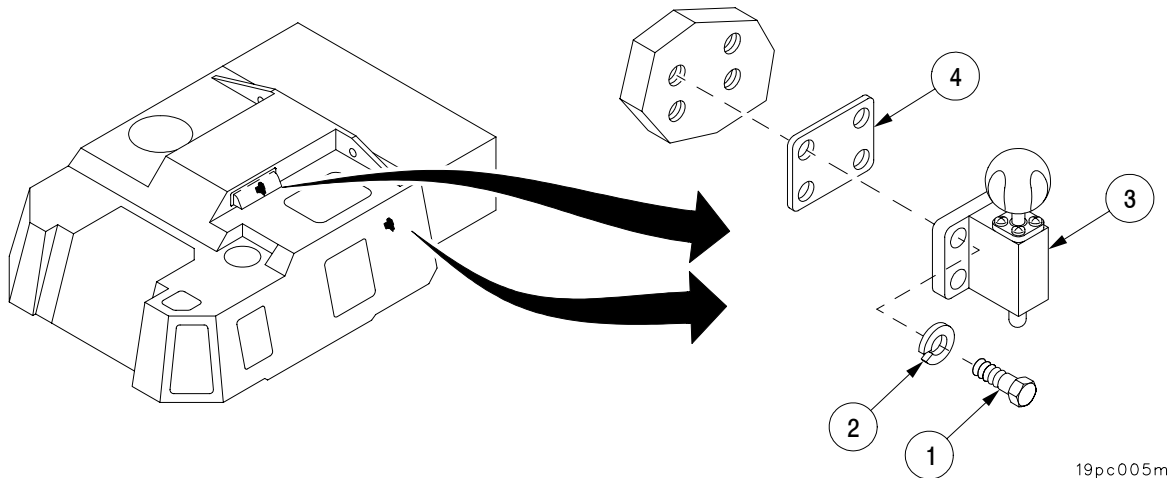
TM 9-2350-314-10

a. Removal.

NOTE

- There are two latch assemblies. The removal and installation procedures are identical.
- If shims are present, they must be retained for installation to the location from which they were removed.

Remove four screws (1), four lockwashers (2), side door latch (3), and latch shim (4) from cab side door. Discard four lockwashers (2).



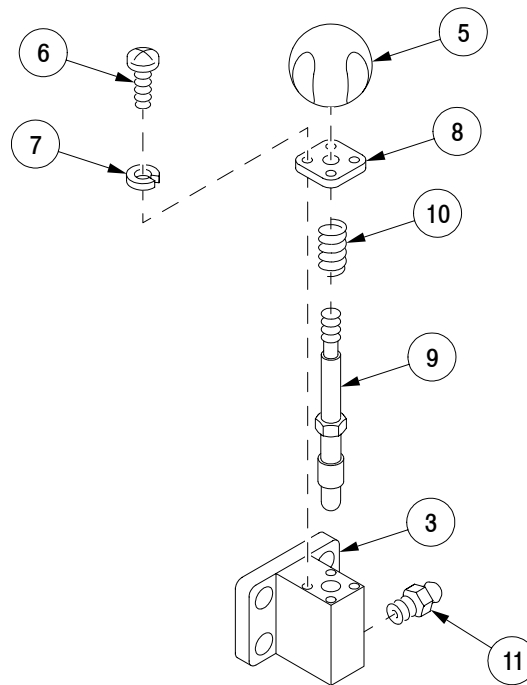
19-7 LATCH ASSEMBLY, SIDE DOOR, COMMANDER'S CUPOLA, AND GUNNER'S ESCAPE HATCH - CONTINUED

b. Disassembly.

- 1 Unscrew latch knob (5).
- 2 Remove four screws (6), four lockwashers (7), and access cover (8). Discard lockwashers.
- 3 Pull out latch pin (9) and spring (10).
- 4 Remove grease fitting (11) if damaged.

c. Assembly.

- 1 Install grease fitting (11) on side door latch (3), if removed.
- 2 Install spring (10) on latch pin (9). Apply sealing compound (item 38, Appx C) to threads of latch pin (9).
- 3 Install latch pin (9) on side door latch (3).
- 4 Install access cover (8) on side door latch (3) with four screws (6) and four new lockwashers (7).
- 5 Install latch knob (5) on latch pin (9).

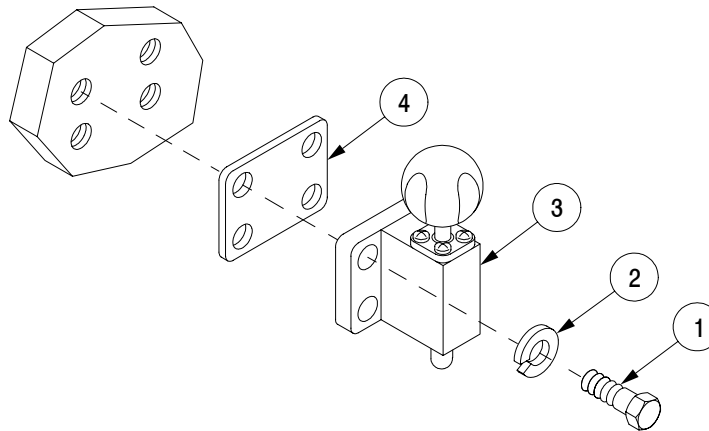


19pc007m

19-7 LATCH ASSEMBLY, SIDE DOOR, COMMANDER'S CUPOLA, AND GUNNER'S ESCAPE HATCH - CONTINUED

d. Installation.

- 1 Apply sealing compound (item 46.1, Appx C) to aluminum/steel interfaces of shim (4).
- 2 Install side door latch (3) and latch shim (4) on cab side door with four screws (1) and four new lockwashers (2).
- 3 Lubricate per TM 9-2350-314-10.



19pc008m

CHAPTER 20 TRAVERSE MECHANISM

GENERAL

This chapter illustrates and describes maintenance procedures for the traverse mechanism. Step-by-step procedures are provided for removal and installation as required for unit level maintenance.

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| 20-1 | TRAVERSING MECHANISM GUARD ASSEMBLY, ANGLE, AND SUPPORT | 20-2 |
| 20-2 | TRAVERSING MECHANISM HANDWHEEL ASSEMBLY | 20-4 |



20-1 TRAVERSING MECHANISM GUARD ASSEMBLY, ANGLE, AND SUPPORT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
 (SC 5180-95-A12)
 Torque wrench (item 53, Appx G)

Equipment Conditions

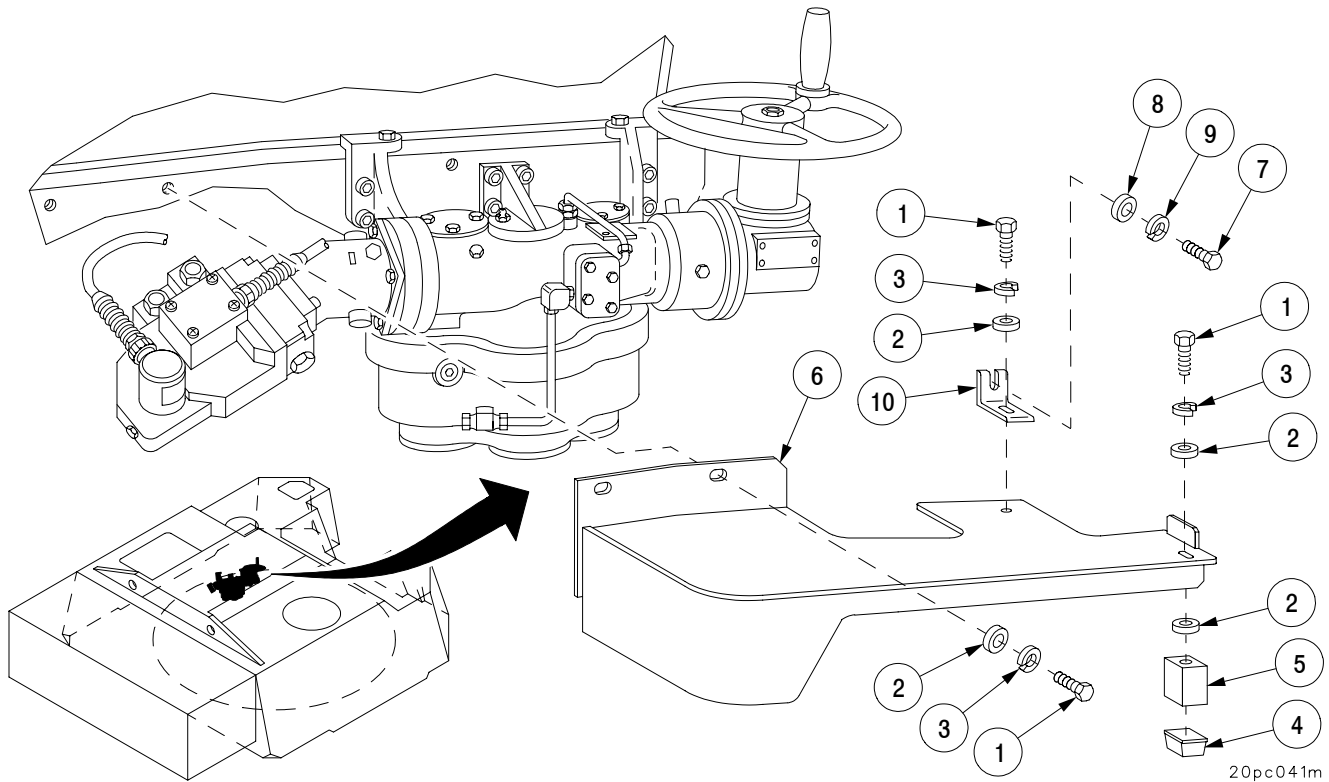
Cab traverse lock locked
 (TM 9-2350-314-10)

Materials/Parts

Lockwashers (5) (item 128, Appx F)
 Spacer (item 190, Appx F)

a. Removal.

- 1 Remove four screws (1), five flat washers (2), four lockwashers (3), spacer (4), support (5), and guard assembly (6). Discard lockwashers and spacer.
- 2 Remove screw (7), flat washer (8), lockwasher (9), and angle (10). Discard lockwasher.



20pc041m

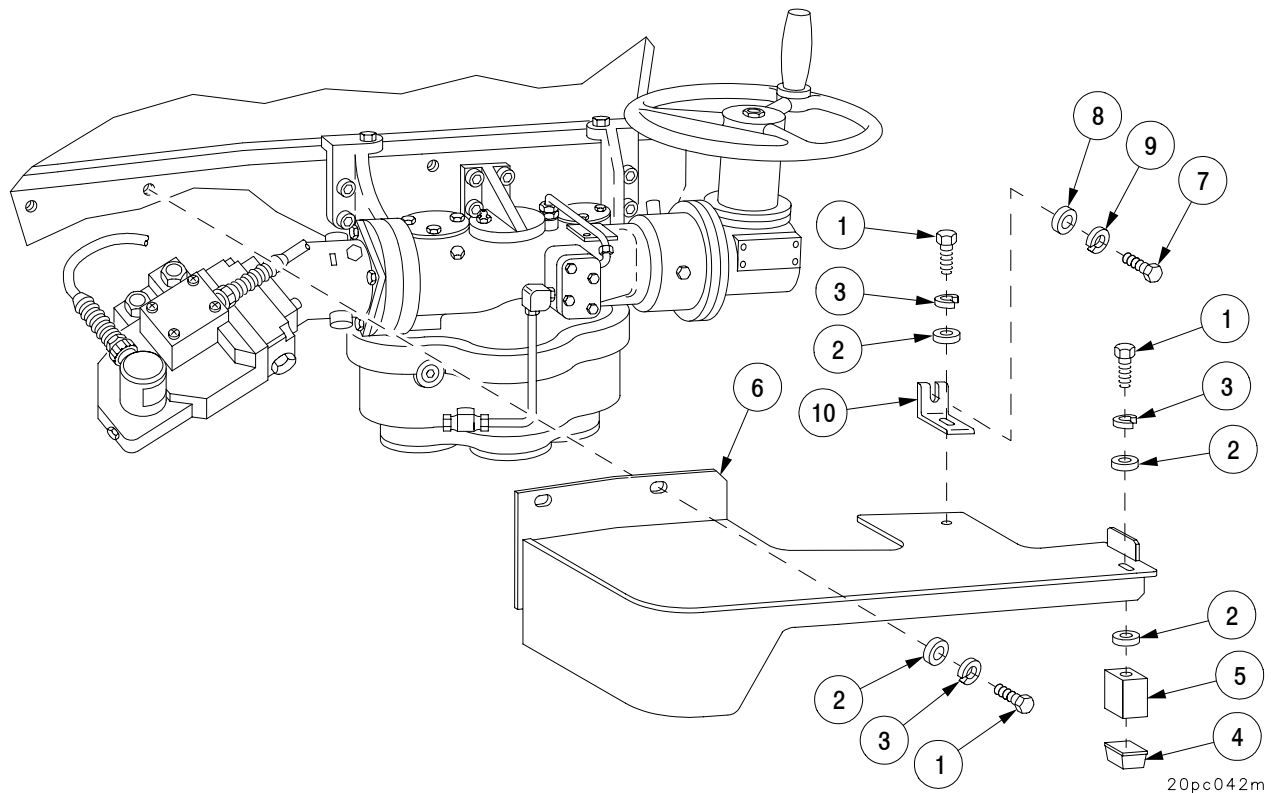
20-1 TRAVERSING MECHANISM GUARD ASSEMBLY, ANGLE, AND SUPPORT - CONTINUED

b. Installation.

NOTE

- Remove paper liner from new spacer.
- Shim with flat washers as required, so support makes contact with traverse mechanism housing.

- 1 Position new spacer (4) on support (5).
- 2 Install new lockwasher (3), two flat washers (2), and screw (1).
- 3 Position guard assembly (6) and angle (10) and install three new lockwashers (3), three flat washers (2), and three screws (1).
- 4 Install new lockwasher (9), flat washer (8), and screw (7) securing angle (10) to traverse ring.
- 5 Torque all screws to 72-88 lb-ft (97-119 N·m).



20-2 TRAVERSING MECHANISM HANDWHEEL ASSEMBLY.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Cab traverse lock locked
(TM 9-2350-314-10)

Materials/Parts

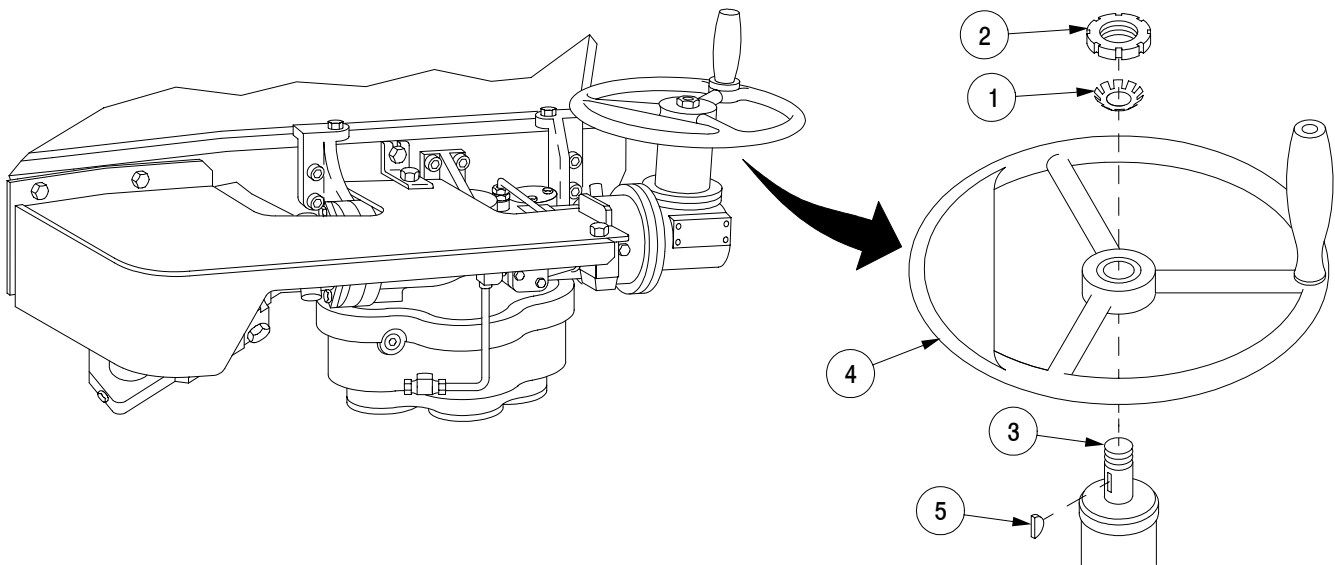
Keywasher (item 206, Appx F)

a. Removal.

- 1 Straighten locking tab of keywasher (1).
- 2 Remove nut (2) and keywasher (1) from shaft (3). Discard keywasher.
- 3 Remove handwheel (4) and upper key (5) from shaft (3).

b. Installation.

- 1 Install upper key (5) and handwheel (4) on shaft (3).
- 2 Install new keywasher (1) and nut (2) on shaft (3).
- 3 Bend locking tab of keywasher (1) into slot of nut (2) to secure nut (2) on shaft (3).



20pc006m

CHAPTER 21 COMMUNICATIONS

GENERAL

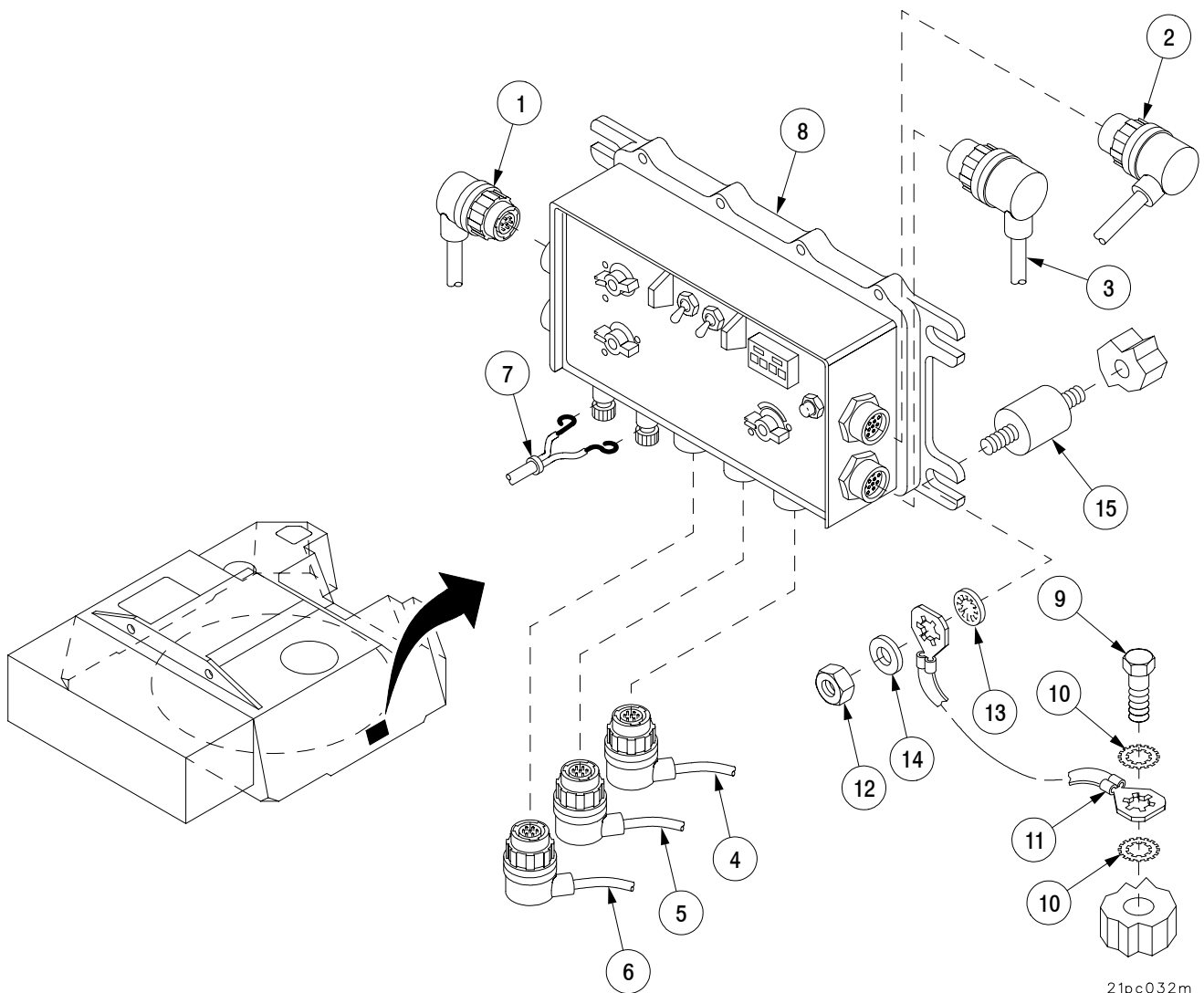
This chapter illustrates and describes maintenance procedures for communications components, electrical leads, wiring harnesses, antennas, and mounting plates. Step-by step procedures are provided for removal, repair, and installation as required by unit level maintenance.

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| 21-2 FULL FUNCTION CREW STATION (FFCS) | 21-4 |
| 21-3 MOUNTING BASE AND PLATE | 21-7 |
| 21-4 RIGHT SIDE ANTENNA AND MOUNT | 21-9 |
| 21-5 LEFT SIDE ANTENNA AND MOUNT | 21-11 |
| 21-6 WIRE LINE TERMINALS AND ANTENNA CABLE GUARDS | 21-13 |
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21-1 MASTER CONTROL STATION (MCS) AND MOUNTS - CONTINUED

b. Installation - Continued

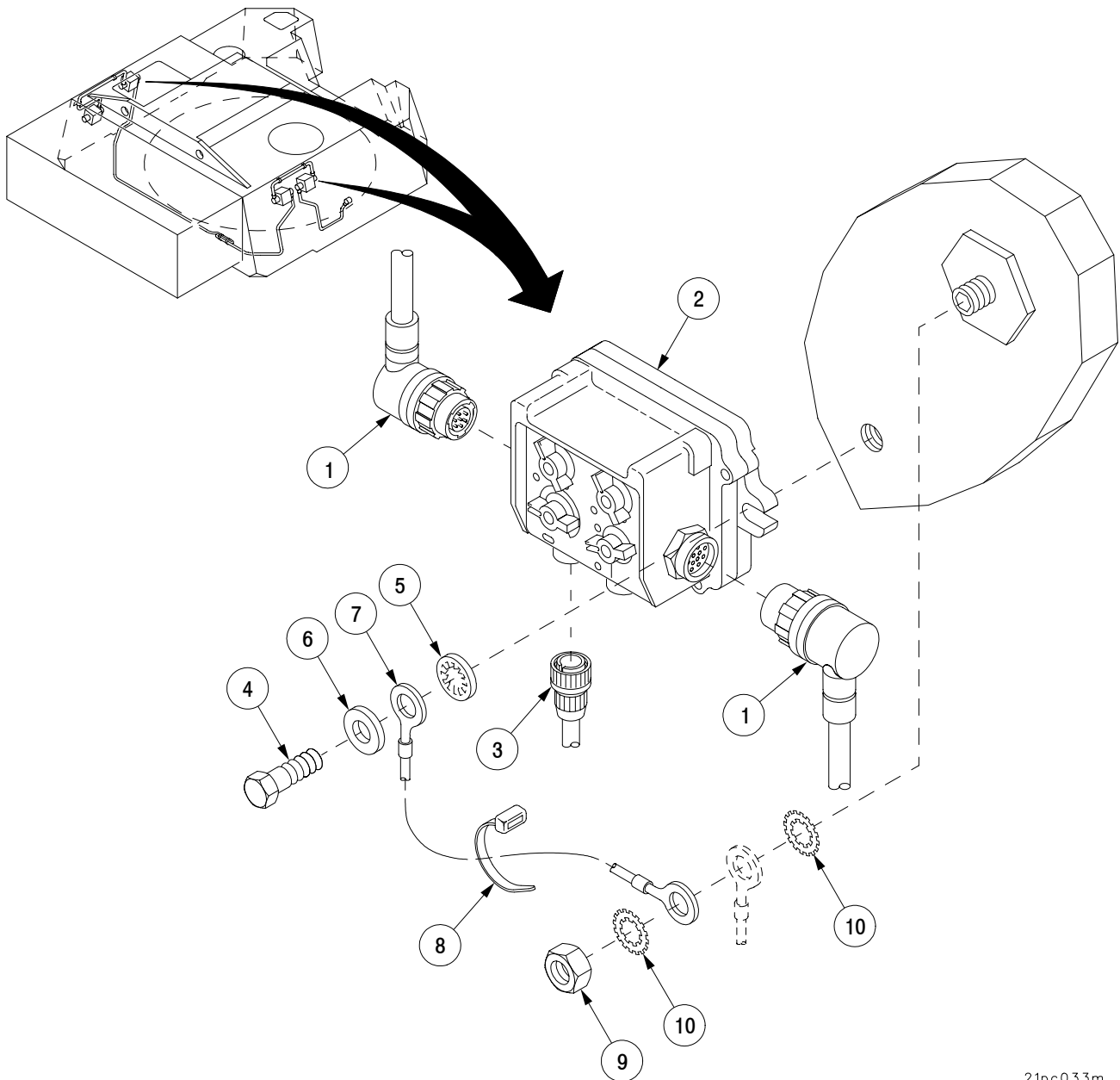
- 2 Secure ground lead (11) to vehicle with screw (9) and two new lockwashers (10).
- 3 Connect lead assembly (7) and six cable connectors (1, 2, 3, 4, 5, and 6) to master control station (8).



21-2 FULL FUNCTION CREW STATION (FFCS) - CONTINUED

a. Removal - Continued

- 3 Remove two screws (4), two lockwashers (5), two flat washers (6), ground lead (7), and full function crew station (2). Discard lockwashers.
- 4 Cut and discard tiedown strap (8).
- 5 Remove nut (9), two lockwashers (10), and ground lead (7). Discard lockwashers.



21pc033m

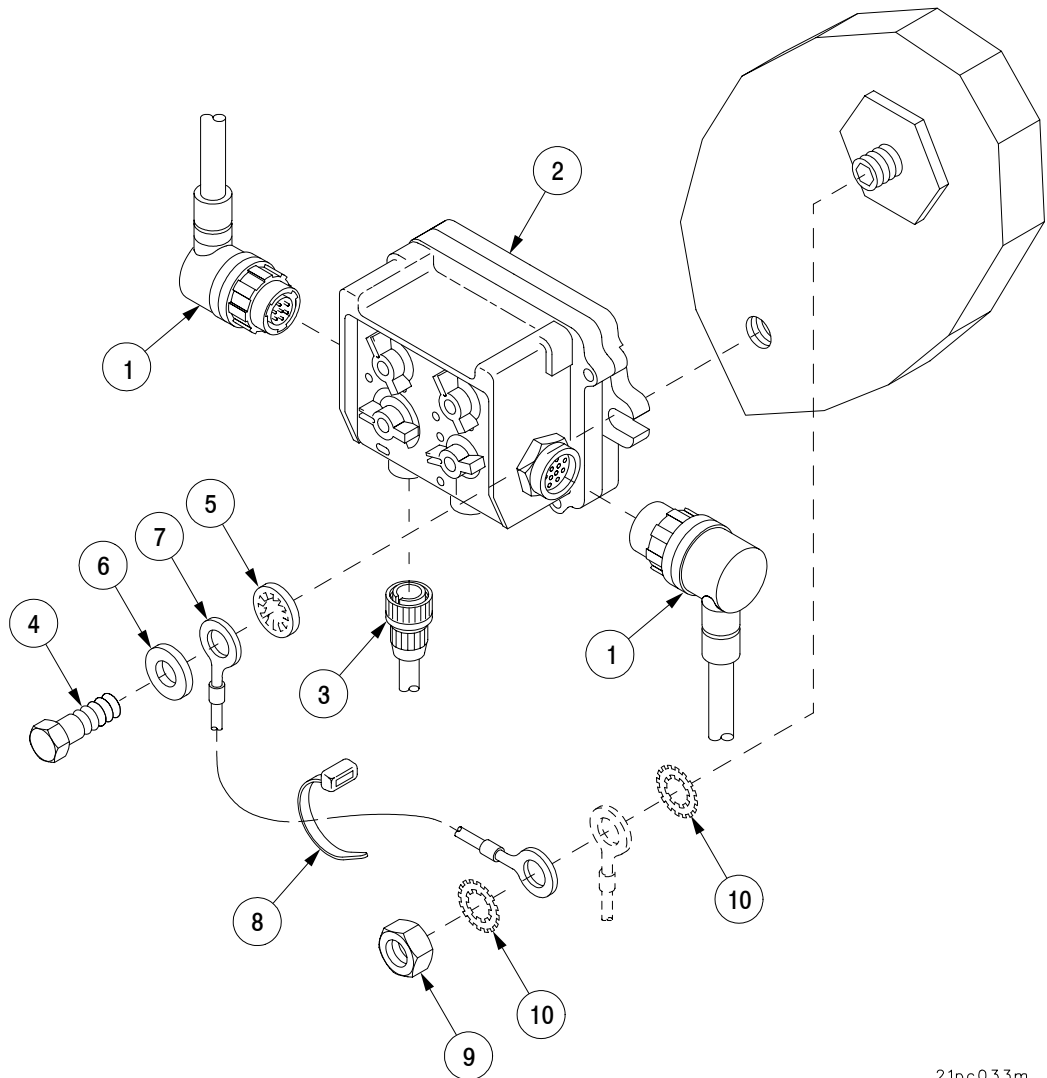
21-2 FULL FUNCTION CREW STATION (FFCS) - CONTINUED

b. Installation.

NOTE

If any of the four full function crew stations are being replaced, refer to TM 11-5830-263-10 to set station signal prior to installation.

- 1 Install ground lead (7), two new lockwashers (10), and nut (9).
- 2 Install full function crew station (2), ground lead (7), two new lockwashers (5), two flat washers (6), and two screws (4).
- 3 Install new tiedown strap (8).
- 4 Connect headset bailout connector (3) to full function crew station (2).
- 5 Connect cable assemblies (1) to full function crew station (2).



21pc033m

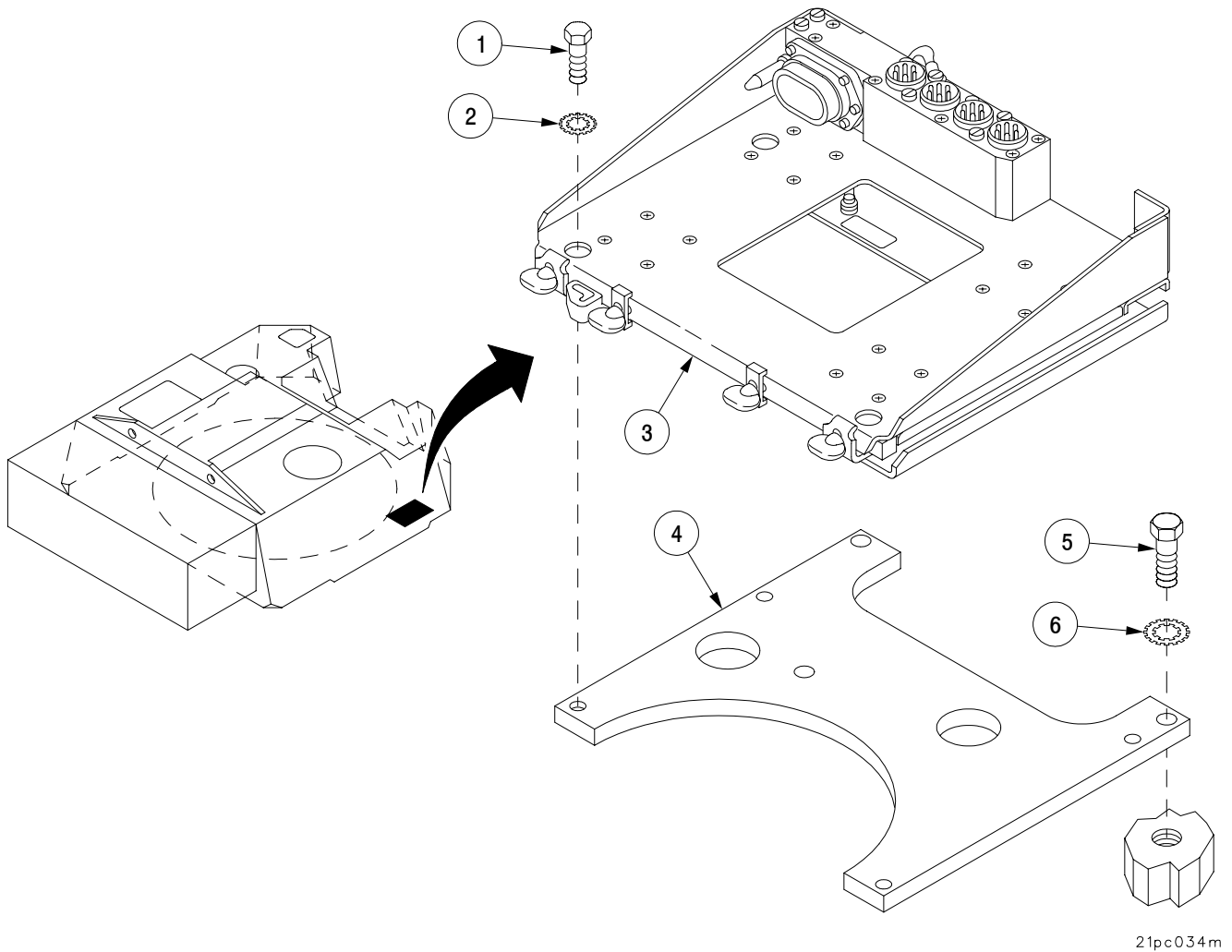
21-3 MOUNTING BASE AND PLATE - CONTINUED

a. Removal - Continued

- 1 Remove four screws (1) and four lockwashers (2) that secure mounting base (3) to plate (4). Remove mounting base. Discard lockwashers.
- 2 Remove three screws (5) and three lockwashers (6) that secure plate (4) to vehicle. Remove plate. Discard lockwashers.

b. Installation.

- 1 Position plate (4) on vehicle and install three new lockwashers (6) and three screws (5).
- 2 Position mounting base (3) on plate (4) and install four new lockwashers (2) and four screws (1).
- 3 Install radios (TM 9-2350-314-10).



21-4 RIGHT SIDE ANTENNA AND MOUNT.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 144, Appx F)
Lockwashers (6) (item 130, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

a. Removal.**WARNING**

- Maintenance personnel should be familiar with the requirements of TB 43-0129 before attempting replacement of equipment. Failure to follow the requirements of TB 43-0129 could result in injury or death.
- Dangerous RF voltages, up to 10,000 volts, may exist at radio elements and connectors. Avoid radio frequency burns. Stay in or stay clear of vehicle when transmitting with the radio.

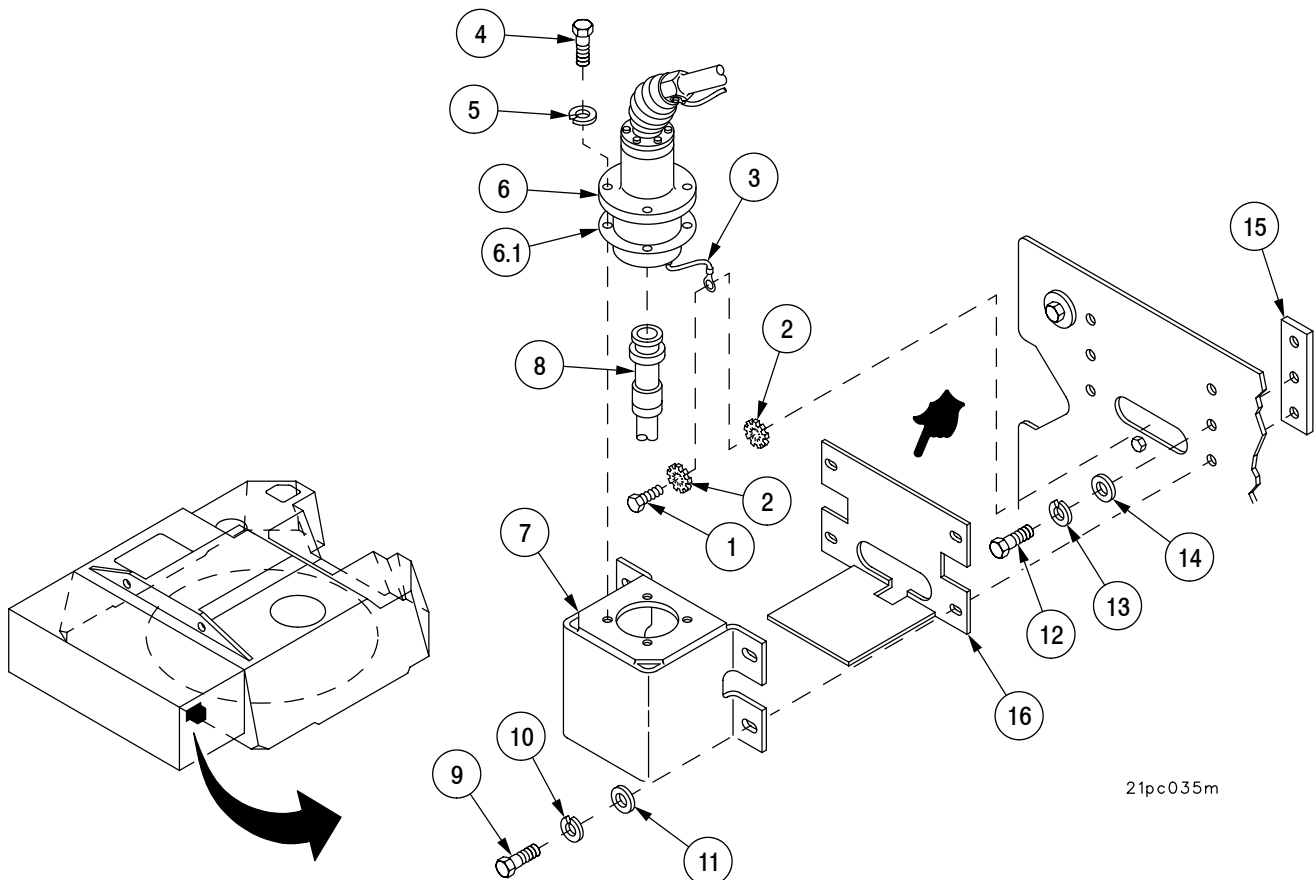
21-4 RIGHT SIDE ANTENNA AND MOUNT - CONTINUED

a. Removal - Continued

- 1 Remove screw (1), two lockwashers (2), and ground lead (3) from vehicle. Discard lockwashers.
- 2 Remove four screws (4), four lockwashers (5), antenna (6) and gasket (6.1) from mount (7) (screws, lockwashers and gasket supplied with antenna).
- 3 Disconnect cable assembly (8) from antenna (6).
- 4 Remove four screws (9), four lockwashers (10), four flat washers (11), two screws (12), two lockwashers (13), two flat washers (14), two plates (15), shield (16) and mount (7). Discard lockwashers.

b. Installation.

- 1 Install mount (7), shield (16) and two plates (15) on vehicle with four screws (9), four new lockwashers (10), four flat washers (11), two screws (12), two new lockwashers (13), and two flat washers (14).
- 2 Connect cable assembly (8) to antenna (6).
- 3 Install antenna (6) and gasket (6.1) on mount (7) with four screws (4) and four lockwashers (5) (screws, lockwashers, and gasket supplied with antenna).
- 4 Attach ground lead (3) to vehicle with screw (1) and two new lockwashers (2).



21pc035m

21-5 LEFT SIDE ANTENNA AND MOUNT.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 144, Appx F)
Lockwashers (4) (item 130, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

a. Removal.**WARNING**

- Maintenance personnel should be familiar with the requirements of TB 43-0129 before attempting replacement of equipment. Failure to follow requirements of TB 43-0129 could result in injury or death.
- Dangerous RF voltages, up to 10,000 volts, may exist at radio elements and connectors. Avoid radio frequency burns. Stay in or stay clear of vehicle when transmitting with the radio.

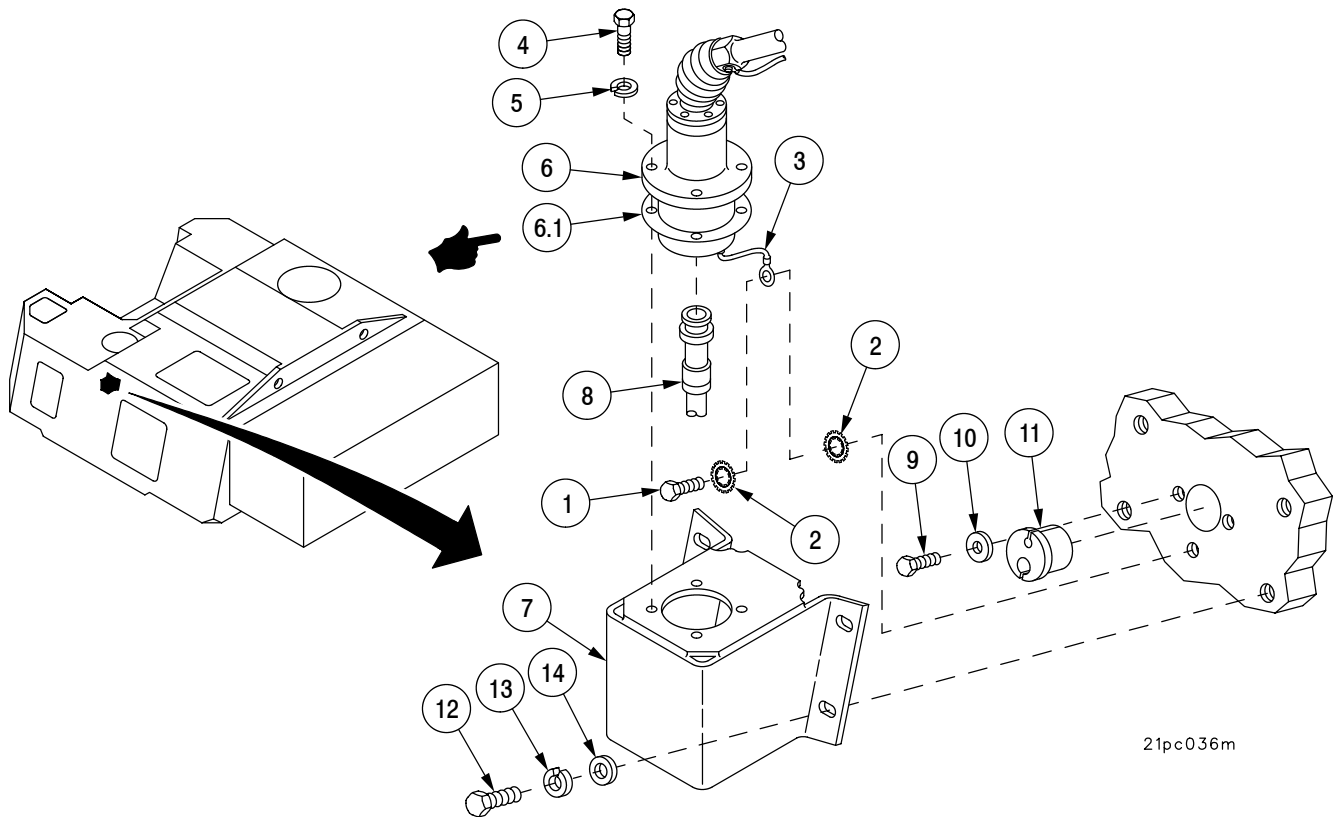
21-5 LEFT SIDE ANTENNA AND MOUNT - CONTINUED

a. Removal - Continued

- 1 Remove screw (1), two lockwashers (2), and ground lead (3) from vehicle. Discard lockwashers.
- 2 Remove four screws (4), four lockwashers (5), antenna (6) and gasket (6.1) from mount (7) (screws, lockwashers and gasket supplied with antenna). Discard lockwashers.
- 3 Disconnect cable assembly (8) from antenna (6).
- 4 Remove two screws (9), two flat washers (10), and grommet (11).
- 5 Remove four screws (12), four lockwashers (13), four flat washers (14), and mount (7). Discard lockwashers.

b. Installation.

- 1 Position mount (7) on vehicle with four screws (12), four new lockwashers (13), and four flat washers (14).
- 2 Install grommet (11) with two flat washers (10) and two screws (9).
- 3 Connect cable assembly (8) to antenna (6).
- 4 Install antenna (6) and gasket (6.1) on mount (7) with four screws (4) and four lockwashers (5) (screws, lockwashers and gasket supplied with antenna).
- 5 Attach ground lead (3) to vehicle with screw (1) and two new lockwashers (2).



21pc036m

21-6 WIRE LINE TERMINALS AND ANTENNA CABLE GUARDS - CONTINUED

a. Removal - Continued

NOTE

Four rubber grommets are located in rear cab plate: one behind each cable guard and two behind bracket.

- 4 Remove two screws (17), two flat washers (18), and rubber grommet (19) from cab.
- 5 From outside vehicle, push two grommets (20) through cab wall.
- 6 Remove four leads (10) from two grommets (20) through slits in side of grommet (20).

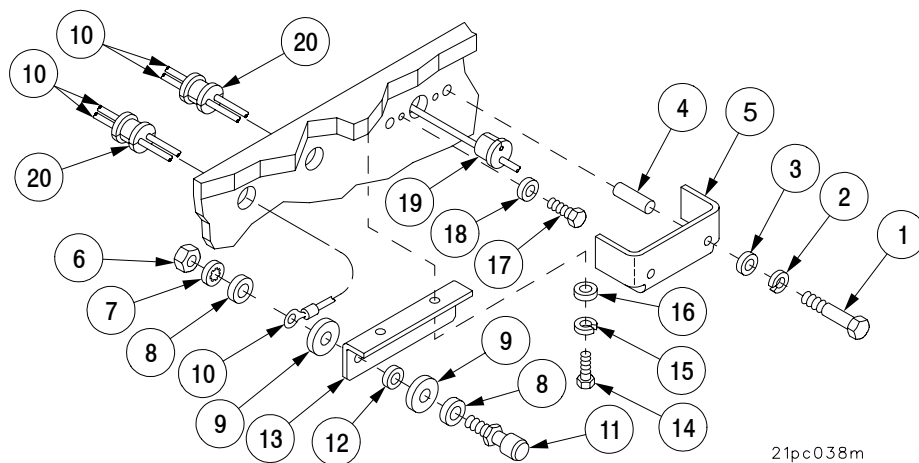
b. Installation.

- 1 Install four leads (10) through slits in sides of two grommets (20).
- 2 From inside vehicle, push two grommets (20) with four leads (10) into cab wall.
- 3 Install rubber grommet (19) with two screws (17) and two flat washers (18) on cab.
- 4 Install bracket (13) with two screws (14), two new lockwashers (15), and two flat washers (16) on bottom of bustle.
- 5 Install four terminals (11) with eight flat washers (8), eight flat washers (9), four flat washers (12), four leads (10), four new lockwashers (7), and four nuts (6) in bracket (13).

NOTE

If required, depress four terminal ends to install removed leads.

- 6 On rear cab plate under bustle, install cable guard (5) with two screws (1), two new lockwashers (2), two flat washers (3), and two spacers (4) on cab.



21-7 COMMUNICATION WIRING HARNESSSES.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (12) (item 128, Appx F)
Lockwashers (6) (item 99, Appx F)
Lockwashers (2) (item 129, Appx F)
Tiedown straps (12) (item 76, Appx C)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

References

TB 43-0129

WARNING

Read TB 43-0129 before performing maintenance of communications components. Failure to follow safety requirements of TB 43-0129 could result in personnel injury or death.

21-7 COMMUNICATION WIRING HARNESSES - CONTINUED

NOTE

- All communications cable and lead assemblies are disconnected and connected by hand in a like manner.
- Table lists beginning and ending points of each cable/lead assembly and any mounting hardware required.

| Cable/ Lead Assy | | From | To | Attach Hardware |
|------------------------|-----------------|----------------------|--|--------------------------------------|
| A | A3014032-7 | Rec/Trans (J1) | Antenna (J1) | B |
| B | A3206129-2 | MCS (P1) | W62A Harness (J2) | |
| C | A3206017-5 | MCS (P1) | AMP (P2) | |
| D | A3206019-6 | MCS (P1) | AMP (P2) | |
| E | 12991163 (W12A) | ACU (P1) | AMP (J1) | 2 ea. - B, straps |
| F | 12910592 | MCS (Line) | Voice (L1, L2) | |
| G | A3206021-1 | MCS (P1) | W10 Harness (P2) | |
| H | 12553923 (W10) | AFCS (L3, L4) | ACU (J4) To MCS Harness A3206021-1 (P2) | |
| H.1 | 12553923 (W10) | PDFCS (L3, L4) | PDCU (J4) To MCS Harness A3206021-1 (P2) | |
| J | A3206193-6 | MCS (P1) | Loudspeaker | |
| K | A3206018-6 | MCS (P2) | Commander's Set (P2) | |
| L | 12553934 (W26) | PCU (J7) | AMP (J1) | |
| L.1 | 12553934 (W26) | PCU-2 (J7) | AMP (J1) | |
| M | A3014031-7 | Rec/Trans (J1) | Antenna (J1) | 2 ea. - C, clamps |
| N | A3206018-20 | Cannoneer's Set (P2) | Auxiliary Set (P1) | 2 ea. - B, straps |
| P | A3206018-3 | Cannoneer's Set (P2) | Commander's Set (P1) | 2 ea. - B, straps |
| Q | A3206018-4 | Gunner's Set (P2) | Auxiliary Set (P1) | 1 ea. - A, clamp 1 ea. - B, strap |

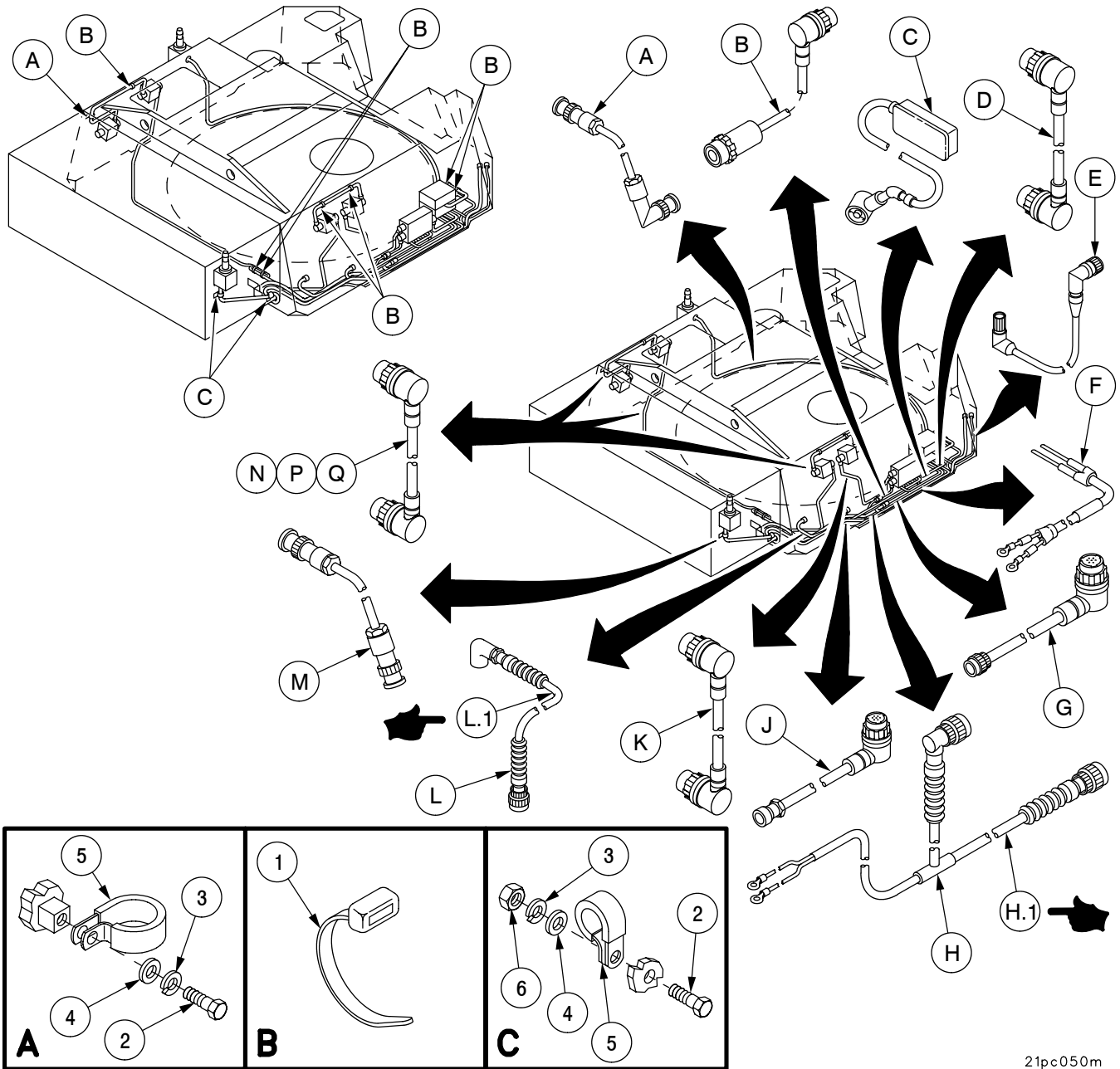
a. Removal.

- 1 Disconnect cable/lead assembly being removed (A thru Q) at each end.
- 2 Remove any attaching hardware (1-6) as needed. Remove cable/lead assembly from vehicle. Discard any lockwashers or straps removed.

21-7 COMMUNICATION WIRING HARNESSES - CONTINUED

b. Installation.

- 1 Install cable/lead assembly (A thru Q) on vehicle with required attaching hardware (1-6). Use new lockwashers and straps where required.
- 2 Connect both ends of cable/lead assembly.



21pc050m

21-8 WIRING HARNESS W10.

This task covers: a. Removal b. Repair c. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 99, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

References

TB 43-0129

a. Removal.

WARNING

Read TB 43-0129 before performing maintenance of communications components. Failure to follow safety requirements of TB 43-0129 could result in personnel injury or death.

- 1 Disconnect connector (1) of cable assembly (2) at AFCS/PDFCS computer unit (3).
- 2 Disconnect connector (4) of cable assembly (2) at cable (A3206021-1) connector (5).
- 3 Disconnect cable assembly (2) terminal lugs (6) from AFCS/PDFCS terminal lugs (7) by removing two nuts (8), two lockwashers (9), and two flat washers (10). Discard lockwashers.
- 4 From inside the vehicle, force rubber grommet (11) through bulkhead and remove cable assembly (2).

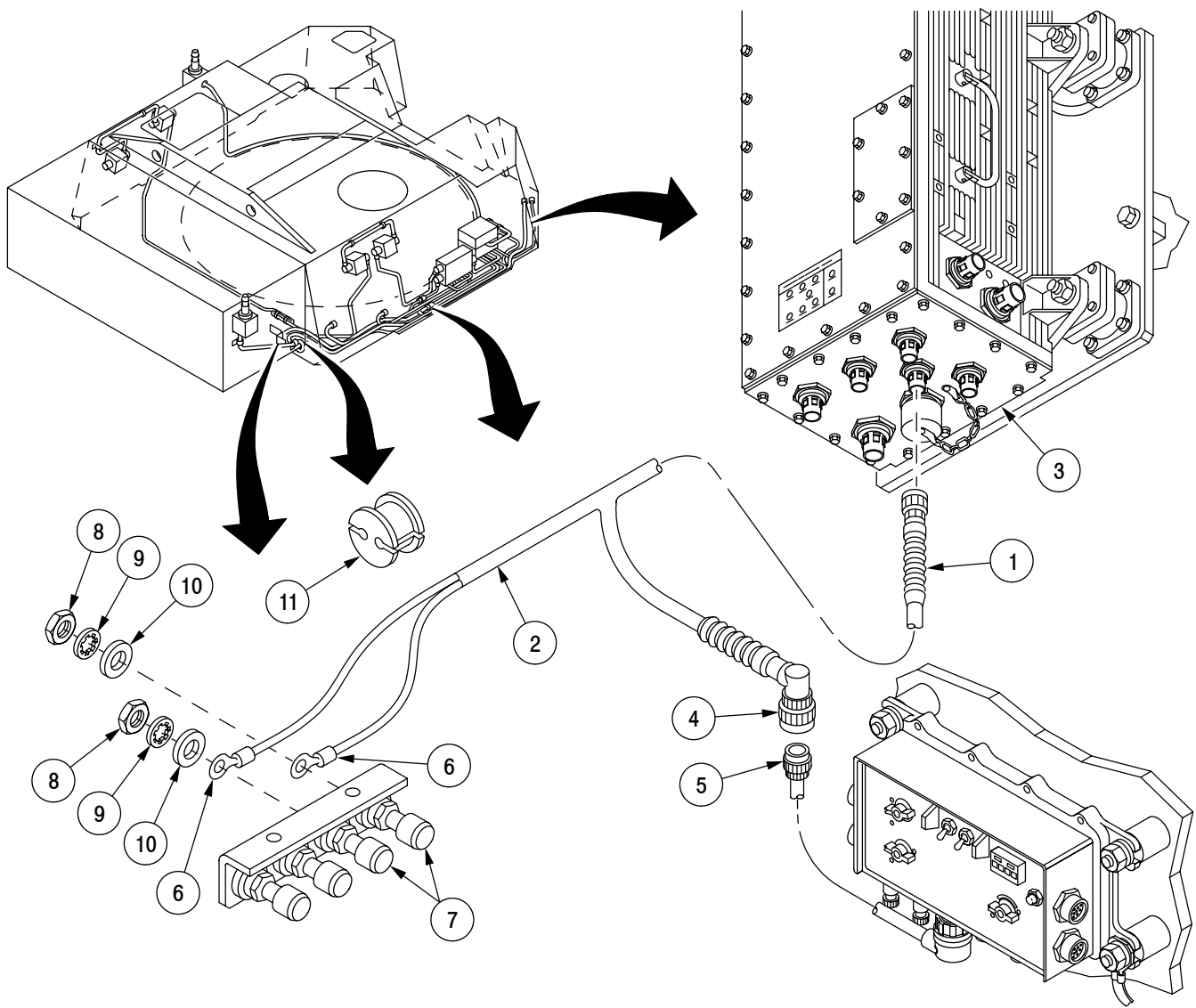
b. Repair.

If repair of cable is necessary, refer to para 2-9.

21-8 WIRING HARNESS W10 - CONTINUED

c. Installation.

- 1 Run cable assembly (2) through bulkhead and attach rubber grommet (11) to cable wires.
- 2 Install rubber grommet (11) into hole in bulkhead from outside of vehicle.
- 3 Install cable assembly (2) terminal lugs (6) on AFCS/PDFCS terminals (7) with two flat washers (10), two new lockwashers (9), and two nuts (8).
- 4 Connect connector (4) of cable assembly (2) at cable (A3206021-1) connector (5).
- 5 Connect connector (1) of cable assembly (2) to AFCS/PDFCS computer unit (3).



21pc040m

21-9 LEAD ASSEMBLY, COMMUNICATIONS AMPLIFIER TO TELEPHONE TERMINAL (VOICE).

This task covers: a. Removal b. Repair c. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 99, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

a. Removal.

WARNING

Read TB 43-0129 before performing maintenance of communications components. Failure to follow safety requirements of TB 43-0129 could result in personal injury or death.

- 1 Disconnect L1 (1) and L2 (2) of lead assembly (3) at amplifier master control station terminals (4).
- 2 Disconnect lead assembly (3) from voice terminal lugs (5) by removing two nuts (6), two lockwashers (7), and two flat washers (8). Discard lockwashers.
- 3 From inside of vehicle, force rubber grommet (9) through bulkhead and remove lead assembly (3).

b. Repair.

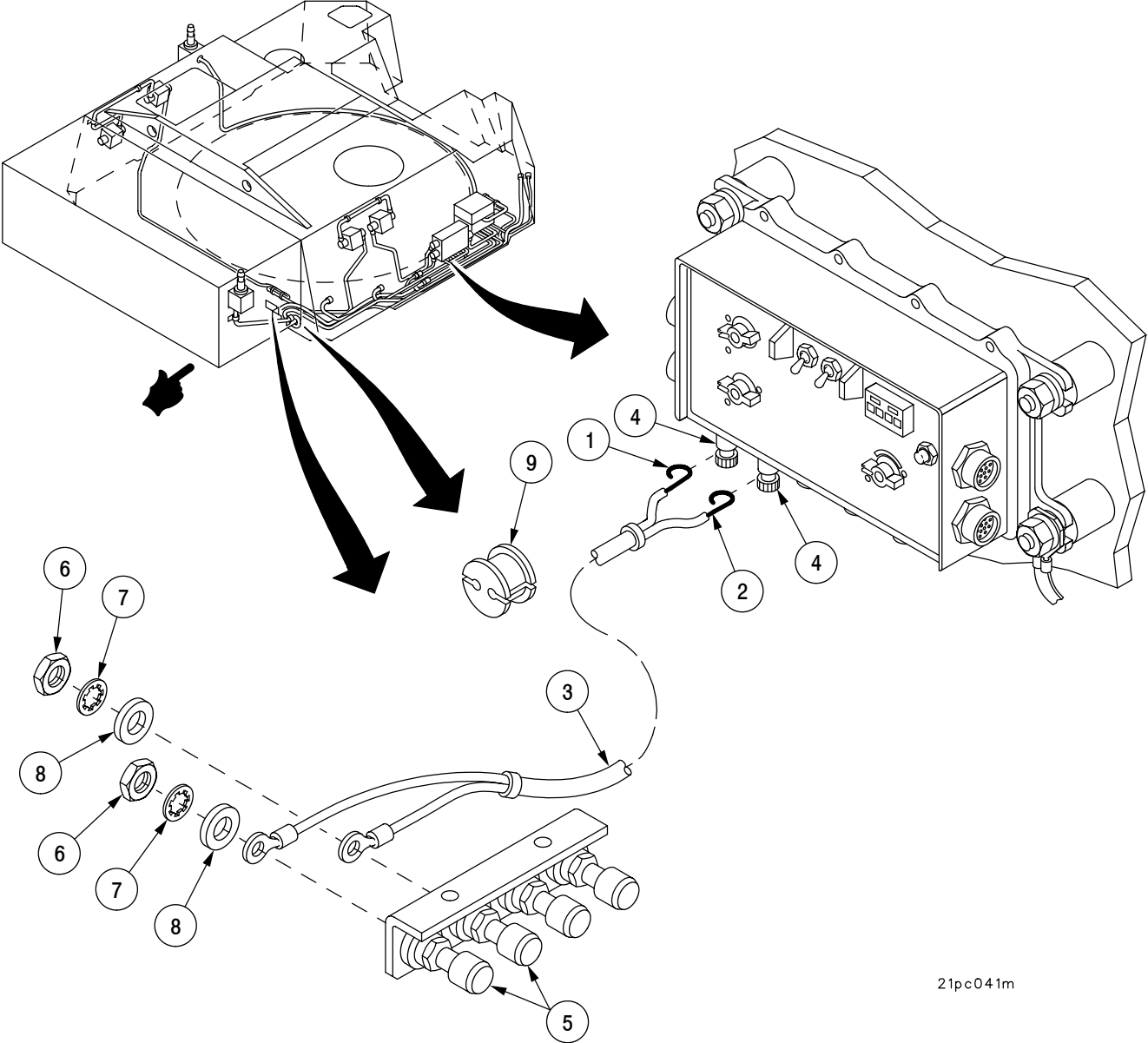
Repair cable assembly (para 2-9).

c. Installation.

- 1 Run lead assembly (3) through bulkhead and attach rubber grommet (9) to lead wires.
- 2 Install rubber grommet (9) through hole in bulkhead from outside of vehicle.
- 3 Install lead assembly (3) on voice terminals (5) with two flat washers (8), two new lockwashers (7), and two nuts (6).
- 4 Connect L1 (1) and L2 (2) of lead assembly (3) at amplifier master control station terminals (4).

21-9 LEAD ASSEMBLY, COMMUNICATIONS AMPLIFIER TO TELEPHONE TERMINAL (VOICE) - CONTINUED

c. Installation - Continued



21pc041m

21-10 PLGR ANTENNA AND MOUNT.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 56, Appx G)

Materials/Parts

Screws (4) (item 143, Appx F)
Lockwashers (4) (item 120, Appx F)
Lockwashers (6) (item 130, Appx F)
Lockwasher (item 127, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

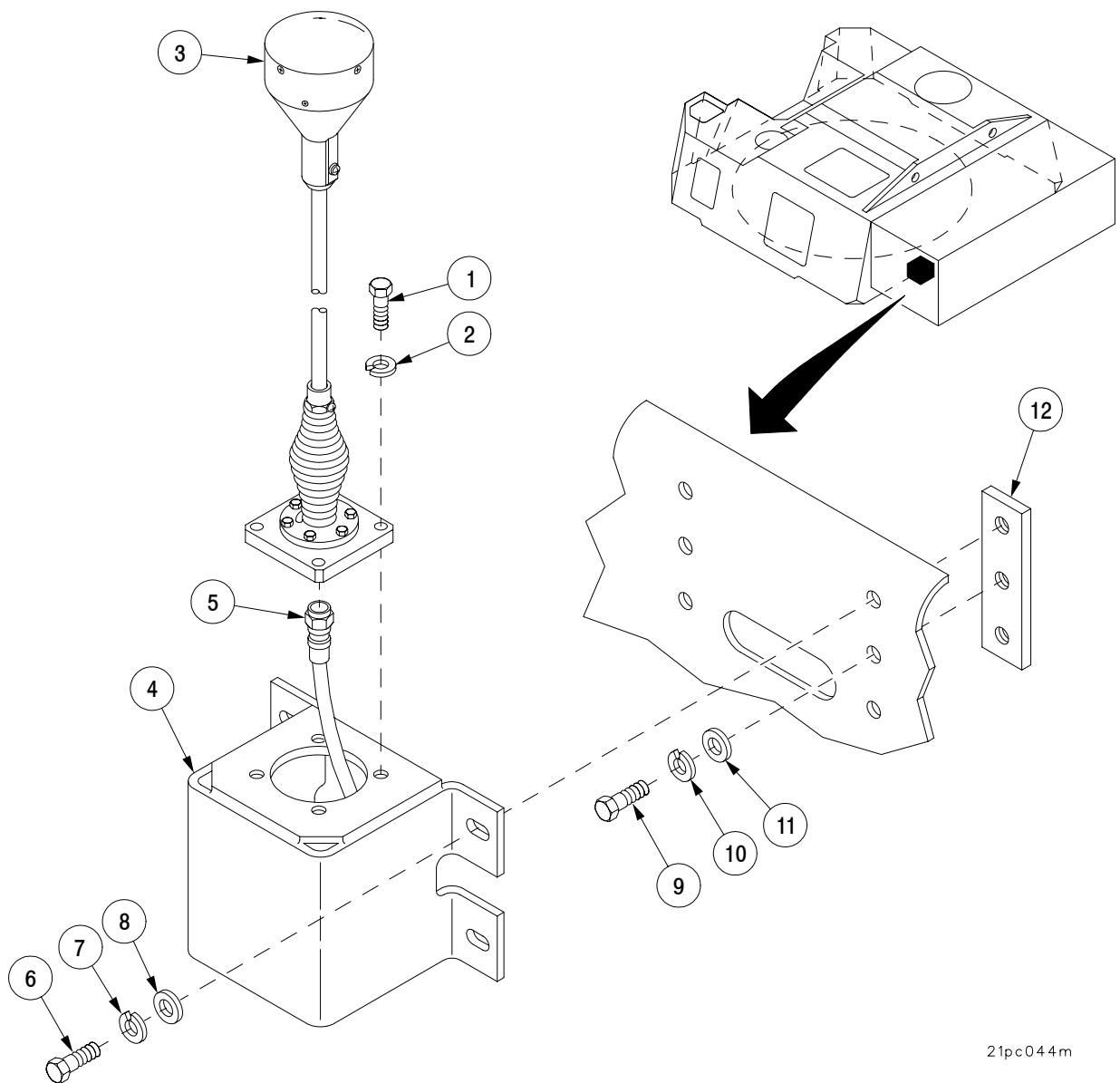
WARNING

Maintenance personnel should be familiar with the requirements of TB 43-0129 before attempting replacement of equipment. Failure to follow the requirements of TB 43-0129 could result in injury or death.

21-10 PLGR ANTENNA AND MOUNT - CONTINUED

a. Removal.

- 1 Remove four screws (1), four lockwashers (2), and antenna assembly (3) from mount (4). Discard lockwashers.
- 2 Disconnect cable assembly (5) from antenna assembly (3).
- 3 Remove four screws (6), four lockwashers (7), four flat washers (8) and mount (4). Discard lockwashers.
- 4 Remove two screws (9), two lockwashers (10), two flat washers (11) and two plates (12). Discard lockwashers.

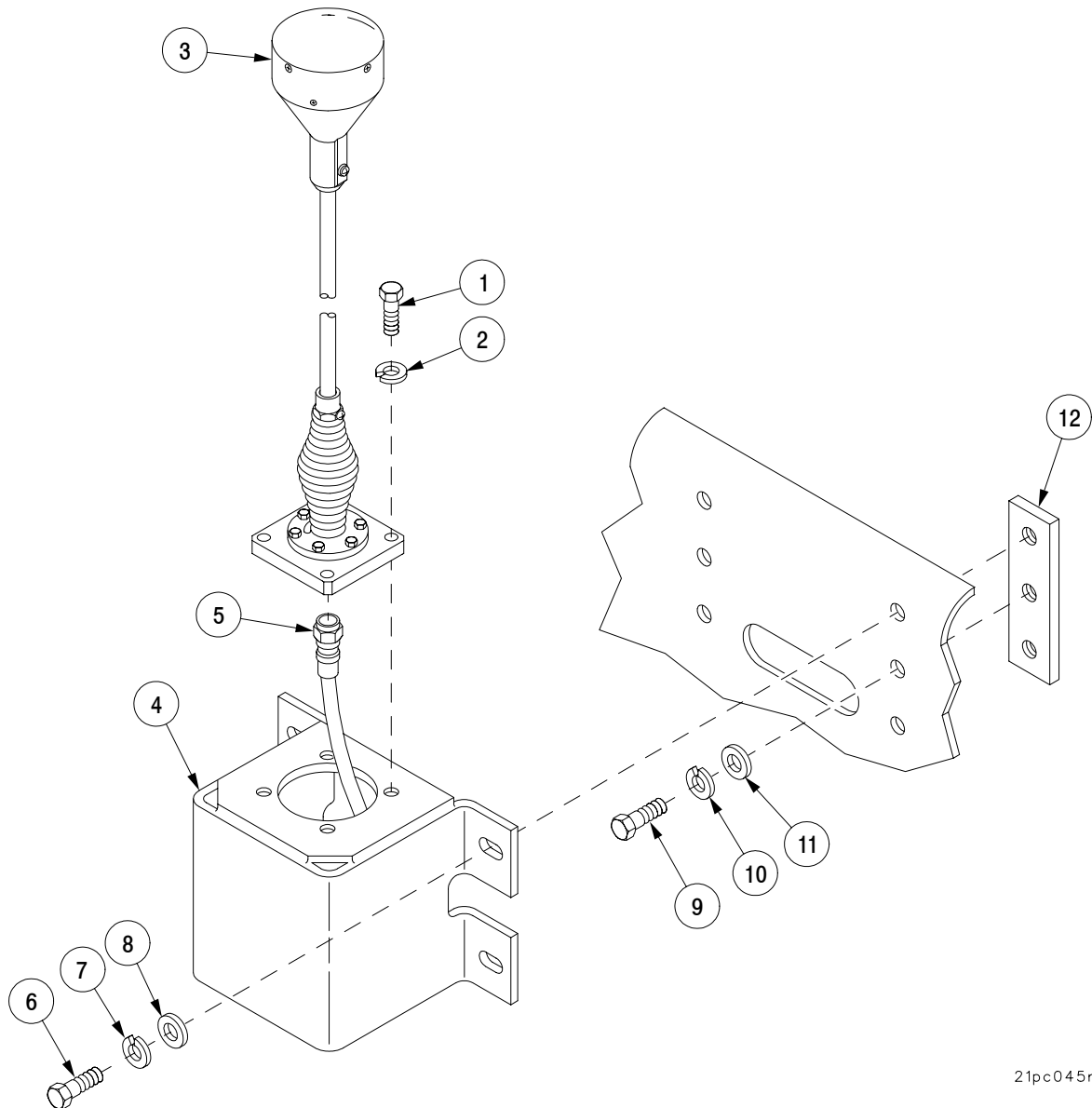


21pc044m

21-10 PLGR ANTENNA AND MOUNT - CONTINUED

■ b. Installation.

- 1 Install two plates (12) on vehicle with two screws (9), two new lockwashers (10), and two flat washers (11).
- 2 Install mount (4) on vehicle with four screws (6), four new lockwashers (7), and four flat washers (8).
- 3 Connect cable assembly (5) to antenna assembly (3).
- 4 Install antenna assembly (3) on mount (4) with four screws (1) and four new lockwashers (2). Torque screws to 90-100 inch pounds (797-885 N·m).



21pc045m

CHAPTER 22 CAB AND HULL NAVIGATION

GENERAL

This chapter illustrates and describes maintenance procedures for the Vehicle Motion Sensor (VMS), VMS modem, shaft assembly, wiring harness, and Dynamic Reference Unit Hybrid (DRUH). Step-by step procedures are provided for removal and installation as required for unit level maintenance.

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22-1 VEHICLE MOTION SENSOR (VMS).

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (4) (item 128, Appx F)
Self-locking nuts (4) (item 71, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Right transmission access door open
(TM 9-2350-314-10)

a. Removal.

CAUTION

Do not twist or turn harness connector backshell
when loosening coupling nuts or pins may break.

- 1 Disconnect electrical connector (1) from top of VMS assembly (2).
- 2 Remove four self-locking nuts (3), four screws (4), four lockwashers (5), four flat washers (6), and VMS assembly (2). Discard lockwashers and self-locking nuts.
- 3 Disconnect shaft assembly (7) from bottom of VMS assembly (2).

b. Installation.

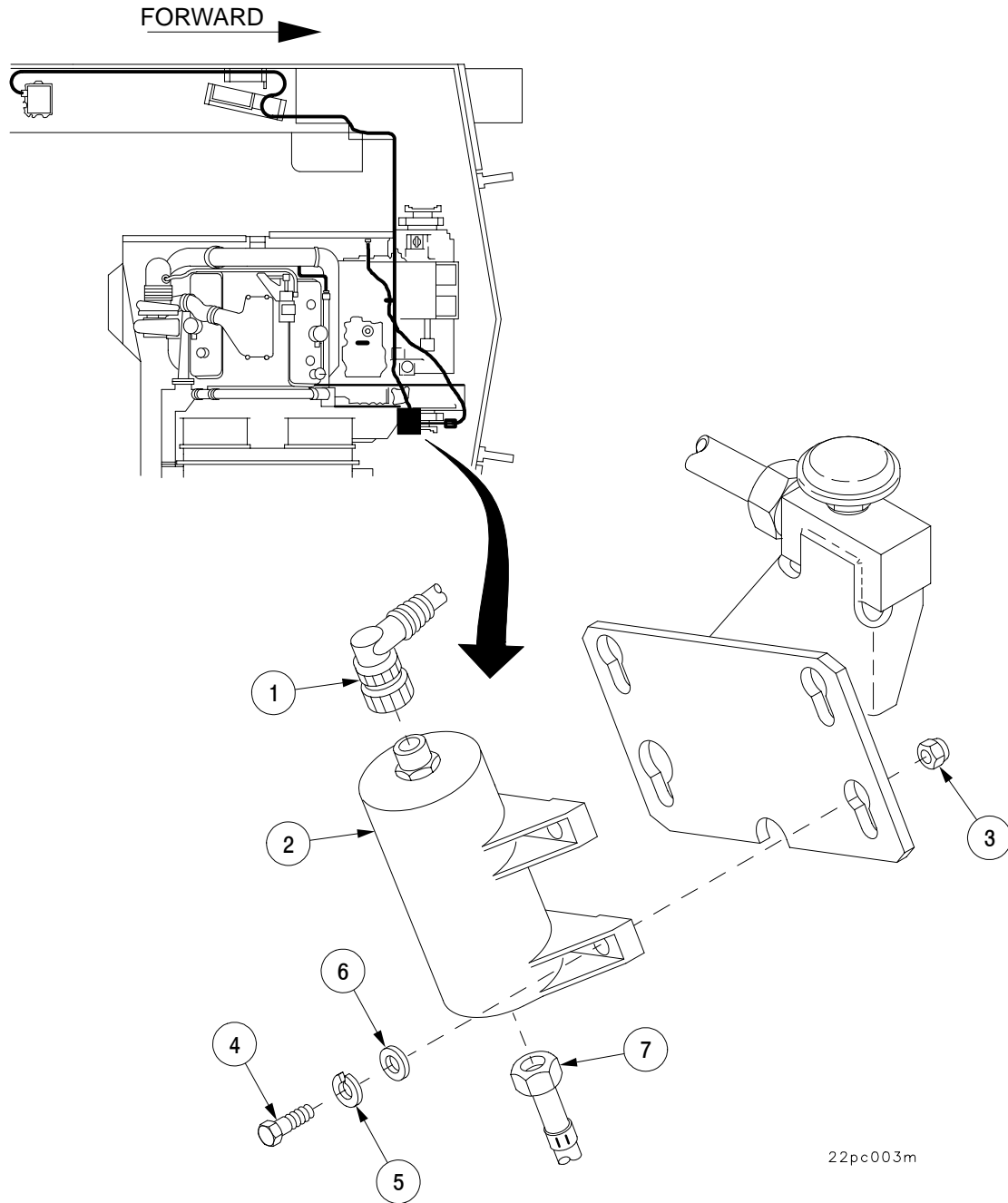
CAUTION

Align key and keyway of harness connectors before
pushing connector halves together or pins may
break.

- 1 Connect shaft assembly (7) to bottom of VMS assembly (2).
- 2 Install VMS assembly (2) on bracket with four screws (4), four new lockwashers (5), four flat washers (6), and four new self-locking nuts (3).
- 3 Connect electrical connector (1) to top of VMS assembly (2).

22-1 VEHICLE MOTION SENSOR (VMS) - CONTINUED

b. Installation - Continued



22pc003m

22-2 VEHICLE MOTION SENSOR (VMS) SHAFT ASSEMBLY.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

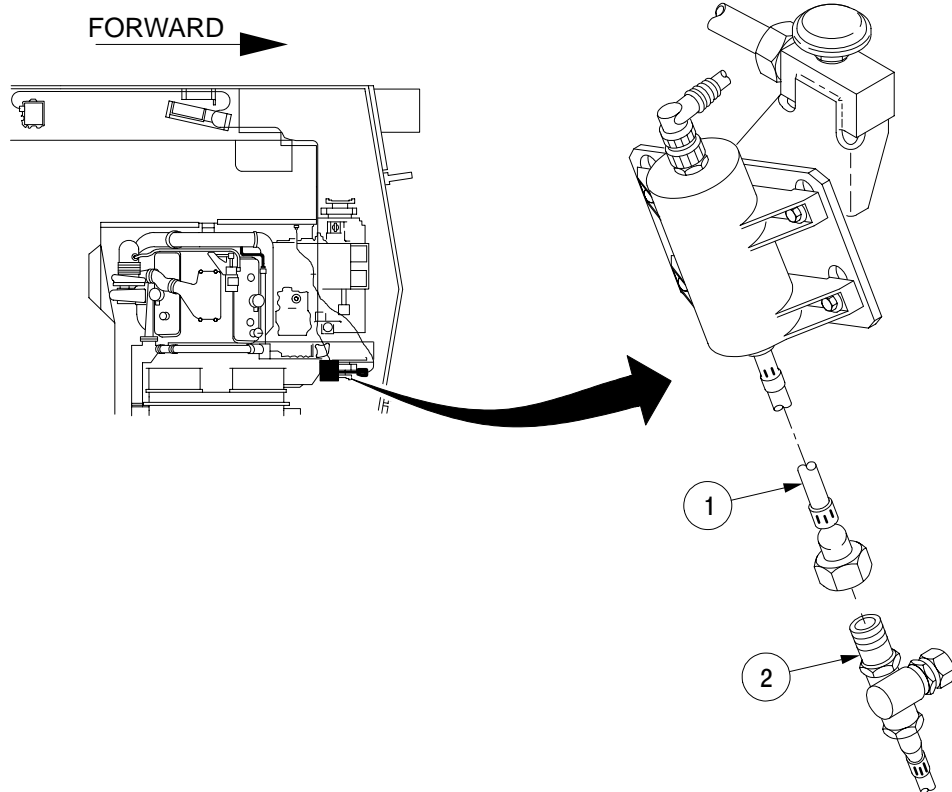
Right transmission access door open
(TM 9-2350-314-10)
VMS removed (para 22-1)

a. Removal.

Disconnect shaft (1) from adapter (2).

b. Installation.

Connect shaft (1) to adapter (2).



22pc005m

22-3 VEHICLE MOTION SENSOR (VMS) BRACKET.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 130, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)

Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

Right transmission access door open
(TM 9-2350-314-10)

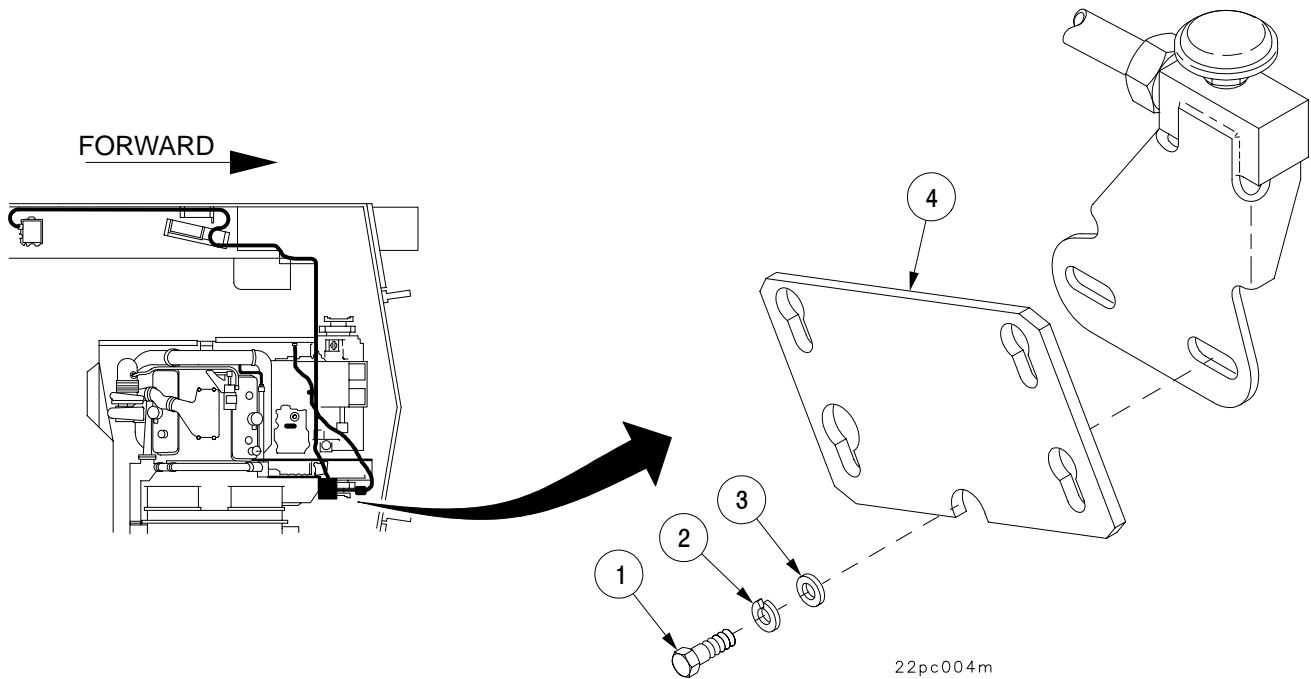
VMS removed (para 22-1)

a. Removal.

Remove two screws (1), two lockwashers (2), two flat washers (3), and bracket (4). Discard lockwashers.

b. Installation.

Install bracket (4) with two flat washers (3), two new lockwashers (2), and two screws (1).



22-4 VEHICLE MOTION SENSOR (VMS) MODEM (HULL).

This task covers: a. Removal b. Installation c. Testing

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (3) (item 130, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

References

TM 9-2350-314-10
TM 9-2350-314-20-1-2

a. Removal.

CAUTION

Do not twist or turn harness connector backshell
when loosening coupling nuts, or pins may break.

- 1 Remove the following connectors from VMS modem by unscrewing coupling nuts and pulling connectors apart:
 - (a) Harness W21 connector P2 (1) from modem connector J1 (2).
 - (b) Harness W111A connector P1 (3) from modem connector J2 (4).
- 2 Remove three screws (5), three lockwashers (6), three flat washers (7), and VMS modem (8). Discard lockwashers.

b. Installation.

- 1 Position VMS modem (8) to vehicle with three flat washers (7), three new lockwashers (6), and three screws (5).

CAUTION

Align key and keyway of harness connectors before
pushing connector halves together or pins may
break.

- 2 Attach the following connectors:
 - (a) Harness W111A connector P1 (3) to modem connector J2 (4).
 - (b) Harness W21 connector P2 (1) to modem connector J1 (2).

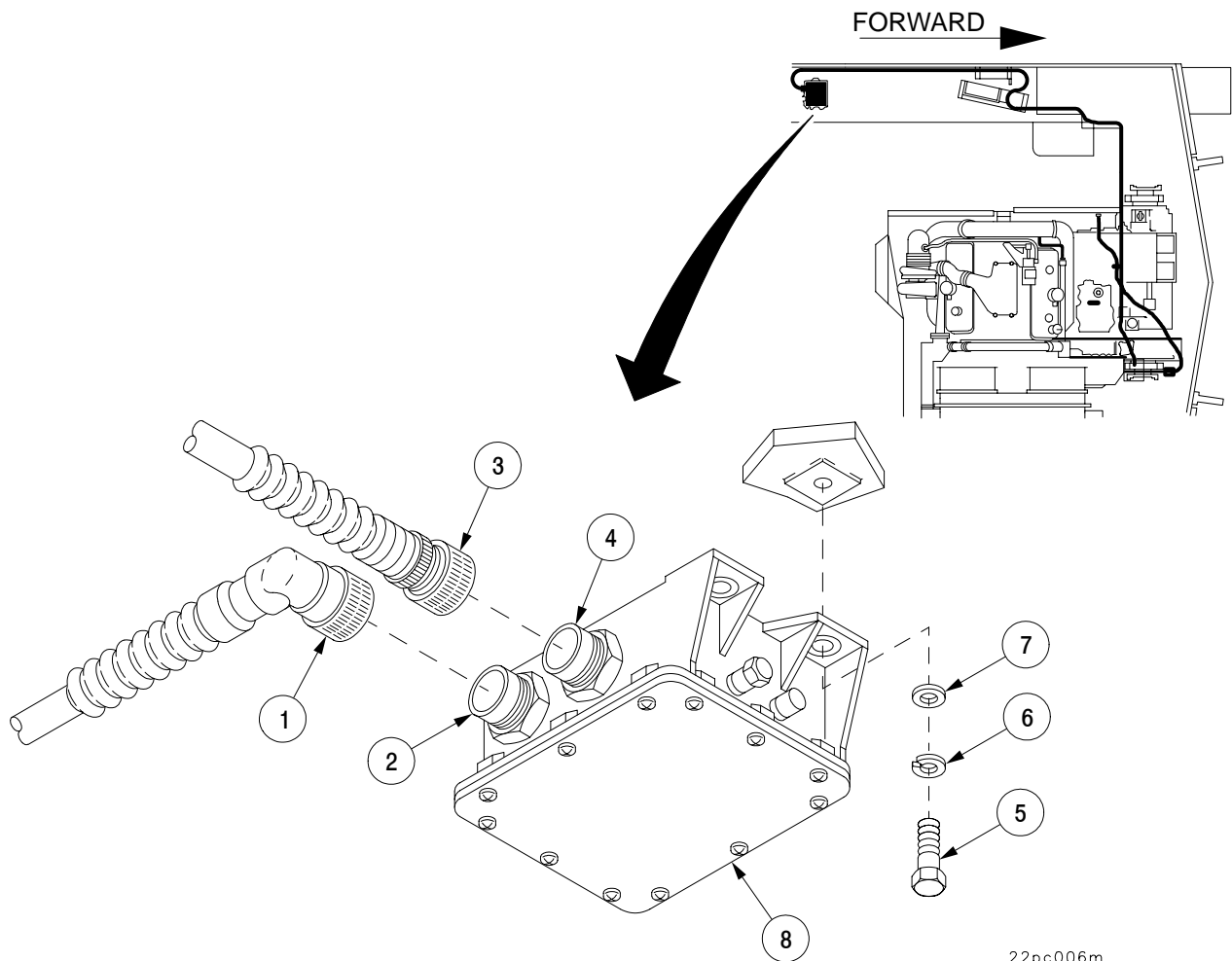
22-4 VEHICLE MOTION SENSOR (VMS) MODEM (HULL) - CONTINUED

c. Testing.

NOTE

Light of VMS modem should be on.

- 1 Connect battery ground leads (TM 9-2350-314-20-1-2).
- 2 Turn vehicle MASTER power switch ON and perform self-test (automatically done by AFCS/PDFCS) (TM 9-2350-314-10).
- 3 Fault isolate using troubleshooting table (Chapter 3), if necessary.



22pc006m

22-5 VEHICLE MOTION SENSOR (VMS) MODEM (CAB).

This task covers: a. Removal b. Installation c. Testing

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

References

TM 9-2350-314-10
TM 9-2350-314-20-1-2

a. Removal.

CAUTION

Do not twist or turn harness connector backshell
when loosening coupling nuts or pins may break.

- 1 Remove the following connectors from VMS modem by unscrewing coupling nuts and pulling connectors apart:
 - (a) Harness W17A connector P2 (1) from modem connector J1 (2).
 - (b) Harness W62A connector P7 (3) from modem connector J2 (4).
- 2 Remove three screws (5), three flat washers (6), and VMS modem (7).

b. Installation.

- 1 Position VMS modem (7) to vehicle with three flat washers (6) and three screws (5).

CAUTION

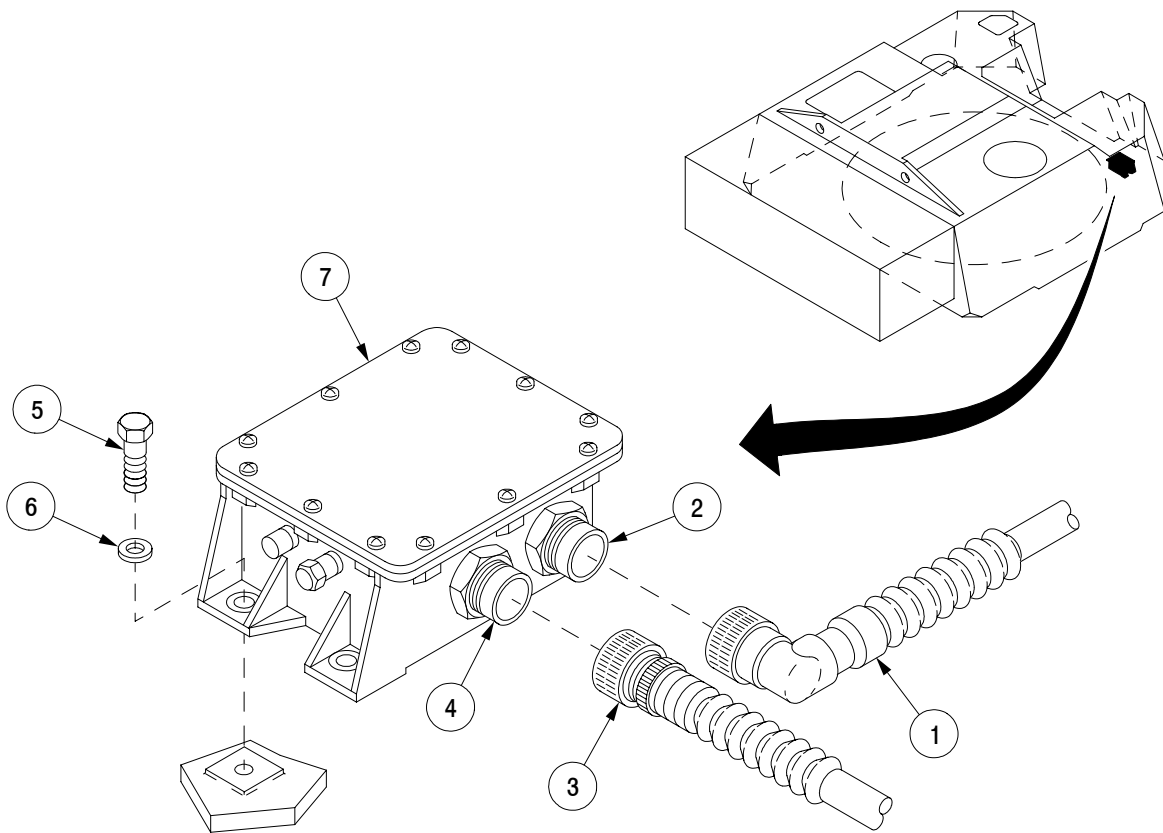
Align key and keyway of harness connectors before
pushing connector halves together or pins may
break.

- 2 Attach the following connectors:
 - (a) Harness W62A connector P7 (3) to modem connector J2 (4).
 - (b) Harness W17A connector P2 (1) to modem connector J1 (2).

22-5 VEHICLE MOTION SENSOR (VMS) MODEM (CAB) - CONTINUED

c. Testing.

- 1 Connect battery ground leads (TM 9-2350-314-20-1-2) .
- 2 Turn vehicle MASTER power switch ON and perform self-test (automatically done by AFCS/PDFCS) (TM 9-2350-314-10).
- 3 Fault isolate using troubleshooting table (Chapter 3), if necessary.



22pc007m

22-6 WIRING HARNESS W21.

This task covers: a. Removal b. Installation c. Testing

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit,
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 134, Appx F)
Marking tags (AR) (item 87, Appx C)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Driver's FFCS mounting plate removed
(TM 9-2350-314-20-1-2)
Bulkhead wiring harness bracket removed
(TM 9-2350-314-20-1-2)

References

TM 9-2350-314-10

a. Removal.

CAUTION

Do not twist or turn harness connector backshell
when loosening coupling nuts or pins may break.

NOTE

Before removal, tag connectors for identification
during installation.

- 1 Remove two screws (1), two lockwashers (2), two flat washers (3), and three clamps (4) securing wiring harness (5) and cables to hull. Discard lockwashers.
- 2 Disconnect the following connectors:
 - (a) P1 of W21 (6) to J1 on engine bulkhead connector (7).
 - (b) P2 of W21 (8) from J1 on VMS modem (9).
- 3 Remove wiring harness (5) from hull.

22-6 WIRING HARNESS W21 - CONTINUED

b. Installation.



- Do not twist or turn harness connector backshell when tightening coupling nuts or pins may break.
- Make sure key and keyways are aligned before pushing connector halves together or pins may break.

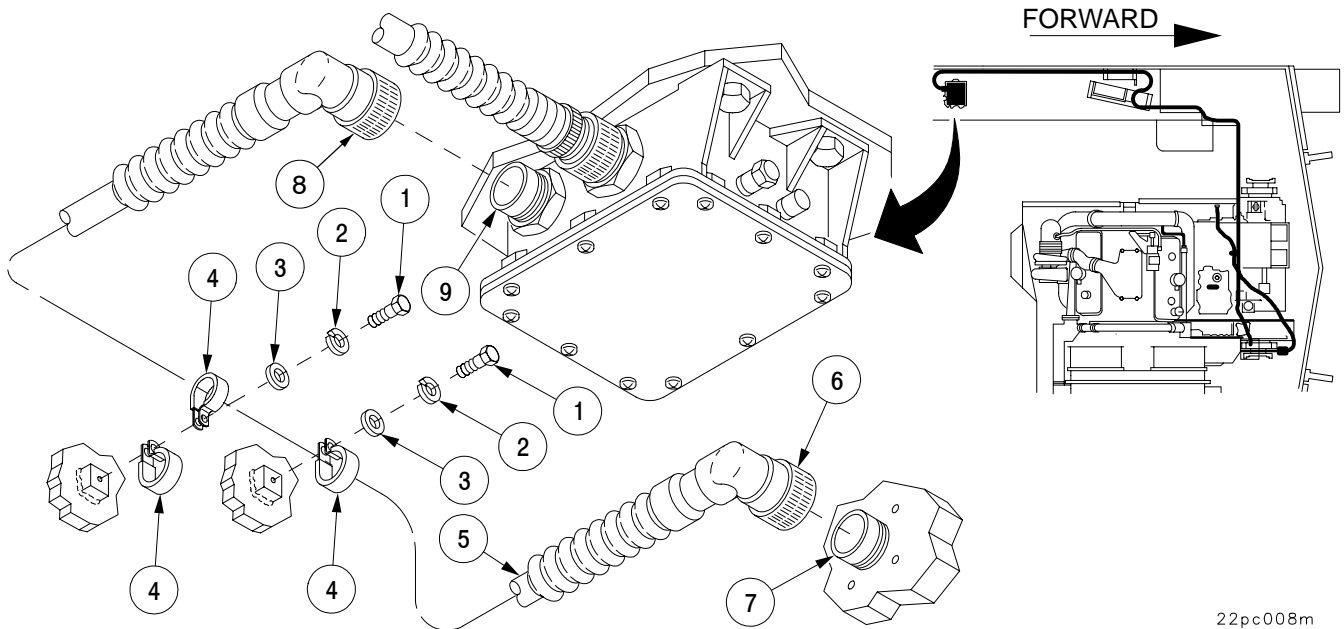
1 Connect the following connectors:

- (a) P1 of W21 (6) to J1 on engine bulkhead connector (7).
- (b) P2 of W21 (8) to J1 on VMS modem (9).

2 Secure wiring harness (5) and cables to hull with three clamps (4), two flat washers (3), two new lockwashers (2), and two screws (1).

c. Testing.

- 1 Test harness for continuity through all plugs and connectors as applicable.
- 2 Turn vehicle MASTER power switch ON and perform self-test (automatically done by AFCS/PDFCS) (TM 9-2350-314-10).
- 3 Fault isolate using the troubleshooting table (Chapter 3), if necessary.



22pc008m

22-7 WIRING HARNESS W28.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (5) (item 134, Appx F)
Lockwashers (4) (item 124, Appx F)
Gasket (item 214, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Transmission doors open
(TM 9-2350-314-10)
Battery box doors open (TM 9-2350-314-10)

a. Removal.

CAUTION

Do not twist or turn harness connector backshell
when loosening coupling nuts or pins may break.

- 1 Disconnect wiring harness (1) from sensor assembly (2).
- 2 Disconnect wiring harness (3) at bulkhead wiring harness (1) connector.
- 3 Remove four screws (4), four nuts (5), four lockwashers (6), four flat washers (7), wiring harness (1), and gasket (8) from bulkhead. Discard lockwashers and gasket.
- 4 Remove five tiedown straps (9), five screws (10), five flat washers (11), five lockwashers (12), nut (13), and wiring harness (1). Discard lockwashers.

b. Installation.

CAUTION

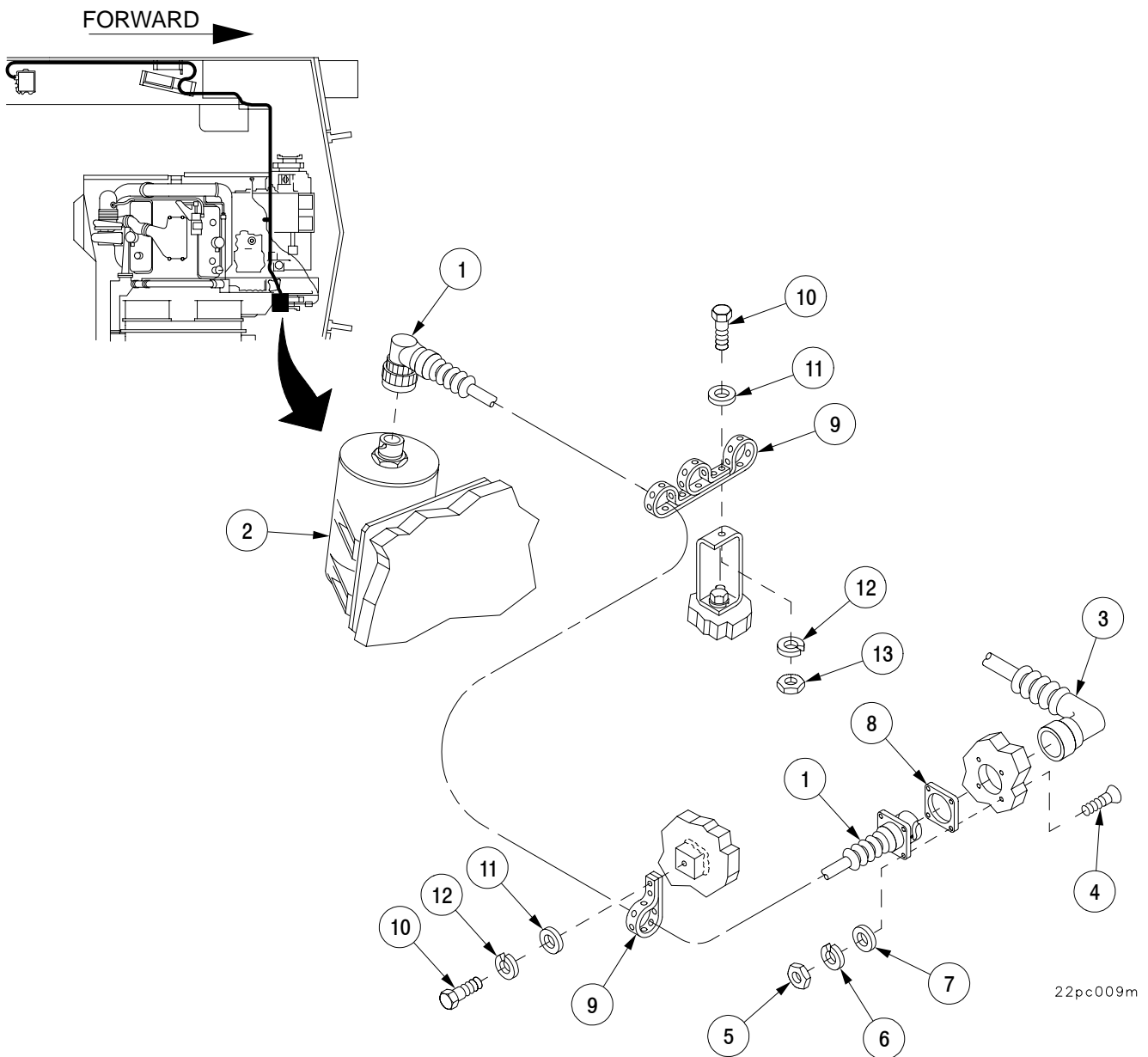
Align key and keyway of harness connectors before
pushing connector halves together.

- 1 Install new gasket (8) and wiring harness connector (1) on bulkhead with four screws (4), four flat washers (7), four new lockwashers (6), and four nuts (5).

22-7 WIRING HARNESS W28 - CONTINUED

b. Installation - Continued

- 2 Connect wiring harness (1) to sensor assembly (2).
- 3 Secure wiring harness (1) with five tiedown straps (9), five screws (10), five flat washers (11), five new lockwashers (12), and nut (13).
- 4 Connect wiring harness (3) at bulkhead wiring harness (1) connector.



22-8 DYNAMIC REFERENCE UNIT HYBRID (DRUH).

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
AN/PSM-95 Electronic system test set (SPORT)
(item 58, Appx G)
AFCS SPORT Accessory Kit (item 57, Appx G)
PDFCS SPORT/MSD Accessory Kit (item 61, Appx G)

Materials/Parts

Sealing compound (item 39, Appx C)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
PLGR mount assembly removed (para 22-12)

a. Removal.

CAUTION

- Do not twist or turn harness connector backshell when loosening coupling nuts or pins may break.
- The DRUH has a precision mounting surface and must be handled carefully. Do not let the DRUH strike any hard surface. Be sure the DRUH one piece mounting plate alignment pins are carefully guided into the DRUH alignment pin holes. Damage to DRUH mount may occur.

NOTE

Document AFCS/PDFCS data prior to removing/replacing DRUH.

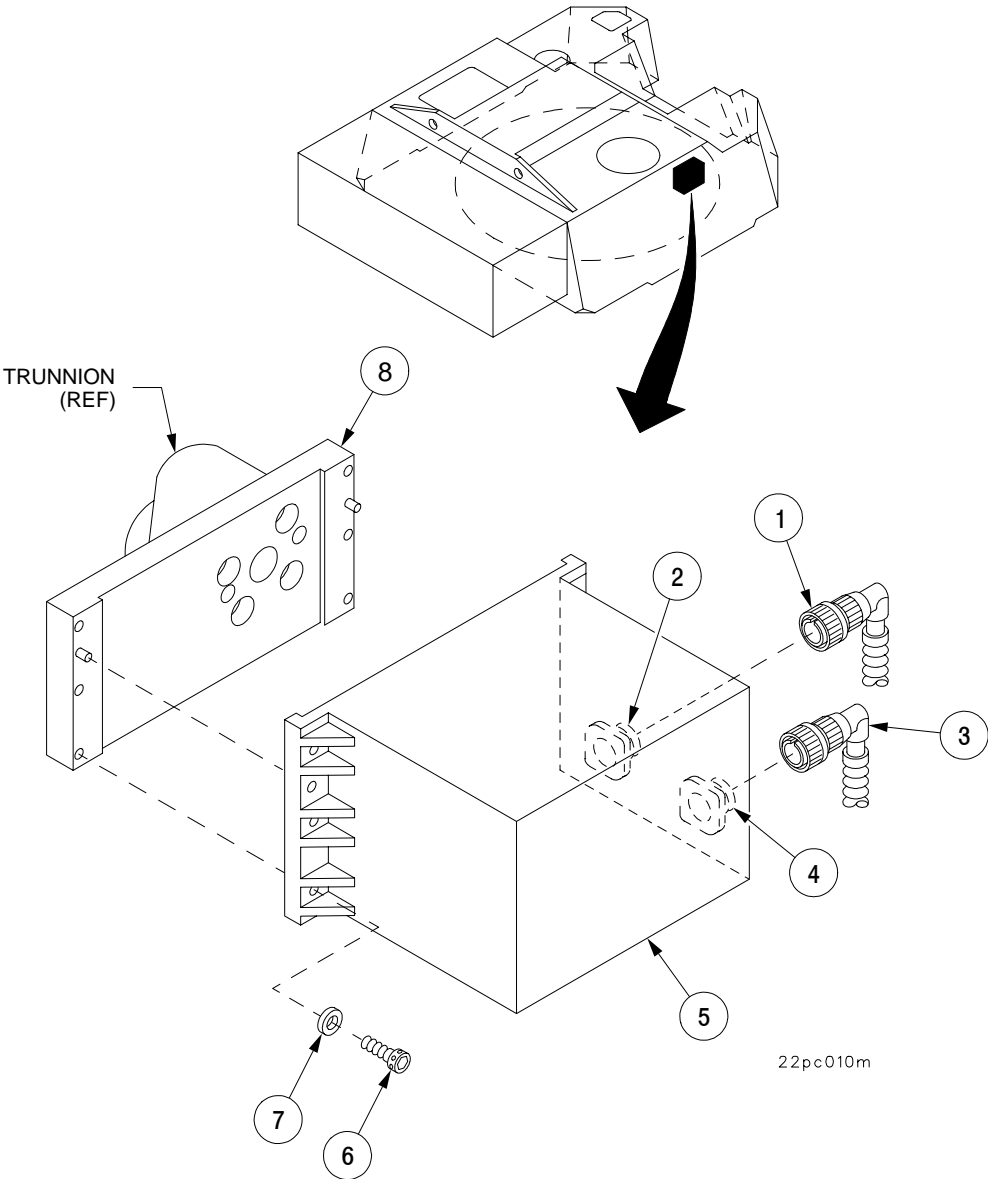
- 1 Disconnect wiring harness connector W27-P1 (1) from connector J2 (2), and wiring harness connector W17A-P1 (3) from connector J1 (4) on Dynamic Reference Unit Hybrid (DRUH) (5).
- 2 Remove six screws (6), six flat washers (7), and DRUH (5) from mount (8).

b. Installation.

- 1 Position DRUH (5) on mount (8) by hand for installation.
- 2 Apply sealing compound to threads of six screws (6).
- 3 Install six screws (6) with six flat washers (7) finger tight.
- 4 Torque six screws (6) between 190-210 lb-in. (22-24 N-m) in a random pattern.
- 5 Reconnect wiring harness connector W27-P1 (1) to connector J2 (2), and wiring harness connector W17A-P1 (3) to connector J1 (4) on DRUH (5).
- 6 To reprogram the DRUH, use the SPORT, accessory kit and TB 9-2350-314-20-2-1 or TB 9-2350-314-20-2-4 (CD) or PDFCS SPORT/MSD Accessory Kit and TB 9-2350-314-20-2-2 or TB 9-2350-314-20-2-5.

22-8 DYNAMIC REFERENCE UNIT HYBRID (DRUH) - CONTINUED

b. Installation - Continued



22-9 VEHICLE MOTION SENSOR (VMS) MODEM VALVE CORE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

a. Removal.

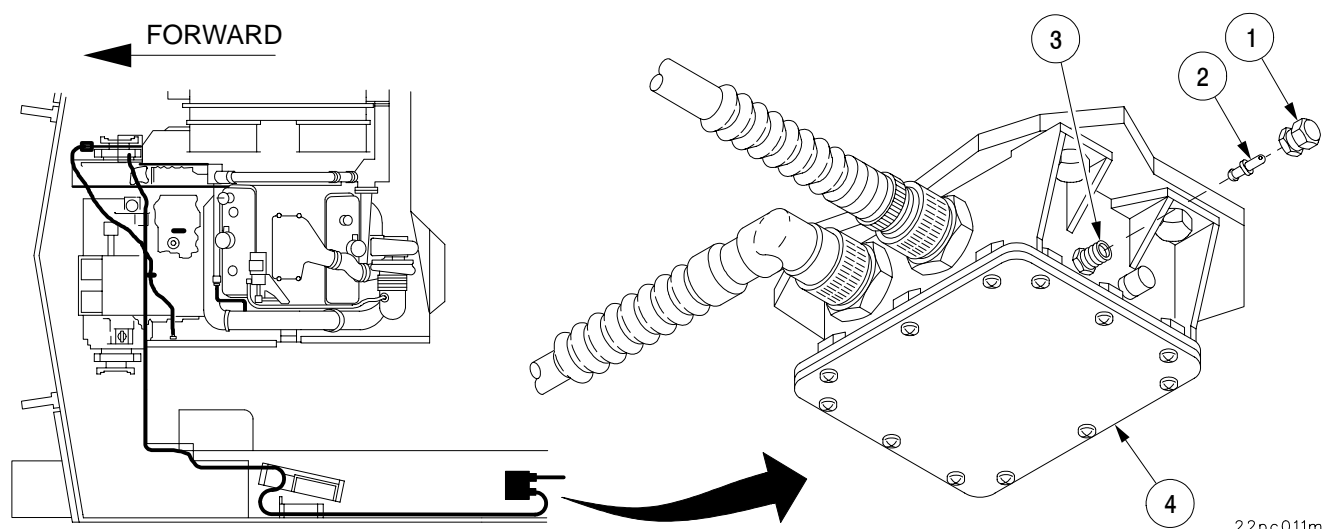
NOTE

VMS modem valve core may be removed/installed with VMS modem removed or installed in vehicle.

- 1 Remove valve cap (1) and release pressure.
- 2 Remove valve core (2) from valve stem (3) at VMS modem (4).

b. Installation.

- 1 Install valve core (2) in valve stem (3) at VMS modem (4).
- 2 Purge/charge VMS modem (4) (para 28-3).



22-10 DELETED

22-11 PLGR WIRING HARNESSES - CONTINUED

CAUTION

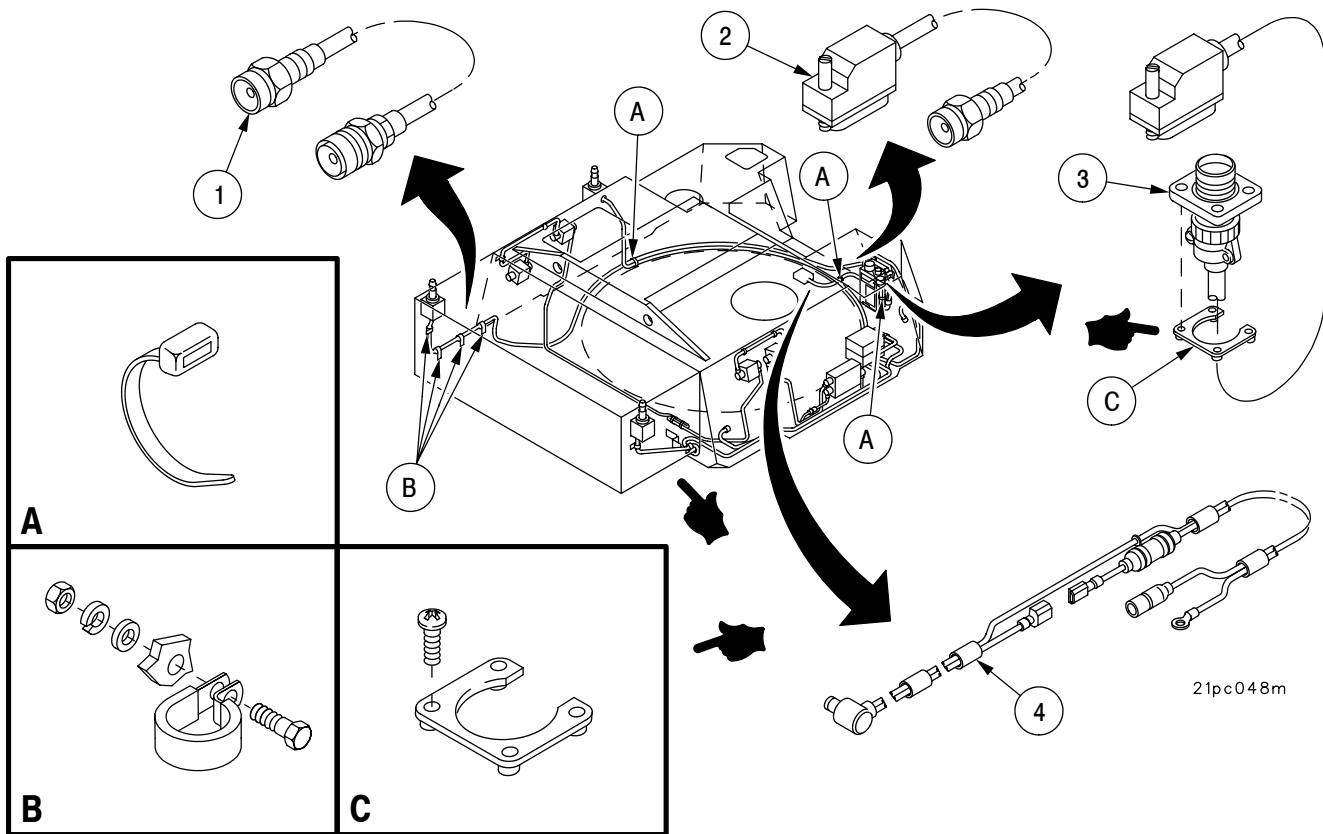
Do not attempt to remove backshell from cable (3); doing so can cause damage to the cable.

a. Removal.

- 1 Disconnect cable/lead assembly being removed (1 through 4) at each end.
- 2 Remove any straps, as needed. Remove cable/lead assembly from vehicle. Discard any straps removed.
- 3 Replace marker if damaged.

b. Installation.

- 1 Apply new marker, if removed, to cable/lead assembly.
- 2 Install cable/lead assembly (1 through 4) on vehicle with required straps. Use new straps where required.
- 3 Connect both ends of cable/lead assembly.



22-11 PLGR WIRING HARNESSSES - CONTINUED

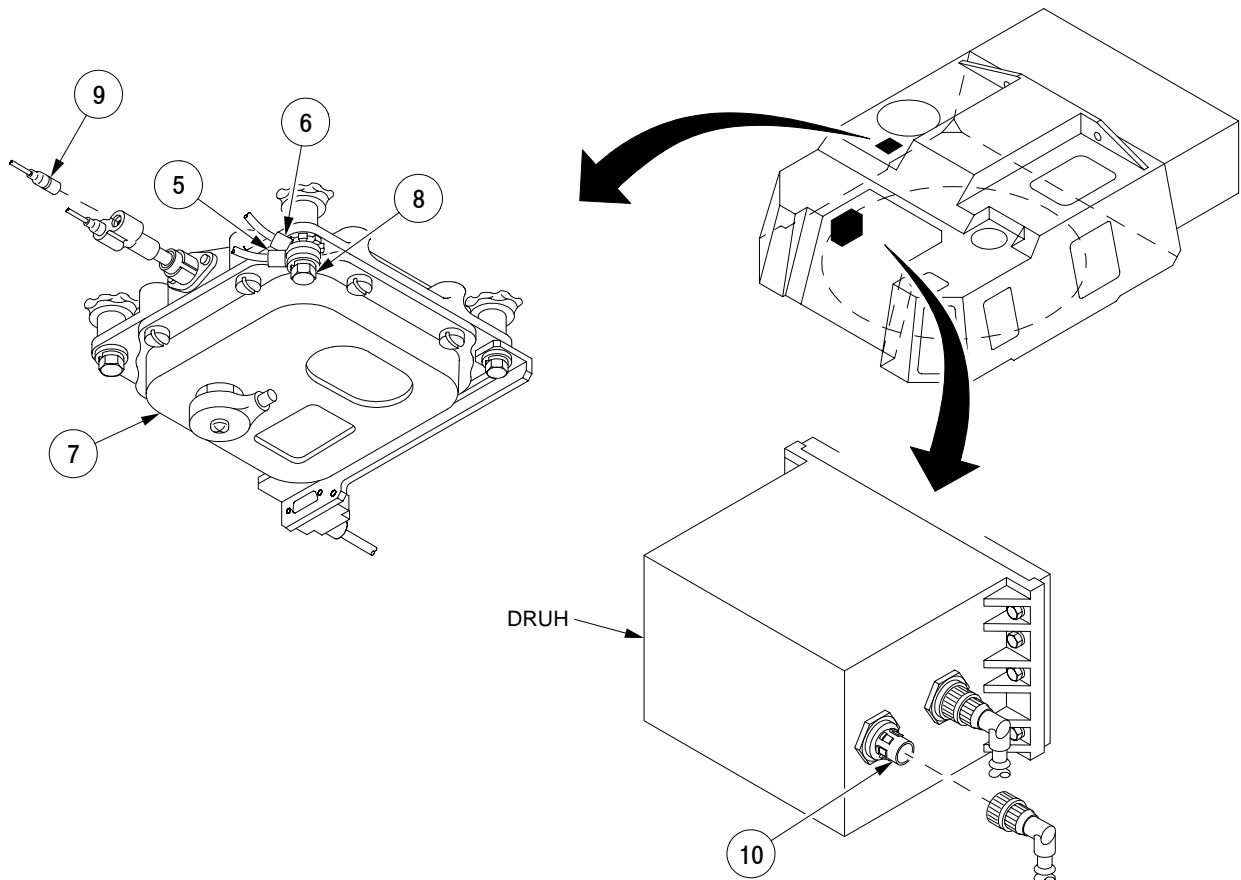
c. Test.

- 1 Verify MASTER power switch and AFCS/PDFCS power are off.
- 2 Disconnect the PLGR if mounted.
- 3 Verify there is no play in the PLGR power cable ground lead lug (5) and wiring harness 12906854 W64 ground lead lug (6) where they are secured to the dome light (7). If there is play, tighten the four screws (8), securing the dome light until there is no play.
- 4 Measure the resistance between the outer contact on the PLGR power cable connector (9) and the shell of DRUH connector J1 (10).
5. If the resistance is less than one ohm, the check has been successfully completed. If the resistance is greater than one ohm, go to step 6.
6. Insure all paint and corrosion has been removed from the ground lugs (5 and 6), dome light contact surface, and screw (8).

NOTE

Do not install a PLGR until the problem is corrected.

7. Recheck resistance, step 4. If resistance is still greater than one ohm, go to para 3-3.o(1). in Troubleshooting.



22pc010ma

22-12 PLGR MOUNT ASSEMBLY.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (3) (item 231, Appx F)
Dry-cleaning solvent (item 75, Appx C)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
PLGR removed (TM 9-2350-314-10)

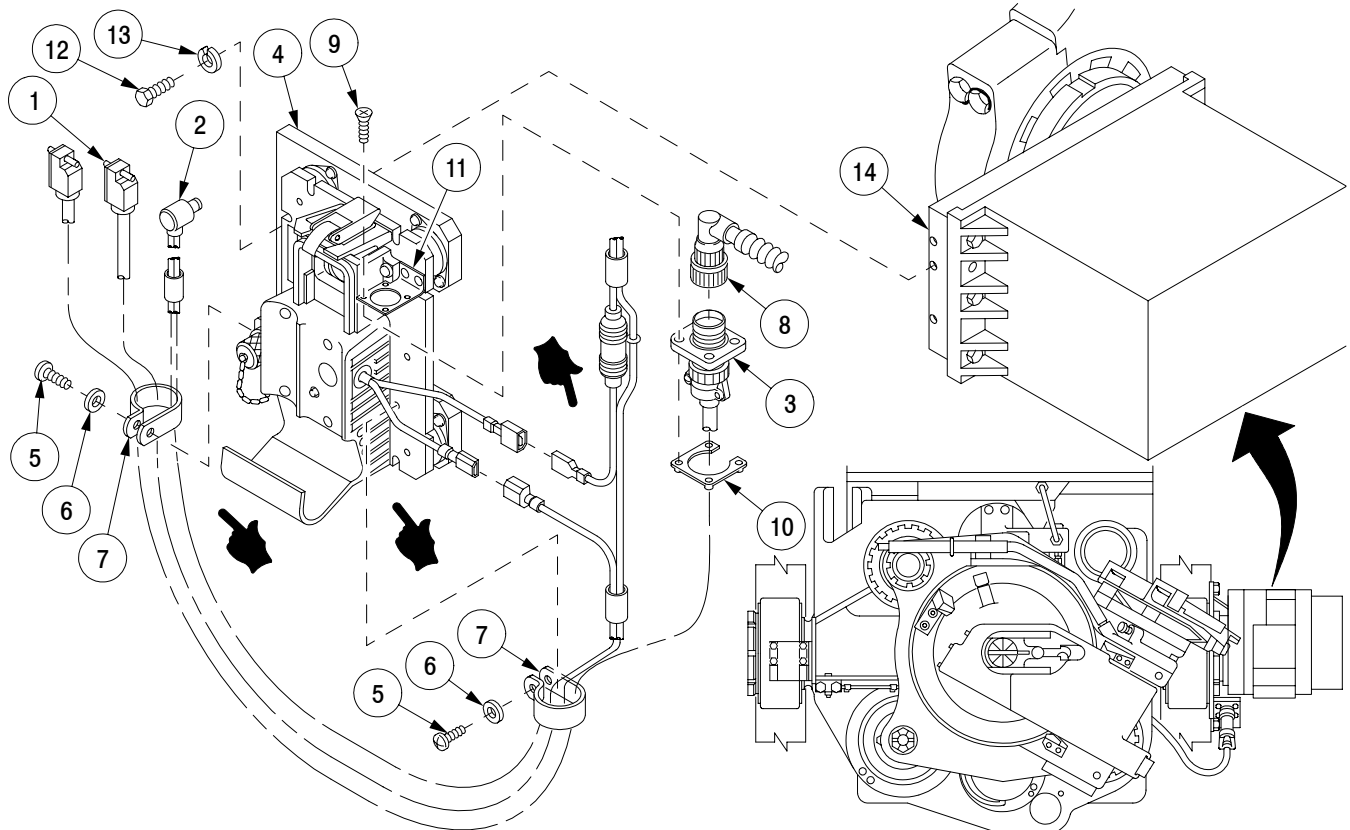
a. Removal.

- 1 Remove any straps tying cables (1, 2 and 3) together in the area of the PLGR mount assembly (4). Discard straps.

NOTE

Note the direction of connector keys.

- 2 Remove two screws (5), two flat washers (6), and two clamps (7) from PLGR mount assembly (4) and three cables (1, 2, and 3).
- 3 Disconnect cable (8) from cable (3).
- 4 Disconnect cable (2) from PLGR mount assembly (4).
- 5 Remove four screws (9), nut plate (10), and cable (3) from cable conductor bracket (11).
- 6 Remove three screws (12), three lockwashers (13), and PLGR mount assembly (4) from DRUH plate (14). Discard lockwashers.

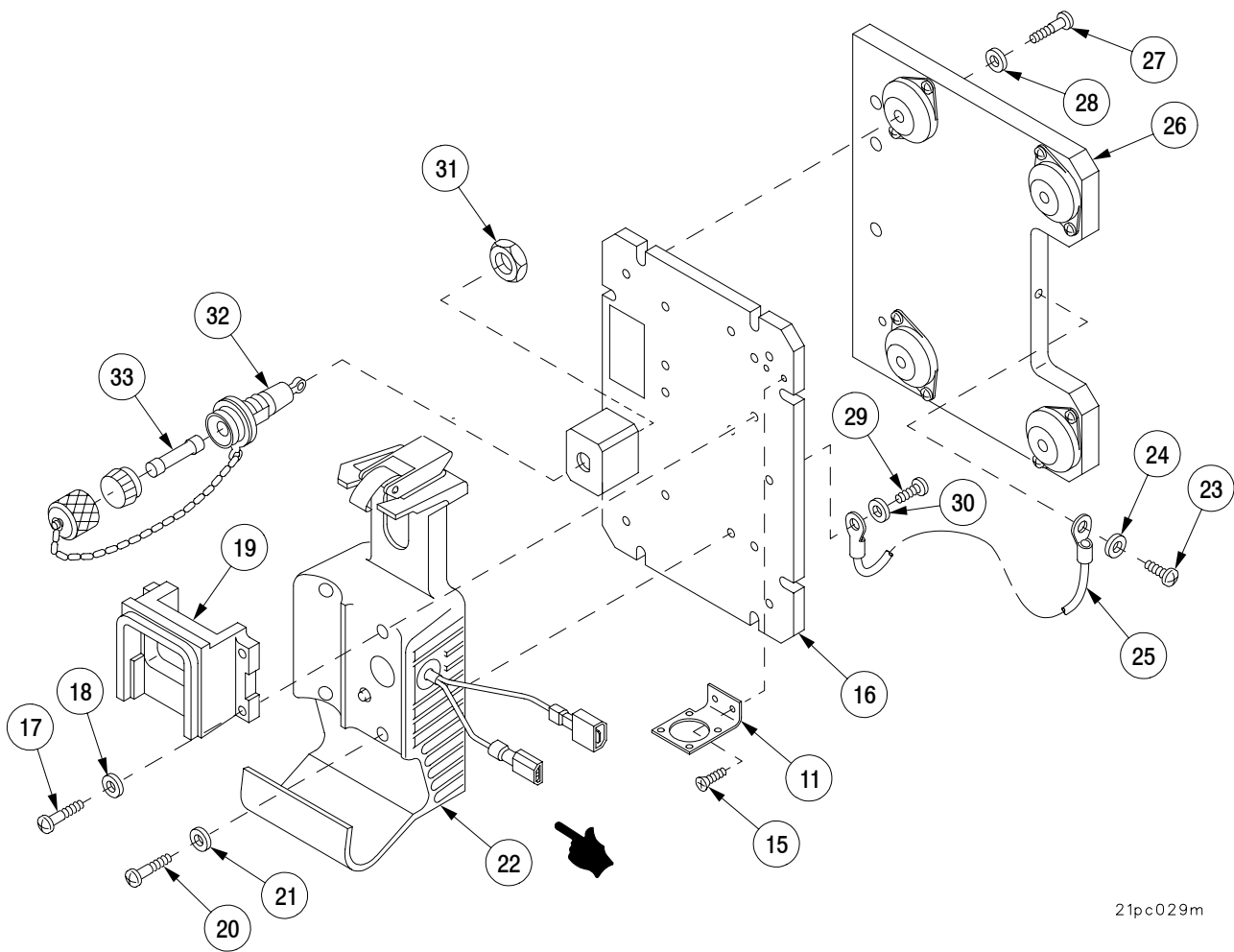


21pc028m

22-12 PLGR MOUNT ASSEMBLY - CONTINUED

a. Removal - Continued

- 7 Remove two screws (15) and connector bracket (11) from mounting plate (16).
- 8 Remove four screws (17), four flat washers (18), and block (19) from mounting plate (16).
- 9 Remove five screws (20), five flat washers (21), and PLGR mount (22) from mounting plate (16). Discard PLGR mount.
- 10 Remove screw (23), flat washer (24), and ground cable (25) from adapter plate (26).
- 11 Remove four screws (27), four flat washers (28), and mounting plate (16) from adapter plate (26).
- 12 Remove screw (29), flat washer (30), and ground cable (25) from mounting plate (16).
- 13 Remove nut (31) and fuse holder (32) from mounting plate (16). (Nut supplied with fuse holder.)
- 14 If faulty, remove fuse cartridge (33) from fuse holder (32). Discard fuse cartridge.



21pc029m

22-12 PLGR MOUNT ASSEMBLY - CONTINUED

a. Removal - Continued

NOTE

The four vibration insulators are removed and installed in the same manner.

- 15 Remove eight screws (34), eight flat washers (35), and four resilient mounts (36) from adapter plate (26).
- 16 If required, remove and discard identification plate (37) from mounting plate (16).

b. Installation.

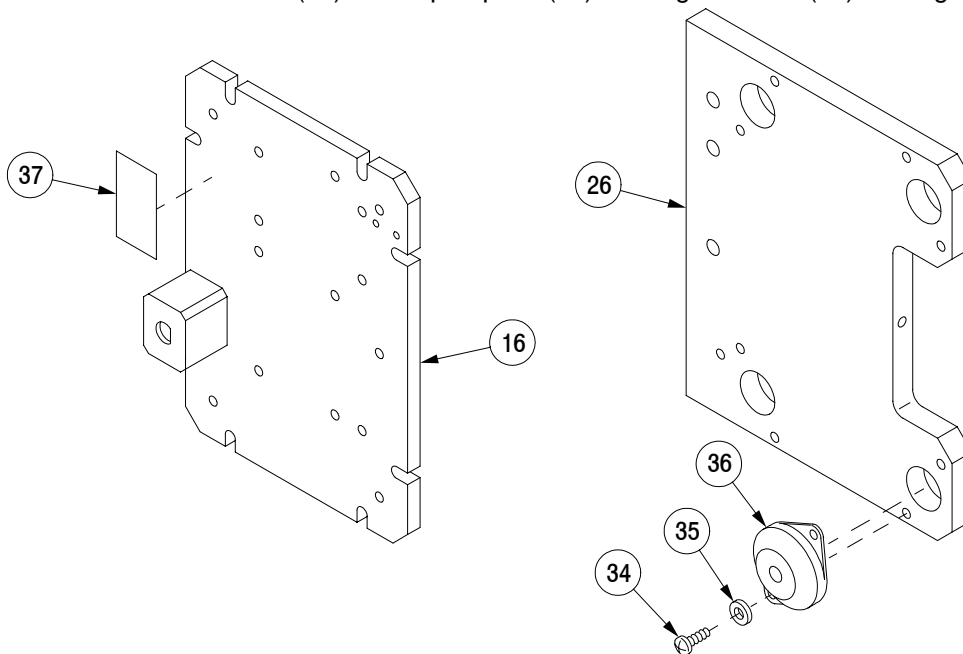
WARNING

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (FM 21-11).

NOTE

Perform steps 1 and 2 only if identification plate was removed.

- 1 Using dry-cleaning solvent, remove any remaining adhesive from mounting plate (16).
- 2 Remove backing from new identification plate (37) and attach to mounting plate (16).
- 3 Install four resilient mounts (36) on adapter plate (26) with eight screws (34) and eight flat washers (35).

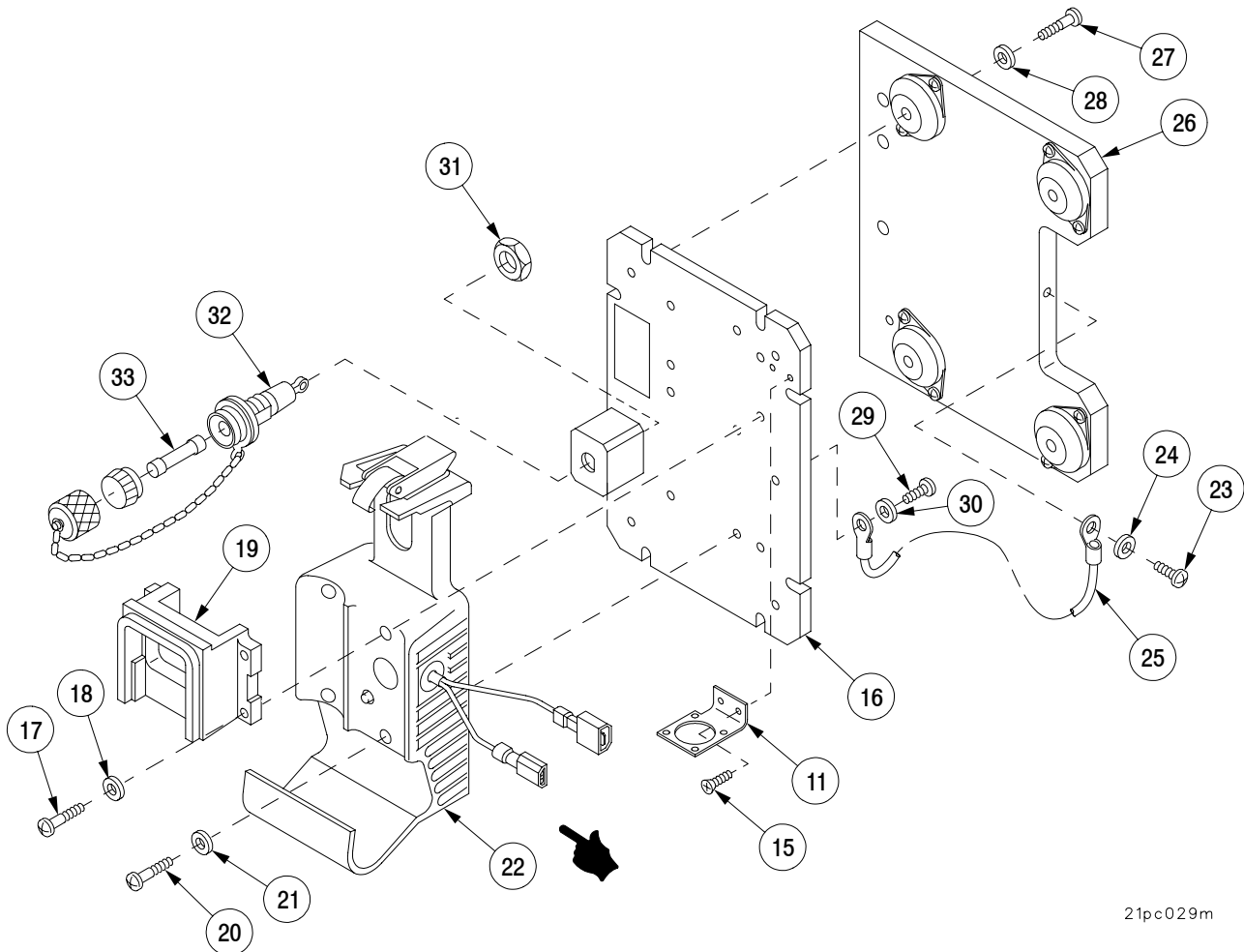


21pc030m

22-12 PLGR MOUNT ASSEMBLY - CONTINUED

b. Installation - Continued

- 4 If removed, install new fuse cartridge (33) in fuse holder (32).
- 5 Install fuse holder (32) in mounting plate (16) with nut (31) (supplied with fuse holder).
- 6 Install ground cable (25) on mounting plate (16) with screw (29) and flat washer (30).
- 7 Install mounting plate (16) on adapter plate (26) with four screws (27) and four flat washers (28).
- 8 Install ground cable (25) on adapter plate (26) with screw (23) and flat washer (24).
- 9 Install new PLGR mount (22) on mounting plate (16) with five screws (20) and five flat washers (21).
- 10 Install block (19) on mounting plate (16) with four screws (17) and four flat washers (18).
- 11 Install connector bracket (11) on mounting plate (16) with two screws (15).



22-12 PLGR MOUNT ASSEMBLY - CONTINUED

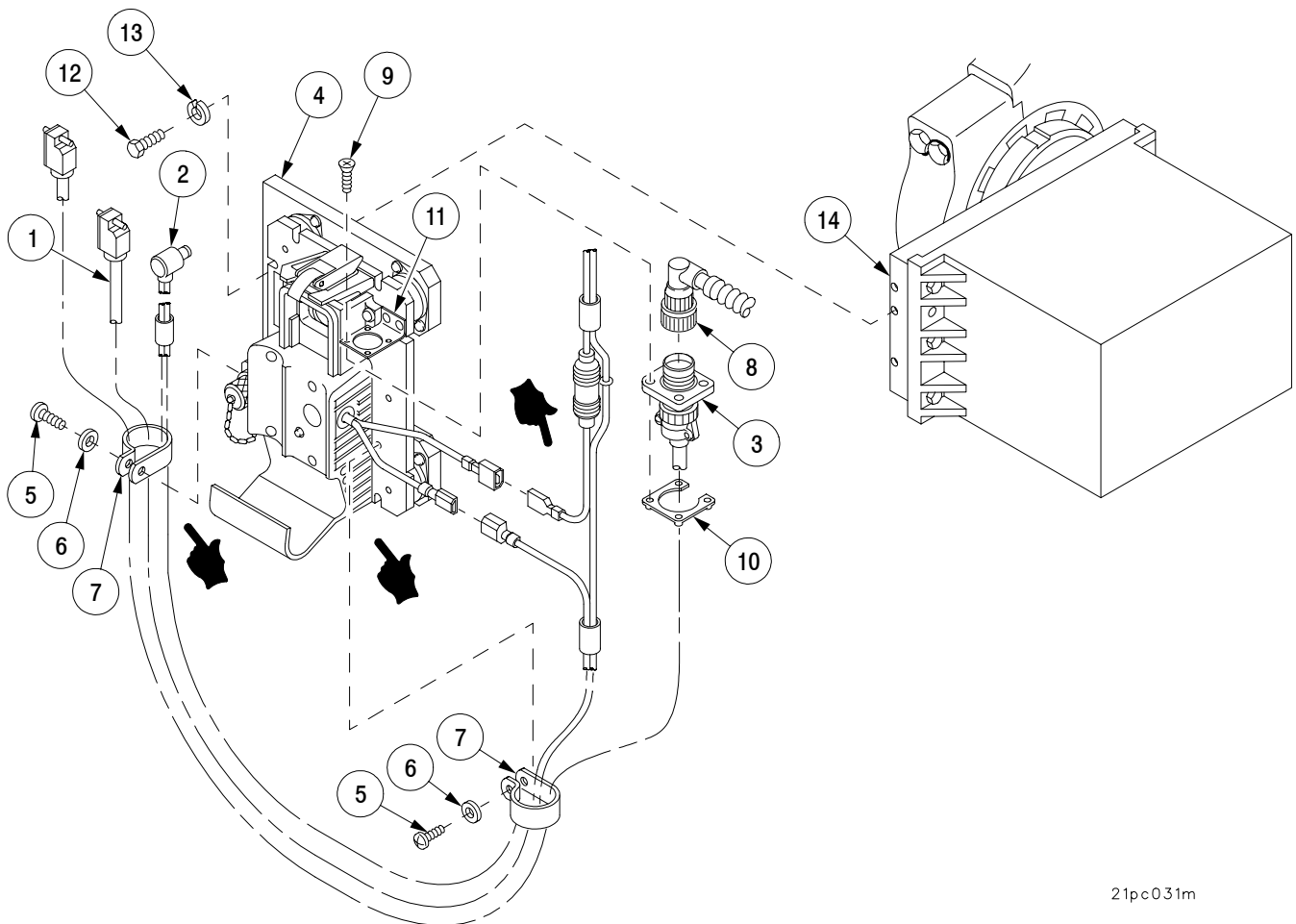
b. Installation - Continued

- 12 Install PLGR mount assembly (4) on DRUH plate (14) with three screws (12) and three new lockwashers (13).
- 13 Connect cable (2) to PLGR mount assembly (4).
- 14 Install cable (3) on cable conductor bracket (11) with four screws (9) and nut plate (10).

NOTE

Position connector keys the same as before removal.

- 15 Connect cable (8) to cable (3).
- 16 Install two clamps (7) over three cables (1, 2, and 3). Secure two clamps on PLGR mount assembly (4) with two screws (5) and two flat washers (6).



21pc031m

CHAPTER 23 SLIP RING, BEARING SHIELDS, AND BRUSH BLOCKS

GENERAL

This chapter illustrates and describes maintenance procedures for the slip ring and bearing blocks. Step-by-step procedures are provided for removal, repair, cleaning, installation, and adjustment as required by unit level maintenance.

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23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (100) (item 109, Appx F)
Lockwashers (10) (item 128, Appx F)
Lockwashers (9) (item 127, Appx F)
Lockwashers (4) (item 130, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Crew seats removed (para 11-4)
Segment board cleaning mechanism
removed (para 23-5)

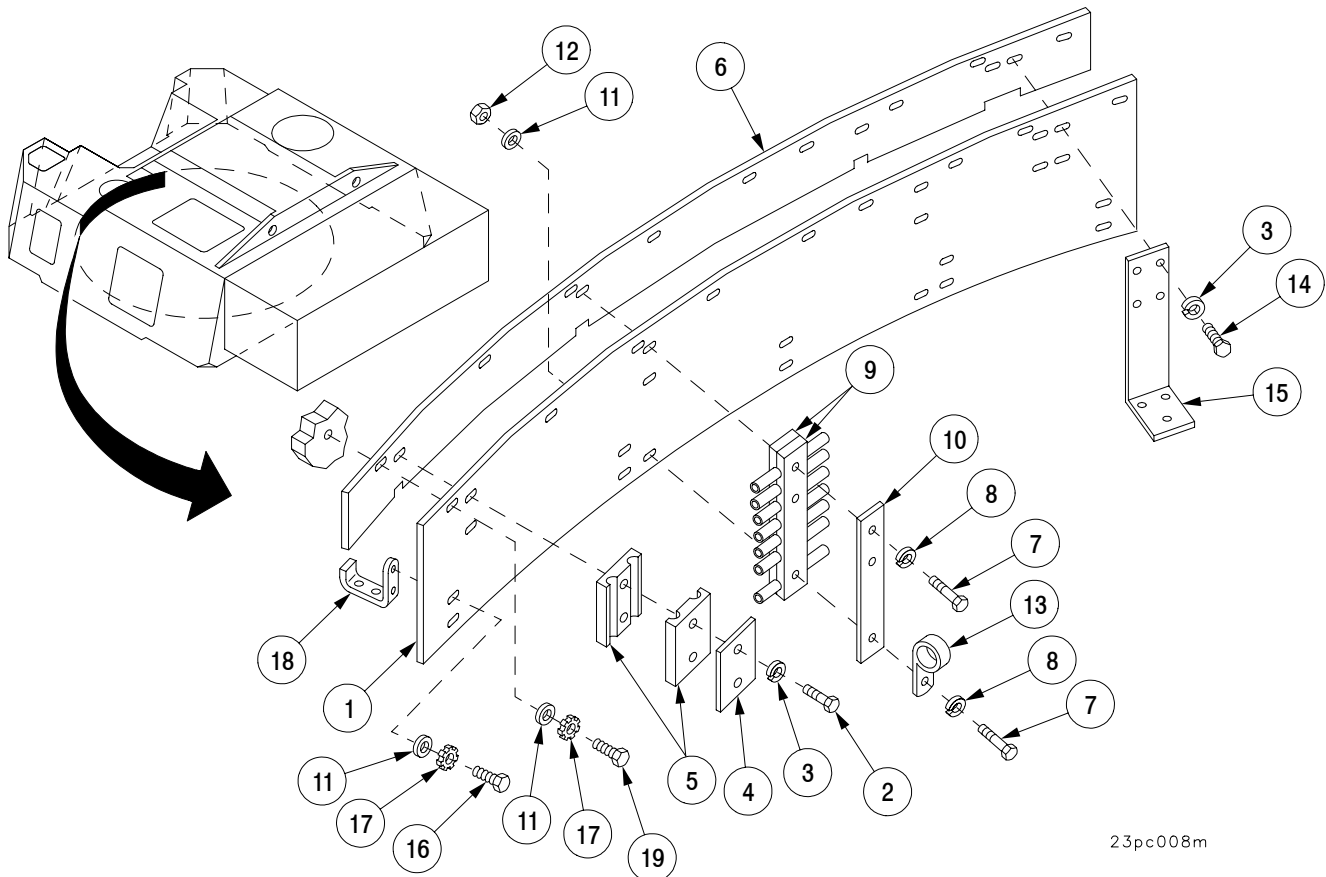
NOTE

The requirements to remove/install each shield, spacer, and cover will vary by location in cab. Follow those procedures that coincide with the callouts listed in this task.

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

a. Removal.

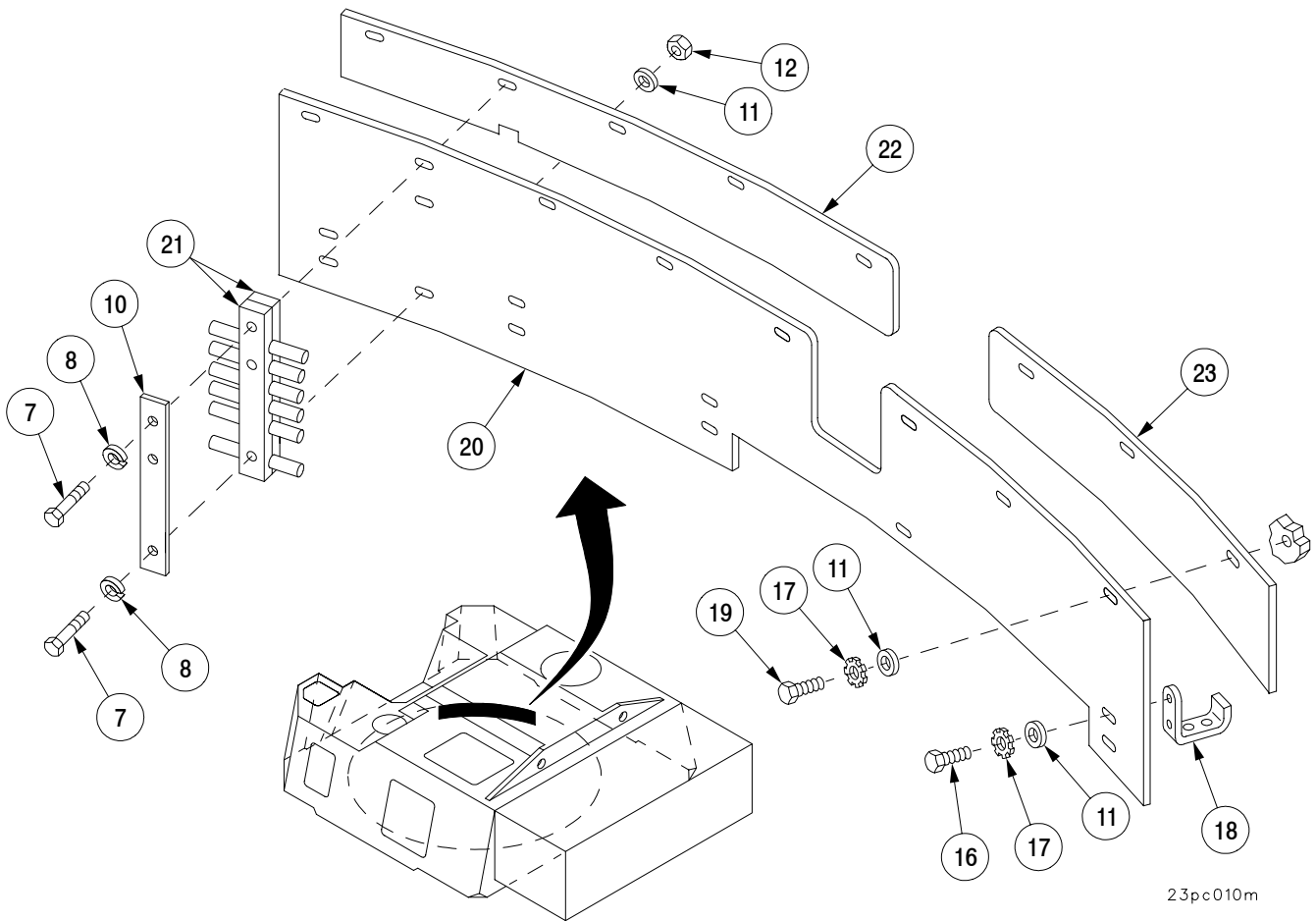
- 1 Remove shield (1).
 - (a) Remove two screws (2) and two lockwashers (3) securing clamp (4), two pads (5), shield (1), and spacer (6) to cab. Discard lockwashers.
 - (b) Remove four screws (7) and four lockwashers (8) securing four clamps (9), two plates (10), shield (1), and spacer (6) to cab. Discard lockwashers.
 - (c) Remove two screws (7), two lockwashers (8), two flat washers (11), and two nuts (12) securing four clamps (9), two plates (10), and two clamps (13) to shield (1). Discard lockwashers.
 - (d) Remove four screws (14) and four lockwashers (3) securing bracket (15), shield (1), and spacer (6) to cab. Discard lockwashers.
 - (e) Remove 10 screws (16), 10 lockwashers (17), and 10 flat washers (11) securing shield (1) to five hooks (18). Discard lockwashers.
 - (f) Remove nine screws (19), nine lockwashers (17), nine flat washers (11), shield (1), and spacer (6). Discard lockwashers.



23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

a. Removal - Continued

- 2 Remove shield (20).
 - (a) Remove two screws (7) and two lockwashers (8) securing two clamps (21), plate (10), shield (20), and spacer (22) to cab. Discard lockwashers.
 - (b) Remove screw (7), lockwasher (8), flat washer (11), and nut (12) securing two clamps (21) and plate (10) to shield (20). Discard lockwashers.
 - (c) Remove eight screws (16), eight lockwashers (17), and eight flat washers (11) securing shield (20) to four hooks (18). Discard lockwashers.
 - (d) Remove seven screws (19), seven lockwashers (17), seven flat washers (11), shield (20), spacer (22), and spacer (23). Discard lockwashers.



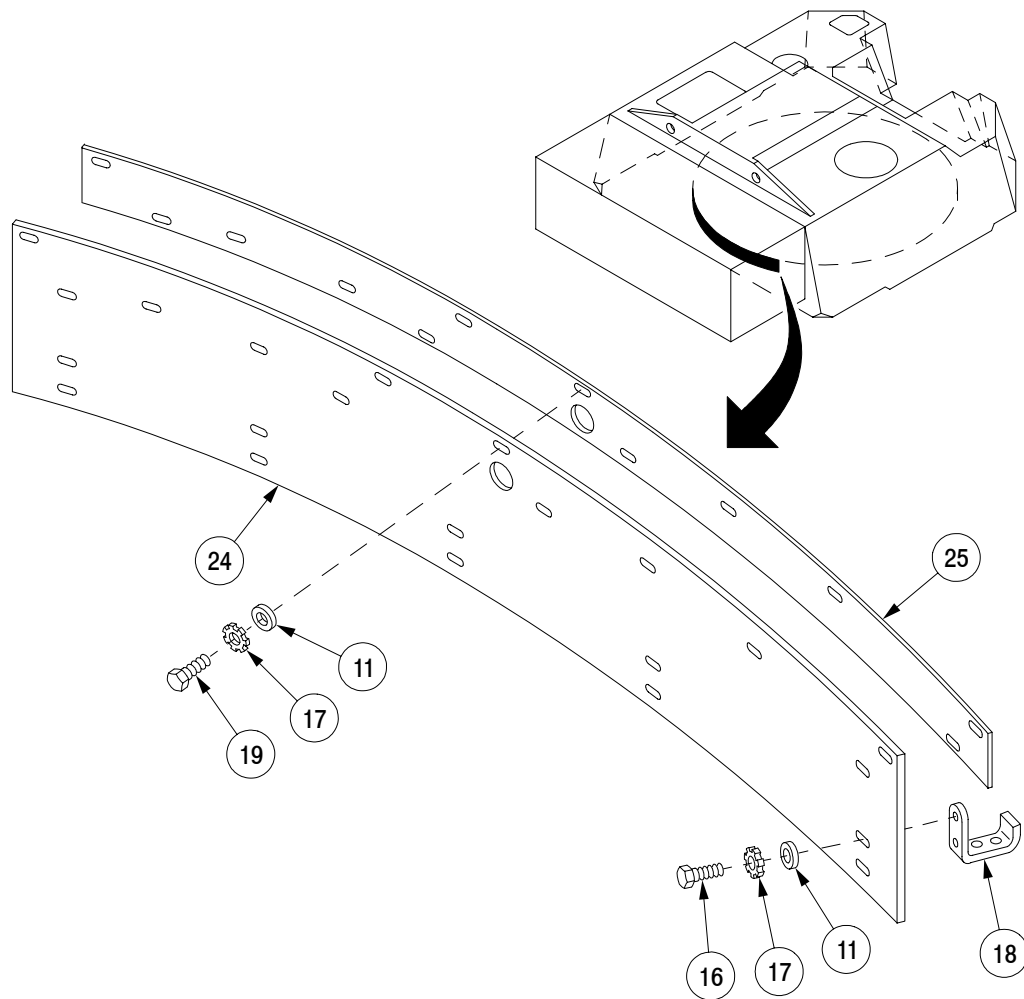
23pc010m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

a. Removal - Continued

3 Remove shield (24).

- (a) Remove 10 screws (16), 10 lockwashers (17), and 10 flat washers (11) securing shield (24) to five hooks (18). Discard lockwashers.
- (b) Remove four screws (19), four lockwashers (17), four flat washers (11), shield (24), and spacer (25). Discard lockwashers.



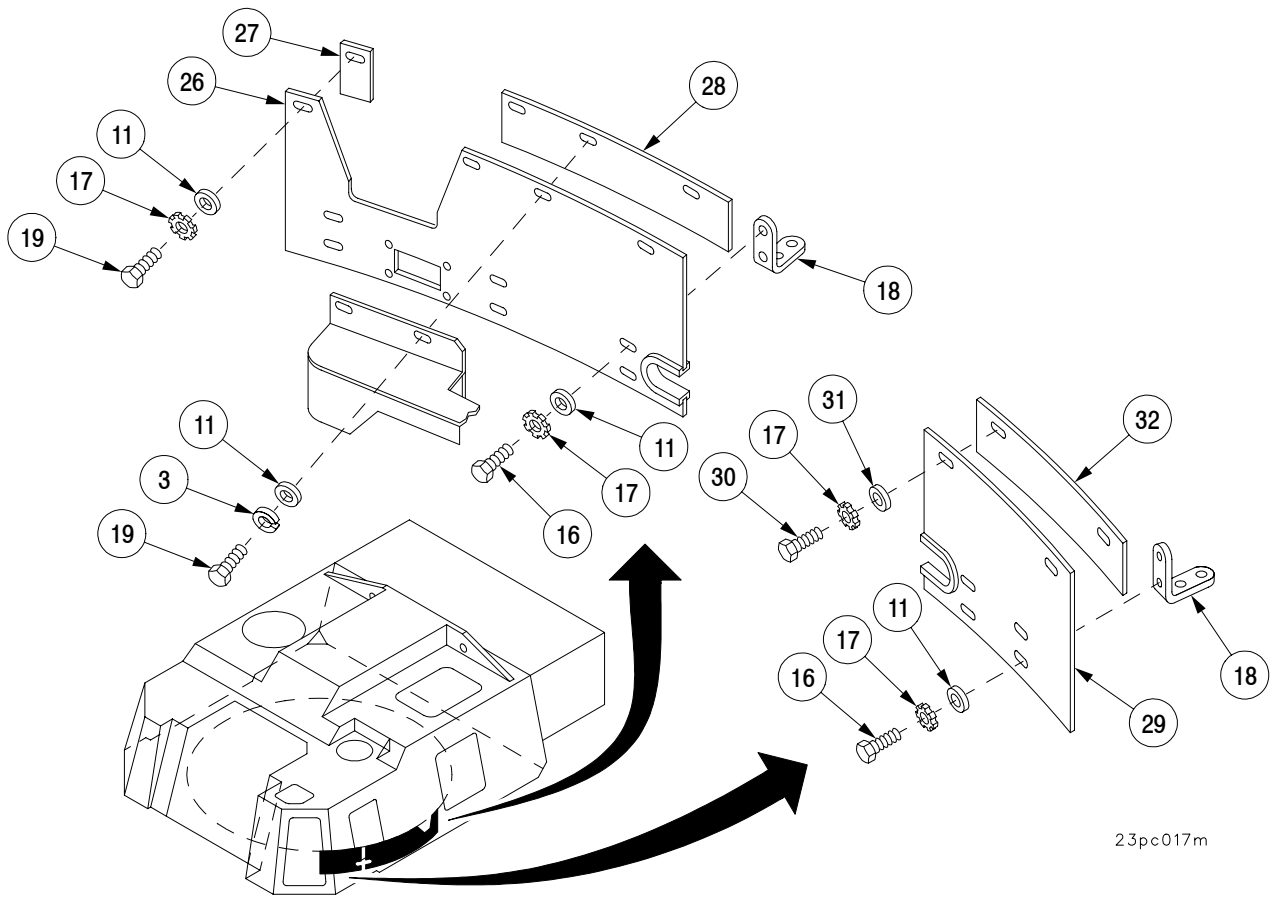
23pc013m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

a. Removal - Continued

- 4 Remove shield (26).
 - (a) Remove six screws (16), six lockwashers (17), and six flat washers (11) securing shield (26) to three hooks (18). Discard lockwashers.
 - (b) Remove four screws (19), two lockwashers (17), two lockwashers (3), four flat washers (11), shield (26), spacer (27), and spacer (28). Discard lockwashers.

- 5 Remove shield (29).
 - (a) Remove four screws (16), four lockwashers (17), and four flat washers (11) securing shield (29) to two hooks (18). Discard lockwashers.
 - (b) Remove two screws (30), two lockwashers (17), two flat washers (31), shield (29), and spacer (32). Discard lockwashers.

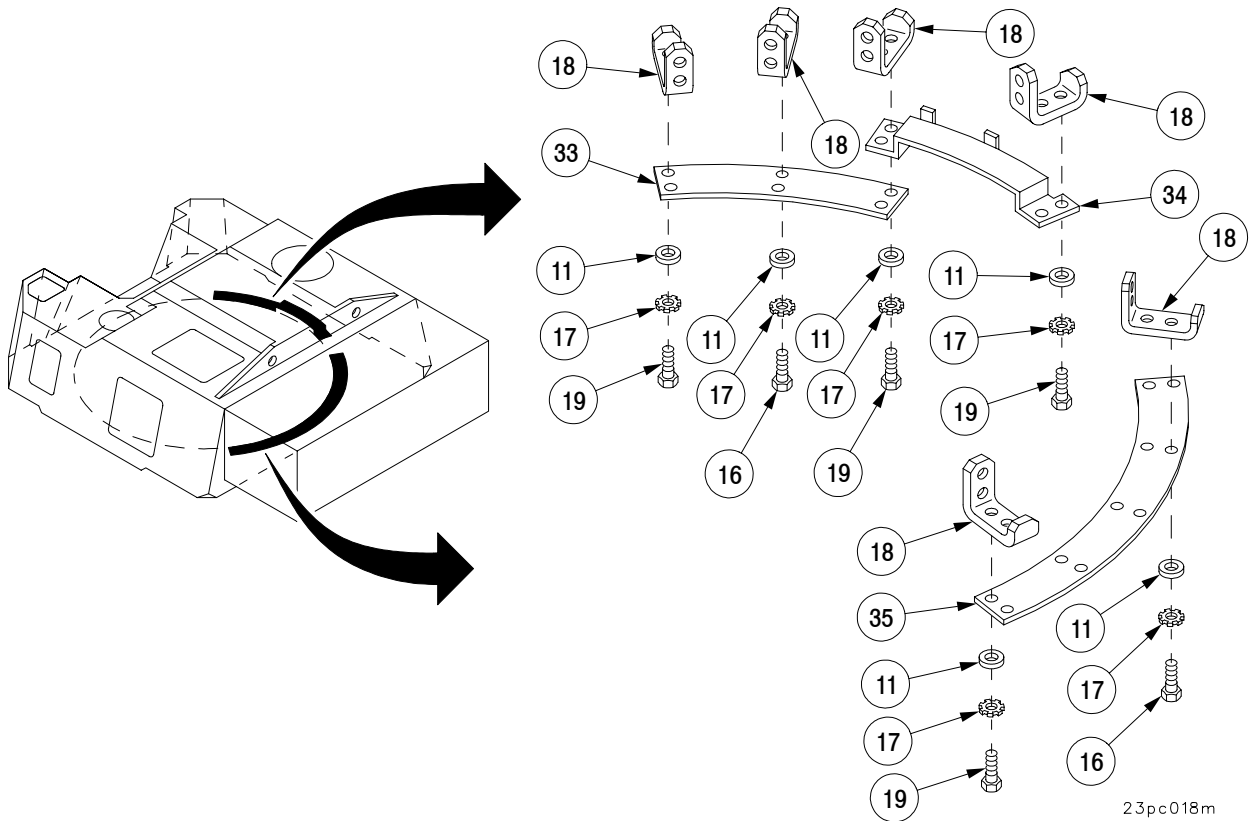


23pc017m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

a. Removal - Continued

- 6 Remove cover (33).
 - (a) Remove four screws (19), four lockwashers (17), and four flat washers (11) securing cover (33) to two hooks (18). Discard lockwashers.
 - (b) Remove two screws (16), two lockwashers (17), two flat washers (11), and cover (33) from hook (18). Discard lockwashers.
- 7 Remove cover (34).
 - Remove four screws (19), four lockwashers (17), four flat washers (11), and cover (34) from two hooks (18). Discard lockwashers.
- 8 Remove cover (35).
 - (a) Remove four screws (19), four lockwashers (17), and four flat washers (11) securing cover (35) to two hooks (18). Discard lockwashers.
 - (b) Remove six screws (16), six lockwashers (17), six flat washers (11), and cover (35) from three hooks (18). Discard lockwashers.



23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

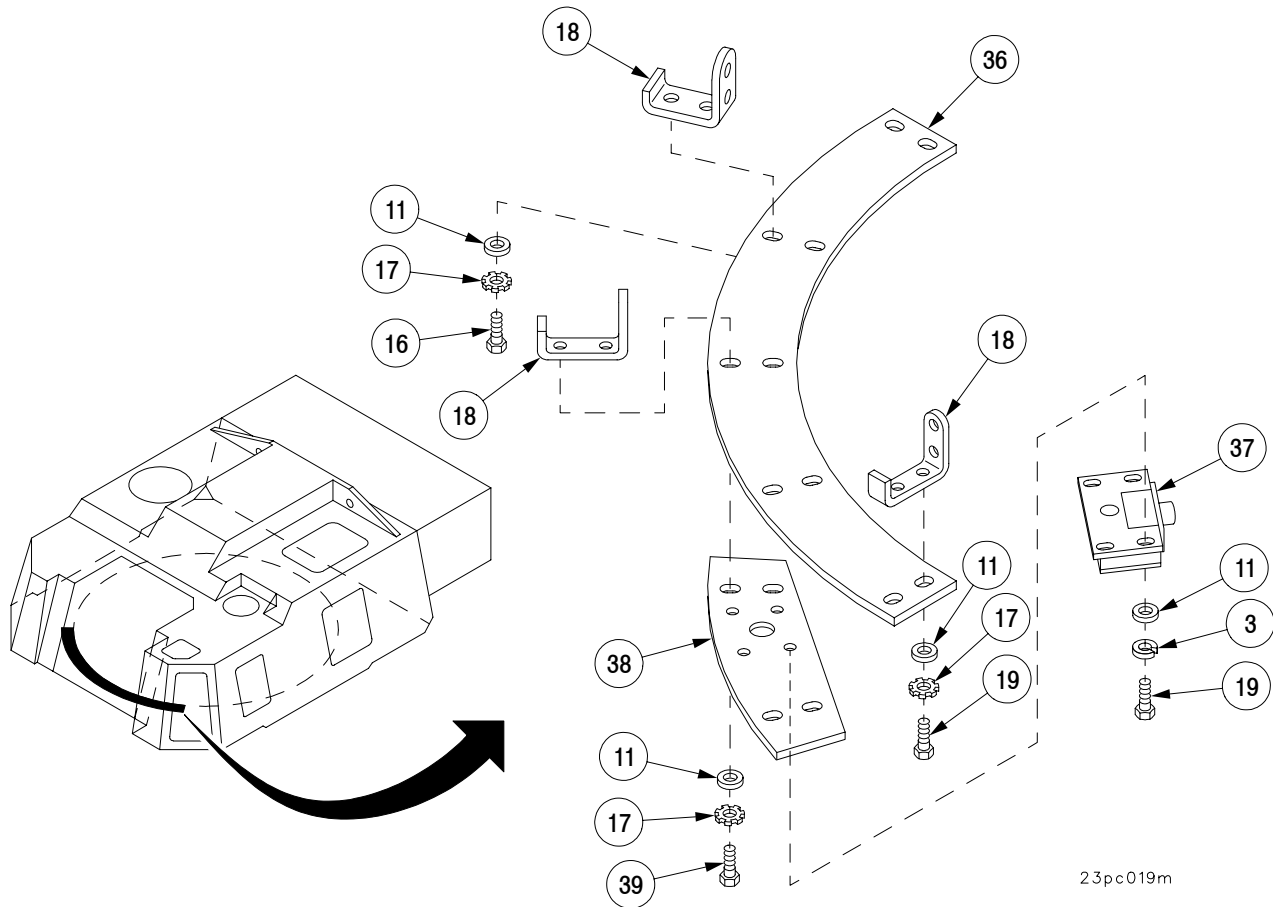
a. Removal - Continued

- 9 Remove cover (36).

NOTE

The following maintenance procedures are applicable to cover and spacer located by traverse limit switch.

- (a) Remove four screws (19), four lockwashers (3), and four flat washers (11) securing traverse limit switch (37) to spacer (38). Discard lockwashers.
- (b) Remove four screws (39), four lockwashers (17), and four flat washers (11) securing spacer (38) and cover (36) to two hooks (18). Discard lockwashers.
- (c) Remove four screws (19), four lockwashers (17), and four flat washers (11) securing cover (36) to two hooks (18). Discard lockwashers.
- (d) Remove two screws (16), two lockwashers (17), two flat washers (11), and cover (36) from hook (18). Discard lockwashers.



23pc019m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

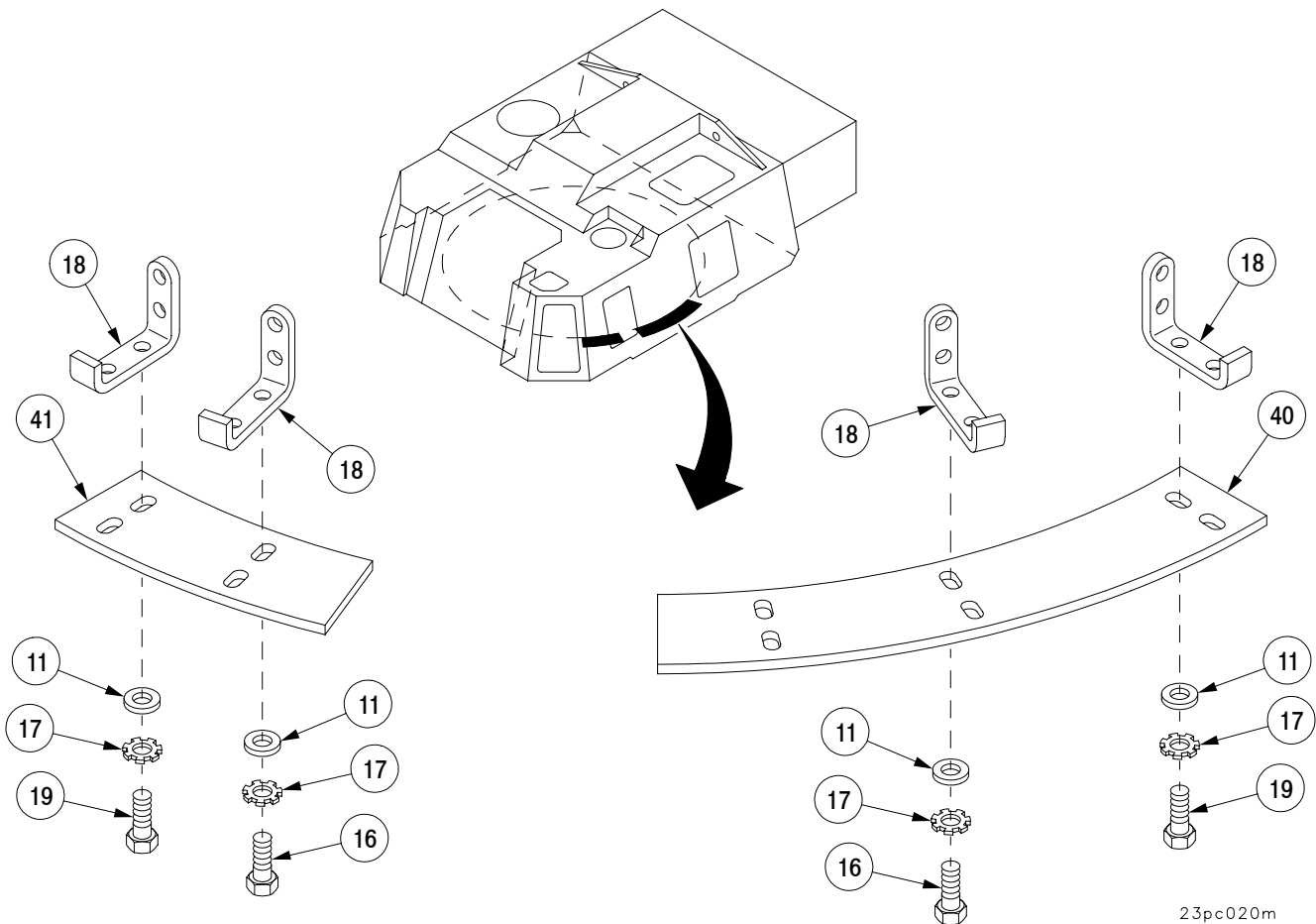
a. Removal - Continued

10 Remove cover (40).

- (a) Remove two screws (19), two lockwashers (17), and two flat washers (11) securing cover (40) to hook (18). Discard lockwashers.
- (b) Remove four screws (16), four lockwashers (17), four flat washers (11), and cover (40) from two hooks (18). Discard lockwashers.

11 Remove cover (41).

- (a) Remove two screws (19), two lockwashers (17), and two flat washers (11) securing cover (41) to hook (18). Discard lockwashers.
- (b) Remove two screws (16), two lockwashers (17), two flat washers (11), and cover (41) from hook (18). Discard lockwashers.



23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

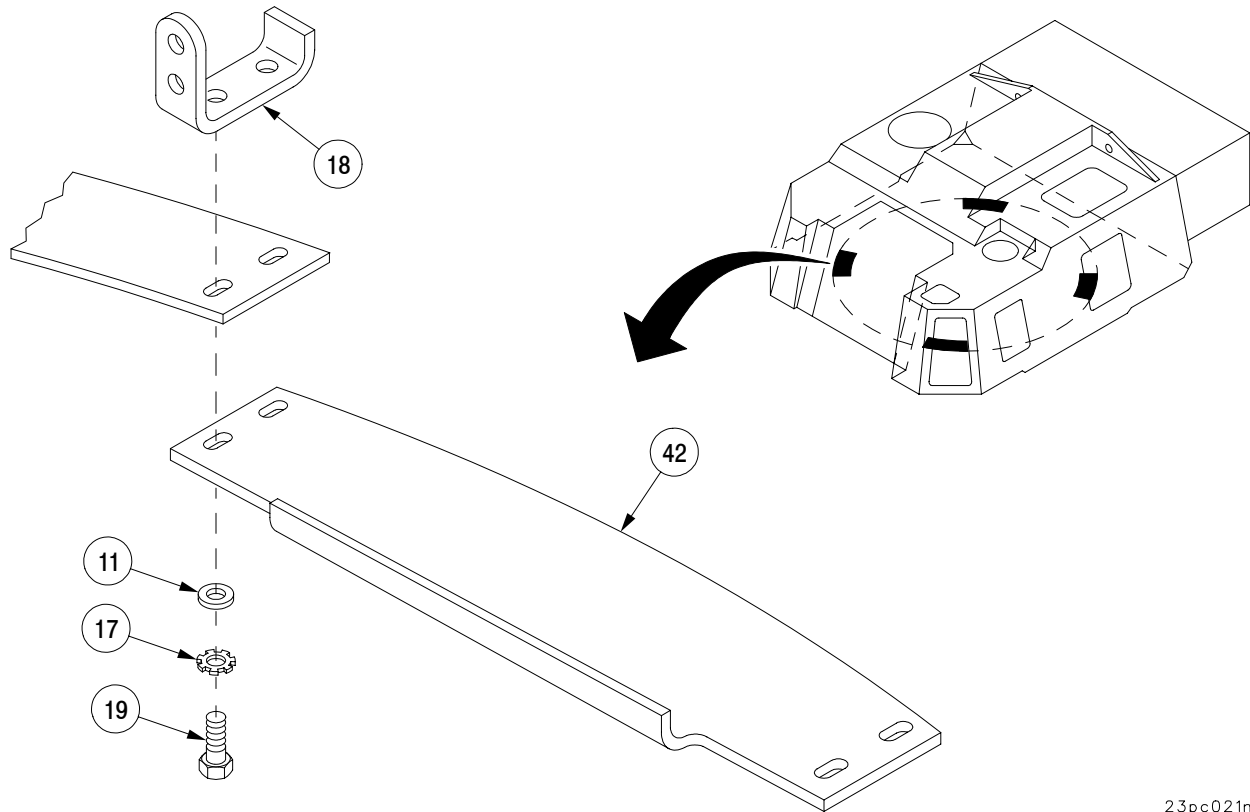
a. Removal - Continued

- 12 Remove cover (42).

NOTE

The following maintenance procedure is applicable to all brush block covers.

Remove four screws (19), four lockwashers (17), four flat washers (11), and cover (42) from two hooks (18). Discard lockwashers.



23pc021m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

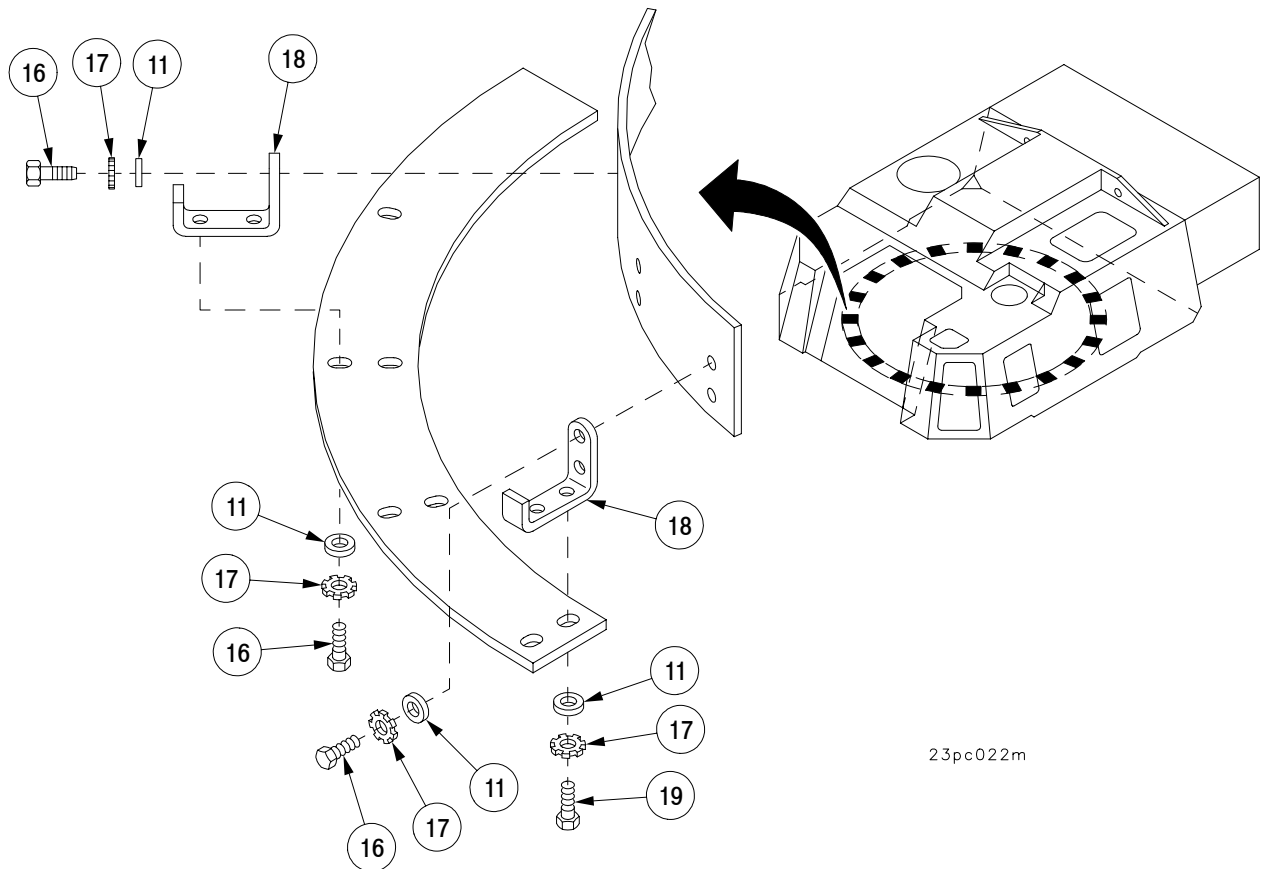
a. Removal - Continued

13 Remove hook (18).

NOTE

Perform steps (a and b) for hooks securing two covers and steps (c and d) for hooks securing single covers.

- (a) Remove two screws (16), two lockwashers (17) and two flat washers (11) securing hook (18) to shield. Discard lockwashers.
- (b) Remove two screws (19), two lockwashers (17), two flat washers (11) and hook (18). Discard lockwashers.
- (c) Remove two screws (16), two lockwashers (17), and two flat washers (11) securing hook (18) to shield. Discard lockwashers.
- (d) Remove two screws (16), two lockwashers (17), two flat washers (11), and hook (18). Discard lockwashers.



23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

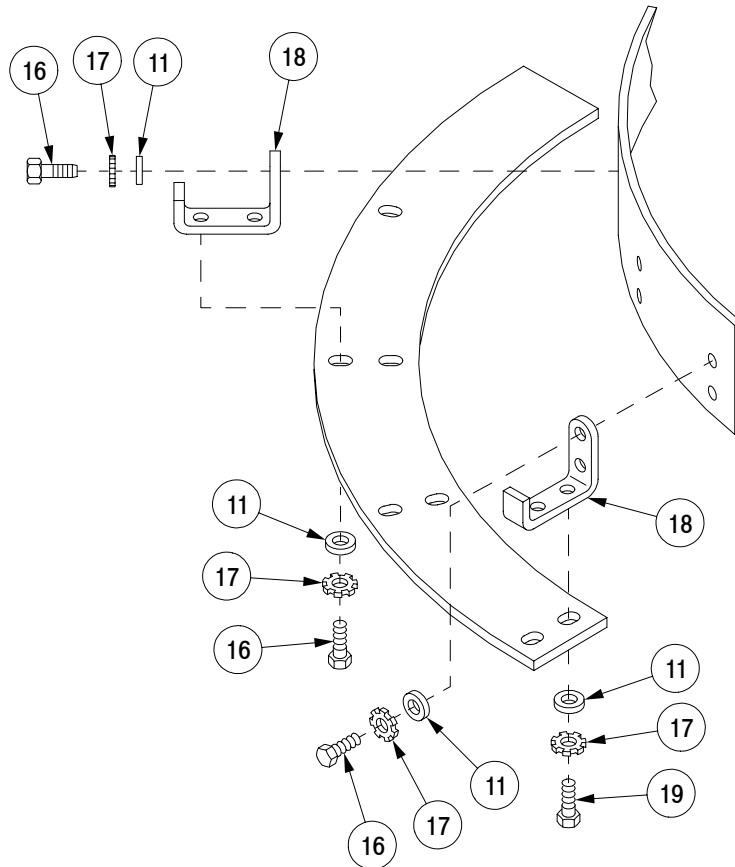
b. Installation.

- 1 Install hook (18).

NOTE

Perform steps (a and b) for hooks securing two covers and steps (c and d) for hooks securing single covers.

- (a) Install hook (18) onto shield and secure with two screws (16), two new lockwashers (17), and two flat washers (11).
- (b) Install two screws (19), two new lockwashers (17), and two flat washers (11) to secure hook (18) to shield.
- (c) Install hook (18) onto shield and secure with two screws (16), two new lockwashers (17), and two flat washers (11).
- (d) Install two screws (16), two new lockwashers (17), and two flat washers (11) to secure hook (18) to shield.



23pc023m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

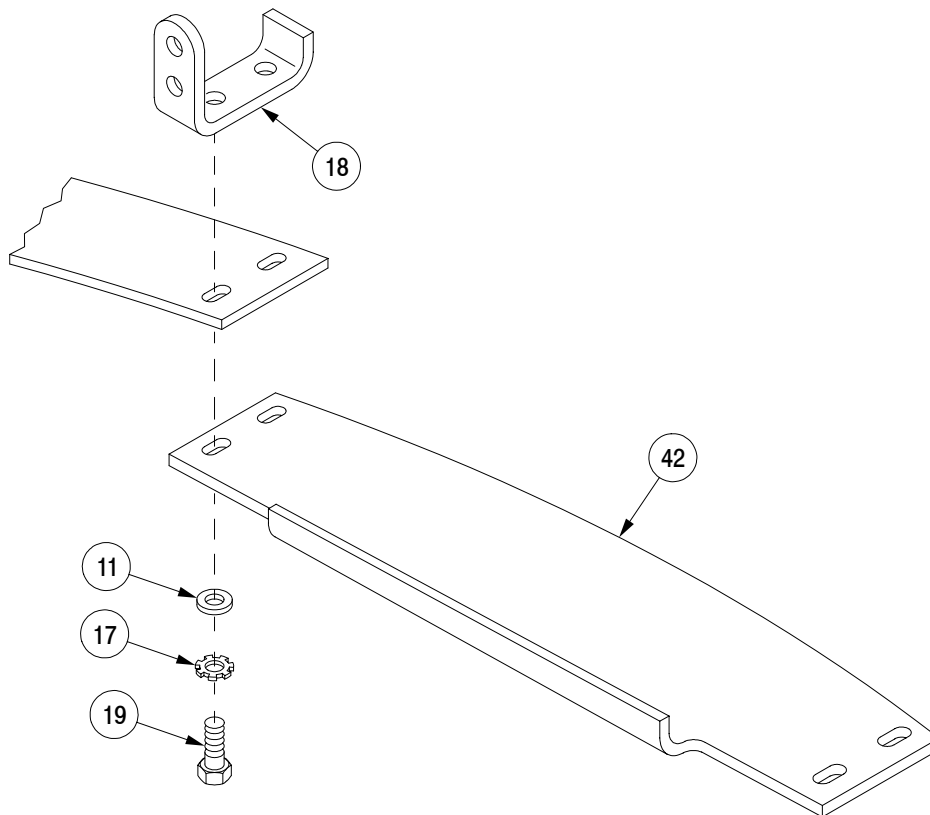
b. Installation - Continued

- 2 Install cover (42).

NOTE

The following maintenance procedure is applicable to all brush block covers.

Install cover (42) onto two hooks (18) and secure with four screws (19), four new lockwashers (17), and four flat washers (11).



23pc024m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

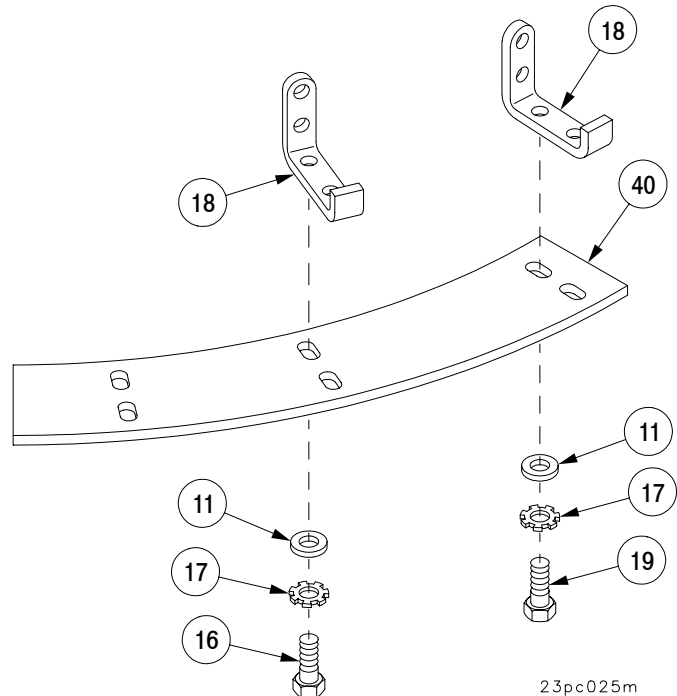
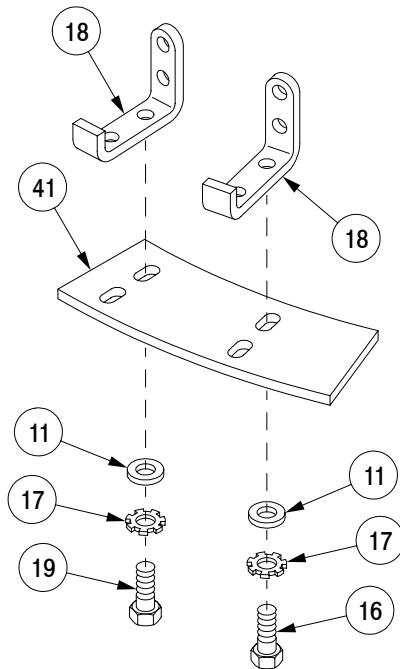
b. Installation - Continued

3 Install cover (41).

- (a) Install cover (41) onto hook (18) and secure with two screws (19), two new lockwashers (17), and two flat washers (11).
- (b) Install two screws (16), two new lockwashers (17), and two flat washers (11) to secure cover (41) to hook (18).

4 Install cover (40).

- (a) Install cover (40) on hook (18) and secure with two screws (19), two new lockwashers (17), and two flat washers (11).
- (b) Install four screws (16), four new lockwashers (17), and four flat washers (11) to secure cover (40) to two hooks (18).

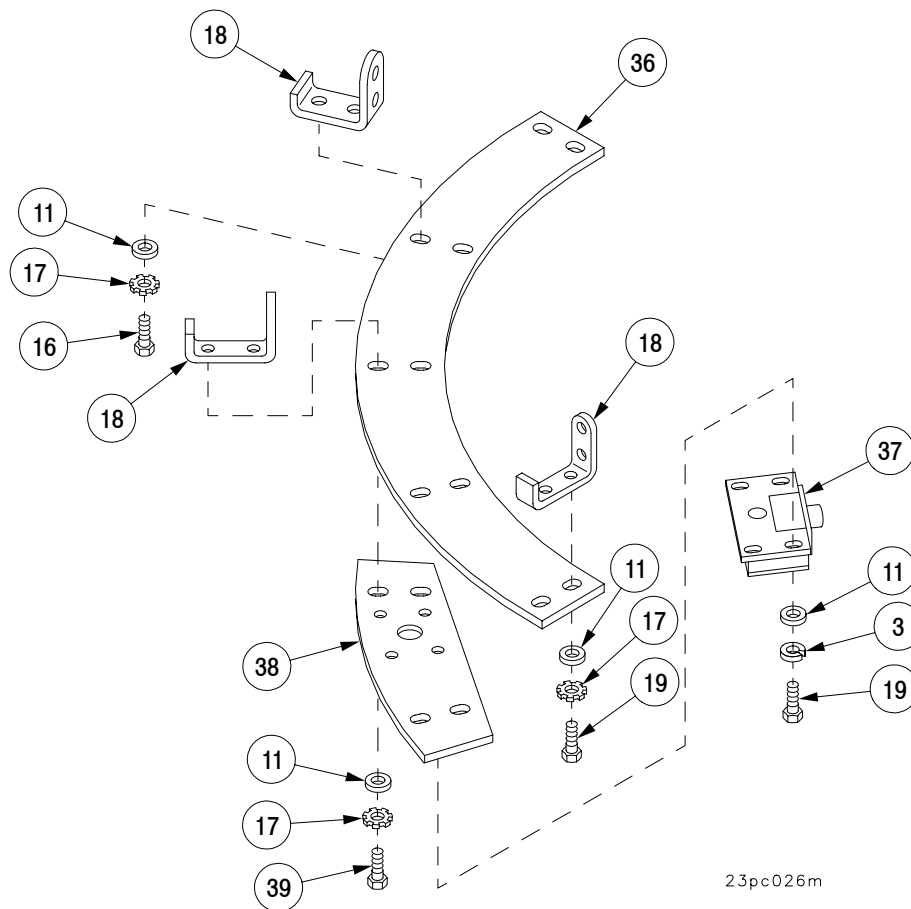


23pc025m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

b. Installation - Continued

- 5 Install cover (36).
 - (a) Install cover (36) on two hooks (18) and secure with four screws (19), four new lockwashers (17), and four flat washers (11).
 - (b) Install spacer (38) on cover (36) and secure spacer (38) and cover (36) to two hooks (18) with four screws (39), four new lockwashers (17), and four flat washers (11).
 - (c) Install two screws (16), two new lockwashers (17), and two flat washers (11) to secure cover (36) to hook (18).
 - (d) Install traverse limit switch (37) on spacer (38) and secure with four screws (19), four new lockwashers (3), and four flat washers (11).



23pc026m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

b. Installation - Continued

6 Install cover (35).

(a) Install cover (35) on two hooks (18) and secure with four screws (19), four new lockwashers (17), and four flat washers (11).

(b) Install six screws (16), six new lockwashers (17), and six flat washers (11) to secure cover (35) to three hooks (18).

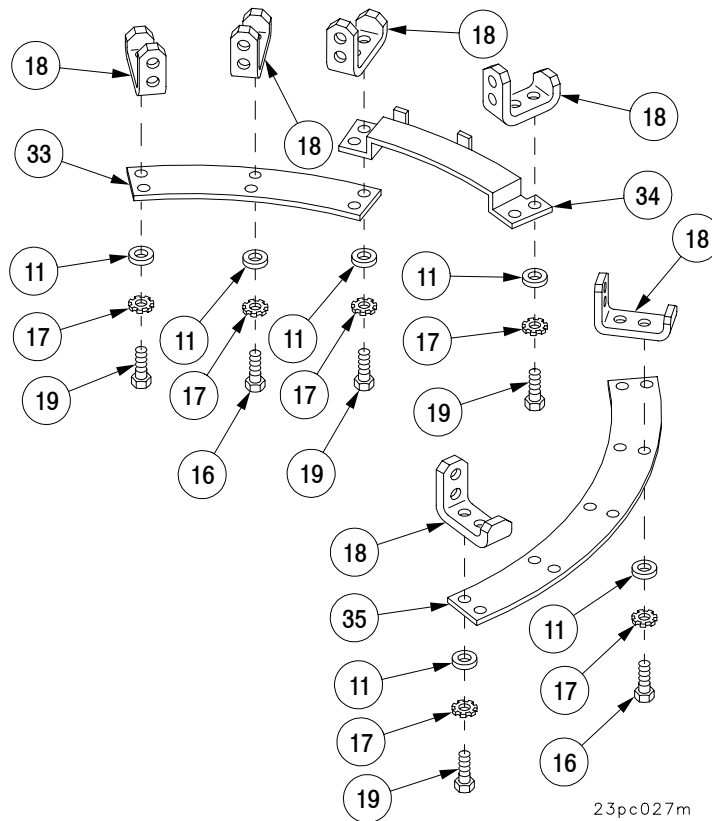
7 Install cover (34).

Install cover (34) on two hooks (18) and secure with four screws (19), four new lockwashers (17), and four flat washers (11).

8 Install cover (33).

(a) Install cover (33) on two hooks (18) and secure with four screws (19), four new lockwashers (17), and four flat washers (11).

(b) Install two screws (16), two new lockwashers (17), and two flat washers (11) to secure cover (33) to hook (18).

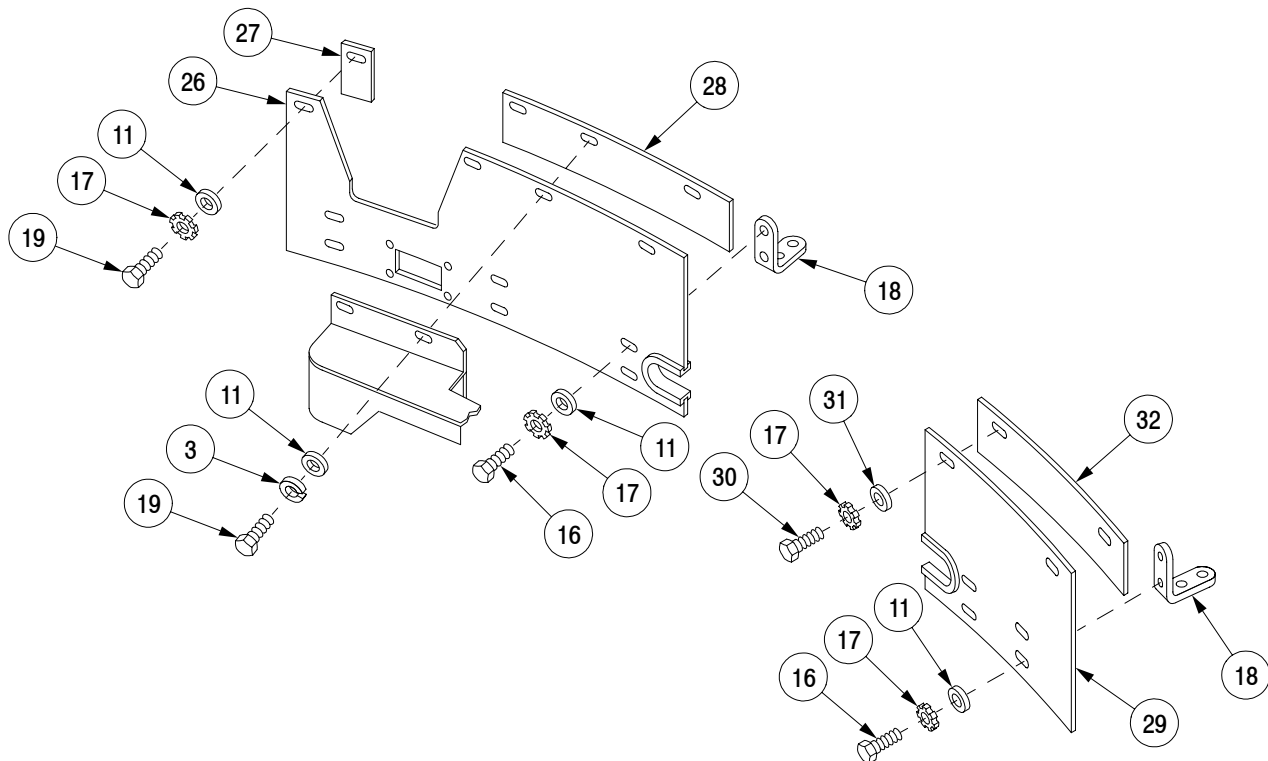


23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

b. Installation - Continued

- 9 Install shield (29).
 - (a) Install shield (29) and spacer (32) on cab and secure with two screws (30), two new lockwashers (17), and two flat washers (31).
 - (b) Install four screws (16), four new lockwashers (17), and four flat washers (11) to secure shield (29) to two hooks (18).

- 10 Install shield (26).
 - (a) Install shield (26), spacer (27), and spacer (28) onto cab and secure with four screws (19), two new lockwashers (3), two new lockwashers (17), and four flat washers (11).
 - (b) Install six screws (16), six new lockwashers (17), and six flat washers (11) to secure shield (26) to three hooks (18).

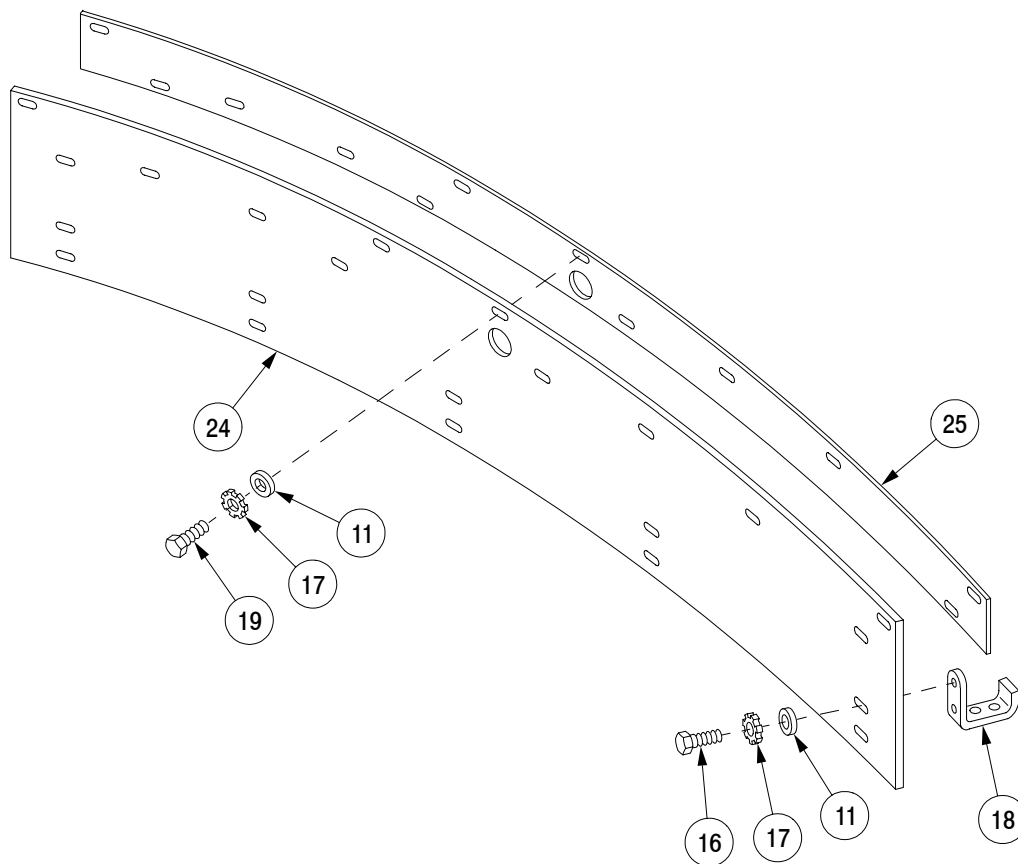


23pc028m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

b. Installation - Continued

- 11 Install shield (24).
 - (a) Install shield (24) and spacer (25) onto cab and secure with four screws (19), four new lockwashers (17), and four flat washers (11).
 - (b) Install 10 screws (16), 10 new lockwashers (17), and 10 flat washers (11) to secure shield (24) to five hooks (18).

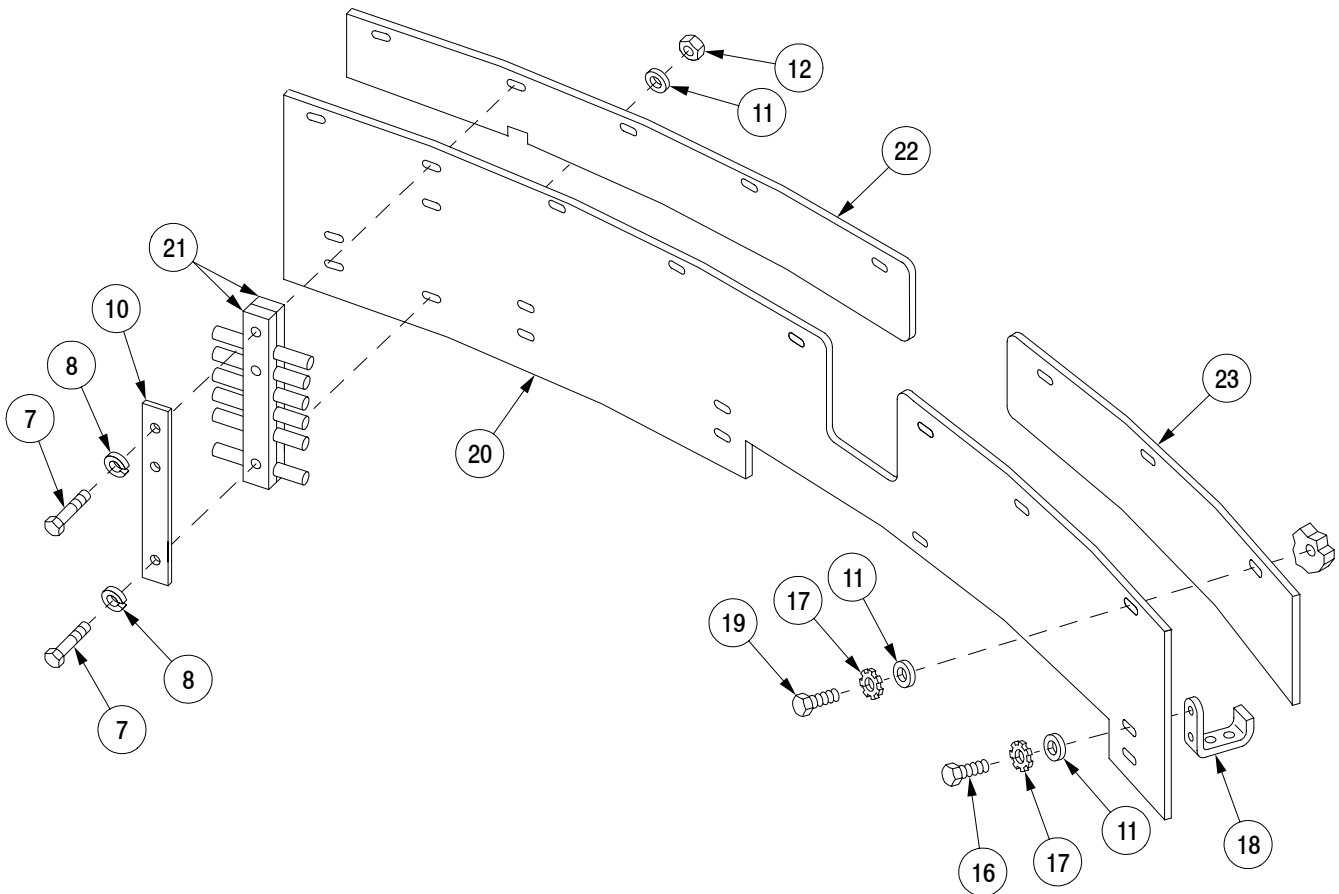


23pc029m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

b. Installation - Continued

- 12 Install shield (20).
 - (a) Install shield (20), spacer (22), and spacer (23) onto cab and secure with seven screws (19), seven new lockwashers (17), and seven flat washers (11).
 - (b) Install two clamps (21) and plate (10) onto shield (20) and secure two clamps (21), plate (10), shield (20), and spacer (22) to cab with two screws (7) and two new lockwashers (8).
 - (c) Install screw (7), new lockwasher (8), flat washer (11), and nut (12) to secure two clamps (21) and plate (10) to shield (20).
 - (d) Install eight screws (16), eight new lockwashers (17), and eight flat washers (11) to secure shield (20) to four hooks (18).

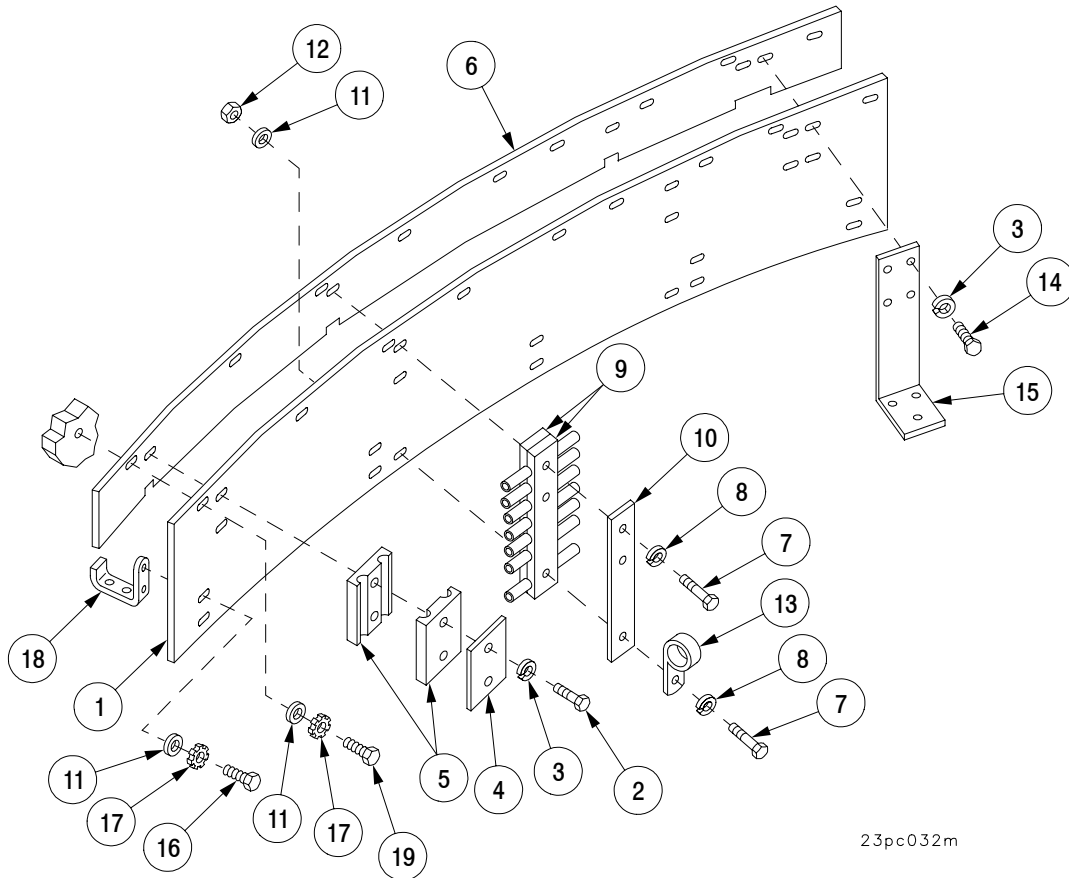


23pc031m

23-1 BEARING SHIELDS, SPACERS, COVERS, AND HOOKS - CONTINUED

b. Installation - Continued

- 13 Install shield (1).
 - (a) Install shield (1) and spacer (6) onto cab and secure with nine screws (19), nine new lockwashers (17), and nine flat washers (11).
 - (b) Install bracket (15) onto shield (1) and secure bracket (15), shield (1), and spacer (6) to cab with four screws (14) and four new lockwashers (3).
 - (c) Install four clamps (9) and two plates (10) onto shield (1) and secure four clamps (9), two plates (10), shield (1), and spacer (6) onto cab with four screws (7) and four new lockwashers (8).
 - (d) Install two clamps (13) onto two clamps (9) and secure two clamps (13), four clamps (9), and two plates (10) to shield (1) with two screws (7), two new lockwashers (8), two flat washers (11), and two nuts (12).
 - (e) Install clamp (4) and two pads (5) onto shield (1) and secure clamp (4), two pads (5), shield (1), and spacer (6) to cab with two screws (2) and two new lockwashers (3).
 - (f) Install 10 screws (16), 10 lockwashers (17), and 10 flat washers (11) to secure shield (1) to five hooks (18).



23pc032m

23-2 BRUSH BLOCK COVERS AND LIDS.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)

Materials/Parts

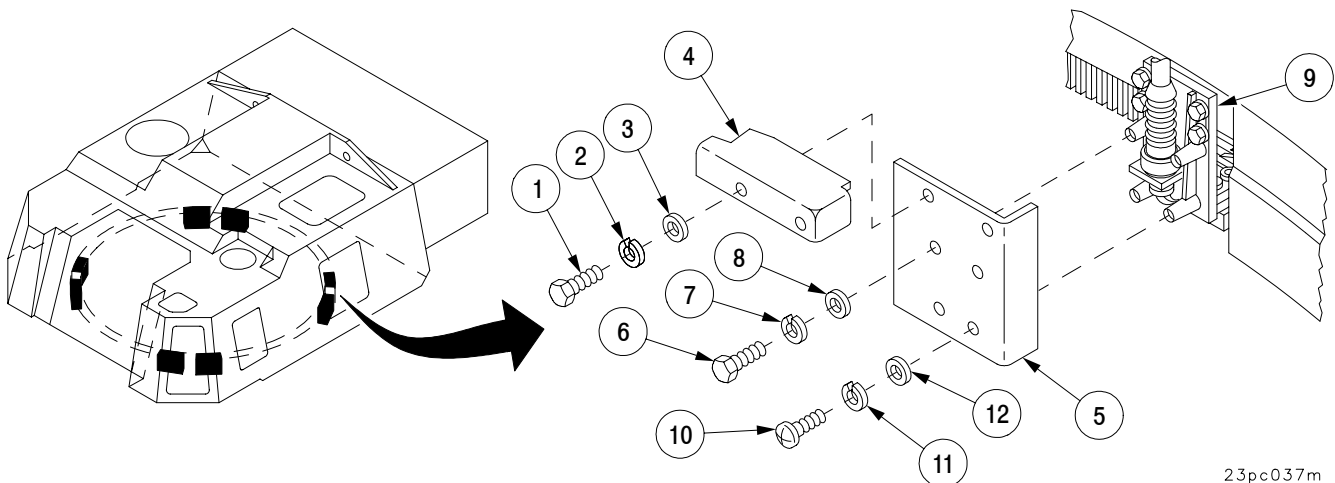
Lockwashers (4) (item 130, Appx F)
Lockwashers (2) (item 126, Appx F)

a. Removal.

NOTE

There are eight brush block covers and lids. The removal and installation procedures are identical for all eight. This procedure covers only one brush block cover and lid.

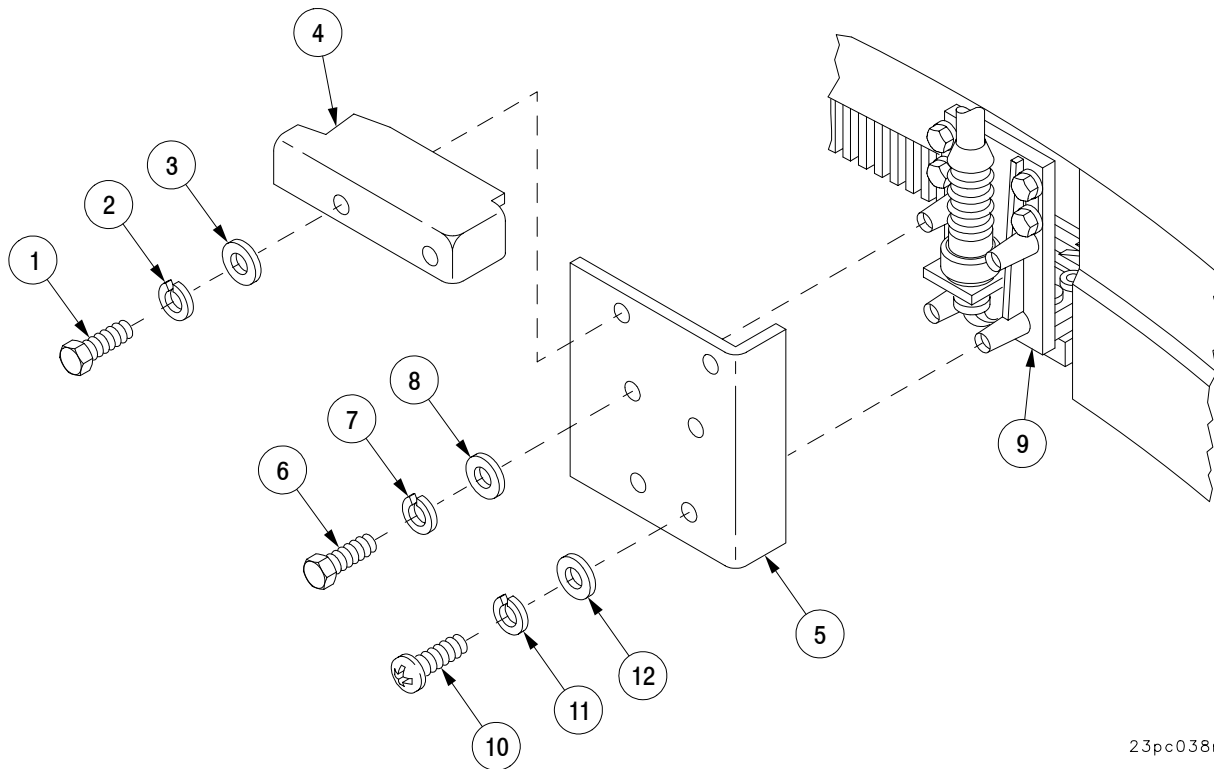
- 1 Remove two screws (1), two lockwashers (2), two flat washers (3), lid (4) from cover (5). Discard lockwashers.
- 2 Remove two screws (6), two lockwashers (7), and two flat washers (8) securing cover (5) to brush block (9). Discard lockwashers.
- 3 Remove two screws (10), two lockwashers (11), two flat washers (12), and cover (5) from brush block (9). Discard lockwashers.



23-2 BRUSH BLOCK COVERS AND LIDS - CONTINUED

b. Installation.

- 1 Install cover (5) onto brush block (9) and secure with two screws (10), two new lockwashers (11), and two flat washers (12).
- 2 Install two screws (6), two new lockwashers (7), and two flat washers (8) to secure cover (5) to brush block (9).
- 3 Install lid (4) onto cover (5) and secure with two screws (1), two new lockwashers (2), and two flat washers (3).



23pc038m

23-3 SLIP RING SEGMENT ASSEMBLY.

This task covers: a. Removal b. Installation c. Cleaning

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Lockwashers (2) (item 132, Appx F)
Lockwashers (2) (item 130, Appx F)
Self-locking screws (12) (item 69, Appx F)
Marking tags (AR) (item 87, Appx C)
Alcohol, isopropyl (item 14, Appx C)
Pads, scouring (AR) (item 59, Appx C)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Bearing shield covers and hooks removed
(para 23-1)
Brush blocks removed (para 23-4)

Personnel Required

Two

a. Removal.

WARNING

All personnel located outside the vehicle must be clear of hull while cab is being traversed.

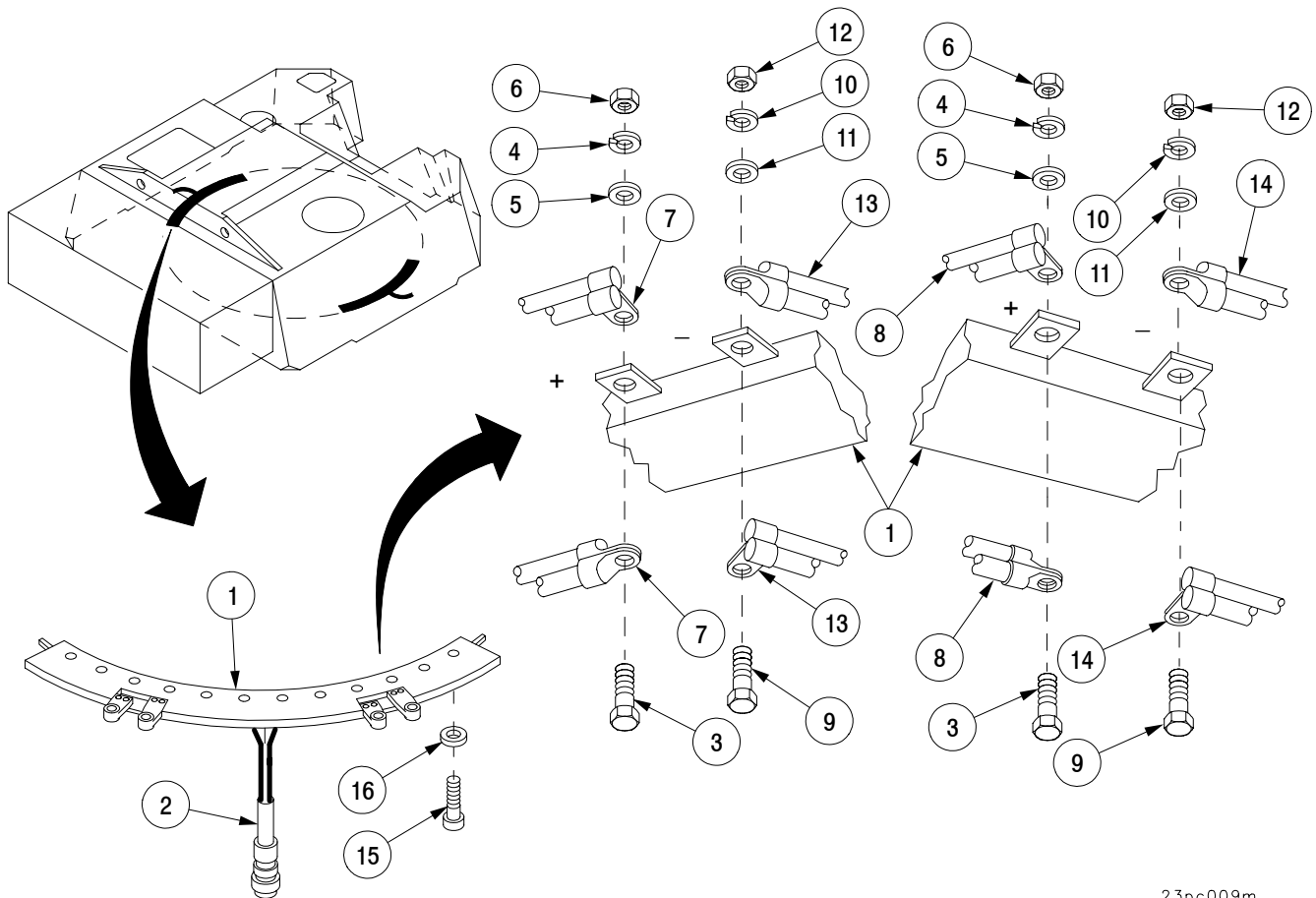
NOTE

- Tag leads before disconnecting to aid in installation.
- There are two slip ring segment assemblies. The procedures for removal and installation are identical for both. However the slip rings are not interchangeable.
- If removing both slip ring segment assemblies, tag the locations before removal to ensure that they are installed in the same position. This procedure covers only one slip ring segment assembly.

23-3 SLIP RING SEGMENT ASSEMBLY - CONTINUED

a. Removal - Continued

- 1 Manually traverse cab to gain clear access to segment assembly (1).
- 2 Disconnect segment assembly lead (2) from W111A cable.
- 3 Remove two screws (3), two lockwashers (4), two flat washers (5), two nuts (6), and positive leads (7 and 8) from segment assembly (1). Discard lockwashers.
- 4 Remove two screws (9), two lockwashers (10), two flat washers (11), two nuts (12), and negative leads (13 and 14) from segment assembly (1). Discard lockwashers.
- 5 Using assistance, remove 12 self-locking screws (15), 12 flat washers (16), and segment assembly (1) from hull. Discard self-locking screws.

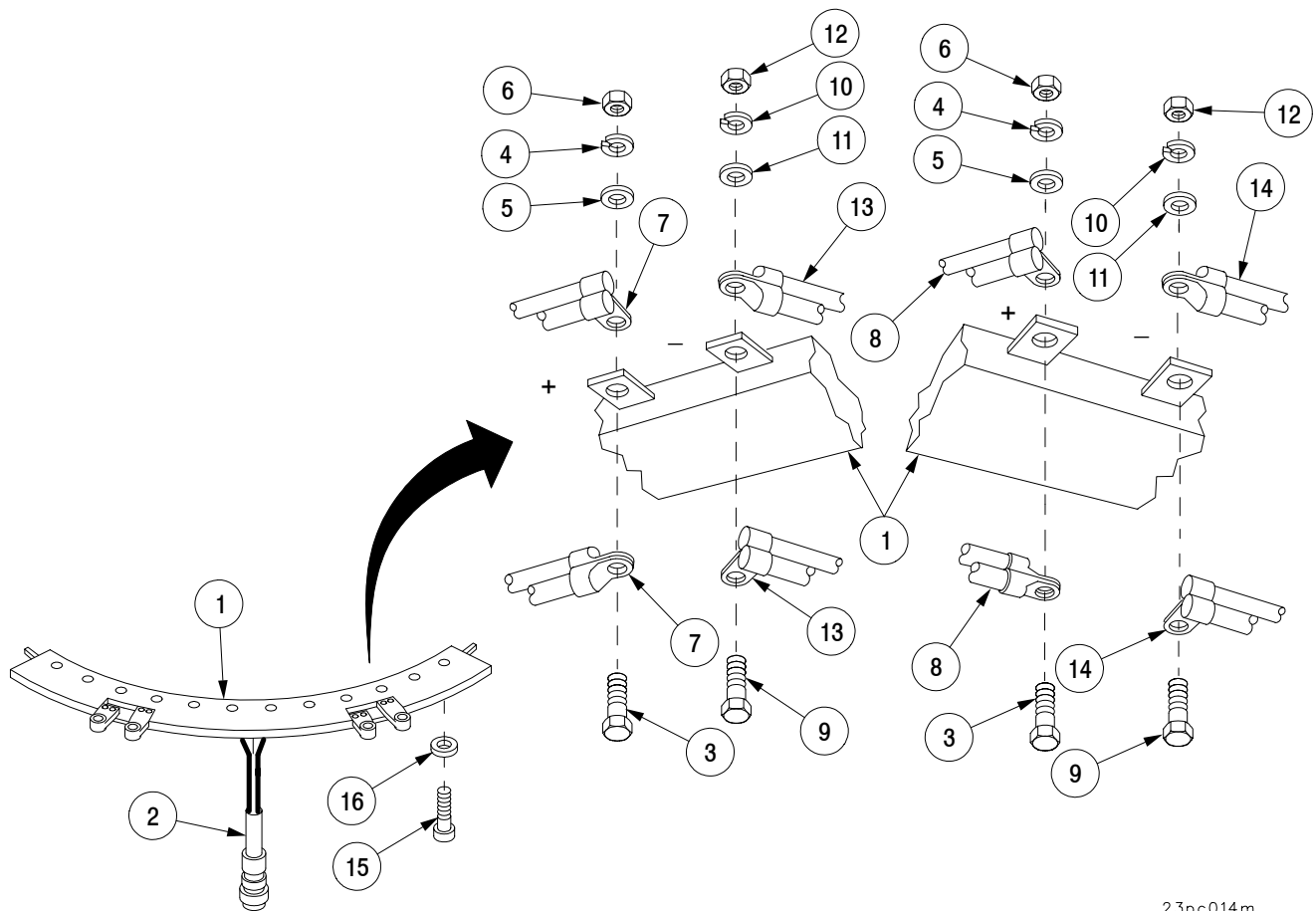


23pc009m

23-3 SLIP RING SEGMENT ASSEMBLY - CONTINUED

b. Installation.

- 1 Using assistance, install segment assembly (1) onto hull and secure with 12 new self-locking screws (15) and 12 flat washers (16).
- 2 Install negative leads (13 and 14) onto segment assembly (1) and secure with two screws (9), two new lockwashers (10), two flat washers (11), and two nuts (12). Torque screws from 300 to 360 lb-in. (34-41 N·m).
- 3 Install positive leads (7 and 8) onto segment assembly (1) and secure with two screws (3), two new lockwashers (4), two flat washers (5), and two nuts (6). Torque screws from 360 to 420 lb-in. (41-43 N·m).
- 4 Reconnect segment assembly lead (2) to the W111A cable.
- 5 Install brush blocks (para 23-4).
- 6 Install bearing shield covers and backs (para 23-1).
- 7 Connect battery ground leads (TM 9-2350-314-20-1-2).



23pc014m

23-3 SLIP RING SEGMENT ASSEMBLY - CONTINUED

c. Cleaning.

WARNING

- Electrical hazards may result if the segment boards are cleaned with master power switch ON.
- All personnel located outside the vehicle must be clear of hull while cab is being traversed.

NOTE

Verify that all electrical components are powered OFF prior to cleaning the segment boards.

- 1 Clear by hand any loose debris from eight brush blocks and two segment boards.
- 2 Inspect the segment boards and brush blocks for damage. If necessary, replace segment boards in accordance with this paragraph. For brush block replacement or repair, refer to paragraph 23-4.
- 3 Turn MASTER power switch ON (TM 9-2350-314-10).
- 4 Check function of electronic components. Record any malfunctions.
- 5 Start engine and set throttle to 1000 - 1200 rpm.
- 6 Release gun tube (TM 9-2350-314-10).
- 7 Power traverse cab (TM 9-2350-314-10) 700 mils left. This will permit access to the segment board cleaning mechanism (SBCM) (1) above upper left corner of rear door.
- 8 Verify that all electrical components are powered OFF.
- 9 Turn HYDRAULIC POWER, engine, and MASTER power switches OFF.
- 10 Remove the cleaning block (2) from the SBCM (1).
- 11 Remove two socket head screws (4) and block (5) from base plate bracket (6).
- 12 Deleted.

NOTE

If velcro straps are serviceable, go to step 19. If replacement is required, go to step 14.

- 13 Inspect velcro strips (7). If no longer serviceable, replace as needed.
- 14 Remove two velcro strips (7) from block (5). Discard velcro strips.

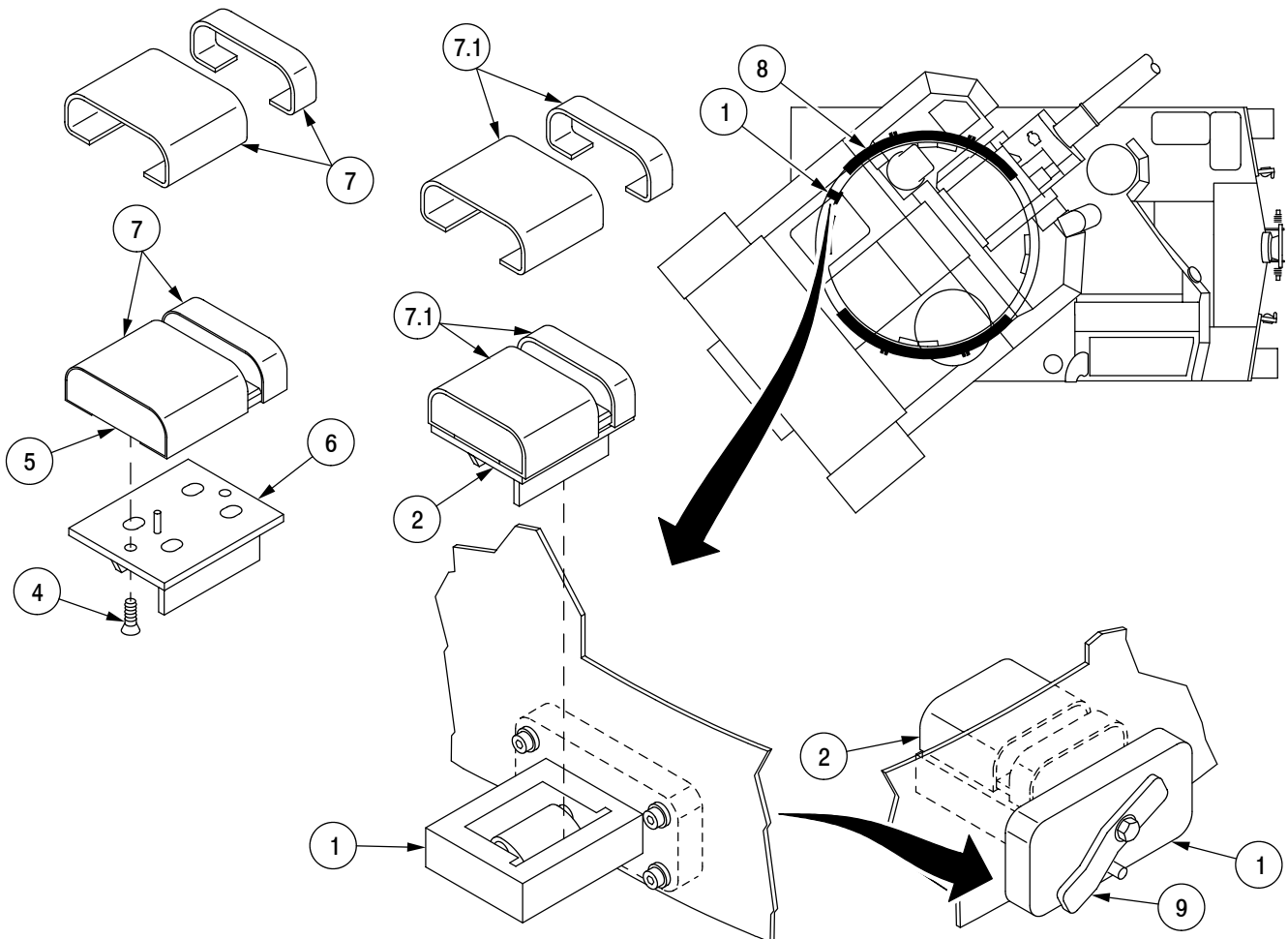
WARNING

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (FM 21-11).

23-3 SLIP RING SEGMENT ASSEMBLY - CONTINUED

c. Cleaning - Continued

- 15 Clean adhesive residue off block (5) with dry-cleaning solvent.
- 16 Cut two new velcro strips (7); one strip 2.46" wide by 7" long and one strip .088" wide by 7" long.
- 17 Apply adhesive to surfaces of block (5) where velcro strips (7) will be applied.
- 18 Apply two new velcro strips (7) to block (5). Wipe off excess adhesive with dry-cleaning solvent and trim velcro strips (7) to size using block (5) as template.
- 19 Cut two new cleaning pads (7.1); one pad 2.46" wide by 7" long and one pad .88" wide by 7" long.
- 20 Install two new cleaning pads (7.1) to block (5).
- 21 Install block (5) to base plate bracket (6) with two socket head screws (4).



23pc048me

23-3 SLIP RING SEGMENT ASSEMBLY - CONTINUED

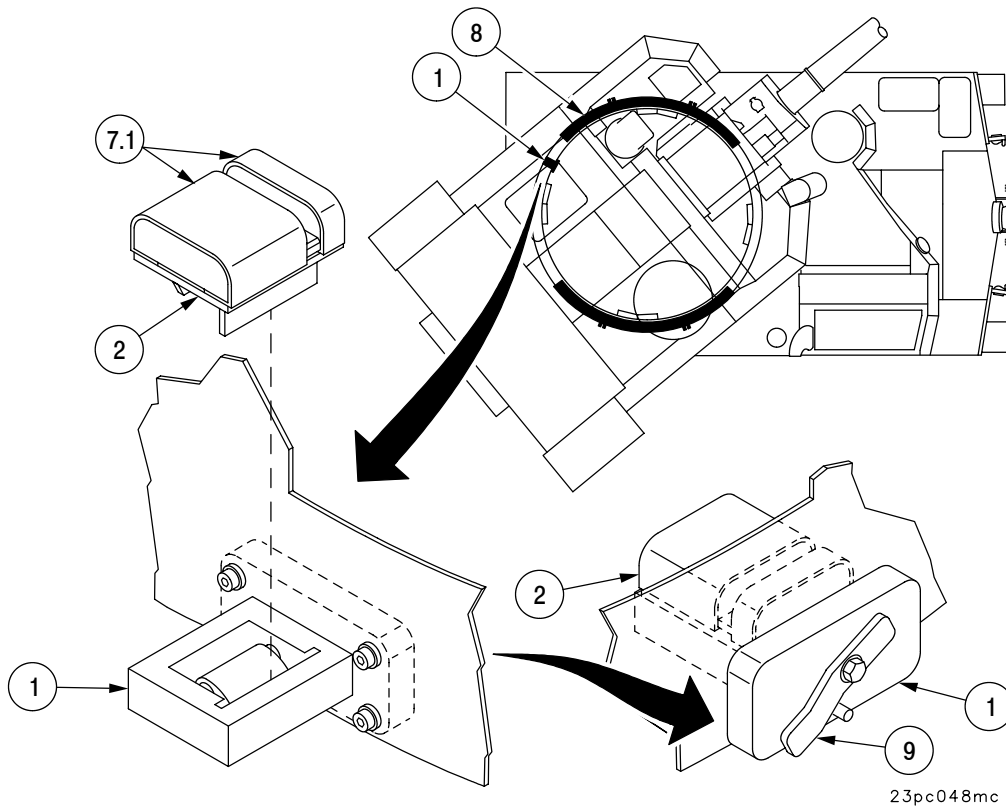
c. Cleaning - Continued

- 22 Spray isopropyl alcohol on the cleaning pads (7.1). Install the cleaning block (2) on the SBCM (1).
- 23 Rotate handle (9) clockwise to stop; install the cleaning block (2) on the SBCM (1).
- 24 Use the handwheel to manually traverse the turret until the SBCM (1) is positioned under the ramp at the start of the left segment board (8) (TM 9-2350-314-10).

NOTE

Applying excessive force at the SBCM handle will cause rapid wear and/or tearing of the cleaning pads, resulting in the need to replace the cleaning pads more frequently.

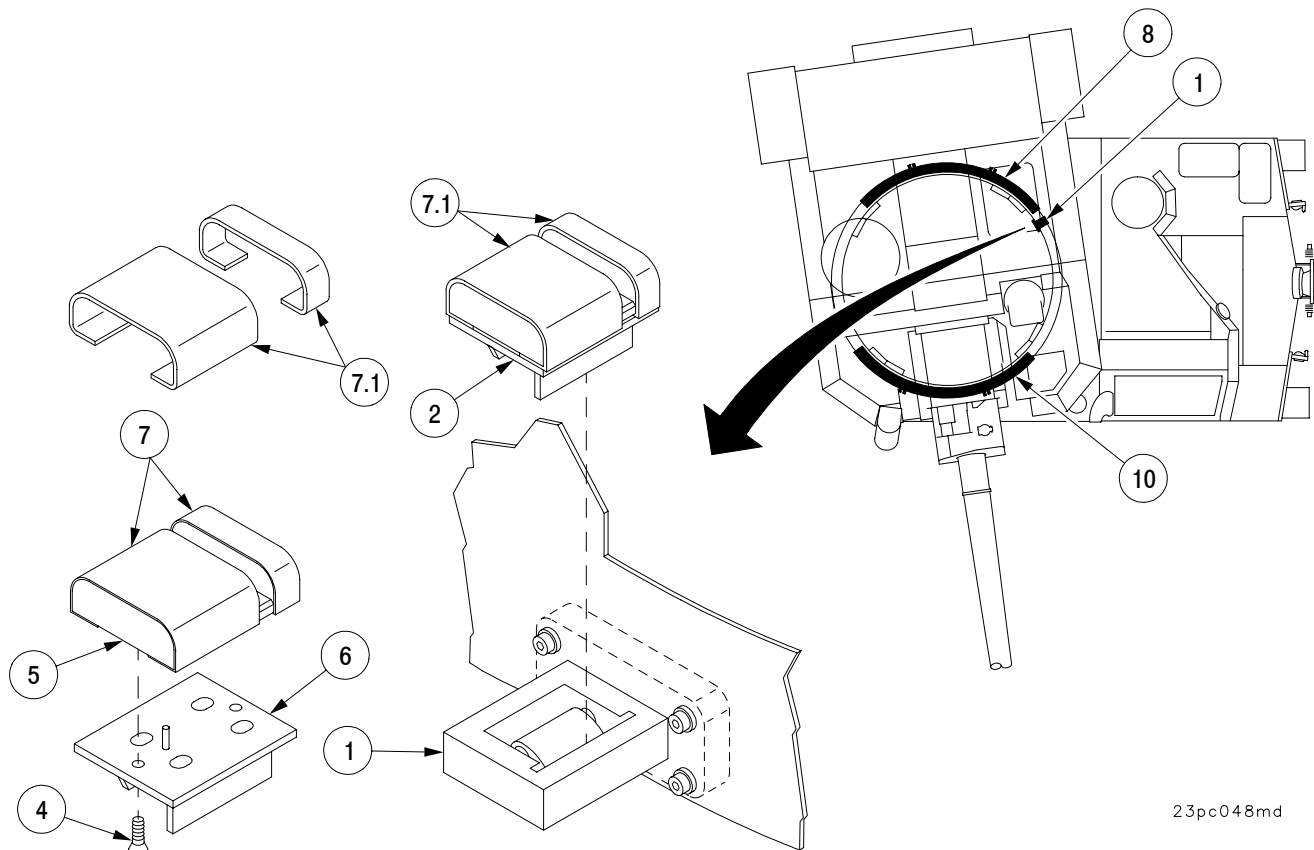
- 25 Rotate the SBCM handle (9) clockwise to raise the cleaning block (2) against the segment board (8). Hold the handle with a medium force.
- 26 With the cleaning block (2) held against the segment board (8), use the handwheel to manually traverse the turret through the length of the segment board (8) (TM 9-2350-314-10).
- 27 Release the SBCM handle (9) to lower the cleaning block (2).



23-3 SLIP RING SEGMENT ASSEMBLY - CONTINUED

c. Cleaning - Continued

- 28 Hand traverse the turret to gain access to the cleaning block (2) near the entrance to the driver's compartment (TM 9-2350-314-10).
- 29 Repeat steps 10 through 26 for the right segment board (10).
- 30 Inspect the segment boards (8 and 10) and repeat cleaning procedure as needed.
 - 30.1 Remove cleaning block (2) from the SBCM (1).
 - 30.2 Remove two socket head screws (4) and block (5) from base plate bracket (6).
 - 30.3 Remove and discard two cleaning pads (7.1) from block (5).
 - 30.4 Inspect velcro strips (7). If no longer serviceable, perform steps 14 to 18.
 - 30.5 Install block (5) to base plate bracket (6) with two socket head screws (4).
 - 30.6 Install the cleaning block (2) in the SBCM (1) for storage.
- 31 Check function of electrical components to determine whether cleaning procedure corrected problems.
- 32 If problems still exist, remove/inspect/clean/adjust brush blocks (para 23-4).



23pc048md

23-4 BRUSH BLOCK ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Cleaning d. Assembly e. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Electrical drill (item 14, Appx G)
Drill twist set (item 15, Appx G)
Alignment tool, brush block (item 4, Appx G)
Adjustment shim, brush block (item 3, Appx G)

Materials/Parts

Marking tags (AR) (item 87, Appx C)
Lockwashers (10) (item 130, Appx F)
Lockwashers (2) (item 132, Appx F)
Lockwashers (2) (item 126, Appx F)
Lockwashers (4) (item 109, Appx F)
Lockwashers (4) (item 118, Appx F)
Lockwashers (4) (item 117, Appx F)
Lockwashers (14) (item 116, Appx F)
Lockwashers (21) (item 135, Appx F)
Dry-cleaning solvent (item 75, Appx C)
Straight pins (2) (item 49, Appx F)
Screw, machine (2) (item 226, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

Personnel Required

Two

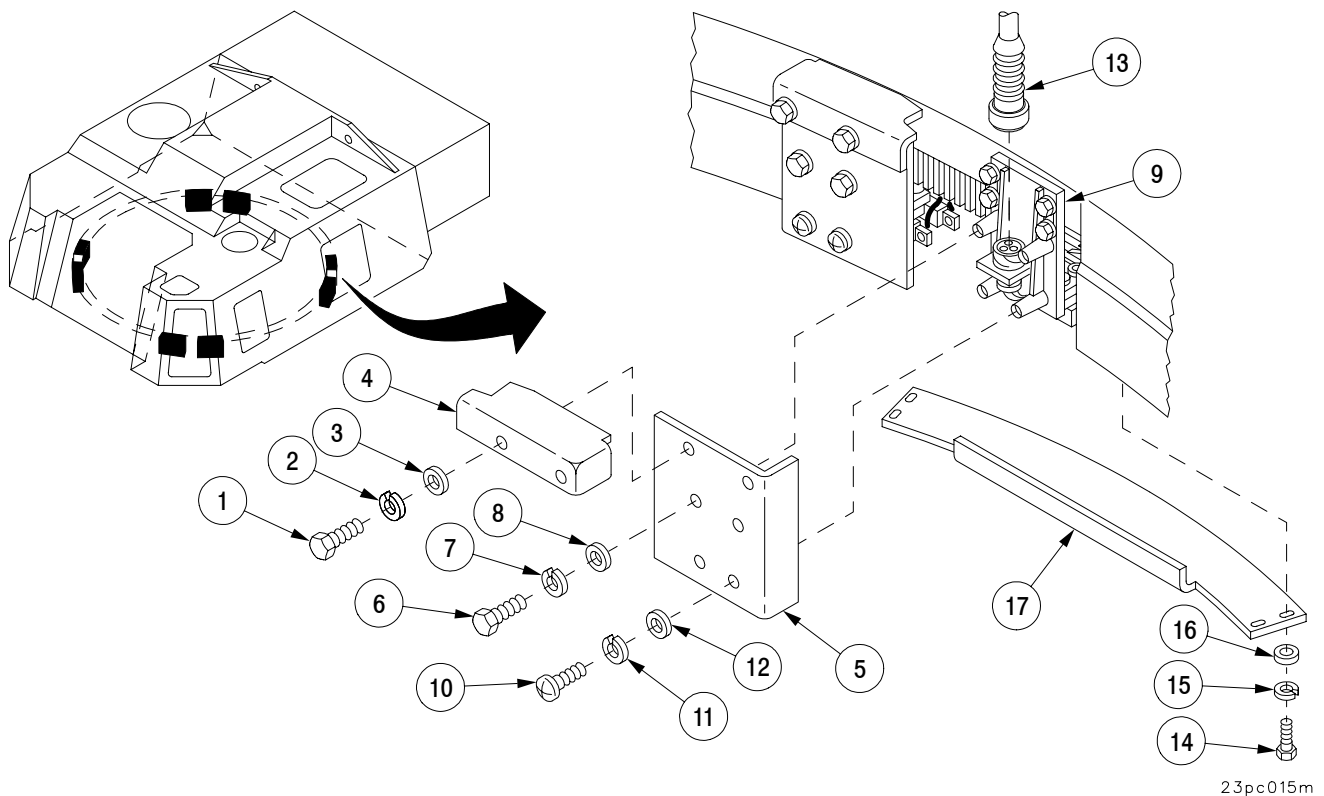
23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

a. Removal.

NOTE

- Tag leads before disconnecting to aid in installation.
- There are eight brush block assemblies. The removal and installation procedures are identical for all eight. This procedure covers only one brush block assembly.

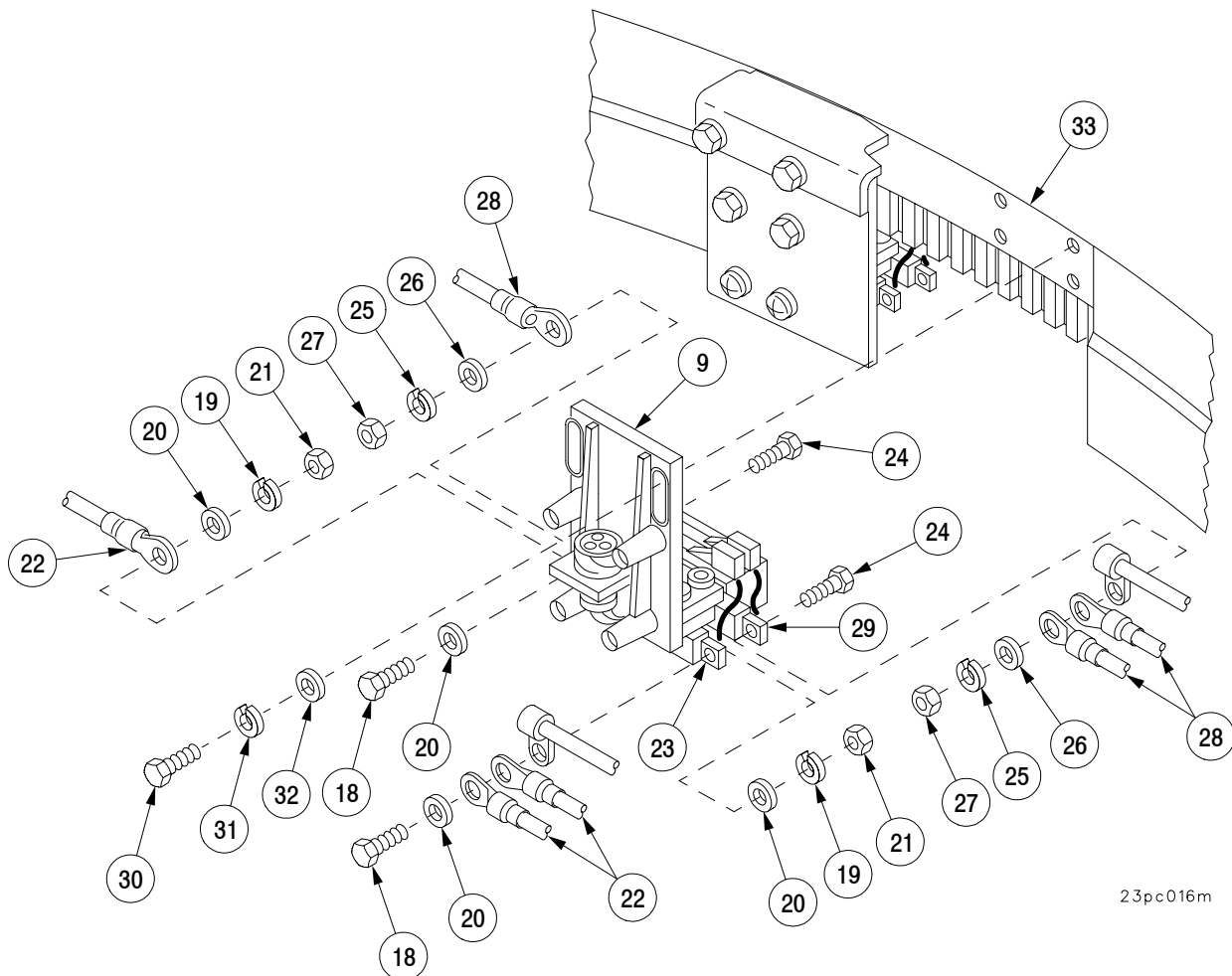
- 1 Remove two screws (1), two lockwashers (2), two flat washers (3), and lid (4) from cover (5). Discard lockwashers.
- 2 Remove two screws (6), two lockwashers (7), and two flat washers (8) securing cover (5) to brush block (9). Discard lockwashers.
- 3 Remove two screws (10), two lockwashers (11), two flat washers (12), and cover (5) from brush block (9). Discard lockwashers.
- 4 Disconnect connector (13) from brush block (9).
- 5 Remove four screws (14), four lockwashers (15), four flat washers (16), and cover (17). Discard lockwashers.



23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

a. Removal - Continued

- 6 Remove two screws (18), two lockwashers (19), four flat washers (20), two nuts (21), and three positive leads (22) from two positive bus bar ends (23). Discard lockwashers.
- 7 Remove two screws (24), two lockwashers (25), two flat washers (26), two nuts (27), and three negative leads (28) from two negative bus bar ends (29). Discard lockwashers.
- 8 Remove four screws (30), four lockwashers (31), four flat washers (32), and brush block (9) from bearing (33). Discard lockwashers.

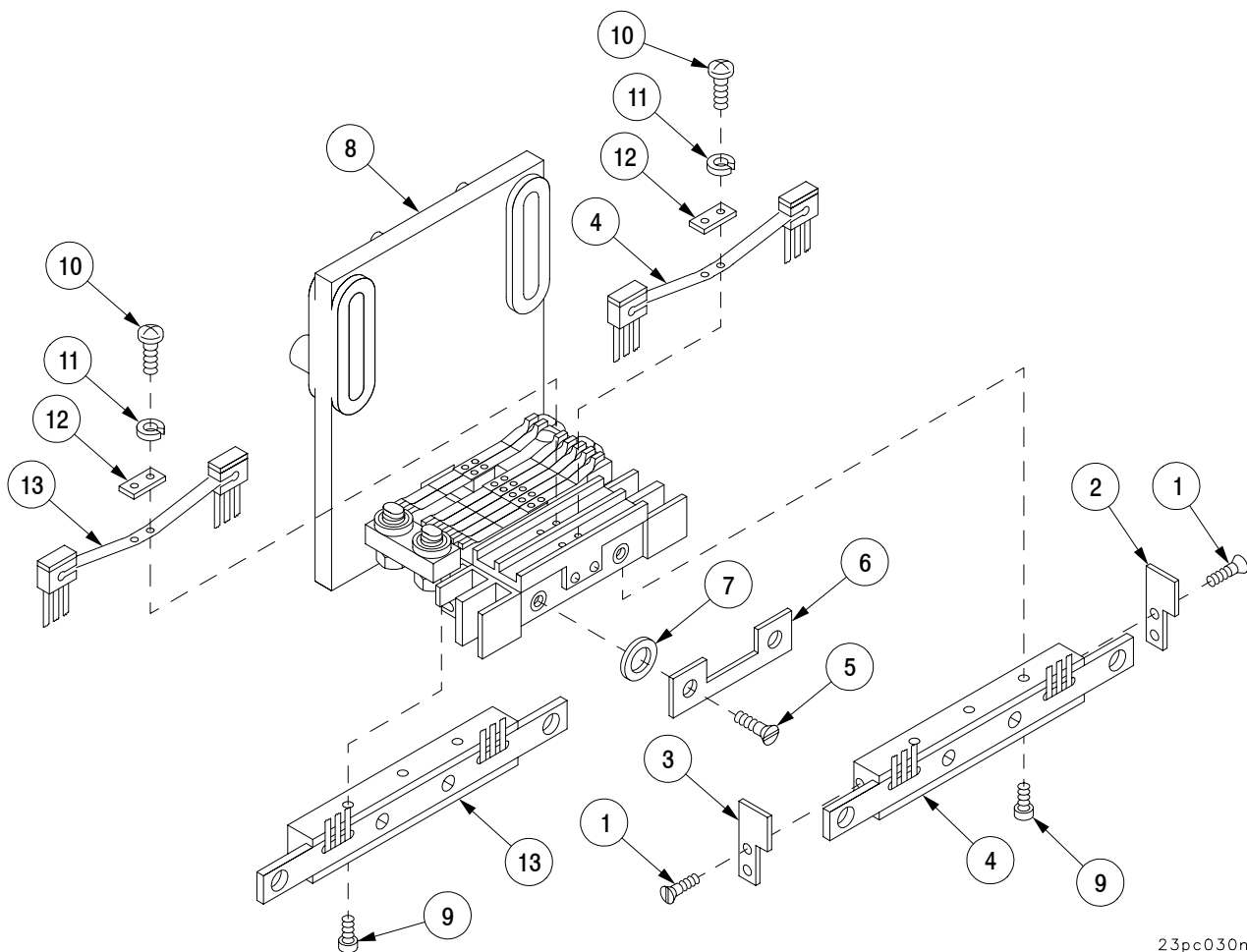


23pc016m

23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

b. Disassembly.

- 1 Remove four screws (1) and two shields (2 and 3) from lower brush leaf and bus bar assembly (4).
- 2 Remove two screws (5), plate (6), and two spacers (7) from brush block and guide assembly (8).
- 3 Remove three screws (9) and lower brush leaf and bus bar assembly (4) from brush block and guide assembly (8).
- 4 Remove two screws (10), two lockwashers (11), bus bar (12), and upper brush leaf and bus bar assembly (4) from brush block and guide assembly (8). Discard lockwashers.
- 5 Remove three screws (9) and lower brush leaf and bus bar assembly (13) from brush block and guide assembly (8).
- 6 Remove two screws (10) and two lockwashers (11) securing bus bar (12) and upper brush leaf and bus bar assembly (13) from brush block and guide assembly (8). Discard lockwashers and screws.

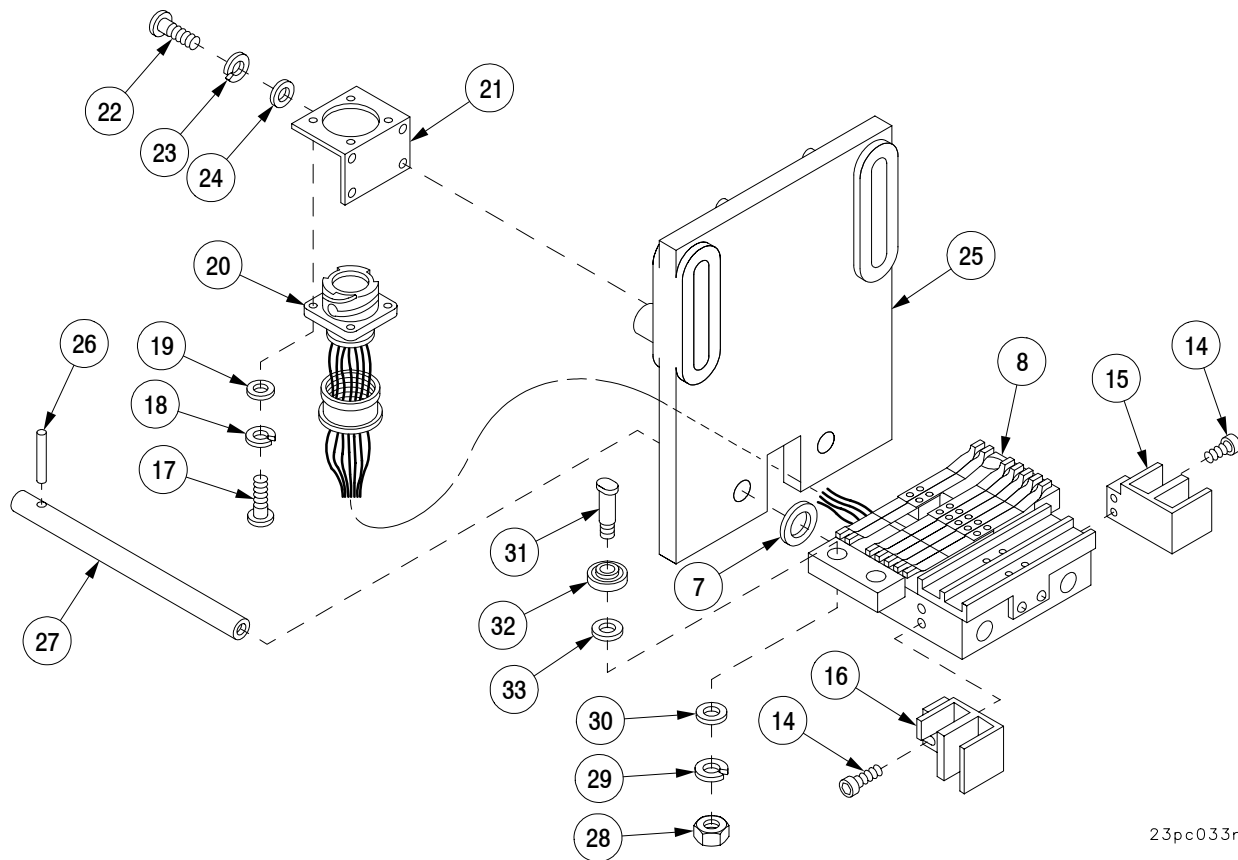


23pc030m

23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

b. Disassembly - Continued

- 7 Remove four screws (14) and two power brush shields (15 and 16) from brush block and guide assembly (8).
- 8 Remove four screws (17), four lockwashers (18), four flat washers (19), and wiring harness (20) from bracket (21). Discard lockwashers.
- 9 Remove four screws (22), four lockwashers (23), four flat washers (24), and bracket (21) from brush block bracket (25). Discard lockwashers.
- 10 Drill two straight pins (26) from two brush block posts (27). Discard straight pins.
- 11 Remove two brush block posts (27) and separate brush block bracket (25) and two spacers (7) from brush block and guide assembly (8).
- 12 Remove four nuts (28), four lockwashers (29), four flat washers (30), four shoulder screws (31), four bearings (32), and four spacers (33) from brush block and guide assembly (8). Discard lockwashers.



23pc033m

23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

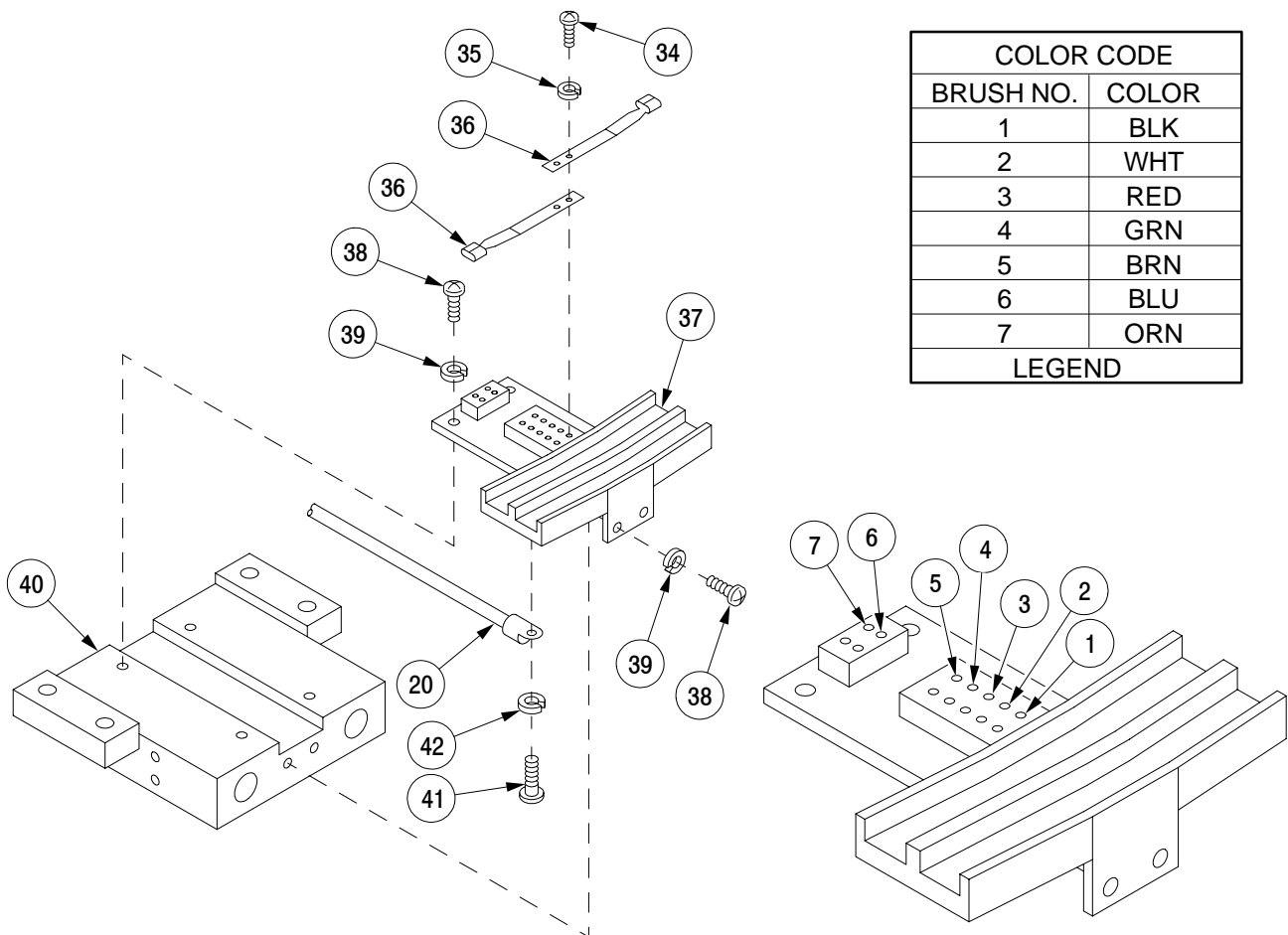
b. Disassembly - Continued

- 13 Remove 14 screws (34), 14 lockwashers (35), and 14 brush leaf assemblies (36) from brush block blank (37). Discard lockwashers.
- 14 Remove six screws (38), six lockwashers (39), and brush block blank (37) from brush block guide (40). Discard lockwashers.

NOTE

The following legend and illustration identifies each lead of the wiring harness by color and corresponding brush number and location.

- 15 Remove seven screws (41), seven lockwashers (42), and wiring harness (20) leads from brush block blank (37). Discard lockwashers.



23pc034m

23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

c. Cleaning.

WARNING

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (FM 21-11).

- 1 Using dry-cleaning solvent, clean contact arm assembly (brush block).
- 2 Allow surface to dry before installing contact arm assembly (brush block).

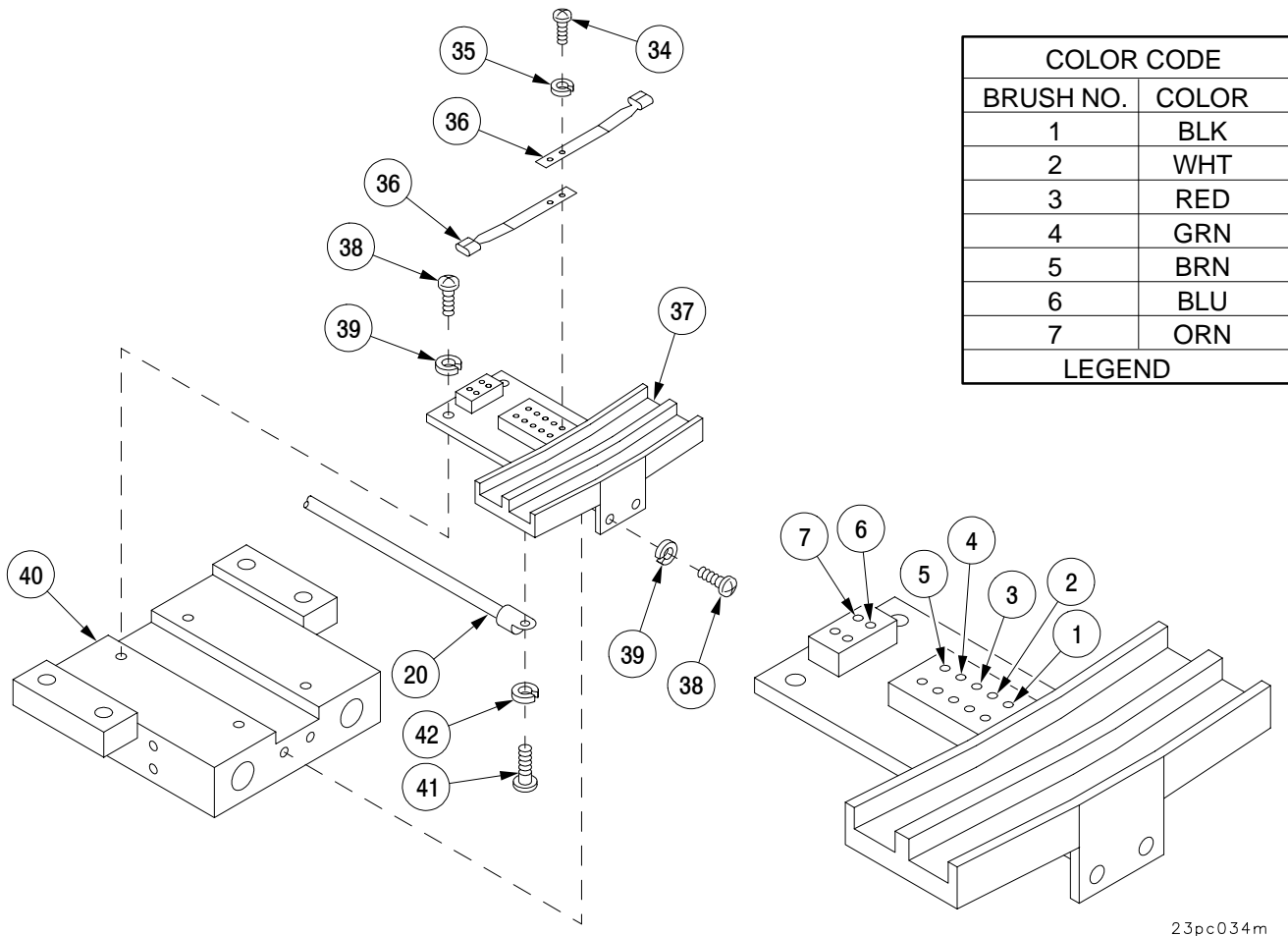
23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

d. Assembly.

NOTE

The following legend and illustration identifies each lead of the wiring harness by color and corresponding brush number and location.

- 1 Install seven screws (41) and seven new lockwashers (42) to secure wiring harness (20) leads to brush block blank (37).
- 2 Install six screws (38) and six new lockwashers (39) to secure brush block blank (37) to brush block guide (40).
- 3 Install 14 screws (34) and 14 new lockwashers (35) to secure 14 brush leaf assemblies (36) to brush block blank (37). Do not tighten screws.
- 3.1 Align 14 brush leaf assemblies (36) using brush block alignment tool per para 23-4.1 steps 1 thru 4.

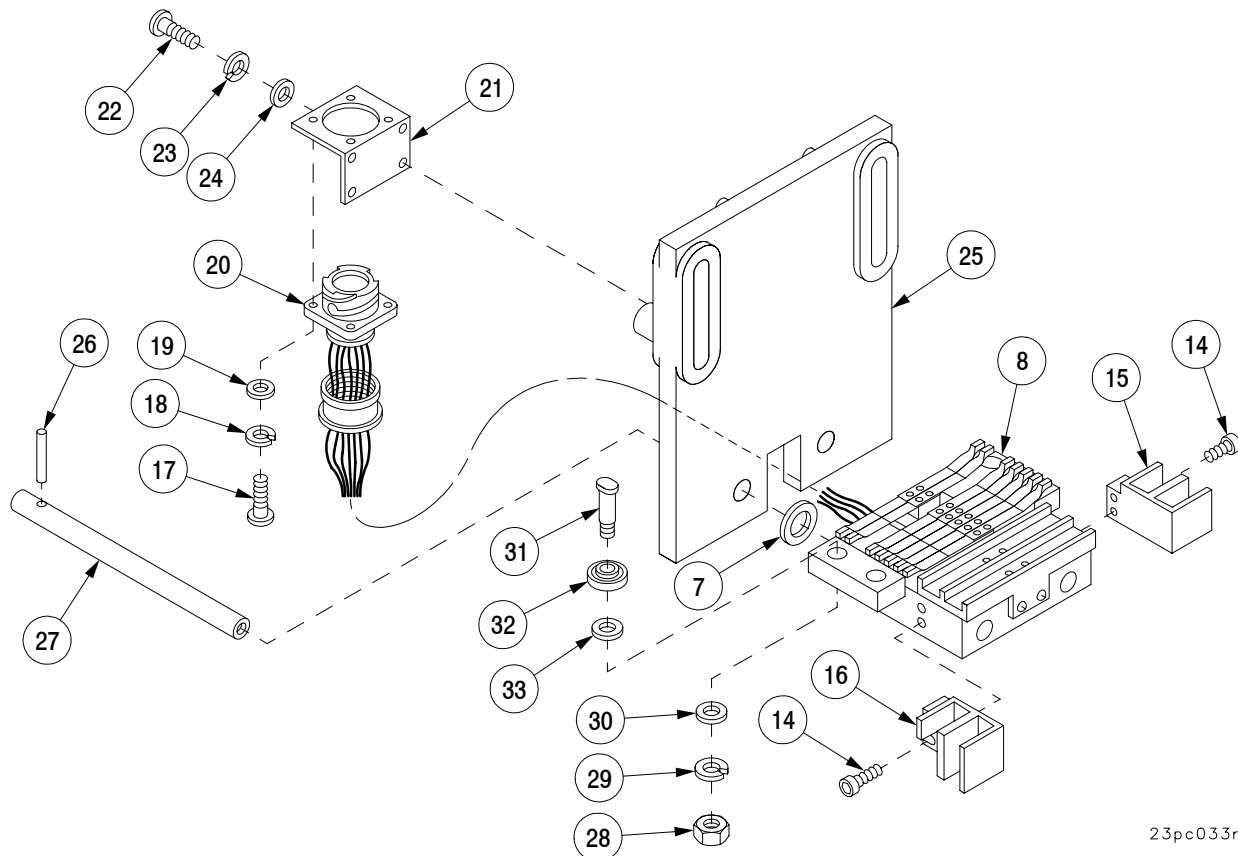


23pc034m

23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

d. Assembly - Continued

- 4 Install four spacers (33), four bearings (32), and four shoulder screws (31) onto brush block and guide assembly (8) and secure with four nuts (28), four new lockwashers (29), and four flat washers (30).
- 5 Attach brush block bracket (25) and two spacers (7) to brush block and guide assembly (8) and secure together with two brush block posts (27).
- 6 Install two new straight pins (26) to secure two brush block posts (27) to brush block bracket (25).
- 7 Install four screws (22), four new lockwashers (23), and four flat washers (24) to secure bracket (21) to brush block bracket (25).
- 8 Install four screws (17), four new lockwashers (18), and four flat washers (19) to secure wiring harness (20) to bracket (21).
- 9 Install four screws (14) to secure two power brush shields (15 and 16) to brush block and guide assembly (8).

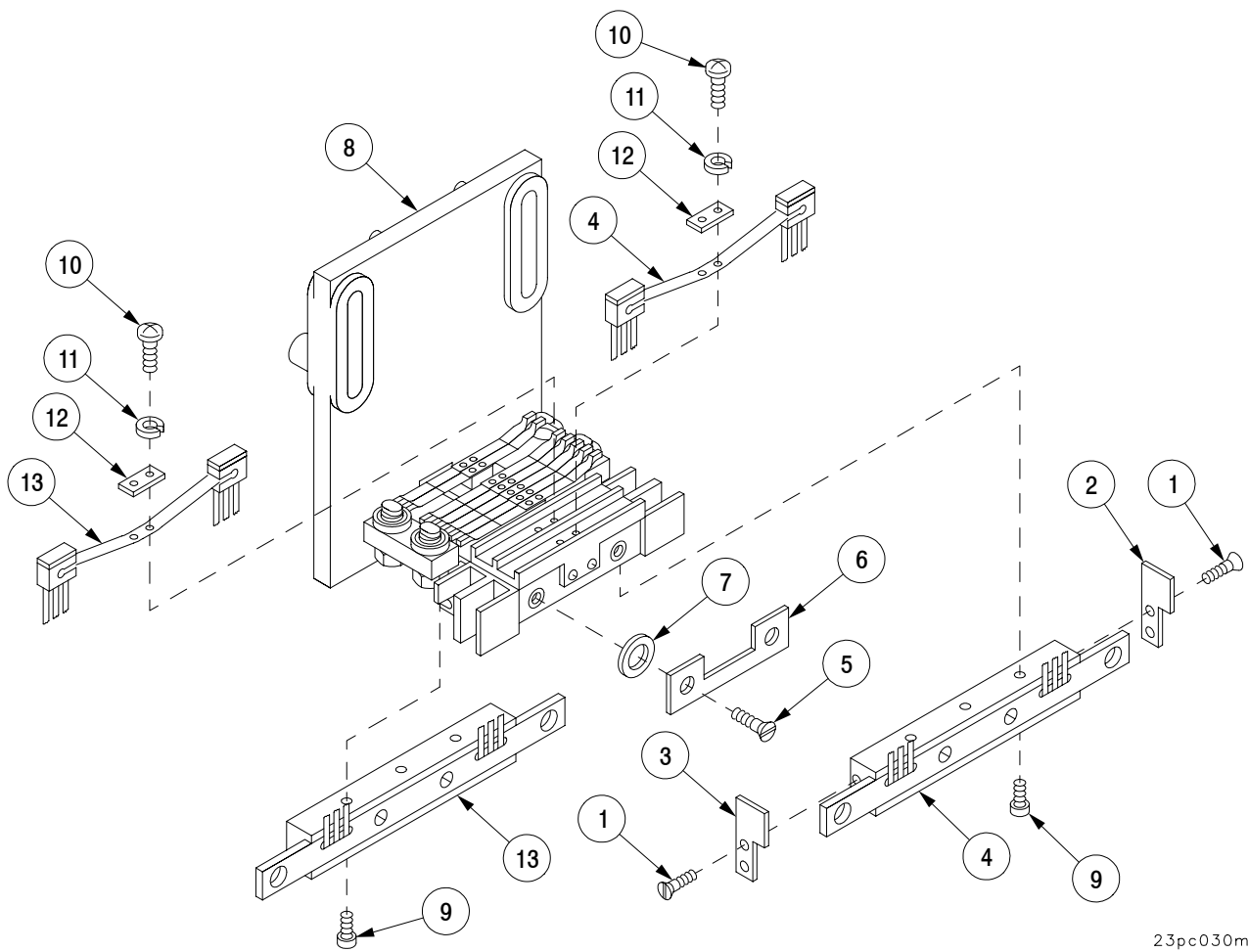


23pc033m

23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

d. Assembly - Continued

- 10 Install two new screws (10) and two new lockwashers (11) to secure bus bar (12) and upper brush leaf and bus bar assembly (13) to brush block and guide assembly (8). Do not tighten screws.
- 11 Install three screws (9) to secure brush leaf and bus bar assembly (13) to brush block and guide assembly (8).
- 12 Install two screws (10) and two new lockwashers (11) to secure bus bar (12) and upper brush leaf and bus bar assembly (4) to brush block and guide assembly (8). Do not tighten screws.
- 13 Install three screws (9) to secure brush leaf and bus bar assembly (4) to brush block and guide assembly (8).
- 14 Install two screws (5) to secure plate (6) and two spacers (7) to brush block and guide assembly (8).
- 15 Install four screws (1) to secure two shields (2 and 3) to brush leaf and bus bar assembly (4).
- 15.1 Align upper brush leaf and bus bar assemblies (4 and 13) using brush block alignment tool per para 23-41.1, steps 1 thru 4.

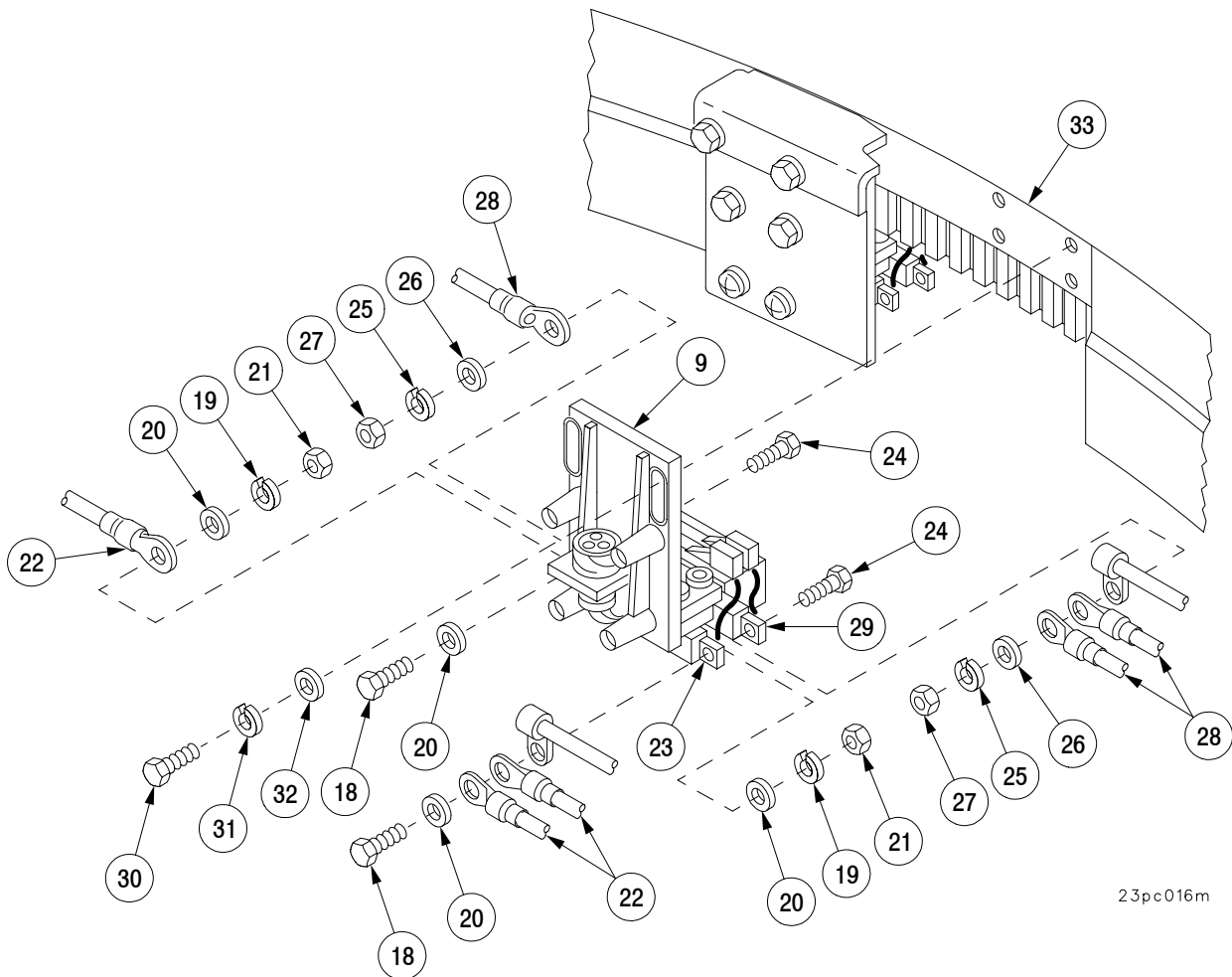


23pc030m

23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

e. Installation.

- 1 Install brush block (9) onto bearing (33) and loosely secure with four screws (30), four new lockwashers (31), and four flat washers (32).
- 2 Adjust brush block (9) per para 23-4.2 steps 2 thru 5.
- 3 Step deleted.
- 4 Install three negative leads (28) onto two negative bus bar ends (29) and secure with two screws (24), two new lockwashers (25), two flat washers (26), and two nuts (27). Tighten screws from 300 to 360 lb-in. (34-40 N-m).
- 5 Install three positive leads (22) onto two positive bus bar ends (23) and secure with two screws (18), two new lockwashers (19), four flat washers (20), and two nuts (21). Tighten screws from 360 to 420 lb-in. (40-47 N-m).

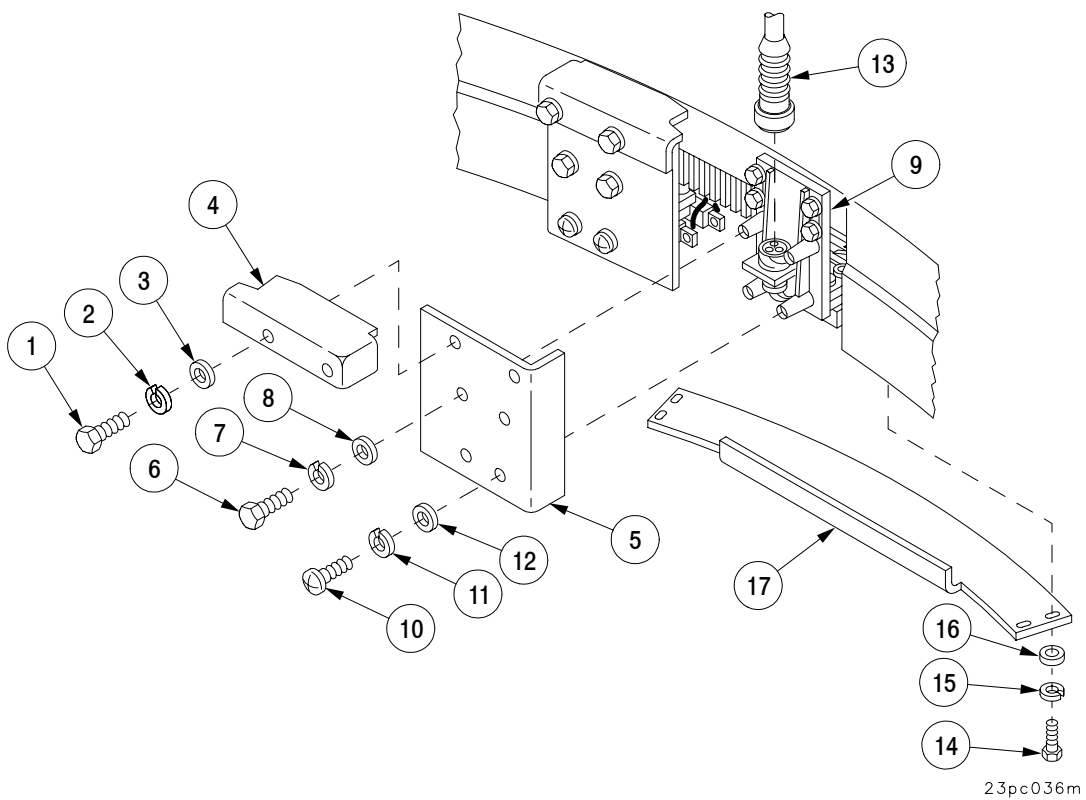


23pc016m

23-4 BRUSH BLOCK ASSEMBLY - CONTINUED

e. Installation - Continued

- 6 Install cover (17) onto two hooks and secure with four screws (14), four new lockwashers (15), and four flat washers (16).
- 7 Connect connector (13) to brush block (9).
- 8 Install cover (5) onto brush block (9) and secure with two screws (10), two new lockwashers (11), and two flat washers (12).
- 9 Install two screws (6), two new lockwashers (7), and two flat washers (8) to secure cover (5) to brush block (9).
- 10 Install lid (4) onto cover (5) and secure with two screws (1), two new lockwashers (2), and two flat washers (3).



23-4.1 BRUSH BLOCK ASSEMBLY ALIGNMENT.

This task covers: Alignment

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Alignment tool, brush block (item 4, Appx G)

Equipment Conditions

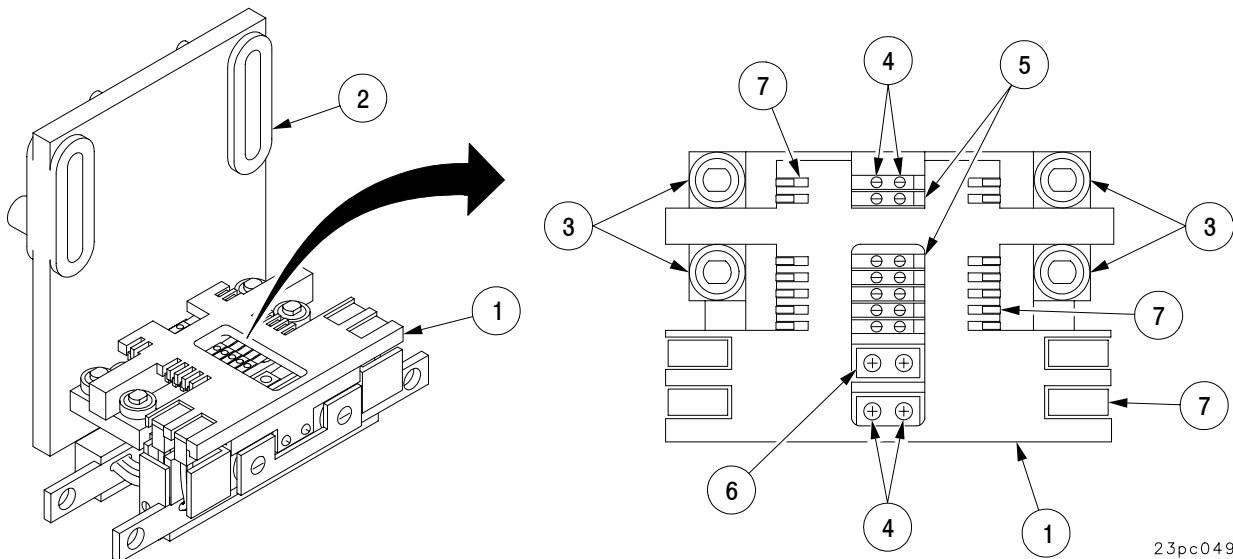
Brush block assembly removed
from vehicle (para 23-4)

Alignment.

- 1 Place brush block alignment tool (1) onto brush block (2) with large ridge of tool placed between the four bearings (3) as indicated below.

NOTE

- There are eight brush block assemblies. The alignment procedures are identical for all eight.
 - Ensure that all brushes are aligned in the slots of the brush block alignment tool.
 - The height of each brush should be halfway between the top and bottom of the slots on the alignment tool. All brushes should be adjusted to the same height.
- 2 Loosen two screws (4) per each brush leaf assembly (5) and/or upper brush leaf and bus bar assembly (6) and align in slots of alignment tool (1) as required. Tighten two screws.
 - 3 Bend each brush end (7) up or down to obtain the correct height adjustment in each slot of the alignment tool (1).
 - 4 When all alignments and adjustments have been completed, remove brush block alignment tool (1) from brush block assembly (2).



23pc049ma

23-4.2 BRUSH BLOCK ASSEMBLY ADJUSTMENT.

This task covers: Adjustment

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Adjustment shim, brush block (item 3, Appx G)

Equipment Conditions

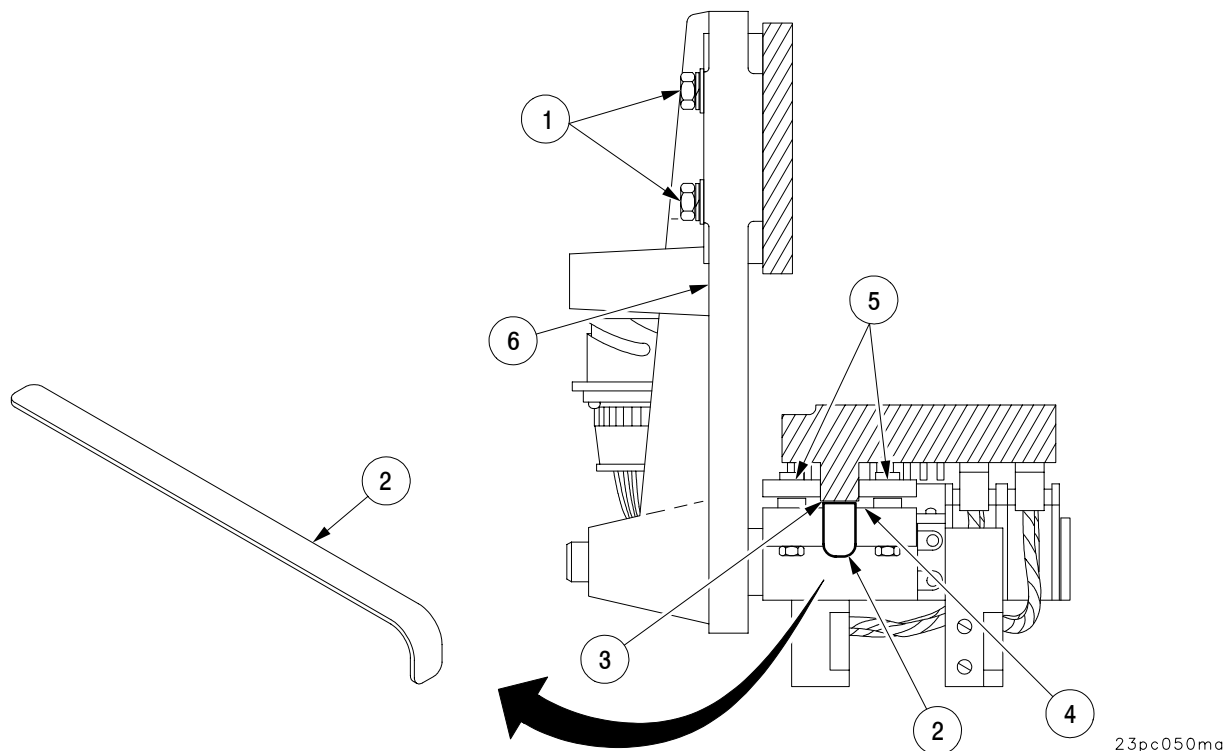
Brush block assembly removed
from vehicle (para 23-4)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)
Brush block cover and lid removed
(para 23-2)

Adjustment.

NOTE

There are eight brush block assemblies. The adjustment procedures are identical for all eight.

- 1 Loosen four brush block assembly mounting screws (1).
- 2 Insert brush block adjustment shim (2) between brush block guide rail on segment board (3) and on flat surface of brush block guide (4) between four brush block guide rollers (5).
- 3 Push brush block assembly (6) upward toward the segment board guide rail (3) until a feeler gage type fit is obtained on the adjustment shim (2).
- 4 Tighten four brush block assembly mounting screws (1).
- 5 Re-check adjustment and remove adjustment shim (2).



23-5 SEGMENT BOARD CLEANING MECHANISM.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Cab traversed so segment board cleaning mechanism is off segment board
(TM 9-2350-314-10)
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Traversing mechanism guard assembly removed (para 20-1)

References

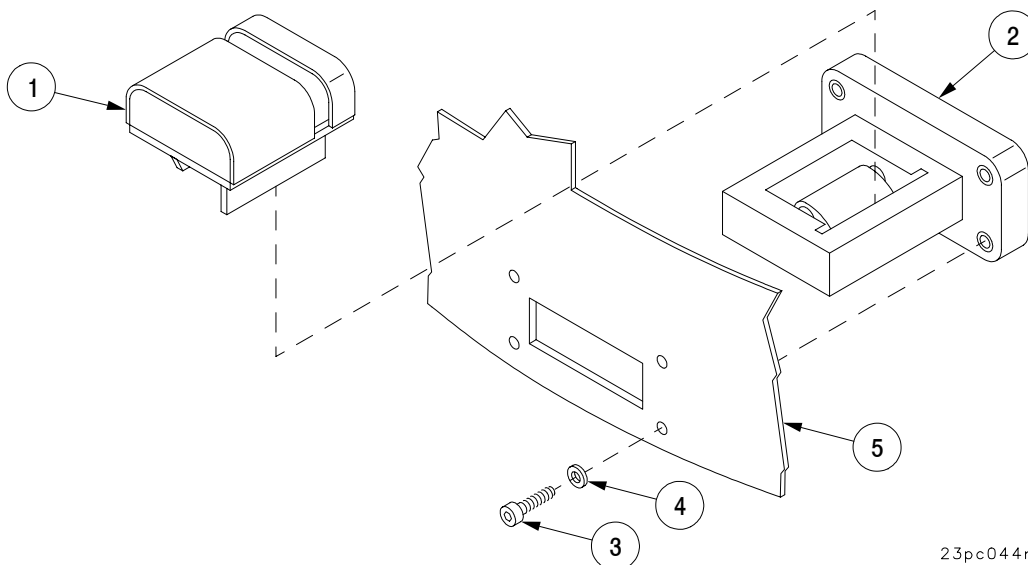
TM 9-2350-314-10

a. Removal.

- 1 Remove cleaning block assembly (1) from segment board cleaning mechanism (2).
- 2 Remove four socket head screws (3), four flat washers (4), and segment board cleaning mechanism (2) from shield (5).

b. Installation.

- 1 Install segment board cleaning mechanism (2) to shield (5) with four flat washers (4) and four socket head screws (3).
- 2 Install cleaning block assembly (1) to segment board cleaning mechanism (2).



23pc044m

CHAPTER 24
HYDRAULIC COMPARTMENT ACCESS DOOR, INTERIOR ACCESS PANEL,
AND EXTERIOR ACCESS PANEL

GENERAL

This chapter illustrates and describes maintenance procedures for hydraulic compartment access door, interior access panel, and exterior access panel. Step-by-step procedures are provided for removal and replacement as required for unit level maintenance.

| <u>CONTENTS</u> | | <u>Page</u> |
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| 24-1 | HYDRAULIC COMPARTMENT ACCESS DOOR | 24-2 |
| 24-2 | HYDRAULIC COMPARTMENT INTERIOR ACCESS PANEL | 24-10 |
| 24-3 | HYDRAULIC COMPARTMENT EXTERIOR ACCESS PANEL | 24-12 |

24-1 HYDRAULIC COMPARTMENT ACCESS DOOR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Cooling fan removed (para 5-1)
Time meter removed (para 5-2)

Materials/Parts

Cotter pins (2) (item 82, Appx F)
Cotter pin (item 80, Appx F)
Lockwashers (3) (item 132, Appx F)
Lockwashers (2) (item 128, Appx F)
Seal (item 184, Appx F)
Dry-cleaning solvent (item 75, Appx C)
Adhesive (item 7, Appx C)
Lockwashers (4) (item 130, Appx F)
Sealing compound (item 46.1, Appx C)

Personnel Required

Two

a. Removal.

WARNING

Door weighs approximately 100 pounds (45 kg). Use extreme caution during removal to prevent personnel injury.

- 1 Remove two cotter pins (1) and two flat washers (2) from two hinge pins (3) that attach door (4) to cab. Discard cotter pins.

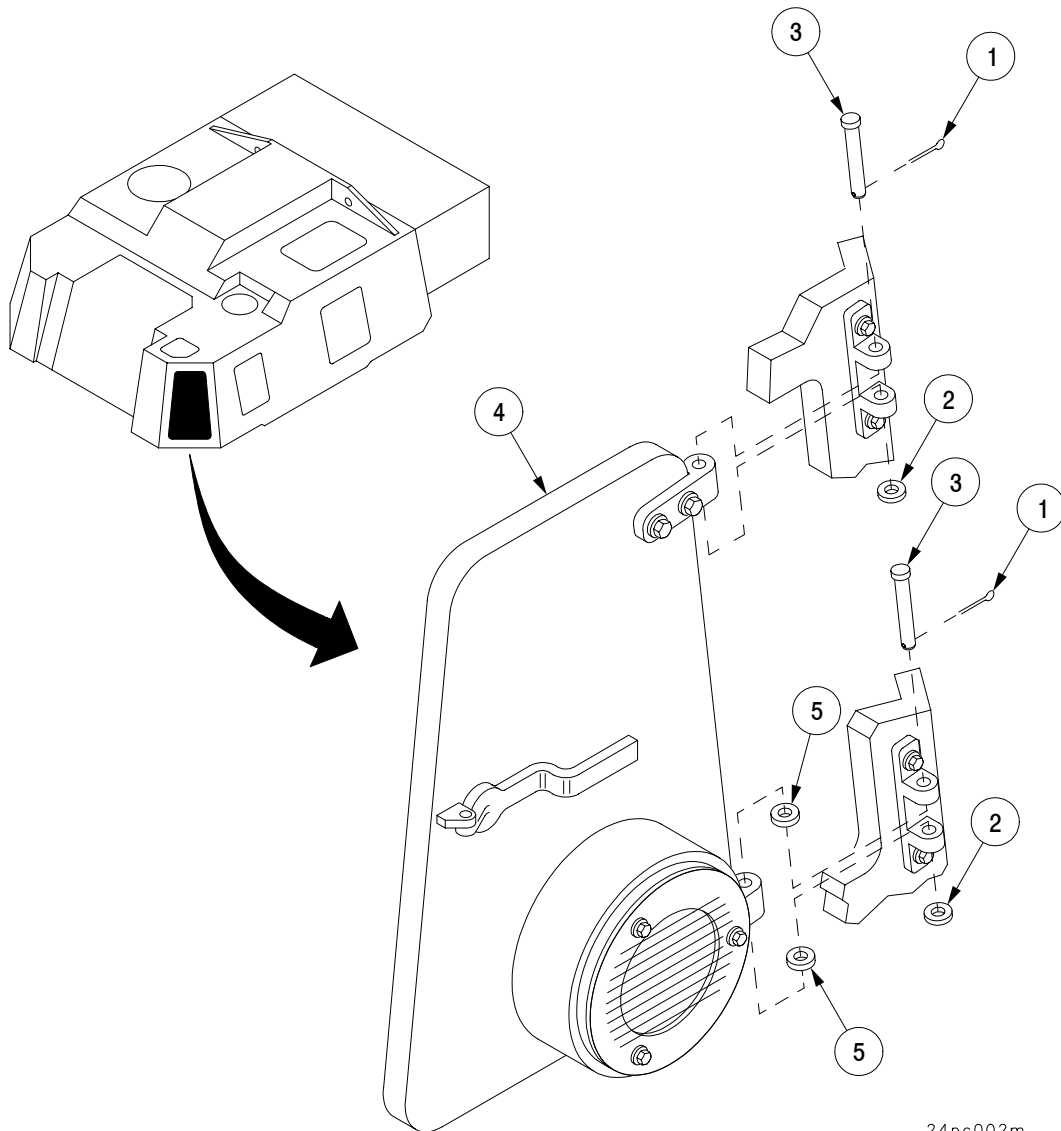
24-1 HYDRAULIC COMPARTMENT ACCESS DOOR - CONTINUED

a. Removal - Continued

CAUTION

Assistance will be necessary to prevent door from moving while removing hinge pins.

- 2 Tap hinge pins (3) from hinges while supporting door (4).
- 3 Remove door (4) and two bearings (5).



24pc002m

24-1 HYDRAULIC COMPARTMENT ACCESS DOOR - CONTINUED

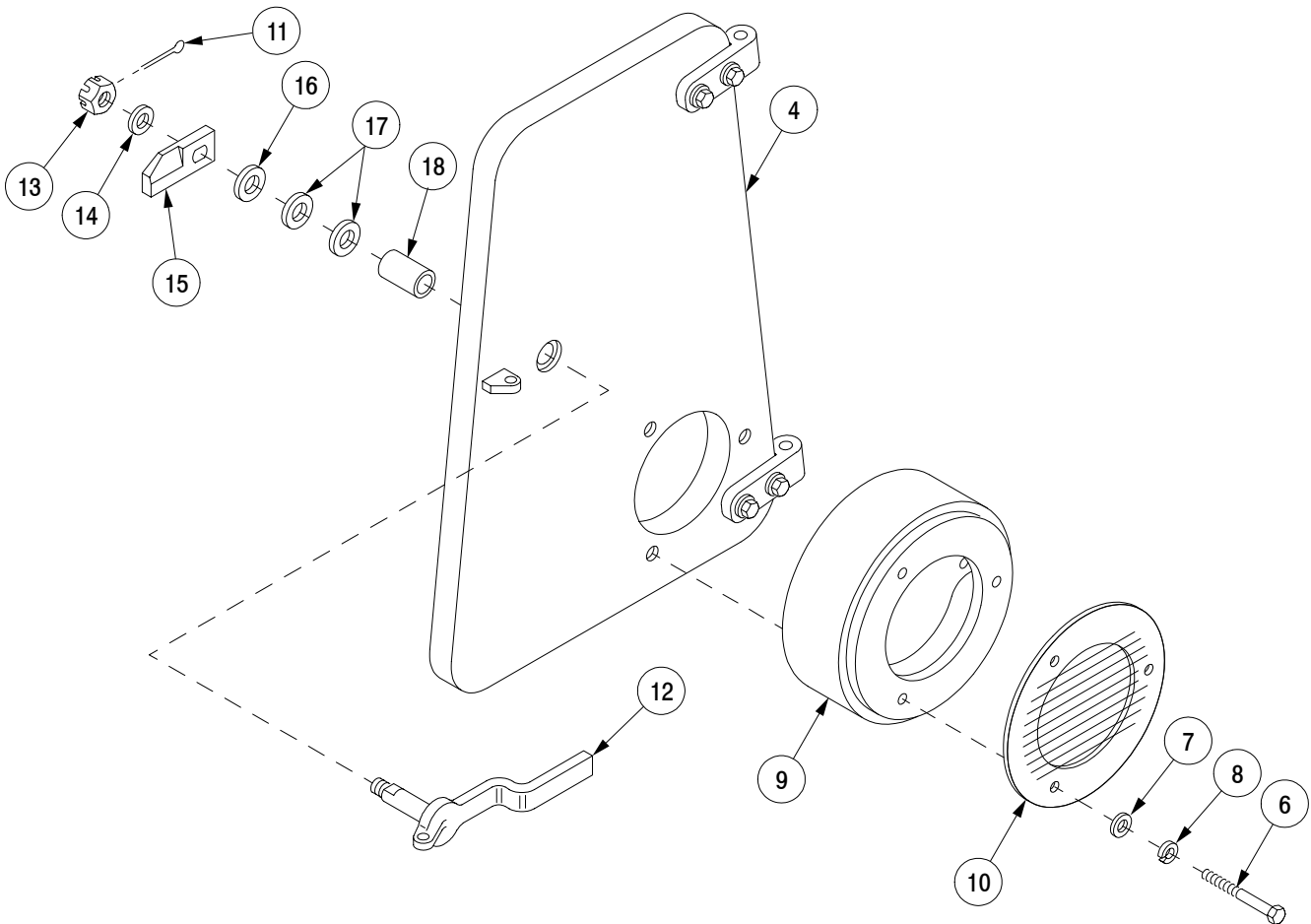
a. Removal - Continued

- 4 Remove three screws (6), three flat washers (7), three lockwashers (8), ballistic cover (9), and debris guard (10) from door (4). Discard lockwashers.
- 5 Remove and discard cotter pin (11) from handle (12).

NOTE

If shims are present, they must be retained for the same location as they were removed.

- 6 Remove nut (13), flat washer (14), plate (15), shim (16), two flat washers (17), and handle (12) from door (4).
- 7 Remove bearing (18) from door (4).



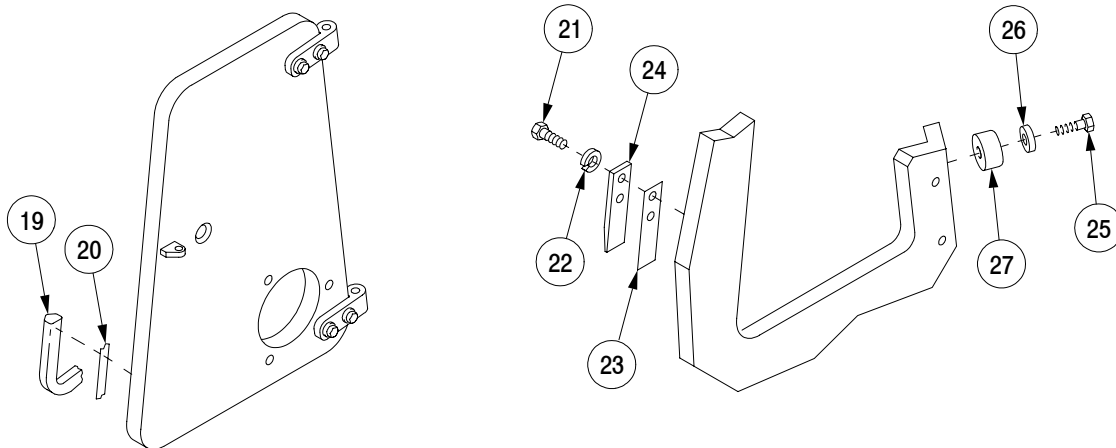
24pc003m

24-1 HYDRAULIC COMPARTMENT ACCESS DOOR - CONTINUED

a. Removal - Continued**WARNING**

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (FM 21-11).

- 8 Remove seal (19) and strip (20) and remove all adhesive using dry-cleaning solvent. Discard seal.
- 9 Remove two screws (21), two lockwashers (22), shim (23), and striker (24). Discard lockwashers.
- 10 Remove screw (25), flat washer (26), and bumper (27).



24pc004m

24-1 HYDRAULIC COMPARTMENT ACCESS DOOR - CONTINUED

a. Removal - Continued

NOTE

The procedures for cab mounted hinges are the same for top and bottom.

- 11 Remove two screws (28), two lockwashers (29), two flat washers (30), hinge (31), and shim (32). Discard lockwashers.

NOTE

The procedures for door mounted hinges are the same for top and bottom.

- 12 Remove two screws (33), two lockwashers (34), two flat washers (35), hinge (36), and shim (37). Discard lockwashers.

b. Installation.

NOTE

The procedures for door mounted hinges are the same for top and bottom.

- 1 Apply sealing compound (item 46.1, Appx C) to aluminum/steel interfaces of shim (37).
- 2 Install shim (37), hinge (36), two flat washers (35), two new lockwashers (34), and two screws (33). Do not tighten screws.

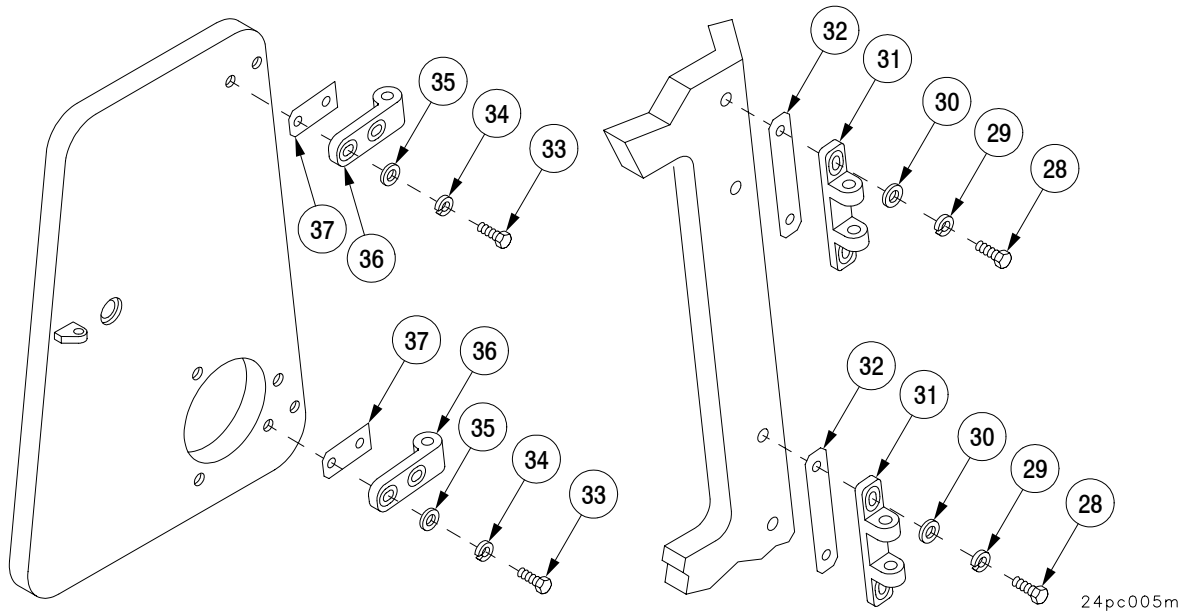
NOTE

The procedures for cab mounted hinges are the same for top and bottom.

- 3 Apply sealing compound (item 46.1, Appx C) to aluminum/steel interfaces of shim (32).
- 4 Install shim (32) on hinge (31) with two flat washers (30), two new lockwashers (29), and two screws (28). Do not tighten screws.

24-1 HYDRAULIC COMPARTMENT ACCESS DOOR - CONTINUED

b. Installation - Continued

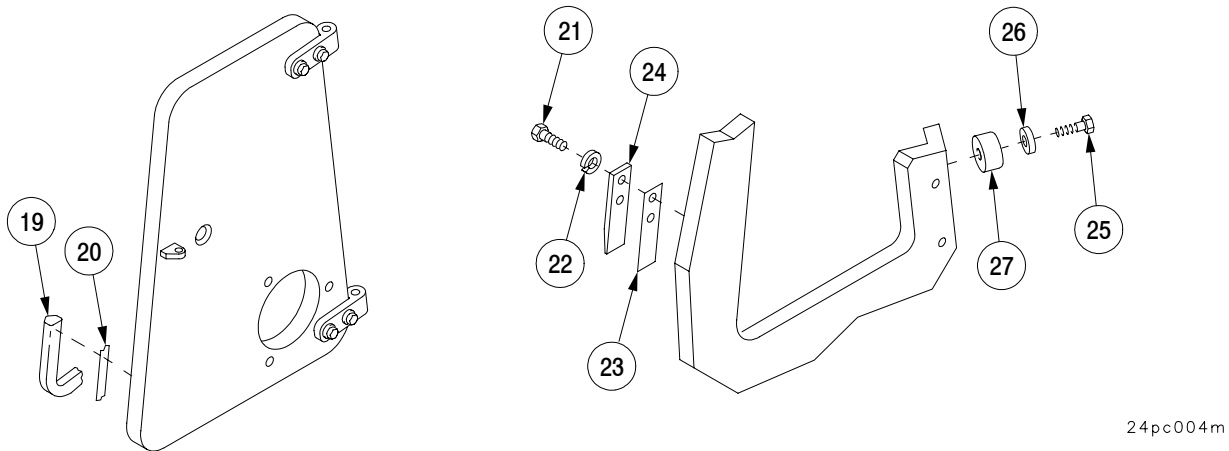


- 5 Install bumper (27) with flat washer (26) and screw (25).
- 6 Apply sealing compound (item 46.1, Appx C) to aluminum/steel interfaces of shim (23).
- 7 Install striker (24) and shim (23) to cab with two screws (21) and two new lockwashers (22).

WARNING

Door weighs approximately 100 pounds (45 kg). Use extreme caution during installation to prevent personnel injury.

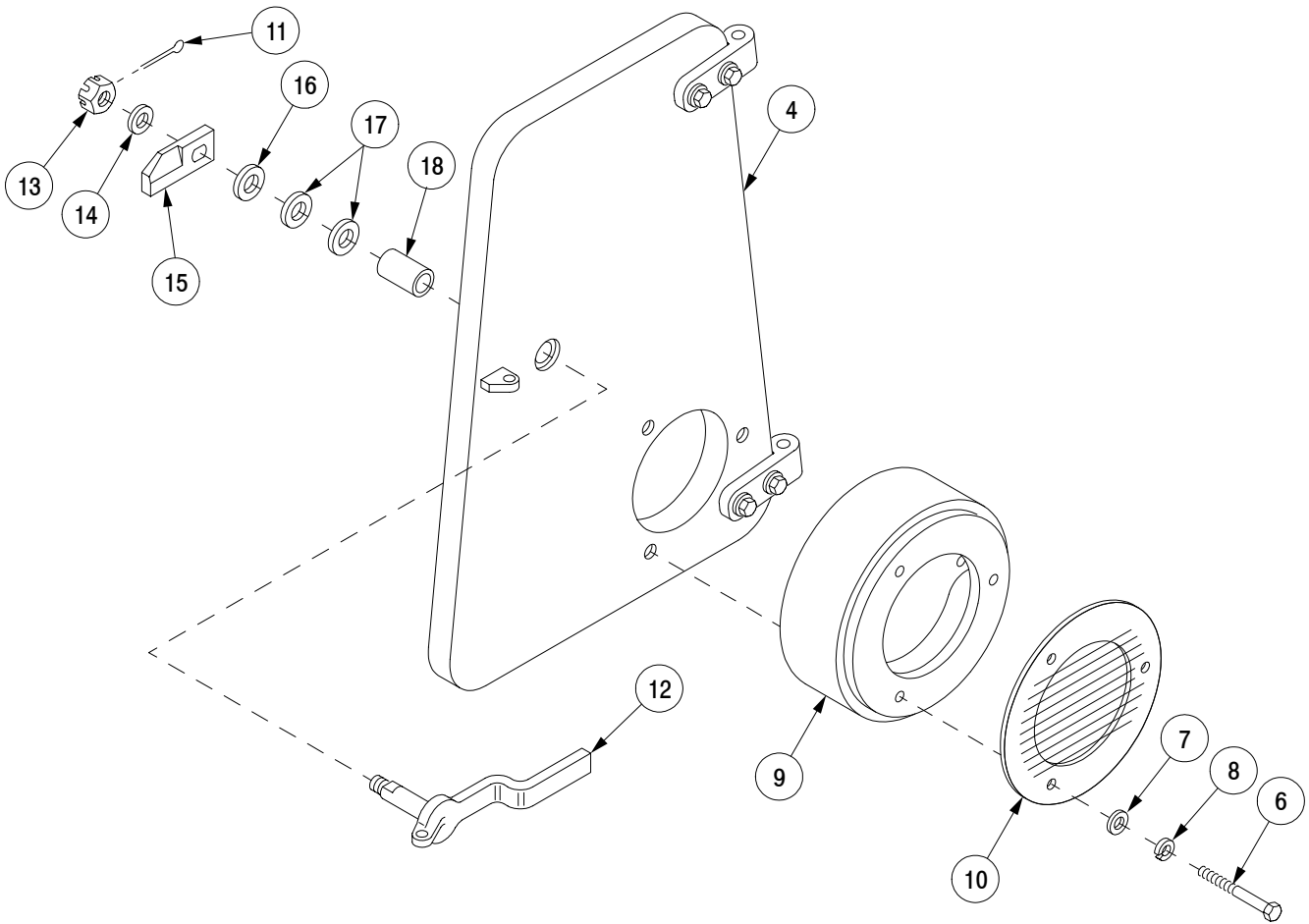
- 8 Apply adhesive to strip (20) and new seal (19) and install on door (4).



24-1 HYDRAULIC COMPARTMENT ACCESS DOOR - CONTINUED

b. Installation - Continued

- 9 Tap bearing (18) into door (4).
- 10 Install handle (12) in door (4), with two flat washers (17), shim (16), plate (15), flat washer (14), and nut (13).
- 11 Align slots in nut (13) with hole in handle (12) and install new cotter pin (11).
- 12 Apply sealing compound (item 46.1, Appx C) to aluminum/steel interfaces of debris guard (10).
- 13 Install debris guard (10) and ballistic cover (9) on door (4) with three new lockwashers (8), three flat washers (7), and three screws (6).



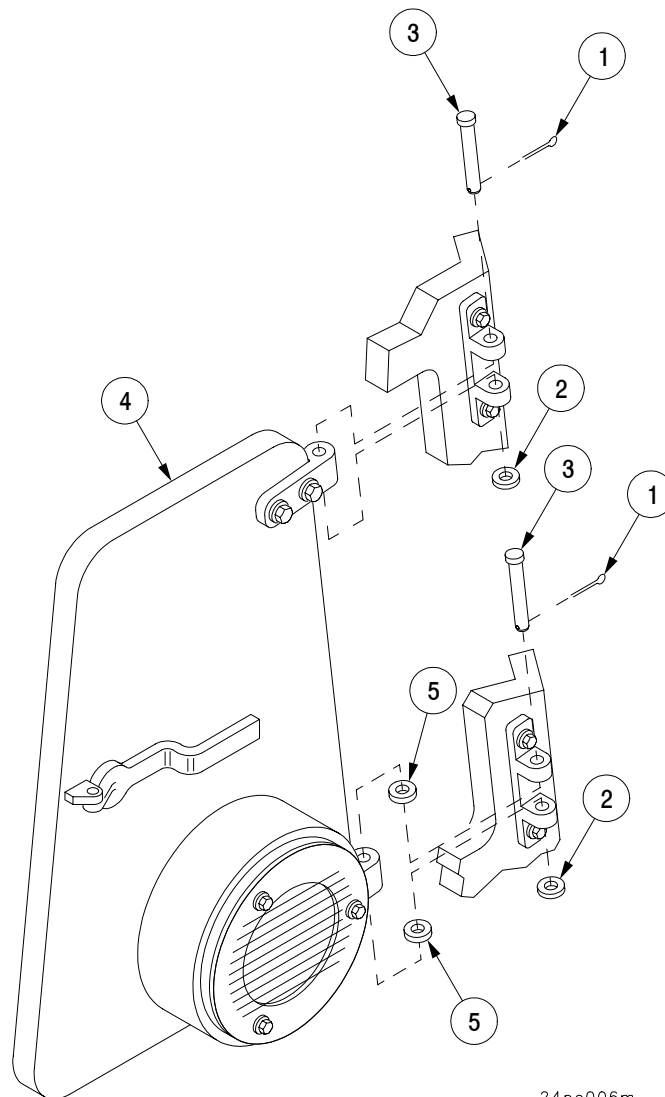
24pc003m

24-1 HYDRAULIC COMPARTMENT ACCESS DOOR - CONTINUED

b. Installation - Continued**NOTE**

Two bearings (5) are installed in the lower hinge only. They are positioned on the upper and lower surfaces of the lower door hinge.

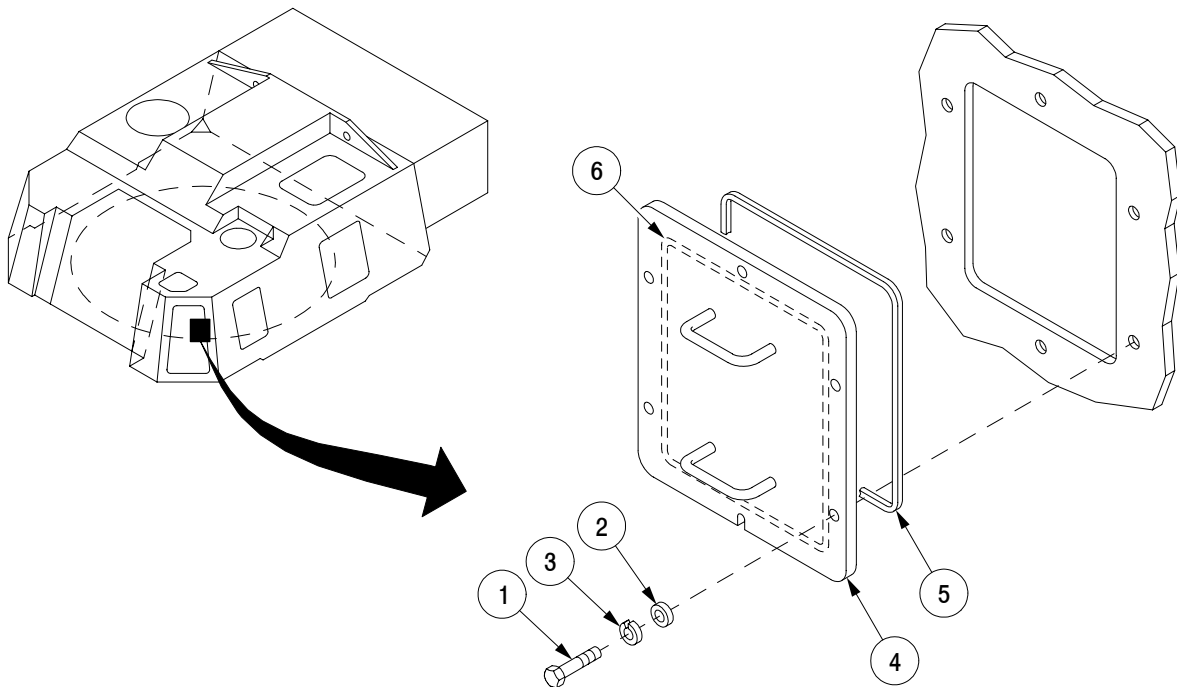
- 14 Position two bearings (5) and door (4) on hinges while supporting door (4). Install two hinge pins (3) in hinges.
- 15 Install two flat washers (2) and two new cotter pins (1) on hinge pins (3).
- 16 Secure door (4) and tighten four hinge screws.



24-2 HYDRAULIC COMPARTMENT INTERIOR ACCESS PANEL - CONTINUED

b. Installation - Continued

- 2 Apply adhesive to rubber strip groove (6) and rubber strip (5).
- 3 Install rubber strip (5) on access panel (4).
- 4 Allow adhesive to dry 1 hour before installing access panel (4).
- 5 Install access panel (4) with six screws (1), six flat washers (2), and six new lockwashers (3).



25pc001m

CHAPTER 25 BUSTLE ARMOR

GENERAL

This chapter illustrates and describes maintenance procedures for the bustle armor. Step-by-step procedures are provided for removal and installation as required for unit level maintenance.

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| 25-2 LEFT OR RIGHT TOP PLATE ARMOR, BUSTLE | 25-3 |
| 25-3 CENTER TOP PLATE ARMOR, BUSTLE | 25-4 |

25-2 LEFT OR RIGHT TOP PLATE ARMOR, BUSTLE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Equipment Conditions

Cab traverse lock locked
(TM 9-2350-314-10)
Tow cable removed (TM 9-2350-314-10)

Materials/Parts

Lockwashers (8) (item 132, Appx F)
Sealing compound (item 46.1, Appx C)

Personnel Required

Two

a. Removal.

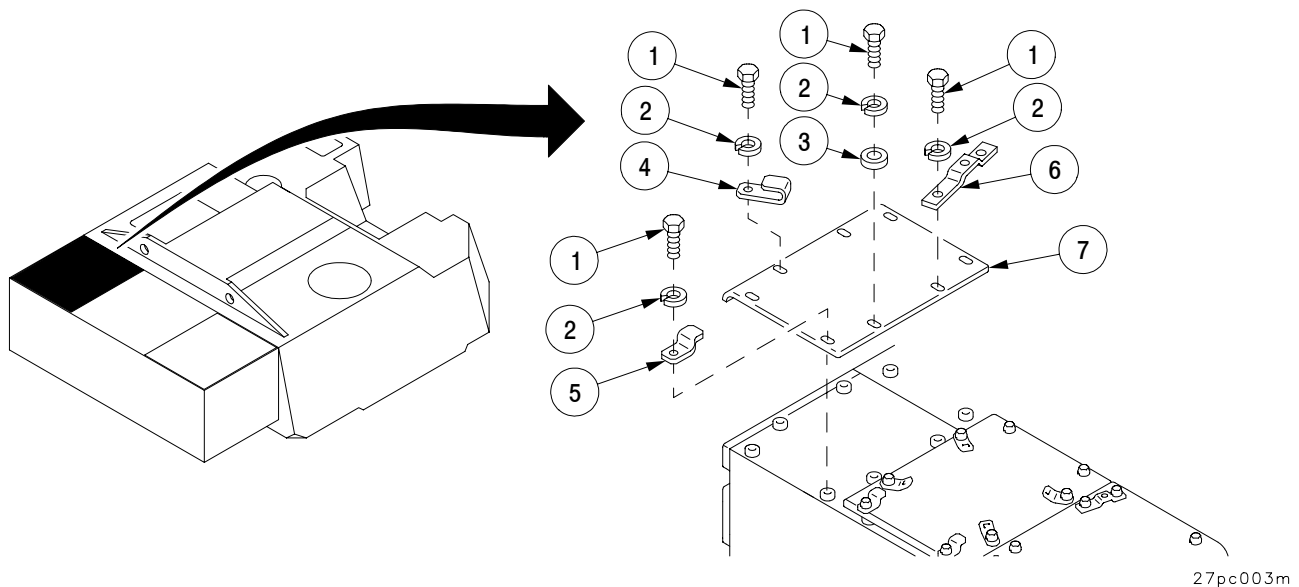
WARNING

Armor plate assembly is heavy. Use caution to prevent severe injury when removing or installing armor plate.

Remove eight screws (1), eight lockwashers (2), three flat washers (3), two brackets (4), bracket (5), block (6), and armor plate (7). Discard lockwashers.

b. Installation.

- 1 Apply sealing compound to aluminum/steel interfaces of armor plate (7).
- 2 Install armor plate (7) with block (6), bracket (5), two brackets (4), three flat washers (3), eight new lockwashers (2), and eight screws (1). Torque screws to 106-114 lb-ft (144-155 N-m).



27pc003m

25-3 CENTER TOP PLATE ARMOR, BUSTLE.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)

Materials/Parts

Lockwashers (8) (item 132, Appx F)
■ Sealing compound (item 46.1, Appx C)

Equipment Conditions

Cab traverse lock locked
(TM 9-2350-314-10)
Tow cable removed (TM 9-2350-314-10)
Straps, camouflage net removed
(TM 9-2350-314-10)

Personnel Required

Two

a. Removal.

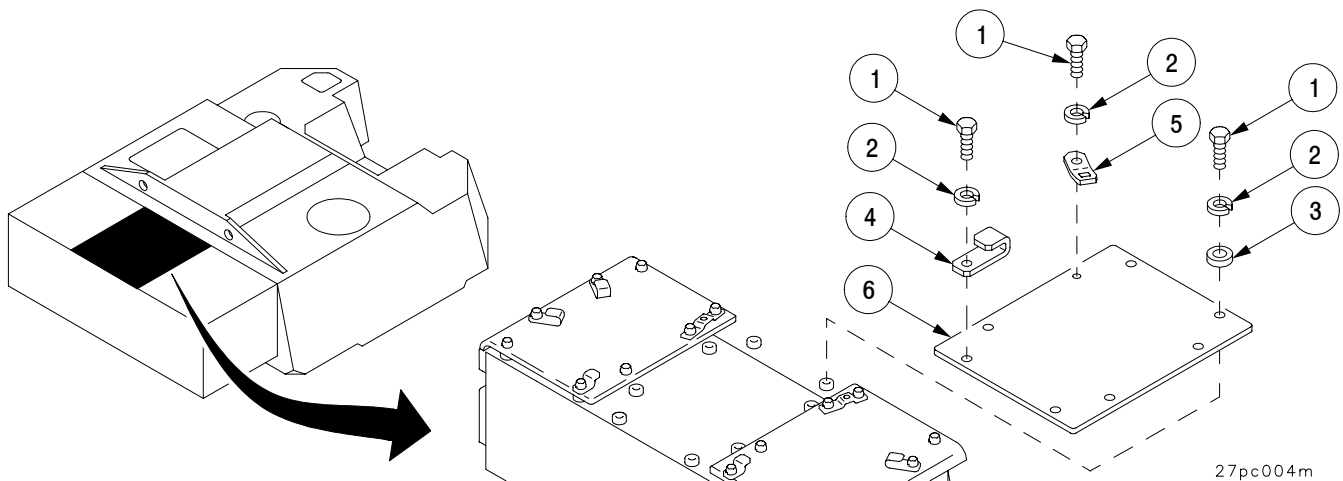
WARNING

Armor plate assembly is heavy. Use caution to prevent severe injury when removing or installing armor plate.

Remove eight screws (1), eight lockwashers (2), two flat washers (3), two brackets (4), four brackets (5), and plate (6). Discard lockwashers.

b. Installation.

- 1 Apply sealing compound to aluminum/steel interfaces of armor plate (6).
- 2 Install armor plate (6) with four brackets (5), two brackets (4), two flat washers (3), eight new lockwashers (2), and eight screws (1). Torque screws to 106-114 lb-ft (144-155 N·m).



27pc004m

CHAPTER 26

MCS DOORS AND GRILLES

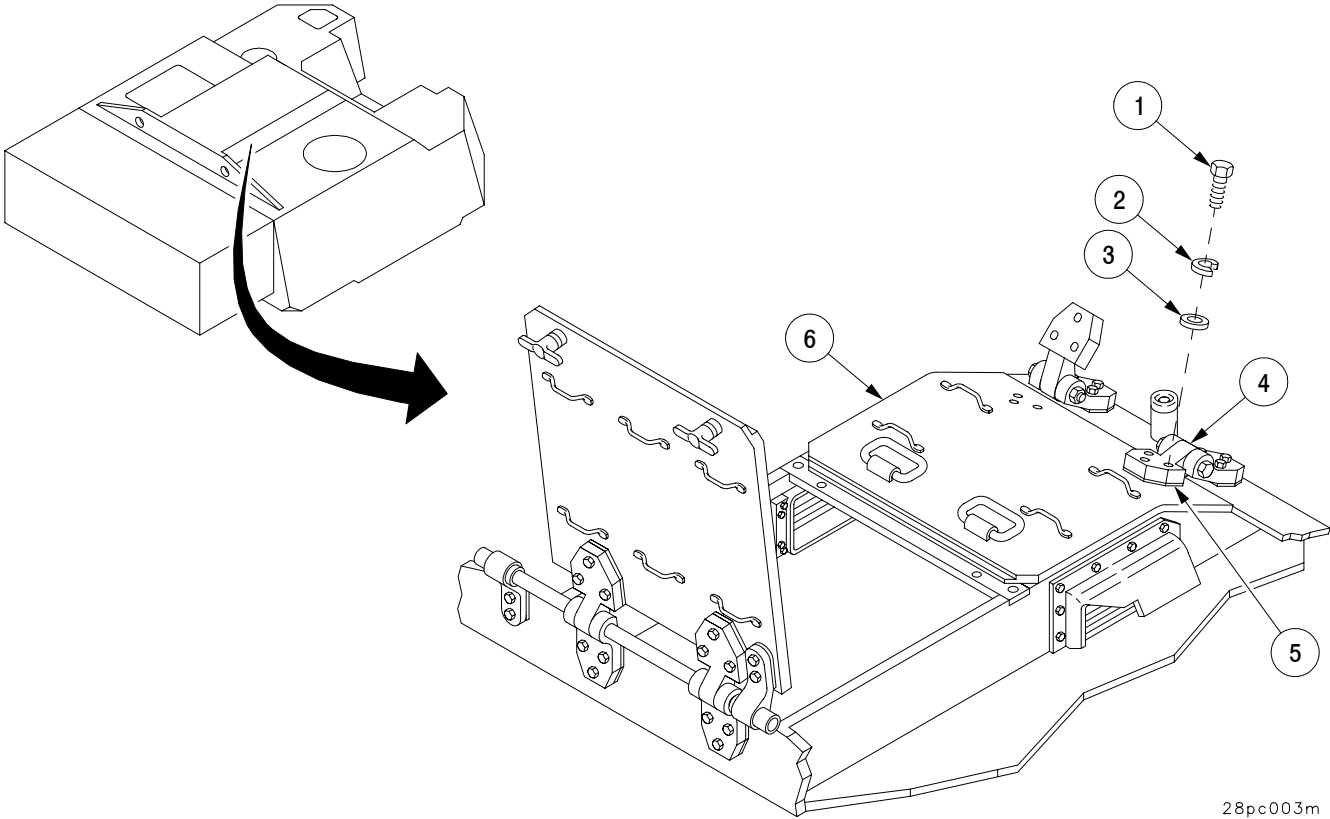
GENERAL

This chapter illustrates and describes maintenance procedures for MCS doors, handles, hinges, grilles, and air particle separation filter bracket. Step-by-step procedures are provided for removal and installation as required for unit level maintenance.

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| 26-9 | AIR PARTICLE SEPARATION FILTER BRACKET | 26-16 |
| 26-10 | SUPPORT PLATE (MCS WELDMENT) | 26-17 |

26-1 MCS FRONT DOOR - CONTNUED

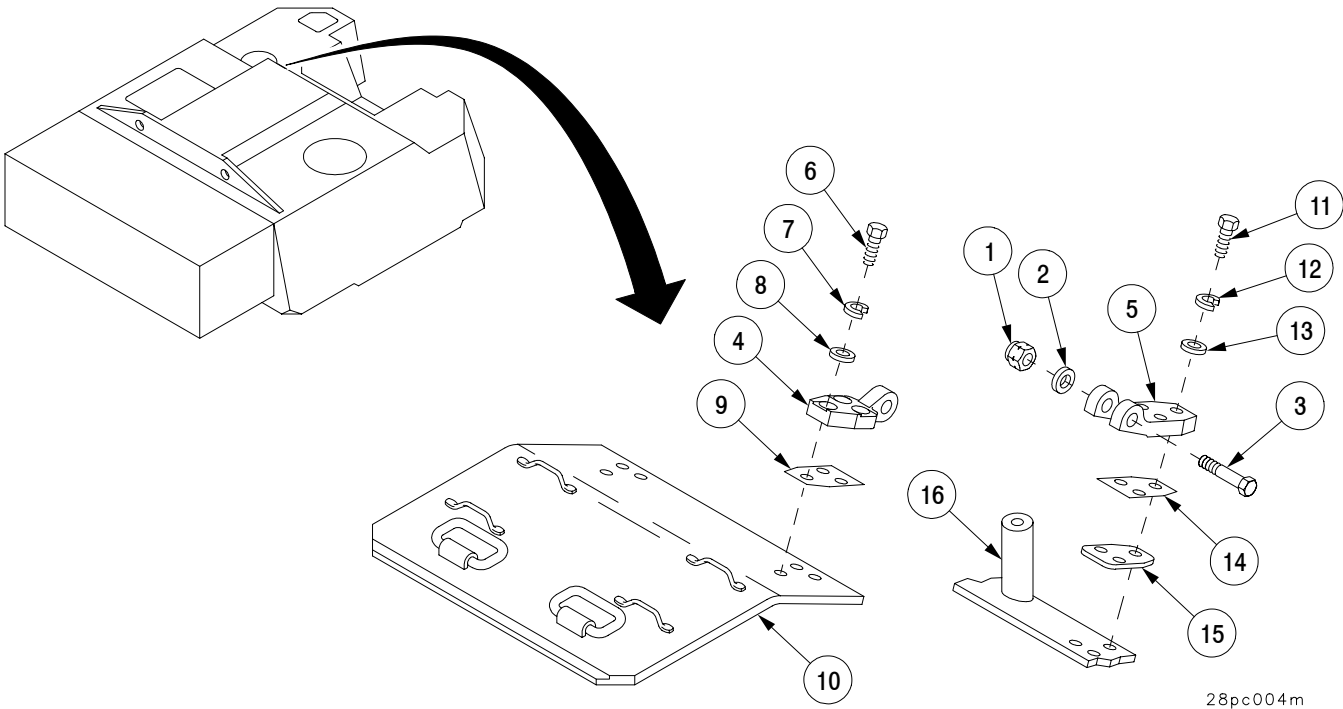
b. Installation - Continued



28pc003m

26-2 MCS FRONT DOOR HINGES - CONTINUED

b. Installation - Continued



26-3 BUMPER, MCS DOOR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

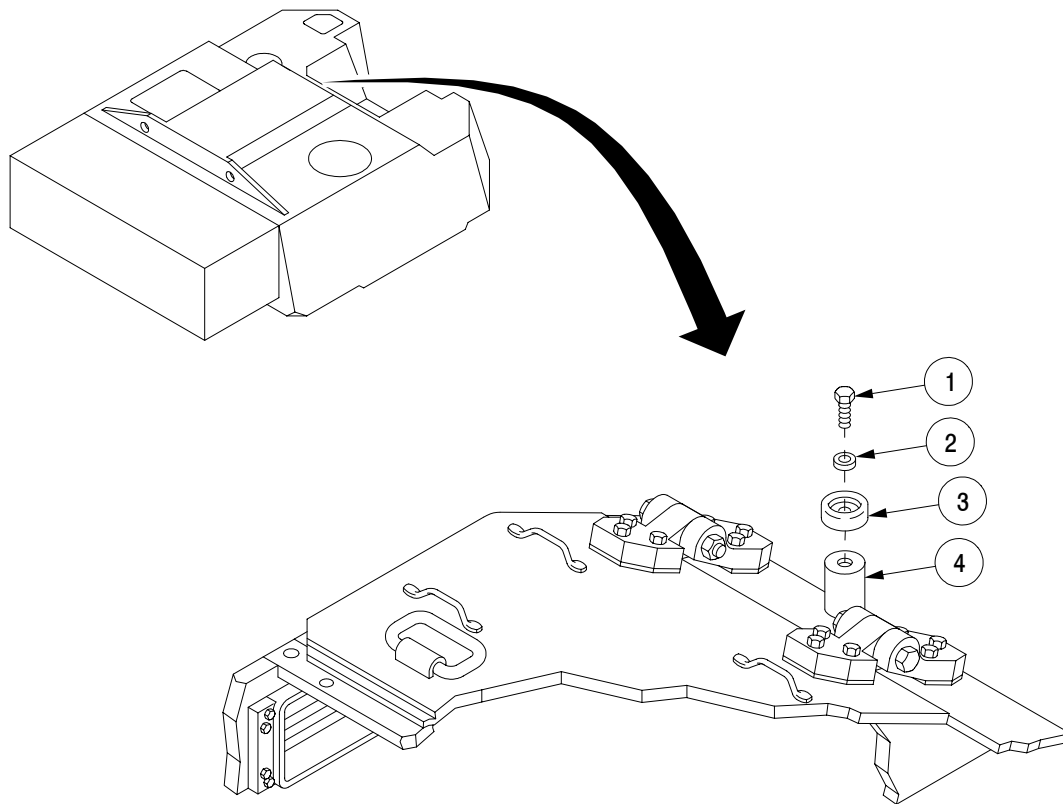
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

a. Removal.

Remove screw (1), flat washer (2), and bumper (3) from MCS weldment (4).

b. Installation.

Install bumper (3) on MCS weldment (4) with flat washer (2) and screw (1).



28pc005m

26-4 MCS FRONT AND REAR DOOR SEALS AND RUBBER STRIPS.

This task covers: a. Removal b. Installation

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

MCS doors open (TM 9-2350-314-10)

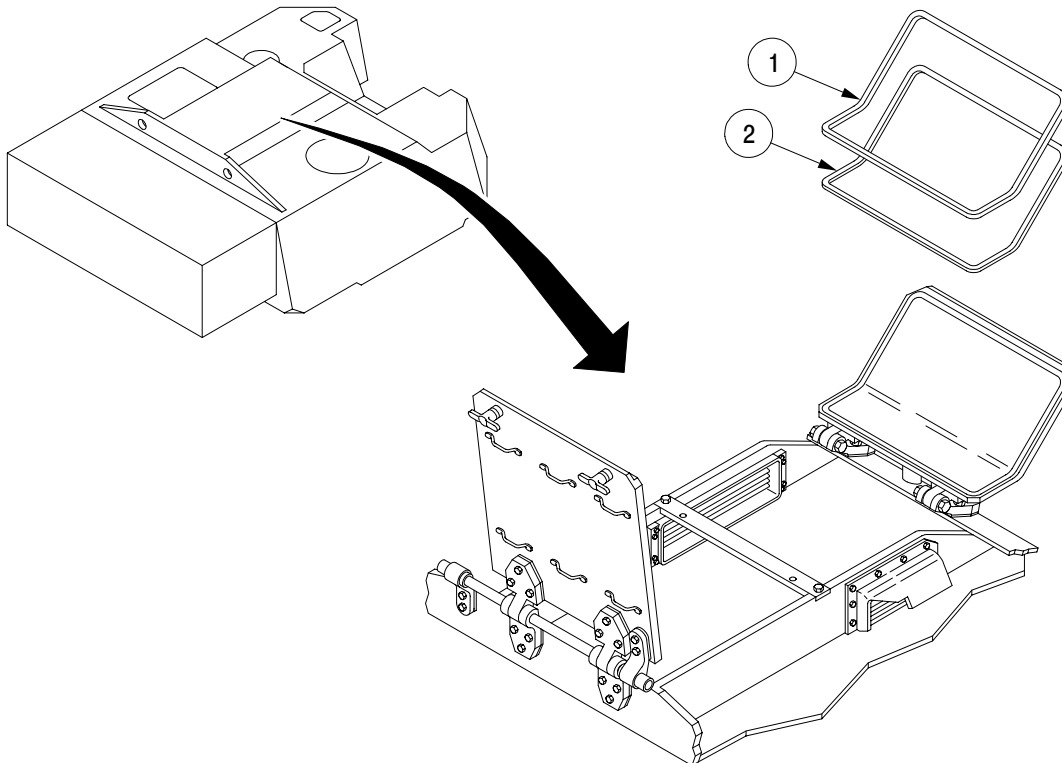
Materials/Parts

Dry-cleaning solvent (item 75, Appx C)
Adhesive (item 7, Appx C)
Seal (item 184, Appx F)
Rubber strip (item 200, Appx F)

a. Removal.**NOTE**

There are two rubber strips and two seals, one of each per door. The removal and installation procedures are identical for each door. This procedure covers only one door.

- 1 Remove door seal (1) and rubber strip (2). Discard rubber strip and seal.



28pc006m

26-4 MCS FRONT AND REAR DOOR SEALS AND RUBBER STRIPS - CONTINUED

a. Removal - Continued

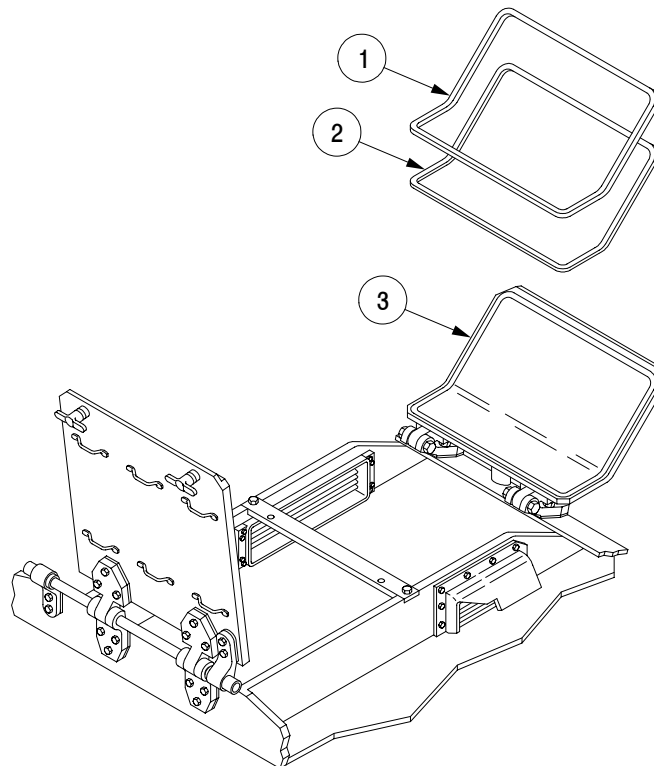
WARNING

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (FM 21-11).

- 2 Clean seal cavity (3) with dry-cleaning solvent until free of adhesive residue.

b. Installation.

- 1 Apply a thin even coat of adhesive in seal cavity (3)
- 2 Install new seal (1) and new rubber strip (2).



28pc007m

26-5 MCS REAR DOOR HANDLES.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

MCS doors open (TM 9-2350-314-10)

Materials/Parts

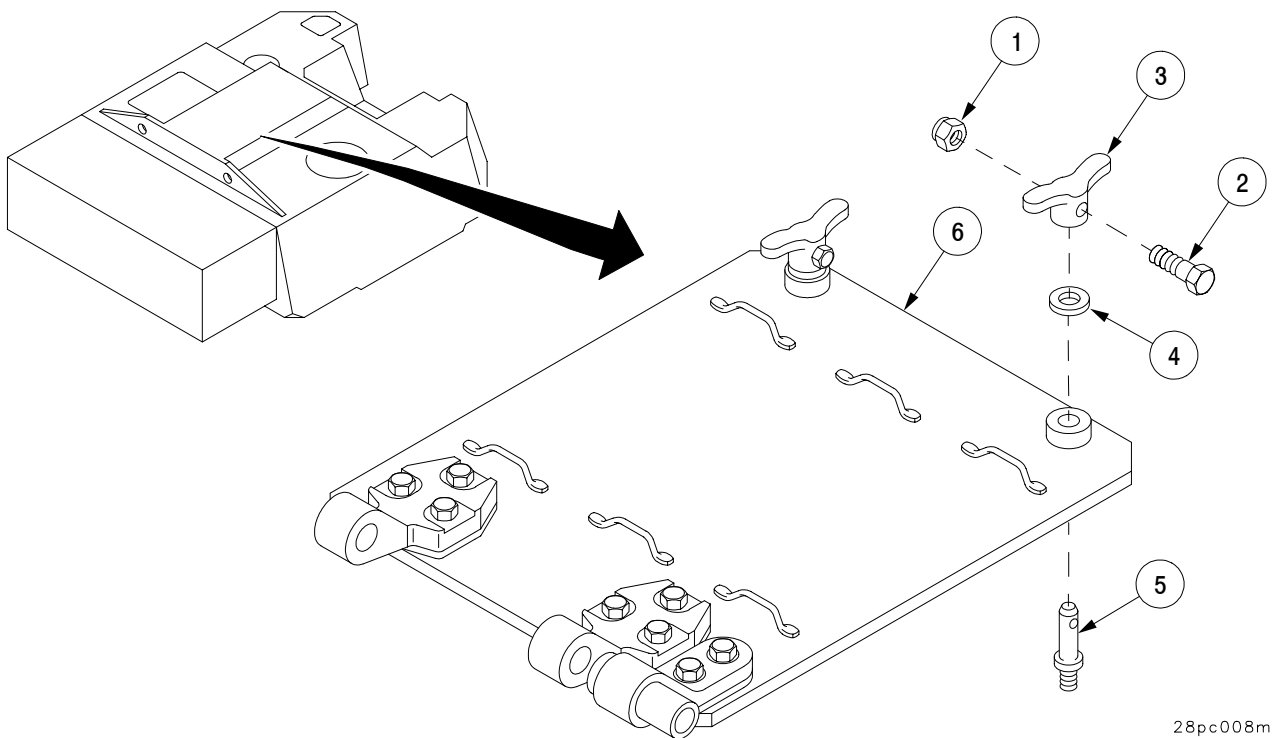
Locknut (item 215, Appx F)

a. Removal.

Remove locknut (1), screw (2), handle (3), flat washer (4), and stud (5) from MCS door (6). Discard locknut.

b. Installation.

Install stud (5) into MCS door (6) using flat washer (4), handle (3), screw (2), and new locknut (1).



26-6 MCS REAR DOOR, HINGES, ANCHORS, AND TORSION BAR.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 54, Appx G)
Combination square (item 40, Appx G)

Materials/Parts

Retaining rings (2) (item 38, Appx F)
Lockwashers (16) (item 130, Appx F)
Sealing compound (item 46.1, Appx C)

Equipment Conditions

MCS door closed (TM 9-2350-314-10)
Wiring harness W56 and W57 removed
from MCS rear door (para 5-14)
MCS bus bar removed (para 13-5)
MCS rear door handles removed (para 26-5)
MCS rear door seal and rubber strip removed
(para 26-4)

Personnel Required

Two

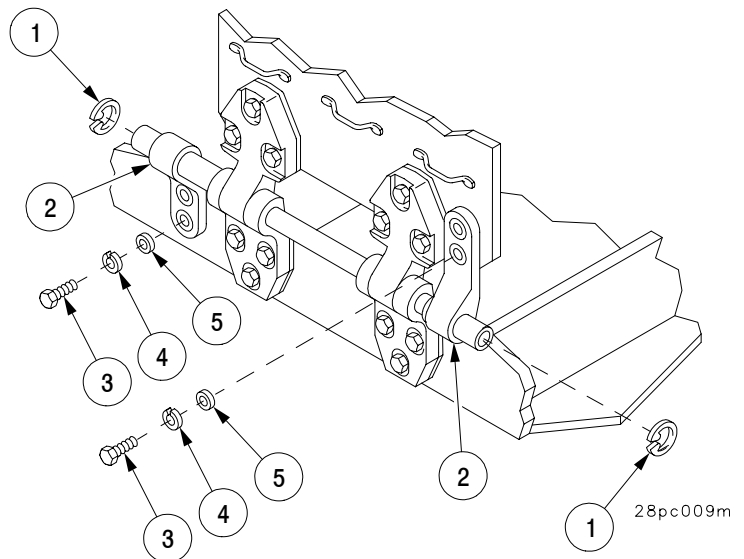
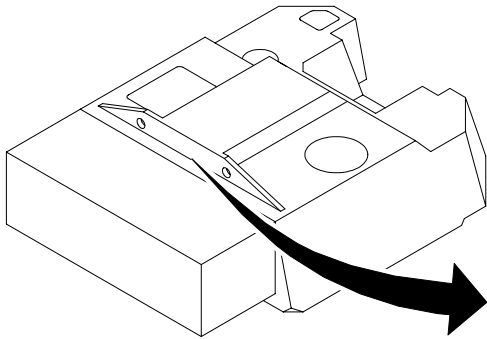
a. Removal.

- 1 Remove two retaining rings (1) from inside two anchors (2). Discard rings.

NOTE

Have assistant stabilize MCS door in the open position to minimize torsion bar tension.

- 2 Remove four screws (3), four lockwashers (4), and four flat washers (5) from two anchors (2). Discard lockwashers.



26-6 MCS REAR DOOR, HINGES, ANCHORS, AND TORSION BAR - CONTINUED

a. Removal - Continued

NOTE

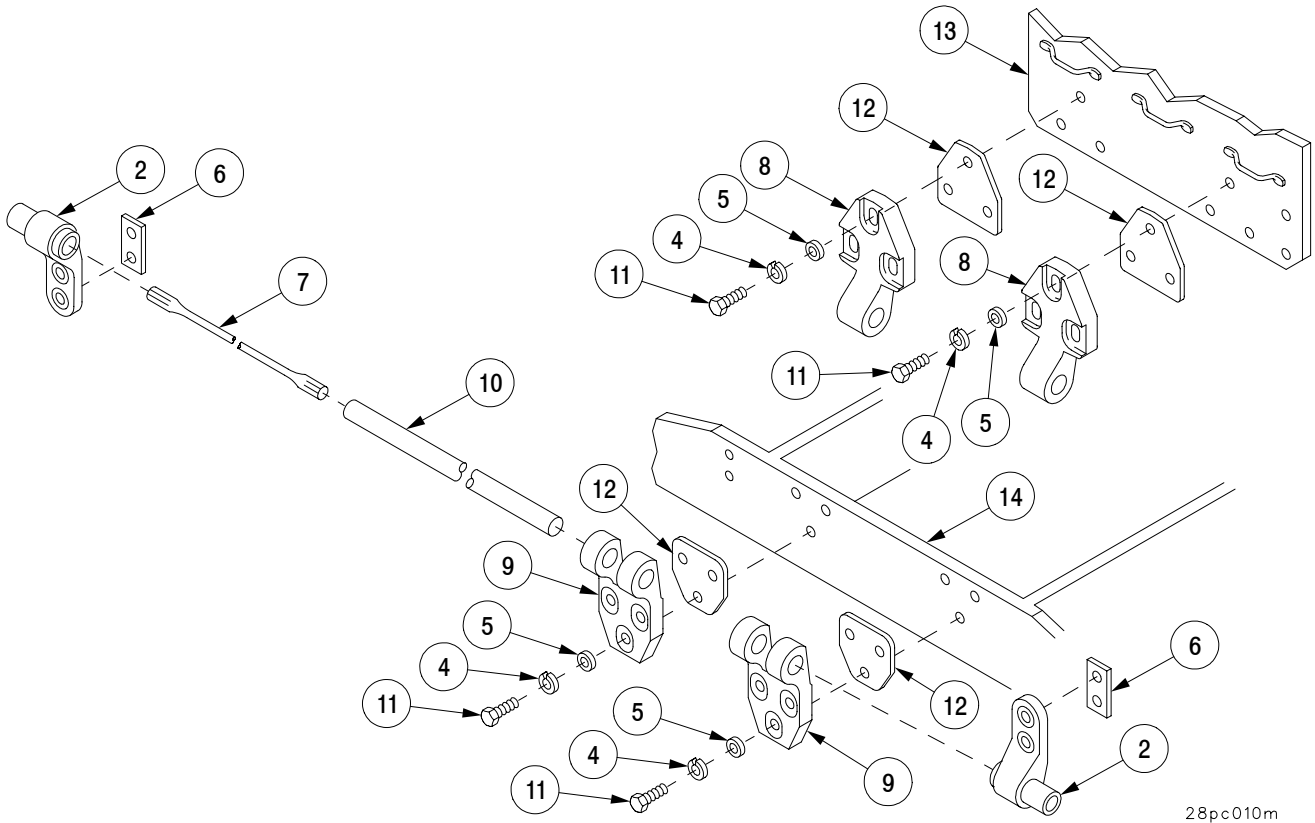
If shims are present, they must be retained for installation to the same location from which they were removed.

- 3 Slide two anchors (2) from torsion bar (7) and remove shims (6).
- 4 Slide torsion bar (7) out of two hinges (8), two hinges (9), and cover (10).

NOTE

Hinges are not interchangeable. Note location before removing.

- 5 Remove 12 screws (11), 12 lockwashers (4), 12 flat washers (5), and two hinges (8) with two shims (12) from MCS door (13), and two hinges (9) with two shims (12) from MCS weldment (14). Remove MCS door (13). Discard lockwashers.



28pc010m

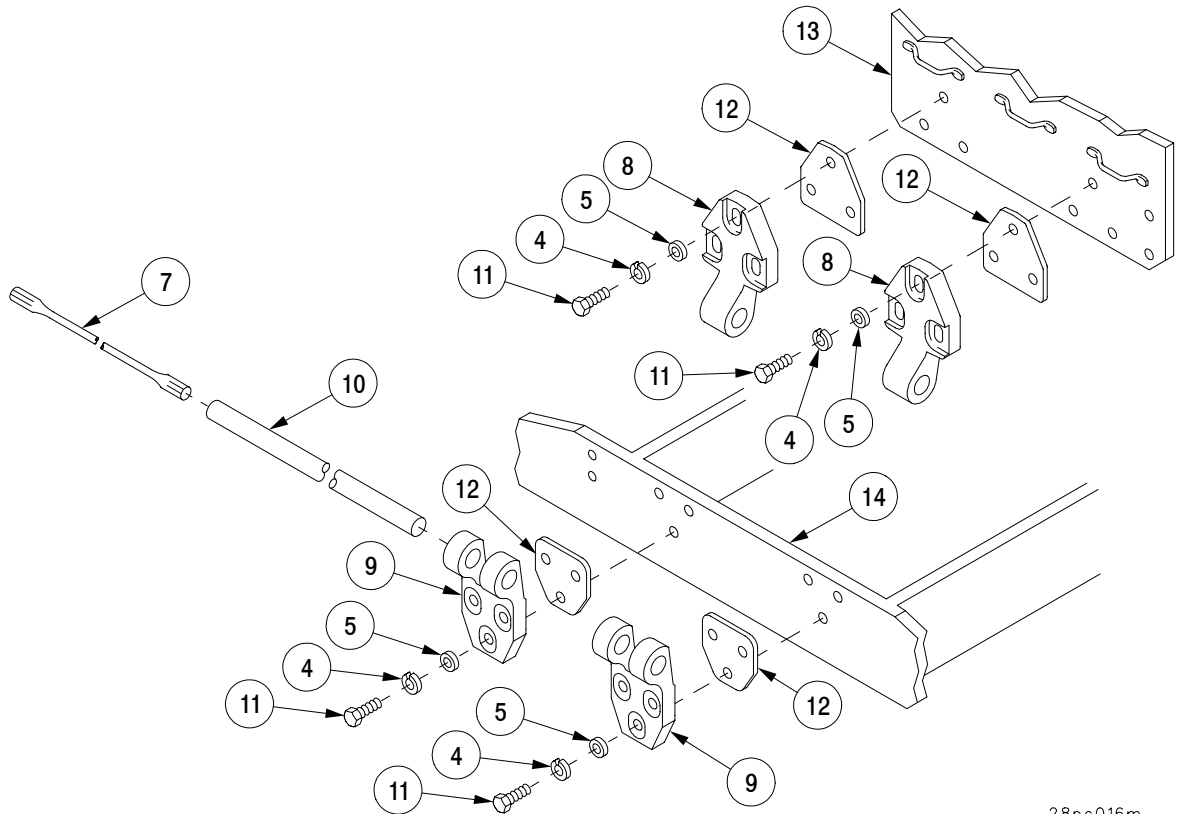
26-6 MCS REAR DOOR, HINGES, ANCHORS, AND TORSION BAR - CONTINUED

b. Installation.

NOTE

Hinges are not interchangeable. Make sure hinges are returned to their original position.

- 1 Position MCS door (13), two shims (12), and two hinges (9) on MCS weldment (14). Install with six flat washers (5), six new lockwashers (4), and six screws (11).
- 2 Position two shims (12) and two hinges (8) on MCS rear door (13). Install with six flat washers (5), six new lockwashers (4), and six screws (11).
- 3 Insert torsion bar (7) with cover (10) into two hinges (8) and two hinges (9).
- 4 Raise rear door (13) in upward position and have an assistant hold door in position.
- 5 Use a combination square and establish an approximately 97-degree angle between MCS rear door (13) and top of MCS weldment (14).



28pc016m

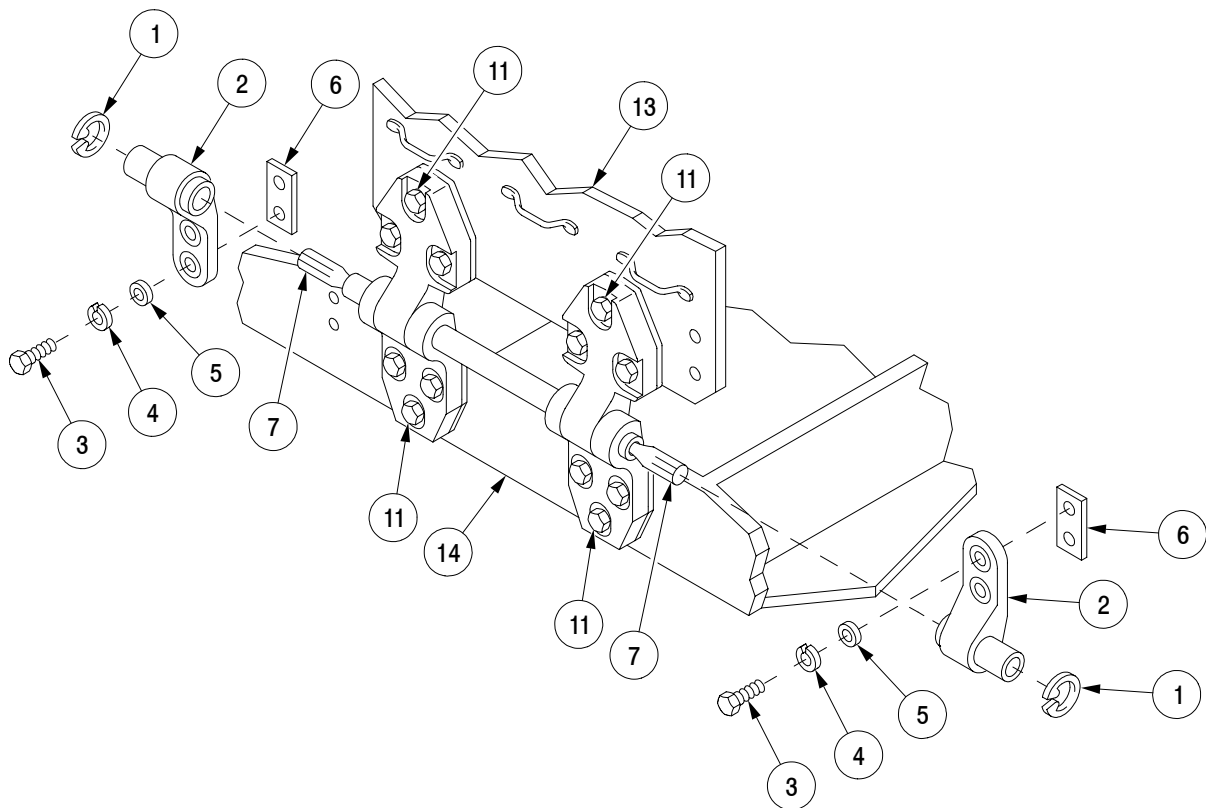
26-6 MCS REAR DOOR, HINGES, ANCHORS, AND TORSION BAR - CONTINUED

b. Installation - Continued

- 6 Slide anchors (2) onto each end of torsion bar (7) with bottom of surfaces touching MCS weldment and MCS rear door. Install anchors as close to 97-degree position as splines on torsion bar allow.
- 7 Install new retaining ring (1) in each anchor (2).
- 7.1 Apply sealing compound to aluminum/steel interfaces of two shims (6).
- 8 Position one shim (6) and one anchor (2) on MCS weldment (14) and secure, while sealant is wet, with two flat washers (5), two new lockwashers (4), and two screws (3).
- 9 Position one shim (6) and one anchor (2) onto MCS rear door (13) and secure with two flat washers (5), two new lockwashers (4), and two screws (3).
- 10 Torque screws (3 and 11) to 43-46 lb-ft (58.3-62.4 N•m).

NOTE

Check all mounting hardware for proper installation and for proper opening and closing of MCS doors.



28pc011m

26-7 MCS INTAKE GRILLE.

This task covers: a. Removal

b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 54, Appx G)

Materials/Parts

Lockwashers (8) (item 130, Appx F)

Equipment Conditions

Gunner's escape hatch bumper assembly
removed (para 19-6)
Gunner's escape hatch latch assembly
removed (para 19-7)

Personnel Required

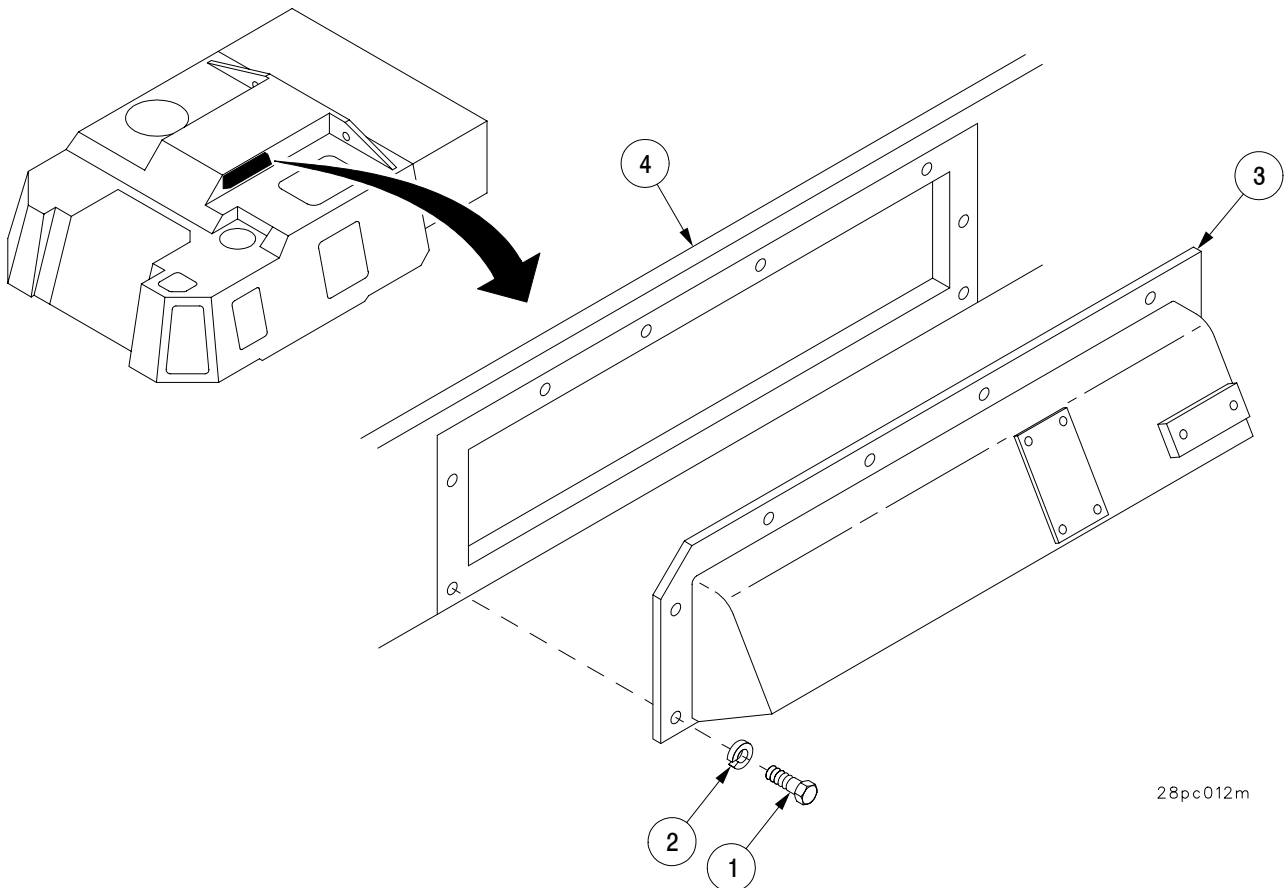
Two

a. Removal.

Remove eight screws (1), eight lockwashers (2), and grille (3) from MCS weldment (4). Discard lockwashers.

b. Installation.

Install grille (3) on MCS weldment (4) with eight new lockwashers (2) and eight screws (1). Torque screws to 43-46 lb-ft (58.3-62.4 N•m).



28pc012m

26-8 MCS EXHAUST GRILLE.

This task covers: a. Removal

b. Installation

INITIAL SETUPToolsArtillery and turret mechanic's tool kit
(SC 5180-95-A12)

Torque wrench (item 54, Appx G)

Materials/Parts

Lockwashers (8) (item 130, Appx F)

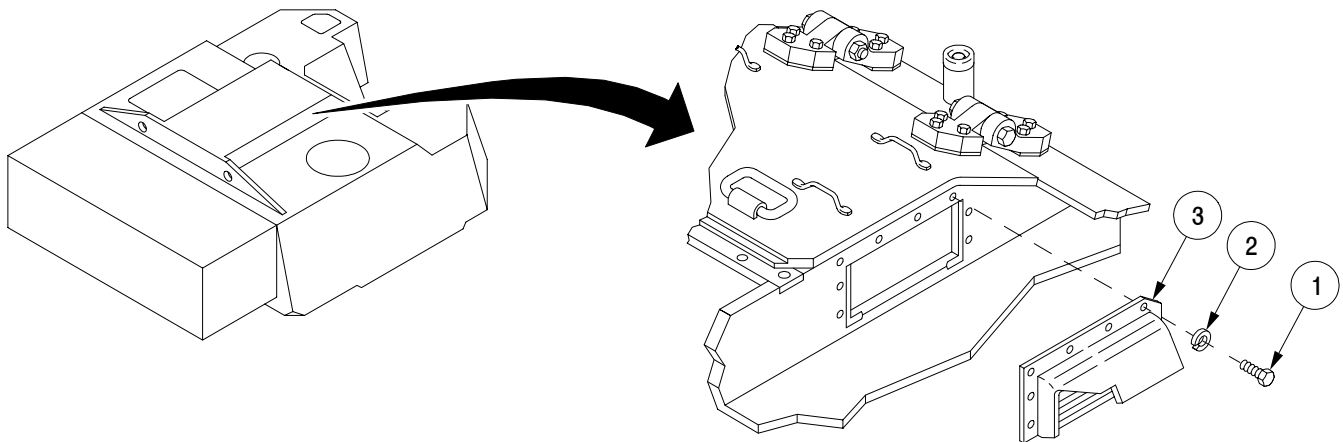
Personnel RequiredTwo

a. Removal.

Remove eight screws (1), eight lockwashers (2), and exhaust grille (3). Discard lockwashers.

b. Installation.

Install grille (3) with eight screws (1) and eight new lockwashers (2). Torque screws to 43-46 lb-ft (58.3-62.4 N•m).



28pc013m

26-9 AIR PARTICLE SEPARATION FILTER BRACKET.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Air particle separator removed
(para 13-8)

Materials/Parts

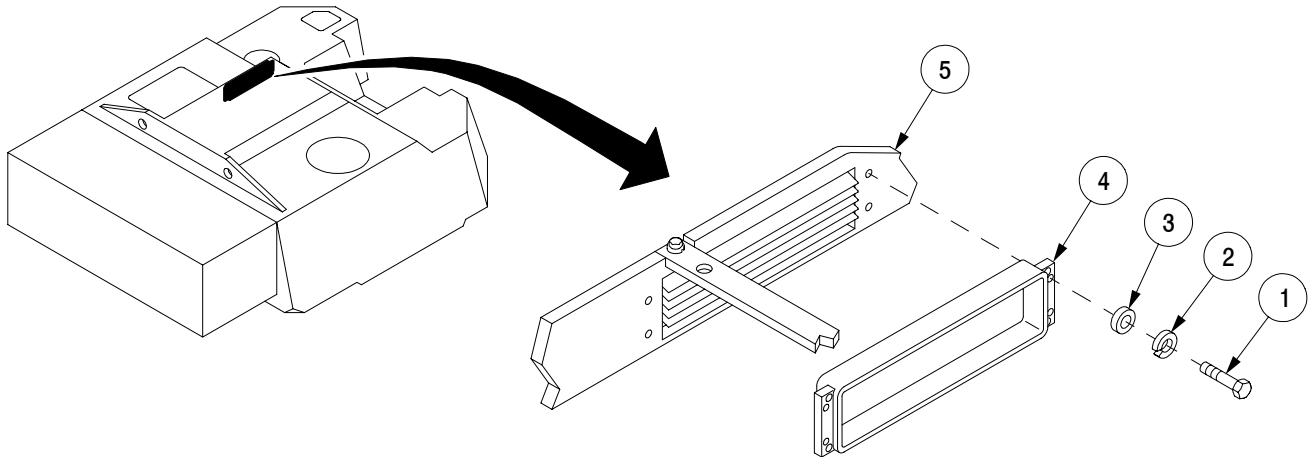
Lockwashers (4) (item 129, Appx F)

a. Removal.

Remove four screws (1), four lockwashers (2), four flat washers (3), and bracket (4) from MCS weldment (5). Discard lockwashers.

b. Installation.

Install bracket (4) on MCS weldment (5) with four flat washers (3), four new lockwashers (2), and four screws (1).



28pc015m

26-10 SUPPORT PLATE (MCS WELDMENT).

This task covers:

a. Removal

b. Installation

INITIAL SETUPToolsArtillery and turret mechanic's tool kit
(SC 5180-95-A12)Equipment Conditions

MCS doors open (TM 9-2350-314-10)

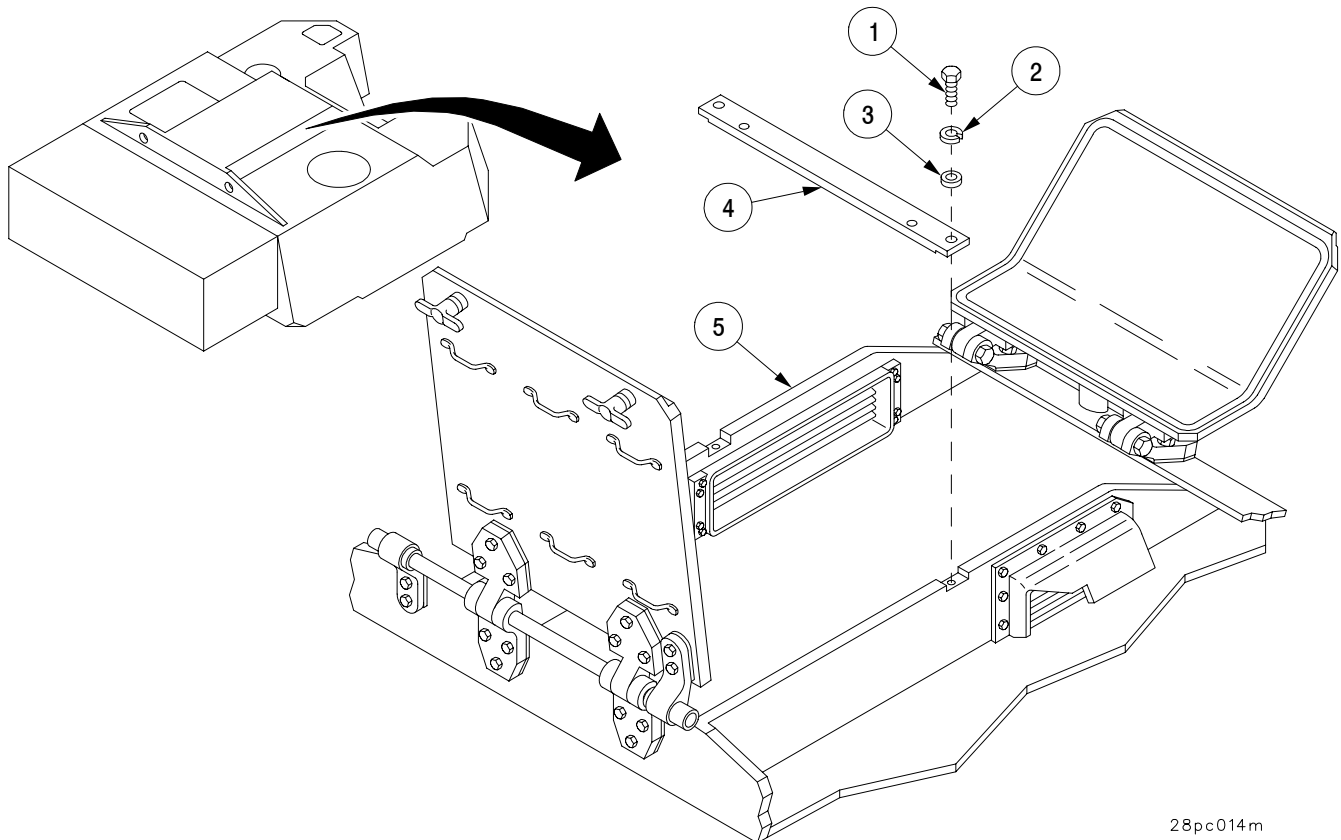
Materials/PartsLockwashers (2) (item 132, Appx F)

a. Removal.

Remove two screws (1), two lockwashers (2), two flat washers (3), and support plate (4) from MCS weldment (5). Discard lockwashers.

b. Installation.

Install support plate (4) on MCS weldment (5) with two flat washers (3), two new lockwashers (2), and two screws (1).



28pc014m

CHAPTER 27 EXTERNAL STOWAGE BASKETS

GENERAL

This chapter illustrates and describes maintenance procedures for the external stowage baskets, mine stowage box, and launcher stowage box. Step-by step procedures are provided for removal and installation as required by unit level maintenance.

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| 27-8 | AT4 ROCKET LAUNCHER STOWAGE BOX | 27-24 |

27-1 EXTERNAL STORAGE BASKET ANCHOR AND BLOCK.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

Basket in the open position
(TM 9-2350-314-10)

Materials/Parts

Lockwashers (4) (item 132, Appx F)

a. Removal.

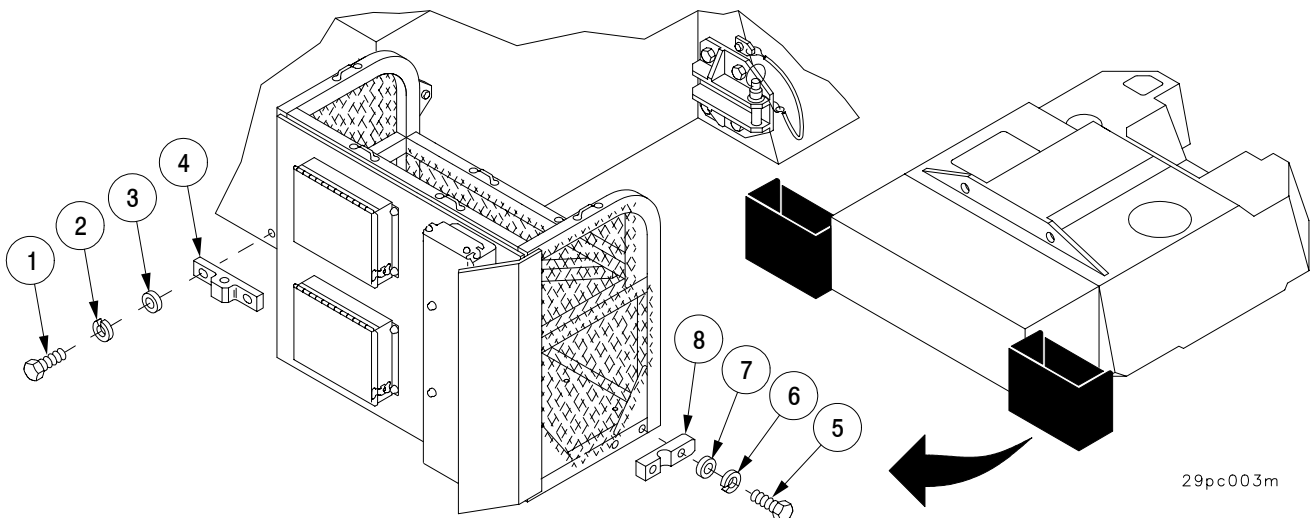
NOTE

There are two anchors and two blocks. The removal and installation procedures are identical for each set. This procedure covers only one of each.

- 1 Remove two screws (1), two lockwashers (2), two flat washers (3), and anchor (4). Discard lockwashers.
- 2 Remove two screws (5), two lockwashers (6), two flat washers (7), and block (8). Discard lockwashers.

b. Installation.

- 1 Install block (8) on basket with two screws (5), two new lockwashers (6), and two flat washers (7).
- 2 Install anchor (4) on rear of bustle with two screws (1), two new lockwashers (2), and two flat washers (3).



29pc003m

27-2 EXTERNAL STORAGE BASKET BRACKET AND CLIP.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

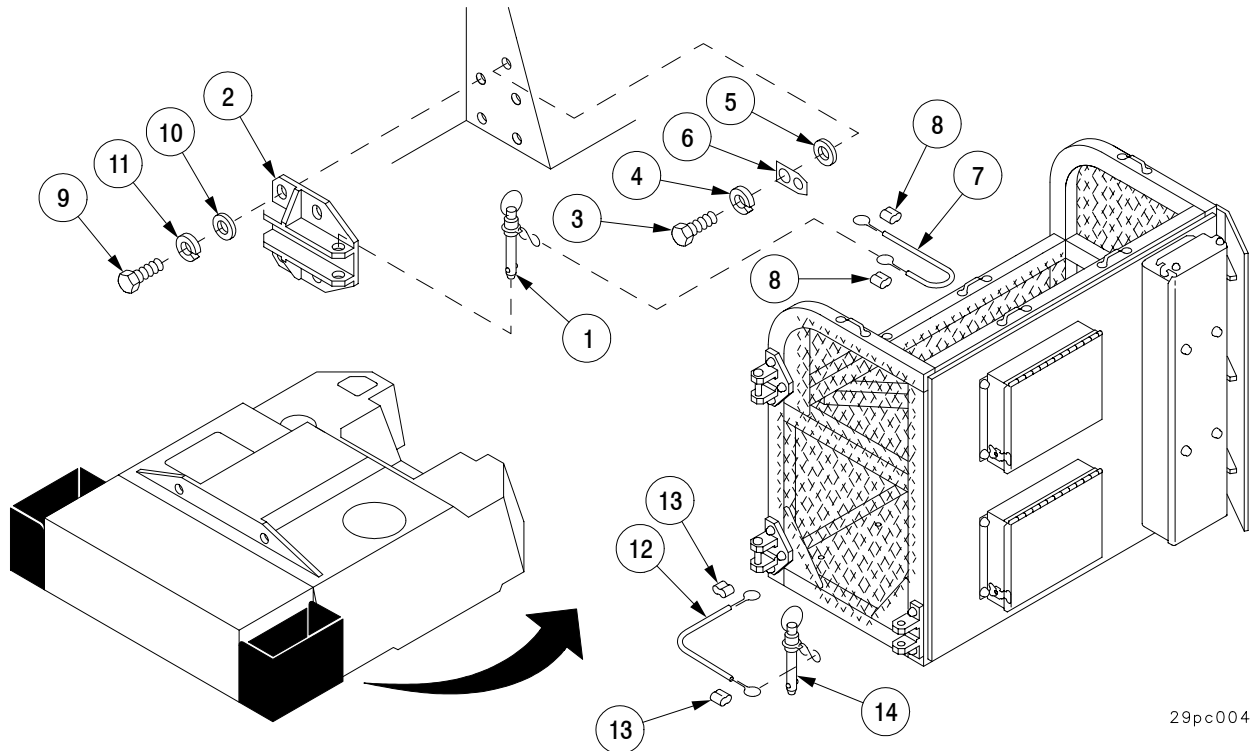
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Wire rope (item 72, Appx C)
Lockwashers (5) (item 130, Appx F)
Sleeves (2) (item 149, Appx F)

a. Removal.

- 1 Remove pin (1) from bracket (2).
- 2 Remove screw (3), lockwasher (4), flat washer (5), clip (6), pin (1) with wire rope (7), and sleeve (8) from bustle. Discard lockwasher.
- 3 Remove four screws (9), four flat washers (10), four lockwashers (11), and bracket (2). Discard lockwashers.
- 4 Remove wire rope (12) and sleeve (13) from pin (14).
- 5 Cut wire ropes (7 and 12) at sleeves (8 and 13). Discard wire ropes and sleeves.

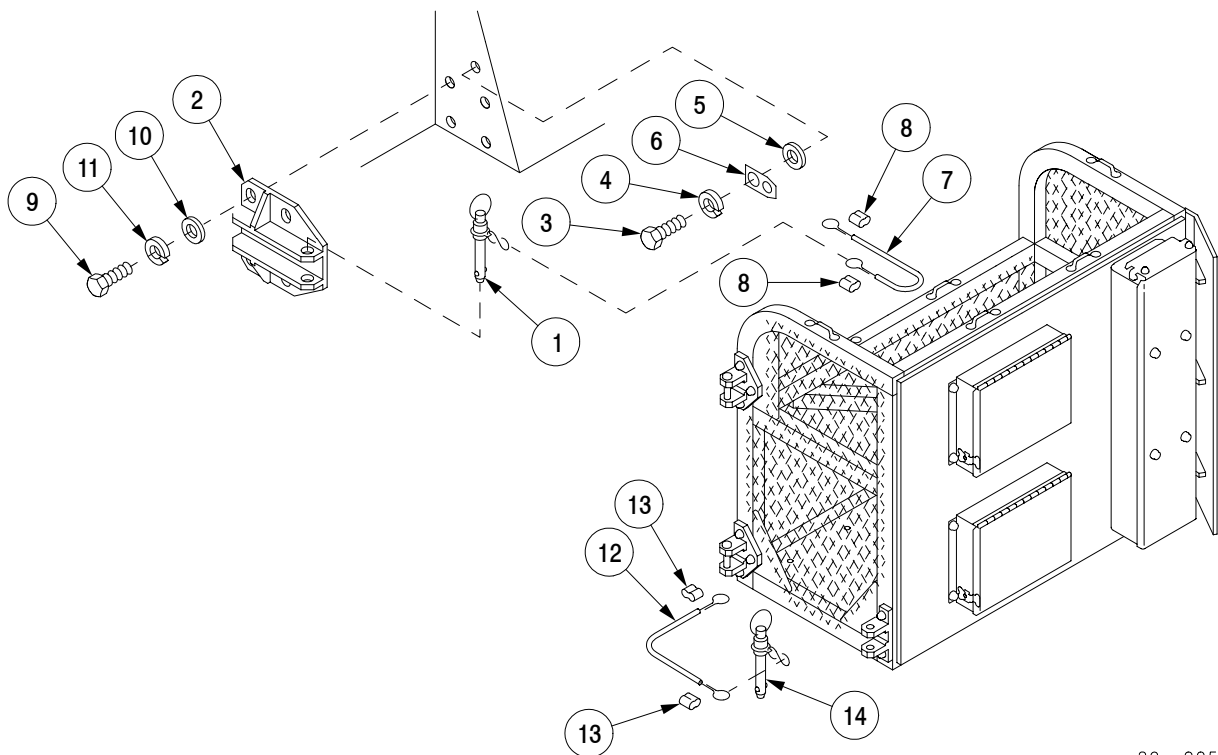


29pc004m

27-2 EXTERNAL STOWAGE BASKET BRACKET AND CLIP - CONTINUED

b. Installation.

- 1 Loop new wire rope (7) through pin (1) and clip (6) and secure both ends of wire rope (7) with new sleeve (8).
- 2 Loop new wire rope (12) through pin (14) and secure with new sleeve (13).
- 3 Secure bracket (2) to vehicle with four screws (9), four new lockwashers (11), and four flat washers (10).
- 4 Secure clip (6) with wire rope (7) and pin (1) to bustle with screw (3), new lockwasher (4), and flat washer (5).
- 5 Install pin (1) in bracket (2).



29pc005m

27-3 EXTERNAL STOWAGE BASKET HINGE AND BEARING.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 54, Appx G)
Sling (item 37, Appx G)
Suitable lifting device

Equipment Conditions

Left or right side bustle armor plate removed
(para 25-1)

Personnel Required

Two

Materials/Parts

Lockwashers (3) (item 132, Appx F)
Cotter pin (item 81, Appx F)

27-3 EXTERNAL STOWAGE BASKET HINGE AND BEARING - CONTINUED

a. Removal.

WARNING

Support stowage baskets before removing hinges. Failure to adhere to this warning may result in injury to personnel or damage to the equipment.

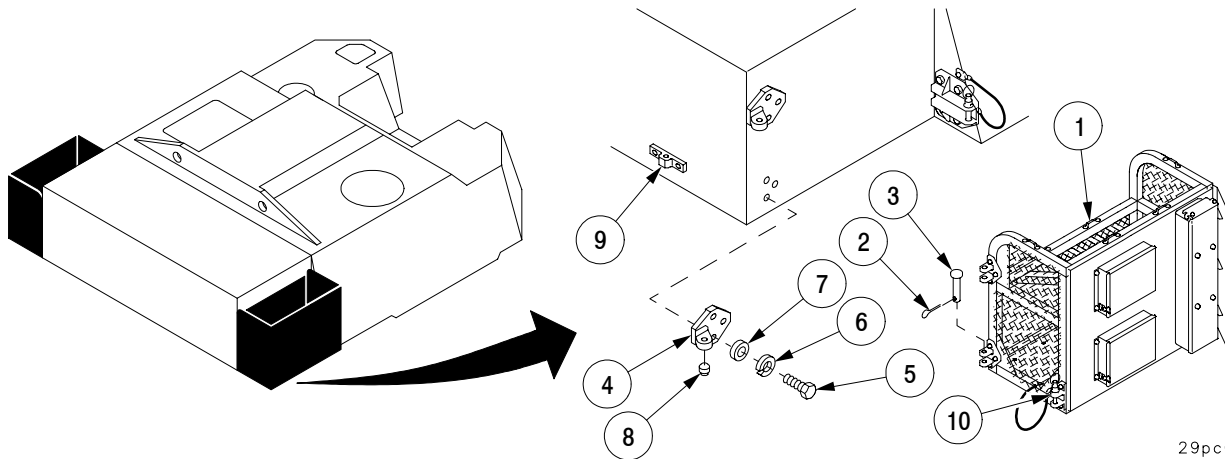
NOTE

There are four hinges. The removal and installation procedures are identical for all four. This procedure covers only one hinge.

- 1 Using a suitable lifting device and sling, support stowage basket (1).
- 2 Remove cotter pin (2) and pin (3) from hinge (4). Discard cotter pin.
- 3 Remove three screws (5), three lockwashers (6), three flat washers (7), hinge (4), and bearing (8). Discard lockwashers.

b. Installation.

- 1 Install bearing (8) in hinge (4).
- 2 Install hinge (4) on bustle with three screws (5), three new lockwashers (6), and three flat washers (7). Snug down screws.
- 3 Place pin (3) in hinge (4) and secure with new cotter pin (2).
- 4 Pivot basket to the open position and make sure that block (9) enters bracket (10) freely. Adjust hinge as necessary.
- 5 Torque three screws (5) to 85-95 lb-ft (115-128 N·m).



29pc006m

27-4 MINE STORAGE BOX.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

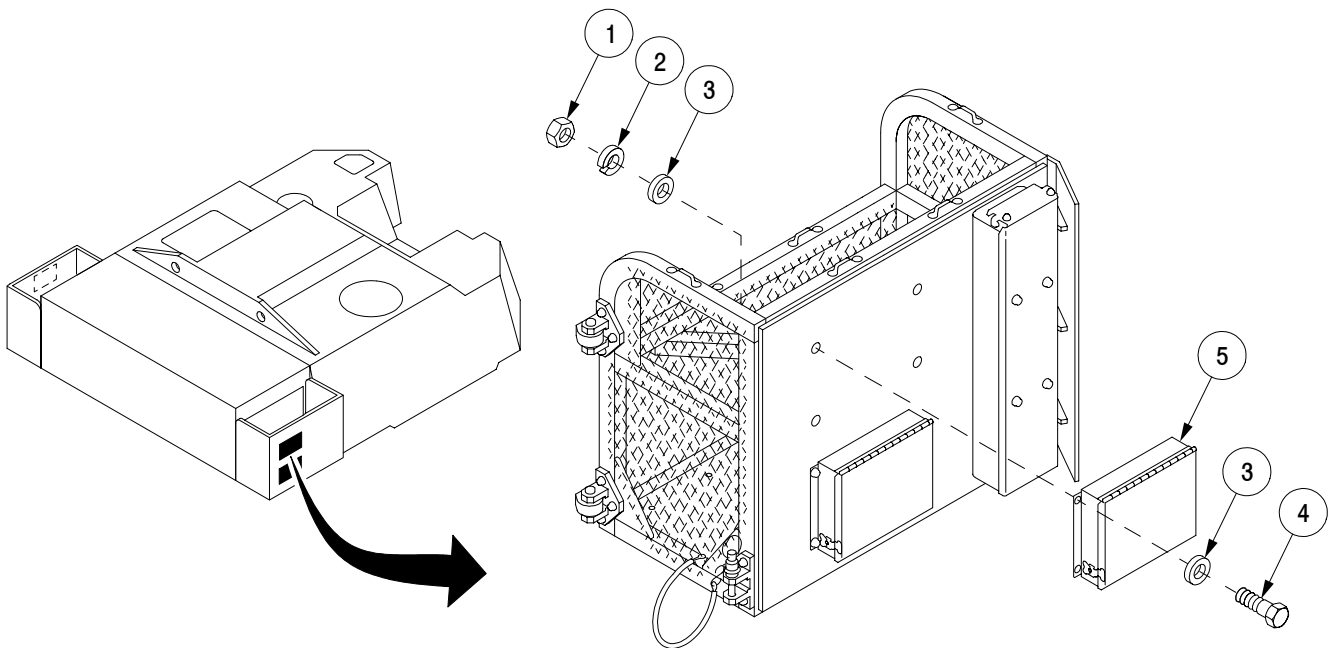
Lockwashers (4) (item 128, Appx F)
Dry-cleaning solvent (item 75, Appx C)
Gaskets (2) (item 198, Appx F)
Adhesive (item 6, Appx C)
Gaskets (2) (item 199, Appx F)

a. Removal.

NOTE

There are three mine storage boxes. The removal and installation procedures are identical for all three. This procedure covers only one box.

- 1 Remove four nuts (1).
- 2 Remove four lockwashers (2), eight flat washers (3), four screws (4), and stowage box (5). Discard lockwashers.



29pc007m

27-4 MINE STOWAGE BOX - CONTINUED

b. Disassembly.

NOTE

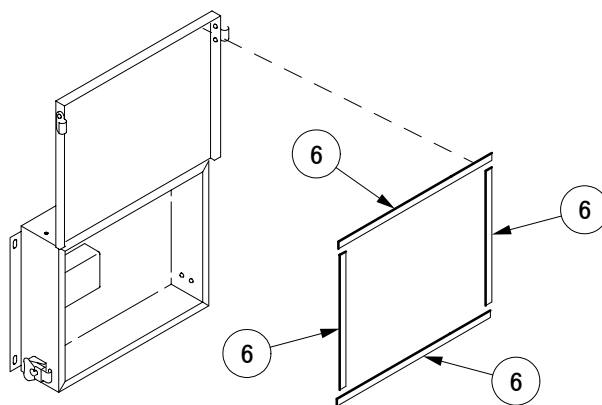
- The repair procedures apply to mine stowage boxes on right and left stowage baskets.
- It is not necessary to remove mine stowage box to replace gaskets.

- 1 Remove and discard four gaskets (6).

WARNING

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (ref. FM 21-11).

- 2 With a wiping rag and dry-cleaning solvent, thoroughly clean area where gaskets (6) were removed.
- 3 With a dry, clean, wiping rag, make sure all solvent residue is removed.

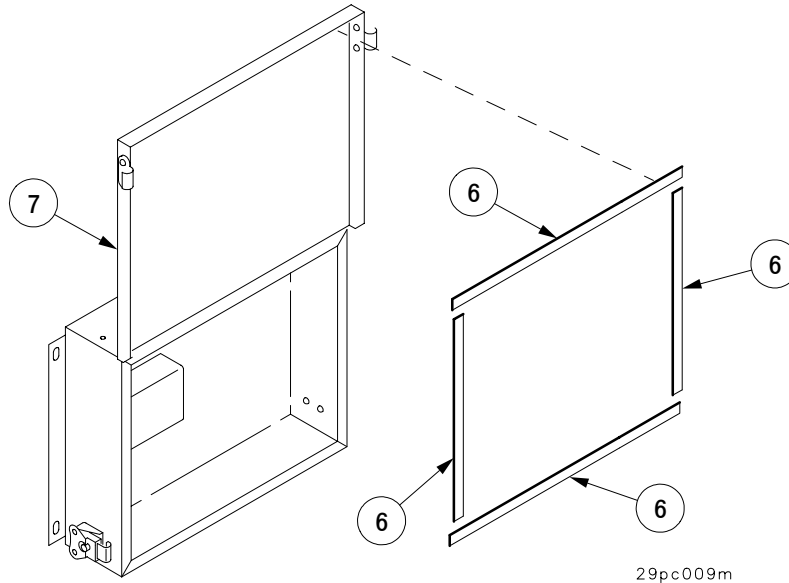


29pc008m

27-4 MINE STOWAGE BOX - CONTINUED

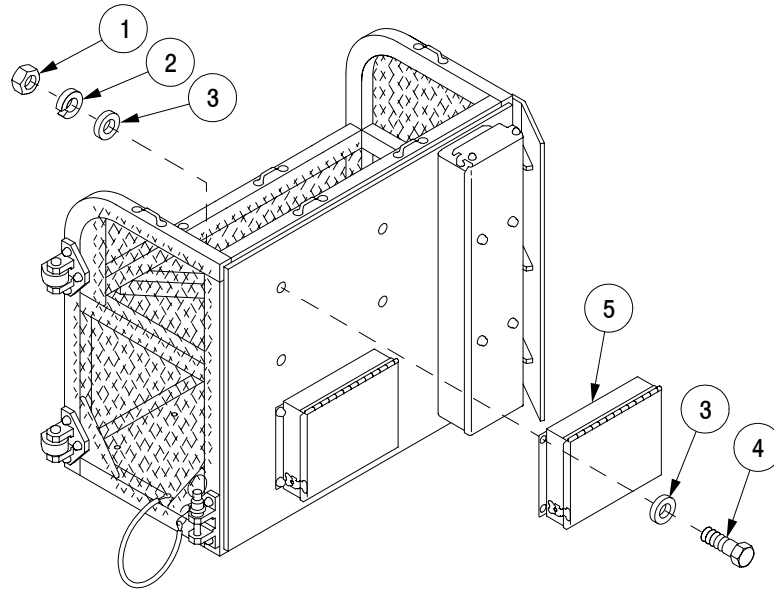
c. Assembly.

- 1 Apply adhesive to contact surfaces and gaskets.
- 2 Install four new gaskets (6) on stowage box lid (7).



d. Installation.

- 1 Align stowage box (5) with installation mounting holes.
- 2 Install four screws (4), eight flat washers (3), four new lockwashers (2), and four nuts (1).



27-5 RIGHT OR LEFT BASKET ASSEMBLY.

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanics' tool kit
(SC 5180-95-A12)
Suitable lifting device
Torque wrench (item 54, Appx G)
Sling (item 37, Appx G)

Personnel Required

Two

Materials/Parts

Wire rope (item 72, Appx C)
Compression sleeves (2) (item 149, Appx F)
Lockwashers (2) (item 129, Appx F)
Lockwashers (2) (item 130, Appx F)
Lockwashers (12) (item 128, Appx F)
Lockwashers (8) (item 132, Appx F)
Cotter pins (2) (item 81, Appx F)
Self-locking nuts (3) (item 152, Appx F)

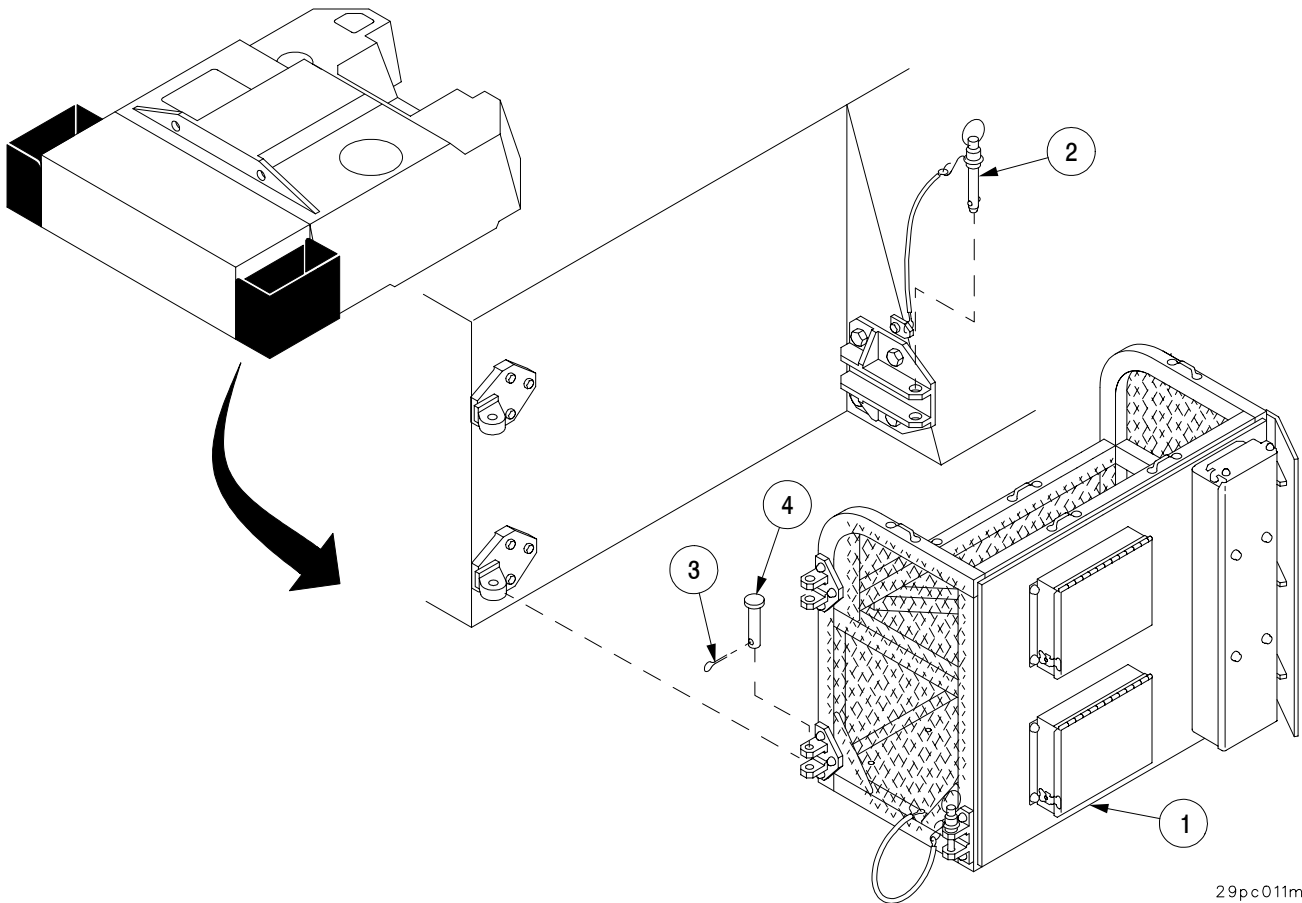
27-5 RIGHT OR LEFT BASKET ASSEMBLY - CONTINUED**a. Removal.****WARNING**

Basket assembly weighs approximately 100 pounds (45 kg) when empty. Use extreme caution during removal to prevent personnel injury.

NOTE

There are two baskets. The removal and installation procedures are identical for both baskets, except as noted. This procedure covers only one basket.

- 1 Using suitable lifting device to support basket assembly (1), remove quick-release pin (2).
- 2 Remove cotter pin (3), straight pin (4), and basket (1). Discard cotter pin.



29pc011m

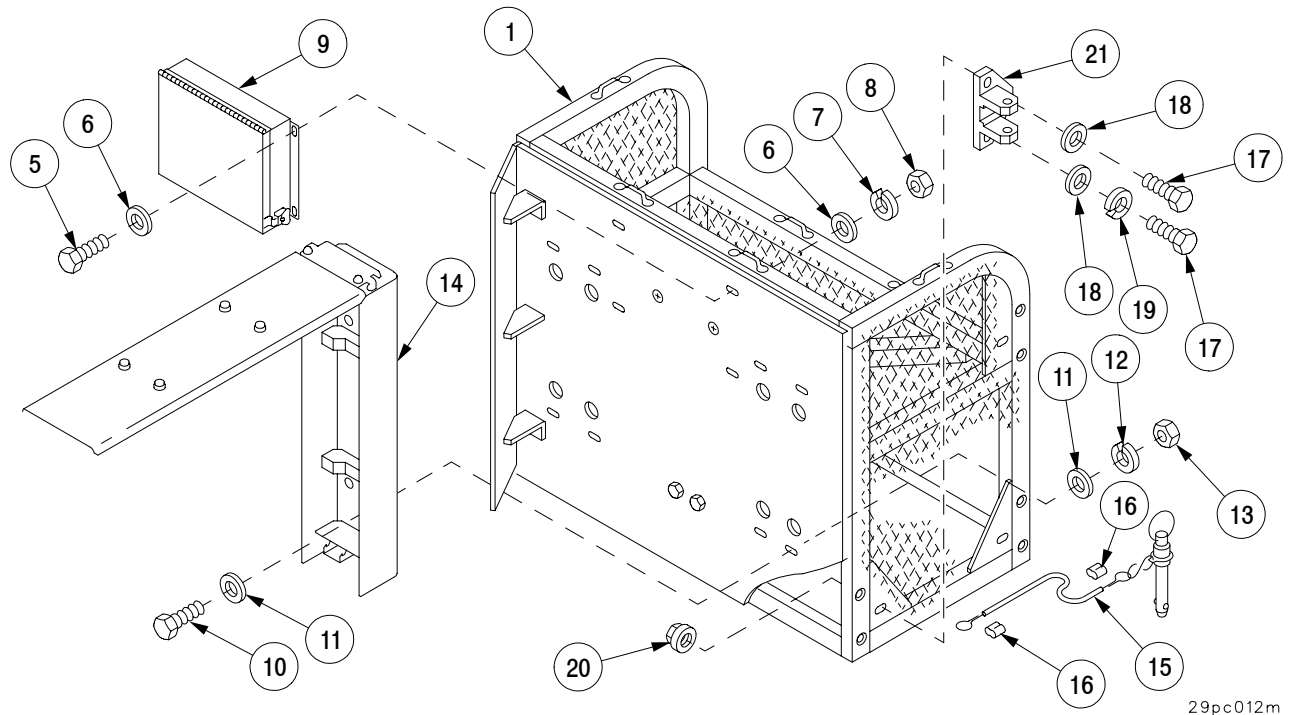
27-5 RIGHT OR LEFT BASKET ASSEMBLY - CONTINUED

a. Removal - Continued

NOTE

- Replacement of left basket requires removal of two launcher boxes and one mine box. Replacement of right basket requires removal of two mine boxes and one launcher box.
- This task will remove one mine box and one launcher box.

- 3 Remove four screws (5), eight flat washers (6), four lockwashers (7), four nuts (8), and mine stowage box assembly (9). Discard lockwashers.
- 4 Remove four screws (10), eight flat washers (11), four lockwashers (12), four nuts (13), and launcher box assembly (14). Discard lockwashers.
- 5 Cut wire rope (15) at both ends where rope loops into sleeve (16). Discard rope and sleeve.
- 6 Remove nine screws (17), nine flat washers (18), six lockwashers (19), three self-locking nuts (20), and three hinges (21) from basket (1). Discard lockwashers and self-locking nuts.



29pc012m

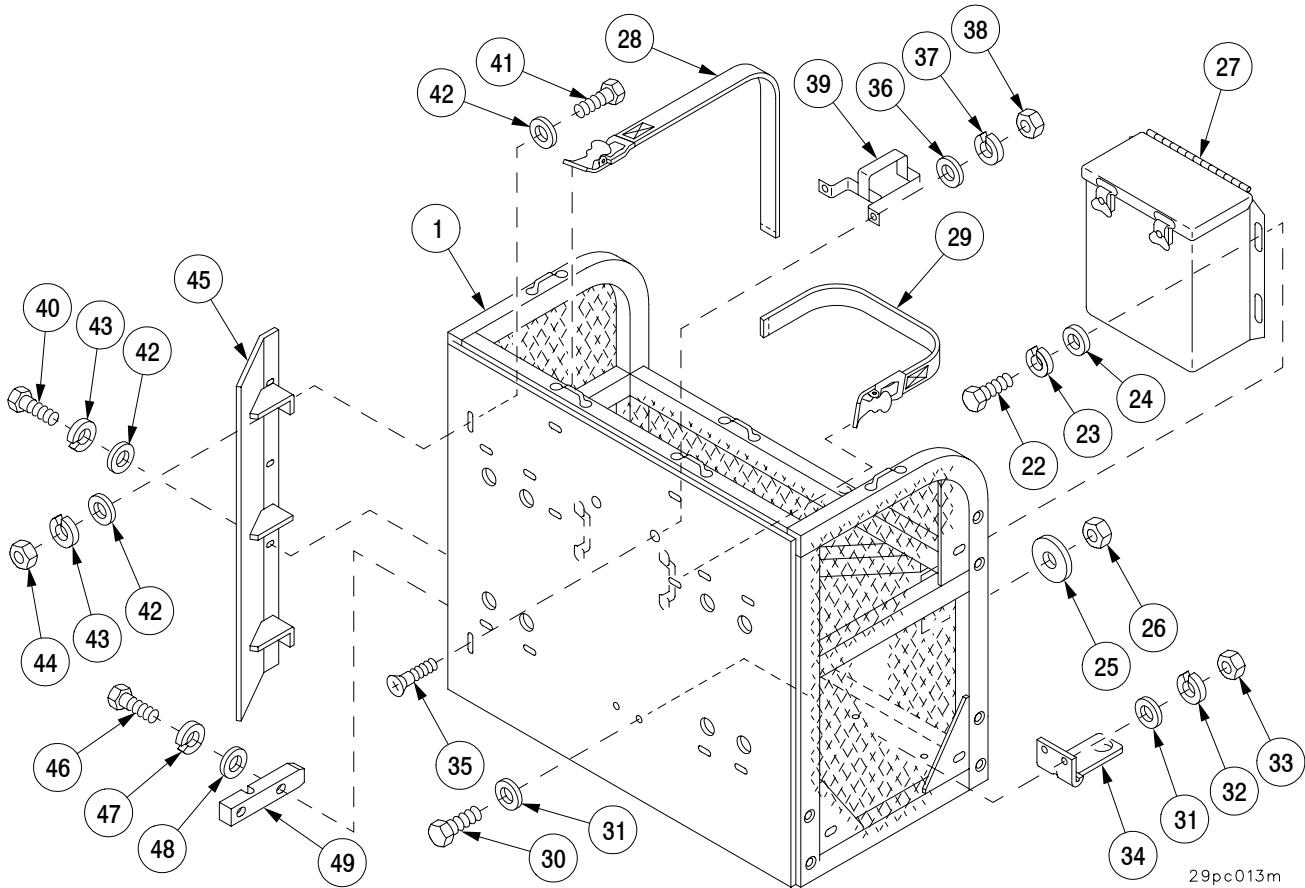
27-5 RIGHT OR LEFT BASKET ASSEMBLY - CONTINUED

a. Removal - Continued

NOTE

Steps 7, 8, 9, and 10 required for left basket only.

- 7 Remove four screws (22), four lockwashers (23), four flat washers (24), four flat washers (25), four nuts (26), and hand pump box (27) from basket (1). Discard lockwashers.
- 8 Remove three straps (28) and one strap (29) from basket.
- 9 Remove two screws (30), four flat washers (31), two lockwashers (32), two nuts (33), and support (34) from basket (1). Discard lockwashers.
- 10 Remove two screws (35), two flat washers (36), two lockwashers (37), two nuts (38), and bracket (39) from basket (1). Discard lockwashers.
- 11 Remove four screws (40), two screws (41), eight flat washers (42), six lockwashers (43), two nuts (44), and guard (45) from basket (1). Discard lockwashers.
- 12 Remove two screws (46), two lockwashers (47), two flat washers (48), and block (49) from basket (1). Discard lockwashers.



29pc013m

27-5 RIGHT OR LEFT BASKET ASSEMBLY - CONTINUED

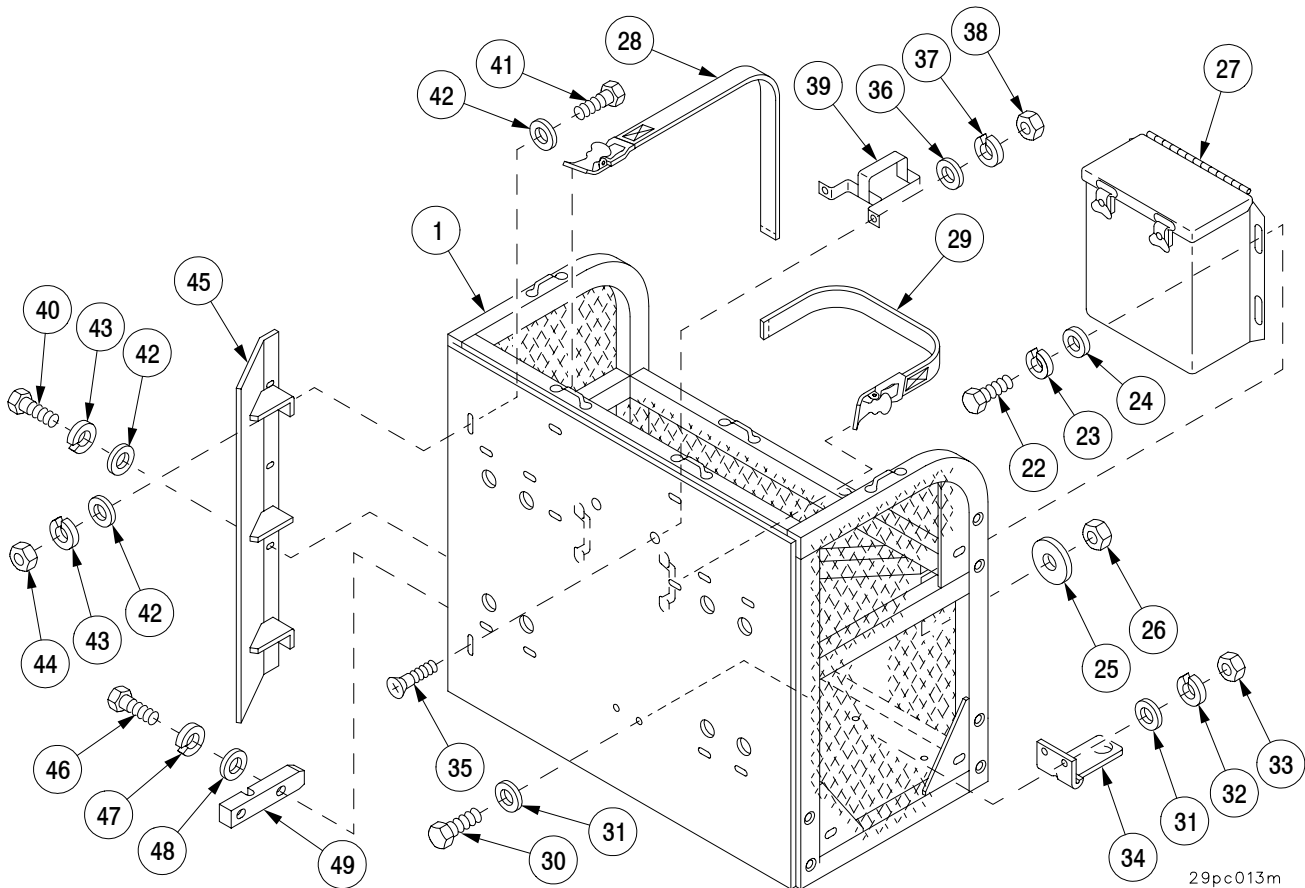
b. Installation.

- 1 Secure block (49) to basket (1) with two screws (46), two new lockwashers (47), and two flat washers (48).
- 2 Secure guard (45) to basket (1) with two screws (41), four screws (40), eight flat washers (42), six new lockwashers (43), and two nuts (44).

NOTE

Steps 3, 4, 5, and 6 are required for left basket only.

- 3 Secure bracket (39) to basket (1) with two screws (35), two flat washers (36), two new lockwashers (37), and two nuts (38).
- 4 Secure support (34) to basket (1) with two screws (30), four flat washers (31), two new lockwashers (32), and two nuts (33).
- 5 Install three straps (28) and one strap (29) onto basket (1).
- 6 Install hand pump box (27) to basket (1) with four screws (22), four new lockwashers (23), four flat washers (24), four flat washers (25), and four nuts (26).



27-5 RIGHT OR LEFT BASKET ASSEMBLY - CONTINUED

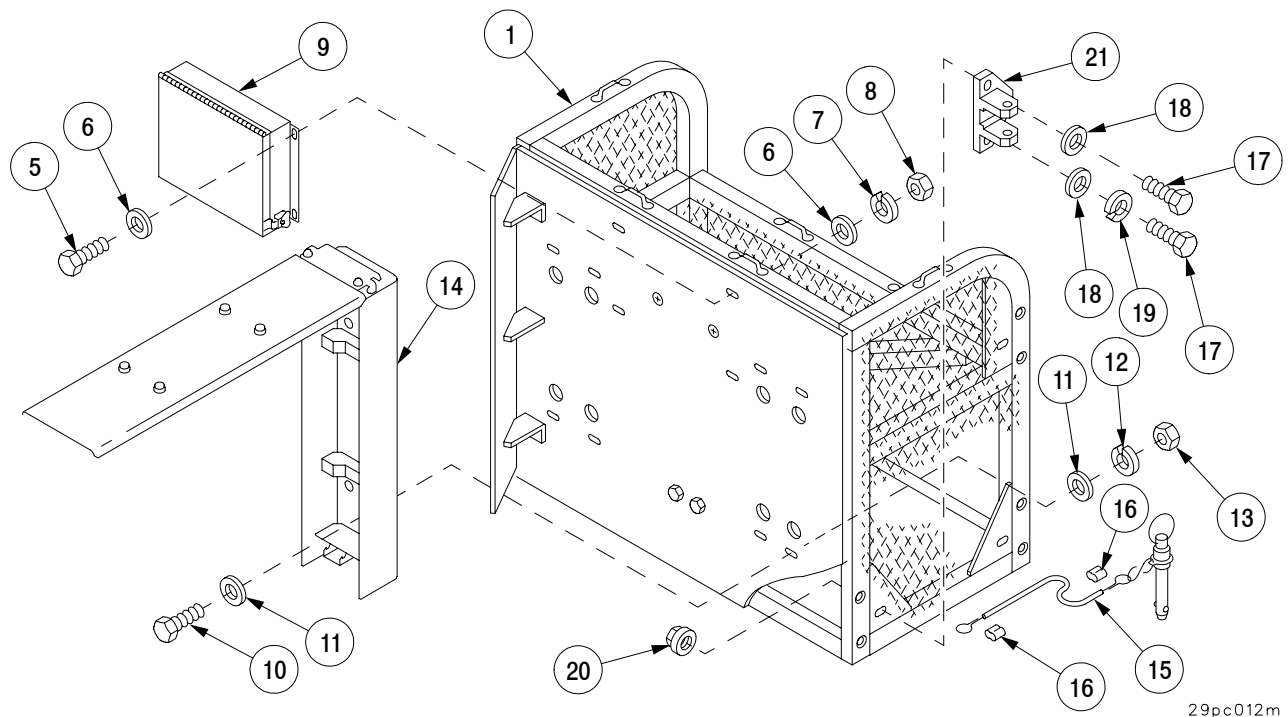
b. Installation - Continued

- 7 Secure three hinges (21) to basket (1) with nine screws (17), nine flat washers (18), six new lockwashers (19), and three new self-locking nuts (20).
- 8 Torque screws (17) to 85-95 lb-ft (115-128 N-m).
- 9 Cut new wire rope (15) (12 in. \pm .50) for quick-release pin (2). Loop wire rope (15) through quick-release pin (2) and secure wire rope (15) with new sleeves (16). Crimp sleeves securely to achieve 100 lbs (45 kg) minimum pull-off force.
- 10 Secure other end of wire rope (15) to basket (1) by making a 1/2-inch loop through caging and securing loop with new sleeve (16).

NOTE

- Replacement of left stowage basket requires the installation of two launcher boxes and one mine box.
- Replacement of right stowage basket requires the installation of two mine boxes and one launcher box.

- 11 Secure launcher box assembly (14) to basket (1) with four screws (10), eight flat washers (11), four new lockwashers (12), and four nuts (13).
- 12 Secure mine stowage box assembly (9) to basket (1) with four screws (5), eight flat washers (6), four new lockwashers (7), and four nuts (8).



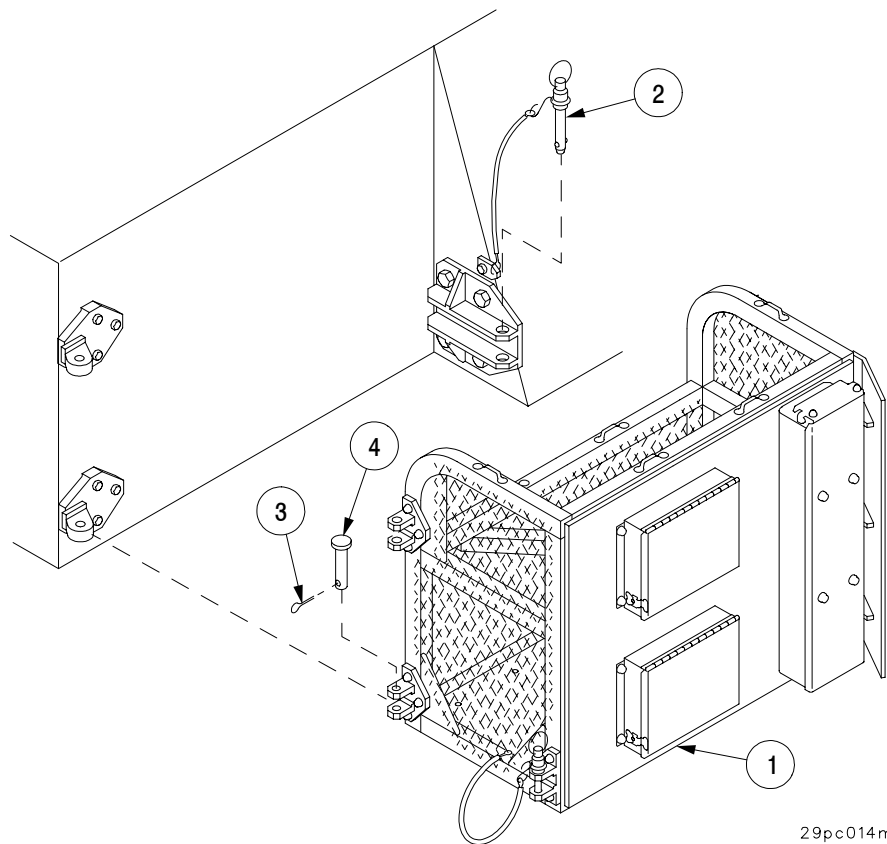
27-5 RIGHT OR LEFT BASKET ASSEMBLY - CONTINUED

b. Installation - Continued

WARNING

Basket assembly weighs approximately 100 pounds (45 kg) when empty. Use extreme caution during installation to prevent personnel injury.

- 13 Using a suitable lifting device, position basket (1) on vehicle. Secure basket (1) with two pins (4) and quick-release pin (2).
- 14 Secure two pins (4) with two new cotter pins (3).



29pc014m

27-6 LAUNCHER STORAGE BOX.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

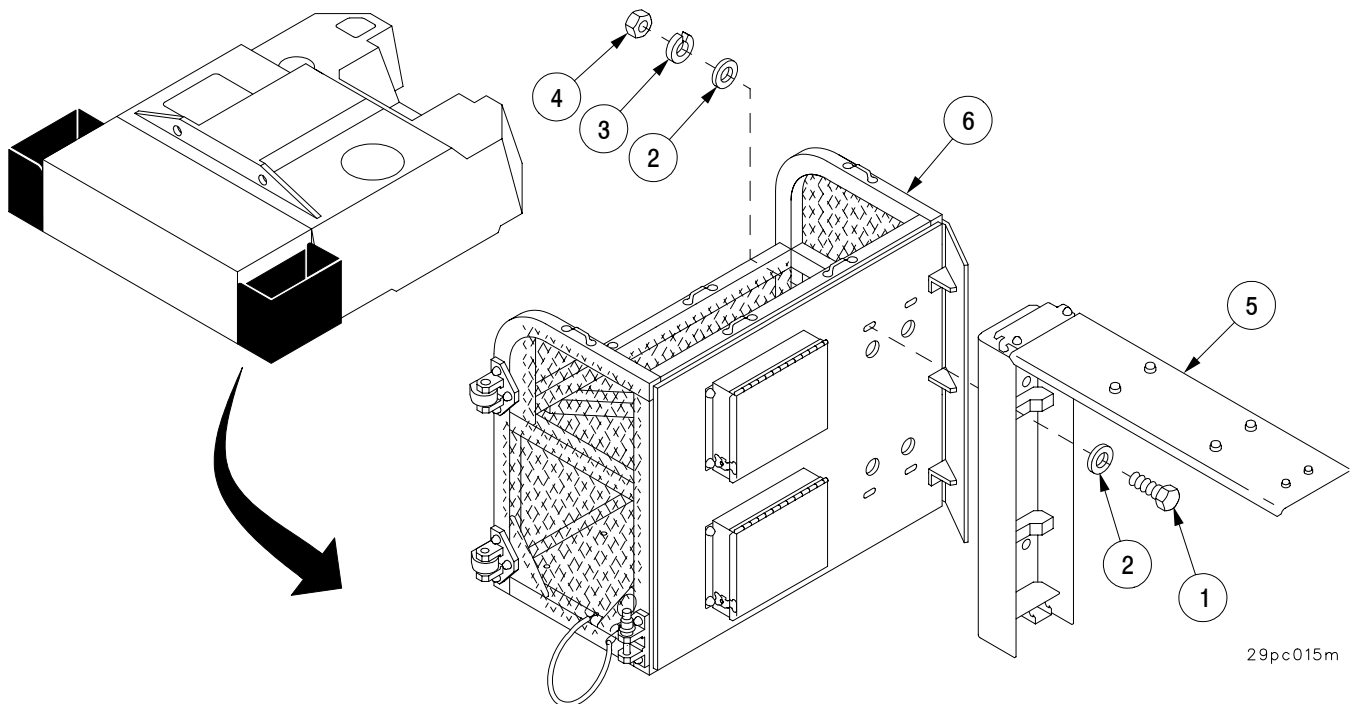
Lockwashers (8) (item 128, Appx F)
Lockwashers (8) (item 105, Appx F)
Lockwashers (4) (item 109, Appx F)
Cotter pin (item 75, Appx F)

a. Removal.

NOTE

There are three launcher storage boxes. The removal and installation procedures are identical for all three. This procedure covers only one launcher storage box.

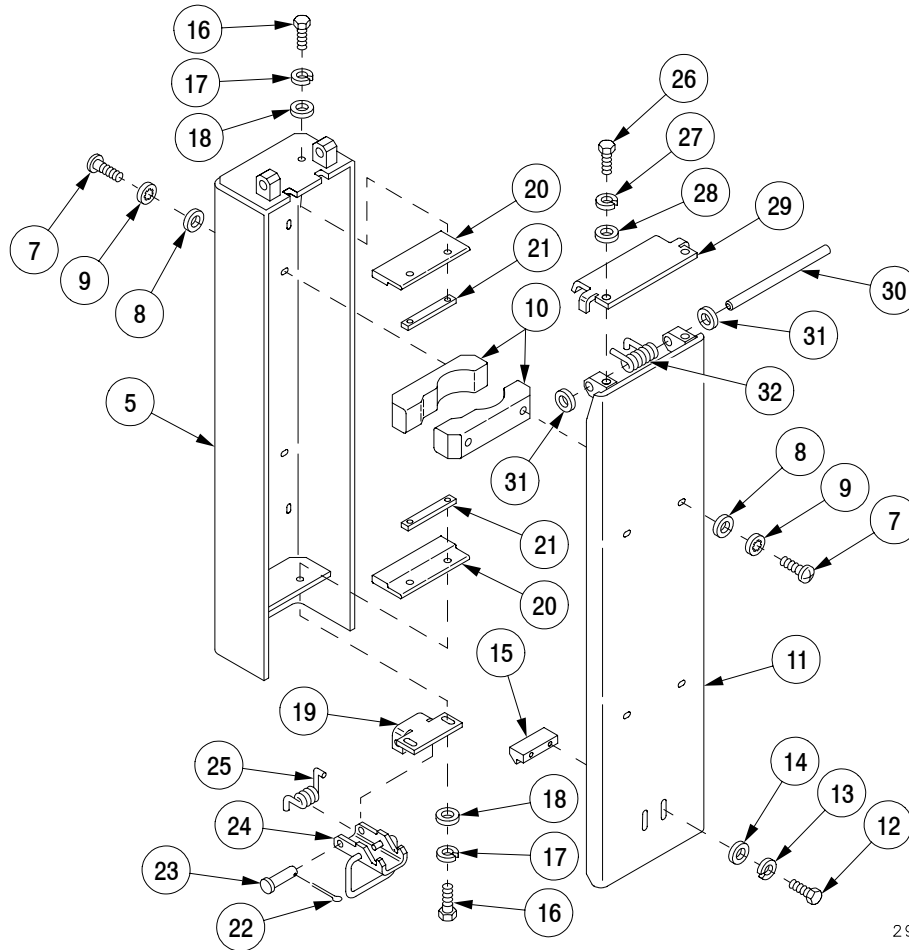
Remove four screws (1), eight flat washers (2), four lockwashers (3), four nuts (4), and launcher storage box assembly (5) from stowage basket (6). Discard lockwashers.



27-6 LAUNCHER STOWAGE BOX - CONTINUED

b. Disassembly.

- 1 Remove eight screws (7), eight flat washers (8), eight lockwashers (9), and four pads (10); two from launcher box (5) and two from door (11). Discard lockwashers.
- 2 Remove two screws (12), two lockwashers (13), two flat washers (14), and strike (15). Discard lockwashers.
- 3 Remove four screws (16), four lockwashers (17), four flat washers (18), bracket (19), two pads (20), and two strips (21). Discard lockwashers.
- 4 Remove cotter pin (22) from pin (23). Discard cotter pin.
- 5 Remove pin (23), latch (24), and spring (25).
- 6 Remove two screws (26), two lockwashers (27), two flat washers (28), and stop (29). Discard lockwashers.
- 7 Remove pin (30), shims (31), spring (32), and door (11) from launcher box (5).



29pc017m

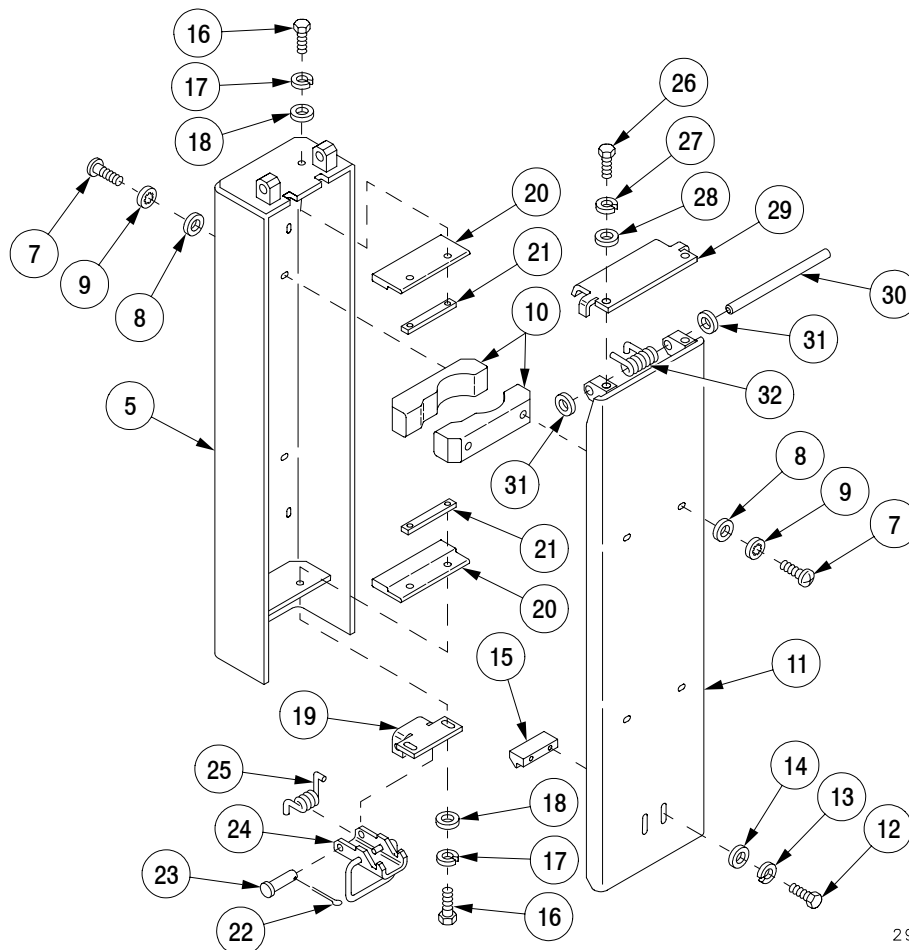
27-6 LAUNCHER STOWAGE BOX - CONTINUED

c. Assembly.

NOTE

Shim between box and door hinges to allow pad mounted on door to enter box when closing door.

- 1 Install door (11) on launcher box (5) with shims (31), spring (32), and pin (30).
- 2 Install stop (29) on launcher box (5) with two screws (26), two new lockwashers (27), and two flat washers (28).
- 3 Install latch (24), spring (25), and pin (23).
- 4 Install new cotter pin (22) into pin (23).
- 5 Install two pads (20), two strips (21), and bracket (19) onto launcher stowage box assembly (5) with four screws (16), four new lockwashers (17), and four flat washers (18).
- 6 Install strike (15) with two screws (12), two new lockwashers (13), and two flat washers (14).
- 7 Install two pads (10) in launcher box (5) and two pads (10) in launcher box door (11) with eight screws (7), eight flat washers (8), and eight new lockwashers (9).

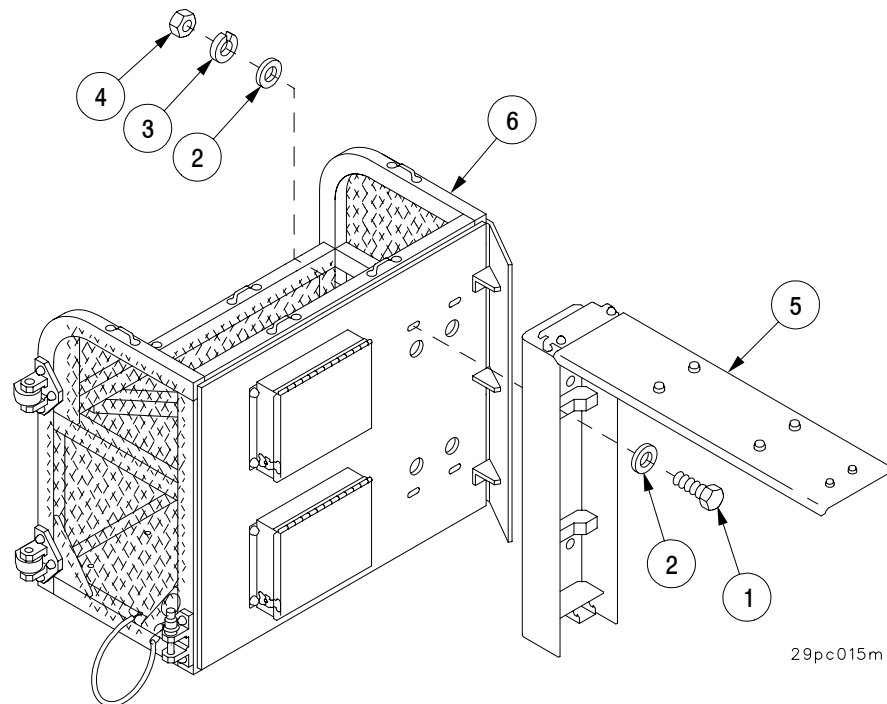


29pc017m

27-6 LAUNCHER STOWAGE BOX - CONTINUED

d. Installation.

Install launcher stowage box assembly (5) to stowage basket (6) with four screws (1), eight flat washers (2), four new lockwashers (3), and four nuts (4).



27-7 HAND PUMP BOX ASSEMBLY.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Equipment Conditions

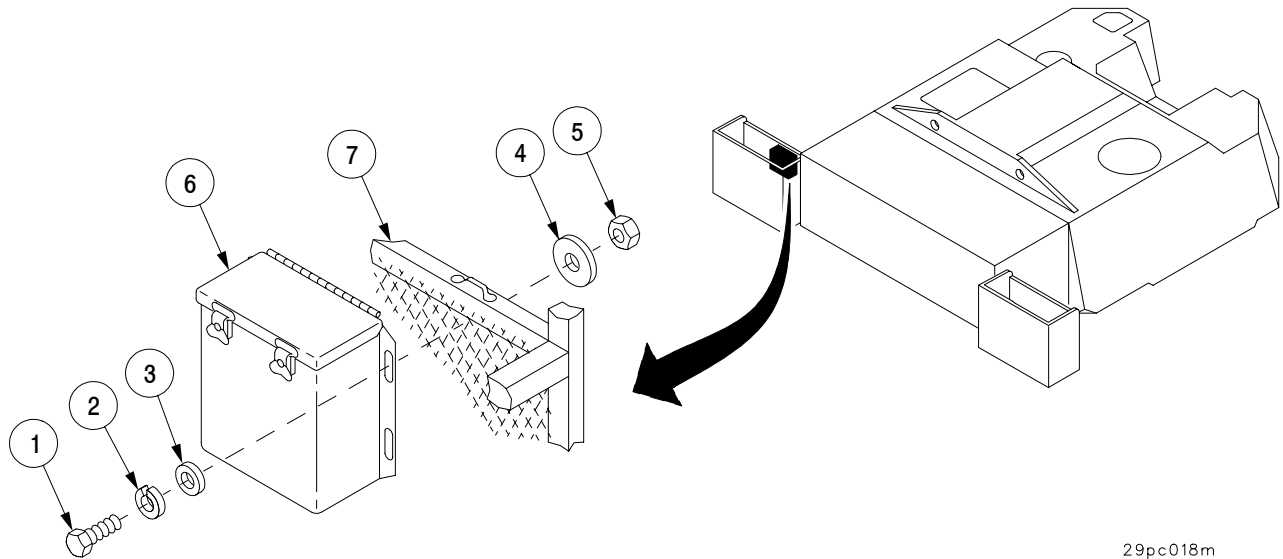
Hand pump removed
(TM 9-2350-314-10)

Materials/Parts

Lockwashers (4) (item 132, Appx F)
Gasket (item 203, Appx F)
Rivets (2) (item 60, Appx F)
Dry-cleaning solvent (item 75, Appx C)
Adhesive (item 7, Appx C)

a. Removal.

Remove four screws (1), four lockwashers (2), four flat washers (3), four flat washers (4), four nuts (5), and box (6) from basket (7). Discard lockwashers.



29pc018m

27-7 HAND PUMP BOX ASSEMBLY - CONTINUED

b. Disassembly.

NOTE

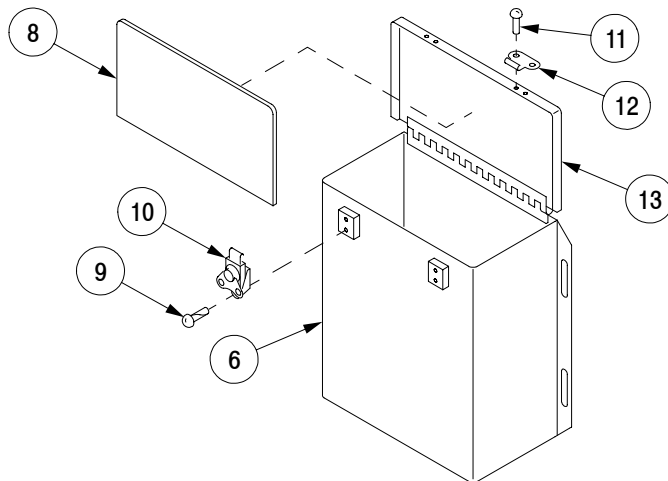
It is not necessary to remove hand pump box to remove gasket.

- 1 Remove and discard gasket (8).

WARNING

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (ref. FM 21-11).

- 2 With a wiping rag and dry-cleaning solvent, thoroughly clean area where gasket (8) was removed.
- 3 With a dry, clean, wiping rag, make sure all solvent residue is removed.
- 4 Remove two screws (9) and fastener (10) from box (6).
- 5 Remove two rivets (11) and strike (12) from lid (13). Discard rivets.

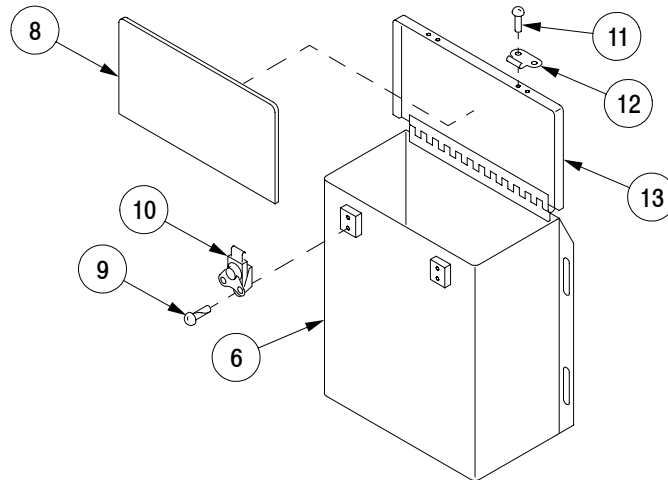


29pc019m

27-7 HAND PUMP BOX ASSEMBLY - CONTINUED

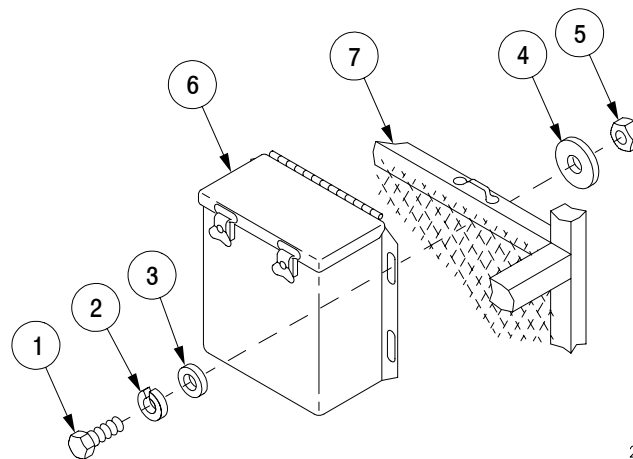
c. Assembly.

- 1 Install strike (12) on lid (13) and secure with two new rivets (11).
- 2 Install fastener (10) on box (6) and secure with two screws (9).
- 3 Apply adhesive to contact surface and gasket.
- 4 Install new gasket (8) on box lid (13).



d. Installation.

Install box (6) on basket (7) with four screws (1), four new lockwashers (2), four flat washers (3), four flat washers (4), and four nuts (5).



27-8 AT4 ROCKET LAUNCHER STOWAGE BOX.

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Rivets (7) (item 232, Appx F)
Rivets (2) (item 248, Appx F)
Rivets (2) (item 234, Appx F)
Adhesive (item 6, Appx C)
Dry-cleaning solvent (item 75, Appx C)
Adhesive (item 13, Appx C)
Seals (2) (item 237, Appx F)
Seals (2) (item 238, Appx F)
Wipes, disposable (item 95, Appx C)

Materials/Parts - Continued

Padding (item 239, Appx F)
Padding (item 240, Appx F)
Padding (item 230, Appx F)
Padding (item 217, Appx F)
Padding (2) (item 247, Appx F)
Primer (item 35, Appx C)

Equipment Conditions

Basket in the open position
(TM 9-2350-314-10)

Personnel Required

Two

a. Removal.

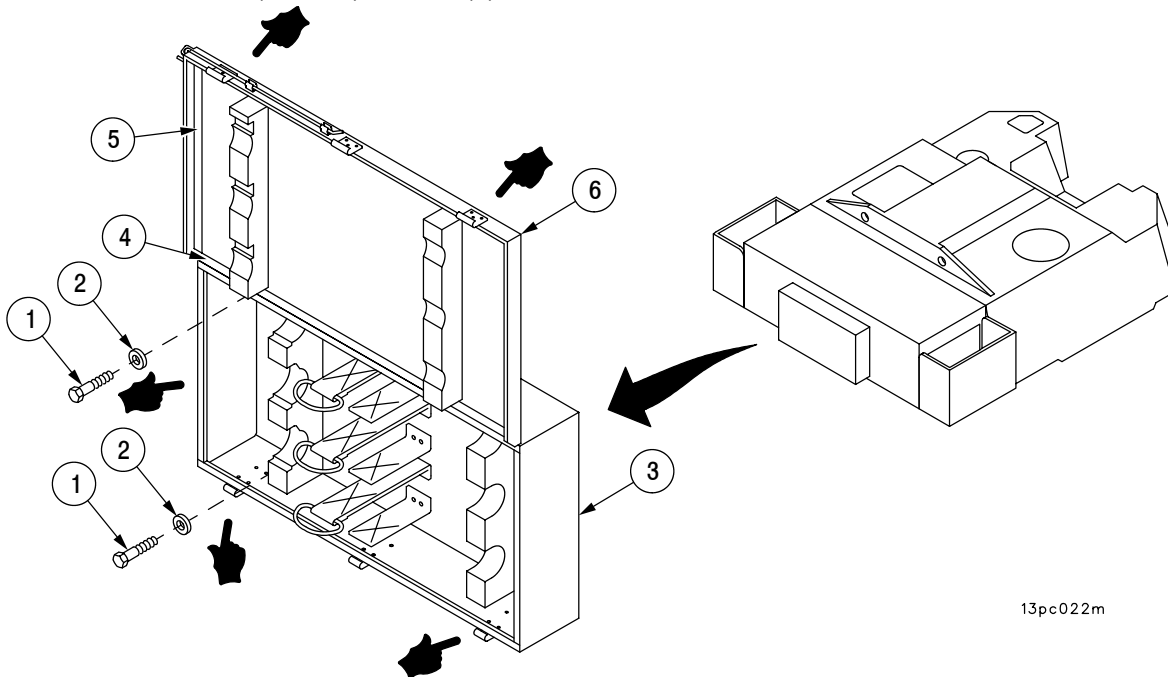
Using assistance, remove six screws (1), six flat washers (2), and stowage box (3).

b. Disassembly.

NOTE

The stowage box lid has four seals top, bottom, and sides. The procedures are the same for all seals.

- 1 Remove seals (4 and 5) from lid (6). Discard seals.



13pc022m

27-8 AT4 ROCKET LAUNCHER STOWAGE BOX - CONTINUED

b. Disassembly - Continued

NOTE

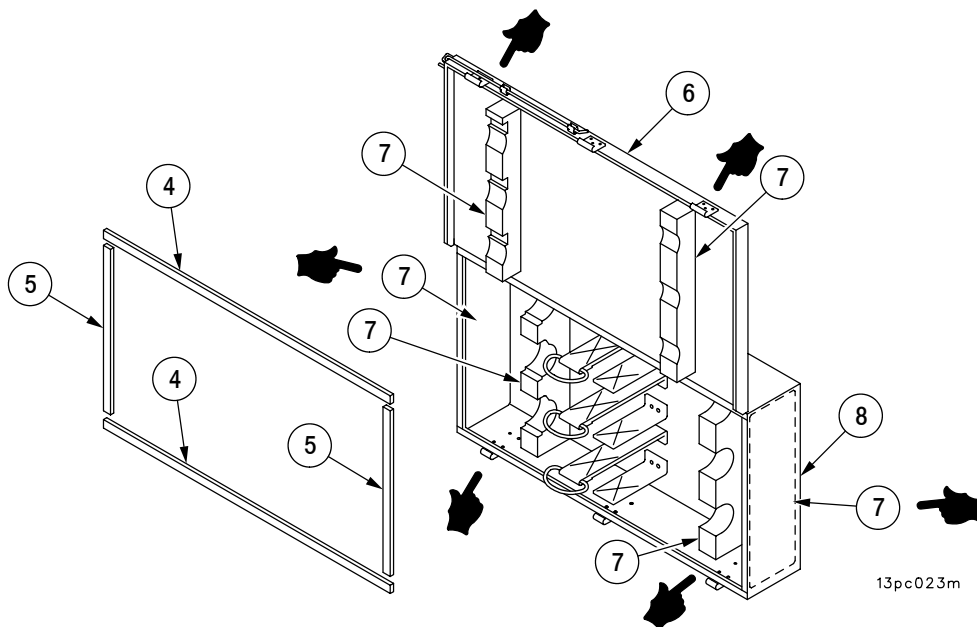
The padding for rocket launchers are located in the box and on the lid. The procedures are the same for all padding.

- Remove padding (7) from lid (6) or box (8). Discard padding.

WARNING

Dry-cleaning solvent (P-D-680), used to clean parts, is toxic and flammable. Wear protective goggles and gloves and use only in a well-ventilated area. Avoid contact with skin, eyes, and clothes. Do not breathe vapors. Do not use near open flame or excessive heat. Do not smoke when using solvent. Failure to do so could cause **SERIOUS INJURY**. If you become dizzy while using dry-cleaning solvent, get fresh air immediately, and if necessary, get medical attention. If contact with skin or clothes is made, flush thoroughly with water. If the solvent contacts your eyes, wash them with water immediately and obtain medical aid (ref. FM 21-11).

- With a wiping rag and dry-cleaning solvent, thoroughly clean area where seals (4 and 5) and padding (7) were removed.
- With a dry, clean wiping rag, make sure all solvent residue is removed.



27-8 AT4 ROCKET LAUNCHER STOWAGE BOX - CONTINUED

b. Disassembly - Continued

NOTE

The rocket launchers are secured inside the box with three strap assemblies. The procedure for one side is given. The procedures are the same for all straps.

- 5 Remove two rivets (9) and strap (10). Discard rivets.
- 6 Remove lid support rod (11) from rod clips (12) and lid (6).

NOTE

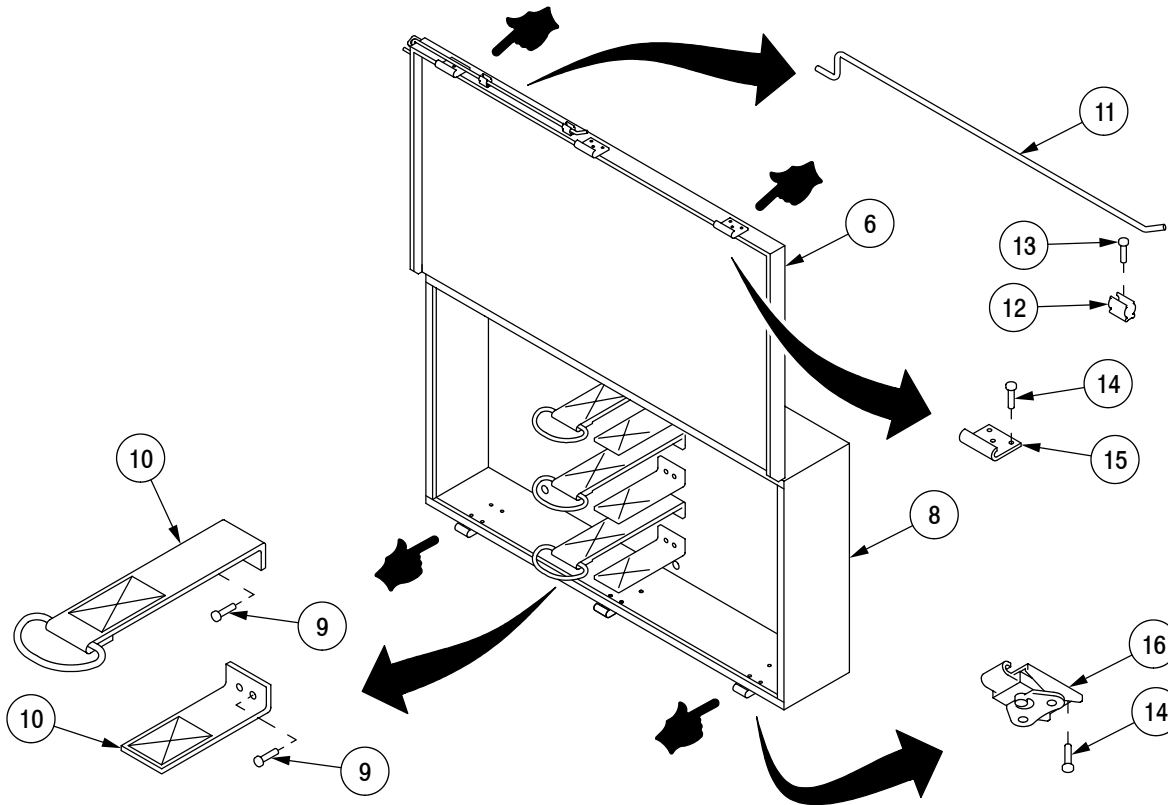
There are two rod clips on the lid. The procedure for one is given. The procedure is the same for both.

- 7 Remove two rivets (13) and rod clip (12) from lid (6). Discard rivets.

NOTE

The stowage box lid has three latches. The procedures are the same for all latches.

- 8 Remove three rivets (14) and keeper (15) from lid.
- 9 Remove four rivets (14) and latch (16) from box (8). Discard rivets.



13pc025m

27-8 AT4 ROCKET LAUNCHER STOWAGE BOX - CONTINUED

c. Assembly.

NOTE

The stowage box has three latches. The procedures are the same for all latches.

- 1 Coat new rivets (14) and holes with primer.
- 1.1 Install latch (16) on box (8) with four rivets (14).
- 2 Install keeper (15) on lid with three rivets (14).

NOTE

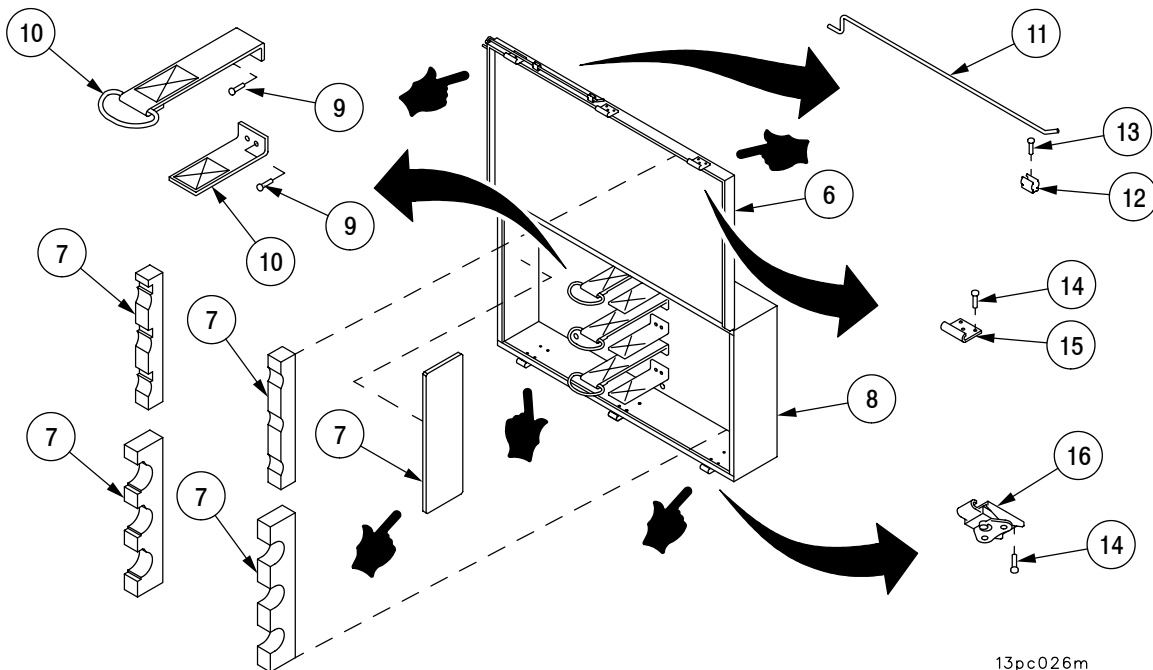
There are two rod clips on the lid. The procedure for one is given. The procedure is the same for both.

- 2.1 Coat new rivets (13) and holes with primer.
- 3 Install rod clip (12) on lid (6) with two rivets (13).
- 4 Install lid support rod (11) on lid (6) and rod clip (12).

NOTE

The rocket launchers are secured inside the box with three strap assemblies. The procedure for one side is given. The procedures are the same for all straps.

- 4.1 Coat new rivets (9) and holes with primer.
- 5 Install strap (10) with two rivets (9).
- 6 Apply adhesive (item 13, Appx C) to contact surface and new padding (7).
- 7 Install new padding (7) on box (8) or lid (6).



13pc026m

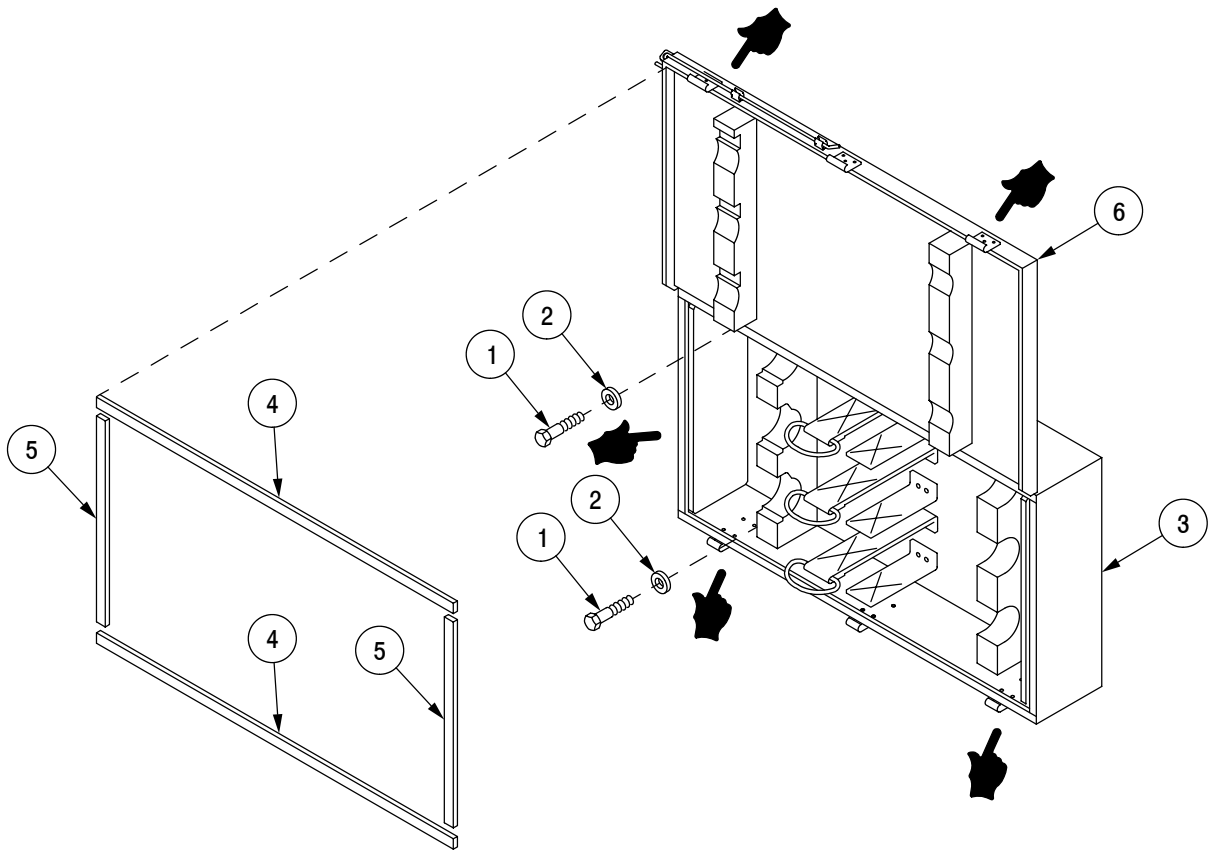
27-8 AT4 ROCKET LAUNCHER STOWAGE BOX - CONTINUED

c. Assembly - Continued

- 8 Apply adhesive (item 6, Appx C) to contact surface and new seals (4 and 5).
- 9 Install new seals (4 and 5) on lid (6).

d. Installation.

Using assistance, position stowage box (3) and secure with six flat washers (2) and six screws (1).



13pc024m

CHAPTER 28 PURGING AND CHARGING

GENERAL

This chapter provides procedures for purging, charging, and servicing with high pressure nitrogen the components in the cab.

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| 28-8 | ACCUMULATOR ASSEMBLY (MANUAL ELEVATION PUMP) 28-15 |
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| 28-10 | RECUPERATOR NITROGEN DRAIN VALVE AND CAP 28-20 |

28-1 DISPLAY UNIT (DU).

This task covers: Purging and Charging

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Fire control purging and charging kit (item 22, Appx G)

Materials/Parts

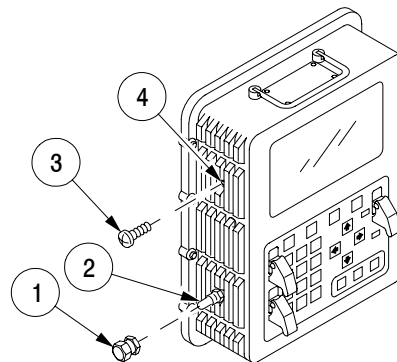
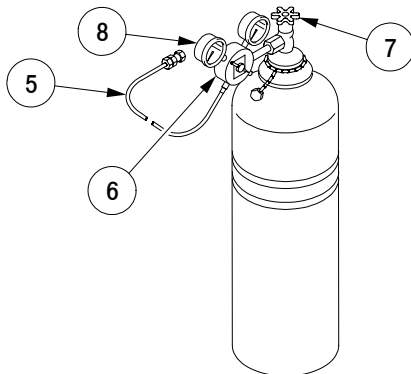
Nitrogen (item 58, Appx C)

Purging and Charging.

NOTE

Purging procedures may be performed with box assembly installed or removed.

- 1 Remove valve cap (1) from valve stem (2) and self-sealing screw (3) from outlet port (4).
- 2 Attach free end of hose assembly (5) to valve stem (2).
- 3 Make sure pressure regulator valve (6) is closed (fully counterclockwise). Open valve (7) slowly and purge assembly by turning pressure regulator valve (6) clockwise until low pressure gage (8) indicates 8 to 10 psi. Maintain pressure for a minimum of 5 minutes.
- 4 Slowly turn pressure regulator valve (6) counterclockwise until low pressure gage (8) indicates 1 to 4 psi.
- 5 Install self-sealing screw (3) in outlet port (4). Torque self-sealing screw to 20 ± 4 in.-lbs (2.26 ± 0.45 N-m).
- 6 Turn pressure regulator valve (6) counterclockwise to off.
- 7 Remove hose assembly (5) and install inlet port cap (1). Close valve (7).



06pc083m

28-2 POWER CONDITIONING UNIT (PCU).

This task covers: Purging and Charging

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Fire control purging and charging kit (item 22, Appx G)

Materials/Parts

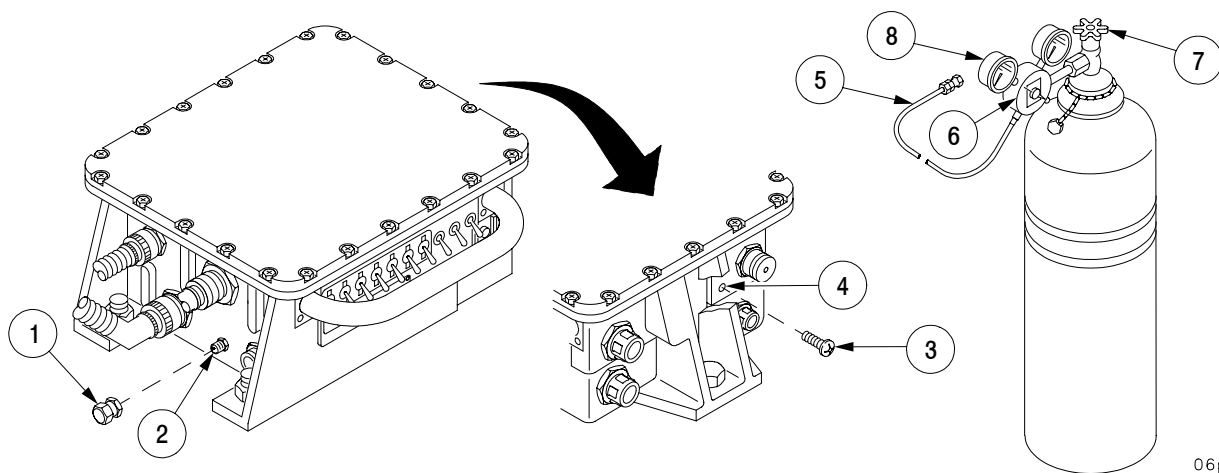
Nitrogen (item 58, Appx C)

NOTE

Purging procedures may be performed with box assembly installed or removed.

Purging and Charging

- 1 Remove valve cap (1) from valve stem (2) and self-sealing screw (3) from outlet port (4).
- 2 Attach free end of hose assembly (5) to valve stem (2).
- 3 Make sure pressure regulator valve (6) is closed (fully counterclockwise). Open valve (7) slowly and purge assembly by turning pressure regulator valve (6) clockwise until low pressure gage (8) indicates 8 to 10 psi. Maintain pressure for a minimum of 5 minutes.
- 4 Slowly turn pressure regulator valve (6) counterclockwise until low pressure gage (8) indicates 1 to 4 psi.
- 5 Install self-sealing screw (3) in outlet port (4). Torque self-sealing screw to 4.5 ± 0.5 in.-lbs (0.51 ± 0.06 N.m).
- 6 Turn pressure regulator valve (6) counterclockwise to off.
- 7 Remove hose assembly (5) and install inlet port cap (1). Close valve (7).



06pc084m

28-3 VEHICLE MOTION SENSOR (VMS) MODEM.

This task covers: Purging and Charging

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Fire control purging and charging kit (item 22, Appx G)

Materials/Parts

Nitrogen (item 58, Appx C)

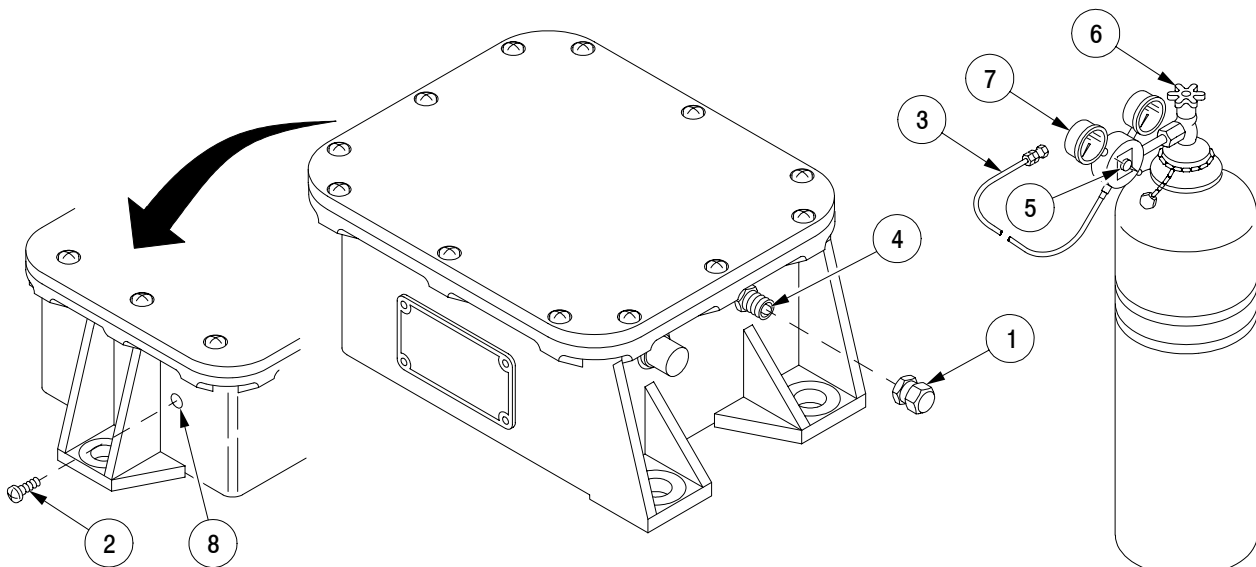
Self-sealing screw (item 91, Appx F)

Purging and Charging.

NOTE

Purging and charging procedures may be performed with box assembly installed or removed.

- 1 Remove valve cap (1) and self-sealing screw (2). Discard self-sealing screw.
- 2 Attach free end of hose assembly (3) to valve stem (4).
- 3 Make sure pressure regulator valve (5) is closed (fully counterclockwise). Open valve (6) slowly and purge assembly by turning pressure regulator valve (5) clockwise until low pressure gage (7) indicates 8 to 10 psi. Maintain pressure for a minimum of 5 minutes.
- 4 Install new self-sealing screw (2) into outlet port (8). Torque self-sealing screw to 20 ± 4 in.-lbs (2.26 ± 0.45 N.m).
- 5 Turn pressure regulator valve (5) counterclockwise to off.

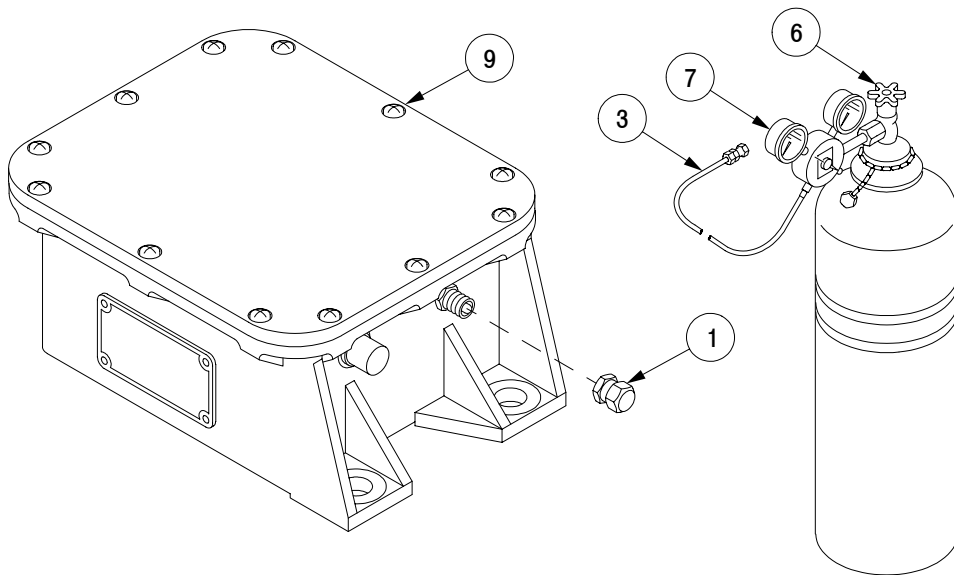


22pc013m

28-3 VEHICLE MOTION SENSOR (VMS) MODEM - CONTINUED

Purging and Charging - Continued

- 6 Step deleted.
- 7 Step deleted.
- 8 Remove hose assembly (3) and install valve cap (1). Close valve (6).



22pc014m

28-4 PANORAMIC TELESCOPE MOUNT M145A1.

This task covers: Purging and Charging

INITIAL SETUP

Tools

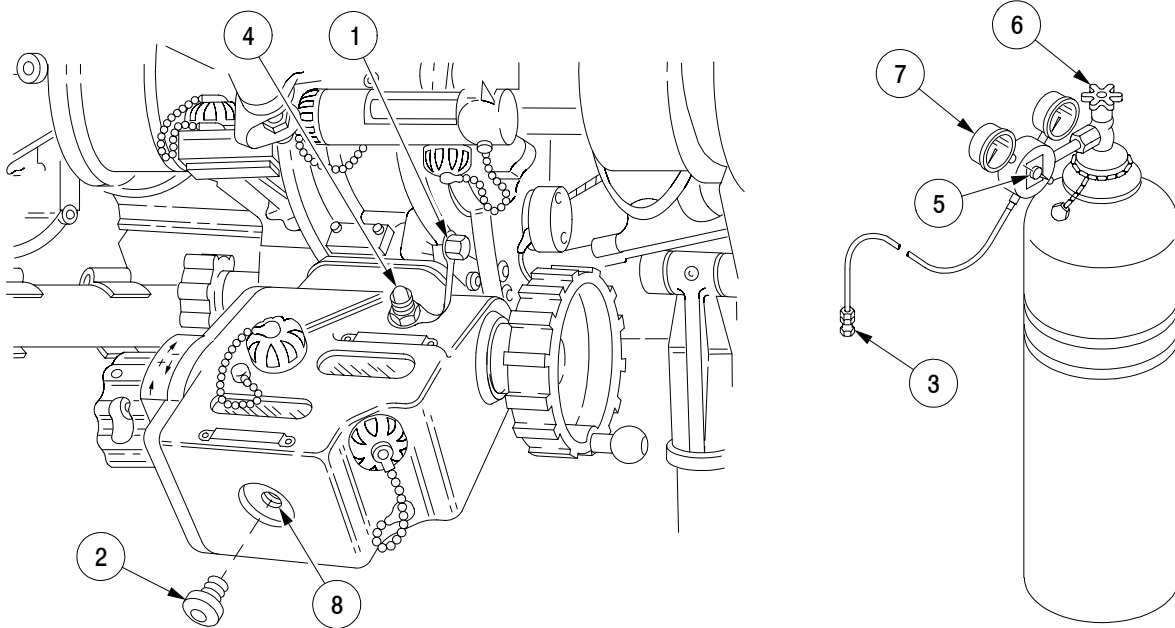
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Fire control purging and charging kit (item 22, Appx G)

Materials/Parts

Sealing compound (item 40, Appx C)
Nitrogen (item 58, Appx C)

Purging and Charging.

- 1 Remove inlet port cap (1) and outlet plug (2).
- 2 Attach free end of hose assembly (3) to inlet port (4).
- 3 Make sure pressure regulator valve (5) is closed (fully counterclockwise). Open valve (6). Then purge mount by slowly turning pressure regulator valve (5) clockwise until low pressure gage (7) indicates 5 psi. Maintain pressure for 5 minutes.
- 4 Turn pressure regulator valve (5) counterclockwise to off.
- 5 Apply sealing compound to threads of outlet plug (2) and install in outlet port (8).
- 6 Remove hose assembly (3) and install inlet port cap (1). Close valve (6).



05pc053m

28-5 RECUPERATOR ASSEMBLY.

This task covers: Servicing with High Pressure Nitrogen - Method One

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Nitrogen charging kit (item 23, Appx G)

Materials/Parts

Nitrogen (item 58, Appx C)

Equipment Conditions

Gun tube set at 0 mils elevation
(TM 9-2350-314-10)
Recuperator serviced with hydraulic fluid
(TM 9-2350-314-10)
Gun mount ballistic shield door opened
(TM 9-2350-314-10)

Servicing with High Pressure Nitrogen.

WARNING

When charging recuperator assembly with dry nitrogen, cannon must be at 0-mils elevation and in battery to prevent serious injury to personnel.

WARNING

Dry nitrogen tanks are marked with one or two black bands at the top of the tank. Do not use tanks without black band. In charging recuperator, use dry nitrogen. Certain other gases will cause recuperator cylinder to explode, resulting in possible death or serious injury.

CAUTION

Open and close nitrogen cylinder shut off valve to clear valve seat of any dust or dirt. Repeat operation after installation of pressure regulator to clear hose.

28-5 RECUPERATOR ASSEMBLY - CONTINUED

Servicing with High Pressure Nitrogen - Continued

NOTE

Recuperator must be serviced with hydraulic fluid before it is charged with dry nitrogen.

- 1 Attach nitrogen charging kit (1) to nitrogen cylinder (2) as shown.

NOTE

If nitrogen valve cap or nitrogen valve leaks or is damaged refer to para 28-10 for replacement.

- 2 Remove nitrogen valve cap (3). Attach valve (4) of nitrogen charging kit (1) to nitrogen valve (5) but do not tighten valve (4).
- 3 Close valves (6 and 7) of nitrogen charging kit (1).
- 4 Open nitrogen cylinder (2) shutoff valve (8).
- 5 Open pressure regulator valve (9) slowly until 3000 psi gage (10) shows 15-20 psi (103-139 kPa), then close pressure regulator valve (9).
- 6 Open valve (6) on nitrogen charging kit (1). Tighten valve (4) just before gage (10) registers 0 psi (0 kPa).

NOTE

Gage must be at least a 1000 psi gage.

- 7 Open nitrogen valve (5) and observe pressure on gage (11). Pressure should read 700 ± 50 psi (4826 ± 345 kPa) at 70° F (21° C).
- 8 Open nitrogen cylinder (2) shutoff valve (8). Observe nitrogen cylinder (2) pressure gage (12). Pressure should be at least 1400 ± 50 psi (9653 ± 345 kPa).
- 9 Open pressure regulator valve (9) until gage (10) registers 700 ± 50 psi (4826 ± 345 kPa) at 70° F (21° C).
- 10 Loosen nut on nitrogen valve (5) about 1 turn (2-1/4 turns provide maximum opening).

CAUTION

Charging the system too fast will heat the dry nitrogen. This will give an inaccurate reading because the pressure will decrease when the nitrogen cools, possibly causing equipment to malfunction.

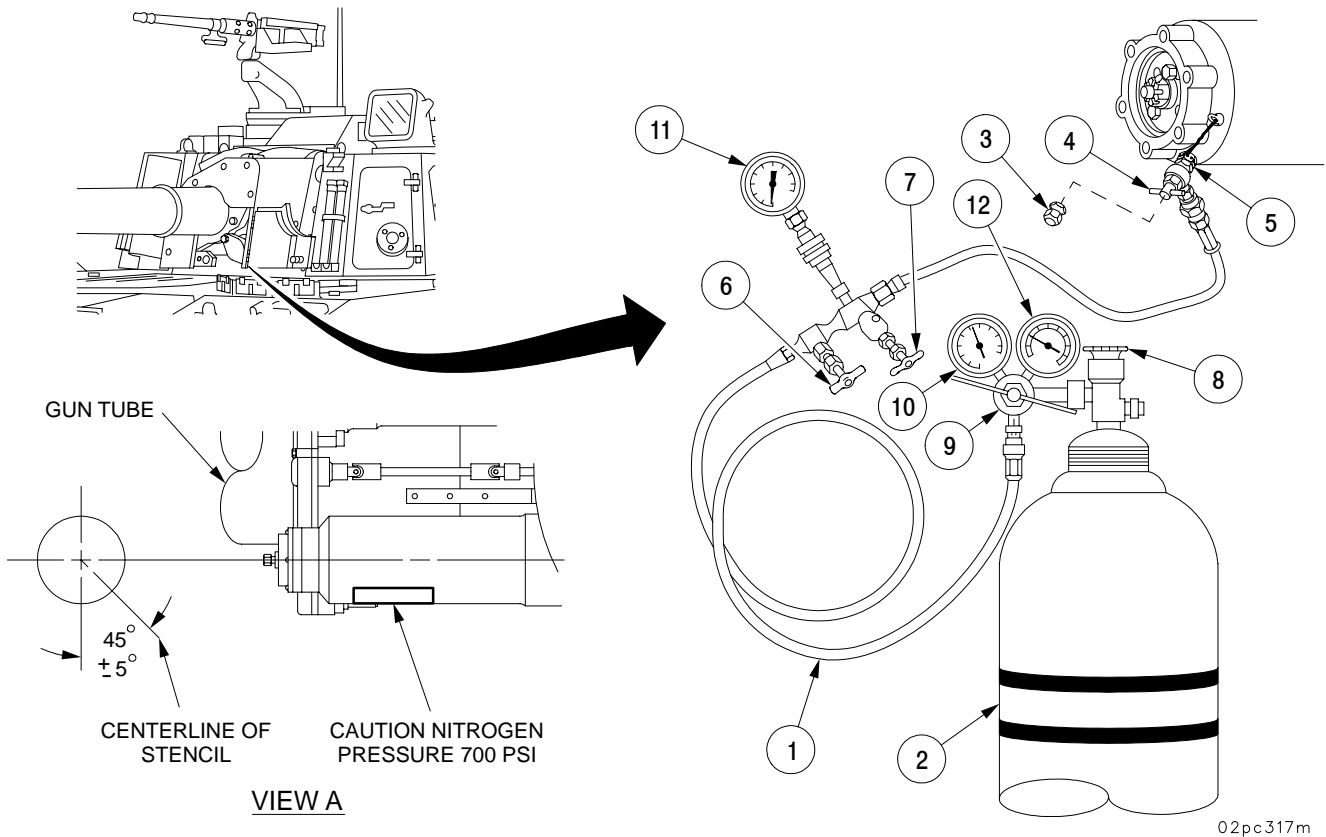
28-5 RECUPERATOR ASSEMBLY - CONTINUED

Servicing with High Pressure Nitrogen - Continued

NOTE

Estimated time to charge system is 30 minutes.
System should be charged at ambient temperature of weapon use.

- 11 Tighten nut on nitrogen valve (5) when sound of nitrogen flow has stopped.
- 12 Close nitrogen cylinder (2) shutoff valve (8).
- 13 Open valve (7) on nitrogen charging kit (1). Slowly relieve pressure in nitrogen charging kit (1). Remove valve (4) from nitrogen valve (5).
- 14 Install nitrogen valve cap (3) on nitrogen valve (5).
- 15 Close pressure regulator valve (9).
- 16 Remove nitrogen charging kit (1) from nitrogen cylinder (2).
- 17 Restencil recuperator as shown in View A if illegible.



28-6 REPLENISHER ACCUMULATOR ASSEMBLY.

This task covers: Servicing with High Pressure Nitrogen

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Fire control purging and charging kit
(item 22, Appx G)

Materials/Parts

Nitrogen (item 58, Appx C)

Equipment Conditions

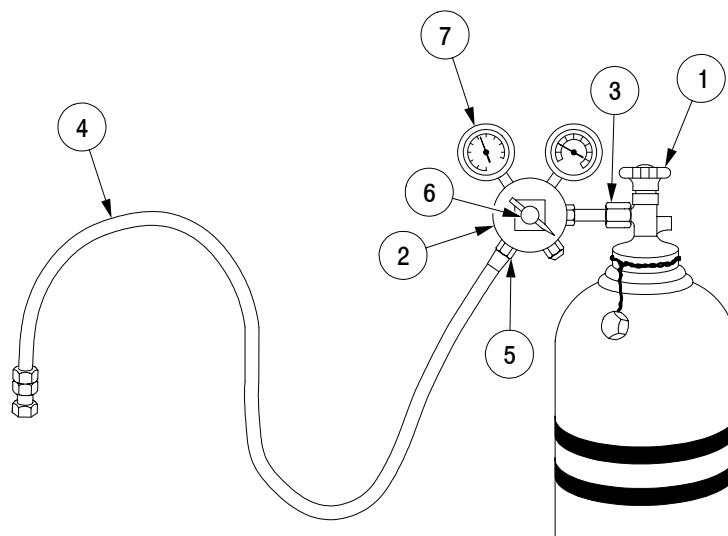
Replenisher accumulator cover removed
(para 4-1)

Servicing with High Pressure Nitrogen.

CAUTION

Never exceed the pressures indicated in the following procedures, to prevent damage to equipment.

- 1 Open valve (1) slightly to clear away any foreign matter; then close.
- 2 Attach regulator (2) securely with adapter (3).
- 3 Attach hose assembly (4) to low pressure port (5).
- 4 Shut off regulator valve (6) by rotating counterclockwise.
- 5 Open valve (1) slowly. Adjust until maximum tank pressure registers on high pressure gage (7).



02pc318m

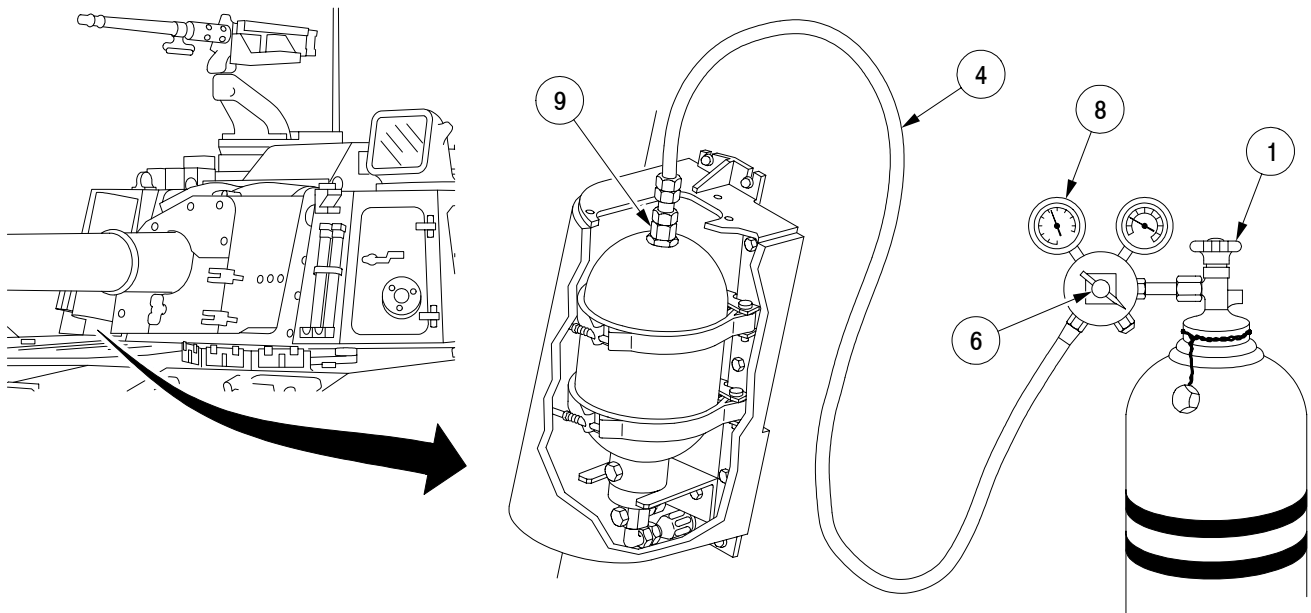
28-6 REPLENISHER ACCUMULATOR ASSEMBLY - CONTINUED

Servicing with High Pressure Nitrogen - Continued

NOTE

If pressure indicated is less than 100 psi (690 kPa), replace tank.

- 6 Rotate regulator valve (6) slowly clockwise. Rotate until approximately 5 psi (34 kPa) registers on low pressure gage (8).
- 7 Close valve (1). Allow nitrogen to bleed from regulators and hose assembly (4).
- 8 Close regulator valve (6) by turning counterclockwise.
- 9 To charge REPLENISHER ACCUMULATOR, connect hose assembly (4) to filling valve (9), but do not tighten at this time.
- 10 Open valve (1) and regulator valve (6) slowly to purge hose assembly (4).
- 11 Close regulator valve (6) and tighten connection on filling valve (9) by rotating slowly clockwise.
- 12 Rotate regulator valve (6) until 7 to 8 psi (45-55 kPa) registers on low pressure gage (8).
- 13 Close regulator valve (6) and disconnect hose (4) at filling valve (9).



02pc319m

28-7 EQUILIBRATOR ACCUMULATOR.

This task covers: Service

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Nitrogen charging kit (item 23, Appx G)

Equipment Conditions

Equilibrator system pressure discharged
(para 18-32)
Hydraulic compartment exterior access panel
removed (para 24-3)

Materials/Parts

Nitrogen (item 58, Appx C)

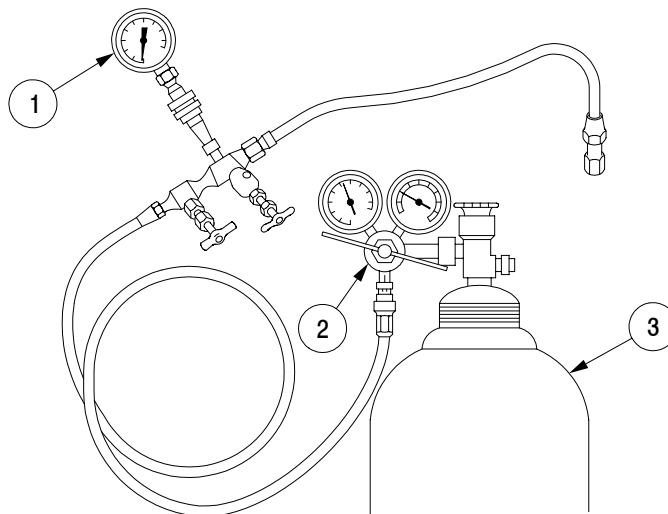
Service.

- 1 Remove low pressure gage (1) from accumulator charging regulator (2).

WARNING

The equilibrator accumulator is charged to 1200 psi.
Use caution when relieving pressure. Wear gloves
and industrial glasses to prevent personal injury.

- 2 Attach and tighten accumulator charging regulator (2) to nitrogen charging cylinder (3) as shown.



16pc195m

28-7 EQUILBRATOR ACCUMULATOR - CONTINUED

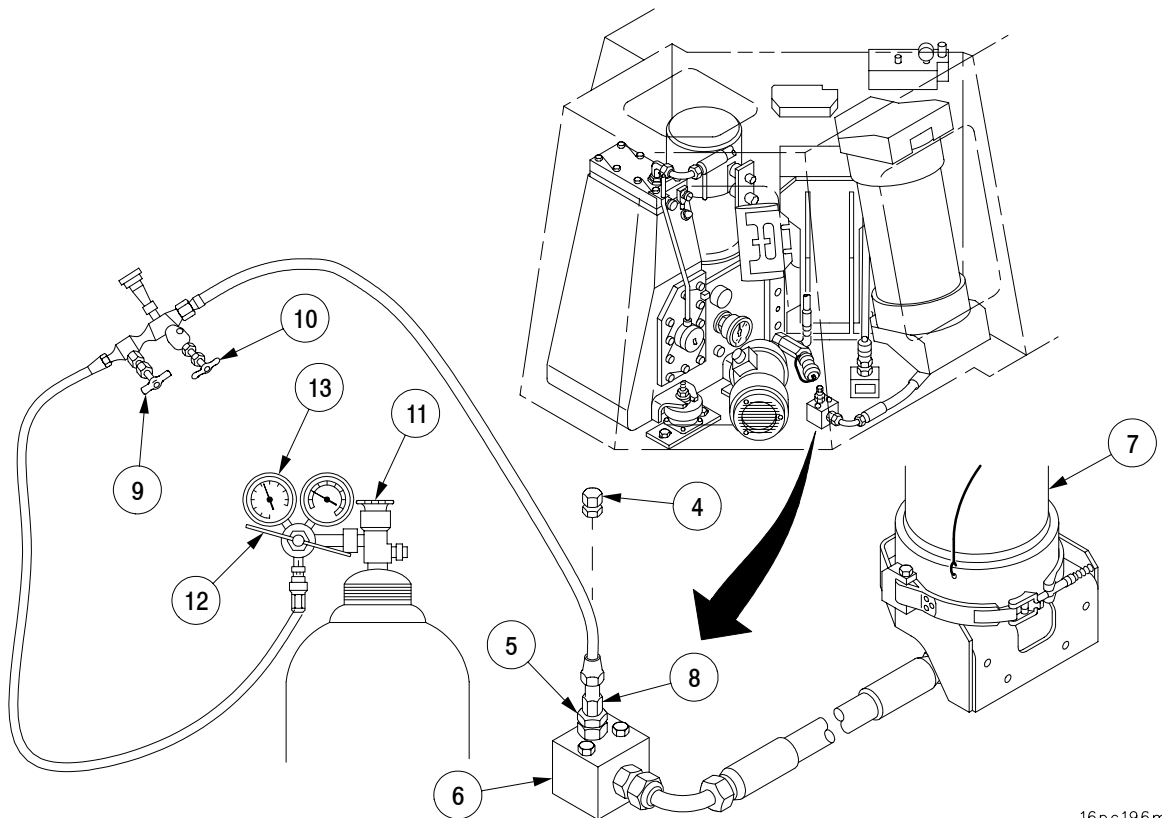
Service - Continued

- 3 Remove pneumatic valve cap (4) from valve body (5) located on manifold (6) for charging accumulator (7). Manifold (6) can be reached by opening hydraulic compartment access door.

NOTE

Be sure ports in bottom cylinder cap are not blocked or plugged.

- 4 Attach charging device valve (8) to valve (5), but do not tighten.
- 5 Open valve (9) and close valve (10). Open shutoff valve (11).
- 6 Open pressure regulator valve (12) until gage (13) registers 16 to 20 psi (103-137 kPa), then close pressure regulator valve (12).
- 7 Tighten charging device valve (8) just before gage (13) registers 0 psi (0 kPa).

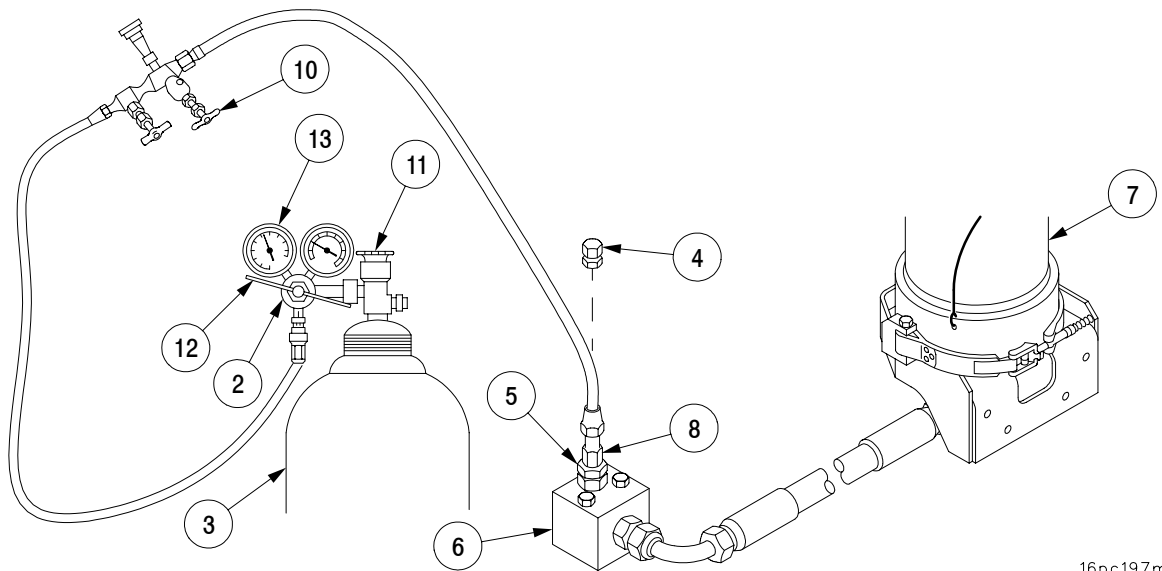


16pc196m

28-7 EQUILIBRATOR ACCUMULATOR - CONTINUED

Service - Continued

- 8 Open valve (5) counterclockwise.
- 9 Open pressure regulator valve (12) by turning handle clockwise until gage (13) registers 1200 ± 50 psi (8274 ± 345 kPa).
- 10 Close pressure regulator valve (12) when sound of nitrogen flowing into accumulator (7) has stopped.
- 11 Close valve (5) clockwise.
- 12 Slowly open valve (10) to release pressure in the charging device.
- 13 Remove charging device valve (8) from manifold (6).
- 14 Install pneumatic valve cap (4) on accumulator (7).
- 15 Close shutoff valve (11) by turning it clockwise.
- 16 Remove accumulator charging regulator (2) from nitrogen charging cylinder (3).
- 17 Charge and fill equilibrator hydraulic system (para 18-1).



16pc197m

28-8 ACCUMULATOR ASSEMBLY (MANUAL ELEVATION PUMP).

This task covers: Service

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Nitrogen charging kit (item 23, Appx G)

Equipment Conditions

Hydraulic system pressure discharged
(para 18-1)

Materials/Parts

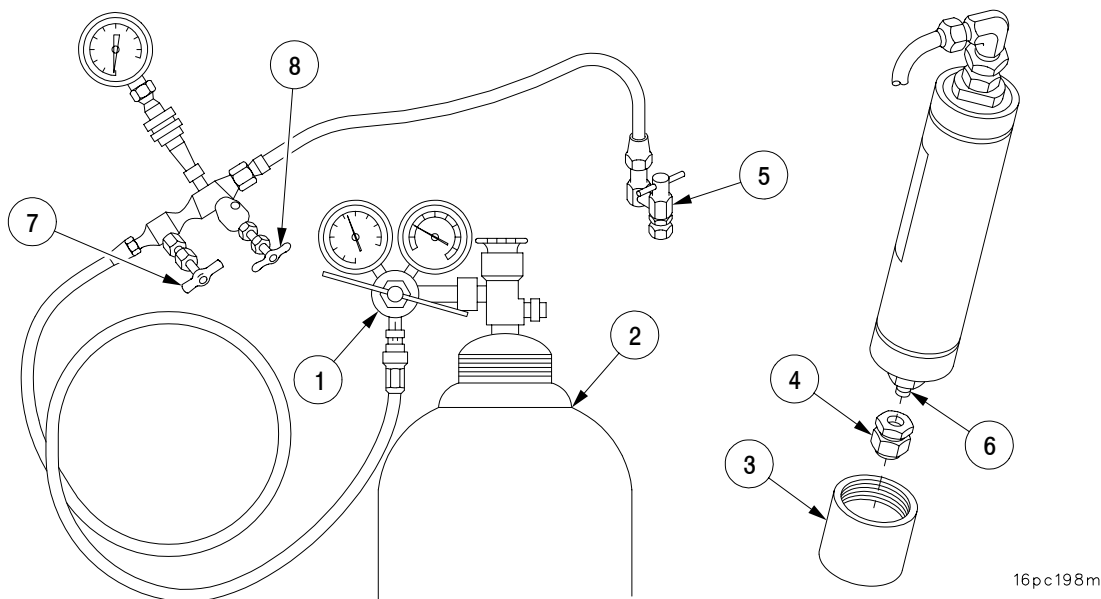
Nitrogen (item 58, Appx C)

Service.

WARNING

Make sure charging cylinder contains dry nitrogen.
Dry nitrogen tanks are marked with one or two black
bands. Certain other gases can cause accumulator to
explode, resulting in possible personnel injury.

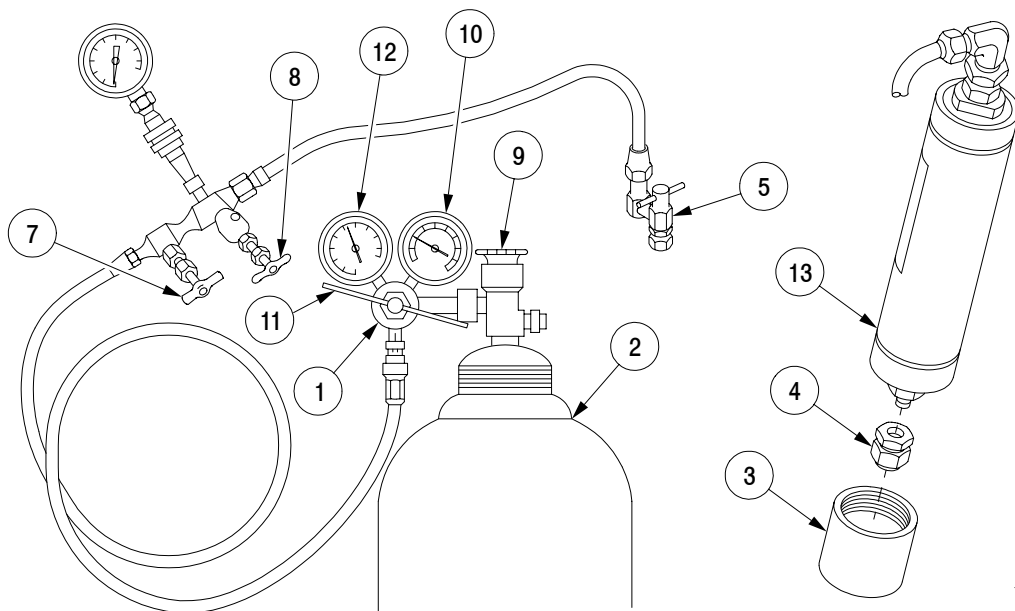
- 1 Attach charging regulator (1) to nitrogen cylinder (2) as shown and tighten.
- 2 Remove end cap (3) and pneumatic valve cap (4).
- 3 Attach valve (5) to air valve body (6), but do not tighten. Back out stem of valve (5) until stem no longer contacts air valve core.
- 4 Close valves (7 and 8) of charging device.



28-8 ACCUMULATOR ASSEMBLY (MANUAL ELEVATION PUMP) - CONTINUED

Service - Continued

- 5 Open nitrogen cylinder shutoff valve (9) and observe nitrogen cylinder pressure gage (10). Pressure must be greater than 200 psi (1379 kPa).
- 6 Open pressure regulator valve (11) until gage (12) reaches 15–20 psi (103–137 kPa), then close pressure regulator valve (11).
- 7 Open valve (7) and tighten valve (5) just before gage (12) reaches 0 psi.
- 8 Open pressure regulator valve (11) until gage (12) reaches 75–90 psi (517–620 kPa).
- 9 Turn in stem of valve (5) clockwise until nitrogen begins to enter accumulator (13). Allow accumulator (13) to fill slowly.
- 10 Close pressure regulator valve (11) when sound of nitrogen flowing into accumulator (13) has stopped.
- 11 Back out stem of valve (5) all the way (counterclockwise).
- 12 Open valve (8) slowly to release pressure in charging device.
- 13 Remove valve (5) from accumulator (13).
- 14 Install pneumatic valve cap (4) and end cap (3).
- 15 Close nitrogen cylinder shutoff valve (9) by turning clockwise.
- 16 Remove charging regulator (1) from nitrogen cylinder (2).
- 17 Refill, charge, and bleed hydraulic system (para 18-1).



16pc199m

28-9 PULSE ACCUMULATOR.

This task covers: Service

INITIAL SETUPTools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Nitrogen charging kit (item 23, Appx G)

Materials/Parts

Nitrogen (item 58, Appx C)

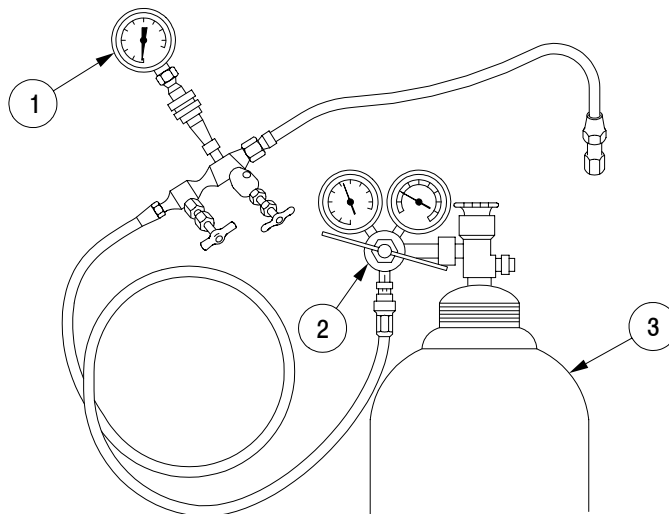
Service.

- 1 Remove low pressure gage (1) from accumulator charging regulator (2).

WARNING

The pulse accumulator is charged to 900 ± 50 psi.
Use caution when relieving pressure. Wear gloves
and industrial glasses to prevent personal injury.

- 2 Attach and tighten accumulator charging regulator (2) to nitrogen charging cylinder (3) as shown.



16pc195m

28-9 PULSE ACCUMULATOR - CONTINUED

Service - Continued

- 3 Remove two screws (4) and guard (5).
- 4 Remove cap (6) from charging valve body (7) at accumulator (8).

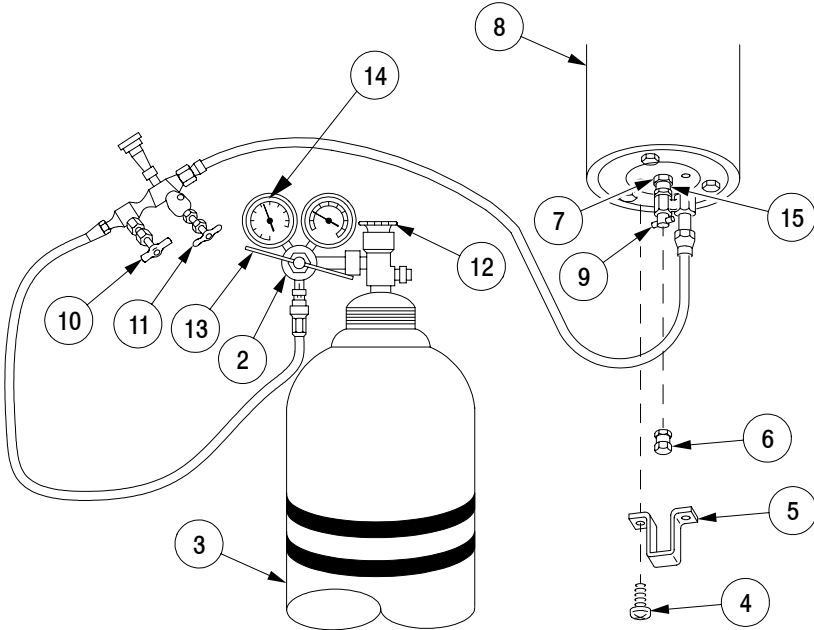
NOTE

Be sure ports in bottom cylinder cap are not blocked or plugged.

- 5 Attach charging device valve (9) to charging valve body (7), but do not tighten.
- 6 Open valve (10) and close valve (11). Open shutoff valve (12).
- 7 Open pressure regulator valve (13) until gage (14) registers 16 to 20 psi (103-137 kPa), then close pressure regulator valve (13).
- 8 Tighten charging device valve (9) just before gage (14) registers 0 psi.
- 9 Open charging valve body (7) by turning counterclockwise.
- 10 Open pressure regulator valve (13) by turning handle clockwise until gage (14) registers 850 to 950 psi.
- 11 Close pressure regulator valve (13) when sound of nitrogen flowing into accumulator (8) has stopped.
- 12 Close charging valve body (7) by turning clockwise.
- 13 Slowly open valve (11) to release pressure in the charging device.
- 14 Remove charging device valve (9) from accumulator (8).
- 15 Install cap (6) on accumulator (8).
- 16 Install guard (5) with two screws (4) to protect valve assembly (15).
- 17 Close shutoff valve (12) by turning it clockwise.
- 18 Remove accumulator charging regulator (2) from nitrogen charging cylinder (3).
- 19 Charge and fill hydraulic system (para 18-1).

28-9 PULSE ACCUMULATOR - CONTINUED

Service - Continued



16pc200m

28-10 RECUPERATOR NITROGEN DRAIN VALVE AND CAP.

This task covers:

- a. Removal
 - b. Installation
-

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

References

TM 9-2350-314-10

Materials/Parts

Lockwire (item 97, Appx C)

Personnel Required

Three

WARNING

- Wear safety glasses and steel-tipped safety shoes to avoid possible injury while handling equipment.
- Level cannon before venting nitrogen to avoid serious injury to personnel or damage to equipment caused by cannon sliding out of battery.
- Keep all parts of body clear to prevent serious injury when venting nitrogen. High pressure nitrogen must be completely vented before the drain plug is loosened to prevent serious injury caused by escaping hydraulic fluid.

28-10 RECUPERATOR NITROGEN DRAIN VALVE AND CAP - CONTINUED

a. Removal.

- 1 Depress cannon to 0 mils (TM 9-2350-314-10).
- 2 Remove nitrogen valve cap (1) from right front of recuperator cylinder (2) and loosen nut (3) on valve two turns to release nitrogen. Ensure all nitrogen is vented from recuperator.

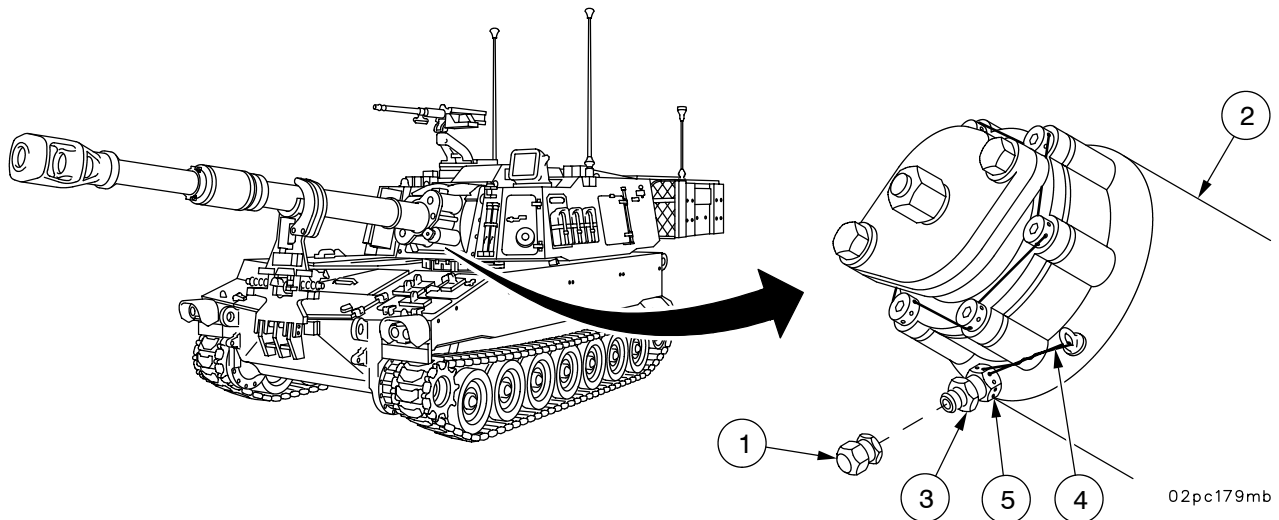
WARNING

Ensure all nitrogen is vented from recuperator before loosening the nitrogen drain valve to prevent serious injury.

- 3 Remove lockwire (4) from nitrogen drain valve (5).
- 4 Remove nitrogen drain valve (5).

b. Installation.

- 1 Install nitrogen drain valve (5) in recuperator cylinder (2) and secure with new lockwire (4).
- 2 Service recuperator with nitrogen (TM 9-2350-314-20-2-2).
- 3 Install nitrogen valve cap (1) on valve (5).



CHAPTER 29 PREPARATION FOR STORAGE AND SHIPMENT

GENERAL

This chapter provides step-by step procedures for administrative storage, care of equipment in storage, preparation for shipment, loading vehicle for shipment, and blocking the vehicle.

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| 29-3 SHIPPING PREPARATION | 29-6 |
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29-1 ADMINISTRATIVE STORAGE.

- a. Placement of equipment in administrative storage can be for short periods of time when:
 - (1) an organization lacks operating funds, personnel, and other resources, or normal usage of its organic equipment is not adequate to sustain materiel readiness.
 - (2) materiel exceeding the owning organization's capability for operation or maintenance must be retained by that organization for contingency or other cogent reasons.
- b. Installation or organization commanders may authorize the administrative storage of their materiel within guidance furnished by MACOM commanders and AR 750-1. Howitzers should be ready for use within time factors determined by the directing authority.
- c. Throughout storage, appropriate maintenance records will be kept.

29-1.1 Scope.

The requirements specified herein are necessary to maintain M109A6 self-propelled howitzers in administrative storage in maximum readiness condition.

29-1.2 General.

- a. Except as indicated in paragraphs 29-1.6 and 29-1.8, equipment placed in administrative storage should be capable of mission readiness within a 24-hour period or as otherwise prescribed by the approving authority. Before equipment is placed in administrative storage, current maintenance services, shortcomings and deficiencies should be corrected, and all modification work orders (MWOs) should be applied.
- b. Report equipment in administrative storage in Materiel Readiness and Unit Readiness reports as prescribed for all reportable equipment. Refer to AR 220-1.
- c. Perform inspections, maintenance services, and lubrications in accordance with TM 9-2350-314 series manuals or applicable technical manuals.
- d. Records and reports to be maintained for equipment in administrative storage are those prescribed by DA PAM 738-750, for equipment in use.
- e. Ten percent variance is acceptable on time running hours, or mileage used to determine maintenance actions required.

29-1.3 Security.

Instructions contained herein do not modify security procedures and requirements for classified or pilferable items. Refer to AR 190-11, AR 190-13, and AR 190-51.

29-1.4 Storage Site.

- a. Select the best available site for administrative storage. Separate stored equipment from equipment in use. Conspicuously mark the area "Administrative Storage."
- b. Covered storage space is preferred. When insufficient covered space is available for all howitzers to be stored, select an open site.
- c. Open sites should be improved hardstand, if available. Unimproved sites should be firm, well-drained, and kept free of excessive vegetation.

29-1 ADMINISTRATIVE STORAGE - CONTINUED

29-1.5 Storage Plan.

- a. Store equipment to provide maximum protection from the elements and to provide access for inspection, maintenance, and exercising. Anticipate removal or deployment problems and take suitable precautions.
- b. Take into account environmental conditions, such as extreme heat or cold; high humidity; blowing sand, dust or loose debris; soft ground; mud; heavy snows; earthquakes; or combinations thereof and take adequate precautions.
- c. Establish a fire plan and provide for adequate firefighting equipment and personnel.

29-1.6 Maintenance Services and Inspection.

Prior to storage, perform the next scheduled major preventive maintenance service (monthly, quarterly, or semiannually).

29-1.7 Auxiliary Equipment and Basic Issue Items.

Process auxiliary and basic issue items simultaneously with the howitzer to which they are assigned. If possible, store auxiliary and basic issue items with the howitzer. If stored apart from the howitzer, mark auxiliary and basic issue items with tags indicating the howitzer, its registration or serial number and location, and store in protective type closures. In addition, place a tag or list indicating the location of the removed items in a conspicuous place on the howitzer.

29-1.8 Corrections of Shortcomings and Deficiencies.

Correct all shortcomings and deficiencies prior to storage, or obtain a deferment from the approving authority.

29-1.9 Lubrication.

Lubricate equipment in accordance with the applicable technical manual. Retract hydraulic systems linkage and coat exposed portion of shafts with grease.

29-1.10 General Cleaning, Painting, and Preservation.

- a. Clean the equipment of dirt, grease, and other contaminants in accordance with this manual.



Do not direct water or steam under pressure against air cleaners, air duct outlets, exhaust outlets, unsealed electrical systems, fire control instruments, upholstery, or any exterior opening, or component damage may occur.

- b. Removal of rust and damaged paint by scraping, wire brushing, sanding, or buffing is not authorized on cannon, fire control, or other armament components.
- c. After cleaning and drying, immediately coat unpainted metal surfaces with an oil or grease, as appropriate.
- d. Sunlight, heat, moisture (humidity), and dirt tend to accelerate deterioration. Install all covers (including vehicle protection closures) authorized for the equipment. Close and secure all openings except those required for venting and draining. Seal openings to prevent the entry of rain, snow, or dust. Insert desiccant when complete seal is required. Place equipment and provide blocking or framing to allow for ventilation and water drainage. Support cover away from howitzer surfaces which may rust, rot, or mildew.

29-1 ADMINISTRATIVE STORAGE - CONTINUED



Place a piece of barrier material between desiccant bags and metal surfaces.

NOTE

Air circulation under draped covers reduces deterioration from moisture and heat.

29-1.11 Preparation of Cannon and Fire Control Instruments.

a. Cannon.

- (1) Thoroughly clean, dry, and coat the inside of cannon tube with preservative oil and insert a strip of Volatile Corrosion Inhibitor (VCI) paper the full length of the tube. Seal breech and muzzle to sustain VCI benefits.
- (2) Remove, thoroughly clean, and dry bore evacuator chambers. Apply preservative oil to all machined surfaces on the evacuator and the gun tube. Replace the evacuator on the gun tube. Do not wrap or tape the evacuators.
- (3) Remove, clean, and dry the muzzle brake. Coat the muzzle brake lock, key, hardware, and unpainted surfaces of the muzzle brake with grease, automotive and artillery (GAA). Reassemble and wrap muzzle brake with pressure-sensitive tape.
- (4) Wrap the end of the cannon tubes with barrier material and seal with tape.
- (5) Thoroughly clean and dry the breech, breech ring, and breechblock before coating with grease, automotive and artillery (GAA). Set the breechblock in the closed position.
- (6) Breech mechanisms of cannons are afforded protection by the cab and need not be wrapped.

b. Fire Control Instruments.

- (1) Thoroughly clean and dry fire control instruments and coat unpainted surfaces with grease, automotive and artillery (GAA).
- (2) Wrap all optical glass with lens tissue and fasten with tape.
- (3) Store all instruments on racks or in cases or protect with covers.

29-2 CARE OF EQUIPMENT IN ADMINISTRATIVE STORAGE.

29-2.1 Maintenance Services.

After equipment has been placed in administrative storage, suspend all regularly scheduled preventive maintenance services and inspect and exercise as specified herein. Do not reduce Prescribed Load List.

29-2 CARE OF EQUIPMENT IN ADMINISTRATIVE STORAGE - CONTINUED

29-2.2 Inspection.

- a. Vehicle to be prepared for administrative storage must be given a limited technical inspection and processed as prescribed on DD Form 1397. The results of the inspection and classification will be entered on DA Form 2404.
- b. If a vehicle is not shipped or issued upon expiration of the limited storage period, process as applicable in accordance with MIL-H-46709.
- c. If a vehicle to be shipped will reach its destination within the limited storage period, it need not be reprocessed when removed from storage, unless necessary because of anticipated in-transit weather conditions.
- d. Inspection will usually be visual and must consist of at least a walk-around examination of all equipment to observe any deficiencies that may have occurred. Inspect equipment in open storage weekly, and that in covered storage monthly. Immediately after any severe storm or environmental change, inspect all equipment. The following are examples of things to look for during visual inspection:
 - (1) Leaks: coolant, fuel, oil, or hydraulic fluid.
 - (2) Condition of preservatives, seals, and wraps. Seals may develop leaks during storage, during exercise, or shortly thereafter. If leaking continues, refer to the repair procedures in this manual or notify support maintenance.
 - (3) Corrosion or other deterioration.
 - (4) Missing or damaged parts.
 - (5) Water in compartments.
 - (6) Purge and charge fire control instruments as required (see TM 750-116 or this manual).
 - (7) Inspect cannon at the time recoil mechanisms and equilibrators are exercised. Record date of exercise on DA Form 2408-4.
 - (8) Any other readily recognizable shortcomings or deficiencies.

29-2.3 Receipt for Storage.

- a. When received for storage and already processed for domestic shipment by the manufacturer as indicated on DD Form 1397, the vehicle will not be reprocessed unless inspection performed on receipt of materiel reveals corrosion, deterioration, etc.
- b. Upon receipt from manufacturing facilities, if the processing data on the tag indicates that preservation has been rendered ineffective by operation or by freight shipping damage, completely process the vehicle in accordance with MIL-H-46709.
- c. Prepare SF Form 364 for all shipments received in a damaged or otherwise unsatisfactory condition due to deficiencies in preservation, packaging, marking, handling, loading, or storage, and for apparently excessive preservation.

29-2 CARE OF EQUIPMENT IN ADMINISTRATIVE STORAGE - CONTINUED

29-2.4 Exercising.

Exercise equipment before administrative storage if schedule calls for exercising during administrative storage. Limit depreservation to removal of materials that will restrict exercising. Perform the before, during, and after operational checks in accordance with TM 9-2350-314-10. Immediately take action to correct shortcomings and deficiencies noted. Exercise all hydraulic units when exercising the howitzer. Note inspection and exercise results on DA Form 2404. Record and report maintenance actions on DA Form 2407. After exercising, restore the preservation to the original condition. Replenish fuel and oil used during exercising and note the amount on DA Form 2408-1.

29-2.5 Rotation.

To assure utilization of all assigned materiel, rotate items in accordance with any rotational plan that will keep equipment in an operational condition and reduce maintenance effort.

29-2.6 Removal from Administrative Storage.

Remove preservative materials. Perform the next scheduled preventive maintenance service and prepare equipment for service as outlined in TM 9-2350-314-10 and in accordance with instructions on DD Form 1397.

29-2.7 Servicing.

Resume the maintenance service schedule in effect at the commencement of storage as per DD Form 314. Refer to DA PAM 738-750.

29-3 SHIPPING PREPARATION.

29-3.1 Preparation for Shipment.

When shipping the self-propelled howitzer, the officer in charge of preparing the shipment will be responsible for furnishing the materiel in serviceable condition, properly cleaned, processed, packaged and packed.

29-3.2 Removal of Preservatives Prior to Shipment.

Personnel withdrawing the vehicle from storage or from shipment must not remove preservatives other than to insure that the materiel is complete and serviceable. If preservatives have been removed, they must be restored to prescribed level of preservation prior to shipment.

29-3.3 Army Shipping Documents.

Prepare all Army shipping documents in accordance with AR 55-355.

29-3.4 Removal and Installation of Commander's Cupola for Railway Shipment.

The commander's cupola must be removed when railway transportation is used for shipping the M109A6. The procedures in 29-3 instruct maintenance personnel in the removal, installation, and stowage of the commander's cupola, adapter, lockring, and machine gun mount as a complete assembly.

29-3.5 Removal and Installation of PLGR Antenna and Mount for Railway Shipment.

The PLGR antenna and mount must be removed when railway transportation is used for shipping the M109A6. The procedures in 29-3.5 instruct the maintenance personnel in the removal, installation and storage of the PLGR antenna and mount as one assembly.

29-3 SHIPPING PREPARATION - CONTINUED

INITIAL SETUP

Tools

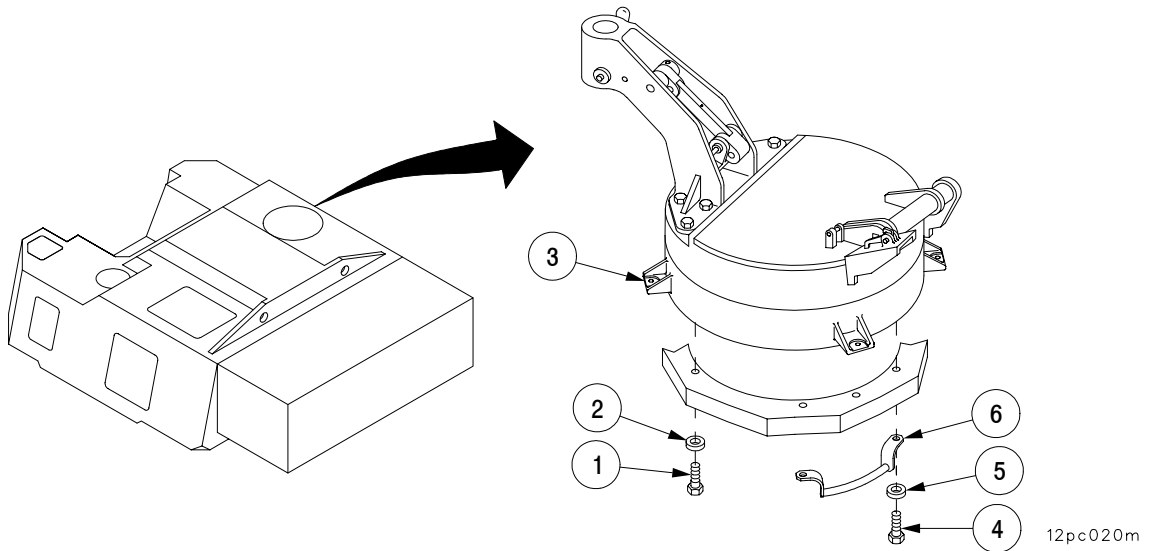
Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 53, Appx G)
Torque wrench (item 54, Appx G)
Socket wrench (item 48, Appx G)
Sling (item 34, Appx G)
Suitable lifting device

Materials/Parts

Self-locking bolts (6) (item 139, Appx F)
Self-locking bolts (4) (item 140, Appx F)
Fabricated shipping cover (Appx D)
Lockwashers (4) (item 132, Appx F)
Wood (item 101, Appx C)
Sealing compound (item 37, Appx C)

a. Removal.

- 1 Remove six self-locking bolts (1) and six flat washers (2) securing commander's cupola assembly (3) to cab. Discard self-locking bolts.
- 2 Remove four self-locking bolts (4), four flat washers (5), and two handles (6). Discard self-locking bolts.

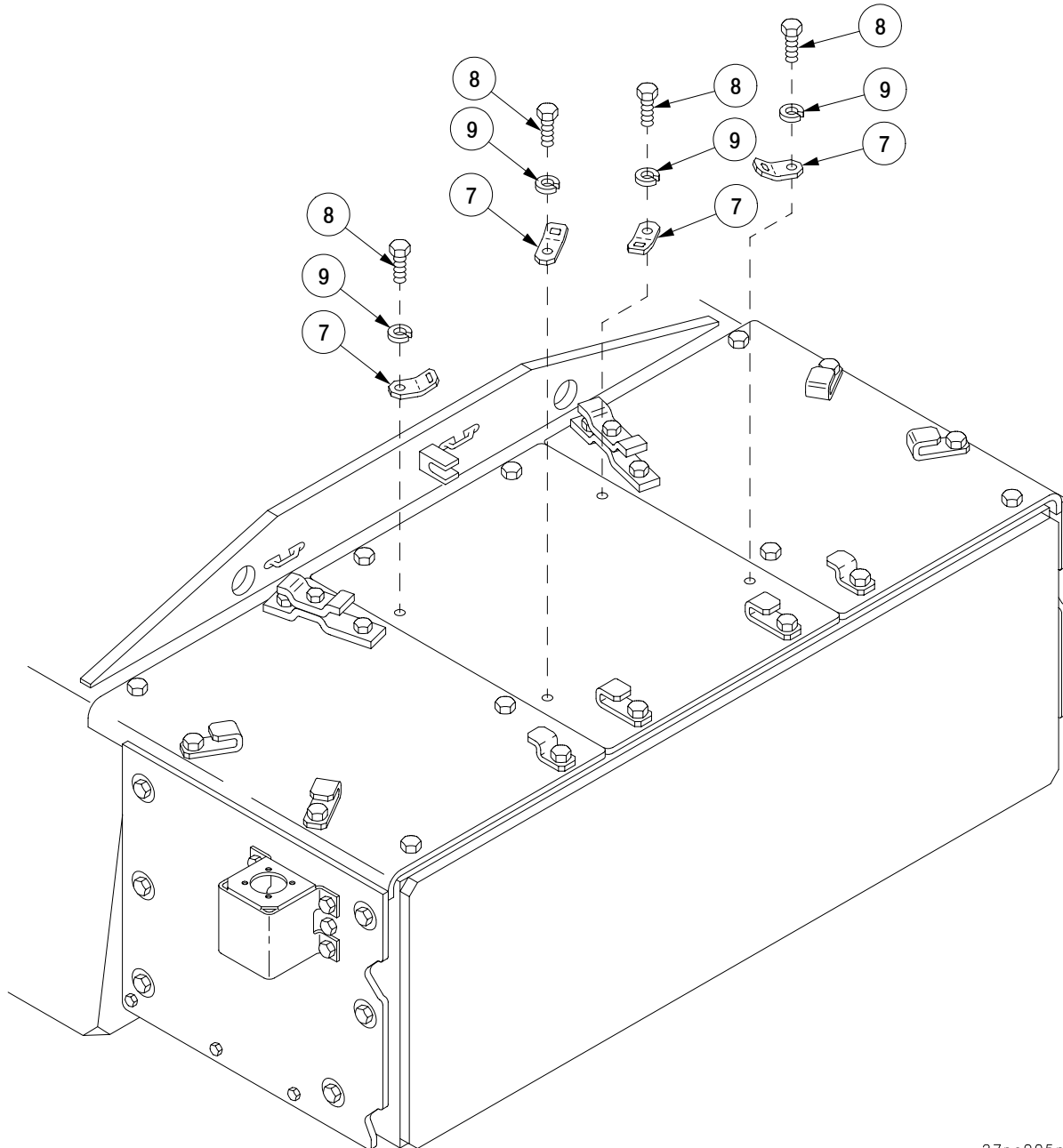


29-3 SHIPPING PREPARATION - CONTINUED

29-3.4 Removal and Installation of Commander's Cupola for Railway Shipment - Continued

a. Removal - Continued

- 3 Remove four brackets (7) by removing four screws (8) and four lockwashers (9). Discard lockwashers. Stow brackets and screws for later use.



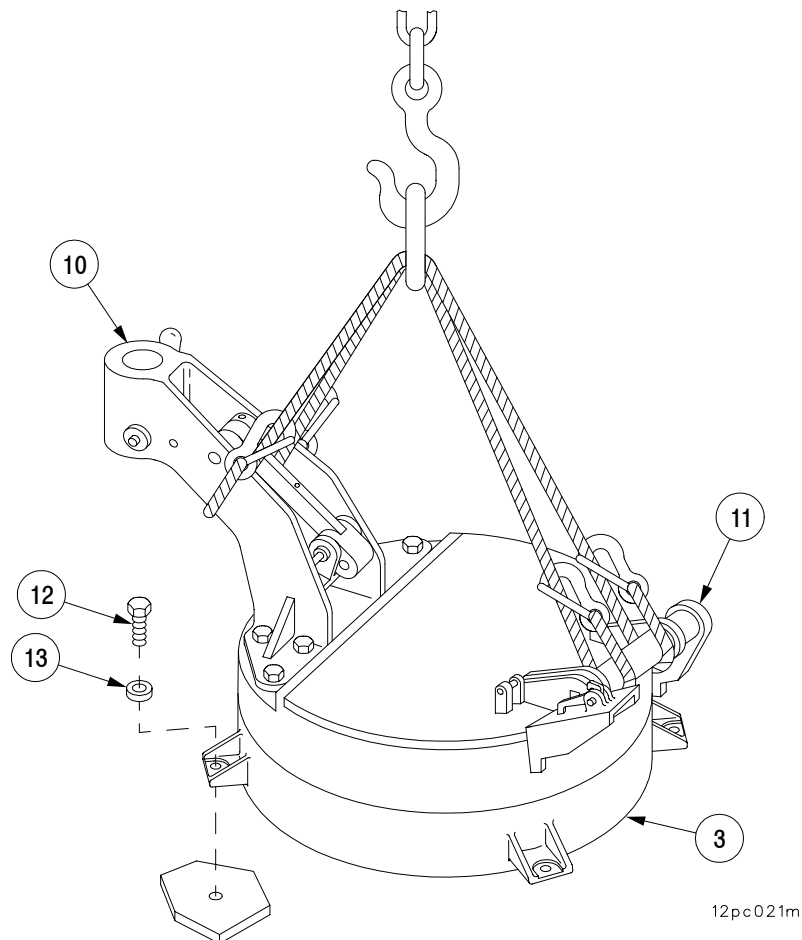
27pc005m

29-3 SHIPPING PREPARATION - CONTINUED

29-3.4 Removal and Installation of Commander's Cupola for Railway Shipment - Continued**a. Removal - Continued****WARNING**

Weight of commander's cupola, adapter, lockring and machine gun mount as a complete assembly is approximately 875 lbs. Use sling and suitable lifting device when performing this procedure.

- 4 Attach sling and suitable lifting device to machine gun mount (10) and cupola hinge (11).
- 5 Remove complete cupola assembly (3) from vehicle using suitable lifting device.
- 6 Using suitable lifting device, position complete cupola assembly (3) on top center of cab bustle.
- 7 Secure cupola assembly (3) to bustle with four self-locking bolts (12) and four flat washers (13).
- 8 Remove sling and suitable lifting device.



29-3 SHIPPING PREPARATION - CONTINUED

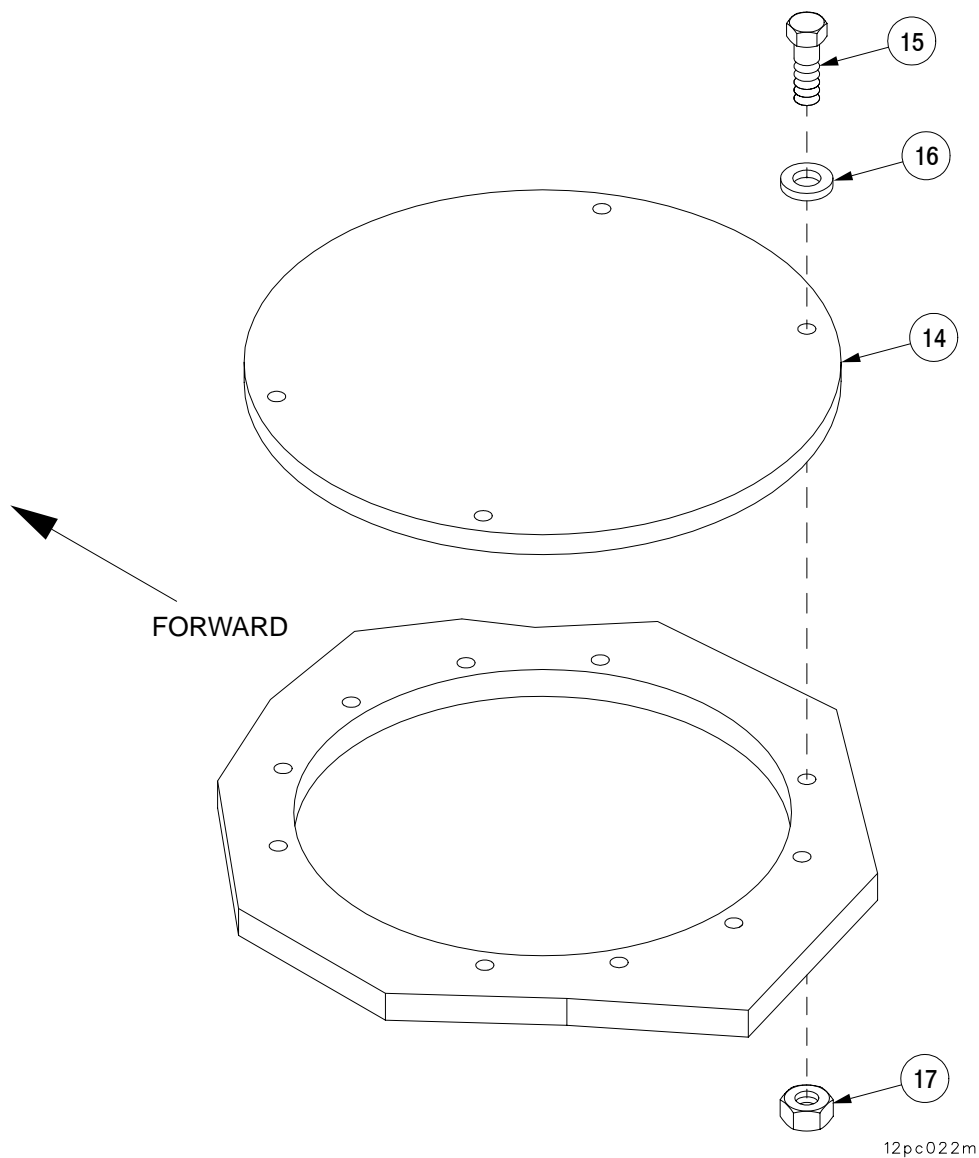
29-3.4 Removal and Installation of Commander's Cupola for Railway Shipment - Continued

a. Removal - Continued

- 9 Install fabricated shipping cover (14) over cab hole where cupola assembly (3) was, using four self-locking bolts (15), four flat washers (16), and four nuts (17).

b. Installation

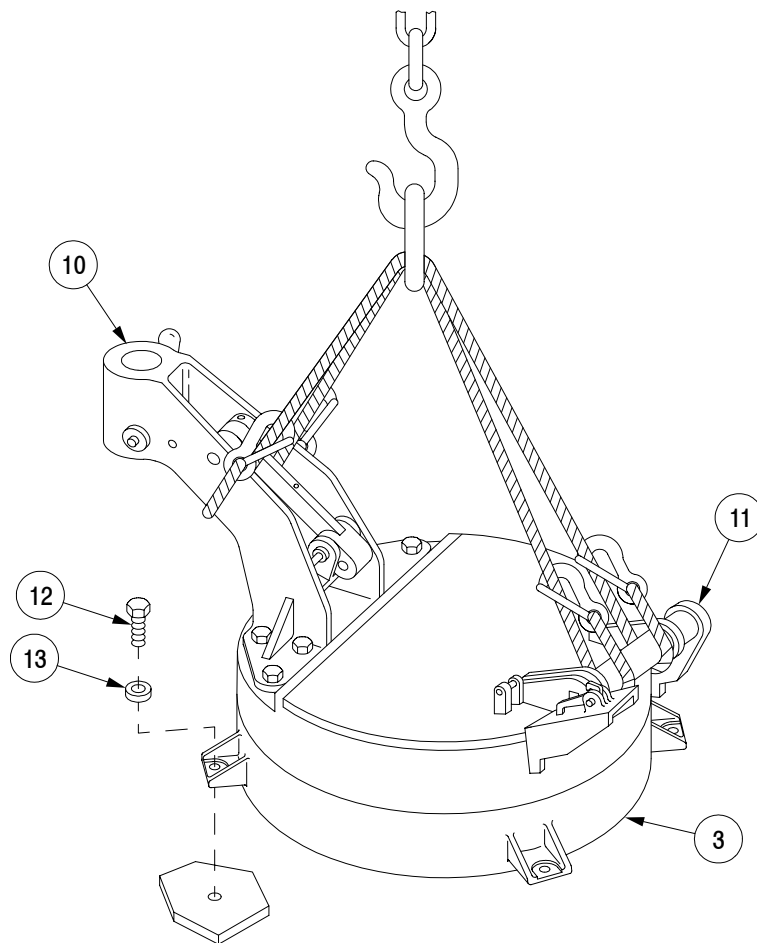
- 1 Remove four self-locking bolts (15), four flat washers (16), and four nuts (17), and remove shipping cover from cab hole where cupola assembly (3) was removed.



29-3 SHIPPING PREPARATION - CONTINUED

29-3.4 Removal and Installation of Commander's Cupola for Railway Shipment - Continued**b. Installation - Continued**

- 2 Remove four self-locking bolts (12) and four flat washers (13) from cupola assembly (3).
- 3 Attach sling and suitable lifting device to machine gun mount (10) and cupola hinge (11).
- 4 Apply sealing compound to mating surface of cab and cupola assembly.
- 5 Lift cupola assembly (3) with suitable lifting device and position over hole in cab.



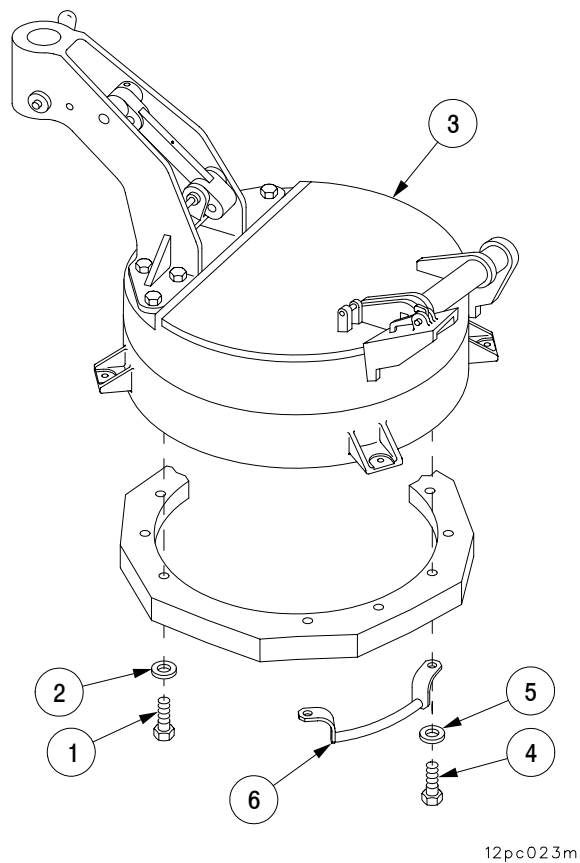
12pc021m

29-3 SHIPPING PREPARATION - CONTINUED

29-3.4 Removal and Installation of Commander's Cupola for Railway Shipment - Continued

b. Installation - Continued

- 6 Secure cupola assembly (3) to cab with six flat washers (2) and six new self-locking bolts (1). Torque screws to 299-330 lb-ft (405-447 N·m).
- 7 Install two handles (6) with four flat washers (5) and four new self-locking bolts (4).
- 8 Remove sling and suitable lifting device.

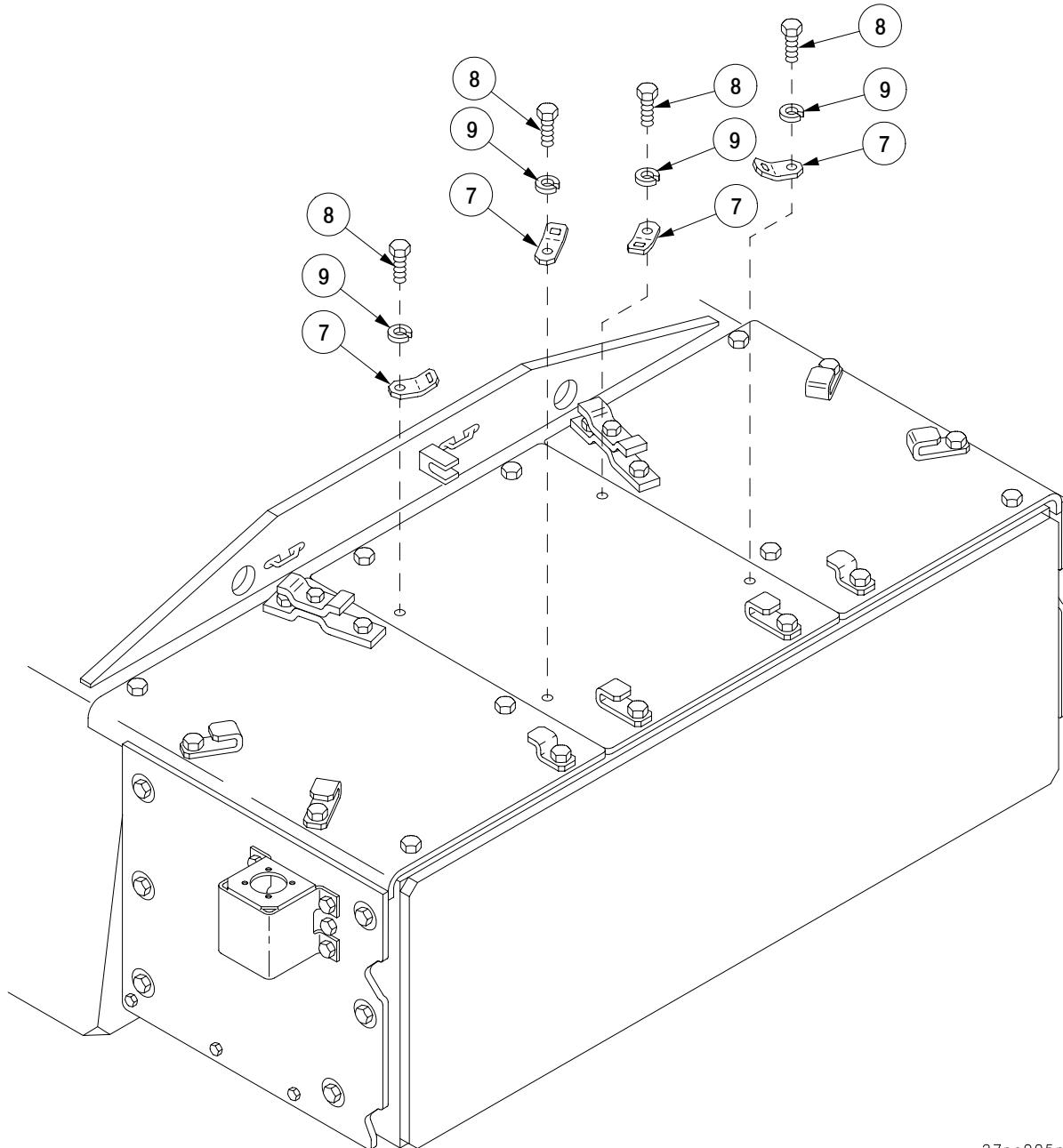


29-3 SHIPPING PREPARATION - CONTINUED

29-3.4 Removal and Installation of Commander's Cupola for Railway Shipment - Continued

b. Installation - Continued

- 9 Install four brackets (7) with four screws (8) and four new lockwashers (9). Torque screws to 106-114 lb-ft (144-154 N·m).



27pc005m

29-3 SHIPPING PREPARATION - CONTINUED

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Torque wrench (item 56, Appx G)

Materials/Parts

Lockwashers (4) (item 130, Appx F)

29-3.5 Removal and Installation of PLGR Antenna and Mount for Railway Shipping - Continued

a. Removal.

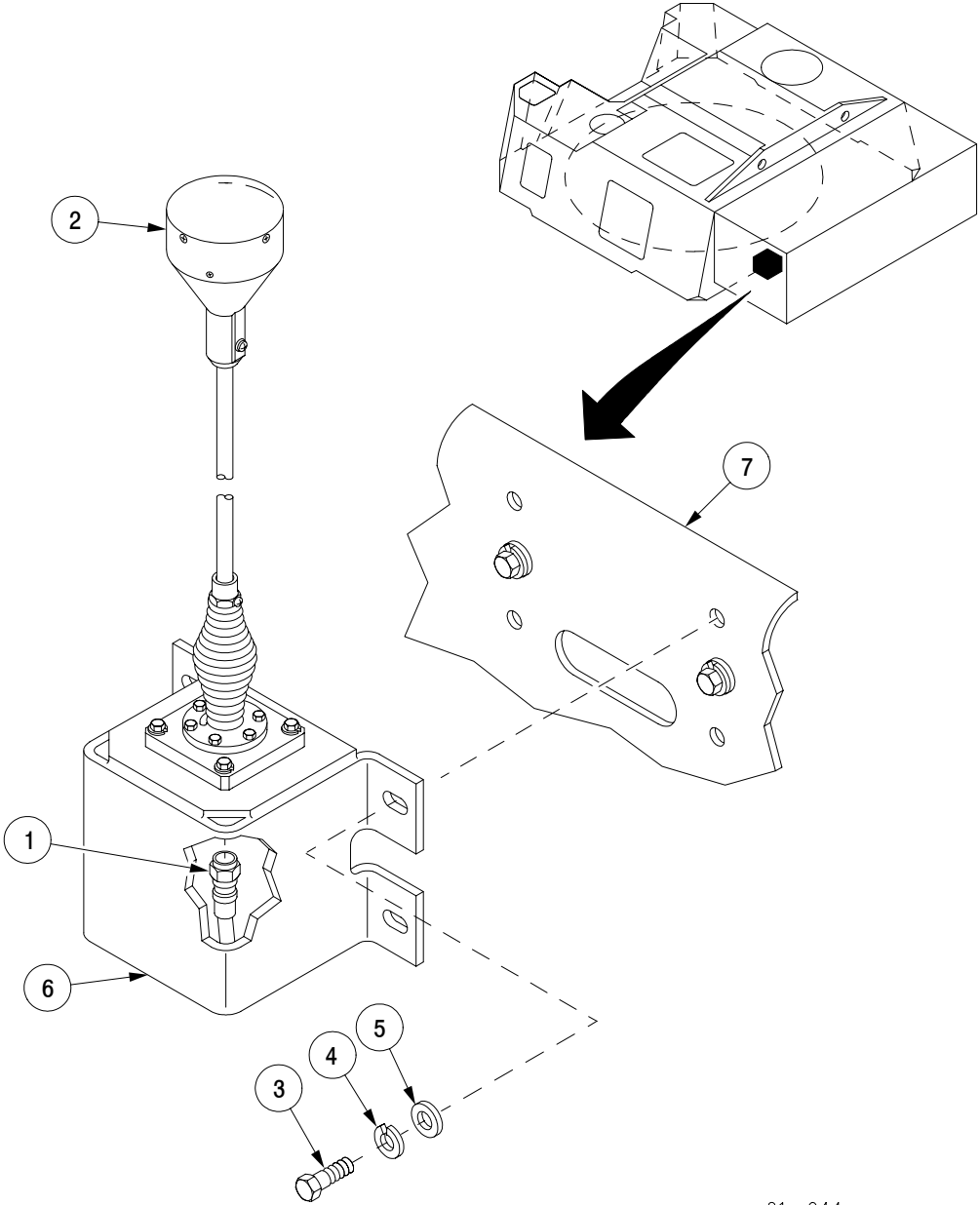
- 1 Disconnect cable assembly connector (1) from antenna assembly (2).
- 2 Remove four screws (3), four lockwashers (4), four flat washers (5) and mount (6) with antenna assembly (2) from cab mounting plate (7). Discard lockwashers.
- 3 Cover cable assembly connector (1) with masking tape and tape cable assembly to mounting plate (7) to prevent damage during shipping.
- 4 Place antenna assembly (2) with mount (6) inside of vehicle to prevent damage during shipping.

b. Installation.

- 1 Remove masking tape from cable assembly connector (1) and mounting plate (7).
- 2 Remove antenna assembly (2) with mount (6) from interior storage location.
- 3 Intall mount (6) with antenna assembly (2) to mounting plate (7) with four screws (3), four new lockwashers (4) and four flat washers (5).
- 4 Connect cable assembly connector (1) to antenna assembly (2).
- 5 Check PLGR operation through AFCS/PDFCS.

29-3 SHIPPING PREPARATION - CONTINUED

29-3.5 Removal and Installation of PLGR Antenna and Mount for Railway Shipping - Continued



21pc044mo

29-4 LOADING VEHICLE FOR SHIPMENT.

29-4.1 General.

Use the following publication when preparing a vehicle for shipment.

- a. MTMCTEA Pamphlet 55-19, Tiedown Handbook for Rail Movements.
- b. MTMCTEA Reference 92-55-20, Tiedown Handbook for Truck Movements.
- c. MTMCTEA Reference 95-55-22, Marine Lifting and Lashing Handbook.

29-4.2 Rail Shipment.



The height and width of a vehicle, when prepared for rail transportation, must not exceed the limitations prescribed for particular railroad lines. Whenever possible, local transportation officers must be consulted about the limitations of the particular railroad lines to be used for the movement in order to avoid delays, dangerous conditions or damage to equipment.

When a vehicle is shipped by rail, every precaution must be taken to see that it is properly loaded, blocked and securely fastened to flatcar floor.

- a. Inspect flatcar prior to loading and see that it is in a suitable condition to carry loads safely.
- b. Prepare flatcar for loading by removing debris, previous blocking, nails, and other obstructions. Inspect flatcar for loose or broken floor planks. If found unsatisfactory, reject the flat car for use.
- c. If suitable hoisting equipment, permanent loading ramps, and handling equipment are not available for loading or unloading materiel, improvised runways, ramps, and spanning platforms can be constructed.
- d. Loading must be governed by the capacity and length of flatcars available at the time of shipment, as well as requirements of bills of lading and shipping requirements.



The howitzer cannon must never extend beyond end of flatcar.

- e. Position the vehicle as far from the brake wheel end of the flatcar as space permits. Provide a minimum clearance of 4 inches (10.2 cm) below and 6 inches (15.2 cm) above, behind and to each side of the flatcar brake wheel.

29-5 BLOCKING.

29-5.1 General.

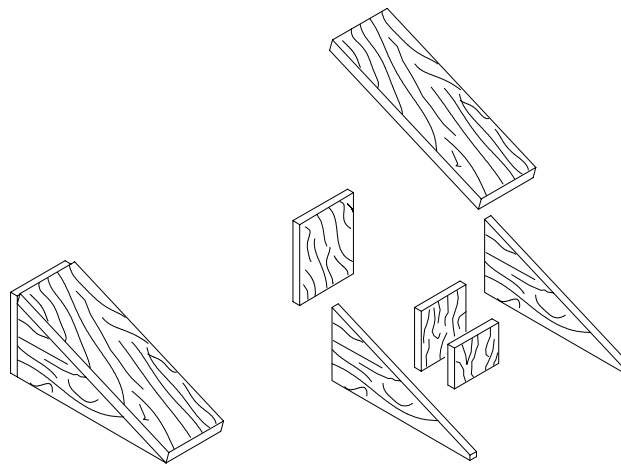
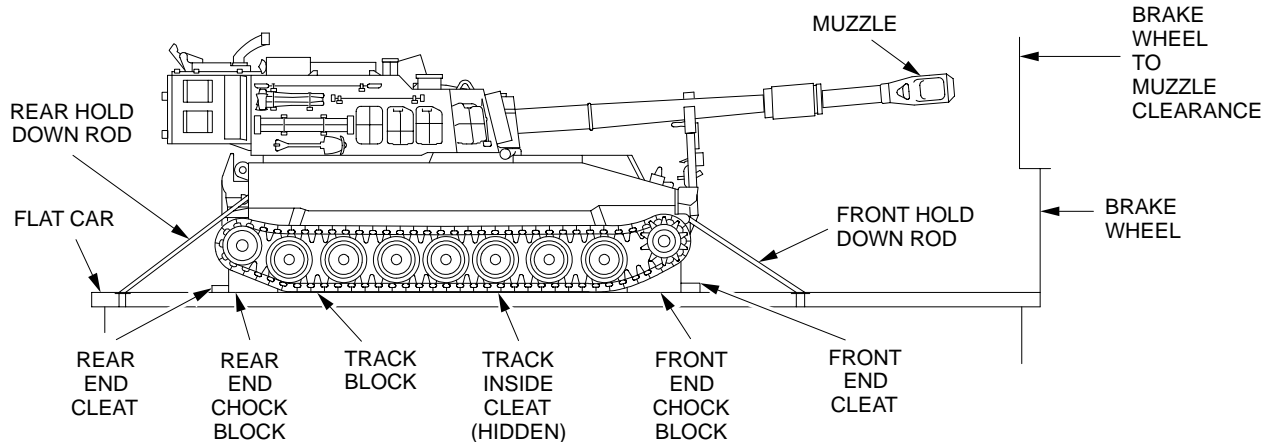
All blocking instructions specified herein are minimum and are in accordance with the Association of American Railroads Pamphlet, Section No. 6, Rules Governing the Loading of Department of Defense Materiel on Open-Top Cars. Additional blocking may be added at the discretion of the officer in charge.

29-5.2 Track Inside Cleats.

Locate two cleats (6 in. x 6 in. x 14 ft) (15.2 cm x 15.2 cm x 4.3M), along the inside of the left and right tracks. Nail to car floor with 30-penny nails, staggered approximately every 12 inches (30.4 cm).

29-5.3 Chock Blocks.

Construct four chock blocks; two to fit the angle between the tracks and car deck at the front of the vehicle and two to fit the angle between the track and car deck at the rear of the vehicle. Using 1 5/8 inch (4.1 cm) thick lumber, make chock blocks 12 inches (30.4 cm) wide and minimum of 18 inches (45.72 cm) high. Nail pieces together with 20-penny nails. Locate one chock block against the front of each track and one against the rear of each track. Toenail the chock blocks to the car floor with 40-penny nails.



ASSEMBLED VIEW

EXPLODED VIEW

CHOCK BLOCK

18ph112m

29-5 BLOCKING - CONTINUED

29-5.4 End Cleats.

Locate one cleat (2 in. x 4 in. x 12 ft) (5 cm x 10.2 cm x 30.4 cm), against the end of each chock block (eight cleats required) and secure to car deck with 30-penny nails. Locate the upper cleat on top of the lower cleat and secure to lower cleat with 30-penny nails.

29-5.5 Side Cleats.

Locate one cleat (2 in. x 3 in. x 10 ft) (5 cm x 7.6 cm x 25 cm), against the inside and outside of each of the chock blocks (eight cleats required). Secure each to car deck with 20-penny nails.



Make sure cannon tube is securely locked in TRAVEL LOCK and CAB TRAVERSE LOCK is engaged.

29-5.6 Track Blocks.

Cut 34 blocks to conform with the shape of road wheels. Locate blocks on tracks between wheels. Place wedges under block to insure a snug fit against wheels, if required. Nail 2 in. x 4 in. (5 cm x 10.2 cm) cleat (length to suit) across top of blocks to prevent track blocks from sliding out of position.

29-5.7 Holddown Rods.

Thread both ends of rod 1-1/4 inch (3.2 cm) diameter, length to suit. Insert one end of rod through lifting eye on front of vehicle. Bend rod and insert other end through stake pocket on opposite side of flatcar. Repeat operation with second rod through lifting eye on front of vehicle. Repeat operations with two rods on rear of vehicle.

CHAPTER 30 SPECIAL PURPOSE KITS

GENERAL

This chapter describes unit level maintenance procedures for the cab special purpose kits. Step-by-step procedures are provided for maintaining the MCS winterization kit components.

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| 30-2 | MCS WINTERIZATION KIT SWITCH ASSEMBLY | 30-9 |

30-1 MCS WINTERIZATION KIT WIRING HARNESS W58A, BULKHEAD TO CONTROL BOX

This task covers: a. Removal b. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)
Torque wrench (item 56, Appx G)

Materials/Parts

Lockwashers (4) (item 124, Appx F)
Lockwashers (15) (item 130, Appx F)
Gasket (item 14, Appx F)
Tiedown strap (item 79, Appx C)
Marking tag (AR) (item 87, Appx C)
Lockwashers (11) (item 128, Appx F)
Lockwashers (5) (item 129, Appx F)
Tiedown strap (item 81, Appx C)

Equipment Conditions

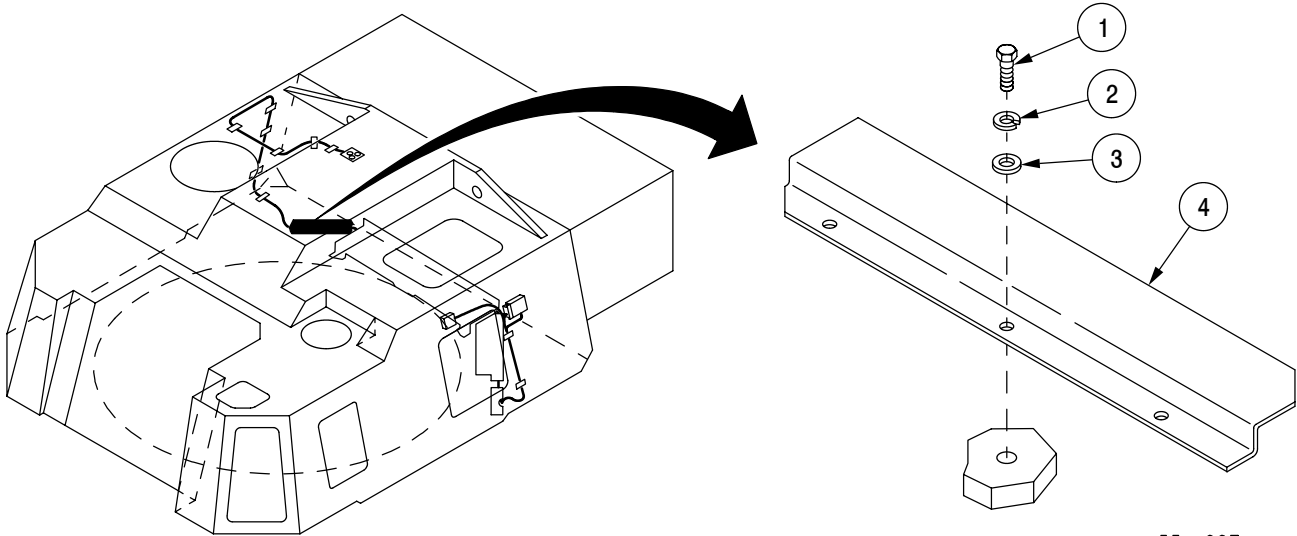
Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

a. Removal.

NOTE

Tag leads before disconnecting to aid in installation.

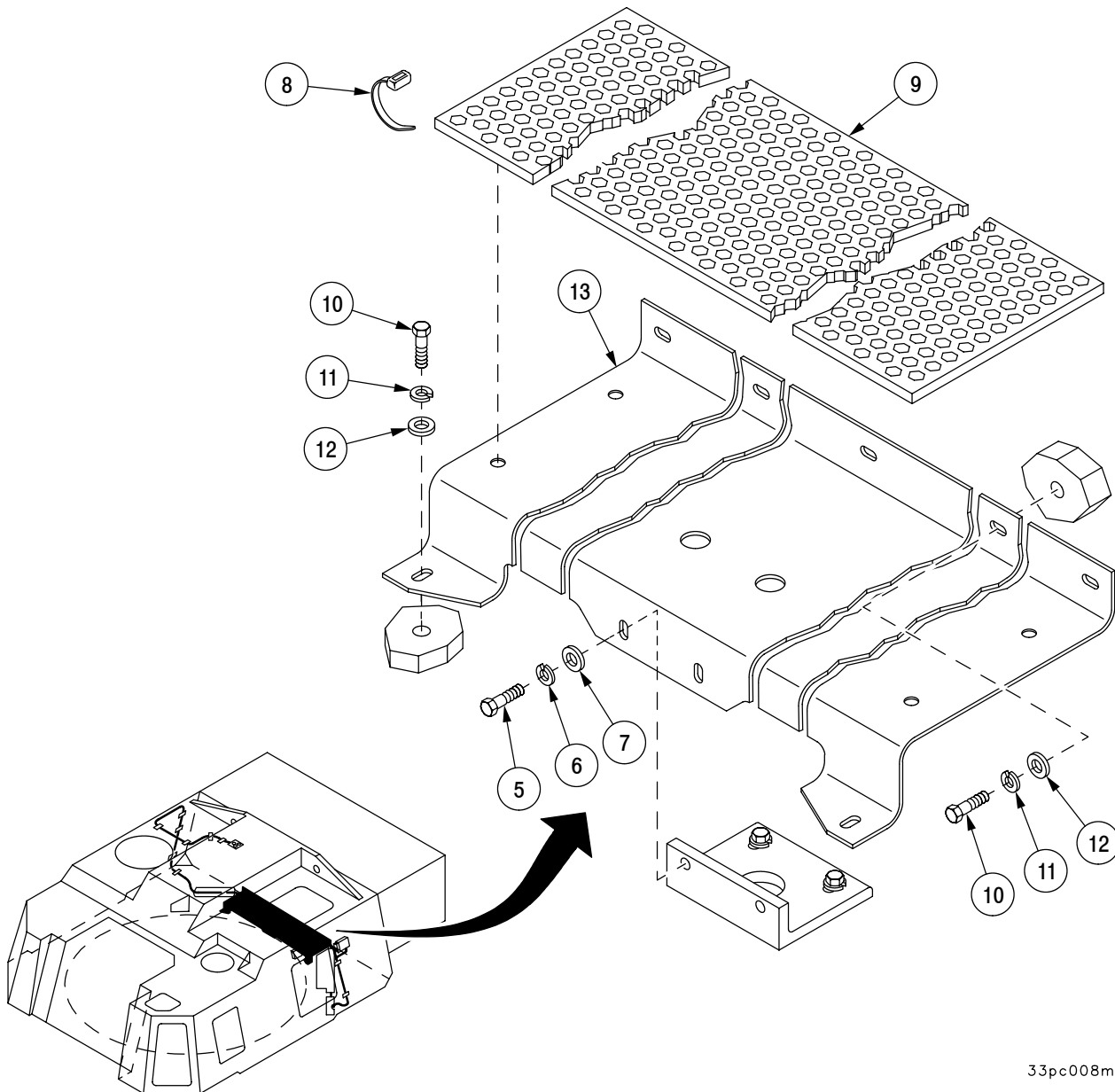
- 1 Remove three screws (1), three lockwashers (2), three flat washers (3), and cover (4). Discard lockwashers.



30-1 MCS WINTERIZATION KIT WIRING HARNESS W58A, BULKHEAD TO CONTROL BOX - CONTINUED

a. Removal - Continued

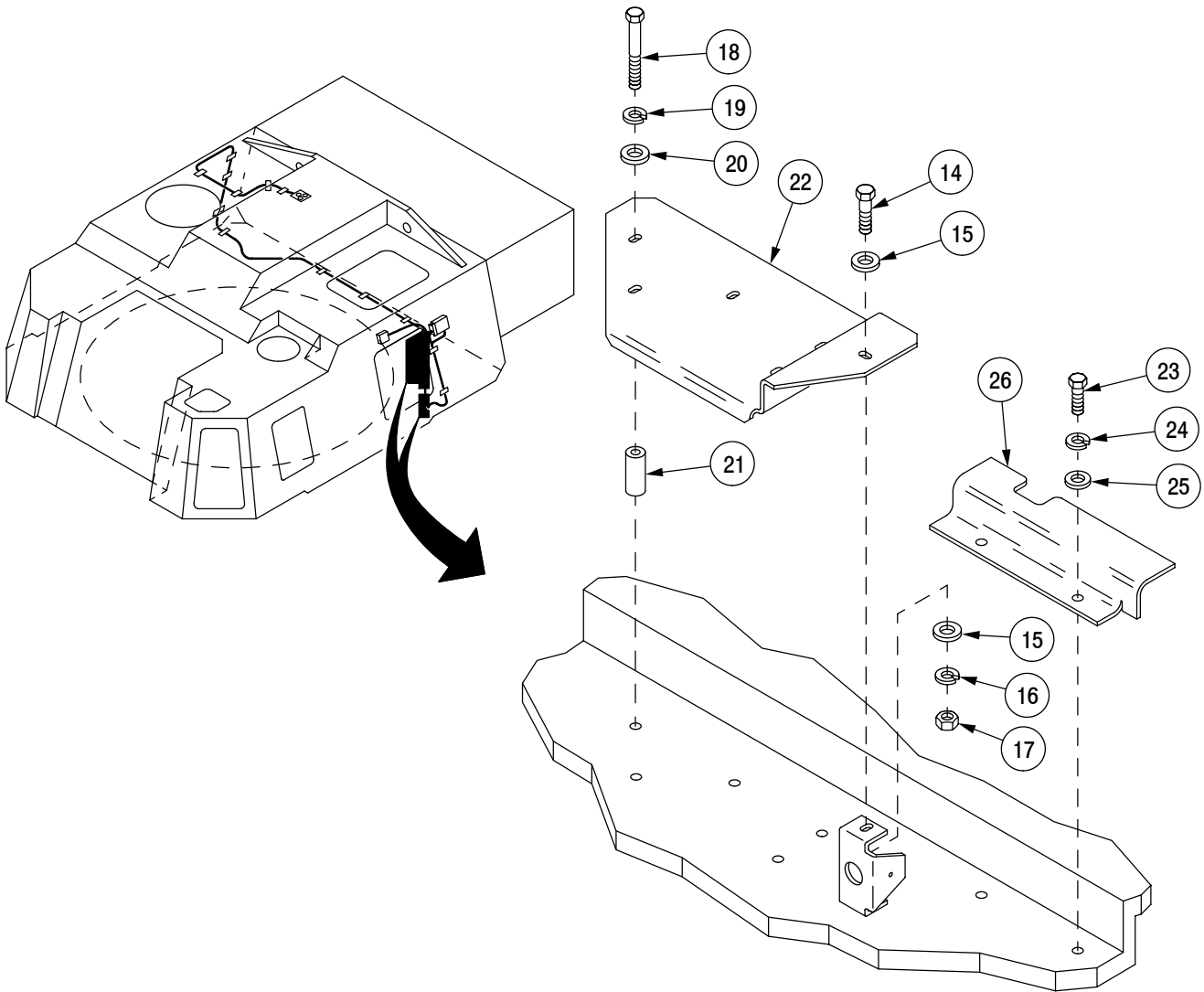
- 2 Remove two screws (5), two lockwashers (6), and two flat washers (7). Discard lockwashers.
- 3 Remove four tiedown straps (8) and mat (9). Discard tiedown straps.
- 4 Remove seven screws (10), seven lockwashers (11), seven flat washers (12), and guard (13). Discard lockwashers.



30-1 MCS WINTERIZATION KIT WIRING HARNESS W58A, BULKHEAD TO CONTROL BOX - CONTINUED

a. Removal - Continued

- 5 Remove screw (14), two flat washers (15), lockwasher (16), and nut (17). Discard lockwasher.
- 6 Remove five screws (18), five lockwashers (19), five flat washers (20), five spacers (21), and cover (22). Discard lockwashers.
- 7 Remove two screws (23), two lockwashers (24), two flat washers (25), and guard (26). Discard lockwashers.



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30-1 MCS WINTERIZATION KIT WIRING HARNESS W58A, BULKHEAD TO CONTROL BOX - CONTINUED

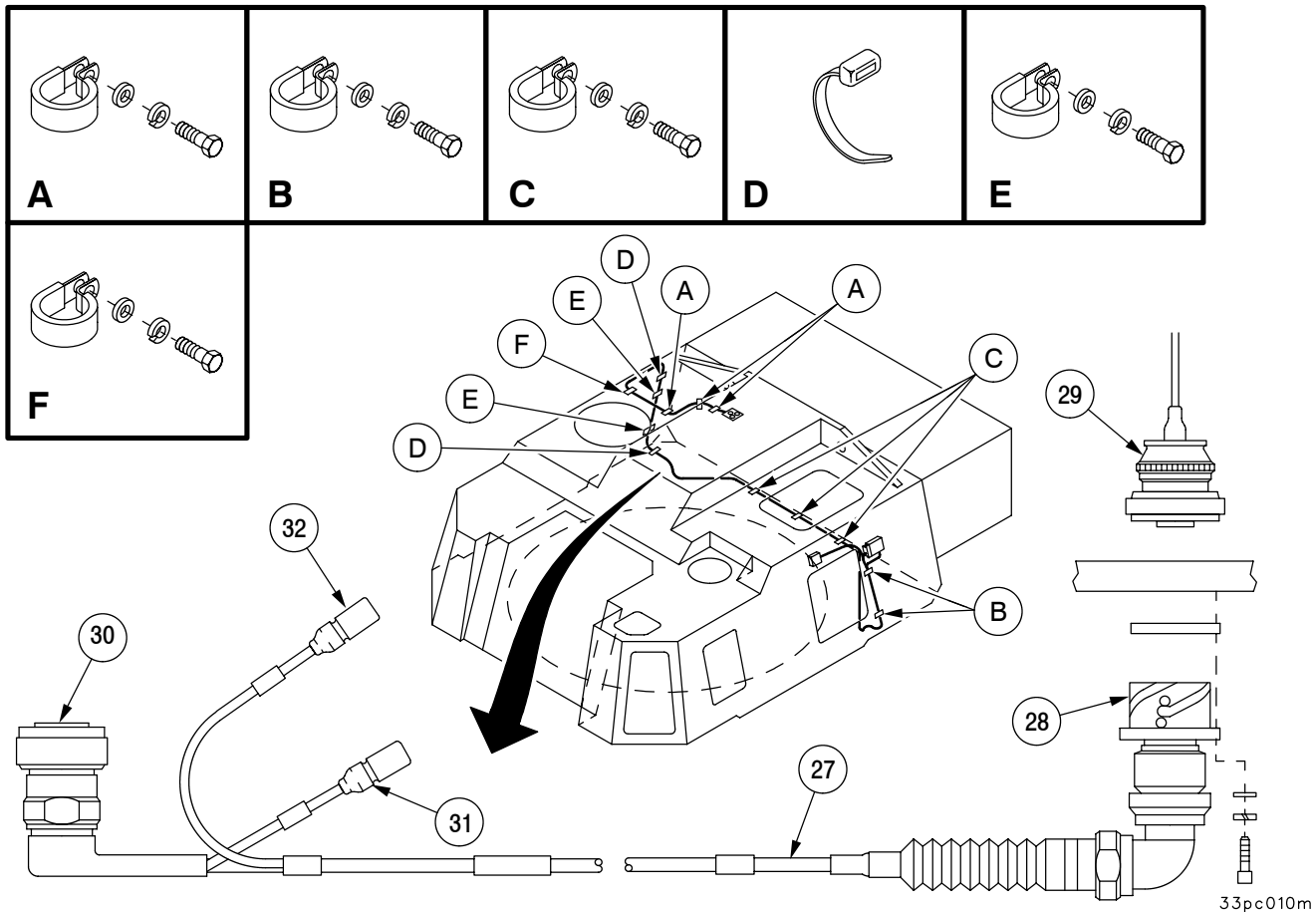
a. Removal - Continued

8 Disconnect wiring harness W58A (27) and attaching hardware at the following points:

| Item No. | W58A Connector/Lead/Wire | From Connector/Lead/Wire/Component | Location |
|----------|--------------------------|--|--|
| 28 | W58A J1 | MCS harness connector 1 P1 (29) | Rear of cab - center, forward of bustle. To MCS compartment. |
| 30 | W58A P2 | MCS control box receptacle | Rear of cab - center beside cab side door. |
| 31 | W58A 70 | Interlock control female wire terminal 70 | Above side door |
| 32 | W58A PH/SW | Winterization kit switch lead assembly female wire terminal 12927744-6 | Rear of cab - center beside cab side door. |

9 Remove clamps, tiedown straps and attaching hardware securing wiring harness W58A (27) to vehicle. Discard lockwashers and tiedown straps.

10 Remove wiring harness W58A (27) from vehicle.



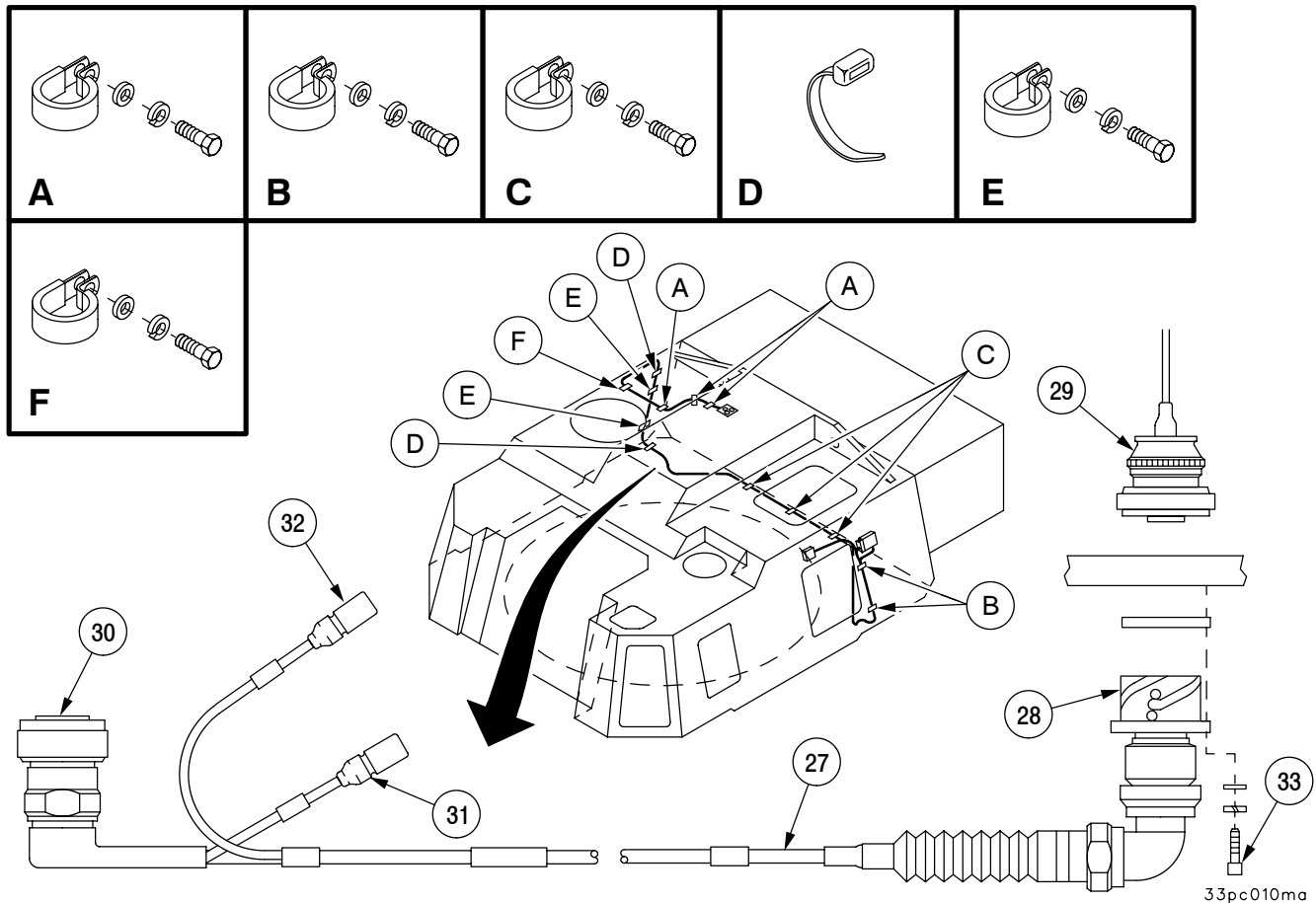
30-1 MCS WINTERIZATION KIT WIRING HARNESS W58A, BULKHEAD TO CONTROL BOX - CONTINUED

b. Installation.

- 1 Install wiring harness W58A (27) in vehicle with clamps, new tiedown straps, new lockwashers, and attaching hardware.
- 2 Connect wiring harness W58A (27) and attaching hardware at the following points:

| Item No. | W58A Connector/Lead/Wire | To Connector/Lead/Wire/Component | Location |
|----------|--------------------------|--|--|
| 32 | W58A PH/SW | Winterization kit switch lead assembly female wire terminal 12927744-6 | Rear of cab - center beside cab side door. |
| 31 | W58A 70 | Interlock control female wire terminal 70 | Above side door |
| 30 | W58A P2 | MCS control box receptacle | Rear of cab - center beside cab side door. |
| 28 | W58A J1 | MCS harness connector 1 P1 (29) | Rear of cab - center, forward of bustle. To MCS compartment. |

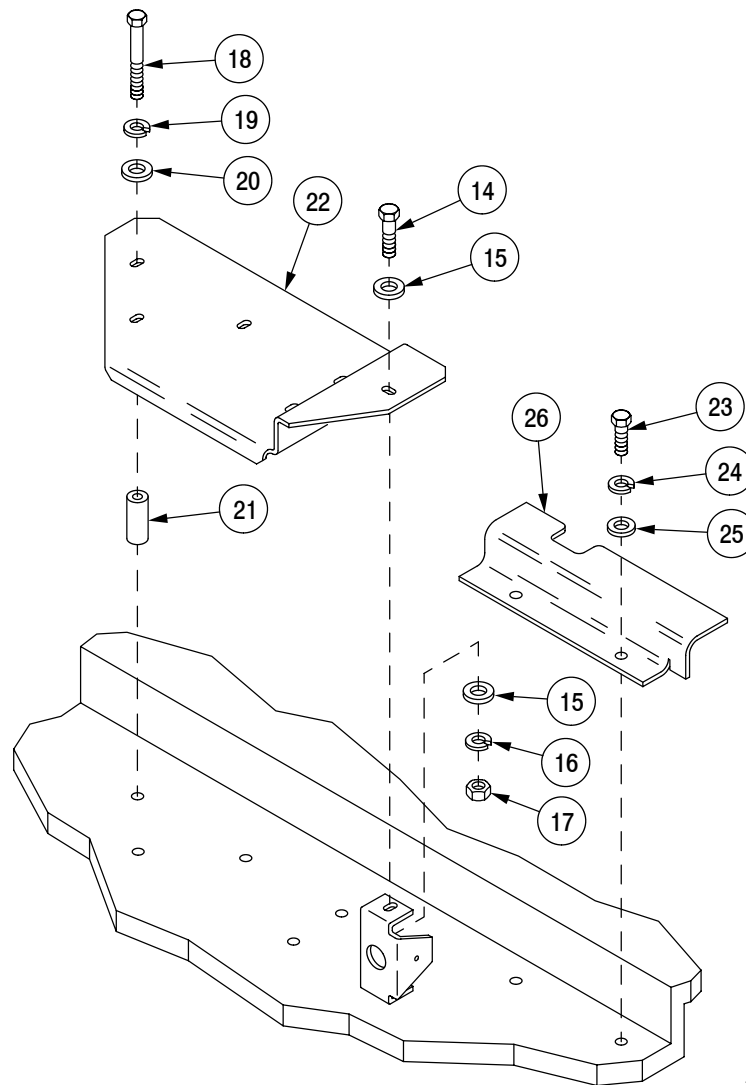
2.1 Torque four screws (33) to 60-65 in. lbs (6.8-7.3 N•m).



30-1 MCS WINTERIZATION KIT WIRING HARNESS W58A, BULKHEAD TO CONTROL BOX - CONTINUED

b. Installation - Continued

- 3 Install guard (26) with two screws (23), two new lockwashers (24), and two flat washers (25).
- 4 Install cover (22) with five screws (18), five new lockwashers (19), five flat washers (20), and five spacers (21).
- 5 Install screw (14), two flat washers (15), new lockwasher (16), and nut (17).

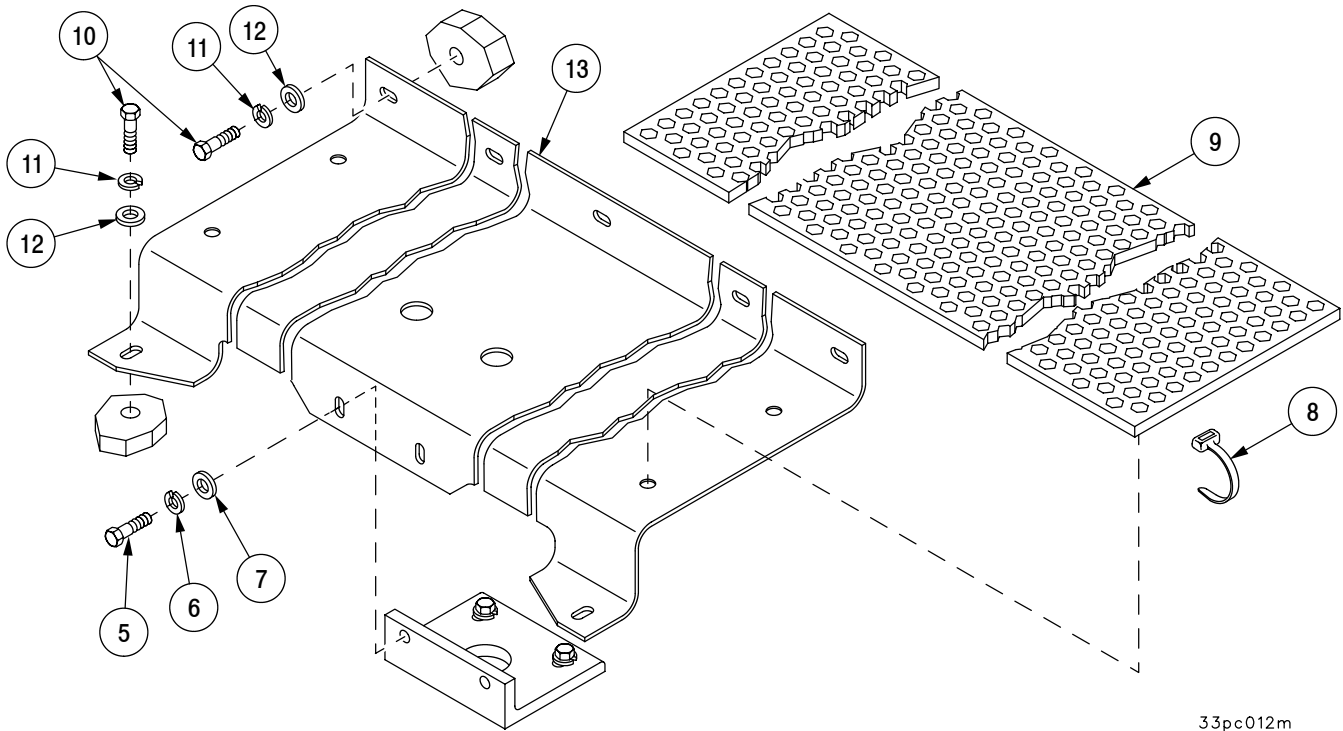


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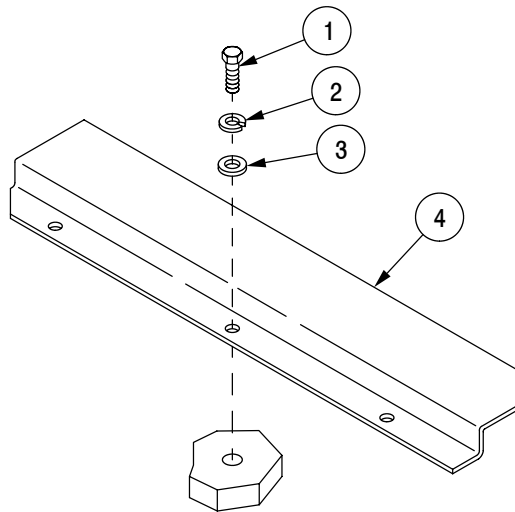
30-1 MCS WINTERIZATION KIT WIRING HARNESS W58A, BULKHEAD TO CONTROL BOX - CONTINUED

b. Installation - Continued

- 6 Install guard (13) with seven screws (10), seven new lockwashers (11), and seven flat washers (12).
- 7 Install mat (9) with four new tiedown straps (8).
- 8 Install two screws (5), two new lockwashers (6), and two flat washers (7).
- 9 Install cover (4) with three screws (1), three new lockwashers (2), and three flat washers (3).



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30-2 MCS WINTERIZATION KIT SWITCH ASSEMBLY

This task covers: a. Removal b. Disassembly c. Assembly d. Installation

INITIAL SETUP

Tools

Artillery and turret mechanic's tool kit
(SC 5180-95-A12)

Materials/Parts

Gasket (item 255, Appx F)
Lockwashers (2) (item 252, Appx F)
Lockwashers (2) (item 128, Appx F)

Equipment Conditions

Vehicle MASTER power switch OFF
(TM 9-2350-314-10)
Battery ground leads disconnected
(TM 9-2350-314-20-1-2)

NOTE

Tag leads before disconnecting to aid in installation.

a. Removal.

- 1 Disconnect two wires (1).
- 2 Remove two screws (2), two lockwashers (3), two flat washers (4), and switch assembly (5) from control box (6). Discard lockwashers.

b. Disassembly.

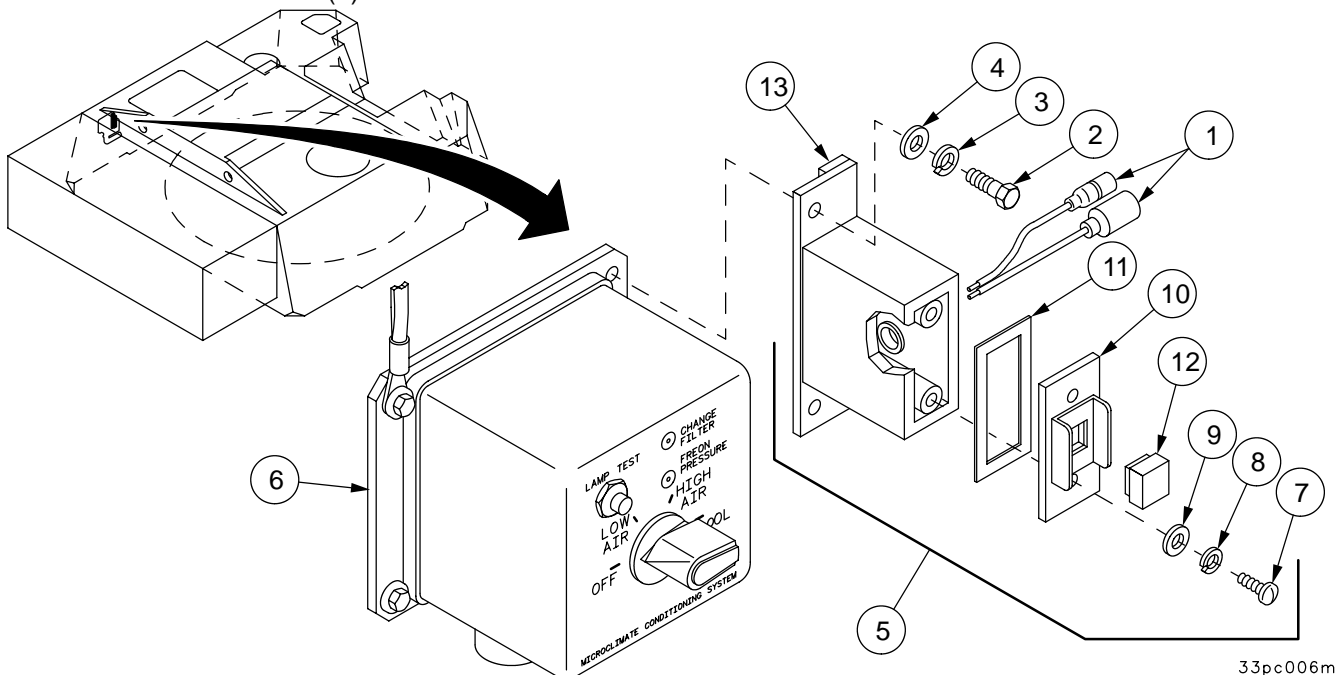
Remove two screws (7), two lockwashers (8), two flat washers (9), cover (10), gasket (11), and switch (12) from base and body assembly (13). Discard lockwashers.

c. Assembly.

Install gasket (11), cover (10), and switch (12) on base and body assembly (13) with two screws (7), two new lockwashers (8), and two flat washers (9).

d. Installation.

- 1 Install switch assembly (5) on control box (6) with two screws (2), two new lockwashers (3), and two flat washers (4).
- 2 Connect two wires (1).



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APPENDIX A

REFERENCES

A-1 SCOPE

The following publications constitute a listing of forms and publications applicable to maintenance for material covered in this technical manual. Appropriate indexes should be consulted frequently for latest applicable changes, revisions, and additions.

A-2 PUBLICATION INDEXES

| | |
|---|----------------|
| Consolidated Index of Army Publications and Blank Forms | DA PAM 25-30 |
| The Army Maintenance Management System | DA PAM 738-750 |
| Charging System Troubleshooting | DA PAM 750-33 |
| Index of Army Motion Pictures and Related Audio Visual Aids | DOD Reg 5040.2 |

A-3 REGULATIONS

| | |
|--|-----------|
| Defense Traffic Management Regulation | AR 55-355 |
| Malfunctions Involving Ammunition and Explosives | AR 75-1 |
| Physical Security of Arms, Ammunition and Explosives | AR 190-11 |
| Army Physical Security Program | AR 190-13 |
| Security of Army Property at Unit and Installation Level | AR 190-51 |
| Unit Status Reporting | AR 220-1 |
| Dictionary of United States Army Terms | AR 310-25 |
| Authorized Abbreviations and Brevity Codes | AR 310-50 |
| Accident Reporting and Records | AR 385-40 |
| Prevention of Motor Vehicle Accidents | AR 385-55 |
| Reporting of Quality Deficiency Data | AR 702-7 |
| Army Material Maintenance Policies | AR 750-1 |

A-4 FORMS

| | |
|--|-----------------|
| U.S. Army Accident Investigation Report | DA Form 285 |
| Recommended Changes to Publications and Blank Forms | DA Form 2028 |
| Recommended Changes to Equipment Technical Publications | DA Form 2028-2 |
| Exchange Tag | DA Form 2402 |
| Equipment Inspection and Maintenance Worksheet | DA Form 2404 |
| Maintenance Request | DA Form 2407 |
| Equipment Daily Log | DA Form 2408-1 |
| Oil Analysis Log | DA Form 2408-20 |
| Weapons Data Card | DA Form 2408-4 |
| Report of Damaged or Improper Shipment | DD Form 6 |
| Preventive Maintenance Schedule and Record | DD Form 314 |
| Processing and Deprocessing Record for Shipment, Storage, and Issue of Vehicles and Spare Engines | DD Form 1397 |
| Equipment Utilization Record | DD Form 1970 |
| Nuclear, Biological and Chemical Decontamination and Reconnaissance Operations | FM 3-87 |
| Explosives and Demolition | FM 5-25 |
| Field Artillery Survey | FM 6-2 |
| Operation and Maintenance of Ordnance Material in Cold Weather | FM 9-207 |
| First Aid for Soldiers | FM 21-11 |
| NBC (Nuclear, Biological and Chemical) Defense | FM 21-40 |
| Basic Cold Weather Manual | FM 31-70 |

A-5 MANUALS

| | |
|---|---|
| Storage Serviceability Standard: Tracked Vehicles, Wheeled Vehicles, and Component Parts | SB 740-98-1 |
| Report of Discrepancy | SF Form 364 |
| Quality Product Deficiency Report | SF Form 368 |
| Safety Measures to be Observed When Installing and Using Whip Antennas Field-Type Masts Towers, Antennas, and Metal Poles That are Used With Communication, Radar, and Direction Finder | TB 43-0129 |
| M109A6 Accessory Software (AFCS) | TB 9-2350-314-20-2-1 or TB 9-2350-314-20-2-4 |
| M109A6 Accessory Software (PDFCS) | TB 9-2350-314-20-2-2 or TB 9-2350-314-20-2-5 |
| Solder and Soldering | TB SIG 222 |
| Army Oil Analysis Program (AOAP) Guide for Leaders and Users | TB 43-0211 |
| Destruction of Chemical Munitions | TM 3-250 |
| Operator's Manual: Welding Theory and Application | TM 9-237 |
| General Maintenance Procedures for Fire Control Material | TM 9-254 |
| Exercising of Recoil Mechanism and Equilibrators | TM 9-1000-234-30 |
| Operator's Manual: Machine Gun, Cal. 50, Browning, M2, Heavy Barrel, Flexible | TM 9-1005-213-10 |
| Unit, DS, GS and Depot Maintenance Manual Including Repair Parts and Special Tools Lists: Machine Gun, Cal. 50, Browning, M2, Heavy Barrel, Flexible | TM 9-1005-213-25 |
| Operator, Unit, DS and GS Maintenance Manual Including Repair Parts and Special Tools Lists (Including Depot Maintenance Repair Parts and Special Tools): Various Machine Gun Mounts and Combinations Used on Tactical and Armored Vehicle Mounts | TM 9-1005-245-14 |
| Quadrant, Fire Control, Gunner's: M1A1/M1A2 | TM 9-1290-200-14&P |
| Operator, Unit, DS and GS Maintenance Manual Including Repair Parts and Special Tools Lists for Paladin Muzzle Velocity Sensor M93 | TM 9-1290-365-14&P |
| Operator's Manual: Howitzer, Medium, Self-Propelled: 155mm, M109A6 .. | TM 9-2350-314-10 |
| Hand Receipt for Howitzer, Medium, Self-Propelled: 155mm, M109A6 | TM 9-2350-314-10-HR |
| Unit Maintenance Manual for Hull, Powerpack, Drive Controls, Tracks, Suspension and Associated Components, Howitzer, Medium, Self-Propelled: 155mm, M109A6 | TM 9-2350-314-20-1 -1 TM 9-2350-314-20-1 -2 |
| Unit, DS and GS Maintenance Repair Parts and Special Tools List: Hull, Powerpack, Drive Controls, Tracks, Suspension, and Associated Components, Howitzer, Medium, Self-Propelled: 155mm, M109A6 | TM 9-2350-314-24P-1 |
| Unit Maintenance Repair Parts and Special Tools List: Cab Armament, Sighting and Fire Control, Elevating and Traversing Systems and Associated Components Used on Howitzer, Medium, Self-Propelled: 155mm, M109A6 | TM 9-2350-314-24P-2 |
| Maintenance Manual: Lead-Acid Storage Batteries | TM 9-6140-200-14 |
| Mounted Water Ration Heater | TM 10-7310-241-12&P |
| Radio Sets, AN/VRC-12, AN/VRC-43, AN/VRC-44, AN/VRC-45, AN/VRC-46, AN/VRC-47, AN/VRC-48, AN/VRC-49 (Used Without Intercom Systems) Operator's Manual | TM 11-5820-401-10-1 |
| SINGARS Ground Combat Net Radio, ICOM | TM 11-5820-890-10-1 |
| Operator's Manual: Vehicular Intercommunications Systems AN/VIC-3(V)-6 | TM 11-5830-263-10 |
| Unit Maintenance Manual: Vehicular Intercommunications Systems AN/VIC-3(V)-6 | TM 11-5830-263-20&P |
| Satellite Signals Navigation Set AN/PSN-11 | TM 11-5825-291-13 |
| Packaging of Materiel - Packing (Volume II) | TM 38-230-2 |
| Procedure for Destruction of Improved Conventional Munitions (ICM) to Prevent Enemy Use | TM 43-0002-33 |

A-5 MANUALS - CONTINUED

Operator and Organizational Maintenance Manual for Test Set,
Electronic Systems AN/PSM-95 TM 9-6625-2301-12&P

Painting Instructions for Army Materiel TM 43-0139

Administrative Storage of Equipment TM 740-90-1

Storage and Materiel Handling TM 743-200

General Procedures for Purging and Charging of Fire Control Instruments . TM 750-116

Procedures for Rapid Deployment, Redeployment and Retrograde for
Combat Vehicles TM 750-138

Destruction of Conventional Ammunition to Prevent Enemy Use TM 750-244-5-1

Procedures for Destruction of Tank Automotive Equipment to Prevent
Enemy Use TM 750-244-6

Warranty Program for Paldin Digital Fire Control System (PDFCS) TB 9-2350-314-20-2-3

Unit Maintenance Manual for Ground Radio Sets (EPLRS)
AN/PSA-6C, AN/VSQ-25(V)1, AN/VSQ-25(V)2, AN/VSQ-2C(V)4 TM 11-5825-283-20&P

A-6 MILITARY SPECIFICATIONS

Grease, Automotive and Artillery MIL-PRF-10924

Grease, Molybdenum Disulfide MIL-G-21164

Grease, General Purpose MIL-G-23549

Grease, Aircraft and Instrument MIL-G-23827

Grease, General Purpose MIL-G-23829

Vehicle Preservation Process Procedure MIL-H-46709

Hydraulic Fluid, Petroleum Base, Aircraft Missile and Ordnance MIL-H-5606

Hydraulic Fluid, Petroleum Base, Preservative, Hydraulic Equipment MIL-PRF-6083

Lubricating Oil, ICE, Tactical Service MIL-PRF-2104

Lubricating Oil, Gear, Multi-Purpose MIL-L-2105

Lubricating Oil, Internal Combustion Engine, Arctic MIL-L-46167

Cleaner, Lubricant, Preservative MIL-L-63460

Welding, Gas Metal-Arc and Gas Tungsten-Arc, Aluminum Alloys MIL-STD-372

Welding Repair of Steel Castings (Other than Armor), Metal Arc MIL-STD-1943

A-7 MISCELLANEOUS PUBLICATIONS

Tiedown Handbook for Rail Movements MTMCTEA Pamphlet 55-19

Tiedown Handbook for Truck Movements MTMCTEA Reference
92-55-20

Marine Lifting and Lashing Handbook MTMCTEA Reference
95-55-22

APPENDIX B

MAINTENANCE ALLOCATION CHART

Section I. INTRODUCTION

B-1 THE ARMY MAINTENANCE SYSTEM MAC.

a. This introduction (Section I) provides a general explanation of all maintenance and repair functions authorized at various maintenance levels under the standard Army Maintenance System concept.

b. The Maintenance Allocation Chart (MAC) in Section II designates overall authority and responsibility for the performance of maintenance functions on the identified end item or component. The application of the maintenance functions to the end item or component will be consistent with capacities and capabilities of the designated maintenance levels, which are shown on the MAC in column (4) as:

Unit — includes two subcolumns, C (operator/crew) and O (unit) maintenance.

Direct Support — includes an F subcolumn.

General Support —includes an H subcolumn.

Depot —includes a D subcolumn.

c. Section III lists the tools and test equipment (both special tools and common tool sets) required for each maintenance function as referenced from section II.

d. Section IV contains supplemental instructions and explanatory notes for a particular maintenance function.

B-2 MAINTENANCE FUNCTIONS.

Maintenance functions are limited to and defined as follows:

a. **Inspect.** To determine the serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards through examination (e.g., by sight, sound, or feel).

b. **Test.** To verify serviceability by measuring the mechanical, pneumatic, hydraulic, or electrical characteristics of an item and comparing those characteristics with prescribed standards.

c. **Service.** Operations required periodically to keep an item in proper operating conditions; e.g., to clean (includes decontaminate, when required), to preserve, to drain, to paint, or to replenish fuel, lubricants, chemical fluids, or gases.

d. **Adjust.** To maintain or regulate, within prescribed limits, by bringing into proper position, or by setting the operating characteristics to specified parameters.

e. **Align.** To adjust specified variable elements of an item to bring about optimum or desired performance.

f. **Calibrate.** To determine and cause corrections to be made or to be adjusted on instruments or test, measuring, and diagnostic equipment used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

g. **Remove/Install.** To remove and install the same item when required to perform service or other maintenance functions. Install may be the act of emplacing, seating, or fixing into position a spare, repair part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.

h. **Replace.** To remove an unserviceable item and install a serviceable counterpart in its place. "Replace" is authorized by the MAC and assigned maintenance level is shown as the 3d position code of the SMR code.

B-2 MAINTENANCE FUNCTIONS - CONTINUED

i. **Repair.** The application of maintenance services¹⁻¹ including fault location/troubleshooting¹⁻² removal/installation, and disassembly/assembly¹⁻³ procedures, and maintenance actions¹⁻⁴ to identify troubles and restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item, or system.

j. **Overhaul.** That maintenance effort (service/action) prescribed to restore an item to a completely serviceable/operational condition as required by maintenance standards in appropriate technical publications (i.e., DMWR). Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like new condition.

k. **Rebuild.** Consists of those services/actions necessary for the restoration of unserviceable equipment to a like new condition in accordance with original manufacturing standards. Rebuild is the highest degree of materiel maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (e.g., hours/miles) considered in classifying Army equipment/components.

B-3 EXPLANATION OF COLUMNS IN THE MAC, Section II.

a. **Column 1, Group Number.** Column 1 lists functional group code numbers, the purpose of which is to identify maintenance significant components, assemblies, subassemblies, and modules with the next higher assembly.

b. **Column 2, Component/Assembly.** Column 2 contains the item names of components, assemblies, subassemblies, and modules for which maintenance is authorized.

c. **Column 3, Maintenance Functions.** Column 3 lists the functions to be performed on the item listed in Column 2. (For detailed explanation of these functions, see paragraph B-2.)

d. **Column 4, Maintenance Level.** Column 4 specifies each level of maintenance authorized to perform each function listed in Column 3, by indicating work time required (expressed as manhours in whole hours or decimals) in the appropriate subcolumn. This work-time figure represents the active time required to perform that maintenance function at the indicated level of maintenance. If the number or complexity of the tasks within the listed maintenance function vary at different maintenance levels, appropriate work-time figures are to be shown for each level. The work-time figure represents the average time required to restore an item (assembly, subassembly, component, module, end item, or system) to a serviceable condition under typical field operating conditions. This time includes preparation time (including any necessary disassembly/assembly time), troubleshooting/fault location time, and quality assurance time in addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the maintenance allocation chart.

The symbol designations for the various maintenance levels are as follows:

- C Operator or crew maintenance
- O Unit maintenance
- F Direct support maintenance
- L Specialized Repair Activity (SRA)¹⁻⁵
- H General support maintenance
- D Depot maintenance

¹⁻¹ Services - Inspect, test, service, adjust, align, calibrate, and/or replace.

¹⁻² Fault location/troubleshooting - The process of investigating and detecting the cause of equipment malfunctioning; the act of isolating a fault within a system or unit under test (UUT).

¹⁻³ Disassembly/assembly - The step-by-step breakdown (taking apart) of a spare/functional group coded item to the level of its least component that is assigned an SMR code for the level of maintenance under consideration (i.e., identified as maintenance significant).

¹⁻⁴ Actions - Welding, grinding, riveting, straightening, facing, machining, and/or resurfacing.

¹⁻⁵ This maintenance level is not included in Section II, column (4) of the Maintenance Allocation Chart. Functions to this level of maintenance are identified by a work-time figure in the "H" column of Section II, column (4), and an associated reference code is used in the Remarks column (6). This code is keyed to Section IV, Remarks, and the SRA complete repair application is explained there.

B-3 EXPLANATION OF COLUMNS IN THE MAC, Section II - CONTINUED

e. **Column 5, Tools and Test Equipment reference code.** Column 5 specifies, by code, those common tools sets (not individual tools), common TMDE, and special tools, special TMDE, and special support equipment required to perform the designated function. Codes are keyed to tools and test equipment in Section III.

f. **Column 6, Remarks.** When applicable, this column contains a letter code, in alphabetical order, which is keyed to the remarks contained in Section IV.

B-4 EXPLANATION OF COLUMNS IN TOOL AND TEST EQUIPMENT REQUIREMENTS, Section III.

a. **Column 1, Reference Code.** The tool and test equipment reference code correlates with a code used in the MAC, Section II, Column 5.

b. **Column 2, Maintenance level.** The lowest level of maintenance authorized to use the tool or test equipment.

c. **Column 3, Nomenclature.** Name or identification of the tool or test equipment.

d. **Column 4, National Stock Number.** The National Stock Number of the tool or test equipment.

e. **Column 5, Tool Number.** The manufacturer's part number, model number, or type number.

B-5 EXPLANATION OF COLUMNS IN REMARKS, Section IV.

a. **Column 1, Remarks Code.** The code recorded in column 6, Section II.

b. **Column 2, Remarks.** This column lists information pertinent to the maintenance function being performed as indicated in the MAC, Section II.

Section II. MAINTENANCE ALLOCATION CHART

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 00 | CAB | REM/INS | .0 | .0 | 8.0 | .0 | .0 | 27, 44, 58, 60, 65 | |
| 02 | CANNON & MOUNT | TEST | 1.0 | .0 | .0 | .0 | .0 | | |
| | | SERVICE | .9 | .0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | .2 | 1.5 | .0 | .0 | 41, 44, 58 | |
| 0201 | MOUNT COMPONENTS | REM/INS | .0 | .0 | 8.1 | .0 | .0 | 21, 22, 41, 44, 58, 60, 65, 98, 100 | |
| | | REPAIR | .0 | 1.3 | 2.0 | .0 | .0 | 58 | |
| 020101 | HOSE ASSEMBLY, REPLENISHER ACCUMULATOR | REPLACE | .0 | .9 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | 1.9 | .0 | .0 | .0 | 46, 58 | |
| 020102 | REPLENISHER ACCUMULATOR | SERVICE | .5 | 1.0 | .0 | .0 | .0 | 49, 58 | |
| | | REPLACE | .0 | 1.2 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .0 | 2.0 | .0 | .0 | 49, 50, 58 | |
| 02010201 | BLADDER ASSEMBLY | REPLACE | .0 | .0 | .5 | .0 | .0 | 50, 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 58 | |
| 020103 | CRADLE ASSEMBLY, HOWITZER | REPAIR | .0 | .2 | .0 | .3 | .0 | 24, 46, 58 | |
| 02010301 | CONTROL CAM ASSEMBLY | ADJUST | .0 | 2.5 | .0 | .0 | .0 | 58, 110 | |
| | | REPLACE | .0 | .0 | .5 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 58 | |
| 02010302 | PIN ASSEMBLY, SHOULDER | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 1.3 | .0 | .0 | 58 | |
| 02010303 | DAMPER ASSEMBLY, CAM | REM/INS | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .3 | .0 | .0 | 58 | |
| 02010304 | CRADLE ASSEMBLY | REPLACE | .0 | .0 | .0 | .0 | 26.0 | | |
| | | REPAIR | .0 | .0 | .0 | .0 | 12.0 | | |
| 0201030401 | RECUPERATOR ASSEMBLY | SERVICE | .5 | 1.0 | .0 | .0 | .0 | 49, 58, 97 | |
| | | REPLACE | .0 | 1.0 | 6.7 | .0 | .0 | 23, 42, 45, 58 | |
| | | REPAIR | .0 | .0 | 8.7 | .0 | .0 | 45, 48 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|------------------------------------|-------------------------------|--------------------------|----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 0201030402 | VARIABLE RECOIL ASSEMBLY | INSPECT | .2 | .3 | .0 | .0 | .0 | 58 | |
| | | SERVICE | .2 | .0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | .2 | 11.9 | .0 | .0 | 23, 44, 45, 48, 50, 58, 93 | |
| 020103040201 | HOUSING ASSEMBLY | REPLACE | .0 | .0 | 1.5 | .0 | .0 | 44, 58, | |
| | | REPAIR | .0 | .0 | 2.0 | .0 | .0 | 58 | |
| 020103040202 | CONNECTING LINK ASSEMBLY | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 44, 58 | |
| | | REPAIR | .0 | .0 | 1.3 | .0 | .0 | 50, 58 | |
| 020103040203 | PISTON ASSEMBLY | REPLACE | .0 | .0 | 12.0 | .0 | .0 | 23, 45, 48, 51, 58, 93 | |
| | | REPAIR | .0 | .0 | .0 | .0 | 1.0 | | |
| 020103040204 | BUFFER ASSEMBLY | REPLACE | .0 | .0 | 2.3 | .0 | .0 | 23, 58 | |
| | | REPAIR | .0 | .0 | 5.7 | .0 | .0 | 23, 48, 58 | |
| 02010304020401 | BUSHING ASSEMBLY | REPLACE | .0 | .0 | 5.7 | .0 | .0 | 23, 58 | |
| | | REPAIR | .0 | .0 | 5.7 | .0 | .0 | 23, 58 | |
| 020103040205 | ACTUATOR ASSEMBLY | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .0 | 1.0 | .0 | 43, 44, 58 | |
| 02010304020501 | COVER ASSEMBLY | REPLACE | .0 | .0 | .0 | .3 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .0 | .5 | .0 | 43, 44, 58 | |
| 02010304020502 | LEVER ASSEMBLY | REPLACE | .0 | .0 | .3 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .0 | .3 | .0 | 44, 58 | |
| 02010304020503 | GEARSHAFT ASSEMBLY | REPLACE | .0 | .0 | .0 | .3 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .0 | .5 | .0 | 43, 58 | |
| 0201030402050301 | COVER ASSEMBLY | REPLACE | .0 | .0 | .0 | .3 | .0 | 44, 58 | |
| | | REPAIR | .0 | .0 | .0 | .5 | .0 | 44, 58 | |
| 02010304020504 | HOUSING ASSEMBLY | REPAIR | .0 | .0 | .0 | 1.5 | .0 | 44, 58 | |
| 020103040206 | CRADLE ASSEMBLY VARIABLE RECOIL | REPLACE | .0 | .0 | .0 | .0 | 26.0 | | |
| | | REPAIR | .0 | .0 | .0 | .0 | 12.0 | | |
| 020103040207 | SHIELD, LOWER, GUN | REM/REP | .0 | .0 | .3 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 47, 50, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE | |
|----------------------------|---|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|--------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | | |
| | | | C | O | F | H | D | | | |
| 020103040208 | FOLLOWER ASSEMBLY | REM/REP | .0 | .0 | 12.5 | .0 | .0 | 23, 45, 48, 51, 58, 93 | | |
| | | REPAIR | .0 | .0 | 8.8 | .0 | .0 | 23, 45, 48, 51, 58, 93 | | |
| 02010305 | CABLE ASSEMBLY | REM/REP | .0 | .5 | .0 | .0 | .0 | 45, 58 | | |
| | | REPAIR | .0 | .0 | 1.0 | .0 | .0 | 46, 58, 47 | | |
| 020104 | GUN SHIELD | REM/REP | .0 | 3.0 | .0 | .0 | .0 | 46, 58 | | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | | |
| 02010401 | GUN MOUNT BALLISTIC SHIELD AND COVER ASSEMBLY | REM/REP | .0 | 1.5 | .0 | .0 | .0 | 46, 58 | | |
| | | REPAIR | .0 | 2.0 | .0 | .0 | .0 | 58 | | |
| 0202 | CANNON ASSEMBLY | INSPECT | .2 | .0 | .0 | .0 | .0 | | | |
| | | SERVICE | 2.0 | .0 | .0 | .0 | .0 | | | |
| | | REPAIR | .0 | .0 | 3.5 | .0 | .0 | | | 50, 58 |
| 020201 | FIRING MECHANISM | INSPECT | .2 | .0 | .0 | .0 | .0 | | | |
| | | REPLACE | .1 | .1 | .0 | .0 | .0 | | | |
| | | REPAIR | .0 | .4 | .0 | .0 | .0 | | | 47, 58 |
| 020202 | GUN TUBE ASSEMBLY | REM/INS | 1.0 | .0 | .0 | .0 | .0 | 41 | | |
| | | REPLACE | .0 | .0 | 7.9 | .0 | .0 | 19, 20, 23, 42, 50, 58, 68, 82, 97 | | |
| | | REPAIR | .5 | 1.0 | 7.9 | .0 | .0 | 19, 20, 23, 41, 42, 50, 58, 68, 82, 97 | | |
| 02020201 | BORE EVACUATOR ASSEMBLY | INSPECT | .3 | .0 | .0 | .0 | .0 | | | |
| | | REM/INS | .5 | .0 | .0 | .0 | .0 | | | 41, 58 |
| | | REPLACE | .0 | 1.5 | .0 | .0 | .0 | | | 41, 58 |
| | | REPAIR | .0 | 1.8 | .0 | .0 | .0 | | | |
| 02020202 | MUZZLE BRAKE THRUST COLLAR | REPLACE | .0 | 1.3 | .0 | .0 | .0 | 3, 20, 41, 58 | | |
| | | REPAIR | .0 | 1.5 | .0 | .0 | .0 | 3, 20, 41, 58 | | |
| 02020203 | BORE EVACUATOR ASSEMBLY THRUST COLLAR | REPLACE | .0 | 1.3 | .0 | .0 | .0 | 3,20,41,58 | | |
| | | REPAIR | .0 | .5 | .0 | .0 | .0 | 3, 58 | | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|----------------------------------|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 020203 | BREECH MECHANISM ASSEMBLY | INSPECT | .1 | 1.1 | .0 | .0 | .0 | 58 | |
| | | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPAIR | 3.0 | 1.7 | .7 | .0 | .0 | | |
| 02020301 | SPINDLE ASSEMBLY | INSPECT | .1 | .0 | .0 | .0 | .0 | 58 | |
| | | REPLACE | .0 | 1.5 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | 2.0 | .0 | .0 | .0 | | |
| 02020302 | SPRING PACK | REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| 02020303 | CRANK ASSEMBLY | REPLACE | .0 | 1.9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .5 | .0 | .0 | 58 | |
| 02020304 | HANDLE ASSEMBLY | REPLACE | .0 | 1.9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .8 | .0 | .0 | 48, 58 | |
| 02020305 | BREECH BLOCK ASSEMBLY | REPLACE | .0 | 1.9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .5 | .0 | .0 | 48, 58 | |
| 02020306 | CARRIER ASSEMBLY | REPLACE | .0 | 1.9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 2.4 | .5 | .0 | .0 | 58 | |
| 0202030601 | PLUNGER ASSEMBLY | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .5 | .0 | .0 | .0 | 58 | |
| 02020307 | HOUSING ASSEMBLY | REPLACE | .0 | 1.5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.8 | .0 | .0 | .0 | 58 | |
| 02020308 | BLOCK ASSEMBLY | REPLACE | .0 | 1.5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .5 | .0 | .0 | .0 | 58 | |
| 0202030801 | FOLLOWER ASSEMBLY | REPLACE | .0 | .8 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| 0203 | TRUNNION BRACKET ASSEMBLY | REPLACE | .0 | .0 | 7.0 | .0 | .0 | 27, 41, 44, 58, 60, 65, 98 | |
| | | REPAIR | .0 | .0 | .0 | .0 | 2.0 | | |
| 0204 | WEATHER COVER ROLLER ASSEMBLY | SERVICE | .1 | .0 | .0 | .0 | .0 | 46, 58 58 | |
| | | REPLACE | .0 | 1.0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | 2.0 | .0 | .0 | .0 | | |
| 03 | CAB ELECTRICAL | REPAIR | .0 | .4 | .3 | .0 | .0 | 8, 9, 12, 17 44, 46, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|---|-------------------------------|--------------------------|----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 0301 | MOTOR, HYDRAULIC PUMP | REPLACE | .0 | .4 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .0 | .0 | 1.0 | | |
| 0302 | CONTROL BOX, HYDRAULIC | REPLACE | .0 | .1 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .5 | .0 | .0 | .0 | | |
| 030201 | WIRING HARNESS, HYDRAULIC CONTROL BOX | REPLACE | .0 | .5 | .0 | .0 | .0 | 47, 58 | |
| | | REPAIR | .0 | .5 | .0 | .0 | .0 | | |
| 030202 | WIRING HARNESS, HYDRAULIC CONTROL BOX | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .4 | .0 | .0 | .0 | | |
| 030203 THRU 030228 | LEAD ASSEMBLIES, HYDRAULIC CONTROL BOX | REPLACE | .0 | .3 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .4 | .0 | .0 | .0 | | |
| 0303 | SWITCH ASSEMBLY, TRAVERSE LIMIT | REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | | |
| 0304 | DOME LIGHT | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .2 | .0 | .0 | .0 | | |
| 0305 | LEAD ASSEMBLY, BRUSH BLOCK NEG | REPLACE | .0 | .2 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .8 | .0 | .0 | .0 | | |
| 0306 | LEAD ASSEMBLY, BRUSH BLOCK POS | REPLACE | .0 | .2 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | | |
| 0307 | LEAD ASSEMBLY, HYDRAULIC PUMP MOTOR TO CURRENT SHUNT AND W60 | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | | |
| 0308 | LEAD ASSEMBLY, HYDRAULIC PUMP MOTOR TO CURRENT SHUNT AND W51 | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|---|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 0309 | LEAD ASSEMBLY, HYDRAULIC PUMP MOTOR TO OVERLOAD SENSOR AND W60 | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | 58 | |
| 0310 | LEAD ASSEMBLY, HYDRAULIC PUMP MOTOR TO OVERLOAD SENSOR AND W51 | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | 58 | |
| 0311 | WIRING HARNESS W62A | REPLACE | .0 | .9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .8 | .0 | .0 | .0 | 46, 58 | |
| 0312 | WIRING HARNESS W64 | REPLACE | .0 | .9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .5 | .0 | .0 | .0 | 46, 58 | |
| 0313 | WIRING HARNESS W54 | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | 46, 58 | |
| 0314 | WIRING HARNESS W59 | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | 46, 58 | |
| 0315 | WIRING HARNESS W60 | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | 58 | |
| 0316 | WIRING HARNESS W52 | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .7 | .0 | .0 | .0 | 46, 58 | |
| 0317 | WIRING HARNESS W51 | REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 46, 58 | |
| 0318 | WIRING HARNESS W67 | REPLACE | .0 | .8 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | 1.3 | .0 | .0 | .0 | 46, 58 | |
| 04 | LOADER RAMMER | ADJUST | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | .2 | .0 | .0 | .0 | 58 | |
| 0401 | LOADER/RAMMER ASSEMBLY | INSPECT | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .0 | 4.5 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .5 | 10.5 | .0 | .0 | 44, 47, 58 | |
| 040101 | CYLINDER ASSEMBLY, RAMMER | REPLACE | .0 | .0 | 2.0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 4.0 | .0 | .0 | 43, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|------------------------------|-----|-------------------|--------------------|-------|--|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 05 | SIGHTING EQUIPMENT | ADJUST | .0 | 2.5 | .0 | .0 | .0 | 58 | |
| | | SERVICE | 1.5 | .5 | .0 | .0 | .0 | 49, 58 | |
| | | REPAIR | .0 | .0 | .3 | .2 | .2 | 44, 58 | |
| 0501 | MOUNT, M145A1 | INSPECT | .2 | .2 | .0 | .0 | .0 | 58 | |
| | | REPLACE | .0 | 1.6 | .0 | .0 | .0 | | |
| | | OVERHAUL | .0 | .0 | .0 | .0 | 50.0 | | |
| 0502 | LINKAGE ASSEMBLY, M145A1 MOUNT | INSPECT | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | ADJUST | .0 | 2.0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | 1.0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | 2.0 | .0 | .0 | 1.0 | | |
| 050201 | LINK ASSEMBLY, CONNECTING | REPLACE | .0 | .0 | .0 | .0 | .1 | | |
| | | REPAIR | .0 | .0 | .0 | .0 | .5 | | |
| 0503 | COVER, TELESCOPE | REPLACE | .0 | .5 | .0 | .0 | .0 | 58, 92 | |
| | | REPAIR | .0 | .0 | 4.0 | .0 | .0 | 58 | |
| 050301 | WINDOW, OBSERVATION | REPLACE | .0 | .0 | .2 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .5 | .0 | .0 | 58 | |
| 050302 | RING ASSEMBLY | REPLACE | .0 | .0 | .5 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 1.5 | .0 | .0 | 58 | |
| 0504 | MOUNT ASSEMBLY, M140/M140A1 ALIGNMENT DEVICE | REPLACE | .0 | .0 | .0 | .3 | .0 | 58 | |
| | | REPAIR | .0 | .3 | .0 | 1.8 | .0 | 44, 58 | |
| 06 | AFCS | TEST | .2 | .0 | .0 | .0 | .0 | 45, 58 | 1,2 |
| | | REPAIR | .0 | .5 | .5 | .0 | .0 | | |
| 06.1 | PDFCS | TEST | .2 | .0 | .0 | .0 | .0 | 45, 58 | 3,4 |
| | | REPAIR | .0 | .5 | .5 | .0 | .0 | | |
| 0601 | AFCS COMPUTER UNIT | TEST | .2 | | | | | 58 | 16, 54, 55 |
| | | REPLACE | .5 | | | | | | |
| | | REPAIR | | | | | | | |
| | | OVERHAUL | | | | | | | |
| 0601.1 | PDFCS COMPUTER UNIT | TEST | .2 | .0 | .0 | .0 | .0 | 58 | 16, 54, 55 |
| | | REPLACE | .5 | .0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | .0 | .0 | .0 | .0 | | |
| | | OVERHAUL | .0 | .0 | .0 | .0 | .0 | | |
| 060101 | CIRCUIT CARD ASSEMBLY | INSPECT | .0 | .0 | .0 | .0 | .1 | 89 | |
| | | TEST | .0 | .0 | .0 | .0 | .5 | 5, 6, 89 | |
| | | REPLACE | .0 | .0 | .2 | .0 | .0 | 2, 16, 54 | |
| | | REPAIR | .0 | .0 | .0 | .0 | .3 | 55, 61, 89 57, 62, 88, 89, 90, 108, 109 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|-------------------------------|-------------------------------|--------------------------|----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 060102 | CIRCUIT CARD ASSEMBLY | INSPECT | .0 | .0 | .0 | .0 | .1 | 89 | |
| | | TEST | .0 | .0 | .0 | .0 | .5 | 5, 6, 89 | |
| | | REPLACE | .0 | .0 | .2 | .0 | .0 | 2, 16, 54 55, 61, 89 | |
| | | REPAIR | .0 | .0 | .0 | .0 | .3 | 57, 62, 88, 89, 90, 108, 109 | |
| 060103 | PANEL, INDICATOR | REMOVE | | | | | | 13, 16, 54, 55, 108, 109 | |
| | | REPLACE | | | | | | 13, 16, 54, 55, 108, 109 | |
| 060104 | MICROCIRCUIT, MEMORY | REMOVE REPLACE | | | | | | 16, 54, 55 16, 54, 55 | |
| 060105 | POWER SUPPLY ASSEMBLY | REMOVE | | | | | | 16, 54, 55, 108 | |
| | | REPLACE | | | | | | 16, 54, 55, 108 | |
| 0602 | DU ASSEMBLY | TEST | .0 | .0 | .3 | .0 | | | |
| | | SERVICE | .0 | .5 | .0 | .0 | .0 | 49, 58 | |
| | | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .5 | 1.2 | .0 | .0 | 49, 56, 58 | |
| 060201 | ELECTRICAL CONTROL PANEL | REPAIR | .0 | .0 | .5 | .0 | .0 | 45 | |
| 0603 | PDIU ASSEMBLY | TEST | .0 | .0 | .5 | .0 | .0 | 6, 16, 54, 89 | |
| | | REPLACE | .0 | .1 | .0 | .0 | .0 | 58, 103 | 1, 2 |
| | | REPAIR | .0 | .0 | .4 | .0 | 1.1 | 2, 4, 16, 54 55, 57, 61 62, 88, 89 | |
| 060301 | CIRCUIT CARD | INSPECT | .0 | .0 | .0 | .0 | .1 | 89 | |
| | | TEST | .0 | .0 | .0 | .0 | .5 | 5, 6, 89 | |
| | | REPLACE | .0 | .0 | .2 | .0 | .0 | 2, 16, 54 55, 61, 89 | |
| | | REPAIR | .0 | .0 | .0 | .0 | .3 | 57, 62, 88, 89, 90 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|-------------------------------|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|--|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 060302 | CIRCUIT CARD | INSPECT | .0 | .0 | .0 | .0 | .1 | 89 | |
| | | TEST | .0 | .0 | .0 | .0 | .5 | 5, 89 | |
| | | REPLACE | .0 | .0 | .2 | .0 | .0 | 2, 16, 54, 55, 61, 89 | |
| | | REPAIR | .0 | .0 | .0 | .0 | .3 | 57, 62, 88 89, 90 | |
| 060303 | CIRCUIT CARD | INSPECT | .0 | .0 | .0 | .0 | .1 | 89 | |
| | | TEST | .0 | .0 | .0 | .0 | .5 | 5, 89 | |
| | | REPLACE | .0 | .0 | .2 | .0 | .0 | 2, 16, 54, 55, 61, 89 | |
| | | REPAIR | .0 | .0 | .0 | .0 | .3 | 57, 62, 88 89, 90 | |
| 060304 | PANEL ASSY | INSPECT | .0 | .0 | .1 | .0 | .0 | | |
| | | REPLACE | .0 | .0 | .7 | .0 | .0 | 16, 54, 89 | |
| | | REPAIR | .0 | .0 | .0 | .0 | .4 | 4, 13, 14, 15, 16, 33, 34, 35, 36, 37, 38, 39, 40, 54, 57, 83 | |
| 060305 | COVER, ACCESS | INSPECT | .0 | .0 | .1 | .0 | .0 | | |
| | | REPLACE | .0 | .0 | .2 | .0 | .0 | 16, 54 | |
| | | REPAIR | | | | | | | |
| 060306 | COVER, ACCESS | INSPECT | .0 | .0 | .1 | .0 | .0 | | |
| | | REPLACE | .0 | .0 | .2 | .0 | .0 | 16, 54 | |
| | | REPAIR | .0 | .0 | .1 | .0 | .0 | 16, 54 | |
| 060307 | ELECTRONIC HOUSING | INSPECT | .0 | .0 | .0 | .0 | .1 | | |
| | | REPAIR | .0 | .0 | .0 | .0 | .6 | 10, 11, 57, 64, 71, 72, 84, 85, 86, 95, 96 | |
| 0604A | VMS MODEM ASSEMBLY, CAB | SERVICE | .0 | 1.0 | .0 | .0 | .0 | 49, 58 | |
| | | REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .1 | 1.0 | .0 | .8 | .0 | 44, 46, 49, 58 | |
| 0604B | VMS MODEM ASSEMBLY HULL | SERVICE | .0 | .5 | .0 | .0 | .0 | 49, 58 | |
| | | REPLACE | .0 | .4 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .1 | .5 | .0 | .8 | .0 | 44, 46, 49, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|-------------------------------|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 0605 | PCU ASSEMBLY | TEST | .0 | .0 | .0 | .0 | .3 | | |
| | | SERVICE | .0 | .0 | .0 | .0 | .5 | 49, 58 | |
| | | REPLACE | .0 | .5 | .0 | .0 | .0 | 58, | |
| | | REPAIR | .1 | .4 | .0 | .0 | .0 | 45, 58 | |
| 0605.1 | PCU-2 ASSEMBLY | TEST | .0 | .0 | .0 | .0 | .3 | | |
| | | SERVICE | .0 | .0 | .0 | .0 | .5 | 49, 58 | |
| | | REPLACE | .0 | .5 | .0 | .0 | .0 | 58, | |
| | | REPAIR | .1 | .4 | .0 | .0 | .0 | 45, 58 | |
| 060501 | COVER & INSERT PCU | TEST | .0 | .0 | .3 | .0 | .0 | | |
| | | REPLACE | .0 | .0 | .9 | .0 | .0 | | |
| | | REPAIR | .0 | .0 | 1.2 | .0 | .0 | 45 | |
| 06050101 | CIRCUIT CARD ASSEMBLY | INSPECT | .0 | .0 | .0 | .0 | .1 | 89 | |
| | | TEST | .0 | .0 | .0 | .0 | .5 | 5, 89 | |
| | | REPLACE | .0 | .0 | .2 | .0 | .0 | 2, 16, 54, 55, 61, 89 | |
| | | REPAIR | .0 | .0 | .0 | .0 | .3 | 57, 62, 88 89, 90 | |
| 0606 | BRACKET, THERMAL | REPLACE | .0 | .6 | .0 | .0 | .0 | 47, 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 45 | |
| 07 | COMMANDER'S SEAT | INSPECT | .1 | .1 | .0 | .0 | .0 | | |
| | | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | .1 | .3 | .0 | .0 | 47, 58 | |
| 0701 | FOOT REST ASSEMBLY | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .4 | .0 | .0 | .0 | 58 | |
| 0702 | COMMANDER'S SEAT ASSEMBLY | REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 3.5 | .0 | .0 | .0 | 47, 58 | |
| 08 | CAB BEARING | REPAIR | .0 | .0 | 12.6 | .0 | .0 | 18, 27, 44, 58, 60, 65 | |
| 0801 | BEARING ASSEMBLY, CAB | INSPECT | .0 | .4 | .0 | .0 | .0 | 46 | |
| | | REPLACE | .0 | .0 | 13.5 | .0 | .0 | 27, 41, 44, 58, 60, 65, 81 | |
| 080101 | OUTER RING ASSEMBLY | REPAIR | | | | | 12.0 | | |
| | | REPAIR | | | | | 12.0 | | |
| 09 | CREW SEATS | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | .1 | .3 | .0 | .0 | 50, 58 | |
| 0901 | SEAT ASSEMBLY, CREW | INSPECT | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .3 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | 1.7 | .0 | .0 | .0 | 46, 58 | |
| 10 | COMPOSITE ARMOR | REPAIR | .0 | .3 | .3 | .0 | .0 | 44, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|--------------------------|------|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 1001 | PLATE ASSEMBLY, CAB RIGHT FRONT | REPLACE | .0 | .9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.2 | .0 | .0 | .0 | 58 | |
| 1002 | PLATE ASSEMBLY, CAB RIGHT SIDE FORWARD | REPLACE | .0 | .7 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .9 | .0 | .0 | .0 | 58 | |
| 1003 | PLATE ASSEMBLY, CAB RIGHT SIDE CENTER | REPLACE | .0 | 3.0 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 2.0 | .0 | .0 | .0 | 58 | |
| 1004 | PLATE ASSEMBLY, CAB TOP LEFT | REPLACE | .0 | 2.0 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| 1005 | PLATE ASSEMBLY, CAB TOP RIGHT | REPLACE | .0 | 6.1 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 6.4 | .0 | .0 | .0 | 58 | |
| 1006 | CAB SIDE DOOR ARMOR PLATE | REPLACE | .0 | 1.1 | .0 | .0 | .0 | 2, 3, 58 | |
| | | REPAIR | .0 | 1.6 | .0 | .0 | .0 | 2, 3, 58 | |
| 1007 | GUNNER'S ESCAPE HATCH ARMOR | REPLACE | .0 | 1.5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| 1008 | PLATE ASSEMBLY, CAB LEFT SIDE FRONT | REPLACE | .0 | 14.9 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | 15.4 | .0 | .0 | .0 | 46, 58 | |
| 1009 | PLATE ASSEMBLY, CAB LEFT SIDE REAR | REPLACE | .0 | 2.7 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 3.2 | .0 | .0 | .0 | 58 | |
| 1010 | PLATE ASSEMBLY, CAB TOP RIGHT FORWARD | REPLACE | .0 | 2.3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 2.5 | .0 | .0 | .0 | 58 | |
| 1011 | PLATE ASSEMBLY, CAB TOP RIGHT REAR | REPLACE | .0 | 3.1 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 3.6 | .0 | .0 | .0 | 58 | |
| 1012 | PLATE ASSEMBLY, CAB TOP LEFT FRONT | REPLACE | .0 | 3.0 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | 3.5 | .0 | .0 | .0 | 46, 58 | |
| 1013 | PLATE ASSEMBLY, CAB TOP LEFT CENTER | REPLACE | .0 | 1.9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .8 | .0 | .0 | .0 | 58 | |
| 1014 | PLATE ASSEMBLY, CAB TOP LEFT REAR | REPLACE | .0 | 1.7 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 2.2 | .0 | .0 | .0 | 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|--------------------------|-----------|-------------------|--------------------|----------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 1015 | PLATE ASSEMBLY, CAB TOP RIGHT FRONT | REPLACE | .0 | .6 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .9 | .0 | .0 | .0 | 58 | |
| 1016 | PLATE ASSEMBLY, CAB UPPER LEFT | REPLACE | .0 | 2.0 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | 2.5 | .0 | .0 | .0 | 46, 58 | |
| 1017 | PLATE ASSEMBLY, CAB RIGHT FRONT | REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .8 | .0 | .0 | .0 | 58 | |
| 11 | MICROCLIMATE CONDITIONING SYSTEM (MCS) | INSPECT | .0 | .5 | .0 | .0 | .0 | | |
| | | REPAIR | .8 | .5 | .3 | .0 | .0 | 7, 44, 50, 58, 91 | |
| 1101 | MCS PACK | INSPECT | .2 | .5 | .0 | .0 | .0 | | |
| | | SERVICE | .0 | .0 | 2.7 | .0 | .0 | 50, 52, 80, 82 | |
| | | REPLACE REPAIR | .0 .0 | 1.0 .1 | .0 2.8 | .0 .0 | .0 .0 | 7, 58, 70 44, 46, 50, 52, 58, 82 94 | |
| 110101 | COVER ASSEMBLY, MCS FILTER | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 4.5 | .0 | .0 | .0 | 58 | |
| 110102 | COVER ASSEMBLY, MCS ACCESS | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 4.5 | .0 | .0 | .0 | 58 | |
| 110103 | WELDMENT ASSEMBLY, MCS | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 7, 58, 91 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 45, 50, 52 | |
| 110104 | MOTOR, MCS COMPRESSOR | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 47, 58 | |
| | | REPAIR | .0 | .0 | 1.5 | .0 | 1.5 | 44, 59 | |
| 11010401 | BRUSH AND END BELL, MCS COMPRESSOR MOTOR | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 59 | |
| | | REPAIR | .0 | .0 | 1.5 | .0 | .0 | 59 | |
| 110105 | BLOWER ASSEMBLY, MCS PACK | REPLACE | .0 | .8 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .7 | .0 | .0 | 44, 52 | |
| 11010501 | MOTOR ASSEMBLY, MCS PACK BLOWER | REPLACE | .0 | .0 | .7 | .0 | .0 | 44, 52 | |
| | | REPAIR | .0 | .0 | .5 | .0 | .0 | 44, 52 | |
| 110106 | DUCT ASSEMBLY, MCS PACK AIR OUTLET | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 3.5 | .0 | .0 | 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|---|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 110107 | FAN ASSEMBLY, MCS PACK VANE AXIAL | REPLACE | .0 | .3 | .0 | .0 | .0 | 44, 52 | |
| | | REPAIR | .0 | .0 | .9 | .0 | .0 | 44, 52 | |
| 11010701 | MOTOR ASSEMBLY, MCS PACK VANE AXIAL FAN | REPLACE | .0 | .0 | .6 | .0 | .0 | 44, 52 | |
| | | REPAIR | .0 | .0 | .5 | .0 | .0 | 44, 52 | |
| 110108 | EVAPORATOR ASSEMBLY | REPLACE | .0 | .0 | 3.7 | .0 | .0 | 52, 82 | |
| | | REPAIR | .0 | .0 | 4.5 | .0 | .0 | 44, 52, 82 | |
| 110109 | HEADER ASSEMBLY, EVAPORATOR | REPLACE | .0 | .0 | .3 | .0 | .0 | 52 | |
| | | REPAIR | .0 | .0 | 3.3 | .0 | .0 | 52 | |
| 110110 | RELAY PANEL ASSEMBLY, MCS PACK | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 1.2 | .0 | .0 | 58 | |
| 110111 | LEAD ASSEMBLY, RELAY PANEL TO GROUND STUD | REPLACE | .0 | .8 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.5 | .0 | .0 | .0 | 47, 58 | |
| 110112 | WIRING HARNESS ASSEMBLY, RELAY PANEL TO VANE AXIAL FAN AND COMPRESSOR MOTOR | REPLACE | .0 | 1.7 | .0 | .0 | .0 | 7, 58, 91 | |
| | | REPAIR | .0 | 1.5 | .0 | .0 | .0 | 47, 58 | |
| 110113 | WIRING HARNESS ASSEMBLY, RELAY PANEL TO BLOWER AND DIFFERENTIAL PRESSURE SWITCH | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.5 | .0 | .0 | .0 | 47, 58 | |
| 110114 | WIRING HARNESS ASSEMBLY, RELAY PANEL TO BLOWER | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.5 | .0 | .0 | .0 | 47, 58 | |
| 110115 | WIRING HARNESS ASSEMBLY, MCS CONTROL BOX TO MCS PACK | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 7, 58, 91 | |
| | | REPAIR | .0 | 1.5 | .0 | .0 | .0 | 47, 58 | |
| 1102 | HEATER ASSEMBLY, M3 | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .3 | .0 | .0 | .0 | 58 | |
| 1103 | PANEL ASSEMBLY, MCS CONTROL | TEST | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .7 | .0 | .0 | 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|---|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 110301 | HOUSING ASSEMBLY, MCS CONTROL PANEL | REPLACE | .0 | .0 | 1.1 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 43, 58 | |
| 12 | COMMANDER'S CUPOLA | REPAIR | .0 | .1 | 4.0 | .0 | .0 | 31, 32, 41, 44, 45, 47, 58 | |
| 1201 | CUPOLA ASSEMBLY | INSPECT | .1 | .0 | .0 | .0 | .0 | | |
| | | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .0 | 2.3 | .0 | .0 | 41, 50, 58 | |
| | | REPAIR | .0 | .5 | 4.5 | .0 | .0 | 41, 50, 58 | |
| 120101 | SUPPORT ASSEMBLY, PINTLE | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .4 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .5 | .0 | .0 | .0 | 58 | |
| 13 | BUSTLE COMPONENTS | REPAIR | .0 | .1 | .3 | .0 | .0 | 50, 58 | |
| 1301 | PROJECTILE RACK | INSPECT | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | 1.6 | 1.0 | .0 | .0 | 30, 41, 42 50, 58 | |
| | | REPAIR | .0 | .2 | .2 | .0 | .0 | 50, 58 | |
| 130101 | RETAINER ASSEMBLY | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .6 | .0 | .0 | .0 | 58 | |
| 130102 | BOX ASSEMBLY, AT4 ROCKET LAUNCHER STOWAGE | REM/REP | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .6 | .0 | .0 | .0 | 58 | |
| 130103 | MACS A, B, C | INSPECT | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .0 | 1.6 | .0 | .0 | 58 | |
| 1302 | PLATE, CENTER | REPLACE | .0 | .4 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 50, 58 | |
| 1303 | COVER, REAR | REPAIR | .0 | .0 | .3 | .0 | .0 | 50, 58 | |
| 1304 | PLATE, RIGHT | REPLACE | .0 | 1.5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 47, 58 | |
| 1305 | PLATE, LEFT | REPLACE | .0 | 1.5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 50, 58 | |
| 14 | CAB STOWAGE | REPAIR | .0 | .1 | .3 | .0 | 1.0 | 46, 50, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|------------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 1306 | MACS MODULE A | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 47, 57 | |
| | | REPAIR | .0 | .2 | .3 | .0 | .0 | 47, 57 | |
| 1307 | MACS MODULE B | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 47, 57 | |
| | | REPAIR | .0 | .2 | .3 | .0 | .0 | 47, 57 | |
| 1308 | MACS MODULE C | REPLACE | .0 | .0 | 1.0 | .0 | . | 47, 57 | |
| | | REPAIR | .0 | .2 | .3 | .0 | .0 | 47, 57 | |
| 15 | GUNNER'S ESCAPE HATCH | REPAIR | .0 | .6 | .3 | .0 | .0 | 45, 47, 58 | |
| 1501 | DOOR ASSEMBLY | INSPECT | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | 1.7 | .0 | .0 | .0 | 47, 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 45, 58 | |
| 1502 | LATCH ASSEMBLY | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .1 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .3 | .0 | .0 | .0 | 46, 58 | |
| 1503 | BUMPER ASSEMBLY | REPLACE | .0 | .1 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .1 | .0 | .0 | .0 | 58 | |
| 16 | HYDRAULICS | INSPECT | .3 | .0 | .0 | .0 | .0 | | |
| | | ADJUST | .5 | .0 | .0 | .0 | .0 | | |
| | | SERVICE | .0 | .2 | .0 | .0 | .0 | 46, 58, 101, 102 | |
| | | REPAIR | .0 | 1.1 | .3 | .0 | .0 | 45, 46, 58 | |
| 1601 | CONTROL HANDLE ASSEMBLY, COS/ GUNNER'S | REPLACE | .0 | 1.4 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .3 | 1.0 | .0 | .0 | 50, 58 | |
| 160101 | HANDLE ASSEMBLY | ADJUST | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPLACE | .0 | .5 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| 1602 | ACCUMULATOR ASSEMBLY, MANUAL ELEVATION PUMP | SERVICE | .0 | .5 | .0 | .0 | .0 | 49, 50, 58 | |
| | | REPLACE | .0 | .9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .3 | 1.9 | .0 | .0 | 43, 49, 58 | |
| 1603 | EQUILIBRATION MANIFOLD | ADJUST | .0 | .0 | .5 | .0 | .0 | 58 | |
| | | REPLACE | .0 | .5 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .0 | 1.0 | .0 | .0 | 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 1604 | HAND PUMP ASSEMBLY, EQUILIBRATION | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .6 | .0 | .0 | .0 | 58 | |
| 1605 | ACCUMULATOR EQUILIBRATION ASSEMBLY | TEST | .5 | .0 | 1.0 | .0 | .0 | 50, 58, 68, 82, 97 | |
| | | SERVICE | .0 | .5 | .0 | .0 | .0 | 46, 49, 58 68, 82, 97 | |
| | | REPLACE | .0 | .2 | .0 | .0 | .0 | 46, 49, 58 68, 69, 82, 97 | |
| | | REPAIR | .0 | .0 | .4 | .0 | .0 | 44, 48 | |
| 1606 | VALVE, MODE SELECTOR | REPLACE | .0 | .5 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .0 | 1.0 | .0 | .0 | 58 | |
| 1607 | ELEVATION MECHANISM ASSEMBLY | REPLACE | .0 | .0 | 3.2 | .0 | .0 | 41, 50, 58 | |
| | | REPAIR | .0 | .0 | 5.7 | .0 | .0 | 25, 26, 41, 44, 50, 58, 73, 74, 75, 76, 77 | |
| 160701 | EYE ASSEMBLY | REPLACE | .0 | .0 | 3.3 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 3.5 | .0 | .0 | 50, 58 | |
| 160702 | EYE ASSEMBLY | REPLACE | .0 | .0 | 3.3 | .0 | .0 | 50, 58 | |
| | | REPAIR | .0 | .0 | 3.5 | .0 | .0 | 50, 58 | |
| 160703 | MANIFOLD ASSEMBLY | REPLACE | .0 | .0 | 1.2 | .0 | .0 | 50, 58 | |
| | | REPAIR | .0 | .0 | 1.6 | .0 | .0 | 58 | |
| 160704 | SERVOVALVE ASSEMBLY, ELEVATION | REPLACE | .0 | .0 | .4 | .0 | .0 | 50, 58 | |
| | | REPAIR | .0 | .0 | 1.4 | .0 | .0 | 58 | |
| 1608 | HYDRAULIC POWER- PACK ASSEMBLY | REPLACE | .0 | .0 | 5.0 | .0 | .0 | 50, 58 | |
| | | REPAIR | .0 | 1.0 | 5.0 | .0 | .0 | 46, 50, 58 101, 102 | |
| 160801 | BELLOWS ASSEMBLY | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 46, 50, 58, 101, 102 | |
| 160802 | HYDRAULIC PUMP | REPLACE | .0 | .0 | 4.8 | .0 | .0 | 50, 58 | |
| | | REPAIR | .0 | .0 | .0 | .0 | 3.0 | | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 1609 | MOTOR ASSEMBLY, TRAVERSE | REPLACE | .0 | .0 | 1.8 | .0 | .0 | 50, 58 | |
| | | REPAIR | .0 | .0 | .0 | 3.0 | .0 | 50, 58 | |
| 1610 | SERVOVALVE ASSEMBLY, TRAVERSE | REPLACE | .0 | .0 | 1.1 | .0 | .0 | 50, 58 | |
| | | REPAIR | .0 | .0 | 2.1 | .0 | .0 | 45, 58 | |
| 1611 | VALVE ASSEMBLY, HYDRAULIC CLUTCH | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 1.5 | .0 | .0 | 58 | |
| 1612 | VALVE ASSEMBLY, ELEVATION SELECTOR OR TRAVERSE SELECTOR | REPLACE | .0 | 1.5 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 58 | |
| 1613 | HAND PUMP, MANUAL ELEVATION | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .0 | .5 | .0 | .0 | 58 | |
| 161301 | HYDRAULIC PUMPING UNIT | REPLACE | .0 | .0 | .9 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 1.5 | .0 | .0 | 50, 58 | |
| 16130101 | PUMP ASSEMBLY, AXIAL PISTON | REPLACE | .0 | .0 | 1.4 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 4.9 | .0 | .0 | 43, 58 | |
| 16130102 | HAND CRANK ASSEMBLY | REPLACE | .0 | .0 | .2 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 1.4 | .0 | .0 | 58 | |
| 161302 | SHUTTLE VALVE ASSEMBLY | REPLACE | .0 | .0 | .4 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .6 | .0 | .0 | 29, 58 | |
| 1614 | FILTER ASSEMBLY, HYDRAULIC FLUID | REPLACE | .0 | 1.3 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .8 | .7 | .0 | .0 | 44, 46, 58, 63 | |
| 1615 | VALVE ASSEMBLY, LOADER RAMMER CONTROL | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .5 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .0 | 1.5 | .0 | .0 | 58 | |
| 161501 | BODY ASSEMBLY, VALVE | INSPECT | .0 | .0 | 1.6 | .0 | .0 | 58 | |
| 16150101 | SLEEVE ASSEMBLY, VALVE | REPAIR | .0 | .0 | .3 | .0 | .0 | 58 | |
| 1616 | VALVE ASSEMBLY, TRAVERSE LIMIT | REPLACE | .0 | .5 | .0 | .0 | .0 | 46, 58 | |
| | | REPAIR | .0 | .0 | 1.0 | .0 | .0 | 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 1617 | SHOCK MOUNT ASSEMBLY | REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| 1618 | SHOCK MOUNT ASSEMBLY | REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| 1619 | PULSE ACCUMULATOR | SERVICE | | .7 | | | | 58, 49, 97, 82, 68 | |
| | | REPLACE | | .5 | | | | 58 | |
| | | REPAIR | | | 2.0 | | | 58 | |
| | | TEST | | | .5 | | | 58, 49, 97, 82 | |
| 1620 | ROD ASSEMBLY | REPLACE | .0 | .1 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .2 | .0 | .0 | .0 | 58 | |
| 17 | TRAVERSE LOCK | REPAIR | .0 | .1 | .0 | .0 | .0 | 58 | |
| 1701 | TRAVERSE LOCK ASSEMBLY | ADJUST | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.7 | .0 | .0 | .0 | 58 | |
| 170101 | BRACKET ASSEMBLY CAB SIDE DOOR | REPLACE | .0 | 1.7 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .1 | .0 | .0 | .0 | 58 | |
| 18 | HYDRAULIC COMPARTMENT ACCESS COVER | REPAIR | .0 | .1 | .3 | .0 | .0 | 50, 58 | |
| 19 | CAB SIDE DOOR | REPAIR | .0 | .6 | .3 | .0 | .0 | 50, 58 | |
| 1901 | ACCESS DOOR | INSPECT | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .8 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 46, 58 | |
| 1902 | BUMPER, CAB SIDE DOOR | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .3 | .0 | .0 | .0 | 58 | |
| 1903 | LATCH, CAB SIDE DOOR | SERVICE | .1 | .0 | .0 | .0 | .0 | | |
| | | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .5 | .0 | .0 | .0 | 58 | |
| 20 | TRAVERSE MECHANISM | INSPECT | .1 | .0 | .0 | .0 | .0 | | |
| | | REPAIR | .0 | .2 | .3 | .0 | .0 | 44, 47, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 2001 | TRAVERSE MECHANISM ASSEMBLY | SERVICE | .1 | 1.0 | .0 | .0 | .0 | 58 | |
| | | REPLACE | .0 | .0 | 2.5 | .0 | .0 | 44, 58, 66 | |
| | | REPAIR | .0 | .3 | 2.0 | 8.0 | .0 | 44, 50, 58, 87 | |
| 200101 | OIL PUMP ASSEMBLY | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 1.5 | .0 | .0 | 44, 58 | |
| 200102 | GEARSHAFT ASSEMBLY | REPLACE | .0 | .0 | 4.3 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .7 | .0 | .0 | 44, 58, 67 | |
| 200103 | NO BACK DEVICE | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 44, 58 | |
| | | REPAIR | .0 | .0 | .2 | .0 | .0 | 58 | |
| 2002 | GUARD ASSEMBLY | REPLACE | .0 | .1 | .0 | .0 | .0 | 47, 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 44, 58 | |
| 21 | COMMUNICATIONS | REPAIR | .0 | .4 | .5 | .0 | .0 | 45, 58 | |
| 2101 | WIRING HARNESS W10 | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .3 | .0 | .0 | .0 | 47, 58 | |
| 2102 | LEAD ASSEMBLY, COMMUNICATIONS AMP TO TELEPHONE TERMINAL | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .3 | .0 | .0 | .0 | 47, 58 | |
| 2103 | PLATE, MOUNTING | REPLACE | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 44, 58 | |
| 22 | CAB AND HULL NAVIGATION | REPAIR | .0 | .0 | .5 | .0 | .0 | 43, 45, 47, 48, 50, 58 | |
| 2201 | DYNAMIC REFERENCE UNIT HYBRID (DRUH) | REPLACE | .0 | .4 | .0 | .0 | .0 | 58, 103 | 1, 2 |
| | | REPAIR | .0 | .0 | .0 | .0 | 1.0 | | |
| 2203 | VMS ASSEMBLY | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .0 | .0 | 1.0 | | |
| 2204 | MOUNT ASSEMBLY, DRUH | REPLACE | .0 | .0 | 1.0 | .0 | .0 | 43, 45, 58, 78, 99, | |
| | | REPAIR | .0 | .0 | .4 | .0 | .0 | 45, 58 | |
| 23 | SLIP RING, BEARING SHIELDS, AND BRUSH BLOCKS | ADJUST | .0 | .3 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 4.1 | .3 | .0 | .0 | 45, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|--|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 2301 | BRUSH BLOCK ASSEMBLY | REPLACE | .0 | 1.9 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 2.4 | .0 | .0 | .0 | 47, 58, 69 | |
| 230101 | GUIDE ASSEMBLY, BRUSH BLOCK | REPLACE | .0 | 2.4 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 3.5 | .0 | .0 | .0 | 58, 69 | |
| 24 | HYDRAULIC COMPARTMENT ACCESS DOOR | SERVICE | .1 | .0 | .0 | .0 | .0 | 44, 58 | |
| | | REPAIR | .0 | .3 | 1.4 | .0 | .0 | | |
| 2401 | DOOR ASSEMBLY | REPLACE | .0 | .7 | .0 | .0 | .0 | 41, 58 | |
| | | REPAIR | .0 | .0 | 1.4 | .0 | .0 | 44, 58 | |
| 25 | HYDRAULIC COMPARTMENT INTERIOR ACCESS PANEL | REPAIR | .0 | .0 | .3 | .0 | .0 | 44, 58 | |
| | | | | | | | | | |
| 2501 | PANEL ASSEMBLY | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .4 | .0 | .0 | .0 | 58 | |
| 26 | HYDRAULIC COMPARTMENT EXTERIOR ACCESS PANEL | REPAIR | .0 | .2 | .3 | .0 | .0 | 44, 50, 58 | |
| | | | | | | | | | |
| 27 | BUSTLE ARMOR | REPAIR | .0 | 1.4 | .5 | .0 | .0 | 44, 47, 58 | |
| 28 | MCS DOORS AND GRILLES | INSPECT | .1 | .0 | .0 | .0 | .0 | 50, 53, 58 | |
| | | REPAIR | .0 | .4 | .3 | .0 | .0 | | |
| 2801 | DOOR, MCS FRONT | REPLACE | .0 | .5 | .0 | .0 | .0 | 42, 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 50, 58 | |
| 2802 | DOOR, MCS REAR | REPLACE | .0 | 2.5 | .0 | .0 | .0 | 42, 53, 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 50, 58 | |
| 2803 | PLATE, MOUNTING | REPLACE | .0 | .1 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 50, 58 | |
| 29 | EXTERNAL STOWAGE BASKETS | REPAIR | .0 | .7 | .3 | .0 | .0 | 1, 44, 46, 47, 58, 66 | |
| 29 | EXTERNAL STORAGE BASKET, RIGHT | REPLACE | .0 | .2 | .0 | .0 | .0 | 47, 58, 66 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | 50, 58 | |

Section II. MAINTENANCE ALLOCATION CHART - CONTINUED

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINT. FUNCTION | (4) MAINTENANCE LEVEL | | | | | (5) TOOLS AND EQUIPMENT REF CODE | (6) REMARKS CODE |
|----------------------------|---|-------------------------------|--------------------------|-----|-------------------|--------------------|-------|---|----------------------------|
| | | | UNIT | | DIRECT SUPPORT | GENERAL SUPPORT | DEPOT | | |
| | | | C | O | F | H | D | | |
| 29 | EXTERNAL STORAGE BASKET, LEFT | REPLACE | .0 | .2 | .0 | .0 | .0 | 47, 58, 66 50, 58 | |
| | | REPAIR | .0 | .0 | .3 | .0 | .0 | | |
| 2901 | BOX ASSEMBLY, ACCESSORY STOWAGE | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .4 | .0 | .0 | .0 | 46, 58 | |
| 2902 | BOX ASSEMBLY, LAW STOWAGE | REPLACE | .0 | .2 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .6 | .0 | .0 | .0 | 58 | |
| 2903 | BOX ASSEMBLY, HAND PUMP | REMOVE/ REPLACE | .0 | .5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |
| 3303 | MCS WINTERIZATION KIT ROD PREHEATER, HEADER INSTALLATION | REPAIR | .0 | .0 | 4.0 | .0 | .0 | 58,104 | |
| 3303 | MCS WINTERIZATION KIT WIRING HARNESS W58A, BULKHEAD TO CONTROL BOX | REMOVE/ REPLACE | .0 | 1.5 | .0 | .0 | .0 | 58, 104 | |
| 3303 | MCS WINTERIZATION KIT RELAY BOX, COVER ASSEMBLY | REMOVE/ REPLACE | .0 | .0 | 1.5 | .0 | .0 | 58 | |
| | | REPAIR | .0 | .0 | 2.0 | .0 | .0 | 58 | |
| 3303 | MCS WINTERIZATION KIT SWITCH ASSEMBLY | REMOVE/ REPLACE | .0 | 1.5 | .0 | .0 | .0 | 58 | |
| | | REPAIR | .0 | 1.0 | .0 | .0 | .0 | 58 | |

Section III. TOOLS AND TEST EQUIPMENT

| TOOL OR TEST EQUIPMENT REF CODE | MAINTENANCE LEVEL | NOMENCLATURE | NATIONAL STOCK NUMBER | TOOL NUMBER |
|---------------------------------|-------------------|----------------------|-----------------------|--------------|
| 1 | O | STENCIL SET, MARKING | 7520-00-205-1760 | A-A-130 |
| 2 | O | ADAPTER SKT WRENCH | 5120-00-227-8088 | SH-131 |
| 3 | O | WRENCH TORQUE 0-175 | 5120-00-640-6364 | A-A-2411 |
| 4 | F | BRUSH, ACID SWABBING | 7920-00-514-2417 | A-A-289 |
| 5 | D | IFTE-CEE | | AN/GSM-340 |
| 6 | F, D | IFTE-BSTF | | AN/TSM-191 |
| 7 | O | SHACKLES | 4030-00-132-9142 | AN116-3 |
| 8 | O | CROWFOOT ATTACHMENT | 5120-00-229-2773 | AN8508-18A |
| 9 | O | CROWFOOT ATTACHMENT | 5120-00-181-6755 | AN8508-24 |
| 10 | D | RIVET SQUEEZER | 5120-00-507-0659 | DA2 |
| 11 | D | DRILL PRESS | 5130-00-974-0873 | ES212 |
| 12 | O | CROWFOOT ATTACHMENT | 5120-00-224-7288 | A16150-013 |
| 13 | D | PLIERS, WIRE TWISTER | 5120-00-305-2306 | GGG-W-340 |
| 14 | D | WRENCH SET, COMBO | 5120-00-148-7917 | GGG-W-636 |
| 15 | D | TORQUE WRENCH | | GGG-W-686 |
| 16 | F | TOOL KIT, ELECTRIC | 5180-01-073-3845 | JTK-17LAL |
| 17 | O | CROWFOOT ATTACHMENT | 5120-00-229-2772 | IC2690 |
| 18 | F | STAND, CAB | | MI003 |
| 19 | F | EYEBOLT | | MI004 |
| 20 | O, F | T-HANDLE | 5340-01-318-0197 | 9399097 |
| 21 | F | TRIPOD, CRADLE MT | | MI011 |
| 22 | F | TRIPOD, CANNON | | MI012 |
| 23 | F | BREECH STAND | | MI013 |
| 24 | H | TRUNNION BRG PULLER | | MI014 |
| 25 | F | EL MECH ASSY TOOL | | MI017 |
| 26 | F | GUIDE TOOL ASSY | | MI018 |
| 27 | F | SLING, CAB LIFTING | 3940-01-385-6944 | 52-6-9 |
| 28 | DELETED | | | |
| 29 | F | SCREW, NO. 4-40 | 5305-00-984-4980 | MS35206-223 |
| 30 | O | BOLT, EYE | 5306-00-050-0347 | MS51937-5 |
| 31 | F | BOLT, SHLDR EYE | 5306-00-150-3075 | MS51937-8 |
| 32 | F | NUT, PLAIN | 5310-00-915-4891 | MS51967-21 |
| 33 | D | CRIMPER | 5120-01-286-4418 | M22520/7-01 |
| 34 | D | PIN POSITIONER | 5120-00-133-1772 | M22520/7-04 |
| 35 | D | PIN POSITIONER | 5120-01-274-7658 | M22520/7-07 |
| 36 | D | PIN POSITIONER | 5120-00-133-1785 | M22520/7-08 |
| 37 | D | INS/EXTRACT TOOL | 5120-01-367-0267 | M81969/14-01 |

Section III. TOOLS AND TEST EQUIPMENT - CONTINUED

| TOOL OR TEST EQUIPMENT REF CODE | MAINTENANCE LEVEL | NOMENCLATURE | NATIONAL STOCK NUMBER | TOOL NUMBER |
|---------------------------------|-------------------|-----------------------------|-----------------------|--------------------------|
| 38 | D | INS/EXTRACT TOOL | 5120-01-367-0268 | M81969/14-02 |
| 39 | D | INS/EXTRACT TOOL | 5120-01-367-0269 | M81969/14-03 |
| 40 | D | INSERTION TOOL | 5120-00-079-4601 | M81969/19-07 |
| 41 | C, O, F | SLING, ENDLESS 4 FT | 3940-00-675-5002 | PD101-48 |
| 42 | O, F | SLING, ENDLESS 8 FT | 3940-00-675-5003 | PD101-96 |
| 43 | F, H | SH EQPT, MACH SHOP | 3470-00-754-0708 | SC 3470-95-A02 |
| 44 | P, F, J | SH EQPT, AUTO MAINT | 4910-00-754-0705 | SC 4910-95-A31 |
| 45 | O, F | SH EQPT, AUTO FLD | 4910-00-754-0706 | SC 4910-95-A62 |
| 46 | P, F, J | SHOP EQPT, COMMON #2 | 4910-00-754-0650 | SC 4910-95-CL-A72 |
| 47 | O, F | SHOP EQPT, COMMON #1 | 4910-00-754-0654 | SC 4910-95-A74 |
| 48 | F | SHOP EQPT, FIRE CONT | 4931-00-754-0740 | SC 4931-95-CL-A07 |
| 49 | O, F, H, D | PURGING KIT, FIRE CO | 4931-00-065-1110 | SC 4931-95-J54 |
| 50 | O, F, H | SH EQPT, ARTY MAINT | 4933-00-754-0704 | SC 4933-95-CL-A12 |
| 51 | F | SH EQPT, AUTO MAINT | | SC 4933-95-A31 |
| 52 | O, F | TOOL KIT REFR SVCE | 5180-00-596-1474 | SC 5180-90-CL-N18 |
| 53 | O | TOOL KIT, WELDER'S | 5180-00-754-0661 | SC 5180-90-N39 |
| 54 | F | TOOL KIT (TK105G) | 5180-00-610-8177 | SC 5180-91-CL-R07 |
| 55 | F | TOOL KIT (TK101G) | 5180-00-064-5178 | SC 5180-91-CL-R13 |
| 56 | O, F | TOOL KIT, ELEK EQPT | 5180-00-605-0079 | SC 5180-91-CL-S21 |
| 57 | F | TOOL KIT (JTK-17) | 5180-00-670-7123 | SC 5180-92-CL-A07 |
| 58 | O, F, H, D | TOOL KIT, ARTY/TUR | 5180-00-357-7727 | SC 5180-95-A12 |
| 59 | F | TOOL KIT, AUTO, F&E | 5170-00-754-0655 | SC 5180-95-CL-B08 |
| 60 | F | SHACKLE | 4030-00-343-5433 | 1019515 |
| 61 | F | SOCKET WRENCH ATCH | 5120-00-596-0930 | VA0930 |
| 62 | D | SOLDER SET | 3439-00-460-7198 | W-TCP-K |
| 63 | O | WRENCH, STRAP | 5120-01-192-9406 | YA826 |
| 64 | D | INSERT TAP | 5136-01-038-2911 | 041FPB |
| 65 | F | HOOK | | 10-23449 and 10-90081 |
| 66 | O, F | SLING, ENDLESS 8 FT | 3940-00-678-8414 | 10942192 |
| 67 | F | ADAPTER, TORQUE | 5120-00-933-7357 | 10954669 |
| 68 | O, F | EXTENSION VALVE | 4810-00-051-5566 | 11605630 |
| 69 | O | ALIGNMENT TOOL, BRUSH BLOCK | | 12979832 |
| 70 | O | SLING, LIFTING | 4910-00-295-8074 | 11652649 |
| 71 | D | EXTRACTION TOOL | 5120-00-245-9539 | 1227-06 |
| 72 | D | EXTRACTION TOOL | 5120-00-723-6833 | 1227-6 |
| 73 | F | INSERTER, SEAL | 5120-01-355-0860 | 12910862 |
| 74 | F | ROD GUIDE TOOL | 1025-01-355-6626 | 12910863 |

Section III. TOOLS AND TEST EQUIPMENT - CONTINUED

| TOOL OR TEST EQUIPMENT REF CODE | MAINTENANCE LEVEL | NOMENCLATURE | NATIONAL STOCK NUMBER | TOOL NUMBER |
|---------------------------------|-------------------|----------------------------------|-----------------------|----------------|
| 75 | F | END CAP GUIDE TOOL | 1025-01-355-6627 | 12910864 |
| 76 | F | SOCKET, SOCKET WRENCH | 5130-01-355-0819 | 12910865 |
| 77 | F | SPANNER ASSEMBLY | 5120-01-368-3847 | 12910866 |
| 78 | F | FIXTURE, DRUH ALIGN | 4933-01-381-7090 | 12940849 |
| 79 | DELETED | | | |
| 80 | F | FREON RECOVERY SYS | 4130-01-338-2707 | 17500B |
| 81 | F | BOLT, EYE | 5306-00-337-4160 | 1820129 |
| 82 | O, F | REGULATOR, NITROGEN | 4935-00-040-9916 | 231-P-128058 |
| 83 | F | BRUSH, SOLDER | 3439-01-043-9053 | 244B106 |
| 84 | D | INSERT TAP | 5136-00-825-7130 | 3FPB |
| 85 | D | BREAK-OFF TOOL | 5120-00-793-1073 | 3695-04 |
| 86 | D | BREAK-OFF TOOL | 5120-00-793-1076 | 3695-3 |
| 87 | F | DIAL INDICATOR | 5210-00-377-6525 | 399A |
| 88 | D | BRUSH, SOLDER | 3439-01-043-9053 | 40B247 |
| 89 | F | PAD SET, STATIC | 4940-01-087-3458 | 4560901 |
| 90 | D | DESOLDERING WICK | 3439-00-403-5321 | 5007 |
| 91 | O | SLING, LIFTING | 4910-00-473-7556 | 7081593 |
| 92 | F | SLING, LIFTING | 4910-00-708-3778 | 7083778 |
| 93 | F | WR. SPANNER, ADJ HOOK | 5120-00-293-0316 | 7308 |
| 94 | O | GAGE BELT TNSN | 5210-01-365-7810 | 74010076 |
| 95 | D | INSERTION TOOL | 5120-01-118-6282 | 7552-04 |
| 96 | D | INSERTION TOOL | 5120-00-797-2404 | 7552-3 |
| 97 | O, F | CHARGING KIT, NITRO | 1025-01-070-3200 | 8449334 |
| 98 | F | SLING, GUN TUBE | 5340-00-699-9307 | 8735440 |
| 99 | F | LEVEL STRIDING | 5210-00-293-0005 | 98-6 |
| 100 | F | SLING, LIFTING | 4910-00-776-8906 | 8387711 |
| 101 | O | FAST FILL ASSEMBLY | 4320-01-416-7840 | 12927729 |
| 102 | O | CABLE ASSEMBLY, FAST FILL, POWER | 6150-00-682-3460 | 11647741 |
| 103 | O | SPORT ACCESSORY KIT | | 12988701 |
| 104 | O | TORQUE WRENCH | 5120-00-853-4538 | SC 4910-95-A72 |
| 105 | DELETED | | | |
| 106 | DELETED | | | |
| 107 | O | ADJUSTMENT SHIM, BRUSH BLOCK | | 12979852 |

Section III. TOOLS AND TEST EQUIPMENT - CONTINUED

| TOOL OR TEST EQUIPMENT REF CODE | MAINTENANCE LEVEL | NOMENCLATURE | NATIONAL STOCK NUMBER | TOOL NUMBER |
|---------------------------------|-------------------|--------------------------------|-----------------------|-------------|
| 108 | O, F | TORQUE WRENCH | 5120-01-355-1810 | TE1FUA |
| 109 | O, F | TORQUE WRENCH | 5120-01-355-1812 | TE6FUA |
| 110 | O, F | RECOIL EXERCISER ACCESSORY KIT | 1015-01-410-8087 | 12940961 |

Section IV. REMARKS

| REMARKS CODE | REMARKS |
|--------------|--|
| 1 | AFCS SPORT WITH ACCESSORY KIT REQUIRED FOR REPROGRAMMING AND TROUBLESHOOTING LRUS |
| 2 | TB 9-2350-314-20-2-1 or TB 9-2350-314-20-2-4 (CD) REQUIRED FOR REPROGRAMMING SOFTWARE AND TROUBLESHOOTING OF AFCS LRUS. |
| 3 | PDFCS SPORT/MSD WITH ACCESSORY KIT REQUIRED FOR REPROGRAMMING AND TROUBLESHOOTING LRUS. |
| 4 | TB 9-2350-314-20-2-2 or TB 9-2350-314-20-2-5 (CD) REQUIRED FOR REPROGRAMMING SOFTWARE AND TROUBLESHOOTING OF PDFCS LRUS. |

APPENDIX C

EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST

Section I. INTRODUCTION

C-1 SCOPE.

This appendix lists expendable/durable supplies and materials needed to operate and maintain the 155MM self-propelled howitzer at organizational level. This listing is for informational purposes only and is not authority to requisition the listed items. These items are authorized by CTA 50-970, Expendable/Durable Items (Except Medical, Class V, Repair Parts, and Heraldic Items), or CTA 8-100, Army Medical Department Expendable/Durable Items.

C-2 EXPLANATION OF COLUMNS.

- a. Column (1) -- Item number. This number is assigned to the entry in the listing and is referenced in the narrative instructions to identify the materiel (e.g., "Use adhesive, Item 2, Appx C").
- b. Column (2) -- Level. This column identifies the lowest level of maintenance that requires the listed item. O -- Unit Maintenance.
- c. Column (3) -- National Stock Number. This is the National Stock Number (NSN) assigned to the item; use it to request or requisition the item.
- d. Column (4) -- Description. Indicates the federal item name and, if required, a description to identify the item. The last line for each item indicates the Commercial and Government Entity (CAGE) in parentheses followed by the part number.
- e. Column (5) -- Unit of Measure (U/M). Indicates the measure used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in., pr). If the unit of measure differs from the unit of issue, requisition the lowest unit of issue that will satisfy your requirements.

Section II. EXPENDABLE AND DURABLE ITEMS LIST

| (1) Item Number | (2) Level | (3) National Stock Number | (4) Description | (5) (U/M)/ (U/I) |
|-----------------------|--------------|------------------------------------|---|------------------------|
| 1 | O | 8040-01-125-4675 | Adhesive BOSTIK1096 (70707) | GL |
| 2 | O | 8040-00-903-5081 | Adhesive MIL-A-24456 (81349) | KT |
| 3 | O | 8040-01-140-0954 | Adhesive MIL-A-46050 TY2CL3 (80244) | OZ |
| 4 | O | 8040-00-262-9027 | Adhesive MIL-A-5092 TY1 (81349) | TU |
| 5 | O | 8040-01-304-0784 | Adhesive MIL-A-48611 TY2 (80244) | KT |
| 6 | O | 8040-00-262-9028 | Adhesive MMM-A-1617 TY1 (80244) | PT |
| 6.1 | O | 8040-00-664-4318 | Adhesive MMM-A-1617TY2 (80244) | PT |
| 7 | O | | Adhesive MMM-A-1617 (19200) | TU |
| 8 | O | 8040-00-067-8990 | Adhesive, curing BOSCODUR 9 (70707) | KT |
| 9 | O | 8040-01-048-3158 | Adhesive, epoxy resin A-A-3053 TY2 CLAA | KT |
| 10 | O | 8040-00-845-4304 | Adhesive, silicone MIL-A-46106 | PT |
| 11 | O | 8040-00-522-3429 | Adhesive, silicone MIL-A-46106 | CC |

Section II. EXPENDABLE AND DURABLE ITEMS LIST - CONTINUED

| (1) Item Number | (2) Level | (3) National Stock Number | (4) Description | (5) (U/M)/ (U/I) |
|-----------------------|--------------|--------------------------------------|---|------------------------|
| 12 | O | 8040-01-376-0468 | Adhesive 45404 (05972) | TU |
| 13 | O | 8040-00-079-7158 | Adhesive 4693 (76381) | QT |
| 14 | O | 6810-01-190-2538 | Alcohol, isopropyl TT-I-735 (81348) | CN |
| 15 | O | 8030-00-155-6444 | Antiseize compound MIL-A-907 (81349) | CN |
| 16 | O | 8105-00-837-7754 | Bag, plastic A-A-1799 (58536) | MX |
| 17 | O | 8105-00-299-8532 | Bag, plastic, 100 each A-A-1668 (58536) | BX |
| 18 | O | 8125-01-082-9697 | Bottle, oil sampling MIL-B-44054 (81349) | BX |
| 19 | O | 8115-00-190-5020 | Box, shipping, 10 each (81348) PPP-B-636 | BD |
| 20 | O | 7920-00-223-8005 | Brush, swabbing H-B-643 (81348) | GR |
| 21 | O | 5340-01-026-3250 | Cap, dust protective 1/8 inch M5501/7-F2 (81349) | EA |
| 22 | O | 5340-01-065-9917 | Cap, dust protective 1/4 inch M5501/7-F4 (81349) | EA |
| 23 | O | 5340-01-183-0961 | Cap, dust protective 3/8 inch M5501/9-F6 (81349) | EA |
| 24 | O | 5340-01-326-2579 | Cap, dust protective 1/2 inch MIL-C-5501/7-F8 (81349) | EA |
| 25 | O | 5340-00-597-4502 | Cap, dust protective 5/8 inch M5501/3-R10 (81349) | EA |
| 26 | O | 5340-01-185-7897 | Cap, dust protective 3/4 inch M5501/10-F12 (81349) | EA |
| 27 | O | 5340-01-183-0976 | Cap, dust protective 1 inch MIL-C-5501/11F16 (81349) | EA |
| 28 | O | 5340-01-210-0511 | Cap, dust protective 1 1/8 inches M5501/11F17 (81349) | EA |
| 29 | O | 5340-01-215-0037 | Cap, dust protective 1 1/8 inches MIL-C-5501/9-F17 (81349) | EA |
| 30 | O | 5340-01-238-3768 | Cap, dust protective 1 3/8 inches MIL-C-5501/7-F23 (81349) | EA |
| 31 | O | 5340-01-194-3200 | Cap, dust protective 1 1/2 inches M5501/7-F25 (81349) | EA |
| 32 | O | 9150-01-053-6688 | Cleaner, lubricant MIL-L-63460 | GL |
| 33 | O | 5350-00-221-0872 5350-00-268-3116 | Cloth, abrasive A-A-1206 (58536) 50 sheets 50 yards | PG RO |
| 34 | O | | Coating ECT6SR | PT |
| 35 | O | 8010-00-297-0593 | Coating, primer TT-P-1757 (81348) | PT |
| 35.1 | O | | Coating, primer TT-P-1757B-1G-001P | PT |
| 36 | O | 9150-01-054-6453 | Compound, cleaning MIL-L-63460 (81349) | PT |
| 37 | O | 8030-00-275-8114 | Compound, sealing MIL-S-11030 TY1 (80244) | PT |
| 38 | O | 8030-00-081-2336 | Compound, sealing MIL-S-22473 GRAV (81349) | BT |

Section II. EXPENDABLE AND DURABLE ITEMS LIST - CONTINUED

| (1) Item Number | (2) Level | (3) National Stock Number | (4) Description | (5) (U/M)/ (U/I) |
|-----------------------|--------------|------------------------------------|--|------------------------|
| 39 | O | 8030-00-058-5398 | Compound, sealing MIL-S-22473 GRB (80244) | TU |
| 40 | O | 8030-00-823-7917 | Compound, sealing MIL-S-22473 GRC (80244) | BT |
| 41 | O | 8030-01-104-5392 | Compound, sealing MIL-S-46163 TY2GRN (80244) | BT |
| 42 | O | 8030-01-142-9830 | Compound, sealing MIL-S-46163 TY2GRO (80244) | BT |
| 43 | O | 8030-01-054-3968 | Compound, sealing MIL-S-46163 TY2GRM (80244) | BT |
| 44 | O | 8030-01-142-3131 | Compound, sealing MIL-S-46163 TY2GRO (80244) | BT |
| 45 | O | 8030-01-181-5549 | Compound, sealing MIL-S-46163 TY3GRP (80244) | BT |
| 46 | O | 8030-00-174-2598 | Compound, sealing MIL-S-8802 TY2CLB-4 (80244) | KT |
| 46.1 | O | | Compound, sealing SAE AMS 3265, CLASS A | BT |
| 47 | O | 8305-00-267-3114 | Cord, elastic MIL-C-5651 (81349) | FT |
| 47.1 | O | 8040-01-370-1542 | Curing agent | GL |
| 48 | O | | Detergent, general purpose P-D-220 TY2 (80244) | |
| | | 7930-00-530-8067 | 1 gl can | GL |
| | | 7930-00-527-1207 | 5 gl can | CN |
| 49 | O | | Compound, Sealing 12910811 (19200) | CN |
| 50 | O | 9150-00-935-9808 | Fluid, hydraulic MILPRF6083 (81349) | GL |
| 51 | O | | Gloves, patient, exam (package of 100) (89875) | PG |
| | | 6515-01-150-2976 | E-010 Size small | |
| | | 6515-01-150-2978 | E-012 Size medium | |
| | | 6515-01-150-2977 | E-011 Size large | |
| 52 | O | 9150-01-197-7690 | Grease, automotive and artillery MIL-PRF-10924 (81349) | CN |
| 53 | O | 7510-01-036-3724 | Ink, black marking B43553-IIBLKPT (81349) | PT |
| 54 | O | 5970-01-157-9469 | Insulating compound M46146/31AWN | TU |
| 54.1 | O | | Loctite No. 250 | TU |
| 55 | O | 9150-00-985-7255 | Lubricant, solid film MIL-PRF-46010 (81349) | GL |
| 56 | O | 9150-00-754-2595 | Lubricant, thread MOLITHN02MOLY (73219) | CN |
| 57 | O | 6810-00-292-9676 | Methyl alcohol O-M-232 (81348) | QT |
| 58 | O | 6830-01-028-9402 | Nitrogen BB-N-411 (81348) | CY |
| 59 | O | 7920-00-753-5242 | Pad, scouring SCOTCHBRITE96 (27293) | PG |
| 60 | O | | Plug, dust protective MIL-C-5501/1-R2 (81349) | EA |
| 61 | O | 5340-01-050-4861 | Plug, dust protective 1/4 inch M5501/1-R4 (81349) | EA |
| 62 | O | 5340-00-682-1857 | Plug, dust protective 3/8 inch M5501/1-F6 (81349) | EA |
| 63 | O | 5340-00-286-4161 | Plug, dust protective 1/2 inch M5501/1-R8 (81349) | EA |
| 64 | O | 5340-01-167-9320 | Plug, dust protective 5/8 inch M5501/10-R10 (81349) | EA |

Section II. EXPENDABLE AND DURABLE ITEMS LIST - CONTINUED

| (1) Item Number | (2) Level | (3) National Stock Number | (4) Description | (5) (U/M)/ (U/I) |
|-----------------------|--------------|------------------------------------|--|------------------------|
| 65 | O | 5340-00-804-0753 | Plug, dust protective 1 inch MIL-C-5501/7-F21 (81349) | EA |
| 66 | O | 5340-00-804-0754 | Plug, dust protective 1 1/4 inch MIL-C-5501/2-20 (81349) | EA |
| 67 | O | 8010-00-063-5776 | Primer TT-P-666 (81348) | QT |
| 68 | O | 8030-01-284-3943 | Resin, epoxy MIL-R-9300 (81349) | GL |
| 69 | O | 4020-00-089-0374 | Rope, fibrous MIL-R-17343 (81349) | CL |
| 70 | O | 4020-00-231-9005 | Rope, fibrous TR605 (81348) | CL |
| 71 | O | 4010-00-837-3649 | Rope, wire M83420/2-003 (81349) | FT |
| 72 | O | 4010-00-575-6233 | Rope, wire 879447-01 (18894) | FT |
| 73 | O | 1015-01-255-4144 | Sealant, pipe, teflon 12297953 (19207) | TU |
| 74 | O | 3439-01-094-3338 | Solder SN60WRAP1 0.032 1LB (81348) | SL |
| 75 | O | 6850-00-285-8011 | Solvent, dry-cleaning P-D-680 (81348) | DR |
| 76 | O | 5975-00-984-6582 | Strap, tiedown electric MS3367-1-0 (96906) | HD |
| 77 | O | 5975-00-074-2072 | Strap, tiedown electric MS3367-1-9 (96906) | HD |
| 78 | O | 5975-00-899-4606 | Strap, tiedown electric MS3367-2-0 (96906) | HD |
| 79 | O | 5975-01-045-0431 | Strap, tiedown electric MS3367-2-4 (96906) | EA |
| 80 | O | 5975-00-156-3253 | Strap, tiedown electric MS3367-2-9 (96906) | HD |
| 81 | O | 5975-00-985-6630 | Strap, tiedown electric MS3367-3-0 (96906) | HD |
| 82 | O | 5975-00-451-5001 | Strap, tiedown electric MS3367-3-9 (96906) | HD |
| 83 | O | 5975-00-727-5153 | Strap, tiedown electric MS3367-4-9 (96906) | HD |
| 84 | O | 5975-00-133-8696 | Strap, tiedown electric MS3367-6-9 (96906) | HD |
| 85 | O | 5975-01-034-5871 | Strap, tiedown electric MS3367-7-0 (96906) | HD |
| 86 | O | 5975-00-483-5756 | Strap, tiedown electric 8724501 (19207) | FT |
| 87 | O | 9905-00-537-8954 | Tag, marking MIL-T-12755 (81349) | BD |
| 87.1 | O | | Tape, gasket 12561819 | RO |
| 88 | O | 5970-00-816-6056 | Tape, insulation, electrical HH-I-595-B-108-0 (81348) | RO |
| 89 | O | 7510-00-198-5831 | Tape, pressure sensitive 3842G (53578) | RO |
| 90 | O | 7510-01-146-7767 | Tape, pressure sensitive PPP-T-60 (81348) | RO |
| 91 | O | 9320-00-130-7374 | Tape, rubberized MILF21840TY11 (81349) | RL |
| 92 | O | 3610-00-897-1552 | Towel, paper PAPERWIPING12INW (14731) | BD |
| 93 | O | 4720-00-964-1433 | Tube, nonmetallic 46-66440 (34629) | RL |
| 94 | O | 8315-01-187-7773 | Velcro: fastener, nylon hook MIL-F-21840 | YD |
| 95 | O | 6515-01-140-5266 | Wipes, disp. lint free C6395-1A (04687) | PG |
| 95.1 | O | 9505-00-684-4841 | Wire, non-electrical ASTM A641 (81346) | LB |
| 96 | O | 9505-00-331-3275 | Wire, non-electrical MS20995C41 (96906) | LB |
| 97 | O | 9505-00-684-4843 | Wire, non-electrical MS20995F41 (96906) | LB |
| 98 | O | 9505-00-248-9850 | Wire, non-electrical MS20995F47 (96906) | LB |

Section II. EXPENDABLE AND DURABLE ITEMS LIST - CONTINUED

| (1) Item Number | (2) Level | (3) National Stock Number | (4) Description | (5) (U/M)/ (U/I) |
|-----------------------|--------------|------------------------------------|--|------------------------|
| 99 | O | 9525-00-618-0257 | Wire, non-electrical MS20995NC20 (96906) | SL |
| 100 | O | | Wood, 4x4 MM-L-751 (81348) | |
| 101 | O | 5530-00-128-4061 | Wood, A-A-1417 (58536) | SH |
| 102 | O | 6850-00-177-5094 | Silicone compound 250 cc tube: (81343) SAE AS 8660 | TU |
| 103 | O | 5305-00-071-2079 | Screw, cap, hexagon head B1821BH050C400N (80204) | EA |
| 104 | O | 8040-01-477-0104 | CB92 Repair kit, adhesive (66530) | EA |

APPENDIX D MANUFACTURED ITEMS LIST

D-1 SCOPE.

This appendix includes complete instructions for making items authorized to be manufactured or modified fabricated at unit maintenance level. A part number index in alphanumeric order is provided for cross-referencing the part of the item to be manufactured to the figure which covers fabrication criteria. All bulk materials needed for manufacture of an item are listed by part number or specification number in a tabular list on the illustration.

D-2 PART NUMBER INDEX LIST.

| <u>ITEM</u> | <u>PART NUMBER</u> | <u>REFERENCE</u> |
|---|--------------------|------------------|
| Commander's Cupola Opening Cover | TBD | Figure 1 |
| Recoil Mechanism Exercising Bracket | | Figure 2 |
| Rear Bustle Plate Lifting Sling | TBD | Figure 3 |
| Studs for Removal/Installation of Rear Bustle Plate | TBD | Figure 4 |

D-3 MANUFACTURED ITEMS.

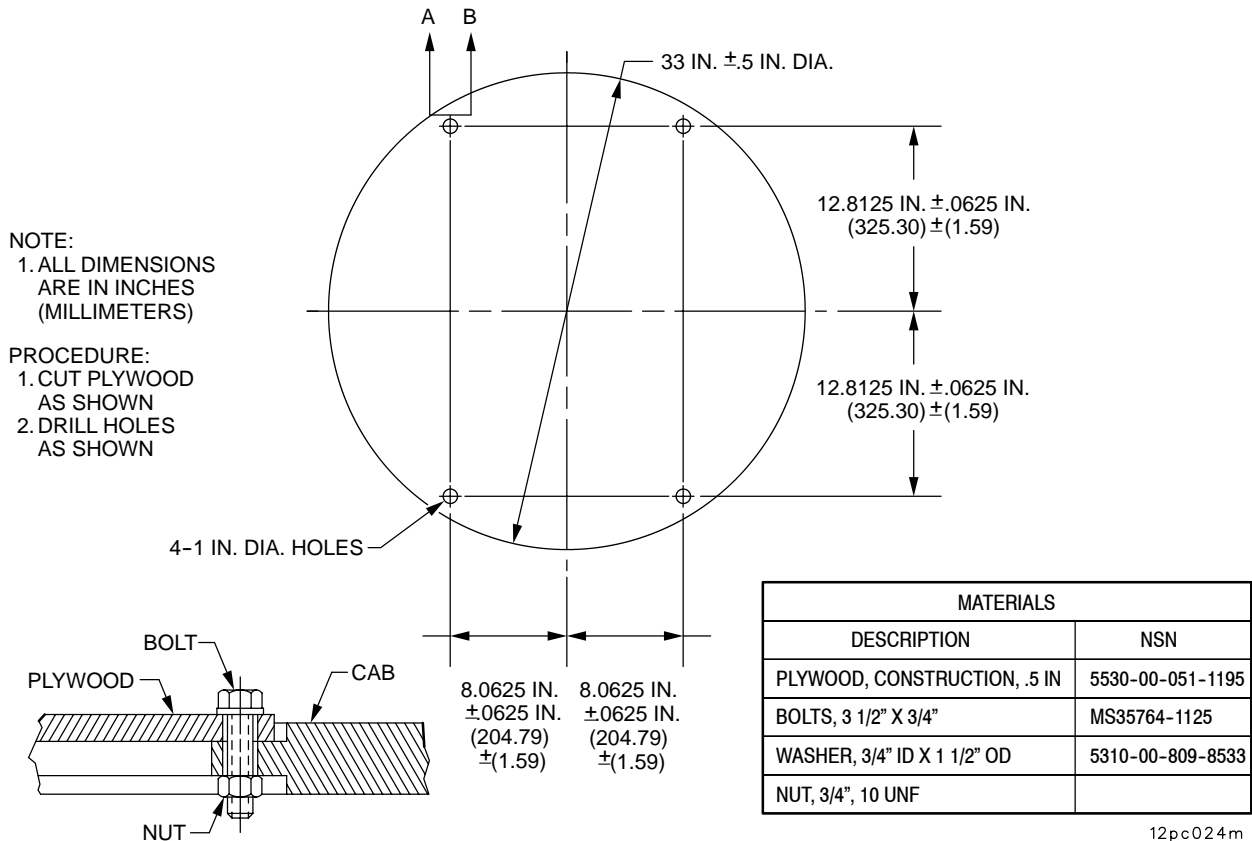
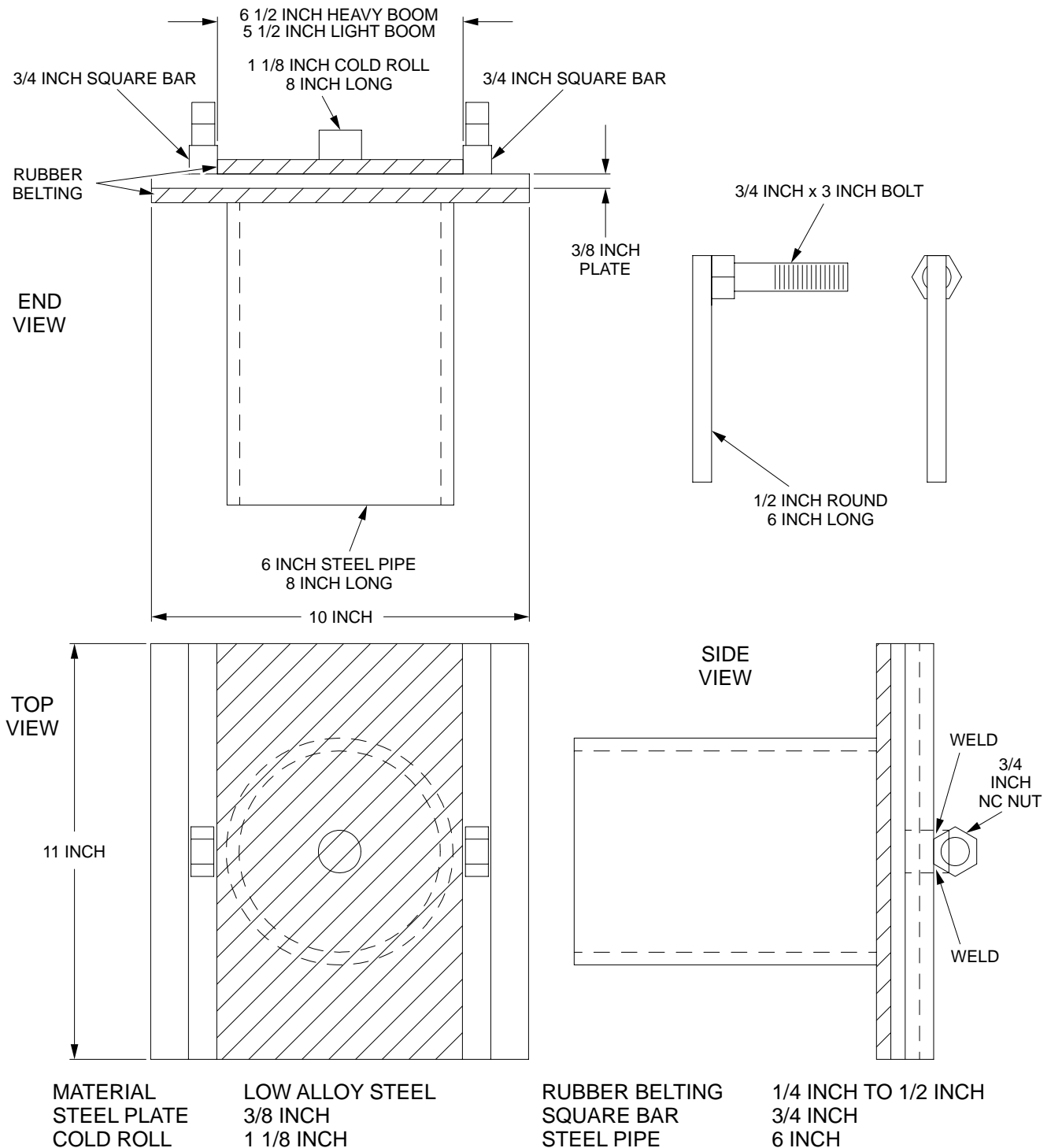


Figure 1. Commander's Cupola Opening Cover

D-3 MANUFACTURED ITEMS - CONTINUED

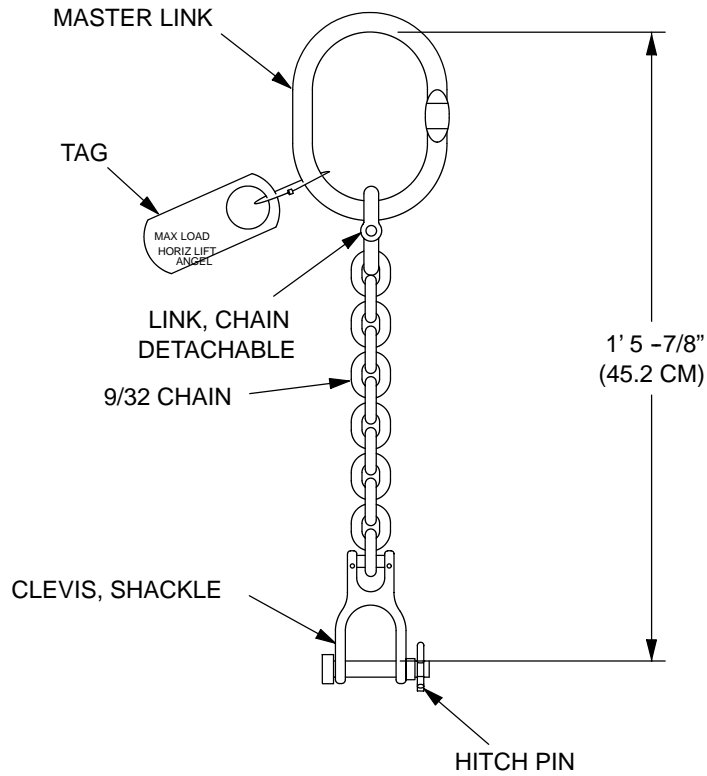


RUBBER BELTING IS CUT TO FIT BETWEEN 3/4 INCH SQUARE BARS ON BOOM SIDE AND CUT TO FIT AROUND PIPE ON TUBE SIDE

31pc008m

Figure 2. Dimensional drawing for fabricating improvised recoil mechanism exercising bracket for wreckers M543A2/M816

D-3 MANUFACTURED ITEMS - CONTINUED



NOTE:

- 1. ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)

PROCEDURE:

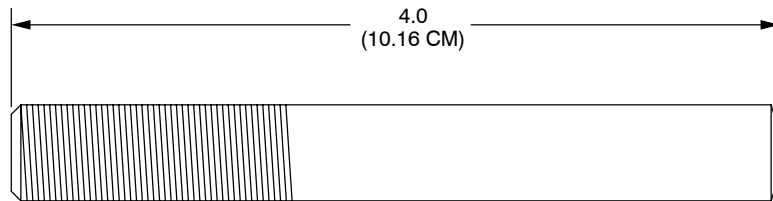
- 1. CUT CHAIN TO LENGTH AS SHOWN
- 2. ASSEMBLE AS SHOWN
- 3. STAMP CAPACITY OF SLING ON TAG

| MATERIALS | |
|-------------------------|------------------------|
| DESCRIPTION | NSN/PART NO. |
| CLEVIS SHACKLE | GSA 7/8 - 8 |
| HITCH PIN | 2522 |
| CHAIN, 9/32 | 5116 - 10402 |
| LINK, CHAIN, DETACHABLE | 4010 - 01 - 231 - 3388 |
| TAG | 5999 - 20003 |
| MASTER LINK G130 | 44971 |

13pc052m

Figure 3. Rear Bustle Plate Lifting Sling

D-3 MANUFACTURED ITEMS - CONTINUED



NOTE:

- 1. ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)

PROCEDURE:

- 1. REMOVE HEX HEAD. CUT BOLT TO LENGTH AS SHOWN
- 2. REMOVE ALL SHARP EDGES

| MATERIALS | |
|--------------------------|------------------|
| DESCRIPTION | NSN/PART NO. |
| SCREW, CAP HEX HEAD 2 EA | 5505-01-032-2312 |

13pc053m

Figure 4. Studs for Removal/Installation of Rear Bustle Plate

APPENDIX E

TORQUE LIMITS

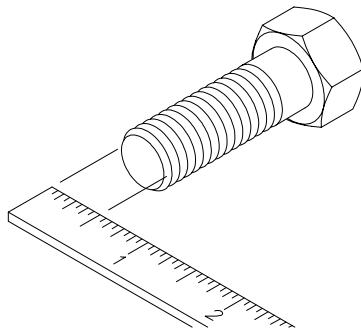
E-1 GENERAL.

This section provides general torque limits for screws used on the M109A6 vehicles. Special torque limits are indicated in the maintenance procedures for applicable components. The general torque limits given in this appendix shall be used when specific torque limits are not indicated in the maintenance procedure. These general torque limits cannot be applied to screws that retain rubber components. The rubber components will be damaged before the correct torque limit is reached. If a special torque limit is not given in the maintenance instructions, tighten the screw or nut until it touches the metal bracket, then tighten it one more turn.

E-2 TORQUE LIMITS.

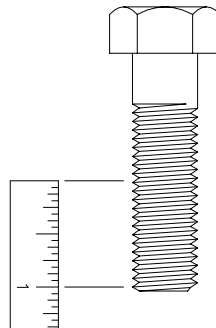
Table E-1 lists dry torque limits. Dry torque limits are used on screws that do not have lubricants applied to the threads. Table E-2 lists wet torque limits. Wet torque limits are used on screws that have high-pressure lubricants applied to the threads.

E-3 HOW TO USE TORQUE TABLE.



26ph008m

- a. Measure the diameter of the screw you are installing.



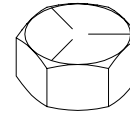
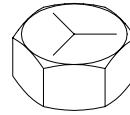
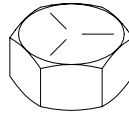
26ph009m

- b. Count the number of threads per inch or use a pitch gage.
- c. Under the heading SIZE, look down the left hand column until you find the diameter of the screw you are installing (there will usually be two lines beginning with the same size).
- d. In the second column under SIZE, find the number of threads per inch that matches the number of threads you counted in step b.

E-3 HOW TO USE TORQUE TABLE - CONTINUED

CAPSCREW HEAD MARKINGS

Manufacturer's marks may vary.
These are all SAE Grade 5 (3 line)

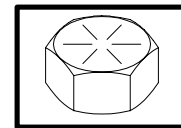
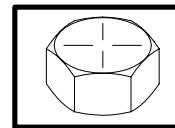
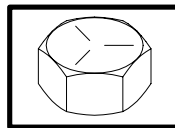
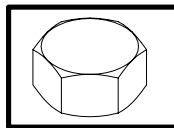


26ph007m

- e. To find the grade screw you are installing, match the markings on the head to the correct picture of CAPSCREW HEAD MARKINGS on the torque table.
- f. Look down the column under the picture you found in step e. until you find the torque limit (in lb-ft or N-m) for the diameter and threads per inch of the screw you are installing.

Table E-1. Torque Limits for Dry Fasteners

SAE CAPSCREW HEAD MARKINGS



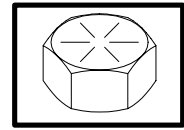
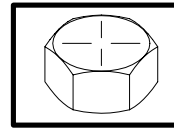
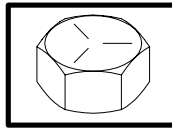
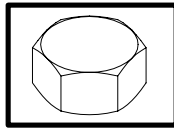
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| SIZE | | | TORQUE | | | | | | | |
|-----------|------------------|-------|----------------------|--------|-----------------|--------|----------------------|--------|-----------------|---------|
| | | | SAE GRADE No. 1 or 2 | | SAE GRADE No. 5 | | SAE GRADE No. 6 or 7 | | SAE GRADE No. 9 | |
| DIA. INS. | THREADS PER INCH | MMs | POUND- FEET | N-m | POUND- FEET | N-m | POUND- FEET | N-m | POUND- FEET | N-m |
| 1/4 | 20 | 6.35 | 5 | 6.78 | 8.0 | 10.85 | 10 | 13.56 | 12.0 | 16.27 |
| 1/4 | 28 | 6.35 | 6 | 8.14 | 10.0 | 13.56 | — | — | 14.0 | 18.98 |
| 5/16 | 18 | 7.94 | 11 | 14.92 | 17.0 | 23.05 | 19 | 25.76 | 24.0 | 32.52 |
| 5/16 | 24 | 7.94 | 13 | 17.63 | 19.0 | 25.76 | — | — | 27.0 | 36.61 |
| 3/8 | 16 | 9.53 | 18 | 24.41 | 31.0 | 42.04 | 34 | 46.10 | 44.0 | 59.66 |
| 3/8 | 24 | 9.53 | 20 | 27.12 | 35.0 | 47.46 | — | — | 49.0 | 66.44 |
| 7/16 | 14 | 11.11 | 28 | 37.97 | 49.0 | 66.44 | 55 | 74.58 | 70.0 | 94.92 |
| 7/16 | 20 | — | 30 | 40.68 | 55.0 | 74.58 | — | — | 78.0 | 105.77 |
| 1/2 | 13 | 12.70 | 39 | 52.88 | 75.0 | 101.70 | 85 | 115.26 | 105.0 | 142.38 |
| 1/2 | 20 | — | 41 | 55.60 | 85.0 | 115.26 | — | — | 120.0 | 162.78 |
| 9/16 | 12 | 14.29 | 51 | 69.16 | 110.0 | 149.16 | 120 | 162.72 | 155.0 | 210.18 |
| 9/16 | 18 | — | 55 | 74.58 | 120.0 | 162.72 | — | — | 170.0 | 230.52 |
| 5/8 | 11 | 15.88 | 63 | 85.43 | 150.0 | 203.40 | 167 | 226.45 | 210.0 | 284.76 |
| 5/8 | 18 | — | 95 | 128.82 | 170.0 | 230.52 | — | — | 240.0 | 325.44 |
| 3/4 | 10 | 19.05 | 105 | 142.38 | 270.0 | 366.12 | 280 | 379.68 | 375.0 | 508.50 |
| 3/4 | 16 | — | 115 | 155.94 | 295.0 | 400.02 | — | — | 420.0 | 596.52 |
| 7/8 | 9 | 22.23 | 160 | 216.96 | 395.0 | 535.62 | 440 | 596.64 | 605.0 | 820.38 |
| 7/8 | 14 | — | 175 | 237.30 | 435.0 | 589.86 | — | — | 675.0 | 915.30 |
| 1 | 8 | 25.40 | 235 | 318.66 | 590.0 | 800.04 | 660 | 894.96 | 910.0 | 1233.96 |
| 1 | 14 | — | 250 | 339.00 | 660.0 | 894.96 | — | — | 990.0 | 1342.44 |
| 1-1/8 | — | 25.58 | — | — | 800.0 | 1064.8 | — | — | 1280.0 | 1735.7 |
| | | | | | 880.0 | 1193.3 | | | 1440.0 | 1952.8 |
| 1-1/4 | — | 31.75 | — | — | — | — | — | — | 1820.0 | 2467.9 |
| | | | | | | | | | 2000.0 | 2712.0 |
| 1-3/8 | — | 34.93 | — | — | 1460.0 | 1979.8 | — | — | 2380.0 | 3227.3 |
| | | | | | 1680.0 | 2278.1 | | | 2720.0 | 3688.3 |
| 1-1/2 | — | 38.10 | — | — | 1940.0 | 2630.6 | — | — | 3160.0 | 4285.0 |
| | | | | | 2200.0 | 2983.2 | | | 3560.0 | 4827.4 |

E-3 HOW TO USE TORQUE TABLE - CONTINUED

Table E-2. Torque Limits for Wet Fasteners

SAE CAPSCREW HEAD MARKINGS



26ph006m

| SIZE | | | TORQUE | | | | | | | |
|-----------|------------------|-------|----------------------|--------|-----------------|---------|----------------------|--------|-----------------|---------|
| | | | SAE GRADE No. 1 or 2 | | SAE GRADE No. 5 | | SAE GRADE No. 6 or 7 | | SAE GRADE No. 8 | |
| DIA. INS. | THREADS PER INCH | MMs | POUND- FEET | N-m | POUND- FEET | N-m | POUND- FEET | N-m | POUND- FEET | N-m |
| 1/4 | 20 | 6.35 | 4.9 | 6.10 | 7.2 | 9.76 | 9.0 | 12.20 | 10.8 | 14.64 |
| 1/4 | 28 | 6.35 | 5.4 | 7.33 | 9.0 | 12.20 | — | — | 12.6 | 17.08 |
| 5/16 | 18 | 7.94 | 9.9 | 13.34 | 15.3 | 22.54 | 17.1 | 23.18 | 21.6 | 29.27 |
| 5/16 | 24 | 7.94 | 11.7 | 15.87 | 17.1 | 23.18 | — | — | 24.3 | 32.95 |
| 3/8 | 16 | 9.53 | 16.2 | 21.97 | 27.9 | 37.84 | 30.6 | 41.49 | 39.6 | 53.69 |
| 3/8 | 24 | 9.53 | 18.0 | 24.41 | 31.5 | 42.71 | — | — | 44.1 | 59.80 |
| 7/16 | 14 | 11.11 | 25.2 | 34.17 | 44.1 | 59.80 | 49.5 | 67.12 | 63.0 | 85.42 |
| 7/16 | 20 | — | 27.0 | 36.61 | 49.5 | 67.12 | — | — | 70.2 | 95.19 |
| 1/2 | 13 | 12.70 | 35.1 | 47.59 | 67.5 | 91.53 | 76.5 | 103.73 | 94.5 | 128.14 |
| 1/2 | 20 | — | 36.9 | 50.04 | 76.5 | 103.73 | — | — | 108.0 | 146.50 |
| 9/16 | 12 | 14.29 | 45.9 | 62.24 | 99.0 | 134.24 | 108.0 | 146.45 | 139.5 | 189.16 |
| 9/16 | 18 | — | 49.5 | 67.12 | 108.0 | 146.45 | — | — | 153.0 | 207.47 |
| 5/8 | 11 | 15.88 | 56.7 | 76.89 | 135.0 | 183.06 | 150.3 | 203.80 | 189.0 | 256.28 |
| 5/8 | 18 | — | 85.5 | 115.94 | 153.0 | 207.47 | — | — | 216.0 | 296.90 |
| 3/4 | 10 | 19.05 | 94.5 | 128.14 | 243.0 | 329.51 | 252.0 | 341.71 | 337.5 | 457.65 |
| 3/4 | 16 | — | 103.5 | 140.35 | 265.5 | 360.2 | — | — | 378.0 | 536.87 |
| 7/8 | 9 | 22.23 | 144.0 | 195.26 | 355.5 | 482.06 | 396.0 | 536.98 | 544.5 | 738.34 |
| 7/8 | 14 | — | 157.5 | 213.57 | 391.5 | 530.87 | — | — | 607.5 | 823.77 |
| 1 | 8 | 25.40 | 211.5 | 286.79 | 531.0 | 720.04 | 594.0 | 805.46 | 819.0 | 1110.56 |
| 1 | 14 | — | 225.0 | 305.10 | 594.0 | 805.46 | — | — | 891.0 | 1208.20 |
| 1-1/8 | — | 25.58 | — | — | 720.0 | 976.32 | — | — | 1152.0 | 1562.13 |
| | | | | | 792.0 | 1073.97 | | | 1296.0 | 1757.52 |
| 1-1/4 | — | 31.75 | — | — | — | — | — | — | — | 2221.11 |
| | | | | | | | | | | 2440.80 |
| 1-3/8 | — | 34.93 | — | — | 1314.0 | 1781.82 | — | — | 2142.0 | 2904.57 |
| | | | | | 1512.0 | 2050.29 | | | 2448.0 | 3319.47 |
| 1-1/2 | — | 38.10 | — | — | 1746.0 | 2367.54 | — | — | 2844.0 | 3856.5 |
| | | | | | 1980.0 | 2684.88 | | | 3204.0 | 4344.66 |

E-4 TIGHTENING METAL FASTENERS.

When torquing a fastener, select a wrench whose range (Table E-3) fits the required torque value. A torque wrench is most accurate from 25% to 75% of its stated range. A wrench with a stated range of 0 to 100 will be most accurate from 25 to 75 Pound-Feet. The accuracy of readings will decrease as you approach 0 Pound-Feet or 100 Pound-Feet. The following ranges are based on this principle.

E-4 TIGHTENING METAL FASTENERS - CONTINUED

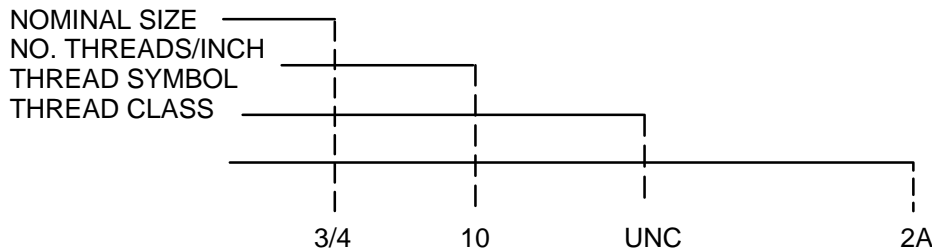
| Table E-3. TORQUE RANGES | |
|--------------------------|----------------------|
| STATED RANGE | MOST EFFECTIVE RANGE |
| 0-200 lb-in | 4-13 lb-ft |
| 0-600 lb-ft | 50-450 lb-ft |
| 0-170 lb-ft | 44-131 lb-ft |
| 15-75 lb-ft | 30-60 lb-ft |

E-5 FASTENER SIZE AND THREAD PATTERN.

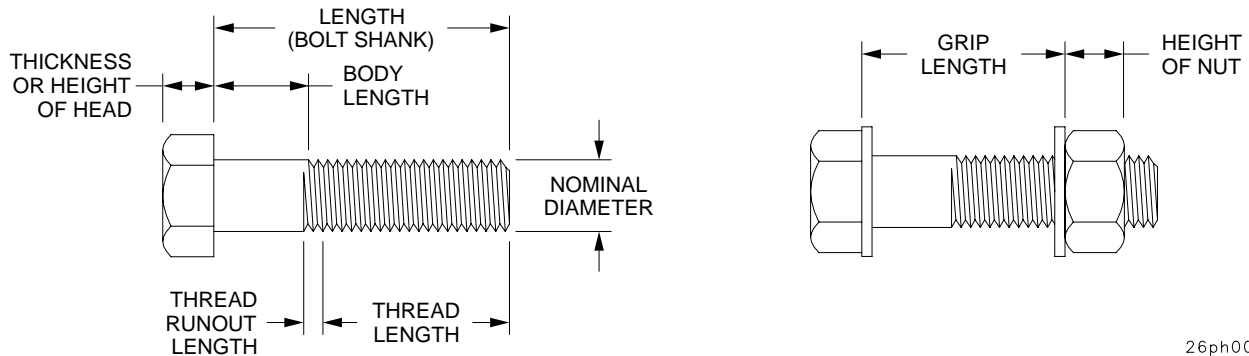
Threaded fasteners are categorized according to diameter of the fastener shank. Thread styles are divided into broad groups, the two most common being coarse (Unified Coarse-UNC) and fine (Unified Fine-UNF). These groups are defined by the number of threads per inch on the bolt shanks. In addition, threads are categorized by thread class (Table E-4), which is a measure of the degree of fit between the threads of the bolt or screw (external threads) and the threads of the attaching nut or tapped hole (internal threads). The most common thread class for bolts and screws is Class 2.

| Table E-4. THREAD CLASSES AND DESCRIPTION | | |
|---|----------|------------|
| EXTERNAL | INTERNAL | FIT |
| 1A | 1B | LOOSE FIT |
| 2A | 2B | MEDIUM FIT |
| 3A | 3B | CLOSE FIT |

Thread patterns are designed as follows:



NOTE: Unless followed with -LH (e.g. 3/4-1 OUNC-2A-LH), threads are right hand.



26ph005m

E-6 FASTENER GRADE.

In addition to being classified by thread type, threaded fasteners are also classified by material. The most familiar fastener classification system is the SAE grading system (Table E-5).

| Table E-5. SAE Screw and Bolt Markings | |
|---|---|
| SCREWS | BOLTS |
| SAE GRADE 2 NO MARKING | SAE GRADE 6 4 RADIAL DASHES 90° APART |
| SAE GRADE 3 2 RADIAL DASHES 180° APART | SAE GRADE 7 5 RADIAL DASHES 72° APART |
| SAE GRADE 5 3 RADIAL DASHES 120° APART | SAE GRADE 8 6 RADIAL DASHES 60° APART |

Markings On Hex Locknuts

GRADE A - No Marks
 GRADE B - 3 Marks
 GRADE C - 6 Marks

GRADE A - No Mark
 GRADE B - Letter B
 GRADE C - Letter C

GRADE A - No Notches
 GRADE B - One Notch
 GRADE C - Two Notches

APPENDIX F

MANDATORY REPLACEMENT PARTS LISTS

F-1 SCOPE.

This appendix is a cross-reference of item numbers to part numbers and is included for that purpose only.

F-2 EXPLANATION OF COLUMNS.

- a. Column (1) - Item Number. This number is assigned to the entry in the listing for cross-referencing to the part number.
- b. Column (2) - Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specification, standards, and inspection requirements to identify an item or range of items.
- c. Column (3) - Description. This column contains the nomenclature which appears on the first page of the task under the subheading "Materials/Parts".

F-3 MANDATORY REPLACEMENT PARTS LIST.

| ITEM # | PART NUMBER | NOMENCLATURE |
|--------|----------------|--------------------|
| 1 | AN6289-4 | NUT, LOCK |
| 2 | M12133/2-630 | WASHER, SPRING |
| 3 | M83461/1-010 | PACKING, PREFORMED |
| 4 | M83461/1-011 | PACKING, PREFORMED |
| 5 | M83461/1-012 | PACKING, PREFORMED |
| 6 | M83461/1-014 | PACKING, PREFORMED |
| 7 | M83461/1-016 | PACKING, PREFORMED |
| 8 | M83461/1-018 | PACKING, PREFORMED |
| 9 | M83461/1-138 | PACKING, PREFORMED |
| 10 | M83461/1-218 | PACKING, PREFORMED |
| 11 | M83461/2-902 | PACKING, PREFORMED |
| 12 | M83528/004J004 | GASKET |
| 13 | M83528/004J018 | GASKET |
| 14 | M83528/004J021 | GASKET |
| 15 | M83528/004J028 | GASKET |
| 16 | MS14104-8 | BEARING |
| 17 | MS16562-109 | PIN, SPRING |
| 18 | MS16562-29 | PIN, SPRING |
| 19 | MS16562-124 | PIN, SPRING |
| 20 | MS16562-129 | PIN, SPRING |
| 21 | MS16562-135 | PIN, SPRING |
| 22 | MS16633-1012 | RING, RETAINING |

F-3 MANDATORY REPLACEMENT PARTS LIST - CONTINUED

| ITEM # | PART NUMBER | NOMENCLATURE |
|--------|--------------|---------------------|
| 23 | MS16562-206 | PIN, SPRING |
| 24 | MS16562-224 | PIN, SPRING |
| 25 | MS16562-36 | PIN, SPRING |
| 26 | MS16562-42 | PIN, SPRING |
| 27 | MS16562-50 | PIN, SPRING |
| 28 | MS16562-62 | PIN, SPRING |
| 29 | MS16562-64 | PIN, SPRING |
| 30 | MS16562-66 | PIN, SPRING |
| 31 | MS16562-78 | PIN, SPRING |
| 32 | MS16562-80 | PIN, SPRING |
| 33 | MS16624-2043 | RING, RETAINING |
| 34 | MS16624-2050 | RING, RETAINING |
| 35 | MS16624-1075 | RING, RETAINING |
| 36 | MS16624-4087 | RING, RETAINING |
| 37 | MS16624-4162 | RING, RETAINING |
| 38 | MS16625-2062 | RING, RETAINING |
| 39 | MS16625-2206 | RING, RETAINING |
| 40 | MS16997-101 | SCREW, SELF-LOCKING |
| 41 | MS16997-154 | SCREW, SELF-LOCKING |
| 42 | MS16997-69 | SCREW, SELF-LOCKING |
| 43 | MS16997-70 | SCREW, SELF-LOCKING |
| 44 | MS16997-78 | SCREW, SELF-LOCKING |
| 45 | MS16998-27 | SCREW, SELF-LOCKING |
| 46 | MS16998-42L | SCREW, SELF-LOCKING |
| 47 | MS171500 | PIN, SPRING |
| 48 | MS171531 | PIN, SPRING |
| 49 | 293MT003P025 | PIN, SPRING |
| 50 | MS171533 | PIN, SPRING |
| 51 | MS171572 | PIN, SPRING |
| 52 | MS17795-100 | BEARING, SLEEVE |
| 53 | MS17795-47 | BEARING, SLEEVE |
| 54 | MS17796-195 | BEARING, SLEEVE |
| 55 | MS17796-81 | BEARING, SLEEVE |
| 56 | MS17829-14F | NUT, SELF-LOCKING |
| 57 | MS17829-3C | NUT, SELF-LOCKING |

F-3 MANDATORY REPLACEMENT PARTS LIST - CONTINUED

| ITEM # | PART NUMBER | NOMENCLATURE |
|--------|-------------|---------------------|
| 58 | MS21042-6 | NUT, SELF-LOCKING |
| 59 | MS21083B3 | NUT, SELF-LOCKING |
| 60 | MS20613-4C5 | RIVET |
| 61 | MS21044C3 | NUT, SELF-LOCKING |
| 62 | MS21044C8 | NUT, SELF-LOCKING |
| 63 | MS21044N5 | NUT, SELF-LOCKING |
| 64 | MS21046C3 | NUT, SELF-LOCKING |
| 65 | MS21083C3 | NUT, SELF-LOCKING |
| 66 | MS21083N8 | NUT, SELF-LOCKING |
| 67 | MS21083-B4 | NUT, SELF-LOCKING |
| 68 | MS21044B3 | NUT, SELF-LOCKING |
| 69 | MS21262-64 | SCREW, SELF-LOCKING |
| 70 | MS21318-20 | SCREW, DRIVE |
| 71 | MS51988-3 | NUT, SELF-LOCKING |
| 72 | MS24585C365 | SPRING |
| 73 | MS24665-134 | PIN, COTTER |
| 74 | MS24665-170 | PIN, COTTER |
| 75 | MS24665-281 | PIN, COTTER |
| 76 | MS24665-282 | PIN, COTTER |
| 77 | MS24665-283 | PIN, COTTER |
| 78 | MS24665-285 | PIN, COTTER |
| 79 | MS24665-298 | PIN, COTTER |
| 80 | MS24665-353 | PIN, COTTER |
| 81 | MS24665-355 | PIN, COTTER |
| 82 | MS24665-387 | PIN, COTTER |
| 83 | MS24665-441 | PIN, COTTER |
| 84 | MS24665-625 | PIN, COTTER |
| 85 | MS27595-138 | PACKING, PREFORMED |
| 86 | MS28778-10 | PACKING, PREFORMED |
| 87 | MS28778-16 | PACKING, PREFORMED |
| 88 | MS28778-4 | PACKING, PREFORMED |
| 89 | MS28778-6 | PACKING, PREFORMED |
| 90 | MS28778-8 | PACKING, PREFORMED |
| 91 | MS3212-216 | SCREW, SELF-SEALING |
| 92 | MS3393-10 | PACKING, PREFORMED |

F-3 MANDATORY REPLACEMENT PARTS LIST - CONTINUED

| ITEM # | PART NUMBER | NOMENCLATURE |
|--------|--------------|---------------------|
| 93 | MS28778-12 | PACKING, PREFORMED |
| 94 | MS3393-16 | PACKING, PREFORMED |
| 95 | MS3393-4 | PACKING, PREFORMED |
| 96 | MS28778-6 | PACKING, PREFORMED |
| 97 | MS3393-8 | PACKING, PREFORMED |
| 98 | MS35191-239L | SCREW, SELF-LOCKING |
| 99 | MS35333-108 | WASHER, LOCK |
| 100 | MS35333-126 | WASHER, LOCK |
| 101 | MS35333-35 | WASHER, LOCK |
| 102 | MS35333-36 | WASHER, LOCK |
| 103 | MS35333-37 | WASHER, LOCK |
| 104 | MS35333-39 | WASHER, LOCK |
| 105 | MS35333-40 | WASHER, LOCK |
| 106 | MS35333-42 | WASHER, LOCK |
| 107 | MS35333-46 | WASHER, LOCK |
| 108 | MS35335-30 | WASHER, LOCK |
| 109 | MS35335-33 | WASHER, LOCK |
| 110 | MS35335-34 | WASHER, LOCK |
| 111 | MS35335-35 | WASHER, LOCK |
| 112 | MS35336-21 | WASHER, LOCK |
| 113 | MS35338-100 | WASHER, LOCK |
| 114 | MS35338-101 | WASHER, LOCK |
| 115 | MS35338-103 | WASHER, LOCK |
| 116 | MS35338-135 | WASHER, LOCK |
| 117 | MS35338-136 | WASHER, LOCK |
| 118 | MS35338-138 | WASHER, LOCK |
| 119 | MS35338-139 | WASHER, LOCK |
| 120 | MS35338-141 | WASHER, LOCK |
| 121 | MS35338-143 | WASHER, LOCK |
| 122 | MS35338-145 | WASHER, LOCK |
| 123 | MS35338-161 | WASHER, LOCK |
| 124 | MS35338-40 | WASHER, LOCK |
| 125 | MS35338-41 | WASHER, LOCK |
| 126 | MS35338-42 | WASHER, LOCK |
| 127 | MS35338-43 | WASHER, LOCK |

F-3 MANDATORY REPLACEMENT PARTS LIST - CONTINUED

| ITEM # | PART NUMBER | NOMENCLATURE |
|--------|--------------|---------------------|
| 128 | MS35338-44 | WASHER, LOCK |
| 129 | MS35338-45 | WASHER, LOCK |
| 130 | MS35338-46 | WASHER, LOCK |
| 131 | MS35338-47 | WASHER, LOCK |
| 132 | MS35338-48 | WASHER, LOCK |
| 133 | MS35338-51 | WASHER, LOCK |
| 134 | MS35338-63 | WASHER, LOCK |
| 135 | MS35338-96 | WASHER, LOCK |
| 136 | MS35338-98 | WASHER, LOCK |
| 137 | MS35340-47 | WASHER, LOCK |
| 138 | MS35764-1549 | BOLT, SELF-LOCKING |
| 139 | MS35764-1605 | BOLT, SELF-LOCKING |
| 140 | MS35764-1609 | BOLT, SELF-LOCKING |
| 141 | MS35764-1613 | BOLT, SELF-LOCKING |
| 142 | MS39086-173 | PIN, SPRING |
| 143 | 12979837 | SCREW |
| 144 | MS45904-68 | WASHER, LOCK |
| 145 | MS35333-41 | WASHER, LOCK |
| 146 | MS45904-76 | WASHER, LOCK |
| 147 | MS45904-84 | WASHER, LOCK |
| 148 | MS51844-782 | SLEEVE, COMPRESSION |
| 149 | MS51844-82 | SLEEVE |
| 150 | MS51848-12 | WASHER, LOCK |
| 151 | MS51967-5 | NUT, SELF-LOCKING |
| 152 | MS51988-11 | NUT, SELF-LOCKING |
| 153 | MS29513-153 | PACKING, PREFORMED |
| 154 | MS9048-108 | PIN, SPRING |
| 155 | MS24665-151 | PIN, COTTER |
| 156 | NAS1523-12B | PACKING, PREFORMED |
| 157 | NAS1601-436 | PACKING, PREFORMED |
| 158 | MS22064-5 | CLAMP |
| 159 | PPL3695 | KIT, MARKING |
| 160 | 100340 | RIVET |
| 161 | 10888018 | SEAL |
| 162 | 10895585 | GASKET |

F-3 MANDATORY REPLACEMENT PARTS LIST - CONTINUED

| ITEM # | PART NUMBER | NOMENCLATURE |
|--------|----------------|------------------|
| 163 | 10895606 | GASKET |
| 164 | 10895831 | PAD, CUSHIONING |
| 165 | 12979826 | SEAL |
| 166 | 10897248 | SEAL |
| 167 | 10897269 | PAD |
| 168 | 10897823 | SEAL |
| 169 | 10916022 | DECAL |
| 170 | 10935752 | GASKET |
| 171 | 10953654 | PIN, SPRING |
| 172 | 10954727 | SEAL |
| 173 | 11747276 | PAD |
| 174 | 11784950 | DECAL |
| 175 | 11784977 | PAD |
| 176 | 12012119 | GASKET |
| 177 | 12361690-3 | GASKET |
| 178 | 12391690-4 | GASKET |
| 179 | 12553331 | WASHER, BRAKE |
| 180 | 12553339 | SPACER, SLEEVE |
| 181 | 12553511 | GASKET |
| 182 | 12553635-1 | INSERT |
| 183 | 12553515 | GASKET |
| 184 | 12553526 | SEAL |
| 185 | 12553577 | BUSHING |
| 186 | 12553639 | SEAL |
| 187 | 12553814 | SEAL |
| 188 | M6855/4-04L103 | TUBING, RUBBER |
| 189 | 12562954 | GASKET |
| 190 | 12563007 | SPACER |
| 191 | 12563009 | WASHER, ADHESIVE |
| 192 | 12563028 | PLATE, FACE |
| 193 | 12576013 | ASSEMBLY, COVER |
| 194 | 12576121 | GASKET |
| 195 | 12531094 | BUSHING |
| 196 | 12531095 | BUSHING |
| 197 | 12906913 | STRIP, RUBBER |

F-3 MANDATORY REPLACEMENT PARTS LIST - CONTINUED

| ITEM # | PART NUMBER | NOMENCLATURE |
|--------|--------------|---------------------|
| 198 | 12910389-1 | GASKET |
| 199 | 12910389-2 | GASKET |
| 200 | 12910696 | STRIP, RUBBER |
| 201 | 12927652-1 | STUD, SELF-LOCKING |
| 202 | 12917652-2 | STUD, SELF-LOCKING |
| 203 | 12927677 | GASKET |
| 204 | 12934662 | GASKET |
| 205 | 12934672 | GASKET |
| 206 | 172204 | KEYWASHER |
| 207 | 7358587 | WASHER, BOWED |
| 208 | MS51848-10 | WASHER, LOCK |
| 209 | 7407418 | WASHER, LOCK |
| 210 | 7962254 | GASKET |
| 211 | MS51848-12 | WASHER, LOCK |
| 212 | 8267869 | NUT, SELF-LOCKING |
| 213 | 8346053 | WASHER, LOCK |
| 214 | 85099K13 | GASKET |
| 215 | 8712289-1 | NUT, LOCK |
| 216 | 8712289-5 | NUT, LOCK |
| 217 | 12940931 | PADDING, TOP RIGHT |
| 218 | MS16562-33 | PIN, SPRING |
| 219 | 10955765 | GASKET |
| 220 | MS45904-72 | WASHER, LOCK |
| 221 | MS28775-015 | PACKING, PREFORMED |
| 222 | MS3393-5 | PACKING, PREFORMED |
| 223 | MS3393-3 | PACKING, PREFORMED |
| 224 | M83461/2-904 | PACKING, PREFORMED |
| 225 | MS16997-30L | SCREW, SELF-LOCKING |
| 226 | MS51957-14 | SCREW, MACHINE |
| 227 | MS27665-71 | PIN, COTTER |
| 228 | MS35764-1611 | SCREW, SELF-LOCKING |
| 229 | MS35338-61 | WASHER, LOCK |
| 230 | 12940929 | PADDING, TOP LEFT |
| 231 | MS35338-140 | WASHER, LOCK |
| 232 | MS20613-6C8 | RIVET |

F-3 MANDATORY REPLACEMENT PARTS LIST - CONTINUED

| ITEM # | PART NUMBER | NOMENCLATURE |
|--------|--------------|-----------------------|
| 233 | MS20427-3C5 | RIVET |
| 234 | MS20426A7-8 | RIVET |
| 235 | AA55610-46 | WASHER, LOCK |
| 236 | MS27183-8 | WASHER, LOCK |
| 237 | 12940924-2 | SEAL |
| 238 | 12940924-1 | SEAL |
| 239 | 12940927 | PADDING, BOTTOM RIGHT |
| 240 | 12940928 | PADDING, BOTTOM LEFT |
| 241 | 12563145 | FILTER ELEMENT, FLUID |
| 242 | MS16562-30 | PIN, SPRING |
| 243 | 12940881 | PIN, STRAIGHT |
| 244 | M83461/2-908 | PACKING, PREFORMED |
| 245 | 3-902N674-7 | PACKING, PREFORMED |
| 246 | M83461/2-916 | PACKING, PREFORMED |
| 247 | 12940924 | PADDING, SIDE |
| 248 | MS20427-3C8 | RIVET |
| 249 | 11604793 | GASKET, COVER |
| 250 | MS35489-137 | GROMMET |
| 251 | MS35489-11 | GROMMET |
| 252 | MS35338-155 | WASHER, LOCK |
| 253 | MS35338-156 | WASHER, LOCK |
| 254 | MS35338-157 | WASHER, LOCK |
| 255 | 12978174 | GASKET |
| 256 | 12553854 | GASKET |
| 257 | MS21083C6 | NUT, SELF-LOCKING |
| 258 | A3013655-1 | GASKET |

APPENDIX G

TOOL IDENTIFICATION LIST

| ITEM | LEVEL | NOMENCLATURE | NSN | REFERENCE |
|------|-------|--|------------------|---------------------|
| 1 | O | ADAPTER CABLE ASSEMBLY DRUH (12979821) | | TM 9-2350-314-24P-2 |
| 2 | O | ADAPTER, SOCKET: WRENCH, 1/2 DR TO 3/4 DR (A-A-2172) | 5120-00-227-8088 | TM 9-2350-314-24P-1 |
| 3 | O | ADJUSTMENT SHIM, BRUSH BLOCK (12979852) | | TM 9-2350-314-24P-2 |
| 4 | O | ALIGNMENT TOOL, BRUSH BLOCK (12979832) | | TM 9-2350-314-24P-2 |
| 5 | O | ATTACHMENT, CROWFOOT 3/8 DR 5/8 INCH (A16150-013) | 5120-00-224-7288 | TM 9-2350-314-24P-2 |
| 6 | O | ATTACHMENT, CROWFOOT 3/8 DR 3/4 INCH (1C2690) | 5120-00-229-2772 | TM 9-2350-314-24P-2 |
| 7 | O | ATTACHMENT, CROWFOOT 1/2 DR 1-1/8 INCH (AN8508-18A) | 5120-00-229-2773 | TM 9-2350-314-24P-2 |
| 8 | O | ATTACHMENT, CROWFOOT 1/2 DR 1-1/2 INCH (AN8508-24) | 5120-00-181-6755 | TM 9-2350-314-24P-2 |
| 9 | O | BRUSH, WIRE (HB178) | 7220-00-291-5815 | SC 4910-95-A72 |
| 10 | O | CABLE ASSEMBLY, FAST FILL (11647741) | 6150-00-682-3460 | TM 9-2350-314-24P-2 |
| 11 | O | C-CLAMP | 5120-00-203-6431 | SC 4910-95-A72 |
| 12 | O | CAPS, SOFT JAW (GGG-C-137) | 5120-00-221-1506 | SC 4910-95-A72 |
| 13 | O | CABLE ASSEMBLY, SOFTWARE DOWNLOAD (12974620) | 6150-01-407-1100 | TM 9-2350-314-24P-2 |
| 14 | O | DRILL, ELECTRIC (WD00661) | 5130-00-889-9004 | SC 4910-95-A74 |
| 15 | O | DRILL, TWIST SET (800434) | 5133-00-293-0983 | SC 4910-95-A74 |
| 16 | O | EXTENSION, SOCKET (FAC01016) | 5120-00-243-7328 | SC 4910-95-A74 |
| 17 | O | EYEBOLT, 1/2 INCH (MS51937-5) | 5306-00-050-0347 | TM 9-2350-314-24P-1 |
| 18 | O | FAST FILL ASSEMBLY (12927729) | 4320-01-416-7840 | TM 9-2350-314-24P-2 |
| 19 | O | GAGE, BELT TENSIONING (74010076) | 5210-01-365-7810 | TM 9-2350-314-24P-2 |
| 20 | O | GAGE, TIRE PRESSURE (955) | 4910-01-117-2994 | SC 4910-95-A72 |
| 21 | O | GUN, HEAT (500A) | 4940-00-561-1002 | TM 9-2350-314-24P-1 |

APPENDIX G

TOOL IDENTIFICATION LIST - CONTINUED

| ITEM | LEVEL | NOMENCLATURE | NSN | REFERENCE |
|------|-------|---|------------------|---------------------|
| 22 | O | KIT, FIRE CONTROL PURGING AND CHARGING | 4931-00-065-1110 | SC 4931-95-J54 |
| 23 | O | KIT, NITROGEN CHARGING (8449334) | 1025-01-070-3200 | TM 9-2350-314-24P-2 |
| 24 | O | MULTIMETER, DIGITAL (T00377) | 6625-01-139-2512 | SC 4910-95-A72 |
| 25 | O | PAIL, UTILITY (A-A-1273) | 7240-00-160-0455 | SC 4910-95-A12 |
| 26 | O | PAN, DRAIN (45) | 4910-00-387-9592 | SC 4910-95-A72 |
| 27 | O | PUMP, OIL (12927838) | 4930-01-119-4030 | SC 4910-95-A72 |
| 28 | O,F | REGULATOR, ACCUMULATOR CHARGING (11615420) | 4910-00-861-2068 | TM 9-2350-314-24P-2 |
| 29 | O | REGULATOR, NITROGEN (231-P-12805) | 4935-00-040-9916 | TM 9-2350-314-24P-2 |
| 30 | O | REPAIR TOOL, PNEUMATIC TIRE VALVE (3522) | 5120-00-308-3809 | SC 4910-95-A72 |
| 31 | O | RIVET SET, HAND (GGG-R-400) | 5120-00-017-2849 | SC 4933-95-A11 |
| 32 | O | SHACKLES, CHAIN (AN116-3) | 4030-00-132-9142 | TM 9-2350-314-24P-2 |
| 33 | O | SLING (10930417) | 4910-00-976-3104 | |
| 34 | O, F | SLING, 4 FOOT (PD101-48) | 3940-00-675-5002 | |
| 35 | O, F | SLING, 8 FOOT (PD101-96) | 3940-00-675-5003 | TM 9-2350-314-24P-1 |
| 36 | O | SLING, LIFTING (11652649) | 4910-00-295-8074 | TM9-2350-314-24P-2 |
| 37 | O | SLING, MULTIPLE LEG (10942192) | 3940-00-678-8414 | TM 9-2350-314-24P-1 |
| 38 | O | SOLDERING GUN, ELECTRIC (D550-3) | 3439-00-618-6623 | SC 4910-95-A72 |
| 39 | O | SOLDERING IRON, ELECTRIC | 3439-00-853-8760 | SC 4931-95-A07 |
| 40 | O | SQUARE, COMBINATION (GGG-S-656) | 5210-00-078-8948 | SC 5180-90-N39 |
| 41 | O | TAP AND DIE SET (TDM99117) | 5136-01-119-0005 | SC 4910-95-A74 |
| 42 | O | TA1 PROBE KIT (12303622) | 6625-01-102-6878 | |
| 43 | O | TOOL, CANISTER RETAINING (12910438) | 5120-01-352-5676 | TM 9-2350-314-10 |
| 44 | O, F | TOOL KIT, ELECTRICAL CONNECTOR REPAIR | 5180-00-876-9336 | SC 4910-95-A74 |
| 45 | O, F | VALVE, EXTENSION, ACCUMULATOR CHARGING (11605630) | 4810-00-051-5566 | TM 9-2350-314-24P-2 |

APPENDIX G TOOL IDENTIFICATION LIST - CONTINUED

| ITEM | LEVEL | NOMENCLATURE | NSN | REFERENCE |
|------|-------|---|------------------|---------------------|
| 46 | O | WISE, MACHINIST'S (GGG-V-410TY6CL2) | 5120-00-293-1439 | SC 4910-95-A72 |
| 47 | O, F | WRECKER, 10 TON (XM984) | 2320-01-097-0248 | |
| 48 | O | WRENCH, SOCKET 3/4 DR 1 INCH (A-A-1394) | 5120-00-237-0989 | SC 4910-95-A72 |
| 49 | O | WRENCH, SOCKET 3/4 DR 1-1/8 INCH (A-A-1394) | 5120-00-239-0021 | SC 4910-95-A72 |
| 50 | O | WRENCH, SPANNER (GGG-W-665) | 5120-00-293-0206 | TM 9-2350-314-10 |
| 51 | O, F | WRENCH, SPANNER (8769014) | 5120-00-446-3750 | TM 9-2350-314-10 |
| 52 | O | WRENCH, STRAP (YA826) | 5120-01-192-9406 | TM 9-2350-314-24P-2 |
| 53 | O | WRENCH, TORQUE 1/2 DR 0-175 LB/FT (0-237 NM) (A-A-2411) | 5120-00-640-6364 | SC 4910-95-A72 |
| 54 | O | WRENCH, TORQUE, 3/4 DR 0-600 LB/FT (9-813 NM) (SW130-310) | 5120-00-221-7983 | SC 4910-95-A72 |
| 55 | O | WRENCH, TORQUE, 1/2 DR 0-300 LB/IN (A-A-1274) | 5120-00-247-2536 | SC 4910-95-A74 |
| 56 | O | WRENCH, TORQUE, 3/8 DR 0-200 LB/IN (F200-1) | 5120-00-853-4538 | SC 4910-95-A72 |
| 57 | O | SPORT ACCESSORY KIT | ----- | TM 9-2350-314-24P-2 |
| 58 | O | TEST SET, ELECTRONIC SYSTEM AN/PSM-95 | 6625-01-445-0085 | TM 9-6625-2301-12&P |
| 59 | O, F | STUD, THREADED | ----- | FIGURE 4, APPX D |
| 60 | O, F | SLING, LIFTING, BUSTLE PLATE | ----- | FIGURE 3, APPX D |
| 61 | O | SPORT/MSD ACCESSORY KIT (PDFCS) | ----- | TM 9-2350-314-24P-2 |
| 62 | O | PLIERS, WIRE TWISTING | 5120-00-542-4171 | SC 4910-95-A74 |

APPENDIX H

CORROSION PREVENTION AND CONTROL (CPC)

H-1 SCOPE.

This appendix contains unit level maintenance Corrosion Prevention and Control (CPC) information for various corrosion problems, treatments, tools, and available materials.

While corrosion is usually associated with rusting of metals, it can also include the deterioration of other materials such as rubber and plastic. Unusual cracking, softening, swelling, or breaking of these materials may be a corrosion problem.

It is important that any corrosion problem be reported. This will allow the problem to be corrected, and improvements made to prevent the problem on future items. Report identified corrosion problems on Standard Form 368, Quality Deficiency Report. Use of key words such as corrosion, rust, deteriorating, or cracking will ensure that the information is identified as a CPC problem.

The form should be submitted to:

Department of the Army
U.S. Army Tank-automotive and Armaments Command
Armament Research, Development and Engineering Center
ATTN: AMSTA-AR-QW-C
Rock Island, IL 61299-7300

H-2 GENERAL.

The Corrosion Prevention and Control (CPC) program is a planned and organized effort to prevent damage to the M109A6 during its operation. This is accomplished by the proper and timely identification, documentation, and implementation of corrective actions. As the first line of defense, the mechanic will visually check the vehicle for corrosion and identify methods of treatment.

H-3 TYPES OF CORROSION PROBLEMS.

a. Corrosion. Corrosion is the chemical disintegration of metals caused by reaction with other elements in the environment. Corrosion destroys the usefulness of the metal by producing compounds that do not possess the physical characteristics of the metal from which they were formed. Listed and described below are four stages of corrosion to be found in metals.

(1) Stage I corrosion. Discoloration or staining. This stage of corrosion appears as a thin gray, black, or reddish film on ferrous metals; as a white or gray film on aluminum, magnesium, zinc, and their alloys; and in varied colors (green, blue-green, brown, or black) on copper and copper alloys. This is the initial stage of corrosion; it does not extend beyond the surface of the metals, and it is easily removed.

(2) Stage II corrosion. Etching. When rust or corrosion is removed, the surface of the metal is slightly roughened, but holes in the surface are not identifiable.

(3) Stage III corrosion. Pitting. In this type of corrosion, holes in the surface of the metal are visible after the corrosive coating is removed from the metal.

(4) Stage IV corrosion. Scales, pitting, and powdering. Corrosion in this stage has progressed to the point where fit, wear, function, or life of the part has been affected. Powdery or scaly conditions accompanied by deep pitting and/or irregular flaking of metal is encountered in this stage of corrosion.

b. Corrosion of Painted Surfaces. This type of corrosion occurs primarily on painted steel surfaces. The paint is often cracked and the area may have a reddish brown appearance. The size and location may vary from small spots to large areas. It may occur at mating parts such as where the suspension mates to the hull or around fasteners such as nuts, bolts, or washers.

TM 9-2350-314-20-2-2

- c. Corrosion of Unpainted Moving Parts. This type of corrosion occurs on moving parts such as hinges, pins, and catches where the original protective finish was removed through use or exposure to weather. It also has a reddish brown appearance.
- d. Stress Corrosion Cracks. Stress corrosion cracking is a form of corrosion that can occur in high strength steel and aluminum. It is found in the form of cracks or seams in areas where no parts are joined.
- e. Selective Leaching. This type of corrosion occurs on brass or bronze components found primarily in electrical connectors. This has a spongy type appearance with much of the original metal removed.

H-4 TREATMENT PROCEDURES.

- a. General. Keep the vehicle and its individual components clean. Dirt, grease, oil, and debris may conceal a serious problem. Clean components as needed. Use dry-cleaning solvent on all metal surfaces. Use mild soap and water to clean rubber and plastic parts.

Remove existing (old) lubricant with solvent or cleaner if possible. Corrosion or corrosion products should be carefully removed with a soft bristle brush or crocus cloth. Do not use stainless steel brush, steel wool, or sand paper. Use care not to remove paint or protective finishes from other non-corroded parts. Thoroughly clean with solvent or cleaner.

Lubricate equipment in accordance with TM 9-2350-314-10.
Clean batteries in accordance with TM 9-6140-200-14.

- b. Painted Surfaces. AR 750-1 limits unit-level painting to touch-up or spot painting only, refer to TM 43-0139. Complete repainting is only done at General Support and Depot level maintenance.
- c. Unpainted Surfaces. Clean the bore and breech mechanism in accordance with TM 9-2350-314-10 and lubricate per TM 9-2350-314-10. Coat other unpainted metal surfaces with oil or grease as appropriate.
- d. Stress Corrosion Cracks. The crack should be verified by probing into the metal, and not just checking cracked paint. If cracked, weld in accordance with aluminum welding MIL-STD-372 or steel welding MIL-STD-1943.
- e. Rubber and Plastic Materials. The only repair to deteriorating rubber or plastic is to replace at Unit Maintenance or a higher level of maintenance (if required).
- f. Hydraulic system and parts. The vehicle hydraulic system uses a petroleum base hydraulic fluid (OHT) and the system and parts are cleaned by flushing with petroleum base hydraulic fluid. During repair, it is desirable to provide interim protection of the parts or assemblies prior to reassembly. This protection may be provided by lightly coating parts with a film of hydraulic oil and placing in a plastic bag and plugging ports and/or covering openings.
- g. Electrical parts. Solvents such as dry-cleaning solvent should not be used to clean electrical insulation, wires, cables, or wiring harnesses because of the damage effects of solvents on materials such as fibers and rubber. To clean these items, wipe clean with a damp cloth and immediately dry with a clean dry cloth. Clean contact points with fine abrasive paper and dust thoroughly after cleaning. If selective leaching or cracking is present on connectors, replace connectors at Unit Maintenance or a higher level of maintenance (if required).

H-5 TOOLS AND MATERIALS.

The tools and materials used by the mechanic in performing CPC on the M109A6 Howitzer are listed in Appendix C (Expendable/Durable Supplies and Materials List) and Appendix G (Tool Identification List).

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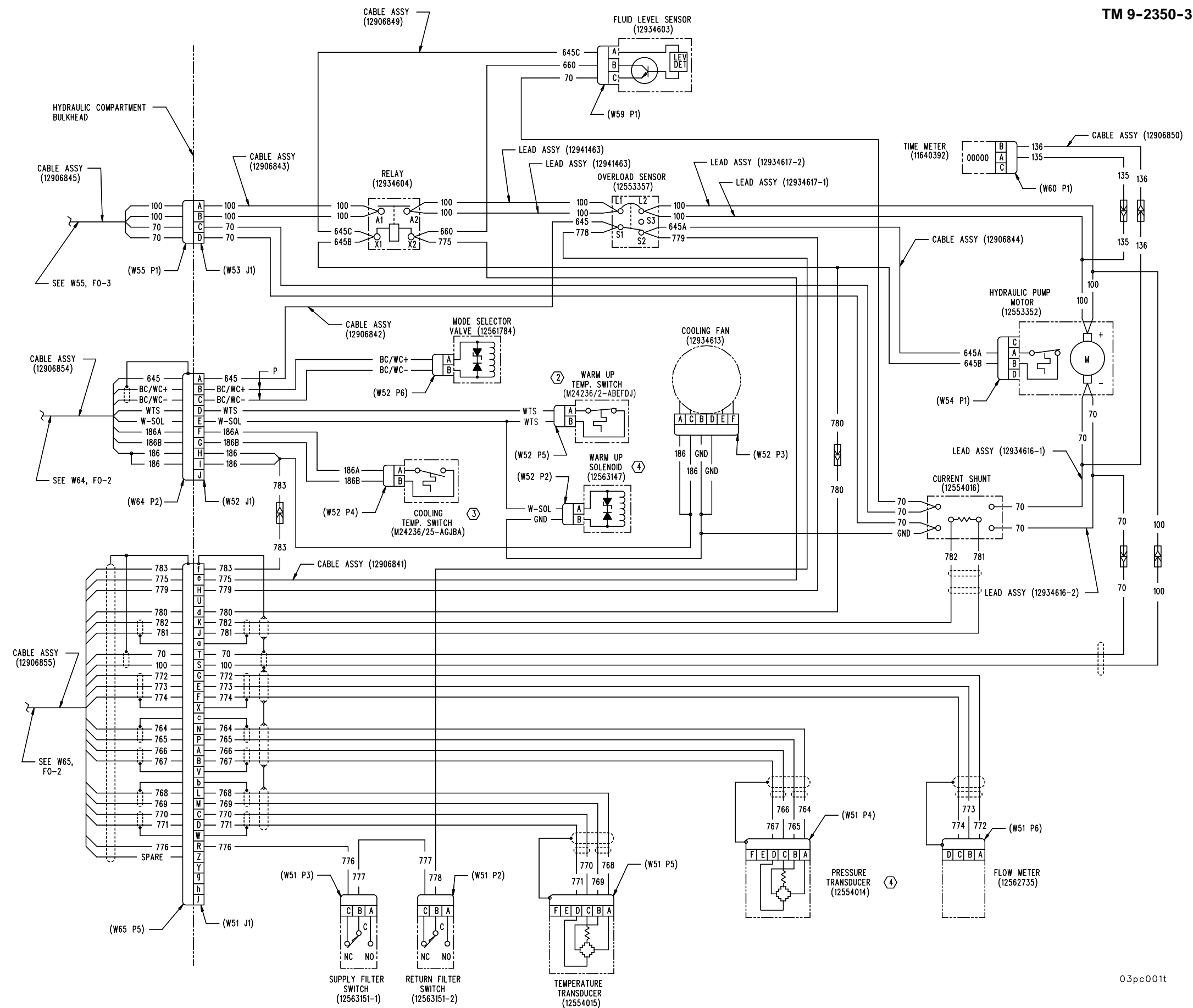
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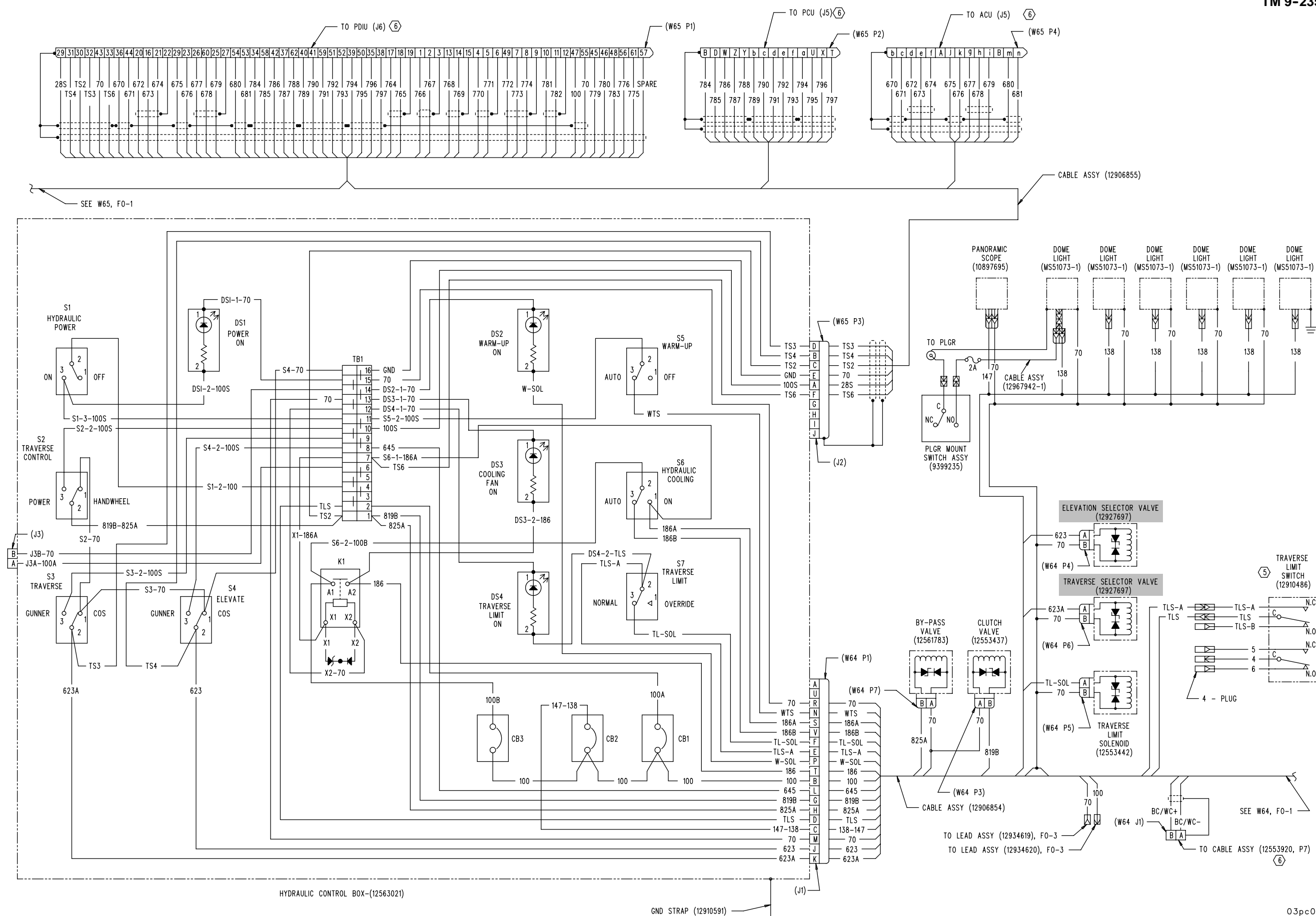
NOTES:

1. INTERPRET DRAWING IN ACCORDANCE WITH DOD-STD-100 AND ANSI Y14.5M - 1982.
2. SWITCH OPENS ON INCREASING TEMPERATURE ABOVE 15° F ± 5° F.
3. SWITCH CLOSSES ON INCREASING TEMPERATURE ABOVE 155° F ± 4° F.
4. SEE FILTER ASSY 12553354.
5. SWITCH SHOWN WITH GUN TUBE IN STOWED POSITION.
6. AUTOMATIC FIRE CONTROL SYSTEM.
7. FOR USE WITH MCS WINTERIZATION KIT ONLY.

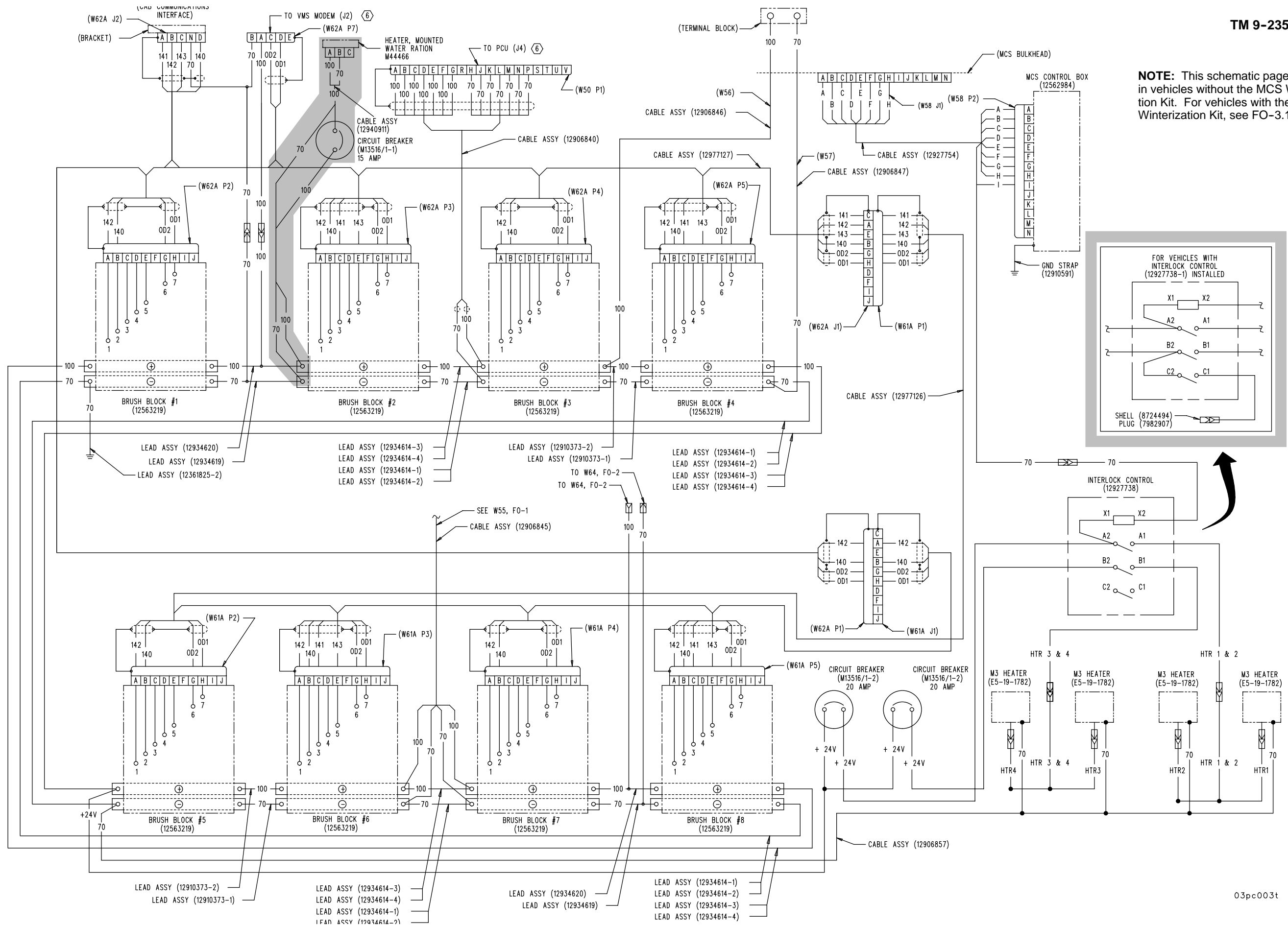


| IDENTIFICATION CROSS REFERENCE | | |
|--------------------------------|-------------|----------------|
| PART NUMBER | DESCRIPTION | REF DESIGNATOR |
| 12906840 | CABLE ASSY | W50 |
| 12906841 | CABLE ASSY | W51 |
| 12906842 | CABLE ASSY | W52 |
| 12906843 | CABLE ASSY | W53 |
| 12906844 | CABLE ASSY | W54 |
| 12906845 | CABLE ASSY | W55 |
| 12906846 | CABLE ASSY | W56 |
| 12906847 | CABLE ASSY | W57 |
| 12927754 | CABLE ASSY | W58 |
| 12978164 | CABLE ASSY | W58A |
| 12906849 | CABLE ASSY | W59 |
| 12906850 | CABLE ASSY | W60 |
| 12977126 | CABLE ASSY | W61A |
| 12977127 | CABLE ASSY | W62A |
| 12906854 | CABLE ASSY | W64 |
| 12906855 | CABLE ASSY | W65 |
| 12906857 | CABLE ASSY | W67 |
| 12967942 | CABLE ASSY | |

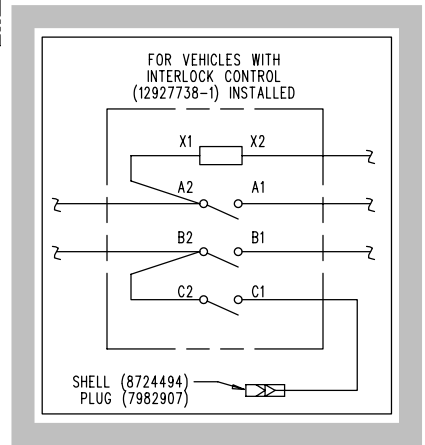
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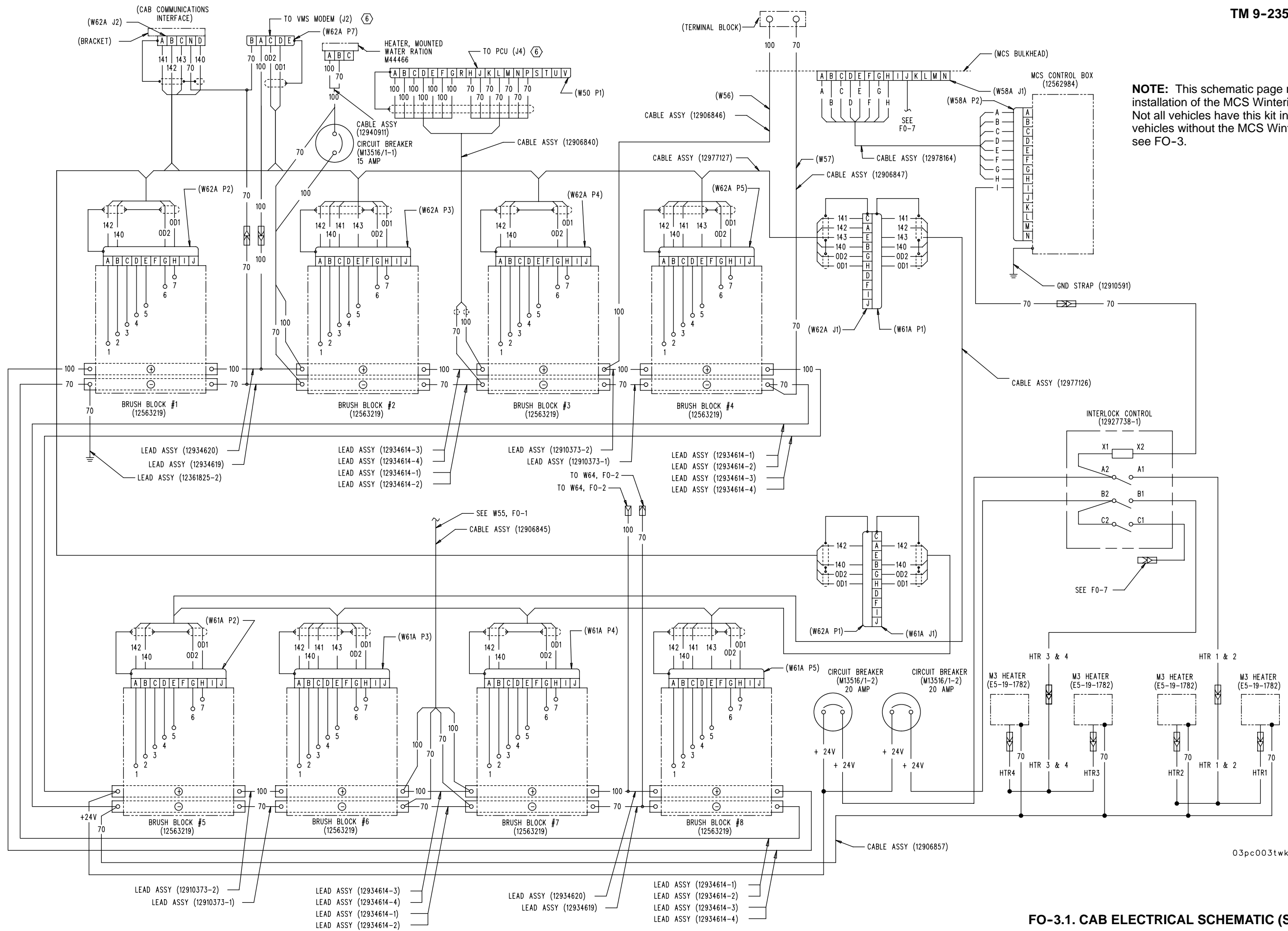
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NOTE: This schematic page is for use in vehicles without the MCS Winterization Kit. For vehicles with the MCS Winterization Kit, see FO-3.1.



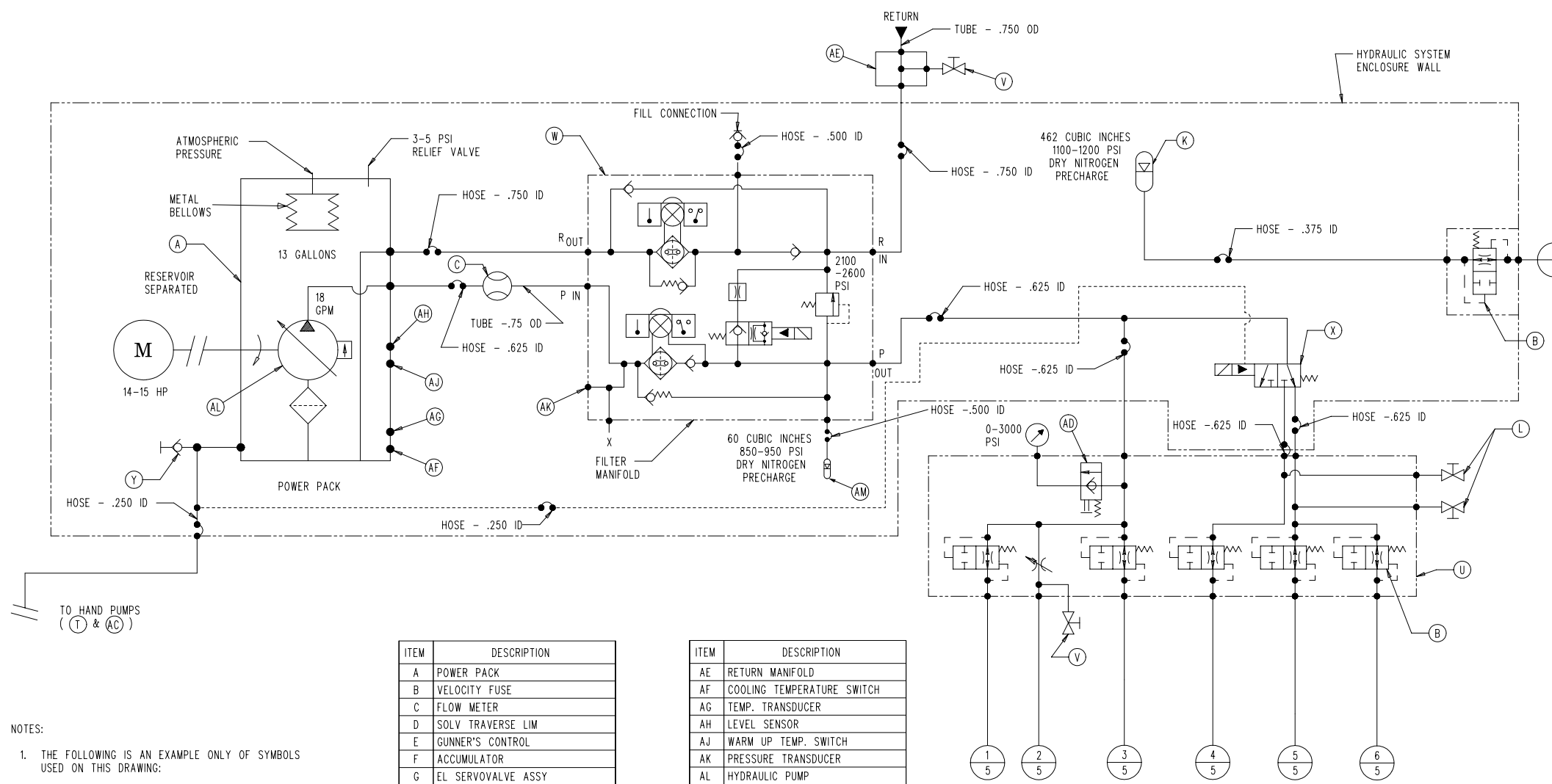
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NOTE: This schematic page reflects installation of the MCS Winterization Kit. Not all vehicles have this kit installed. For vehicles without the MCS Winterization kit, see FO-3.

FO-3.1. CAB ELECTRICAL SCHEMATIC (SHEET 4 OF 4)

03pc003twk



TO HAND PUMPS
(T & AC)

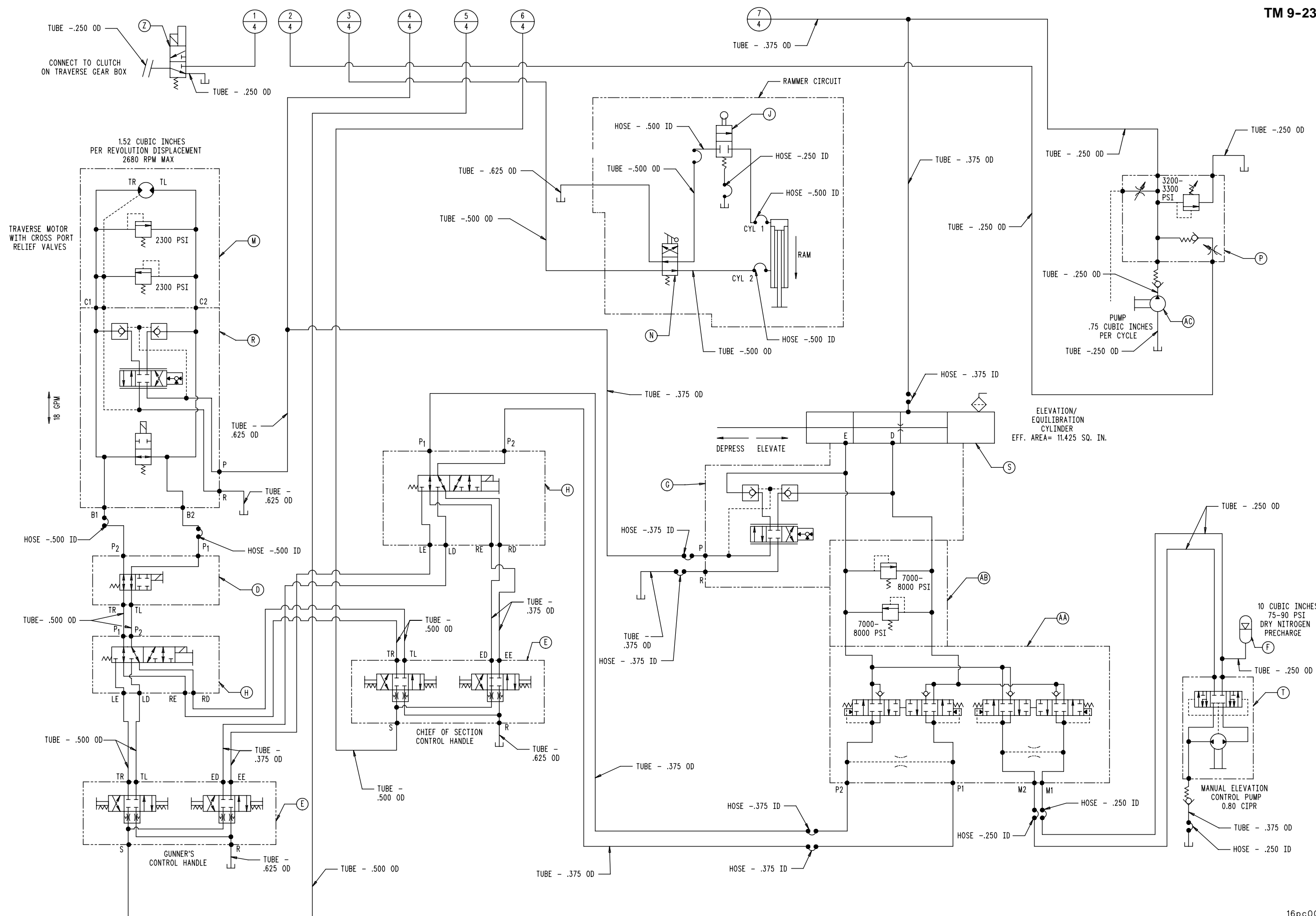
- NOTES:
- THE FOLLOWING IS AN EXAMPLE ONLY OF SYMBOLS USED ON THIS DRAWING:

 FIND NO.
 FOLD OUT NUMBER.
 LAST FIND NO. USED: 7
 - FOR INSTALLATION, SEE DRAWING 12553219.

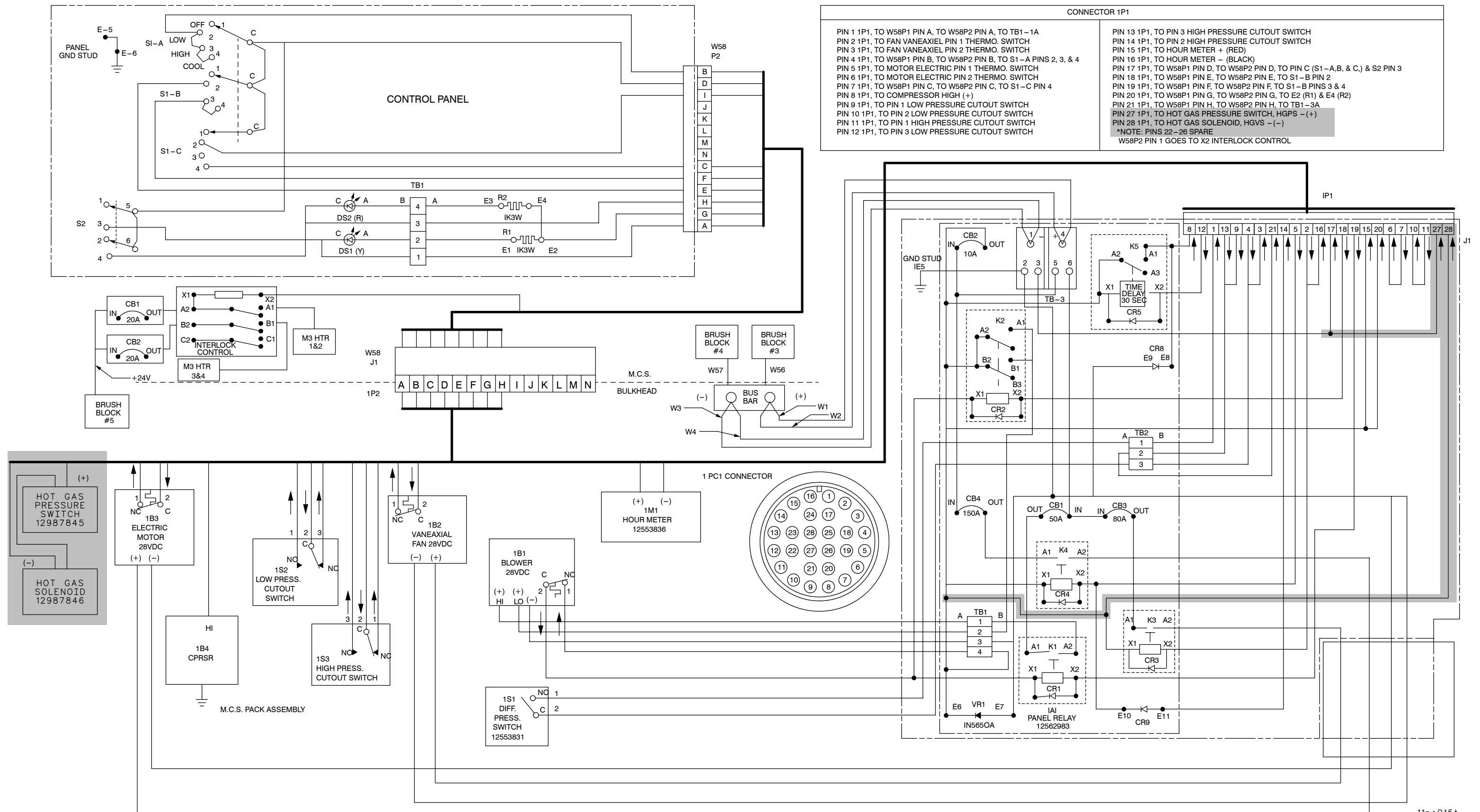
| ITEM | DESCRIPTION |
|------|----------------------------|
| A | POWER PACK |
| B | VELOCITY FUSE |
| C | FLOW METER |
| D | SOLV TRAVERSE LIM |
| E | GUNNER'S CONTROL |
| F | ACCUMULATOR |
| G | EL SERVOVALVE ASSY |
| H | SELECTOR VALVE |
| J | LOADER VALVE |
| K | ACCUMULATOR, EQUILIBRATION |
| L | BLEED VALVE |
| M | HYDRAULIC MOTOR |
| N | LOADER RAMMER VALVE |
| P | EQUILIBRATION MANF |
| R | AZ SERVOVALVE ASSY |
| S | EL/EQUILIBRATION CYL |
| T | EL ASSY, MANUAL |
| U | MANIFOLD, FUSE |
| V | SAMPLING-BLEED VALVE |
| W | FILTER ASSY |
| X | MODE SELECTOR VALVE |
| Y | QUICK DISC CPLG HALF |
| Z | CLUTCH VALVE |
| AA | LOCKING VALVE ASSY |
| AB | RELIEF VALVE |
| AC | EQUILIBRATION HANDPUMP |
| AD | MANUAL PULL VALVE |

| ITEM | DESCRIPTION |
|------|----------------------------|
| AE | RETURN MANIFOLD |
| AF | COOLING TEMPERATURE SWITCH |
| AG | TEMP. TRANSDUCER |
| AH | LEVEL SENSOR |
| AJ | WARM UP TEMP. SWITCH |
| AK | PRESSURE TRANSDUCER |
| AL | HYDRAULIC PUMP |
| AM | ACCUMULATOR |

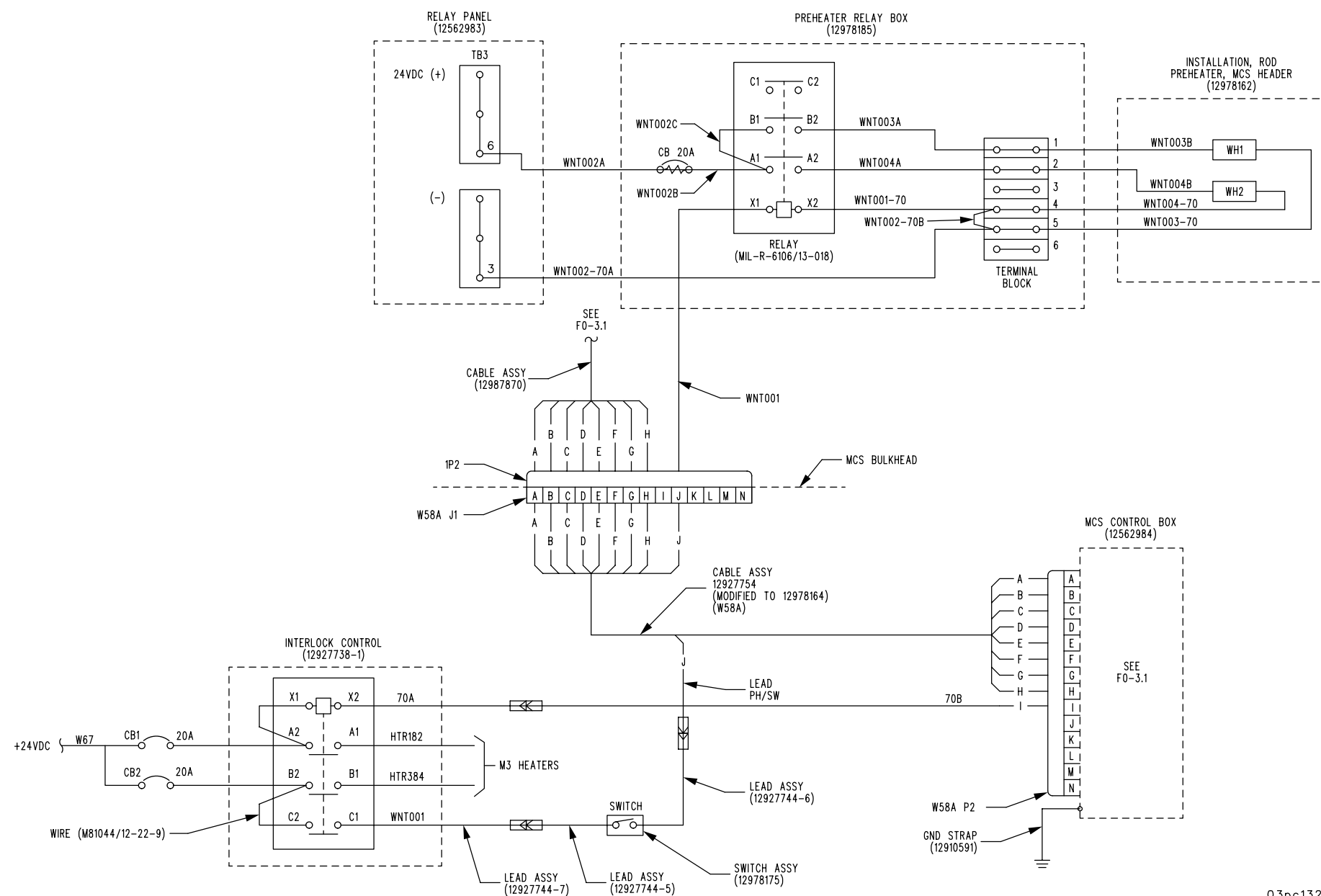
16pc008t



NOTE: This schematic page is for use in all vehicles. For those vehicles with the MCS Winterization Kit installed, see FO-7 for components and wiring harnesses.



FO-6. CAB MICROCLIMATIC CONDITIONING SYSTEM (MCS)



03pc132t



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| PAGE NO. | PARA-GRAPH | FIGURE NO. | TABLE NO. |
|----------|------------|------------|-----------|
|----------|------------|------------|-----------|

| | | | |
|-----|-----|--|--|
| 7-3 | 7-1 | | |
|-----|-----|--|--|

IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT:

Torque value of 250-350 lb-ft (28-39 N•m) in step 7(a) should be 250-350 lb-in ((28-39 N•m).

SAMPLE

TEAR ALONG PERFORATED LINE

PRINTED NAME GRADE OR TITLE AND TELEPHONE NUMBER

Your name, your title, your phone number

SIGN HERE

Your signature



THEN...JOT DOWN THE DOPE ABOUT IT ON THIS FORM, CAREFULLY TEAR IT OUT, FOLD IT AND DROP IT IN THE MAIL.

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|----------|------------|------------|-----------|
|----------|------------|------------|-----------|

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TEAR ALONG PERFORATED LINE

PRINTED NAME GRADE OR TITLE AND TELEPHONE NUMBER

SIGN HERE

FILL IN YOUR
UNIT'S ADDRESS



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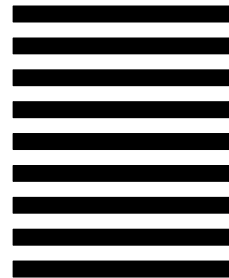
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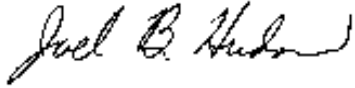


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CONVERSION TABLE

| inch | decimal | mm | inch | decimal | mm | inch | decimal | mm |
|-------|----------|--------|-------|----------|---------|-------|----------|---------|
| 1/64 | 0.015625 | 0.3969 | 23/64 | 0.359375 | 9.1281 | | | |
| 1/32 | 0.031250 | 0.7938 | 3/8 | 0.375000 | 9.5250 | 45/64 | 0.703125 | 17.8594 |
| 3/64 | 0.046875 | 1.1906 | | | | 23/32 | 0.718750 | 18.2562 |
| 1/16 | 0.062500 | 1.5875 | 25/64 | 0.390625 | 9.9219 | 47/64 | 0.734375 | 18.6531 |
| | | | 13/32 | 0.406250 | 10.3188 | 3/4 | 0.750000 | 19.050 |
| 5/64 | 0.078125 | 1.9844 | 27/64 | 0.421875 | 10.7156 | | | |
| 3/32 | 0.093750 | 2.3812 | 7/16 | 0.437500 | 11.1125 | 49/64 | 0.765625 | 19.4469 |
| 7/64 | 0.109375 | 2.7781 | | | | 25/32 | 0.781250 | 19.8437 |
| 1/8 | 0.125000 | 3.1750 | 29/64 | 0.453125 | 11.5094 | 51/64 | 0.796875 | 20.2406 |
| | | | 15/32 | 0.468750 | 11.9062 | 13/16 | 0.812500 | 20.6375 |
| 9/64 | 0.140625 | 3.5719 | 31/64 | 0.484375 | 12.3031 | | | |
| 5/32 | 0.156250 | 3.9688 | 1/2 | 0.500000 | 12.7000 | 53/64 | 0.828125 | 21.0344 |
| 11/64 | 0.171875 | 4.3656 | | | | 27/32 | 0.843750 | 21.4312 |
| 3/16 | 0.187500 | 4.7625 | 33/64 | 0.515625 | 13.0969 | 55/64 | 0.859375 | 21.8281 |
| | | | 17/32 | 0.531250 | 13.4938 | 7/8 | 0.875000 | 22.2250 |
| 13/64 | 0.203125 | 5.1594 | 35/64 | 0.546875 | 13.8906 | | | |
| 7/32 | 0.218750 | 5.5562 | 9/16 | 0.562500 | 14.2875 | 57/64 | 0.890625 | 22.6219 |
| 15/64 | 0.234375 | 5.9531 | | | | 29/32 | 0.906250 | 23.0188 |
| 1/4 | 0.250000 | 6.3500 | 37/64 | 0.578125 | 14.6844 | 59/64 | 0.921875 | 23.4156 |
| | | | 19/32 | 0.593750 | 15.0812 | 15/16 | 0.937500 | 23.8125 |
| 17/64 | 0.265625 | 6.7469 | 39/64 | 0.609375 | 15.4781 | | | |
| 9/32 | 0.281250 | 7.1438 | 5/8 | 0.625000 | 15.8750 | 61/64 | 0.953125 | 24.2094 |
| 19/64 | 0.296875 | 7.5406 | | | | 31/32 | 0.967500 | 24.6062 |
| 5/16 | 0.312500 | 7.9375 | 41/64 | 0.640625 | 16.2719 | 63/64 | 0.984375 | 25.0031 |
| | | | 21/32 | 0.656250 | 16.6688 | | | |
| 21/64 | 0.328125 | 8.3344 | 43/64 | 0.671875 | 17.0656 | | | |
| 11/32 | 0.343750 | 8.7312 | 11/16 | 0.687500 | 17.4625 | 1 | 1.000000 | 25.4000 |

THE METRIC SYSTEM AND EQUIVALENTS

LINEAR MEASURE

1 Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches
 1 Meter = 100 Centimeters = 1000 Millimeters = 39.37 Inches
 1 Kilometer = 1000 Meters = 0.621 Miles

WEIGHTS

1 Gram = 0.001 Kilograms = 1000 Milligrams = 0.035 Ounces
 1 Kilogram = 1000 Grams = 2.2 Lb.
 1 Metric Ton = 1000 Kilograms = 1 Megagram = 1.1 Short Tons

LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces
 1 Liter = 1000 Milliliters = 33.82 Fluid Ounces

SQUARE MEASURE

1 Sq. Centimeter = 100 Sq. Millimeters = 0.155 Sq. Inches
 1 Sq. Meter = 10,000 Sq. Centimeters = 10.76 Sq. Feet
 1 Sq. Kilometer = 1,000 Sq. Meters = 0.386 Sq. Miles

CUBIC MEASURE

1 Cu. Centimeter = 1000 Cu. Millimeters = 0.06 Cu. Inches
 1 Cu. Meter = 1,000,000 Cu. Centimeters = 35.31 Cu. Feet

TEMPERATURE

$5/9 (^{\circ}\text{F} - 32) = ^{\circ}\text{C}$
 212° Fahrenheit is equivalent to 100° Celsius
 90° Fahrenheit is equivalent to 32.2° Celsius
 32° Fahrenheit is equivalent to 0° Celsius
 $(9/5 \times ^{\circ}\text{C}) + 32 = ^{\circ}\text{F}$

APPROXIMATE CONVERSION FACTORS

| TO CHANGE | TO | MULTIPLY BY |
|------------------------|----------------------|-------------|
| Inches | Centimeters | 2.540 |
| Feet | Meters | 0.305 |
| Yards | Meters | 0.914 |
| Miles | Kilometers | 1.609 |
| Square Inches | Square Centimeters | 6.451 |
| Square Feet | Square Meters | 0.093 |
| Square Yards | Square Meters | 0.836 |
| Square Miles | Square Kilometers | 2.590 |
| Acres | Square Hectometers | 0.405 |
| Cubic Feet | Cubic Meters | 0.028 |
| Cubic Yards | Cubic Meters | 0.765 |
| Fluid Ounces | Milliliters | 29.573 |
| Pints | Liters | 0.473 |
| Quarts | Liters | 0.946 |
| Gallons | Liters | 3.785 |
| Ounces | Grams | 28.349 |
| Pounds | Kilograms | 0.454 |
| Short Tons | Metric Tons | 0.907 |
| Pound-Feet | Newton-Meters | 1.356 |
| Pounds per Square Inch | Kilopascals | 6.895 |
| Miles per Gallon | Kilometers per Liter | 0.425 |
| Miles per Hour | Kilometers per Hour | 1.609 |

| TO CHANGE | TO | MULTIPLY BY |
|----------------------|------------------------|-------------|
| Centimeters | Inches | 0.394 |
| Meters | Feet | 3.280 |
| Meters | Yards | 1.094 |
| Kilometers | Miles | 0.621 |
| Square Centimeters | Square Inches | 0.155 |
| Square Meters | Square Feet | 10.764 |
| Square Meters | Square Yards | 1.196 |
| Square Kilometers | Square Miles | 0.386 |
| Square Hectometers | Acres | 2.471 |
| Cubic Meters | Cubic Feet | 35.315 |
| Cubic Meters | Cubic Yards | 1.308 |
| Milliliters | Fluid Ounces | 0.034 |
| Liters | Pints | 2.113 |
| Liters | Quarts | 1.057 |
| Liters | Gallons | 0.264 |
| Grams | Ounces | 0.035 |
| Kilograms | Pounds | 2.205 |
| Metric Tons | Short Tons | 1.102 |
| Newton-Meters | Pound-Feet | 0.738 |
| Kilopascals | Pounds per Square Inch | 0.145 |
| Kilometers per Liter | Miles per Gallon | 2.354 |
| Kilometers per Hour | Miles per Hour | 0.621 |

